Nuclear Power Plant Generic Aging Lessons Learned (GALL)

Main Report and Appendix A

Prepared by

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Nuclear Power Plant Generic Aging Lessons Learned: - Mechanical, Structural, and Thermal-Hydraulic Components and Systems - Electrical Components and Systems

by

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Abstract

The purpose of this generic aging lessons learned (GALL) review is to provide a systematic review of plant aging information in order to assess materials and component aging issues related to continued operation and license renewal of operating reactors. Literature on mechanical, structural, and thermal-hydraulic components and systems reviewed consisted of 97 Nuclear Plant Aging Research (NPAR) reports, 23 NRC Generic Letters, 154 Information Notices, 29 Licensee Event Reports (LERs), 4 Bulletins, and 9 Nuclear Management and Resources Council Industry Reports (NUMARC IRs) and literature on electrical components and systems reviewed consisted of 66 NPAR reports, 8 NRC Generic Letters, 111 Information Notices, 53 LERs, 1 Bulletin, and 1 NUMARC IR. More than 550 documents were reviewed. The results of these reviews were systematized using a standardized GALL tabular format and standardized definitions of aging-related degradation mechanisms and effects. The tables are included in volumes 1 and 2 of this report. A computerized data base has also been developed for all review tables and can be used to expedite the search for desired information on structures, components, and relevant aging effects. A survey of the GALL tables reveals that all ongoing significant component aging issues are currently being addressed by the regulatory process. However, the aging of what are termed passive components has been highlighted for continued scrutiny.

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Executive Summary

It is well established that many of the critical components in nuclear power plants are subject to time-dependent degradation, or aging, as a result of normal plant operations. In a joint effort by Argonne National Laboratory (ANL) and Idaho National Engineering Laboratory (INEL) in support of the License Renewal Project Directorate (PDLR) of the U.S. Nuclear Regulatory Commission (NRC), we have conducted a comprehensive review and assessment of the results of the Nuclear Plant Aging Research Program (NPAR) and related information pertaining to nuclear power plant aging effects and plant impact. The results of this review, called the Generic Aging Lessons Learned (GALL) program, are presented in this report and will be used by NRC as resource material to update nuclear power plant operation and license renewal guidance and as background material for assisting NRC staff in license renewal reviews and establishing positions.

More than 550 documents containing nuclear power plant aging information were reviewed in this program. The PDLR staff performed searches for current operating experience documents covering the 5-year period, 1989-1994, using the NRC's Nuclear Documents Management System (NUDOCS). Searches used the following terms: aging, degradation, and failures. All generic communications (Bulletins, Generic Letters, and Information Notices) and Licensee Event Reports that were included in the searches were reviewed for aging information by ANL/INEL.

The literature on mechanical, structural, and thermal-hydraulic components and systems reviewed consisted of 97 NPAR reports, 23 NRC Generic Letters, 154 Information Notices, 29 LERs, 4 Bulletins, and 9 NUMARC IRs. The literature on electrical components and systems reviewed consisted of 66 NPAR reports, 8 NRC Generic Letters, 111 Information Notices, 53 LERs, 1 Bulletin, and 1 NUMARC IR.

The results of these reviews were compiled by using a standardized tabular format and standardized definitions of aging-related degradation effects. The GALL tables are presented in volumes 1 and 2 of this report. A computerized data base has also been generated for all GALL review tables. The data base/electronic library will provide the NRC staff, nuclear industry, and public with a comprehensive source of information about aging mechanisms and the resultant effects for nuclear systems, structures, and components and current information on relevant programs. The data base can be readily expanded to include relevant information from future NRC programs as they are completed. Copies of the data base are available in the NRC's Public Document Room located in Washington, DC.

A preliminary assessment of the GALL tables reveals that all significant issues with respect to component aging are currently being addressed by the regulatory process. However, the aging of certain components and the resulting aging effects, particularly in the category of what is termed passive components, have been highlighted for continued scrutiny and evaluation.

Acknowledgments

The authors are grateful to NRC program managers Deborah A. Jackson, Paul C. Shemanski, P. T. Kuo, and Christopher M. Regan for their support in providing guidance and reviewing information given in this report.

List of Acronyms

| ACI | American Concrete Institute |
|----------|--|
| ANL | Argonne National Laboratory |
| ARD | Age-Related Degradation |
| ASME | American Society of Mechanical Engineers |
| BL | Bulletin |
| ESFAS | Engineered Safety Features Actuation System |
| GALL | Generic Aging Lessons Learned |
| GC | Generic Communications |
| GL | Generic Letter |
| I&C | Instrumentation and Control |
| INEL | Idaho National Engineering Laboratory |
| IN | Information Notice |
| IR | Industry Report (submitted by NUMARC to address license renewal) |
| LER | Licensee Event Report |
| NEI | Nuclear Energy Institute |
| NPAR | Nuclear Plant Aging Research |
| NRC | Nuclear Regulatory Commission |
| NUDOCS | Nuclear Documents (NRC's Document Management System) |
| NUMARC | Nuclear Management and Resources Council |
| PDLR | License Renewal Project Directorate |
| PS | Plant-Specific |
| RG | Regulatory Guide |
| RPS | Reactor Protection System |
| S&T Req. | Surveillance and Test Requirements |
| SR | Safety Related |
| TS Req. | Technical Specification Requirements |

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1 Introduction

Approximately 110 nuclear electrical power generating plants operating in the United States in 1993 generated 20% of the nation's electrical demand.¹ It is well established that many of the critical components in nuclear power plants are subject to time-dependent degradation, or aging, as a result of normal plant operations. In recognition of the potentially adverse effects of the aging process on plant safety, the U.S. Nuclear Regulatory Commission's (NRC's) Office of Nuclear Regulatory Research established the Nuclear Plant Aging Research (NPAR) Program. The principal objective of this program was to develop a basic understanding of age-related degradation (ARD) processes and their effect on nuclear power plant systems, structures, and components. In addition, the Nuclear Energy Institute (NEI), formerly the Nuclear Management and Resources Council (NUMARC), has developed a series of industry reports describing their assessment of plant aging issues and management strategies.

The NRC's License Renewal Project Directorate (PDLR) has been charged with the responsibility for developing appropriate technical criteria for addressing the aging issues related to nuclear power plant license renewal. In order to carry out this responsibility, the PDLR initiated an activity to assess and integrate the age-related information from all available sources, including NPAR reports, generic communications, and Licensee Event Reports (LERs) and to use the results of this assessment to supplement and update license renewal guidance previously developed. This activity was called the Generic Aging Lessons Learned (GALL) program.

This report presents the results of the GALL review program. This was a joint effort involving 12 technical experts from Argonne National Laboratory (ANL) and Idaho National Engineering Laboratory (INEL). ANL also had the responsibility for coordinating and combining the results from the program into a single report. The ANL effort reviewed information on mechanical, structural, and thermal-hydraulic components and systems. The INEL effort reviewed information on electrical components and systems. The results of these reviews were compiled by using a standardized tabular format and standardized definitions of ARD effects. All tabulated review information is contained in Appendices A (Vol. 1) and B (Vol. 2) of this report. This information is also available in a computerized data base format based on the software program FoxPro, and this data base is available upon request from the NRC's Public Document Room located in Washington, DC. This data base allows rapid queries and sorts of the large amount of information generated in this review.

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2 Description of Review Process

More than 550 documents containing nuclear power plant information were reviewed for GALL information. The PDLR staff performed searches for current operating experience documents covering the 5-year period, 1989-1994, using the NRC's Nuclear Documents Management System (NUDOCS). The searches used the following terms: aging, degradation, and failures. All generic communications (Bulletins, Generic Letters, and Information Notices) and Licensee Event Reports which were included in the searches were reviewed by ANL and INEL for aging information.

The review process was a joint effort involving Argonne National Laboratory (ANL) and Idaho National Engineering Laboratory (INEL), with ANL having the role of coordinating and combining the results from the program into a single report. ANL reviewed literature on mechanical, structural, and thermal-hydraulic components and systems, which consisted of 97 NPAR reports, 23 NRC Generic Letters, 154 Information Notices, 29 Licensee Event Reports (LERs), 4 Bulletins, and 9 NUMARC IRs. INEL reviewed literature on electrical components and systems, which consisted of 66 NPAR reports, 8 NRC Generic Letters, 111 Information Notices, 53 LERs, 1 Bulletin, and 1 NUMARC IR. A total of 163 NPAR reports, 31 NRC Generic Letters, 265 Information Notices, 82 LERs, 5 Bulletins, and 10 NUMARC Industry Reports (IRs) were reviewed under the GALL program. The results of these reviews were compiled by using a standardized tabular format and standardized definitions of ARD and effects.

Early in the review process, it was apparent that the terminology used in the various documents describing aging mechanisms and the resulting effects was often inconsistent and confusing. For example, an identified resulting effect was often used interchangeably with or in place of the mechanism responsible for aging. This problem can lead to difficulty in systematizing the literature and to technical misunderstandings between researchers. Therefore, a standardized and consistent set of definitions and descriptors for all aging mechanisms encountered during the review was developed based on the input of the 12 reviewers performing the review. Individual aging mechanisms and effects were identified and defined, and these are listed and described in Table 8. This list should also help focus and systematize future reactor aging studies.

The reports, notices, letters, and bulletins reviewed are listed in Tables 2-7. The results from each reviewed document are summarized in the Generic Aging Lessons Learned (GALL) tables contained in Appendices A (Vol. 1) and B (Vol. 2) of this two volume report. A separate table was prepared for each of the NPAR reports and NUMARC IRs; findings from the Generic Letters, Information Notices, Bulletins, and LERs are tabulated by year. All of the GALL table information has also been entered into a FoxPro data base software program that can be used on IBM PC-compatible systems to retrieve and categorize information on structures and components and their related aging effects. A number of custom programs were developed to automate entry of the data into the 19 data base fields containing up to 254 characters. The final data base was carefully edited to ensure the accuracy of the data. Testing of the data base involved searching for key words in one or more of the various data base fields (e.g., system, component, subcomponent or ARD mechanism). To facilitate searching on structure/component and subcomponent names, a three-digit code was added to identify similar items that appear with slightly different names throughout the data base. This code will enable a searcher to quickly locate all of the relevant information on a particular structure/component. Hard copy of the entire data base contained in the Appendices was produced with R&R ReportWriter software, which permits publication of tables that span two pages. This software enhances the normal output capability of commercially available data base programs. Electronic file copies of the data base are in xbase format, which is a generic dbase file that can be read by most data base software packages.

The information contained in the GALL tables is a summary of that provided in the reports. No attempt was made to supplement the contents of the reports with information available from other sources or from the reviewer's personal knowledge or experience, except for the contents of two table columns titled "Relevant Program" and "Report Recommendations" as discussed below. Furthermore, we found that not all of the reports, notices, and bulletins reviewed contained relevant information on Age-Related Degradation (ARD) processes. A number of the NPAR reports described programs, methodologies, computer codes, etc., for studying and analyzing aging processes in nuclear components, but did not provide detailed information on the processes themselves. The tables for these reports contain a standard statement indicating this fact. Almost all of the Generic Letters, Information Notices, LERs, and Bulletins reviewed contained detailed information on the failure of specific components, but the failures were sometimes judged not to be aging-related by the reviewer or by the author of the reviewed document. For example, failures caused by improper heat treatment, preexisting defects introduced during manufacturing, or overloads or other abuse during operation were not considered aging-related by the reviewer, even though the failure might not have occurred until the component had been in service for some time. GALL table entries are not provided for Generic Letters, Information Notices, LERs, and Bulletins judged not to contain detailed information on specific aging effects and impact on specific plant components.

Most of the information contained in the tables of the Appendices is self-explanatory, but some of the columns require additional explanation. The entries in the "ARD Mechanism" column are taken from the standard set of abbreviations listed and defined in Table 8 along with their associated "ARD Effects" shown in the next column. The effect of the ARD process is then explained more fully in the column headed "Effect of Aging on Component Function." The "Relative Contribution to Component Failure" is a measure of the contribution of the ARD mechanism listed to the failure of given component as compared to all causes of failure for that component. Some of the reviewed reports provided numerical data on relative contribution to failure, though most either gave qualitative assessments or said nothing. A standard set of semiquantitative terms was used in this column where information was available, namely "frequent," "moderate," "occasional," "infrequent," and "rare." These terms relate only to the "Relative Contribution to Component Failure" and do not in any way quantify the actual failure rate of a given component or its impact on plant safety.

The "Reported Programs" column lists existing programs, standards, or other guidance referred to in the reviewed document that addresses the particular ARD process or aging issue in question. The "Relevant Programs" column lists some programs currently in use by licensees in addressing issues that affect the stated system, structure, or component. There was no need to address the Relevant Programs column for the industry report tables, because the information given in the IRs is current with respect to discussions between NEI and the NRC staff. The "Report Recommendations" column summarizes any recommendations contained in the reviewed report for remedial actions or follow-on work with respect to a particular ARD process. These recommendations were not reviewed by the NRC staff for adequacy or endorsement. Finally, the number in brackets assesses the current relevance of

the recommendation based on the reviewer's judgment. One of four possible standard entries is used: (1) obsolete or outdated, (2) safety enhancements, (3) may potentially need further evaluation, or (4) issue is presently being addressed. This numerical code was not used for the industry report tables, because the information given in these reports is current with respect to discussions between NEI and the NRC staff. Several industry report table entries under the Report Recommendations column heading have the word "More" appearing. This entry tells the reader that more information can be found in NUREG-1557 (Summary of Technical Information and Agreements from Nuclear Management and Resources Council Industry Reports Addressing License Renewal). The Relevant Programs and Report Recommendations columns for the industrial report tables contain details of the discussions between the NEI and the NRC staff.

3 Summary and Observations

More than 550 documents comprising 163 NPAR reports, 31 NRC Generic Letters, 265 Information Notices, 82 Licensee Event Reports, 5 Bulletins, and 10 NUMARC Industry Reports were reviewed under the GALL program. The results of these reviews were systematically summarized in a tabular format, using standardized definitions of ARD mechanisms and effects developed for this study. The review reveals (1) no new issues with respect to the components subject to ARD and the degradation mechanisms responsible and (2) that all ongoing significant issues are currently being addressed by the regulatory process. However, (3) the aging of passive components has been highlighted for continued scrutiny. The information contained in the column headed "Report Recommendations" in the GALL tables contained in the Appendices clearly reflects this position. Four possible aging issue current relevance categorization indicators were possible in this column. The all-important indicator "may potentially need further evaluation," which indicates the possibility of emerging aging issues, appears only a few times.

A few general observations concerning specific aging issues and the components affected are presented below.

3.1 Mechanical, Structural, and Thermal-Hydraulic Components and Systems

As expected, corrosion and corrosion-related processes were the dominant mechanisms of ARD in coolant piping and steam generators. Where high-velocity fluids were present in piping, erosion/corrosion was also a significant mechanism. Additionally for piping, feedwater nozzles, and interfacing tanks and other components, nonuniform water temperature fields aggravated by thermal buoyancy can cause large induced structural thermal stresses of either quasi-steady, low-cycle, or thermal shock nature and can lead to cracking or significant structural distortion. These thermal stresses are usually not accounted for in component design and are highly plant- and mode-of-operation-dependent. They can occur under normal or intermittent operation of plant systems and tend to be worse under low flow conditions. For reactor internals, irradiation-assisted stress corrosion cracking was an important source of degradation where high radiation fields were present. Other forms of corrosion, as well as vibrational fatigue, also contributed to internals degradation.

Pump and valve casings were likewise found to be subject to corrosion and erosion/corrosion related degradation. Thermal embrittlement was an important mechanism in cast stainless steel pump and valve components. Moving parts in pumps and valves suffered from ARD produced by wear, vibration, fatigue, and erosion/corrosion. Valve and pump seals and other elastomer components were subject to degradation by physical and chemical degradation at elevated temperature and/or prolonged exposure to the service environment.

The principal degradation mechanisms affecting concrete structures were leaching and breakdown of cement phases under the action of aggressive chemicals, degradation due to freeze-thaw cycles, and corrosive attack of the embedded rebar. The responsible mechanism(s) for some concrete wall cracking was found to be not well understood.

Diesel generators, air compressors, and ventilating and air conditioning equipment suffered principally from wear, vibration, and fatigue associated with reciprocating motion, as well as corrosion and wear induced by contamination. Heat exchangers and steam generators were subject to contamination and corrosion, as well as biofouling, thermal fatigue, and vibrational fatigue. Vibrational fatigue, wear, and elevated temperature degradation of damping fluids commonly caused degradation in snubbers.

Table 1 lists aging issues found to occur almost equally in BWR and PWR plants and tend to center on various forms of corrosion and fatigue. Another important commonality of the components listed in this table is that they are all what are termed passive components as described in 10 CFR 54. This may be of considerable significance because the literature reviewed seems to indicate that passive components are not as extensively or thoroughly covered by current plant maintenance procedures. Furthermore, surveillance and monitoring methods and instrumentation and procedures have not been as extensively developed or employed for passive component subjected to the highlighted aging mechanisms, nor are some of the passive component replacement and maintenance could be more tenuous for the passive components. Furthermore, passive components tend to be some of the most costly in a plant and are frequently not as easy to replace. For these reasons, the knowledge base for predicting relevant aging effects behavior and significance, which is essential to the development of robust plans for aging reduction, monitoring procedures, and maintenance, is very important for passive components.

| Reactor Type | Component | Material | Degradation Process | References |
|-------------------|--|---|--|-------------------|
| PWR | Instrumenta- tion and CRD housing nozzles | Low-alloy steel (A533B, A508) with Type 308 or 309 SS clad | Environmentally assisted fatigue. Appropriate design rules do not yet exist in the ASME Boiler & Pressure Vessel Code. | NUREG/CR- 5490 |
| BWR and PWR | Closure studs | A-540, B22, B2, or B24 | Environmentally assisted fatigue, fretting, and boric acid corrosion if leakage present | NUREG/CR- 5490 |
| PWR | CRD system components | Various | Dropped or stuck rod due to failure by fatigue, mechanical wear, or stress corrosion cracking | NUREG/CR- 5555 |
| BWR | Jet pump and holddown beams | Inconel X-750 | Cracking and possible failure from vibrational and/or environmentally assisted fatigue and stress corrosion cracking | NUREG/CR- 5754 |
| BWR | Reactor internals | Various | Crack initiation, growth, and possible failure from irradiation- assisted stress corrosion cracking (IASCC) | NUREG/CR- 5754 |

| | Table 1. | Selected Exam | ples of Aging | g Issues Significa | Int to Passive Components |
|--|----------|---------------|---------------|--------------------|---------------------------|
|--|----------|---------------|---------------|--------------------|---------------------------|

| Reactor Type | Component | Material | Degradation Process | References |
|-------------------|--|---|---|-----------------------------|
| PWR | Lower core support structure components | Type 304 SS, A- 286, Inconel X- 750, and others | Cracking and possible failure from vibrational fatigue and IASCC | NUREG/CR- 6048 |
| BWR | Pressure vessel upper head | Low-alloy steel (A533B, A508) with Type 308 or 309 SS clad | Cracking (possibly SCC) of weld clad, with cracks penetrating into underlying base metal | IN 90-29 |
| BWR | Core shroud | Type 304 SS | SCC (or IASCC) leads to circumferential cracking of core shroud and concerns about possible structural failure in an accident or seismic event | IN 93-79, IN 94-42 |
| BWR | Recirculating coolant pump seals | Cemented WC in Ni binder | Preferential corrosive dissolution of Ni binder under certain undefined conditions leads to excessive seal leakage and possible eventual pump failure | |
| BWR and PWR | All piping and feedwater nozzles and interfacing tanks and components | Commonly used materials, low- alloy steels | Large thermally induced stresses, either quasi-steady or low-cycle transient, thermal fatigue, induced by nonuniform coolant temperature fields aggravated by thermal- buoyancy-caused stratification under no-flow or low-flow levels, cause wall cracking or gross abnormal component distortion, usually not accounted for in component design, highly plant- and mode-of-operation dependent | NUREG/CR- 4731 Vols. 1&2 |
| BWR and PWR | Shielding wall concrete and other locations | Reinforced concrete | Actual process and mechanisms unclear; shows up as large surface cracks not caused by structural loading | NUREG/CR- 4652 |

Table 1. Selected Examples of Aging Issues Significant to Passive Components (Cont'd)

3.2 Electrical Components and Systems

Breakers and relays were usually covered together in the same report; the predominant aging-related failure mechanisms were contact wear, sticking linkage, loss of lubrication, or elevated temperature. Normally energized relay coils were frequently mentioned as highfailure-rate items because of the insulation breakdown caused by elevated temperature due to self-heating from the continuous current. Breakers are routinely refurbished on periodic schedules.

Degradation of cable insulation and jackets is the major effect of cable aging, due primarily to radiation and elevated temperature. Despite sizable efforts to develop electrical and mechanical methods of detecting cable insulation degradation, there are no reliable methods of detecting degradation of electrical cable insulation in a reactor containment. Electrical parameters, while relatively easy to measure, were found not to give a good indication of mechanical degradation. The mechanical indentor method was successful only for some insulation and jacket types.

Instrumentation and control (I&C) systems, including breakers and sensors, are made up of many small components that are routinely replaced after a number of years of service, as determined by qualification programs. Thus, aging is controlled by scheduled maintenance and periodic replacement. Redundancy in the Reactor Protection System and Engineered Safety Features Actuation Systems allows for taking a channel out of service for maintenance.

Motors and generators occasionally fail due to bearing wear caused by vibration and winding insulation breakdown from elevated temperatures. Brushes also age due to wear.

Battery chargers and inverters are small electrical systems made up of many electronic components that, like the I&C system, can be taken out of service for maintenance because of redundancy. Many of the electrical I&C components are included in plant QA programs that require periodic replacement. Inverter failures have caused numerous problems.

Many of the electrical I&C components are included in plant quality assurance programs that require periodic replacement. A more detailed analysis may be carried out at a later date to assess the significance of these mitigative practices and the aging processes.

Table 2a.NPAR Reports ReviewedMechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|-------------------------------------|--|--|
| No report no. (May 1987) | Tech. Integration Review Group for Aging and Life Extension | Plan for Integration of Aging and Life-Extension Activities |
| BNL Tech. Report A-3270-11-26-84 | Miller | Scoping Test on Containment Purge and Vent Seal Material |
| BNL Tech. Report A-3270-12-85 | Silver, Vasudevan, and Subudhi | Pilot Assessment: Impact of Aging on the Seismic Performance of Selected Equipment Types |
| BNL Tech. Report A-3270-12-86 | Fullwood, Higgins, Subudhi, and Taylor | Aging and Life Extension Assessment Program (ALEAP) Systems Level Plan |
| BNL Tech. Report A-3270R-2-90 | Fresco and Subudhi | Interim Report—Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants |
| BNL Tech. Report TR-3270-6-90 | Gunther | Maintenance Team Inspection Results: Insights Related to Plant Aging |
| BNL Tech. Report TR-3270-9-90 | Grove and Gunther | An Operational Assessment of the Babcock & Wilcox and Combustion Engineering Control Rod Drives |
| BNL Tech. Report A-3270-6-21-91 | Hsu, Vesely, Grove, Subudhi, and Samanta | Degradation Modeling: Extensions and Applications |
| EGG-SSRE-8972 | Atwood | Estimating Hazard Functions for Repairable Components |
| EGG-SSRE-9017 | Atwood | User's Guide to PHAZE, a Computer Program for Parametric Hazard Function Estimation |
| EGG-SSRE-9777 | Watkins, Steele, and DeWall | Isolation Valve Assessment (IVA) Software Version 3.10, User's Manual |
| EGG-SSRE-9926 | Steele, Watkins, and DeWall | Evaluation of EPRI Draft Report NP-7065-Review of NRC/INEL Gate Valve Test Program |
| EGG-SSRE-10039 | Hunt and Nitzel | An Evaluation of the Effects of Valve Body Erosion on Motor-Operated Valve Operability |
| Letter Report | Subudhi | Review of Aging-Seismic Studies on Nuclear Plant Equipment |
| Letter Report | Rib | Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program |
| Nuclear Safety 31:484-489 | Hoopingarner and Zaloudek | Safety Implications of Diesel Generator Aging |

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|----------------------------------|--|--|
| NUREG/CP-0036 (SAND-82-2264C) | Bader and Hanchey | Proceedings of the Workshop on Nuclear Plant Aging |
| NUREG-1144,V1 | Morris and Vora | Nuclear Plant Aging Research (NPAR) Program Plan |
| NUREG-1144,V2 | Vora | Nuclear Plant Aging Research (NPAR) Program Plan, Rev. 1 |
| NUREG-1144,V3 | | Nuclear Plant Aging Research (NPAR) Program Plan, Status, and Accomplishments, Rev. 2 |
| NUREG/CP-0100 | Beranek | Proceedings of the International Nuclear Power Plant Aging Symposium |
| NUREG/CP-0105 | Christensen | Proceedings of the Seventeenth Water Reactor Safety Information Meeting (aging session only) |
| NUREG/CR-2641 (ORNL/TM 8271) | Drago, Borkowski, Pike, and Goldberg, | The In-Plant Reliability Data Base for Nuclear Power Plant Components: Data Collection and Methodology Report |
| NUREG/CR-3154 (ORNL/TM 8647) | Borkowski, Kahl, Hebble, Frangola, and Johnson | The In-Plant Reliability Data Base for Nuclear Plant Components: Interim Report—The Valve Component |
| NUREG/CR-3543 (ORNL/TM 3543) | Murphy, Gallaher, Casada, and Hoy | Survey of Operating Experiences from LERs to Identify Aging Trends |
| NUREG/CR-3818 (SAND-84-0374) | Clark and Berry | Report of Results of Nuclear Power Plant Aging Workshop |
| NUREG/CR-3819 (EGG-2317) | Rose, Steele, DeWall, and Cornwell | Survey of Aged Power Plant Facilities |
| NUREG/CR-4144 (PNL-5389) | Davis, Shafaghi, Kurth, and Leverenz | Importance Ranking Based on Aging Consideration of Components Included in Probabilistic Risk Assessments |
| NUREG/CR-4279 (PNL-5479, V1) | Bush, Heasler, and Dodge | Aging and Service Wear of Hydraulic and Mechanical Snubbers used on Safety-Related Piping and Components of Nuclear Power Plants |
| NUREG/CR-4302 (ORNL-6193, V1) | Greenstreet, Murphy, Gallaher, and Eissenberg | Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants, Vol. 1 |
| NUREG/CR-4302 (ORNL-6193, V2) | Haynes | Aging and Service Wear of Check Valves Used in Engineered Safety Feature Systems of Nuclear Power Plants, Vol. 2 |
| NUREG/CR-4380 (ORNL-6226) | Crowley and Eissenberg | Evaluation of the Motor-Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Other Abnormalities in Motor-Operated Valves |

| Mechanical. Structu | ral, and Thermal-Hyd | Iraulic Componen | ts and Sustems |
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| Report No. | Author | Title |
|--|---|--|
| NUREG/CR-4597 (ORNL-6282, V1) | Adams and Makay | Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants, Vol. 1: Operating Experience and Failure Identification |
| NUREG/CR-4597 (ORNL-6282, V2) | Kitch, Schlonski, Sowatskey, and Cesarski | Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants, Vol. 2: Aging Assessment and Monitoring Method Evaluations |
| NUREG/CR-4652 (ORNL/TM-10059) | Naus | Concrete Component Aging and its Significance Relative to Life Extension of Nuclear Power Plants |
| NUREG/CR-4692 (ORNL/NOAC- 233) | Murphy and Cletcher | Operating Experience Review of Failures of Power Operated Relief Valves and Block Valves in Nuclear Power Plants |
| NUREG/CR-4731 (EGG-2469), V1 | Shah and MacDonald | Residual Life Assessment of Major Light Water Reactor Components, Vol. 1 |
| NUREG/CR-4731 (EGG-2469), V2 | Shah and MacDonald | Residual Life Assessment of Major Light Water Reactor Components—Overview, Vol. 2 |
| NUREG/CR-4747 (EGG-2473, Vol. 1) | Meale and Satterwhite | An Aging Failure Survey of Light Water Reactor Safety Systems and Components, Vol. 1 |
| NUREG/CR-4747 (EGG-2473, Vol. 2) | Meale and Satterwhite | An Aging Failure Survey of Light Water Reactor Safety Systems and Components, Vol. 2 |
| NUREG/CR-4769 (EGG-2476) | Vesely | Risk Evaluations of Aging Phenomena: The Linear Aging Reliability Model and its Extensions |
| NUREG/CR-4967 (EGG-2514) | Meyer | Nuclear Plant Aging Research on High Pressure Injection Systems |
| NUREG/CR-4977 (EGG-2505, V1) | Steele and Arendts | SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioned Heissdampfreaktor (HDR): Summary, Vol. 1 |
| NUREG/CR-4977 (EGG-2505, V2) | Steele and Arendts | SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioned Heissdampfreaktor (HDR): Appendices, Vol. 2 |
| NUREG/CR-4985 (BNL/NUREG- 52095) | Subudhi, Taylor, Clinton, Czajkowski, and Weeks | Indian Point 2 Reactor Coolant Pump Seal Evaluations |
| NUREG/CR-5052 (BNL-NUREG- 52117) | Higgins, Lofaro, Subudhi, Fullwood, and Taylor | Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors |

| Mechanical, Structural, and Thermal-Hydraulic Components and Systems |
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| Report No. | Author | Title |
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| NUREG/CR-5057 (PNL-6397) | Hoopingarner and Zaloudek | Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators |
| NUREG/CR-5159 (KEI-1559) | Kalsi, Horst, and Wang | Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems |
| NUREG/CR-5248 (PNL-6701) | Levy, Wreathall, DeMoss, Wolford, Collins, and Jarrell | Prioritization of TIRGALEX—Recommended Components for Further Aging Research |
| NUREG/CR-5268 (BNL-NUREG- 52177) | Lofaro, Subudhi, Gunther, Shier, Fullwood, and Taylor | Aging Study of Boiling Water Reactor Residual Heat Removal System |
| NUREG/CR-5314, V3 | Jaske and Shah | Life Assessment Procedures for Major LWR Components; Cast Stainless Steel Components |
| NUREG/CR-5378 | Wolford, Atwood, and Roesener | Aging Data Analysis and Risk Assessment- Development and Demonstration Study |
| NUREG/CR-5379 (PNL-6560), V1 | Jarrell, Johnson, Zimmerman, and Gore | Nuclear Plant Service Water System Aging Degradation Assessment: Phase 1, Vol. 1 |
| NUREG/CR-5379 (PNL-6560), V2 | Jarrell, Larson, Stratton, Bohn, and Gore | Nuclear Plant Service Water System Aging Degradation Assessment, Vol. 2 |
| NUREG/CR-5386 (PNL-6911) | Brown, Palmer, Werry, and Blahnik | Basis for Snubber Aging Research: Nuclear Plant Aging Research Program |
| NUREG/CR-5404 (ORNL-6566, V1) | Casada | Auxiliary Feedwater System Aging Study, Vol. 1 |
| NUREG/CR-5404 (ORNL-6566, V2) | Kueck | Auxiliary Feedwater System Aging, Phase I: Follow-on Study |
| NUREG/CR-5406 (EGG-2569, V1) | DeWall and Steele | BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption Test, Vol 1: Analysis and Conclusions |
| NUREG/CR-5406 (EGG-2569, V2) | DeWall and Steele | BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption Test, Vol 2: Data Report |
| NUREG/CR-5406 (EGG-2569, V3) | DeWall and Steele | BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption Test, Vol 3: Review of Issues Associated with the BWR Containment Isolation Valve Closure |

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Table 2a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|---------------------------------------|--------------------------------------|---|
| NUREG/CR-5419 (BNL-NUREG- 5221) | Villaran, Fullwood, and Subudhi | Aging Assessment of Instrument Air Systems in Nuclear Power Plants |
| NUREG/CR-5479 (ORNL/CR/5479) | Damiano and Kryter | Current Applications of Vibration Monitoring and Neutron Noise Analysis: Detection and Analysis of Structural Degradation of Reactor Vessel Internals from Operational Aging |
| NUREG/CR-5490 | Werry | Regulatory Instrument Review: Management of Aging of LWR Major Safety Components |
| NUREG/CR-5491 (PNL-7191) | Allen and Johnson | Shippingport Station Aging Evaluation |
| NUREG/CR-5507 | Gunther and Taylor | Results from the Nuclear Plant Aging Research Program: Their Use in Inspection Activities |
| NUREG/CR-5510 | Vesely, Kurth, and Scalzo | Evaluations of Core Melt Frequency Effects due to Component Aging and Maintenance |
| NUREG/CR-5515 | Neely, Jeanmougin, and Corugedo | Light Water Reactor Pressure Isolation Valve Performance Testing |
| NUREG/CR-5519 | Moyers | Aging of Control and Service Air Compressors and Dryers used in Nuclear Power Plants |
| NUREG/CR-5555 | Gunther and Sullivan | Aging Assessment of the Westinghouse PWR Control Rod Drive System |
| NUREG/CR-5558 | Steele, DeWall, and Watkins | Generic Issue 87: Flexible Wedge Gate Valve Test Program: Phase II Results and Analysis |
| NUREG/CR-5583 | Kalsi, Horst, Wang, and Sharma | Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems-Wear and Impact Tests |
| NUREG/CR-5587 | Vesely | Approaches for Age-Dependent Probabilistic Safety Assessments with Emphasis on Prioritization and Sensitivity Studies |
| NUREG/CR-5612 | Samanta, Vesely, Hsu, and Subudhi | Degradation Modeling with Applications to Aging and Maintenance Effectiveness Evaluation |
| NUREG/CR-5643 | Blahnik, Casada, Edson, Fineman | Insights Gained from Aging Research |
| NUREG/CR-5646 | Steele and Nitzel | Piping System Response During High Level Simulated Seismic Tests at the Heissdampfreaktor Facility (SHAM Test Series) |
| NUREG/CR-5693 | Lofaro, Gunther, Subudhi and Lee | Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors-Phase II |

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| Mechanical Structural | and Thermal-Hudraulic | Components and Systems |
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| Report No. | Author | Title |
|------------------------|--|--|
| NUREG/CR-5699 | Greene | Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants—Vol. 1 |
| NUREG/CR-5706 | Casada | NRC Bulletin 88-04: Potential Safety-Related Pump Loss-An Assessment of Industry Data |
| NUREG/CR-5720 | Steele, Watkins, DeWall, and Russell | Motor-Operated Valve Research Update |
| NUREG/CR-5754 | Luk | Boiling-Water Reactor Internals Aging Degradation Study—Phase I |
| NUREG/CR-5779 | Moyers | Aging of Non-Power-Cycle Heat Exchangers Used in Nuclear Power Plants |
| NUREG/CR-5783 | Grove and Gunther | Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives |
| NUREG/CR-5807 | Wang and Kalsi | Improvements in Motor Operated Gate Valve Design and Prediction Models for Nuclear Power Plant Systems |
| NUREG/CR-5848 | Dukelow | Recordkeeping Needs to Mitigate the Impact of Aging Degradation |
| NUREG/CR-5870 | Brown, Werry, and Blahnik | Results of LWR Snubber Aging Research |
| NUREG/CR-5944 | Casada and Todd | A Characterization of Check Valve Degradation and Failure Experience in the Nuclear Power Industry |
| NUREG/CR-6001 | Buckley, Orton, Johnson, and Larson | Aging Assessment of BWR Standby Liquid Control Systems |
| NUREG/CR-6029 | Winegardner | Aging Assessment of Nuclear Air Treatment System HEPA Filters and Adsorbers—Phase 1 |
| NUREG/CR-6043 | Blahnik and Klein | Phase I Aging Assessment of Essential HVAC Chillers Used in Nuclear Power Plants |
| NUREG/CR-6048 | Luk | Pressurized-Water Reactor Internals Aging Degradation StudyA Phase I Report |
| ORNL/NRC/LTR- 91/25 | Casada | Throttled Valve Cavitation and Erosion |
| PNL-5722 | Blahnik and Goodman | Operating Experience and Aging Assessment of ECCS Pump Room Coolers |
| PNL-6287 | Hoopingarner, Kirk- wood, and Lounzecky | Study Group Review of Nuclear Service Diesel Generator Testing and Aging Mitigation |

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| Report No. | Author | Tìtle |
|--------------|---|--|
| PNL-7516 | Hoopingarner | Emergency Diesel Generator Technical Specifications Study Results |
| PNL-7823 | Chockie, Bjorkelo, Fleming, Scott, and Enderlin | Maintenance Practices to Manage Aging: A Review of Several Technologies |
| PNL-SA-18407 | Johnson, Jarrell, Sinha, and Shah | Understanding and Managing Corrosion in Nuclear Power Plants |
| PNL-SA-20219 | Brown and Blahnik | ASME Subsection ISTD Recommendations Based upon NPAR Snubber Aging Research Results |

Table 2b.NPAR Reports ReviewedElectrical Components and Systems

| Report No. | Title |
|-------------------|--|
| BNL A-3270-11-85 | Seismic Endurance Tests Of Naturally Aged Small Electric Motors |
| BNL A-3270-3-86 | Testing Program For The Monitoring Of Degradation In A Continuous Duty 460 Volt Class "B", 10 Hp Electric Motor |
| CHAPTER 24 CABLES | Aging And Life Extension Of Major Light Water Reactor Components, Edited By V. N. Shah And P. E. Macdonald, Elsevier Science Publishers B.V., 1993 |
| NISTIR 4485 | Annotated Bibliography: Diagnostic Methods And Measurement Approaches To Detect Incipient Defects Due To Aging Of Cables |
| NISTIR 4487 | Detection Of Incipient Defects In Cables By Partial Discharge Signal Analysis |
| NISTIR 4787 | The Use Of Time-Domain Dielectric Spectroscopy To Evaluate The Lifetime Of Nuclear Power Station Cables |
| NUREG-1377 R3 | NRC Research Program On Plant Aging: Listing And Summaries Of Reports Issued Through July 1992 |
| NUREG/CP-0100 | Proceedings Of The International Nuclear Aging Symposium, Session 3 (Pgs 125-126 & 363-366) |
| NUREG/CP-0105 | Seventeenth Water Reactor Safety Information Meeting (Electrical Parts) |
| NUREG/CR-3956 | In Situ Testing Of The Shippingport Atomic Power Station Electrical Circuits |
| NUREG/CR-4156 | Operating Experience And Aging-Seismic Assessment Of Electric Motors |
| NUREG/CR-4234 V2 | Aging And Service Wear Of Electric Motor-Operated Valves Used In Engineered Safety-Feature Systems Of Nuclear Power Plants |
| NUREG/CR-4257 | Inspection, Surveillance, And Monitoring Of Electrical Equipment Inside Containment Of Nuclear Power Plants - With Applications To Electrical Cables |
| NUREG/CR-4257 V2 | Inspection, Surveillance, And Monitoring Of Electrical Equipment In Nuclear Power Plants - Pressure Transmitters |
| NUREG/CR-4457 | Aging Of Class 1e Batteries In Safety Systems Of Nuclear Power Plants |
| NUREG/CR-4564 | Operating Experience And Aging-Seismic Assessment Of Battery Chargers And Inverters |
| NUREG/CR-4715 | An Aging Assessment Of Relays And Circuit Breakers And System Interactions |
| NUREG/CR-4740 | Nuclear Plant-Aging Research On Reactor Protection Systems |
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Table 2b. (Cont'd)

Electrical Components and Systems

| Report No. | Title |
|------------------|--|
| NUREG/CR-4747 V2 | An Aging Failure Survey Of Light Water Reactor Safety Systems And Components (Electrical) |
| NUREG/CR-4819 V1 | Aging And Service Wear Of Solenoid-Operated Valves Used In Safety Systems Of Nuclear Power Plants |
| NUREG/CR-4819 V2 | Aging And Service Wear Of Solenoid-Operated Valves Used In Safety Systems Of Nuclear Power Plants, Vol 2 |
| NUREG/CR-4928 | Degradation Of Nuclear Plant Temperature Sensors |
| NUREG/CR-4939 V1 | Improving Motor Reliability In Nuclear Power Plants - Performance Evaluation And Maintenance Practices |
| NUREG/CR-4939 V2 | Improving Motor Reliability In Nuclear Power Plants |
| NUREG/CR-4939 V3 | Failure Analysis And Diagnostic Tests On A Naturally Aged Large Electric Motor |
| NUREG/CR-4967 | Nuclear Plant Aging Research On High Pressure Injection Systems |
| NUREG/CR-4992 V1 | Aging And Service Wear Of Multistage Switches Used In Safety Systems Of Nuclear Power Plants |
| NUREG/CR-5008 | Development Of A Testing And Analysis Methodology To Determine The Functional Condition Of Solenoid Operated Valves |
| NUREG/CR-5051 | Detecting And Mitigating Battery Charger And Inverter Aging |
| NUREG/CR-5053 | Operating Experience And Aging Assessment Of Motor Control Centers |
| NUREG/CR-5141 | Aging And Qualification Research On Solenoid Operated Valves |
| NUREG/CR-5181 | Nuclear Plant Aging Research: The 1e Power System |
| NUREG/CR-5192 | Testing Of A Naturally Aged Nuclear Power Plant Inverter And Battery Charger |
| NUREG/CR-5280 V1 | Age-Related Degradation Of Westinghouse 480-Volt Circuit Breakers |
| NUREG/CR-5280 V2 | Age-Related Degradation Of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling) |
| NUREG/CR-5334 | Severe Accident Testing Of Electrical Penetration Assemblies |
| NUREG/CR-5383 | Effect Of Aging On Response Time Of Nuclear Plant Pressure Sensors |
| NUREG/CR-5448 | Aging Evaluation Of Class 1e Batteries: Seismic Testing |
| NUREG/CR-5461 | Aging Of Cables, Connections, And Electrical Penetration Assemblies Used In Nuclear Power Plants |
| NUREG/CR-5546 | An Investigation Of The Effects Of Thermal Aging On The Fire Damageability Of Electric Cables |
| NUREG/CR-5560 | Aging Of Nuclear Plant Resistance Temperature Detectors |

Electrical Components and Systems

| Report No. | Title |
|------------------|---|
| NUREG/CR-5619 | The Impact Of Thermal Aging On The Flammability Of Electric Cables |
| NUREG/CR-5643 | Insights Gained From Aging Research |
| NUREG/CR-5655 | Submergence And High Temperature Steam Testing Of Class 1e Electrical Cables |
| NUREG/CR-5700 | Aging Assessment Of Reactor Instrumentation And Protection System Components |
| NUREG/CR-5762 | Comprehensive Aging Assessment Of Circuit Breakers And Relays |
| NUREG/CR-5772 V1 | Aging, Condition Monitoring, And Loss-Of-Coolant Accident (LOCA) Tests Of Class 1e Electrical Cables |
| NUREG/CR-5772 V2 | Aging, Condition Monitoring, And Loss-Of-Coolant Accident (LOCA) Tests Of Class 1e Electrical Cables |
| NUREG/CR-5772 V3 | Aging, Condition Monitoring, And Loss-Of-Coolant Accident (LOCA) Tests Of Class 1e Electrical Cables |
| NUREG/CR-6095 | Aging, Loss-Of-Coolant Accident (LOCA), And High Potential Testing Of Damaged Cables |
| NUREG/CR-9XXX | Summaries Of Research Reports Submitted In Connection With The Nuclear Aging Research (NPAR) Program |
| SAND88-0754 | Time-Temperature-Dose Rate Superpositions: A Methodology For Predicting Cable Degradation Under Ambient Nuclear Power Plant Aging Conditions |
| TIRGALEX | Plan For Integration Of Aging And Life-Extension Activities |
| WYLE 60103-1 | Test Plan Of Molded Case Circuit Breakers For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR) |
| WYLE 60103-2 | Test Plan Of Metal Clad Circuit Breakers For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For NPAR Program, Phase li |
| WYLE 60103-3 | Test Plan Of Auxiliary Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For (NPAR) Program, Phase li |
| WYLE 60103-4 | Test Plan Of Control Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For (NPAR) Program, Phase li |
| WYLE 60103-5 | Test Plan Of Protective Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR), Phase li |

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Electrical Components and Systems

| Report No. | Title |
|--------------|--|
| WYLE 60103-6 | Test Plan Of Timing Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR), Phase li |
| WYLE 60103-7 | Test Plan Of Electronic Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR), Phase Ii |
| SAND93-7027 | Aging Management Guideline for Commercial Nuclear Power Plants- Electrical Switchgear |
| SAND93-7046 | Aging Management Guideline for Commercial Nuclear Power Plants- Battery Chargers, Inverters and Uninterruptible Power Supplies |
| SAND93-7068 | Aging Management Guideline for Commercial Nuclear Power Plants- Power and Distribution Transformers |
| SAND93-7069 | Aging Management Guideline for Commercial Nuclear Power Plants- Motor Control Centers |
| SAND93-7071 | Aging Management Guideline for Commercial Nuclear Power Plants- Stationary Batteries |

| Table 3a. | NRC Generic Letters Reviewed |
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| | Mechanical, Structural, and Thermal-Hydraulic Components and Systems |

| Letter No. | Title |
|------------------------|--|
| GL 89-04 | Guidance on Developing Acceptable Inservice Testing Programs |
| GL 89-08 | Erosion/Corrosion-Induced Pipe Wall Thinning |
| GL 89-10 | Safety-Related (1) Motor-Operated Valve Testing and Surveillance |
| GL 89–10b, Suppl. 2 | Availability of Program Descriptions |
| GL 89–10c, Suppl. 3 | Consideration of the Results of NRC-Sponsored Tests of Motor-Operated Valves |
| GL 89–10d, Suppl. 4 | Consideration of Valve Mispositioning in Boiling Water Reactors |
| GL 89-10, Suppl. 6 | Information on Schedule Grouping, and Staff Responses to Additional Public Questions |
| GL 89-11 | Resolution of Generic Issue 101, "Boiling Water Reactor Water Level Redundancy" |
| GL 89-13 | Service Water System Problems Affecting Safety-Related Equipment |
| GL 89-13, Suppl. 1 | Service Water System Problems Affecting Safety-Related Equipment, Suppl. |
| GL 89–21, Encl. 1 | Request for Information Concerning Status of Implementation of Unresolved Safety Issue (USI) Requirements |
| GL 90-05 | Guidance for Performing Temporary Non-Code Repair of ASME Code Class 1 2, and 3 Piping |
| GL 90-06 | Resolution of Generic Issue 70, "Power-Operated Relief Valve and Block Valv Reliability," and Generic Issue 94, "Additional Low-Temperature Overpressur Protection for Light-Water Reactors" |
| GL 90-09 | Alternative Requirements for Snubber Visual Inspection Intervals and Corrective Actions |
| GL 91-07 | GI-23, "Reactor Coolant Pump Seal Failures" and its Possible Effect on Station Blackout |
| GL 91–13 | Request for Information Related to the Resolution of Generic Issue 130, "Essential Service Water System Failures at Multi–Unit Sites," Pursuant to 10 CFR 50.54(f) |
| GL 91-17 | Generic Safety Issue 29, "Bolting Degradation or Failure in Nuclear Power Plants" |
| GL 91-18 | Information to Licensees Regarding Two NRC Inspection Manual Sections on Resolution of Degraded and Nonconforming Conditions and on Operability |
| GL 92-01, Rev. 1 | Reactor Vessel Structural Integrity, 10 CFR 50.54(f) |

| Letter No. | Title |
|------------|--|
| GL 92-02 | Resolution of Generic Issue 79, "Unanalyzed Reactor Vessel (PWR) Thermal Stress During Natural Convection Cooldown" |
| GL 92-04 | Resolution of the Issues Related to Reactor Vessel Water Level Instrumentation in BWRs Pursuant to 10 CFR 50.54(F) |
| GL 93-04 | Rod Control System Failure and Withdrawal of Rod Control Cluster Assemblies, 10 CFR 50.54(f) |
| GL 94-01 | Removal of Accelerated Testing and Special Reporting Requirements for Emergency Diesel Generators |

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Letter No. | Title | Age Related |
|------------|--|----------------|
| GL 89-19 | Request For Action Related To Resolution Of Unresolved Safety Issue "Safety Implication Of Control Systems In LWR Nuclear Power Plants," Pursuant To 10 CFR 50.54(F) | No |
| GL 91-06 | Resolution Of Generic Issue A-30, "Adequacy Of Safety-Related DC Power Supplies," Pursuant To 10 CFR 50.54(F) | No |
| GL 91-11 | Resolution Of Generic Issue 48, "LCOS For Class 1e Vital Instrument Buses," And 49, "Interlocks And LCOS For Class 1e Tie Breakers," Pursuant To 10 CFR 50.54(F) | No |
| GL 91-15 | Operating Experience Feedback Report, Solenoid-Operated Valve Problems At U.S. Reactors | Yes |
| GL 92-04 | Resolution Of The Issues Related To Reactor Vessel Water Level Instrumentation In BWRs Pursuant To 10 CFR 50.54(F) | No |
| GL 92-08 | Thermo-Lag 330-1 Fire Barriers | No |
| GL 93-04 | Rod Control System Failure And Withdrawal Of Rod Control Cluster Assemblies, 10 CFR 50.54(F) | No |
| GL 94-01 | Removal Of Accelerated Testing And Special Reporting Requirements For Emergency Diesel Generators | No |

Table 3b.NRC Generic Letters ReviewedElectrical Components and Systems

| Notice No. | Title |
|-----------------------|--|
| IN 89-01 | Valve Body Erosion |
| IN 89-04 | Potential Problems from the Use of Space Heaters |
| IN 89-06 | Bent Anchor Bolts in Boiling Water Reactor Torus Supports |
| IN 89-08 | Pump Damage Caused by Low-Flow Operation |
| IN 89-15 | Second Reactor Coolant Pump Shaft Failure at Crystal River |
| IN 89-20 | Weld Failures in a Pump of Byron–Jackson Design |
| IN 89-26 | Instrument Air Supply to Safety-Related Equipment |
| IN 89-30 | High-Temperature Environments at Nuclear Power Plants |
| IN 89-32 | Surveillance Testing of Low-Temperature Overpressure-Protection Systems |
| IN 89–32, Suppl. 1 | Surveillance Testing of Low-Temperature Overpressure-Protection Systems |
| IN 89-33 | Potential Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| IN 89-36 | Excessive Temperatures in Emergency Core Cooling System Piping Located Outside Containment |
| IN 89-38 | Atmospheric Dump Valve Failures at Palo Verde Units 1, 2, and 3 |
| IN 89-48 | Design Deficiency in the Turbine–Driven Auxiliary Feedwater Pump Cooling Water System |
| IN 89-49 | Failure to Close Service Water Cross-Connect Isolation Valves |
| IN 89-53 | Rupture of Extraction Steam Line on High Pressure Turbine |
| IN 89-55 | Degradation of Containment Isolation Capability by a High-Energy Line Break |
| IN 89-58 | Disablement of Turbine–Driven Auxiliary Feedwater Pump Due to Closure of One of the Parallel Steam Supply Valves |
| IN 89-61 | Failure of Borg–Warner Gate Valves to Close Against Differential Pressure |
| IN 89-62 | Malfunction of Borg–Warner Pressure Seal Bonnet Check Valves Caused by Vertical Misalignment of Disk |
| IN 89-65 | Potential for Stress Corrosion Cracking in Steam Generator Tube Plugs Supplied by Babcock and Wilcox |
| IN 89-67 | Loss of Residual Heat Removal Caused by Accumulator Nitrogen Injection |
| IN 89-69 | Loss of Thermal Margin Caused by Channel Box Bow |
| IN 89-71 | Diversion of the Residual Heat Removal Pump Seal Cooling Water Flow During Recirculation Operation Following a Loss-of-Coolant Accident |
| IN 89-73 | Potential Overpressurization of Low Pressure Systems |
| IN 89-77 | Debris in Containment Emergency Sumps and Incorrect Screen Configurations |

Table 4a.NRC Information Notices ReviewedMechanical, Structural, and Thermal-Hydraulic Components and Systems

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|---------------|------------------------|---------------|------------|-------------|
| Mechanical, S | Structural, and Therma | l-Hydraulic C | Components | and Systems |

| Notice No. | Title | | |
|-----------------------|--|--|--|
| IN 89–77, Suppl. 1 | Debris in Containment Emergency Sumps and Incorrect Screen Configurations | | |
| IN 89-79 | Degraded Coatings and Corrosion of Steel Containment Vessels | | |
| IN 89–79, Suppl. 1 | Degraded Coatings and Corrosion of Steel Containment Vessels | | |
| IN 89-80 | Potential for Water Hammer, Thermal Stratification, and Steam Binding in High-Pressure Coolant Injection Piping | | |
| IN 89-81 | Inadequate Control of Temporary Modifications to Safety-Related Systems | | |
| IN 89-90 | Pressurizer Safety Valve Lift Setpoint Shift | | |
| IN 89–90, Suppl. 1 | Pressurizer Safety Valve Lift Setpoint Shift | | |
| IN 89–90, Suppl. 2 | Pressurizer Safety Valve Lift Setpoint Shift | | |
| IN 90-02 | Potential Degradation of Secondary Containment | | |
| IN 90-03 | Malfunction of Borg-Warner Bolted Bonnet Check Valves Caused by Failure of the Swing Arm | | |
| IN 90-04 | Cracking of the Upper Shell-To-Transition Cone Girth Welds in Steam Generators | | |
| IN 90-10 | Primary Water Stress Corrosion Cracking (PWSCC) of Inconel 600 | | |
| IN 90-17 | Weight and Center of Gravity Discrepancies for Copes-Vulcan Valves | | |
| IN 90-18 | Potential Problems with Crosby Safety Relief Valves used on Diesel Generator Air Start Receiver Tanks | | |
| IN 90-19 | Potential Loss of Effective Volume for Containment Recirculation Spray at PWR Facilities | | |
| IN 90-21 | Potential Failure of Motor–Operated Butterfly Valves to Operate Because Valve Seat Friction Was Underestimated | | |
| IN 90-29 | Cracking of Cladding and Its Heat–Affected Zone in the Base Metal of a Reactor Vessel Head | | |
| IN 90-30 | Ultrasonic Inspection Techniques for Dissimilar Metal Welds | | |
| IN 90-32 | Surface Crack and Subsurface Indications in the Weld of a Reactor Vessel Head | | |
| IN 90-32, Suppl. 1 | Surface Crack and Subsurface Indications in the Weld of a Reactor Vessel Head | | |
| IN 90-37 | Sheared Pinion Gear-To-Shaft Keys in Limitorque Motor Actuators | | |
| IN 90-39 | Recent Problems with Service Water Systems | | |

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|-----------------------|---|
| IN 90-40 | Results of NRC-Sponsored Testing of Motor-Operated Valves |
| IN 90-45 | Overspeed of the Turbine-Driven Auxiliary Feedwater Pumps and Overpressurization of the Associated Piping Systems |
| IN 90-49 | Stress Corrosion Cracking in PWR Steam Generator Tubes |
| IN 90-53 | Potential Failures of Auxiliary Steam Piping and the Possible Effects on the Operability of Vital Equipment |
| IN 90-60 | Availability of Failure Data in the Government-Industry Data Exchange Program |
| IN 90-64 | Potential for Common-Mode Failure of High Pressure Safety Injection Pumps or Release of Reactor Coolant Outside Containment During a Loss-of-Coolant Accident |
| IN 90-65 | Recent Orifice Plate Problems |
| IN 90-68 | Stress Corrosion Cracking of Reactor Coolant Pump Bolts |
| IN 90–68, Suppl. 1 | Stress Corrosion Cracking of Reactor Coolant Pump Bolts |
| IN 90–73 | Corrosion of Valve-to-Torque Tube Keys in Spray Pond Cross Connect Valves |
| IN 90-74 | Information on Precursors to Severe Accidents |
| IN 90-76 | Failure of Turbine Overspeed Trip Mechanism Because of Inadequate Spring Tension |
| IN 90-78 | Previously Unidentified Release Path from Boiling Water Reactor Control Rod Hydraulic Units |
| IN 90-79 | Failures of Main Steam Isolation Check Valves Resulting in Disc Separation |
| IN-91-12 | Potential Loss of Net Positive Suction Head (NPSH) of Standby Liquid Control System Pumps |
| IN 91-18 | High-Energy Piping Failures Caused by Wall Thinning |
| IN 91-18, Suppl. 1 | High Energy Piping Failures Caused by Wall Thinning |
| IN 91-19 | Steam Generator Feedwater Distribution Piping Damage |
| IN 91-27 | Incorrect Rotation of Positive Displacement Pump |
| IN 91-28 | Cracking in Feedwater System Piping |
| IN 91-32 | Possible Flaws in Certain Piping Systems Fabricated by Associated Piping and Engineering |
| IN 91-38 | Thermal Stratification in Feedwater System Piping |
| IN 91-41 | Potential Problems with the Use of Freeze Seals |
| IN 91-43 | Recent Incidents Involving Rapid Increases in Primary-to-Secondary Leak Rate |

| Notice No. | Title |
|-----------------------|--|
| IN 91-50 | A Review of Water Hammer Events After 1985 |
| IN 91-56 | Potential Radioactive Leakage to Tank Vented to Atmosphere |
| IN 91-58 | Dependency of Offset Disc Butterfly Valve's Operation Orientation with Respect to Flow |
| IN 91-61 | Preliminary Results of Validation Testing of Motor-Operated Valve Diagnostic Equipment |
| IN 91-67 | Problems with the Reliable Detection of Intergranular Attack (IGA) of Steam Generator Tubing |
| IN 91-69 | Errors in Main Steam Line Break Analyses for Determining Containment Parameters |
| IN 91-73 | Loss of Shutdown Cooling During Disassembly of High-Pressure Safety Injection System Check Valve |
| IN 91-80 | Failure of Anchor Head Threads on Post-Tensioning System During Surveillance Inspection |
| IN 91-82 | Problems with Diaphragms in Safety-Related Tanks |
| IN 92-07 | Rapid Flow-Induced Erosion/Corrosion of Feedwater Piping |
| IN 92-16 | Loss of Flow from the Residual Heat Removal Pump during Refueling Cavity Draindown |
| IN 92-16, Suppl. 1 | Loss of Flow from the Residual Heat Removal Pump during Refueling Cavity Draindown |
| IN 92-16, Suppl. 2 | Loss of Flow from the Residual Heat Removal Pump during Refueling Cavity Draindown |
| IN 92-19 | Misapplication of Potter & Brumfield MDR Rotary Relays |
| IN 92-20 | Inadequate Local Leak Rate Testing |
| IN 92-32 | Problems Identified with Emergency Ventilation Systems for Near–Site (Within 10 miles) Emergency Operations Facilities and Technical Support Centers |
| IN 92-35 | Higher Than Predicted Erosion/Corrosion in Unisolable Reactor Coolant Pressure Boundary Piping Inside Containment at a Boiling Water Reactor |
| IN 92-36 | Intersystem LOCA Outside Containment |
| IN 92-41 | Consideration of the Stem Rejection Load in Calculation of Required Valve Thrust |
| IN 92-50 | Cracking of Valves in the Condensate Return Lines of a BWR Emergency Condenser System |
| IN 92-57 | Radial Cracking of Shroud Support Access Hole Cover Welds |
| IN 92-59 | Horizontally-Installed Motor-Operated Gate Valves |

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|-----------------------|---|
| IN 92-60 | Valve Stem Failure Caused by Embrittlement |
| IN 92-61 | Loss of High Head Safety Injection |
| IN 92-63 | Cracked Insulators in ASL Dry Type Transformers Manufactured by Westinghouse Electric Corporation |
| IN 92-64 | Nozzle Ring Settings on Low Pressure Water-Relief Valves |
| IN 92-65 | Safety System Problems Caused by Modifications that Were Not Adequately Reviewed and Tested |
| IN 92-70 | Westinghouse Motor-Operated Valve Performance Data Supplied to Nuclear Power Plant Licensees |
| IN 92-80 | Operation with Steam Generator Tubes Seriously Degraded |
| IN 92-85 | Potential Failures of Emergency Core Cooling Systems Caused by Foreign Material Blockage |
| IN 92-86 | Unexpected Restriction to Thermal Growth of Reactor Coolant Piping |
| IN 9302 | Malfunction of a Pressurizer Code Safety Valve |
| IN 93-06 | Potential Bypass Leakage Paths Around Filters Installed in Ventilation Systems |
| IN 93-08 | Failure of Residual Heat Removal Pump Bearings Due to High Thrust Loading |
| IN 93-16 | Failures of Nut-Locking Devices in Check Valves |
| IN 93-20 | Thermal Fatigue Cracking of Feedwater Piping to Steam Generators |
| IN 93-21 | Summary of NRC Staff Observations Compiled during Engineering Audits or Inspections of Licensee Erosion/Corrosion Programs |
| IN 93–34 | Potential for Loss of Emergency Cooling Function due to a Combination of Operational and Post-LOCA Debris in Containment |
| IN 93–34, Suppl. 1 | Potential for Loss of Emergency Cooling Function due to a Combination of Operational and Post-LOCA Debris in Containment |
| IN 93-37 | Eyebolts with Indeterminate Properties Installed in Limitorque Valve Operator Housing Covers |
| IN 93-42 | Failure of Anti-Rotation Keys in Motor-Operated Valves Manufactured by Velan |
| IN 93-43 | Use of Inappropriate Lubrication Oils in Safety-Related Applications |
| IN 93-45 | Degradation of Shutdown Cooling System Performance |
| IN 93-48 | Failure of Turbine–Driven Main Feedwater Pump to Trip Because of Contaminated Oil |
| IN 93–51 | Repetitive Overspeed Tripping of Turbine–Driven Auxiliary Feedwater Pumps |
| IN 93-54 | Motor-Operated Valve Actuator Thrust Variations Measured with a Torque Thrust Cell and a Strain Gage |

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|--------------------|-------------------|------------------|-------------------|
| Mechanical, Struct | ural, and Thermal | -Hydraulic Compo | ments and Systems |

| Notice No. | Title |
|------------|---|
| IN 93–55 | Potential Problem with Main Steamline Break Analysis for Main Steam Vaults/Tunnels |
| IN 93-59 | Unexpected Opening of Both Doors in an Airlock |
| IN 93-61 | Excessive Reactor Coolant Leakage Following a Seal Failure in a Reactor Coolant Pump or Reactor Recirculation Pump |
| IN 93-62 | Thermal Stratification of Water in BWR Reactor |
| IN 93-66 | Switchover to Hot-Leg Injection Following a Loss-of-Coolant Accident in Pressurized Water Reactors |
| IN 93-67 | Bursting of High-Pressure Coolant Injection Steam Line Rupture Discs Injures Plant Personnel |
| IN 93-68 | Failure of Pump Shaft Coupling Caused by Temper Embrittlement during Manufacture |
| IN 93–70 | Degradation of Boraflex Neutron Absorber Coupons |
| IN 93–79 | Core Shroud Cracking at Beltline Region Welds in Boiling-Water Reactors |
| IN 93-82 | Recent Fuel and Core Performance Problems in Operating Reactors |
| IN 93-83 | Potential Loss of Spent Fuel Pool Cooling Following a Loss of Coolant Accident (LOCA) |
| IN 93-87 | Fuse Problems with Westinghouse 7300 Printed Circuit Cards |
| IN 93-92 | Plant Improvements to Mitigate Common Dependencies in Component Cooling Water |
| IN 93–97 | Failures of Yokes Installed on Walworth Gate |
| IN 93-101 | Jet Pump Hold-Down Beam Failure |
| IN 94-01 | Turbine Blade Failures Caused by Torsional Excitation from Electrical System Disturbance |
| IN 94-03 | Deficiencies Identified During Service Water System Operational Performance Inspections |
| IN 94-05 | Potential Failure of Steam Generator Tubes with Kinetically Welded Sleeves |
| IN 94-06 | Potential Failure of Long-Term Emergency Nitrogen Supply for the Automatic Depressurization System Valves |
| IN 94-08 | Potential for Surveillance Testing to Fail to Detect an Inoperable Main Steam Isolation Valve |
| IN 94-11 | Turbine Overspeed and Reactor Cooldown During Shutdown Evolution |
| IN 94-13 | Assemblies and Other Components Due to Improper Operation of Refueling Equipment |
| IN 94-18 | Accuracy of Motor–Operated Valve Diagnostic Equipment (Responses to Supplement 5 to Generic Letter 89–10) |

Table 4a. (Cont'd)

| Notice No. | Title |
|------------|--|
| IN 94-25 | Failure of Containment Spray Header Valve to Open Due to Excessive Pressure from Inertial Effects of Water |
| IN 94–27 | Facility Operating Concerns Resulting from Local Area Flooding |
| IN 94–29 | Charging Pump Trip During a Loss-of-Coolant Event Caused by Low Suction Pressure |
| IN 94-30 | Leaking Shutdown Cooling Isolation Valves at Cooper Nuclear Station |
| IN 94-34 | Thermo-Lag 330-660 Flexi-Blanket Ampacity Derating Concerns |
| IN 94-36 | Undetected Accumulation of Gas in Reactor Coolant System |
| IN 94-38 | Results of a Special NRC Inspection at Dresden Nuclear Power Station Unit 1 Following a Rupture of Service Water Inside Containment |
| IN 94-42 | Cracking in the Lower Region of the Core Shroud in Boiling-Water Reactors |
| IN 94–43 | Determination of Primary-to-Secondary Steam Generator Leak Rate |
| IN 94–44 | Main Steam Isolation Valve Failure to Close on Demand Because of Inadequate Maintenance and Testing |
| IN 94-45 | Potential Common-Mode Failure Mechanism for Large Vertical Pumps |
| IN 94-48 | Snubber Lubricant Degradation in High-Temperature Environments |
| IN 94-49 | Failure of Torque Switch Roll Pins |

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title | Age Related |
|-------------|--|----------------|
| IN 89-03 | Potential Electrical Equipment Problems | No |
| IN 89-07 | Failures Of Small-Diameter Tubing In Control Air, Fuel Oil, And Lube Oil Systems Which Render Emergency Diesel Generators Inoperable | Yes |
| IN 89-11 | Failure Of DC Motor-Operated Valves To Develop Rated Torque Because Of Improper Cable Sizing | No |
| IN 89-16 | Excessive Voltage Drop In DC Systems | No |
| IN 89-17 | Contamination And Degradation Of Safety-Related Battery Cells | Yes |
| IN 89-20 | Weld Failures In A Pump Of Byron-Jackson Design | Yes |
| IN 89-21 | Changes In Performance Characteristics Of Molded-Case Breakers | No |
| IN 89-23 | Environmental Qualification Of Litton-Veam CIR Series Electrical Connectors | No |
| IN 89-30 | High Temperature Environments At Nuclear Power Plants | No |
| IN 89-30-01 | High Temperature Environments At Nuclear Power Plants | No |
| IN 89-42 | Failure Of Rosemount Models 1153 And 1154 Transmitters | Yes |
| IN 89-43 | Permanent Deformation Of Torque Switch Helical Springs In Limitorque SMA-Type Motor Operators | Yes |
| IN 89-50 | Inadequate Emergency Diesel Generator Fuel Supply | No |
| IN 89-63 | Possible Submergence Of Electrical Circuits Located Above The Flood Level Because Of Water Intrusion And Lack Of Drainage | No |
| IN 89-64 | Electrical Bus Bar Failures | Yes |
| IN 89-66 | Qualification Life Of Solenoid Valves | Yes |
| IN 89-68 | Evaluation Of Instrument Setpoints During Modifications | No |
| IN 89-79 | Degraded Coatings And Corrosion Of Steel Containment Vessels | Yes |
| IN 89-79-01 | Sustained Degraded Voltage On The Offsite Electrical Grid And Loss Of Other Generating Stations As A Result Of A Plant Trip | No |
| IN 89-84 | Failure Of Ingersoll Rand Air Start Motors As A Result Of Pinion Gear Assembly Fitting Problems | Yes |
| IN 89-87 | Disabling Of Emergency Diesel Generators By Their Neutral Ground-Fault Protection Circuitry | No |
| IN 90-18 | Potential Problems With Crosby Safety Relief Valves Used On Diesel Generator Air Start Receiver Tanks | No |
| IN 90-22 | Unanticipated Equipment Actuations Following Restoration Of Power To Rosemount Transmitter Trip Units | No |

Table 4b.NRC Information Notices ReviewedElectrical Components and Systems

| Notice No. | Title | Age Related |
|-------------|---|----------------|
| IN 90-23 | Improper Installation Of Patel Conduit Seals | No |
| IN 90-25 | Loss Of Vital AC Power With Subsequent Reactor Coolant System Heat-Up | No |
| IN 90-41 | Potential Failure Of General Electric Magne-Blast Circuit Breakers And AK Circuit Breakers | Yes |
| IN 90-42 | Failure Of Electrical Power Equipment Due To Solar Magnetic Disturbances | No |
| IN 90-43 | Mechanical Interference With Thermal Trip Function In GE Molded-Case Circuit Breakers | No |
| IN 90-51 | Failures Of Voltage-Dropping Resistors In The Power Supply Circuitry Of Electric Governor Systems | Yes |
| IN 90-51-01 | Failure Of Voltage-Dropping Resistors In The Power Supply Circuitry Of Electric Governor Systems | Yes |
| IN 90-60 | Availability Of Failure Data In The Government-Industry Data Exchange Program | No |
| IN 90-74 | Information On Precursors To Severe Accidents | No |
| IN 90-80 | Sand Intrusion Resulting In Two Diesel Generators Becoming Inoperable | Yes |
| IN 91-06 | Lockup Of Emergency Diesel Generator And Load Sequencer Control Circuits Preventing Restart Of Tripped Emergency Diesel Generator | No |
| IN 91-11 | Inadequate Physical Separation And Electrical Isolation Of Non- Safety-Related Circuits From Reactor Protection System Circuits | No |
| IN 91-20 | Electric Wire Insulation Degradation Caused Failure In A Safety- Related Motor Control Center | Yes |
| IN 91-29 | Deficiencies Identified During Electrical Distribution System Functional Inspections | No |
| IN 91-29-02 | Potential Deficiencies Found During Electrical Distribution System Functional Inspections | No |
| IN 91-34 | Potential Problems In Identifying Causes Of Emergency Diesel Generator Malfunctions | No |
| IN 91-45 | Possible Malfunction Of Westinghouse ARD, BFD, And NBFD Relays, And A 200 DC And DPC 250 Magnetic Contactors | Yes |
| IN 91-46 | Degradation Of Emergency Diesel Generator Fuel Oil Delivery Systems | Yes |
| IN 91-47 | Failure Of Thermo-Lag Fire Barrier Material To Pass Fire Endurance Test | No |

Table 4b. (Cont'd)Electrical Components and Systems

| Notice No. | Title | Age Related |
|------------|--|----------------|
| IN 91-53 | Failure Of Remote Shutdown System Instrumentation Because Of Incorrectly Installed Components | No |
| IN 91-57 | Operational Experience On Bus Transfers | No |
| IN 91-62 | Diesel Engine Damage Caused By Hydraulic Lockup Resulting From Fluid Leakage Into Cylinders | Yes |
| IN 91-74 | Changes In Pressurizer Safety Valve Setpoints Before Installation | No |
| IN 91-78 | Status Indication Of Control Power For Circuit Breakers Used In Safety-Related Applications | Yes |
| IN 91-79 | Deficiencies In The Procedures For Installing Thermo-Lag Fire Barrier Materials | No |
| IN 91-81 | Switchyard Problems That Contribute To Loss Of Offsite Power | Yes |
| IN 91-83 | Solenoid-Operated Valve Failures Resulted In Turbine Overspeed | Yes |
| IN 91-85 | Potential Failures Of Thermostatic Control Valves For Diesel Generator Jacket Cooling Water | Yes |
| IN 91-87 | Hydrogen Embrittlement Of Raychem Cryofit Couplings | Yes |
| IN 92-03 | Remote Functions In General Electric F-Frame Molded-Case Circuit Breakers | No |
| IN 92-04 | Potter & Brumfield Model MDR Rotary Relay Failures | Yes |
| IN 92-05 | Potential Coil Insulation Breakdown In ABB RXMH2 Relays | No |
| IN 92-06 | Reliability Of ATWS Mitigation System And Other NRC Required Equipment Not Controlled By Plant Technical Specifications | No |
| IN 92-09 | Overloading And Subsequent Lock Out Of Electrical Buses During Accident Conditions | No |
| IN 92-12 | Effects Of Cable Leakage Currents On Instrument Settings And Indications | No |
| IN 92-23 | Results Of Validation Testing Of Motor-Operated Valve Diagnostic Equipment | No |
| IN 92-27 | Thermally Induce Accelerated Aging And Failure Of Ite/Gould A.C. Relays Used In Safety-Related Applications | Yes |
| IN 92-29 | Potential Breaker Miscoordination Caused By Instantaneous Trip Circuitry | No |
| IN 92-31 | Electrical Connection Problem In Johnson Yokogawa Corporation YS-80 Programmable Indicating Controllers | No |
| IN 92-33 | Increased Instrument Response Time When Pressure Dampening Devices Are Installed | No |

Table 4b. (Cont'd)Electrical Components and Systems

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| Report | Title | Age Related |
|----------|---|----------------|
| IN 92-40 | Inadequate Testing Of Emergency Bus Undervoltage Logic Circuitry | No |
| IN 92-43 | Defective Molded Phenolic Armature Carriers Found On Elmwood Contactors | No |
| IN 92-44 | Problems With Westinghouse DS-206 Type Circuit Breakers | Yes |
| IN 92-45 | Incorrect Relay Used In Emergency Diesel Generator Output Breaker Control Circuitry | No |
| IN 92-46 | Thermo-Lag Fire Barrier Material Special Review Team Final Report Findings, Current Fire Endurance Tests, And Ampacity | No |
| IN 92-47 | Intentional Bypassing Of Automatic Actuation Of Plant Protective Features | No |
| IN 92-48 | Failure Of Exide Batteries | Yes |
| IN 92-51 | Misapplication And Inadequate Testing Of Molded-Case Circuit Breakers | No |
| IN 92-53 | Potential Failure Of Emergency Diesel Generators Due To Excessive Rate Of Loading | No |
| IN 92-54 | Level Instrumentation Inaccuracies Caused By Rapid Depressurization | No |
| IN 92-55 | Current Fire Endurance Test Results For Thermo-Lag Fire Barrier Material | No |
| IN 92-67 | Deficiency Of Design Modifications To Address Failures Of Hiller Actuators Upon A Gradual Loss Of Air Pressure | No |
| IN 92-69 | Water Leakage Yard Through Conduits Into Building | No |
| IN 92-78 | Piston To Cylinder Liner Tin Smearing On Cooper-Bessemer KSV Diesel Engines | Yes |
| IN 92-81 | Potential Deficiency Of Electrical Cables With Bonded Hypalon Jackets | No |
| IN 92-82 | Results Of Thermo-Lag 330-1 Combustibility Testing | No |
| IN 92-83 | Thrust Limits For Limitorque Actuators And Potential Overstressing Of Motor-Operated Valves | No |
| IN 93-05 | Storm-Related Loss Of Offsite Power Events Due To Salt Buildup On Switchyard Insulators | Yes |
| IN 93-09 | Failure Of Undervoltage Trip Attachment On Westinghouse Model DB-50 Reactor Trip Breaker | No |
| IN 93-11 | Single Failure Vulnerability Of Engineered Safety Features Actuation Systems | No |

Table 4b. (Cont'd)Electrical Components and Systems

| Report | Title | Age Related |
|----------|--|----------------|
| IN 93-15 | Failure To Verify The Continuity Of Shunt Trip Attachment Contacts In Manual Safety Injection And Reactor Trip Switches | No |
| IN 93-22 | Tripping Of Klockner-Moeller Molded-Case Circuit Breakers Due To Support Lever Failure | Yes |
| IN 93-23 | Weschler Instruments Model 252 Switchboard Meters | Yes |
| IN 93-25 | Electrical Penetration Assembly Degradation | No |
| IN 93-26 | Grease Solidification Causes Molded-Case Circuit Breaker Failure To Close | Yes |
| IN 93-27 | Level Instrumentation Inaccuracies Observed During Normal Plant Depressurization | No |
| IN 93-33 | Potential Deficiency Of Certain Class 1e Instrumentation And Control Cables | Yes |
| IN 93-37 | Eyebolts With Indeterminate Properties Installed In Limitorque Valve Operator Housing Covers | No |
| IN 93-46 | Potential Problem With Westinghouse Rod Control System And Inadvertent Withdrawal Of A Single Rod Control Cluster Assembly | No |
| IN 93-47 | Unrecognized Loss Of Control Room Annunciators | No |
| IN 93-49 | Improper Integration Of Software Into Operating Practices | No |
| IN 93-64 | Periodic Testing And Preventive Maintenance Of Molded Case Circuit Breakers | Yes |
| IN 93-65 | Reactor Trips Caused By Breaker Testing With Fault Protection Bypassed | No |
| IN 93-74 | High Temperatures Reduce Limitorque AC Motor Operator Torque | No |
| IN 93-75 | Spurious Tripping Of Low-Voltage Power Circuit Breakers With GE RMS-9 Digital Trip Units | No |
| IN 93-87 | Fire Problems With Westinghouse 7300 Printed Circuit Cards | No |
| IN 93-89 | Potential Problems With BWR Level Instrumentation Backfill Modifications | No |
| IN 93-91 | Misadjustment Between General Electric 4.16-LV Circuit Breakers And Their Associated Cubicles | No |
| IN 93-99 | Undervoltage Relay And Thermal Overload Setpoint Problems | No |
| IN 94-02 | Inoperability Of General Electric Magne-Blast Breaker Because Of Misalignment Of Close-Latch Spring | No |
| IN 94-04 | Digital Integrated Circuit Sockets With Intermittent Contact | Yes |

Table 4b. (Cont'd) Electrical Components and Systems

| Report | Title | Age Related |
|----------|---|----------------|
| IN 94-10 | Failure Of Motor-Operated Valve Electric Power Train Due To Sheared Of Dislodged Motor Pinion Gear Key | No |
| IN 94-19 | Emergency Diesel Generator Vulnerability To Failure From Cold Fuel Oil | No |
| IN 94-20 | Common-Cause Failures Due To Inadequate Design Control And Dedication | No |
| IN 94-33 | Capacitor Failures In Westinghouse Eagle 21 Plant Protection Systems | Yes |
| IN 94-34 | Thermo-Lag 330-660 Flexi-Blanket Ampacity Derating Concerns | No |
| IN 94-40 | Failure Of A Rod Control Cluster Assembly To Fully Insert Following A Reactor Trip At Braidwood Unit 2 | No |
| IN 94-41 | Problems With General Electric Type Cr124 Overload Relay Ambient Compensation | No |

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Table 4b. (Cont'd)Electrical Components and Systems

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Table 5a.NRC Licensee Event Reports ReviewedMechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Title |
|-----------------------|---|
| LER 86-008, Rev. 1 | Main Coolant Pump Suction Valve Stem Failure |
| LER 86-017, Rev. 1 | Local Leak Rate Test Results of App. J Related Valves in Excess of Limits |
| LER 88-014 Rev. 1 | Primary Containment Penetration Local Leak Rate Test Failures |
| LER 89-001 | Oxidation of Division 2 Fuel Oil Resulted in Division 2 Diesel Generator Being Inoperable when Division 1 Generator was Out for Planned Maintenance |
| LER 89-001, Rev. 1 | Oxidation of Division 2 Fuel Oil Resulted in Division 2 Diesel Generator Being Inoperable when Division 1 Generator was Out for Planned Maintenance |
| LER 89-005 | Containment Vent Valve Seal Degradation Discovered |
| LER 89-011 | Turbine Stop Valve Closure Due to Auto Stop Oil Line Break |
| LER 89-016- Rev. 2 | Auxiliary Feedwater Pump FW-10 Outside Design Basis |
| LER 90-021 | Containment Spray Header Clogged Nozzles Due to Pipe Wall Coating Material Aging |
| LER 90-022 | Degraded Fire Penetration Seals as Result of Inadequate Construction Technique |
| LER 91–011 Rev. 2 | Discussion of Additional Design Features & Required Functions of Containment Electrical Penetration Assembly Seals not Included in Revs. 0 & 1 of LER |
| LER 92-001 | ESF Component Actuation: 12GB4 (Cont. Isol. Valve) Failed–Closed Twice Due to Equipment Failure |
| LER 92-003 | Manual Reactor and Main Turbine Trip Due to Failed Expansion Joint in 21 Main Condenser |
| LER 92-006 | Reactor Shutdown to Modify and Test Emergency Core Cooling and Containment Spray Minimum Flow Isolation Valves |
| LER 92-007 | Reactor Trip Due to Failure of the Low Pressure Turbine Exhaust Boot Seal |
| LER 92-008 | Spent Fuel Pool Exhaust Ventilation System Inoperable Due to Unacceptable Leakage Around the Charcoal Absorber |
| LER 92-009 | Analyzer Failed with the Redundant Monitor Having Its Emergency Power Source Inoperable |
| LER 92-010 | Reactor Trip Due to Low Pressure Turbine Exhaust Boot Seal Failure |
| LER 92–013 Rev. 1 | Local Leak Rate Test Results in Excess of Limits Due to Valve Degradation |
| LER 92-026 | Breach of Containment Integrity Due to Failure of Personnel Airlock Door |

Table 5a. (Cont'd)

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|----------|----------------|-------------------------|------------------------|
| Mechanic | al, Structurai | , and Thermal-Hydraulic | Components and Systems |

| Report No. | Title | |
|----------------------|--|--|
| LER 93-001 | Technical Specification 3.0 Implementation Due to Excessive PPS Leakage | |
| LER 93-001 Rev. 2 | Manual Reactor Trip Following a Steam Generator Tube Rupture | |
| LER 93-005 | Failure of the Drywell Vent Valve 3-1601-63 Due to a Degraded O-Ring on the Two-Way Versa Valve | |
| LER 93-003 Rev. 1 | Main Steam Isolation Valve Local Leak Rate Exceeded | |
| LER 93-003 Rev. 2 | Main Steam Isolation Valve Local Leak Rate Exceeded | |
| LER 93-007 | Discovery That Certain Valves Should be Subject to ASME Section XI Testing | |
| LER 93-010 | Failure of an Essential Cooling Water Traveling Screen Coupling | |
| LER 94-005 | Failure of Control Rod to Scram Due to Degradation of Pilot Valve Elastomers Caused by In–Service Aging | |
| LER 94-005 Rev. 1 | Failure of Control Rod to Scram Due to Degradation of Pilot Valve Elastomers Caused by In–Service Aging | |

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Table 5b.NRC Licensee Event Reports ReviewedElectrical Components and Systems

| Report | Title |
|-------------------|--|
| LER 88-011-282 | Auto-Start Of Train A Of Auxiliary Building Special Ventilation System As A Result Of A Radiation Monitor Spike |
| LER 88-033-02-327 | Unplanned Reactor Trip Signal Due To A Reactor Protection System (RPS) Channel 1 Instrument Failure During RPS Channel 2 Calibration |
| LER 89-001-280 | Unplanned Auto Start Of #3 EDG Due To Failed Diode |
| LER 89-002-331 | Age-Related Failure Of A Governor Printed Circuit Board Results In High Pressure Coolant Injection System Inoperability |
| LER 89-003-263 | Isolation Of Reactor Water Cleanup System Due To Capacitor Failure In Filter/Demineralizer Inlet Temperature Indication Switch |
| LER 89-006-261 | Reactor Trip Due To Loss Of Turbine E-H Control Power Supplies |
| LER 89-010-362 | Fuel Handling Isolation System Train "A" Actuation Due To Power Supply Failure |
| LER 89-014-271 | Reactor Core Isolation Cooling System Inoperable Due To Motor Burn Out |
| LER 89-015-327 | Control Room Isolation Resulting From A Worn Set Of Contacts In The 480 V Motor Starter For A Main Control Room Ventilation Intake Radiation Monitor |
| LER 89-019-01-325 | Failure Of Service Water System To Meet Design Requirements |
| LER 89-020-01-528 | Apparent Ground Causes Control Element Assembly Slip |
| LER 89-031-01-302 | Failure Of "A" 480 V Engineered Safeguards Transformer Causes Temporary Interruption Of Decay Heat Cooling And A Plant Operational Mode Change |
| LER 90-007-01-388 | ESF Actuations Due To RPS EPA Breaker Spurious Trip |
| LER 90-018-244 | Dropped Control Rod During Rod Control Exercise Causes Automatic Actuation Of RPS |
| LER 90-022-01-344 | Degraded Fire Penetration Seals As A Result Of Inadequate Construction Technique |
| LER 90-023-325 | Partial Group 6 Isolation Resulting From Failure Of Relay I-Cac-3a |
| LER 90-023-424 | Transformer Failure Results In Loss Of Steam Generator Level And Manual Reactor Trip |
| LER 90-029-01-325 | Cbeaf System Actuation Resulting From The Failure Of The 1-D22a- K2 Relay Coil. |
| LER 91-001-293 | Automatic Closing Of The Primary Containment System Group 5 Isolation Valves During Surveillance Testing |
| LER 91-002-01-327 | EGTS Inoperable Because Of A Train EGTS Being Out Of Service For Filter Testing And B Train Diesel Generator Being Declared Inoperable Resulting |

| Table 5b. | (Conťd) |
|-----------|-----------------------------------|
| | Electrical Components and Systems |

| Report | Title |
|-------------------|--|
| LER 91-006-530 | ESF Actuation Due To Loss Of Power To 4.16 kV Bus |
| LER 91-007-456 | Rod Control System Failure Causes Shutdown Bank Control Rods To Be In A Condition Prohibited By Technical Specifications |
| LER 91-008-260 | Unplanned Engineered Safety Features Actuation Due To A Failed PCIS Relay |
| LER 91-010-01-155 | Reactor Protection System Pressure Switches Experiencing Setpoint Drift; Revision 1 |
| LER 91-014-01-498 | Erratic Containment Extended Range Pressure Channel Output |
| LER 91-016-260 | Unplanned Engineered Safety Features Actuation Due To A Blown Fuse Caused By A Failed Relay |
| LER 91-016-424 | Failure To Complete Technical Specification Required Action For Battery Cell Low Voltage |
| LER 91-020-237 | Reactor Building Ventilation Isolation And Automatic Standby Gas Treatment Initiation Due To Radiation Monitor Power Supply Failure |
| LER 91-021-254 | RCIC Declared Inoperable Due To High Pump Flow In ISI Required Action Range |
| LER 91-028-325 | Component Failure Of A Reactor Water Cleanup System Isolation Logic Relay Resulted In An Unplanned Engineered Safety Feature Actuation |
| LER 91-028-254 | Loss Of Power To 1a RPS Bus Caused By EPA 1a-1 Tripping On Undervoltage Due To Low M-G Set Output |
| LER 91-030-423 | Motor Control Center Auxiliary Control Relay Failure Due To Thermal Aging |
| LER 92-001-263 | Shutdown Required By Technical Specification Due To Inoperable Bellows Leak Detection System For Safety Relief Valves |
| LER 92-001-155 | Brittle Motor Lead Wires Discovered In Vop-7050 (Main Steam Isolation Valve-MSIV) |
| LER 92-001-296 | Engineered Safety Feature Actuation Caused By A Failed Relay Coil |
| LER 92-001-339 | Reactor Trip Caused By MFRV Closure Upon Failure Of Driver Card |
| LER 92-002-247 | Reactor Trip Due To Main Feedwater Regulating Valve Going Closed |
| LER 92-004-389 | Manual Reactor Trip Due To Low Steam Generator Water Level Caused By A Failed Circuit In The 2a Feedwater Regulating Control System. |
| LER 92-006-331 | Emergency Safety Feature Actuation During Modification Acceptance Testing Due To Damaged Switchyard Cable |

Table 5b. (Cont'd)

Electrical Components and Systems

| Title |
|--|
| Reactor Shutdown To Comply With Technical Specification 3.6.1.1, Due To Failure Of Suppression Chamber To Drywell Vacuum Breakers |
| Failure Of Analog Transmitter Trip System (ATTS) Trip Relays Due To Thermal Aging |
| Missed Technical Specification Required Surveillance Due To A Faulty Toxic Gas Monitoring System Modem |
| Primary Containment Monitoring System Inoperability Due To Relay Failure |
| Automatic Isolation Of Reactor Building Ventilation Due To Radiation Monitor Trip Relay Failure |
| Engineered Safety Feature Actuations Due To Transformer Failure |
| Reactor Trip Caused By A Loss Of The Preferred AC Bus Y-20 Coincident With A Blown Fuse In A Second Channel Of The Reactor Protective System |
| Control Valve Fast Closure Half-Scram Pressure Switches Out-Of Calibration Due To Setpoint Drift |
| Emergency Diesel Generator Unable To Start And Run In Manual Test Mode |
| Annual Transmitter Calibration Finds A Shift In The Pressurizer High Pressure Reactor Trip Signal Initiation Due To Instrument Drift. |
| Medium Voltage Cable Failures Due To Chemical Degradation And Unknown Causes |
| Technical Specification 3.0.3 Entry Due To Potentially Undersized Fuses In The Solid State Protection System |
| Yarway Reactor Water Level Switch Failure |
| raiway Reactor water Level Switch Failure |
| |

Table 6a. NRC Bulletins Reviewed

| Bulletin No. | Title |
|-----------------------|---|
| BL 89-01 | Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| BL 89-01. Suppl. 1 | Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| BL 89-01. Suppl. 2 | Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| BL 89-02 | Stress Corrosion Cracking of High–Hardness Type 410 Stainless Steel Internal Preloaded Bolting in Anchor Darling Model S350W Swing Check Valves of Similar Design |

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

Table 6b.NRC Bulletins ReviewedElectrical Components and Systems

| Bulletin No. | Title | |
|--------------|--|--|
| BL 90-01 | Loss of Fill-Oil in Transmitters Manufactured By Rosemount | |

| Table 7a. | NUMARC Industry Reports Reviewed | |
|-----------|--|--|
| | Mechanical, Structural, and Thermal-Hydraulic Components and Systems | |

| Report No. | Title | |
|------------|---|--|
| IR 90-01 | PWR Containment Structures License Renewal Industry Report | |
| IR 90-02 | BWR Pressure Vessel License Renewal Industry Report | |
| IR 90-03 | BWR Vessel Internals License Renewal Industry Report | |
| IR 90-04 | PWR Vessel License Renewal Industry Report | |
| IR 90-05 | PWR Reactor Pressure Vessel Internals License Renewal Industry Report | |
| IR 90-06 | Class 1 Structures License Renewal Industry Report | |
| IR 90-07 | PWR Reactor Coolant System License Renewal Industry Report | |
| IR 90-09 | BWR Primary Coolant Pressure Boundary License Renewal Industry Report | |
| IR 90-10 | BWR Containments License Renewal Industry Report | |

Table 7b.NUMARC Industry Reports ReviewedElectrical Components and Systems

| Report No. | Title | |
|------------|--|--|
| IR 90-08 | Low Voltage Environmentally-Qualified Cable License Renewal Industry Report | |

| Abbrevi- ation | ARD Mechanism | Definition | ARD Effect |
|-------------------|--|--|---|
| ADH | Adhesion | Undesired adherence of intermittently contacting surfaces of moving parts, as in valves | Loss of movement |
| AGR- CHEM | Aggressive chemicals | Breakdown of cement phases in concrete caused by contact with aggressive chemical (e.g., acidic groundwaters) | Loss of integrity; Increase of porosity & permeability, cracking, & spalling |
| AGREAC | Reaction with Aggregates | Chemical reactions between aggregates & alkalies that are introduced by cement or may come from admixtures, salt– contaminated aggregates, or penetration by seawater or deicing salt solution | Expansion & cracking |
| BIO | Biofouling | Buildup of micro- or macro-organisms on component surfaces, resulting in flow constriction, reduced heat transfer, etc. See also CORR/MIC. | Buildup of deposits |
| CATH | Cathodic protection effects on bond strength | Softening of concrete at the reinforcing bar surface when exposed to direct current for extended period of time | Loss of bond strength |
| CLOG | Clogging | Buildup of foreign particles or contaminants leading to restricted flow of air or coolant | Blockage of flow passages |
| CONCAL | Concrete interaction with aluminum | Concrete strength can be reduced when it is pumped through aluminum piping during placement | Reduction of concrete strength |
| CONTAM | Contamin- ation | Undesirable introduction of foreign materials such as dust, wear debris, etc. onto critical surfaces or into lubricant | Buildup of deposits; loss of desired surface properties; loss of lubricant properties |
| CORR | Corrosion | Chemical interaction with environment resulting in loss of material or buildup of corrosion products | Loss of material; corrosion product buildup |
| CORR/ RE | Corrosion of embedded or reinforcing steel | Corrosion of embedded or reinforcing steel caused by a decrease in concrete's alkalinity (pH < 11.5) due to leaching of alkaline products, entry of acidic materials, or carbonation | Cracking, spalling, loss of bond, loss of material |

| Table 8. | Standardized ARD Mechanisms | . Definitions. | and Associated Effects |
|----------|--|----------------|------------------------|
| radic 0. | of a fact a fact of the fact a fact a fact of the fact | , Degunations, | and most and Difeeto |

Table 8. (Cont'd)

| Abbrevi- ation | ARD Mechanism | Definition | ARD Effect |
|-------------------|--|--|---|
| CORR/ OX | Oxidation | Corrosive reaction resulting in the production of a surface oxide layer or internal oxidation of the material | Loss of material; corrosion product buildup; internal damage |
| CORR/ PIT | Pitting corrosion | Localized corrosion resulting in surface pits or holes | Local loss of material |
| CORR/ UA | Uniform corrosion (wastage) | Uniform corrosive loss of material over a finite area | Loss of material; corrosion product buildup |
| CORR/ IN | Intergranu- lar corrosive attack | Corrosive attack and penetration of the material along the grain boundaries with negligible attack of the remaining material | Crack initiation and growth |
| CORR/ SCC | Stress corrosion cracking | Cracking produced by the simultaneous presence of a susceptible material, tensile stress, and a corrosive environment | Crack initiation and growth |
| CORR/ PWSCC | Primary water stress corrosion cracking | A form of stress corrosion cracking observed on the primary water side of PWR steam generators and related components | Crack initiation and growth |
| CORR/ IASCC | Irradiation assisted stress corrosion cracking | A form of stress corrosion cracking enhanced by the presence of a significant neutron irradiation field (fluence > $\approx 10^{20}$ n/cm ²) | Crack initiation and growth |
| CORR/ TGSCC | Transgranu- lar stress corrosion cracking | The transgranular form of SCC | Crack initiation and growth |
| CORR/ IGSCC | Intergranu- lar stress corrosion cracking | The intergranular form of SCC | Crack initiation and growth |
| CORR/ CREV | Crevice corrosion | Localized corrosion produced by the concentration of corrosive chemical species in crevices | Local loss of material; crack initiation and growth |
| CORR/ LEACH | Leaching corrosion | Selective dissolution of a specific phase or chemical species by service environment | Loss of material soundness |

Table 8. (Cont'd)

| Abbrevi- ation | ARD Mechanism | Definition | ARD Effect |
|-------------------|---|--|--|
| CORR/ MIC | Microbio- logically influenced corrosion | Corrosion produced by micro- or macro- biological organisms, caused by the production of corrosive substances, deposition, etc. | Loss of material; corrosion product buildup |
| CORR/ SA | Saline water attack | Corrosion of reinforced concrete by salt water attack of reinforcing bars | Loss of strength |
| CORR/ BA | Boric acid corrosion | Corrosion of carbon and low-alloy steel produced by leakage of BWR primary coolant containing boric acid | Loss of material |
| CREEP | Сгеер | Progressive plastic deformation produced by exposure to elevated temperatures and/or irradiation under stress | Change in dimension |
| CURSTR | Current stress | Abnormal current exceeding limits or short circuit | Equipment temperature rise, equipment degradation, dielectric loss, insulation breakdown |
| DRIFT | Signal drift | Various stressors can cause electrical instrumentation or equipment set points or signals to drift | Loss of calibration or function |
| ELE- TEMP | Elevated- temperature degradation | Progressive physical or chemical degradation induced by prolonged exposures to elevated temperatures | Chemical or physical degradation; thermal distortion; loss of strength & modulus |
| EMBR | Embrittle- ment | Loss of material ductility resulting from chemical or microstructural changes induced by the operating environment | Loss of fracture toughness |
| EMBR/ IR | Irradiation embrittle- ment | Embrittlement induced by exposure to neutron irradiation | Loss of fracture toughness; loss of strength & modulus (of concrete) |
| EMBR/ TE | Thermal embrittle- ment | Embrittlement induced by microstructural changes induced by prolonged exposures to elevated temperatures | Loss of fracture toughness |
| EMBR/ HY | Hydrogen embrittle- ment | Embrittlement induced by absorption of hydrogen | Loss of fracture toughness |

Table 8. (Cont'd)

| Abbrevi- ation | ARD Mechanism | Definition | ARD Effect |
|-------------------|--|---|--|
| EMBR/ SA | Strain aging embrittle- ment | Embrittlement caused by strain aging associated with the redistribution of carbon and nitrogen atoms in cold-worked carbon steel | Loss of fracture toughness |
| ENVIR | Environ- mental degradation | Progressive physical or chemical degradation induced by prolonged exposures to the service environment. See also ELETEMP. | Chemical or physical degradation |
| ERO | Erosion | Loss of surface material at locations impinged by high-velocity gas or liquid streams, sometimes containing solid particles | Wall thinning; loss of material |
| ERO/ CORR | Erosion/ corrosion | Accelerated form of corrosion caused by removal of surface oxide layer due to impingement of high-velocity stream | Wall thinning; loss of material |
| ERO/ CAV | Cavitation erosion | Erosive attack associated with the alternate formation and collapse of bubbles, as in pumps, etc. | Wall thinning; loss of material |
| EXFORCE | Excessive force | Greater than expected force | Causes distortion or bending |
| FAT | Fatigue | Progressive loss of structural integrity associated with the initiation and growth of cracks under cyclic loading conditions | Cumulative fatigue damage |
| FAT/ENV | Environmen- tally assisted fatigue | Decreased fatigue life due to environment of LWR reactor coolants | Cumulative fatigue damage |
| FAT/FIV | Flow- induced vibrational fatigue | Fatigue resulting from flow-induced vibrations | Cumulative fatigue damage |
| FAT/ THERM | Thermal fatigue | Fatigue resulting from cyclic thermal stresses | Cumulative fatigue damage |
| FRZ/ THAW | Freeze-thaw cycles | Breakdown of concrete caused by expansion associated with repeated freeze-thaw cycles, especially when wet | Loss of integrity; Scaling, cracking, & spalling |
| GAS | Gassing, loss of material to battery plates | Battery outgassing and material plating out | Loss of battery capacity, won't hold charge |

Table 8. (Cont'd)

| Abbrevi- ation | ARD Mechanism | Definition | ARD Effect |
|-------------------|---|---|---|
| LEACH | Leaching | Degradation of concrete caused by contacting water leaching out the Ca(OH)2 phase, resulting in disintegration | Loss of integrity; Increase of porosity & permeability |
| LOSLUB | Loss of lubricant | Loss of lubricity due to evaporation or contamination | Viscosity change, loss of lubricity, allows rapid metal wear |
| LOTEMP | Low temperature | Lower than normal range | Deterioration of normal function |
| MECHSTR | Mechanical stress | Exceeding normal stress range | Deterioration of mechanical function, cracks, distortion, creep |
| MASON- BLOC | Restraint, shrinkage, creep, & aggressive environment | Cracking of masonry block walls due to restraint against expansion or contraction caused by changes in temperature, moisture, or carbonation; or from shrinkage, creep, or aggressive environment | Cracking of masonry block walls |
| MOIST | Moisture retention | Accumulation of moisture in filter media | Increased pressure drop; reduced strength |
| MOIST- EL | High humidity, or moisture present | Moisture in dielectric material | Loss of dielectric properties, increase in conductivity, reduces life, & molecular breakdown |
| PART | Particle retention | Accumulation of foreign particles in filter media | Increased pressure drop |
| PRESS- CY | Pressure cycles | Repeated pressure changes through normal pressure range | Deterioration of spring function (spring becomes set) |
| RAD | Nuclear radiation | Gamma or neutron radiation causing degradation effects. | Both mechanical and electrical properties degrade resulting in embrittlement, cracking, discoloration, and disintegration |

Table 8. (Cont'd)

| Abbrevi- ation | ARD Mechanism | Definition | ARD Effect |
|-------------------|--|--|---|
| RATCH | Ratchetting | Progressive plastic deformation caused by cyclic loading with a superimposed tensile mean stress | Change in dimension |
| RELAX | Stress relaxation | Progressive reduction of intentional secondary stress produced by exposure to elevated temperatures and/or irradiation under stress | Loss of preload; reduction of design margin |
| RESID | Residual stresses | Internal stresses introduced during fabrication or prior deformation | Crack initiation |
| SETTLE | Settlement | Settlement of foundations & structures as they are constructed and during their early life | Cracking, distortion, increase in component stress level |
| SHRINK | Shrinkage | Reduction in one or more physical dimensions | Change in dimension |
| THERM- CY | Thermal cycles | Repeated temperature changes through normal temperature range | Deterioration of insulation, forms cracks. |
| VIBR | Vibration | Moderate-to-high-frequency periodic motion resulting in loosening of component and fittings, crack initiation, etc. | Loosening; crack initiation and growth |
| VOLSTR | Voltage stress | Over voltage (in excess of tolerance or design limit) may include freq., rate, duration, or magnitude | Corona or ionization discharge causing burnout or degrada- tion of insulation and electronics |
| VOLSTR- CH | Chemical effects related to voltage stress | Chemical effects related to corona, forms nitrous oxide in presence of water molecules | Reddish or white deposits in insulation. degrades insulation |
| WEAR | Wear | Loss of surface material caused by relative motion between contacting surfaces | Attrition, lockup |
| WEAR/ FRET | Fretting wear | Form of wear produced by vibrational rubbing of adjacent surfaces, as from flow- induced vibration of steam generator tubes | Attrition |
| WEAR/ DENT | Denting | Constriction of steam generator tubes produced by formation of corrosion products between tubes and adjacent surfaces | Constriction |

Table 8. (Cont'd)

| Abbrevi- ation | ARD Mechanism | Definition | ARD Effect | |
|-------------------|------------------|---|------------------|--|
| WEAR/ GALL | Galling | Form of rubbing wear characterized by excessive friction and localized welding at high spots, followed by tearing and surface roughening | Attrition | |
| WEATH | Weathering | Saturation of adsorber medium by adsorbed species | Loss of capacity | |

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References

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1. "World Nuclear Industry Handbook," Nuclear Engineering International, Surrey, U.K. (1994).

Appendix A: GALL Literature Review Tables - NPAR Reports, NRC Generic Letters, Information Notices, Licensee Event Reports, and NRC Bulletins

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A.1 Mechanical, Structural, and Thermal-Hydraulic Components and Systems

Document: BNL A-3270, 11-26-84, Scoping Tests on Containment Purge and Vent Valve Seal Material Reviewed by: Jeffrey L. Binder, ANL

| | ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|------|-------------|------------------|---------------------|--------------------|--------------|---------------|----------------------|
| | 1 | Containment | Purge and vent | Valve seal material | Ethylene propylene | Parker Seal | ENVIR | Chemical or physical |
| | | | butterfly valves | | | Company | | degradation |
| Ń | | | | | | | | |
| | | | | | | | | |

Document: BNL A-3270, 12-85, Pilot Assessment: Impact of Aging on the Seismic Performance of Selected Equipment Types Reviewed by: Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|--------------------------|-----------------|------------|---|---------------|-------------|
| 1 | Various | Electric motors | Bearings | Not stated | Allis-Chalmers (<100 hp), Fairbanks-Morse and General Electric (>= 100 hp) | VIBR | Loosening |
| 2 | Various | Motor-operated valves | Motor operators | Not stated | Limitorque | Not stated | Not stated |
| 3 | Various | Relays | Not stated | Not stated | General Electric Co. | Not stated | Not stated |
| 4 | Various | Circuit breakers | Not stated | Not stated | General Electric Co. | Not stated | Not stated |
| 5 | Various | Motor control centers | Not stated | Not stated | Square D, General Electric Co. | Not stated | Not stated |

Document: BNL A-3270, 6-21-91, Degradation Modeling: Extensions and Applications Reviewed by: Jeffrey L. Binder, ANL

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| ٠ţ | ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|------|--|---|---|-----------|--------------|---------------|-------------|
| S | 1 | Various reactor systems, including the ECCS, service air, and service | Various, including residual heat removal (RHR) pumps, air compressors, and service water pumps | This report does not provide specific detailed information on age-ralated degradation | | | | |
| | | | | systems. | | | | |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants Reviewed by: Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|-------------------------|--------------------|------------|--------------|---------------|---|
| 1 | Cooling system (feedwater) | Regulating valves | Operator | Not stated | Not stated | VIBR; CONTAM | Loosening; loss of desired surface properties |
| 2 | Cooling system (feedwater) | Motor-driven pumps | Bearings and seals | Not stated | Not stated | VIBR; CONTAM | Loosening; loss of desired surface properties |
| 3 | Cooling system (feedwater) | Motor-driven pumps | Shaft or impeller | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 4 | Cooling system (feedwater) | Motor-driven pumps | Casing | Not stated | Not stated | ERO/CORR | Wall thinning; loss of material |
| 5 | Cooling system (feedwater) | Turbine-driven pumps | Seals | Non stated | Not stated | CONTAM | Loss of desired surface properties |

Document: BNL A-3270, 11-26-84, Scoping Tests on Containment Purge and Vent Valve Seal Material Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|-------------|------------------------|----------|------|
| Exposure to a containment environment | Not stated | Not discussed in | ASME Sec XI | Not stated | 3 | 1 |
| characteristic of a severe accident | | report | or PS S&T | | 1 | (|
| situation causes accelerated degradation | | | Req. | | | |
| and cracking of the valve seat material | | | | | | |

Document: BNL A-3270, 12-85, Pilot Assessment: Impact of Aging on the Seismic Performance of Selected Equipment Types **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ítem |
|--|----------------------|----------------------------|--|---|----------|------|
| Misalignment induced by vibration causes burnout of bearings. | Frequent | Not discussed in report | PS S&T Req. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-7 | 1 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI & GL 89-10 & Suppi. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-14 | 2 |
| Not stated | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-18 | 3 |
| Not stated | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-16 | 4 |
| Not stated | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-18 | 5 |

Document: BNL A-3270, 6-21-91, Degradation Modeling: Extensions and Applications Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|----------------|-----------|------------------------|----------|------|
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| | [| | 1 | 1 | | |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|----------------------|----------------------------|---|-------------------------------|----------|------|
| Failure caused by valve-induced vibration and contamination of the instrument air system by oil, moisture and/or rust, or other foreign particles. | Frequent | Not discussed in report | ASME Sec XI & PS TS Req. | Not stated | 19 | 1 |
| Loss of pump-to-motor alignment and consequent pump instability. | Frequent | Not discussed in report | ASME Sec XI- IWP & PS TS Req. | Not stated | 19 | 2 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI- IWP & PS TS Req. & ASME Sec III a | Not stated | 19 | 3 |
| Not stated | Rare | Not discussed in report | ASME Sec XI IWB | Not stated | 20 | 4 |
| Failure of seals from contamination results in subsequent lubricant contamination from by steam leaking past seals. | Infrequent | Not discussed in report | ASME Sec XI- IWP & PS TS Req. | Not stated | 20 | 5 |

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Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants **Reviewed by:** Jeffrey L. Binder, ANL

| آم | System Cooling system | Structure/Comp Turbine-driven | Subcomponent Governor | Materials Not stated | Manufacturer Not stated | ARD mechanism CONTAM | Loss of desired |
|-----|-----------------------------|----------------------------------|---|-------------------------|----------------------------|-------------------------|--------------------|
| Ĭ | (feedwater) | pumps | Covernor | Not stated | Not stated | | surface properties |
| | | | | | | | |
| 7 | Main turbine | Electrohydraulic | The report does not discuss specific | | | | |
| | | control | components and | | | | |
| | | | aging mechanisms | | 1 | | |
| 1 | | | for these systems. | | | | |
| - 1 | | | However, they are | | | | |
| | | | identified as | | | | |
| | | | important for | | | | |
| | | | considering aging | ł · | | | l |
| | | | degradation, since | | | | |
| | | | their failure can | | | | |
| | | | cause unplanned | | | | |
| | | | reactor scrams. | | | | |
| 8 | Main generator | | The report does not | | | | |
| | | | discuss specific | | | | |
| - 1 | | | components and aging mechanisms | | | | |
| | | | for these systems. | | | | |
| | | | However, they are | | | | |
| | | | identified as | | 1 | | 1 |
| | | | important for | | | | |
| | | | considering aging | | | | |
| | | | degradation, since | | | • | 1 |
| | | | their failure can | | | | Į |
| | | | cause unplanned | | | | |
| _ | Our days to the second | | reactor scrams. | | <u> </u> | | <u> </u> |
| 9 | Condensate system | | The report does not | | | | |
| | | | discuss specific components and | | | | |
| - 1 | | | aging mechanisms | | | | · · |
| | | | for these systems. | | | | |
| | | | However, they are | | | | |
| | | | identified as | | | | |
| | | | important for | | | | |
| | | | considering aging | | | | |
| - 1 | | | degradation, since | | | | |
| | | | their failure can | | | | |
| | | | cause unplanned | | | | |
| | Electrical distribution | | reactor scrams. The report does not | | | | |
| | system | | discuss specific | | | |] |
| | system | | components and | | | | 1 |
| | | | aging mechanisms | | | | |
| | | | for these systems. | | | | |
| | | | However, they are | | 1 | 1 | |
| - 1 | | | identified as | | | | |
| | | | important for | | | | |
| | | | considering aging | | | | |
| 1 | | | degradation, since | | | | |
| | | | their failure can | | | | |
| | | | cause unplanned | | | | |
| | Circulating water | | reactor scrams. | | | | |
| | Circulating water system | | The report does not | | | | |
| | 37310111 | | discuss specific components and | | 1 | | |
| | | | aging mechanisms | | | i | |
| | | | for these systems. | | | | |
| | | | However, they are | | | | |
| | | | identified as | | | | |
| | | | important for | | | | |
| | | | considering aging | 1 | | | |
| 1 | | - | degradation, since | | | | 1 |
| [| | | their failure can | 1 | | 1 | 1 |
| | | | cause unplanned | l | [| | l |
| ļ | 1 | | | | | | |
| | | | reactor scrams. | | | | |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Funct | on Contrib to Failu | re Reported progs | Rel.progs | Report Recommendations | Page No. | |
|--|---------------------|-------------------|----------------------|------------------------|----------|----|
| Mechanical failure of governor results | Occasional | Not discussed in | ASME Sec XI- | Not stated | 20 | |
| rom contamination of control oil. | | report | IWP & PS TS | 1 | | |
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Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants **Reviewed by:** Jeffrey L. Binder, ANL

| | | | . Binder, ANL | _ . | | | | |
|---------------------------|----|-----------------------|----------------|---------------------|-----------|--------------|---------------|-------------|
| | | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| | 12 | Service/instrument | | The report does not | | | | |
| | | air system | | discuss specific | | | | |
| | | | | components and | | | | |
| | 1 | | | aging mechanisms | | | | |
| | | | | for these systems. | | | | |
| - | | | | However, they are | | | | |
| Á | ł | | | identified as | | | | |
| A | 1 | | | important for | | | | |
| ١. | | | | considering aging | | | | |
| | | | | degradation, since | | | | |
| | | | | their failure can | | | | |
| | | | | cause unplanned | | | | |
| | | | | reactor scrams. | | | | |
| | 13 | Fire protection | | The report does not | | | | |
| | ļ | system | | discuss specific | | | | |
| | | | | components and | | | | |
| ~ | | | | aging mechanisms | | | | |
| Δ | | | | for these systems. | | | | |
| 10 | | | | However, they are | | | | |
| v | | | | identified as | | | | |
| | | | | important for | | | | |
| | | | | considering aging | | | | |
| | | | | degradation, since | | | | |
| | | | | their failure can | | | | |
| | | | | cause unplanned | | | | |
| | | | | reactor scrams. | | | | |
| | 14 | Heating, ventilating, | | The report does not | | | | |
| | | and air conditioning | | discuss specific | | | | |
| | | system | | components and | | | | |
| | | | | aging mechanisms | | | | |
| | | | | for these systems. | | | | |
| \cdot | | | | However, they are | | | | |
| $\langle \rangle \rangle$ | | | | identified as | | | | |
| | | | | important for | | | | |
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| | | | | degradation, since | | | | |
| | | | | their failure can | | | | |
| | | <i>i</i> . | | cause unplanned | | | | |
| | | л. — | | reactor scrams. | | | | |
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Document: BNL A3270, 12-86, Aging and Life Extension Assessment Program (ALEAP) Systems Level Plan Reviewed by: Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various reactor systems, including the ECCS and service water | water pumps | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: BNL TR-3270-6-90, Maintenance Team Inspection Results: Insights Related to Plant Aging Reviewed by: Jeffrey L. Binder, ANL

| | cucu by. | Compy L. Dinder, And | | | | | |
|------|----------|----------------------|---|-----------|--------------|---------------|-------------|
| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| 1 | Various | Broad spectrum | This report does not provide specific detailed information on age-ralated degradation | | | | |
| | | | processes for specific nuclear components or systems. | | | | |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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| | | | No input for current programs column | | | 12 |
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| | | | current programs column | | | |
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Document: BNL A3270, 12-86, Aging and Life Extension Assessment Program (ALEAP) Systems Level Plan Reviewed by: Jeffrey L. Binder, ANL

| ffect of Aging on Component Fund | Reported progs | Rei.progs | Report Recommendations | Page No. | Iten |
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Document: BNL TR-3270-6-90, Maintenance Team Inspection Results: Insights Related to Plant Aging Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Funct | ion Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
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| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|---|--------------|---------------------------------------|------------------------------|---------------|------------------------------------|
| 1 | Emergency Cooling | Motor Operated | Valve Body | A216, Grade WCB, | Anchor-Darling | ERO | Wall thinning; Loss |
| | | Valve (16 in. Globe Valve) | | Cast Carbon Steel | Industries | | of Material |
| 2 | Emergency Cooling | Motor Operated Valve (16 in. Globe Valve) | Valve Body | A216, Grade WCB, Cast Carbon Steel | Anchor-Darling Industries | ERO/CAV | Wall thinning; Loss of Material |

Document: EGG-SSRE-8972, Estimating Hazard Functions for Repairable Components Reviewed by ______leffrey | Binder AN

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|--------------------------|---|-----------|--------------|---------------|-------------|
| | Feedwater system | Motor-operated valves | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: EGG-SSRE-9017, User's Guide to PHAZE, a Computer Code for Parametric Hazard Function Estimation

Reviewed by: Jeffrey L. Binder, ANL

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| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|------------------|--------------------------|--|-----------|--------------|---------------|-------------|
| _ | Feedwater system | Motor-operated valves | This report does not provide specific detailed information on age-related degradation processes for | | | | |
| | | | specific nuclear components or systems. | | | | |

| Revie | ewea by: Jei | rrey L. Binder, ANL | | |
|-------|---------------|----------------------------|----------------------|-----------|
| ltem | System | Structure/Comp | Subcomponent | Materials |
| 1 | BWR feedwater | Motor-operated | This report does not | |
| | | مقصب مسلم مبيد ما طغده الأ | munida anasifa | |

| | 1 BWR feedwater | Motor-operated | This report does not | | | |
|---|-----------------|---------------------|----------------------|---|--|--|
| | cleanup system | flexible wedge gate | provide specific | | | |
| | | isolation valve | detailed information | | | |
| | | | on age-related | | | |
| | 1 | Í | degradation | | | |
| Ч | | | processes for | | | |
| | | | specific nuclear | | | |
| | | | components or | | | |
| | | 1 | systems. | 1 | | |

ARD mechanism

Manufacturer

ARD effects

Document: EGG-SSRE-9926, Evaluation of EPRI Draft Report NP-7065 Review of NRC/INEL Gate Valve Test Program Reviewed by: Jeffrey L. Binder, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects | | |
|-----|-------------------|---------------------|----------------------|-----------|--------------|---------------|-------------|--|--|
| 1 | BWR water cleanup | Motor operated | This report does not | | | | | | |
| | system | flexible wedge gate | provide specific | | | | | | |
| | | isolation valve | detailed information | | 1 | | | | |
| | | | on age-related | 1 | 1 | | 1 | | |
| | | | degradation | | | | 1 | | |
| | | | processes for | | | | | | |
| | | | specific nuclear | | | | Į. | | |
| | | | components or | } | 1 | | 1 | | |
| | | | systems. | | | | | | |
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Document: EGG-SSRE-10039, An Evaluation of the Effects of Valve Body Erosion on Motor-Operated Valve Operability Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|----------------|--------------|------------------------|----------|------|
| The wall thinning could create undue | Infrequent | Not stated | ASME Sec XI | Not stated | 1-2, C1- | 1 |
| stresses and deformations in the valve | | 1 | IST & GL 89- | | 10 | |
| body, which could lead to relative | | | 10 & Suppl. | | | |
| displacements and induce disc or stem | | | | | | |
| binding. Binding could prevent the valve | | | | | | |
| from performing its safety function. | | | | | | |
| The wall thinning could create undue | Infrequent | Not stated | ASME Sec XI | Not stated | 1-2, C1- | 2 |
| stresses and deformations in the valve | | | IST & GL 89- | | 10 | |
| body, which could lead to relative | | | 10 & Suppl. | | | |
| displacements and induce disc or stem | | | | | | |
| binding. Binding could prevent the valve | |] | | 1 | | |
| from performing its safety function. | | I | | | | |

Document: EGG-SSRE-8972, Estimating Hazard Functions for Repairable Components Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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Document: EGG-SSRE-9017, User's Guide to PHAZE, a Computer Code for Parametric Hazard Function Estimation **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function Contrib to Failure | | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | |
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Document: EGG-SSRE-9777, Isolation Valve Assessment (IVA) User's Manual Version 3.10 Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function Contrib to Failu | re Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
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Document: EGG-SSRE-9926, Evaluation of EPRI Draft Report NP-7065 Review of NRC/INEL Gate Valve Test Program Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | _ |
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Document: Letter Report (auth. Subudhi), Review of Aging-Seismic Studies on Nuclear Plant Equipment Reviewed by: Jeffrey L. Binder, ANL

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| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

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| | | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---------------|----|--|-----------------------------------|---------------------------------|------------|---|---------------------------------------|---|
| | 1 | Various including RCS, ECCS, SW, ECW, and others | Electric Motors | Stator/ Rotor Windings | Not stated | Not stated | ENVIR; VIBR | Physical Degradation; Loosening |
| 1 | 2 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Bearings and Lubrication | Not stated | Not stated | ENVIR; VIBR | Physical Degradation; Loosening |
| | 3 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Electrical Leads | Not stated | Not stated | CONTAM; CORR | Buildup of deposits |
| | 4 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Bolts and Fasteners | Not stated | Not stated | VIBR | Loosening |
| 6 | 5 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Commutator Brushes | Not stated | Not stated | WEAR | Attrition |
| \mathcal{A} | 6 | | Battery Chargers and Inverters | Referred to INEL for | | | | |
| | 7 | Distribution Electrical Power | Electrical Cable | review. Referred to INEL for | | <u> </u> | · · · · · · · · · · · · · · · · · · · | |
| | | Distribution | | review. | | | | |
| | 8 | Electrical Power Distribution | Pressure Transmitters | Referred to INEL for review. | | | | |
| | 9 | Electrical Power Distribution | Emergency Diesel Generator | Governor | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| | 10 | Electrical Power Distribution | Emergency Diesel Generator | Sensors | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| | 11 | Electrical Power Distribution | Emergency Diesel Generator | Relays | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |

Document: Letter Report (auth. Subudhi), Review of Aging-Seismic Studies on Nuclear Plant Equipment Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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| Effect of Aging on Component Function | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|---|--|---|----------|------|
| Winding degradation and loosening causes electrical shorts resulting in failure of the motor. | Frequent | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-5 | |
| Steam and water environments cause corrosion. Vibration induced loosening will lead to seal leakage. Both mechanisms will lead to cracking and splitting of the bearings, loss of alignment, and potential jamming or freezing of the motor. | Frequent | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-6 | 2 |
| Improper electrical contacts. | Occasional | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-7 | 3 |
| Bending and distortion of bolts and fasteners leading to loss of motor balance. | Occasional | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-7 | 4 |
| Poor connections of brushes leads to motor failure. | Occasional | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-7 | 5 |
| | · <u> </u> | | | | | 7 |
| Not stated. | Occasional | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 9 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 10 |
| | | | | | | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 11 |
| | i | | | | [| |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|------------------------------------|-------------------------------|--------------------|------------|---|--------------------------|---|
| 12 | 2 Electrical Power Distribution | Emergency Diesel Generator | Startup components | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 13 | Electrical Power Distribution | Emergency Diesel Generator | Engine Piping | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 14 | Electrical Power Distribution | Emergency Diesel Generator | Injector Pumps | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 15 | Electrical Power Distribution | Emergency Diesel Generator | Controls | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 16 | Electrical Power Distribution | Emergency Diesel Generator | Starting Air Valve | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | | Loosening, Physica Degradation and Attrition |
| | Electrical Power Distribution | Emergency Diesel Generator | | Not stated | Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | | Degradation and Attrition |
| 18 | Electrical Power Distribution | Emergency Diesel Generator | Air Compressor | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |

| Effect of Aging on Compone Not stated. | Rare | None stated | Rel.progs | Report Recommendations | Page No. | T |
|---|------|-------------|------------------------------------|------------------------|----------|---|
| NOT STATED. | Hare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | |
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| | System Electrical Power | Structure/Comp Emergency Diesel | Subcomponent Breakers | Materials Not stated | Manufacturer ALCO, Allis | ARD mechanism VIBR, ENVIR, and | ARD effects Loosening, Physica |
|----|----------------------------------|------------------------------------|------------------------------|-------------------------|---|-----------------------------------|--|
| 12 | Distribution | Generator | DIBAREIS | | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | WEAR | Loosening, Physica Degradation and Attrition |
| 20 | Electrical Power Distribution | Emergency Diesel Generator | Cooling/Lubrication Pumps | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 21 | Electrical Power Distribution | Emergency Diesel Generator | Heat Exchangers | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 22 | Electrical Power Distribution | Emergency Diesel Generator | Cooling Piping | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 23 | Electrical Power Distribution | Emergency Diesel Generator | Lube Oil | Not stated | ALCO, Allis Chaimers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 24 | Electrical Power Distribution | Emergency Diesel Generator | Other Systems | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physica Degradation and Attrition |
| 25 | Various | Motor Operated Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 26 | Various | Check Valves | Bonnet | Stainless steel | Not stated | WEAR; ERO/CORR | Attrition, Loss of material, Wall thinning |
| 27 | Various | Check Valves | Fasteners | Stainless steel | Not stated | VIBR; CORR | Loosening; Loss of material and corrosion product buildup |

| Effect of Aging on Component Functi Not stated. | Rare | Mona atata d | Rel.progs | Report Recommendations | Page No. | |
|---|------------|---|--|------------------------|----------|----|
| NOT STATED. | Hare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 19 |
| • | | | | | | |
| Not stated. | | Nenedated | | Nee sign | 4-46 | 20 |
| NUT STATED. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-40 | |
| | | | | | | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 21 |
| | | | | | | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 22 |
| | | | | | | |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 23 |
| Not stated. | Not stated | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 24 |
| | | | | | | |
| Not stated. | Not stated | Reg Guides: ASME XI, Div 1; Generic Issues: Task II.E.6.1, Item B-58, Item C-11, Issue 54, Issue 105 | ASME Sec XI OM-GL 89-10 & Suppl. | None given | 4-54 | 25 |
| Change in bonnet dimensions and cracking. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 | 26 |
| Vibration induced fracture of the fasteners. Corrosion will accelerate the process. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 | 27 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------------|------------------------------|---------------------|--|--------------|-------------------------|---|
| 28 | Various | Check Valves | Seat | Stainless steel hardened alloy, resilient material | Not stated | WEAR; ERO/CORF | Attrition, Loss of material, Wall thinning |
| 29 | Various | Check Valves | Obturator | Stainless steel with hardened alloy seating | Not stated | WEAR; ERO/CORF | Attrition, Loss of material, Wall thinning |
| 30 | Various | Check Valves | Obturator Hanger | Stainless steel | Not stated | WEAR; FAT; ERO/CORR | Attrition, Loss of fracture toughness Loss of material, Wall thinning |
| 31 | Various | Check Valves | Hanger Pin | Stainless steel | Not stated | WEAR; FAT; ERO/CORR | Attrition, Loss of fracture toughness Loss of material, Wall thinning |
| 32 | Various | Check Valves | Hanger Pin Bearing | Hardened alloy | Not stated | WEAR; EMBR; ERO/CORR | Attrition, Loss of fracture toughness; Loss of material, Wall thinning |
| 33 | Various | Check Valves | Seal, Gaskets | Asbestos type, Stainless steel, Resilient material | Not stated | EMBR/TE, WEAR, CORR | Loss of fracture toughness; Attrition Loss of material |
| 34 | RCS and ECCS | Auxiliary Feedwater Pumps | Thrust Bearings | Rolling contact elements (Specialty steels) | Not stated | WEAR | Attrition |
| 35 | RCS and ECCS | Auxiliary Feedwater Pumps | Thrust runners | 400-series S.S. | Not stated | WEAR | Attrition |
| 36 | RCS and ECCS | Auxiliary Feedwater Pumps | Shaft seals | Stuffing-box or mechanical type | Not stated | WEAR | Attrition |
| 37 | RCS and ECCS | Auxiliary Feedwater Pumps | Stationary vanes | 400-series S.S. | Not stated | VIBR | Loosening |
| 38 | RCS and ECCS | Auxiliary Feedwater Pumps | Wear rings | 400-series S.S. | Not stated | WEAR; VIBR | Attrition, Loosening |
| 39 | RCS and ECCS | Auxiliary Feedwater Pumps | Thrust balancers | 400-series S.S. | Not stated | WEAR | Attrition |
| 40 | RCS and ECCS | Auxiliary Feedwater Pumps | Radial bearings | Bearing white metal (typically tin-base babbitt) | Not stated | WEAR; ELE-TEMP | Attrition, thermal distortion |
| 41 | RCS and ECCS | Auxiliary Feedwater Pumps | Shaft and Fasteners | 400-series S.S. | Not stated | WEAR; VIBR | Attrition, Loosening |

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| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | |
|--|-------------|-----------------------------------|-------------|------------------------|----------|----------|
| Seat damage leads to valve leakage. | Not stated | Reg Guides: 1.147, | If SR ASME | None given | 4-60 | 2 |
| | 1 | 1.148; Generic | Sec XI IWB, | 1 | | |
| | | Issues: Task | IWC, or IWD | | | |
| | | II.E.6.1, Item B-58, Item C-11 | | | | |
| Change in obturator dimensions causes | Not stated | Reg Guides: 1.147, | If SR ASME | None given | 4-60 | 29 |
| valve leakage due to improper seating of | | 1.148: Generic | Sec XI IWB, | | | |
| the valve. | | Issues: Task | IWC, or IWD | | | |
| | | II.E.6.1, Item B-58, | | | | |
| | | Item C-11 | | | | |
| Change in dimensions. | Not stated | Reg Guides: 1.147, | If SR ASME | None given | 4-60 | 30 |
| | | 1.148; Generic | Sec XI IWB, | | Í | [|
| | | Issues: Task | IWC, or IWD | | | |
| | | II.E.6.1, Item B-58, | | | | |
| Fracture of the pin. | Not stated | Item C-11 Reg Guides: 1.147, | If SR ASME | None given | 4-60 | 31 |
| | NOI SIAIOU | 1.148; Generic | Sec XI IWB, | Interio given | 4-00 | " |
| | | Issues: Task | IWC, or IWD | | | • • |
| | | II.E.6.1, Item B-58, | | | | |
| | | Item C-11 | | | | |
| Change in dimensions. | Not stated | Reg Guides: 1.147, | If SR ASME | None given | 4-60 | 32 |
| | | 1.148; Generic | Sec XI IWB, | | | 1 |
| | | Issues: Task | IWC, or IWD | - | | |
| | | II.E.6.1, Item B-58, | | | | |
| | | Item C-11 | | | | <u> </u> |
| Valve leakage, excessive force needed to | Not stated | Reg Guides: 1.147, | If SR ASME | None given | 4-60 | 33 |
| seat valve. | | 1.148; Generic | Sec XI IWB, | | | |
| | | Issues: Task | IWC, or IWD | | | |
| | | II.E.6.1, Item B-58, Item C-11 | 1 | | | |
| Change in rotor axial position. Loss of | Not stated | Reg Guides: 1.147; | ASME Sec XI | None given | 4-68 | 34 |
| transmitted torque. | 1101 312100 | Generic Issues: Item | 1 | | 1.00 | |
| | | C-11: ASME Section | 1 | | | |
| | | XI, OM-2, OM-6, | | | | |
| | | OM-14, OM-15 | | | | |
| Loss of transmitted torque. | Not stated | Reg Guides: 1.147; | ASME Sec XI | None given | 4-68 | 35 |
| | | Generic Issues: Item | IST & PS TS | | | |
| | | C-11; ASME Section | Req. | | | |
| | | XI, OM-2, OM-6, | | | | |
| | | OM-14, OM-15 | | | | |
| Seal leakage. Rotor vibration. | Not stated | | ASME Sec XI | None given | 4-68 | 36 |
| | | Generic Issues: Item | | | 1 | |
| | | C-11; ASME Section | Heq. | | | |
| | | XI, OM-2, OM-6, OM-14, OM-15 | | | | |
| Pump vibration. Loss of delivered flow. | Not stated | Reg Guides: 1.147; | ASME Sec XI | None given | 4-68 | 37 |
| amp ablacion. Logs of delivered now. | 1101 312100 | Generic Issues: Item | | interie given | 4 00 | " |
| | | C-11: ASME Section | | | | |
| | | XI, OM-2, OM-6, | ···· | | | |
| | | OM-14, OM-15 | 1 | 1 | | 1 |
| Pump vibration. Loss of transmitted | Not stated | Reg Guides: 1.147; | ASME Sec XI | None given | 4-68 | 38 |
| torque. Loss of delivered flow. | | Generic Issues: Item | IST & PS TS | | | |
| | | C-11; ASME Section | Req. | | | |
| | | XI, OM-2, OM-6, | | | | |
| <u></u> | | OM-14, OM-15 | | | | |
| Loss of transmitted torque. | Not stated | | ASME Sec XI | None given | 4-68 | 39 |
| | | Generic Issues: Item | | | | |
| | | C-11; ASME Section | Req. | | | |
| | } | XI, OM-2, OM-6, OM-14, OM-15 | ļ | | | |
| Rotor vibration. Bearing heatup. | Not stated | | ASME Sec XI | None given | 4-68 | 40 |
| et and the second state of the second s | | Generic Issues: Item | | | | ~ |
| | 1 | C-11; ASME Section | | 4 | | |
| | | XI, OM-2, OM-6, | } | | | |
| | | OM-14, OM-15 | | | | 1 |
| Pump vibration. | Not stated | | ASME Sec XI | None given | 4-68 | 41 |
| | | Generic Issues: Item | | | • | ł |
| | | C-11; ASME Section | Req. | | | ł |
| • | } | XI, OM-2, OM-6, OM-14, OM-15 | 1 | 1 | 1 | ł |
| | | | | | | |

| | ewed by: Jenrey I System | L. Binder, ANL Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-----------------------------|----------------------------------|------------------|------------------------|--|---------------|----------------------|
| _ | RCS and ECCS | Auxiliary Feedwater | Impellers | CrNi alloy steels, 17- | | WEAR; VIBR | Attrition, Loosening |
| | | Pumps | | 4Ph | | | l'annon, Looonnig |
| | : | | | | | | |
| | | | | | | | |
| | | | | | | | |
| 43 | RCS and ECCS | Auxiliary Feedwater | Couplings | Gear type | Not stated | WEAR; VIBR | Attrition, Loosening |
| | | Pumps | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| 44 | RCS | Hydraulic Snubbers | EP Seals | Not stated | Bergen-Patterson; | WEAR | Attrition |
| | | | | | Blaw Knox; ITT- | | |
| | | | | | Grinnell Corp.; | | |
| | | | | | Pacific Scientific; | | |
| | | | | | Anchor-Holth; International Nuclear | | |
| | | | | | | | |
| | | | | | Safeguards Corp.; ITT Barton; | | |
| | | | | | McDowell Welmon; | | |
| | | | | | Power Piping Co. | | |
| AE | RCS | Hydraulic Snubbers | Piston Seals | Polyurethane | Bergen-Patterson; | WEAR | Attrition |
| 40 | | riyuraulic Griubbels | 1 131011 30013 | | Blaw Knox; ITT- | | |
| | | 1 | | | Grinnell Corp.; | | |
| | | | | | Pacific Scientific; | | |
| | | | | | Anchor-Holth; | | |
| | | | | | International Nuclear | | |
| | | | | | Safeguards Corp.; | | |
| | | | | | ITT Barton; | | |
| | | | | | McDowell Welmon; | | |
| | | | | | Power Piping Co. | | |
| 46 | RCS | Hydraulic Snubbers | Poppet | Not stated | Bergen-Patterson; | Not stated | Not stated |
| | | | | | Blaw Knox; ITT- | | |
| | | | | | Grinnell Corp.; | | |
| | | | | | Pacific Scientific; | | |
| | | | | | Anchor-Holth; | | |
| | | | | | International Nuclear | | |
| | | | | | Safeguards Corp.; | | |
| | | | | | ITT Barton; | | |
| | 4 | | | | McDowell Welmon; | | |
| | | | | | Power Piping Co. | | |
| 47 | RCS | Hydraulic Snubbers | Activation | Not stated | Bergen-Patterson; | Not stated | Not stated |
| | | | adjustment screw | | Blaw Knox; ITT- | | |
| | | | | | Grinnell Corp.; | | |
| | | | | | Pacific Scientific; | | |
| | | | | | Anchor-Holth; | | |
| | | | | | International Nuclear | | 1 |
| | | , | | | Safeguards Corp.; ITT Barton; | | |
| | | | | | McDowell Welmon; | | |
| | | | | | Power Piping Co. | | |
| 48 | RCS | Hydraulic Snubbers | Piston/ cylinder | Not stated | Bergen-Patterson; | WEAR | Attrition, scoring |
| | | - iyaaano onubbels | · .o.o. oyundor | | Blaw Knox; ITT- | | , autori, sooning |
| | | | | | Grinnell Corp.; | | |
| | | | | | Pacific Scientific; | | |
| | • | | | | Anchor-Holth; | | |
| | | • | | | International Nuclear | | |
| | | | | j l | Safeguards Corp.; | | |
| Í | | | - | | ITT Barton; | | |
| | | • | | | McDowell Welmon; | | |
| | | | · | | Power Piping Co. | | |
| 49 | RCS | Hydraulic Snubbers | Not given | Not stated | Bergen-Patterson; | CLOG | Blockage of flow |
| | | | | | Blaw Knox; ITT- | | |
| | | | | . I | Grinnell Corp.; | | |
| | | | | | Pacific Scientific; | | |
| | | | | ţ l | Anchor-Holth; | | |
| | | | | | International Nuclear | | |
| | | | | 1 | Safeguards Corp.; | | I |
| | | | | 1 | | | |
| | | | | | ITT Barton; | | |
| | | | | | | | |

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | |
|--|------------|---|-------------------------------------|--|----------|----|
| Rotor unbalance and vibration. Loss of delivered flow. | Not stated | Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | Req. | None given | 4-68 | 4 |
| Rotor vibration. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | | None given | 4-68 | 4: |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 4 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 4 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 40 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 4 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 4 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 4 |

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Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program **Reviewed by:** Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------|--------------|------------|--|---------------|---|
| _ | RCS | Mechanical Snubbers | Not given | Not stated | Bergen-Patterson; Blaw Knox; ITT- Grinnell Corp.; Pacific Scientific; | CORR | Loss of material; buildup of corrosion products |
| | | | | | Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | | |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities **Reviewed by:** Jeffrey L. Binder, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---------------------------|-------------------------|------------------------------|---------------------------------------|--------------|--|---|
| 1 | Reactors | Pressure Vessel | Not applicable | Pressure vessel steels | Not stated | EMBR/IR | Loss of fracture toughness |
| 2 | Reactors | Pressure Vessel | Not applicable | Pressure vessel steels | Not stated | ELE-TEMP, EMBR/TE | Physical Degradation, Loss fracture toughness |
| 3 | Reactors | Pressure Vessel | Not applicable | Pressure vessel steels | Not stated | FAT/TE, FAT/ PRESS | Initiation and growt of cracks |
| 4 | PWR | Containment | Post-tensioning- systems | Steel | Not stated | EMBR/HY | Loss of fracture |
| 5 | PWR | Containment | Post-tensioning- systems | Steel | Not stated | CORR | toughness Loss of material |
| 6 | PWR | Containment | Post-tensioning- systems | Steel | Not stated | RELAX | Loss of preload |
| 7 | PWR | Containment | Reinforced Concrete | Concrete; Steel | Not stated | ELE-TEMP; AGRCHEM AGCREAC; LEACH; FRZTHAW | Cracking and spalling of concrete Corrosion and fatigue of steel |
| 8 | PWR | Containment | Metal Containment Liners | Steel | Not stated | CORR; FAT | Loss of material; Cumulative fatigue damage |
| 9 | Reactor Coolant System | Piping and Safe Ends | Welds | Ferritic Steel | Not stated | FAT | Cumulative fatigue damage |
| 10 | Reactor Coolant System | Piping and Safe Ends | Cast Components - Hot Leg | Cast Austenitic Stainless Steel | Not stated | EMBR/TE | Loss of fracture toughness |
| 11 | Reactor Coolant System | Piping and Safe Ends | Wrought Components | Wrought Austenitic Stainless Steel | Not stated | CORR/IGSCC; FAT | Crack initiation and growth, Cumulative fatigue damage |
| 12 | ESF and RPS | Cables | Not applicable | Not stated | Not stated | ELE-TEMP; ENVIR; IR/GAM | |
| | ESF and RPS | Connectors | Not applicable | Not stated | Not stated | ELE-TEMP; ENVIR; IR/GAM; CORR | Physical degradation; corrosion product buildup |
| 14 | ESF and RPS | Penetrations | Not applicable | Not stated | Not stated | Not stated | Not stated |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|---------------------|-----------|--|----------|------|
| Not stated. | Not stated | SRP 3.9.3, Draft RG | | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 50 |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|------------------------------|--|---|----------|------|
| Propagation of flaws and cracks leading to loss of pressure retaining capability of the component. | Not stated | Yes, too numerous to list | RG 1.99 & ASME Sec XI- IWB | Extend the irradiation damage curve to higher fluences, improve the accuracy of fracture toughness data, demonstrate engineering feasibility of annealing, evaluate feasibility of replacement. (More) [4] | | |
| Propagation of flaws and cracks leading to loss of pressure retaining capability of the component. | Not stated | Yes, too numerous to list | ASME Sec XI- IWB,10CFR App. G & RG 1.99 | Extend the irradiation damage curve to higher fluences, improve the accuracy of fracture toughness data, demonstrate engineering feasibility of annealing, evaluate feasibility of replacement. (More) [4] | [| 2 |
| Propagation of flaws and cracks leading to loss of pressure retaining capability of the component. | Not stated | Yes, too numerous to list | XI-IWB,10CFR | Extend the irradiation damage curve to higher fluences, improve the accuracy of fracture toughness data, demonstrate engineering feasibility of annealing, evaluate feasibility of replacement. (More) [4] | | 3 |
| Loss of tension in tendon wire. | Not stated | None | ASME Sec XI- IWL | Develop methods of monitoring [2] | A.15 | 4 |
| Loss of tension in tendon wire. | Not stated | None | ASME Sec XI- IWL | Develop methods of monitoring [2] | A.15 | 5 |
| Loss of tension in tendon wire. | Not stated | None | ASME Sec XI- IWE | Develop methods of monitoring [2] | A.15 | 6 |
| Deterioration of concrete shielding properties; decrease in containment function capability. | Not stated | None | | Develop inspection program; investigate potential chemical and irradiation interactions [4-ORNL] | A.16 | 7 |
| Increased leakage rates. | Not stated | None | ASME Sec XI- IWE | Evaluate research results related to concrete-liner interactions; specify requirements for visual inspection 4- ASME 1[1] | A.18 | 8 |
| Not stated. | Not stated | None | ASME Sec III & Sec XI | Synthesize available data on fatigue design life; Expand ASME III to expand design analysis to cover fatigue for plant life extension [4- ANL] | A.25 | 9 |
| Not stated. | Not stated | None | ASME Sec XI- IWB | Develop methods to determine damage due to thermal aging and synthesize information [4-ANL] | A.25 | 10 |
| Not stated. | Not stated | None | ASME Sec XI- IWB | Define better UT for overlay clad [4] | A.26 | 11 |
| Signal drift. | Not stated | None | | Improve methods for detection and mitigation; determine degradation rates, failure rates, and residual life predictions [2] | A.31 | 12 |
| Signal drift. | Not stated | None | PS, S&T Req. | Improve methods for detection and mitigation; determine degradation rates, failure rates, and residual life predictions [2] | A.31 | 13 |
| Not stated. | Not stated | None | 10CFR 50.49 & PS, S&T Req. | Not stated | A.32 | 14 |

| 10010 | System Emergency Diesel | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------|---|------------------------------------|---------------------|------------|--------------|-------------------------|--|
| 15 | Generator | Governor and Controls | Not stated | Not stated | Not stated | VIBR, ENVIR, CORR | Loosening; Physica Degradation; Buildu of corrosion products |
| 16 | Emergency Diesel Generator | Fuel System | Not stated | Not stated | Not stated | VIBR; ENVIR | Loosening; Physica Degradation |
| 17 | Emergency Diesel Generator | Cooling System | Not stated | Not stated | Not stated | ENVIR | Physical Degradation |
| 18 | Emergency Diesel Generator | Starting System | Not stated | Not stated | Not stated | ENVIR; CORR | Physical Degradation; Buildu of corrosion products |
| 19 | Emergency Diesel Generator | Lube System | Not stated | Not stated | Not stated | VIBR; CORR | Loosening; Buildup of corrosion products |
| 20 | Emergency Diesel Generator | Intake and Exhaust System | Not stated | Not stated | Not stated | VIBR | Loosening |
| 21 | Emergency Diesel Generator | Engine Body | Not stated | Not stated | Not stated | VIBR; ELE-TEMP; CORR | Loosening; Physical degradation; Loss of material |
| 22 | Emergency Diesel Generator | Drivetrain | Not stated | Not stated | Not stated | VIBR | Loosening |
| 23 | Emergency Diesel Generator | Switchgear | Not stated | Not stated | Not stated | ENVIR | Physical Degradation |
| 24 | ESF, RPS, EDG, and AC and DC Electrical Systems | Switchgear and Relays | Circuit Breakers | Not stated | Not stated | WEAR | Attrition |
| 25 | ESF, RPS, EDG, and AC and DC Electrical Systems | Switchgear and Relays | Relays | Not stated | Not stated | DRIFT; CORR | Loss of instrument calibration; Buildup of corrosion products |
| 26 | ESF | Electric Motor- operated Valves | Valve seal and seat | Not stated | Not stated | WEAR; ERO/ CORR | Attrition; Loss of material |
| 27 | ESF | Electric Motor- operated Valves | Fasteners | Not stated | Not stated | VIBR | Loosening |
| | | | | | | | |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. A.40 | - |
|---|------------|------|---|--|------------------|----|
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.40 | |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.40 | 16 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 17 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 18 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 19 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 20 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.42 | 21 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.42 | 22 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.42 | 23 |
| Failure of trip latch mechanism function. | Not stated | None | If Class 1E 10CFR50.49 otherwise PS S&T Req. | Determine if aging mechanism found in reactor trip breakers extends to other breakers. Complete operating experience assessment. [2] | A.51 | 24 |
| Coil burnout in logic relays. Set point drift in protective and timing relays. | Not stated | None | PS S&T Req. | Establish/develop a cost effective methodology for detecting relay coil degradation and a preventive maintenance program [2] | A.52 | 25 |
| Failure to seal completely. | Not stated | None | ASME Sec Xi & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.57 | 26 |
| Breakage of fasteners. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.58 | 27 |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities **Reviewed by:** Jeffrey L. Binder, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|------------------------------------|-----------------|------------|--------------|---------------------------|---|
| 28 | ESF | Electric Motor- operated Valves | Stem | Not stated | Not stated | DIST | Dimensional distortion of part |
| 29 | ESF | Electric Motor- operated Valves | Motor Operators | Not stated | Not stated | WEAR; CORR; DIST; VIBR | Attrition; Buildup of Corrosion Products; Dimensional distortion of part; Loosening |
| 30 | ESF | Electric Motor- operated Valves | Contacts | Not stated | Not stated | CORR | Buildup of corrosion products |
| 31 | ESF | Electro-hydraulic Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 32 | ESF | Electro-pneumatic Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 33 | ESF | Check Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 34 | ESF | Explosively-actuated Valves | Not stated | Not stated | Not stated | Not stated | Not stated |

Document: Nuclear Safety 31:484-489, Safety Implications of Diesel Generator Aging Reviewed by: Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|-------------------------|--|------------|--------------|---------------|---|
| 1 | Emergency Diesel Generator | Instruments and control | Governor, control air subsystem, wiring and terminations, sensors | Not stated | Not stated | VIBR | Loosening |
| 2 | Emergency Diesel Generator | Fuel system | Engine piping, injector pumps, injectors and nozzles | Not stated | Not stated | VIBR | Loosening |
| 3 | Emergency Diesel Generator | Starting system | Air admittance valves, controls, starting motors | Not stated | Not stated | CORR/ CONTAM | Corrosion product buildup/loss of desired surface properties |

Document: NUREG-1144, Nuclear Plant Aging Research (NPAR) Program Plan Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Multiple | Multiple | This report does not | | | | |
| | | | provide specific | | | | } |
| | | | detailed information | | | | 1 |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|---------------------------------------|--|----------|------|
| Increase in stroke time. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.58 | 28 |
| Decrease in transmitted torque. Increase in stroke time. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.59 | 29 |
| Increase in contact resistance. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.59 | 30 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 31 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 32 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 33 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 34 |

Document: Nuclear Safety 31:484-489, Safety Implications of Diesel Generator Aging Reviewed by: Steve U. Choi, ANL

Effect of Aging on Component Function Contrib to Failure Reported progs **Report Recommendations** Page No. Item **Rel.progs** Vibration and vibration-induced loosening Frequent PNL NPAR Diesel PS TS Req., Relaxation of fast-starting and fast-485 of subcomponents were the most frequent RG 1.9, RG Generator Study loading test requirement [4] causes of all failures. 1.108 485 Loosening of subcomponents by vibration Frequent Relaxation of fast-starting and fast-PNL NPAR Diesel PS TS Req., 2 RG 1.9, RG loading test requirement [4] has been observed to cause component Generator Study failure. 1.108 Not stated 485, 486 Corrosion product buildup and Occasional PNL NPAR Diesel PS TS Req., 3 contamination of subcomponents can lead Generator Study RG 1.9, RG to failure-to-start problems. 1.108

Document: NUREG-1144, Nuclear Plant Aging Research (NPAR) Program Plan

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-----------|------------------------|----------|------|
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Document: NUREG-1144, Rev. 1, Nuclear Plant Aging Research (NPAR) Program Plan, Rev. 1 **Reviewed by:** Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Multiple | Multiple | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | • | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG-1144, Rev. 2, Nuclear Plant Aging Research: (NPAR) Program Plan, Status, and Accomplishments, Rev. 2 **Reviewed by:** David C. Ma, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------|-----------------------------------|--|------------|--------------|---------------------|---|
| 1 | Emergency Power | Emergency Diesel Generators | Subsystems: I/C, Lube Oil, Exhaust, Exciter and Voltage Regulator, Starting, Intake/Combustion, Cooling, Fuel Oil | Not stated | Not stated | VIBR | Loosening |
| 2 | Cooling and Power Systems | Motors | Stator Insulating System, Bearing Assemblies | Not stated | Not stated | FAT/THERM, ENVIR | Cumulative fatigue damage, physical/chemical degradation |
| 3 | Emergency Power | Battery Chargers and Inverters | Electrolytic Capacitors, Transformer, Semi Conductors, Cable Connectors, Wiring, Structural Fasteners | Not stated | Not stated | FAT/THERM | Cumulative Fatigue Damage |
| 4 | Emergency Power | Batteries | Grids, Top Conductor | Lead Alloy | Not stated | CORR | Physical Degradation |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging

Reviewed by: Dwight R. Diercks, ANL

| PWR cooling | 1 | | | | | |
|-----------------------|---|---|---|--|--|---|
| system | Steam generator | Tubing (primary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/PWSCC | Crack initiation and growth |
| PWR cooling system | Steam generator | Tubing (primary sidə) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/IN | Crack initiation and growth |
| PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/CREV | Loss of material; corrosion product buildup |
| PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/SCC | Crack initiation and growth |
| | PWR cooling system PWR cooling system PWR cooling | System Steam generator PWR cooling Steam generator System Steam generator PWR cooling Steam generator PWR cooling Steam generator | system side) PWR cooling Steam generator system Steam generator PWR cooling Steam generator Tubing (secondary side) PWR cooling Steam generator Tubing (secondary side) | system side) PWR cooling Steam generator system Tubing (primary side) PWR cooling Steam generator Tubing (secondary system Inconel 600 PWR cooling Steam generator Tubing (secondary side) Inconel 600 PWR cooling Steam generator Tubing (secondary side) Inconel 600 | systemside)Combustion EngineeringPWR cooling systemSteam generatorTubing (primary side)Inconel 600Westinghouse, Combustion EngineeringPWR cooling systemSteam generatorTubing (secondary side)Inconel 600Westinghouse, Combustion EngineeringPWR cooling systemSteam generatorTubing (secondary side)Inconel 600Westinghouse, Combustion EngineeringPWR cooling systemSteam generatorTubing (secondary side)Inconel 600Westinghouse, Combustion Engineering | systemside)side)Combustion EngineeringPWR cooling systemSteam generatorTubing (primary side)Inconel 600Westinghouse, Combustion EngineeringCORR/INPWR cooling systemSteam generatorTubing (secondary side)Inconel 600Westinghouse, Combustion EngineeringCORR/CREVPWR cooling systemSteam generatorTubing (secondary side)Inconel 600Westinghouse, Combustion EngineeringCORR/CREVPWR cooling systemSteam generatorTubing (secondary side)Inconel 600Westinghouse, Combustion EngineeringCORR/CREV |

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |
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Document: NUREG-1144, Rev. 2, Nuclear Plant Aging Research: (NPAR) Program Plan, Status, and Accomplishments, Rev. 2 **Reviewed by:** David C. Ma, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|--|--|----------|------|
| The highest failure rate is 12% of the governor in the I/C system due to vibration, vibration loosening, thermal and physical shock. Fuel oil, starting and cooling also have a high failure rate. Fast start testing contributes to aging. | Frequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Replace fast start testing by engine health check; permit slower starts and longer run times; monitor and trend engine condition monitor; conduct major engine overhaul based on need rather than elapsed time. [4] | 6.15 | 1 |
| The stator insulating system and bearing assemblies of small motors (<200 lbs) failed most frequently (>70%). Heating cycles of winding in starting and overload conditions cause degradation of insulating material. (More) | Frequent | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Perform tests for stator/rotor wind ings on windings temperature, vibration signa ture, current signature, voltage gradient, corone, insulation resist ance, power factor/loss factor, polarization index; (More) [2] | 6.156.16 | 2 |
| Overheating, electrical transfers, and personnel errors are the most documented stressors. Electrolytic capacitors are thermal sensitive. Failure of electrolytic capacitors in a short circuit mode result in direct loss of the equipment availability | Frequent | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Improve the vital bus reliability by using an auto matic transfer switch; use of equipment for detecting and suppressing electrical bus disturbances; use of higher voltage and temperature related compo nents and forced air cooling [2] | 6.20 | 3 |
| The dominant aging problem is the thermal induced oxidation of the grids and top conductors. The swelling of the lead alloy material causes poor contact and decreased battery capacity. Brittle lead due to oxidation also leads to decreased ruggedness. | Not stated | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Maintain and operate in accordance with IEEEE Standard 450, Reg. Guide 1.129, and manufacturer's recommendations [2] | 6.21 | 4 |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|---|------------------------------|--|----------|------|
| PWSCC generally occurs at points of high residual stress or in-service deformation (denting). PWSCC commonly leads to tube leakage and creates the potential for tube failure. | Occasional | EPRI Steam Generator Owners Group | ASME Sec XI IWB & TS Req. | In-situ stress relief of tubes near tube-sheets; heat treat Inconel to reduce susceptibility in new plants. [4] | 96 | 1 |
| Intergranular attack can occur during layup, particularly in the presence of impurities such as oxygen and thiosulfates, and can lead to tube leakage and possible tube failure. | Rare | Not discussed in report | ASME Sec XI IWB & TS Req. | Control environment during layup to reduce oxygen and thiosulfates. [4] | 98 | 2 |
| Typically caused by the presence or formation of caustics, acid phosphates, chloride ions, or acid sulfates. Effects are same as above. | Occasional | NRC Draft Branch Tech Position 5- 3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Not stated. | 98 | 3 |
| Caused by formation of NaOH by hydrolysis reactions between phosphate water treatment and corrosion product oxides at tube sheet. Effects are same as above. | Not stated | NRC Draft Branch Tech Position 5- 3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Control water chemistry to eliminate free caustic buildup; heat treat tubing [4] | 98-100 | 4 |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging Reviewed by: Dwight R. Diercks, ANL

| | System PWR cooling | Steam generator | Tubing (secondary | Inconel 600 | Westinghouse, | CORR/IN | Crack initiation and |
|----|----------------------------------|----------------------------------|----------------------------|---|--|---------------------|---|
| J | system | Steam generator | side) | | Combustion Engineering | | growth |
| 6 | PWR cooling system | Steam generator | Tubing (secondary side) | | | CORR/UA | Loss of material |
| 7 | PWR cooling system | Steam generator | Tubing (secondary síde) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/PIT | Local loss of mate |
| 8 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | WEAR/FRET | Attrition |
| 9 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | WEAR | Attrition |
| 10 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | WEAR | Attrition |
| 11 | PWR cooling system | Steam generator | Tube support plates | Carbon steel; ferritic stainless steel | Westinghouse, Combustion Engineering | WEAR/DENT | Constriction |
| 12 | PWR cooling system | Steam generator | Feedwater lines | Not stated | Westinghouse, Combustion Engineering | FAT/THERM | Cumulative fatigue damage |
| 13 | PWR cooling system | Condensers | | Not stated | Not stated | CORR/UA | Loss of material |
| | BWR <i>c</i> ooling system | Coolant piping | Condenser tubes | Type 304 stainless steel | General Electric Co. | CORR/IGSCC | Crack initiation an growth |
| 15 | PWR pressure boundary | Pressure vessels, pumps, etc. | Bolts | Ferritic stainless steel | Not stated | CORR | Loss of material an crack initiation |
| 16 | PWR pressure boundary | Pressure vessels, pumps, etc. | Bolts | Ferritic stainless steel | Not stated | CORR/SCC | Crack initiation an growth |
| 17 | PWR pressure boundary | Pressure vessels, pumps, etc. | Bolts | Austenitic stainless steel | Not stated | CORR/TGSCC | Crack initiation an growth |
| 18 | Electrical and contro systems | Electrical components | Electrical insulation | Various organic polymers | Not stated | EMBR/IR; EMBR/TH | Loss of fracture toughness |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio Caused by the formation of a caustic | Occasional | INRC Draft Branch | Rel.progs | Report Recommendations Thermally treat tubing, sleeve | Page No. 100 | T |
|--|-------------|---|--|---|-----------------|----|
| environment at the tube sheet crevice. Effects are same as above | Coccasional | Tech Position 5- 3;EPRI Steam Generator Owner's | | affected area with more resistant material, eliminate crevice in design. [4] | | |
| Occurs in eroviced areas because of the | Boro | Grp. NRC Draft Branch | ASME Sec XI | Eliminate phosphate water | 100 | |
| Occurs in creviced areas because of the formation of acid phosphates. Effects are same as above. | Rare | Tech Position 5- 3;EPRI Stearn Generator Owner's Group | IWB & TS Req. | treatment; control sodium/phosphate ratio. [4] | | |
| Produced by chloride and air or oxygen nleakage plus Cu ions, resulting in local corrosion cells. Pits can lead to tube eakage, though rupture is considered unlikely. | Not stated | NRC Draft Branch Tech Position 5- 3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Improve condenser performance to eliminate chlorides and oxygen in system [4] | 101 | |
| Produced by rubbing of tubes against supports and anti-vibration bars because of flow-induced vibration. Can lead to tube leakage and possible failure | Occasional | Not discussed in report | ASME Sec XI IWB & TS Req. | Change material and design of anti- vibration bars. [4] | 101 | |
| Observed near uppermost tube support plates in once-through SG, and is thought to be caused by the erosive action of corrosion product oxides carried in the high-velocity stream. | Not stated | Not discussed in report | ASME Sec XI IWB & TS Req. | Not stated. | 101 | |
| Caused by foreign objects inadvertently left in steam generators, which vibrate against tubes and can cause leakage and possible failure. | Occasional | Not discussed in report | ASME Sec XI IWB & TS Req. | Avoid introduction of foreign objects [4] | 101-103 | 1 |
| Caused by buildup of oxides (primarily magnetite) in the gap between the tubes and the support plates, resulting in deformation, constriction, and possible tube failure. | Moderate | NRC Draft Branch Tech Position 5- 3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Oxygen control or deaeration in condenser, feed-water lines, and steam generator plus monitoring of condenser leakage. [4] | 103-104 | 1 |
| Thermal fatigue associated with introduction of ambient temperature water during startup and shutdown, possibly accelerated by environmental effects, can cause cracking at the I.D. of feedwater ines, leading to leakage. | Occasional | Not discussed in report | ASME Sec XI IWB & TS Req. | Proper mixing of auxiliary and main feedwater. [4] | 104 | 1: |
| corrosion produced by chlorides in salt- water-cooled PWRs can lead to leakage n condenser tubes and service water system components, allowing ingress of chlorides into the secondary water system | Not stated | Not discussed in report | PS S&T Req. | Monitor condenser leakage, protect damaged tubes with Ti sleeves, plug and replace leaking tubes, use Ti tubes in new units. [4] | 245-255 | 1: |
| Sensitized austenitic stainless steel under residual or applied tensile stresses (typically near welds) is subject to IGSCC n contact with oxygenated cooling water, resulting in pipe cracking and leakage. | Moderate | Not discussed in report | ASME Sec XI IWC | Deaeration, hydrogen water chemistry, material replacement, and inspection [4] | 107-120 | 1, |
| The nature of the corrosive attack (general, intergranular, etc.) is not dentified, but boric acid corrosion can lead to failure of bolting materials in service. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 230 | 1! |
| SCC of ferritic stainless steel bolting naterials can be caused by the nonjudicious use of lubricants, resulting in ailure in service | Not stated | Not discussed in report | ASME Sec XI | Not stated | 230 | 10 |
| Chloride contamination can produce TGSCC of austenitic stainless steel bolting materials, resulting in failure in service. | Not stated | Not discussed in report | ASME Sec XI | Not stated | 230 | 1 |
| Long-term exposure to irradiation at elevated temperatures can produce embrittlement and loss of strength in organic insulation; the extent of the effect varies with the material. | Not stated | IEEE Std. 323-1974; ASTM Std. D2953- 71 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | 121-130 | 1 |

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Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging Reviewed by: Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------------|--|-------------------------------|---|--------------|------------------------------------|------------------------------------|
| 19 | Electrical and control systems | Electrical components | Electrical insulation | Polyimide, polyester, silicone, polyvinyl, teflon | Not stated | EMBR/IR; EMBR/TH | Loss of fracture toughness |
| 20 | Electrical and control systems | Various control and switching devices | Misc. sub- component parts | Various | Various | ELE-TEMP; EMBR/IR; FAT; VIBR | Chemical and physical breakdown |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium **Reviewed by:** Dwight R. Diercks, ANL

| Ite | m | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------------------|----|---------------------|---------------------------------------|---------------------------|---|--|----------------|-------------------------------|
| | 1 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | AGRCHEM | Loss of integrity |
| | 2 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | LEACH | Loss of integrity |
| | 3 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | CORR | Loss of material |
| | 4 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | FRZ/THAW | Loss of integrity |
| | 5 | Pressure boundary | Pressure vessel and coolant piping | | Austenitic stainless steels and ferritic steels | Not stated | FAT | Cumulative fatigue damage |
| , , , , , | 6 | Pressure boundary | Pressure vessel | <u> </u> | SA533, Gr. B, Class 1 steel | Not stated | EMBR/TE | Loss of fracture toughness |
| ╎ | 7 | Pressure boundary | Pressure vessel | 2 | Not stated | Not stated | EMBR/TE | Loss of fracture toughness |
| - · | 8 | Cooling system | Feedwater lines | | Typically carbon or low-alloy steel | Not stated | ERO/CORR | Wall thinning |
| | 9 | Cooling system | Coolant pumps | Pump impellers and blades | 13Cr-4Ni-Mo cast martensitic stainless steel | Not stated | EMBR | Loss of fracture toughness |
| | 10 | Cooling system | Coolant pumps | Pump body | CF8, CF8M, and CF8A cast duplex SS | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | EMBR/TE | Loss of fracture toughness |
| | 11 | Cooling system | Coolant pumps | Pump body | CF8, CF8M, and CF8A cast duplex SS | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | FAT; FAT/THERM | Cumulative fatigue damage |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|---|--|------------------------|----------|------|
| Long-term exposure to irradiation at elevated temperatures is observed to dramatically decrease the life of tefton compared to thermal aging alone, but the life is significantly increased for the other materials tested. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | 256-262 | 19 |
| Various electrical control and switching devices were subjected to pre- conditioning (thermal aging, irradiation, and mechanical cycling) prior to seismic loading tests. The equipment showed little or no adverse effects from the preconditioning. | Not stated | IEEE Stds. 323- 1974 & 344-1975, EPRI NP-2129, and NRC Reg. Guide 1.89, Rev. 1 (Feb. 1982) | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | 155-164 | 20 |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium **Reviewed by:** Dwight R. Diercks, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | пеп |
|---|-------------|----------------------|----------------|--------------------------------------|----------|--------------|
| Acids, sulfates, and chlorides dissolved in | Not stated | Not discussed in | ASME Sec XI | Not stated | 84-88 | 1 |
| groundwater react with and breakdown | | report | IWL | | | |
| the cement phases in the concrete, | | | | | | 1 |
| resulting in loss of strength. | | | | | | |
| Water in contact with concrete with | Not stated | Not discussed in | ASME Sec XI | Not stated | 84-88 | |
| cracks or improper construction joints can | | report | IWL | | | |
| leach out the Ca(OH)2 phase, resulting in | | | | | | |
| disintegration. | | | | _ | | |
| Water, typically containing dissolved | Not stated | Not discussed in | ASME Sec XI | Repair of cracks [4] | 84-88 | |
| chlorides, seeps into cracks, reduces the | | report | IWL | | | |
| pH, and causes corrosive attack of the | | | | | | |
| embedded rebar, resulting in loss of | | | | | | |
| strength. | | | | | | |
| Expansion associated with freezing of | Not stated | Not discussed in | ASME Sec XI | Not stated | 84-88 | |
| concrete while wet can cause spalling. | 101000 | report | IWL | , iei elaieu | | [|
| Repeated freeze/thaw cycles can cause | | report | | | | |
| severe degradation. | | | | | | |
| | Not stated | Not discussed in | ASME Sec XI | Improved design rules under | 100-113 | |
| Temperature and load cycles from | NOT STATED | | | Improved design rules under | 100-113 | [•] |
| operating transients, in combination with | | report | IWB | development. [4] | | |
| environmental effects, can cause crack | | | | | | |
| initiation, growth, and component failure. | | | | | 007.044 | |
| Specimens of A533, Gr. B, Cl. 1 steel are | Not stated | Not discussed in | | Not stated | 207-211 | |
| being subjected to accelerated thermal | | report | & RG 1.99 | | | |
| aging treatments to determine possible | | | | | | |
| deleterious effects on fracture toughness | | | | | | |
| and other mechanical properties. | | | | | | |
| Long-term exposure to neutron irradiation | Not stated | USNRC RG 1.99, | 10CFR App. G | Multifaceted approach for managing | 338-341 | |
| causes a progressive decrease in fracture | | Rev. 2 and 1.154; 10 | & RG 1.99 | embrittlement is described. [4] | 1 | |
| toughness of the RPV materials near the | | CFR 50 | | | | |
| core, increasing their susceptibility to sub- | | | | | | |
| sequent failure under severe transients. | | | | | | |
| Wall thinning through the combined | Not stated | Chexal-Horowitz- | ASME Sec XI | Change water chemistry; improve | 95-99 | |
| effects of corrosion and the erosion of the | | Erosion-Corrosion | | flow geometries of piping; use more | | |
| resulting poorly adherent magnetite layer | | (CHEC) computer | | resistant materials (e.g., higher Cr | | 1 |
| under high-velocity flow result in possible | 1 | code | | alloys) [4] | | |
| component failure. | | | | | | |
| Extended service at LWR operating | Not stated | Not discussed in | ASME Sec XI | Embrittlement can be reduced by | 89-94 | |
| temperatures can lead to significant loss | | report | | proper heat treatment and chemistry | | |
| of fracture toughness, thereby increasing | | | | [2] | 1 | |
| susceptibility to failure under impact | | | | | | |
| loading. | [| | ĺ | | [| [|
| Prolonged service at operating | Not stated | ASME Code Section | ASME Sec XI | Perform periodic volumetric and | 212-219; | 1 |
| temperatures can produce microstructural | | XI | | surface in-service inspection to | 353-362 | |
| changes in the ferrite phase of the duplex | | | | characterize flaws. Second ref. | | |
| SSs that causes a progressive loss of | | | | describes three-phase monitoring | | |
| fracture toughness. | | | | program. [4-ANL] | | |
| System operating transients and pump | Not stated | ASME Code Section | ASME Sec III & | Perform periodic volumetric and | 212-219 | 1 |
| vibrations can cause cyclic loadings and | 1101 310100 | XI | XI | surface in-service inspection to | -12-213 | 1' |
| | | | [^' | characterize flaws. [4] | 1 | |
| | | | | | | |
| possible growth of pre-existing flaws. | | | | characterize naws. [4] | | |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium **Reviewed by:** Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|----------------|--|---|--|----------------|-------------------------------|
| 12 | Cooling system | Coolant pumps | Pump body | CF8, CF8M, and CF8A cast duplex SS | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | | Crack initiation and growth |
| 13 | Cooling system | Coolant pumps | Pump shaft | Cr-plated; underlying alloy not stated | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | FAT; FAT/THERM | Cumulative fatigue damage |
| 14 | Cooling system | Coolant pumps | Closure studs | SA193, Gr. B7 or SA540, Gr. B23 | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | CORR/BA | Loss of material |
| 15 | Not stated | Not stated | Elastomers for seals, diaphragms, hoses, belts, valve seats | Natural or synthetic rubber or related polymers | Not stated | ENVIR | Loss of desired properties |
| 16 | Multiple | Multiple | Multiple | Various | Various | Various | Various |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting **Reviewed by:** Ali Erdemir, ANL

| Pressure boundary | Pressure vessel | Upper-shelf welds | High-copper weld | Combustion | EMBR/IR | Lass shineshine |
|-------------------|--|---|---|--|--|--|
| | | | material, LINDE-124 | | | Loss of fracture toughness |
| Pressure boundary | Pressure vessel | Upper head stainless-steel weld cladding | Austenitic stainless steels, Types: 308, 309,304 | Combustion Engineering Inc. | EMBR/IR | Loss of fracture toughness |
| Cooling system | Coolant piping | Not stated | 304 and 316 Stainless Steel | Not stated | CORR/ IGSCC | Crack initiation and growth |
| Pressure boundary | Pressure vessel | Not stated | SA533, Gr. B, Class 1 steel | Not stated | CORR/SCC | Crack initiation and growth |
| Pressure boundary | Recirculating cover plate | Not stated | CF-3, CF-8, and CF- 8M, cast duplex SS | Georg Fischer Co., Switzerland; and Gundremmingen Reactor, Germany | EMBR | Loss of fracture toughness |
| Pressure boundary | Reactor internals | Core support plate, core shroud and top guide | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| | Pressure boundary Pressure boundary | Cooling system Coolant piping Pressure boundary Pressure vessel Pressure boundary Recirculating cover plate | Cooling system Coolant piping Not stated Pressure boundary Pressure vessel Not stated Pressure boundary Recirculating cover plate Not stated | Stainless-steel weld claddingsteels, Types: 308, 309,304Cooling systemCoolant pipingNot stated304 and 316 Stainless SteelPressure boundaryPressure vesselNot statedSA533, Gr. B, Class 1 steelPressure boundaryPrescure vesselNot statedSA533, Gr. B, Class 1 steelPressure boundaryRecirculating cover plateNot statedCF-3, CF-8, and CF- 8M, cast duplex SSPressure boundaryRecirculating cover plateNot statedCF-3, CF-8, and CF- 8M, cast duplex SSPressure boundaryReactor internalsCore support plate, core shroud and topNot stated | stainless-steel weld claddingsteels, Types: 308, 309,304Engineering Inc.Cooling systemCoolant pipingNot stated304 and 316 Stainless SteelNot statedPressure boundaryPressure vesselNot statedSA533, Gr. B, Class 1 steelNot statedPressure boundaryRecirculating cover plateNot statedCF-3, CF-8, and CF- SM, cast duplex SSGeorg Fischer Co., Switzerland; and Gundremmingen Reactor, GermanyPressure boundaryRecirculating cover plateNot statedCF-3, CF-8, and CF- SM, cast duplex SSGeorg Fischer Co., Switzerland; and Gundremmingen Reactor, GermanyPressure boundaryReactor internalsCore support plate, core shroud and topNot statedNot stated | stainless-steel weld cladding steels, Types: 308, 309,304 Engineering Inc. Dooling system Coolant piping Not stated 304 and 316 Stainless Steel Not stated CORR/ IGSCC Pressure boundary Pressure vessel Not stated SA533, Gr. B, Class 1 steel Not stated CORR/SCC Pressure boundary Pressure vessel Not stated SA533, Gr. B, Class 1 steel Not stated CORR/SCC Pressure boundary Recirculating cover plate Not stated CF-3, CF-8, and CF- 8M, cast duplex SS Georg Fischer Co., Switzerland; and Gundremmingen Reactor, Germany EMBR Pressure boundary Reactor internals Core support plate, core shroud and top Not stated Not stated CORR/SCC |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio | | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|---------------------------------|----------------------------------|--|----------|------|
| Very low levels of ferrite at repair and fabrication welds plus sensitization from welding procedure can leave these regions susceptible to crack initiation by SCC. | Not stated | ASME Code Section XI | ASME Sec XI | Perform periodic volumetric and surface in-service inspection to characterize flaws. [4] | 212-219 | 12 |
| Alternate bending stresses from asymmetric distribution of static pressure and cyclic thermal stresses from turbulent mixing of hot and cold reactor coolant can cause fatigue crack initiation and growth. | Not stated | ASME Code Section XI | ASME Sec III & XI | Perform periodic volumetric and surface in-service inspection to characterize flaws. Use monitors to detect vibrations caused by cracks in shaft. [4-EPRI] | 212-219 | 13 |
| Leakage of borated PWR primary coolant across pump casing-to-cover gasket can cause significant corrosion of closure studs, leading to possible breakage. | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Perform periodic visual and volumetric in-service inspection to detect corrosion. [4] | 212-219 | 14 |
| Elastomers break down during storage by breaking or crosslinking molecular bonds and evaporation, migration, or mutation of compound ingredients, causing loss of strength, ductility, and resilience. | Not stated | MIL-STD-1523A; MIL-HDBK-695C | PS S&T Req. | Shelf life may be greater than that given in MIL standards; more research is needed. [2] | 118-124 | 15 |
| Paper presents an overview of common aging processes for PWR pressure vessels, PWR reactor cooling system piping and nozzles, BWR Mark I containments, diesel generators, motor- operated valves, and cables, connections, and penetrations. No aging. | | | | | 28-38 | 16 |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|------------------------|------------------------------------|----------|------|
| Irradiation reduces fracture toughness, tearing modulus, and ductility of upper- shelf welds, thus increasing their susceptibility to crack initiation and growth. | Not stated | NRC-HSSI, ASME- 185 | 10 CFR App. G | Not stated | 31-39 | |
| Irradiation reduces fracture toughness and tearing modulus of the weld cladding. During an overcooling transient, this can lead to the growth of small surface flaws thus increasing the probability of pressure vessel failure. | Not stated | Not discussed in report | 10 CFR App. G | Not stated | 44-47 | 2 |
| High concentration of ionic impurities, such as sulfates and chlorides, and oxidizing radiolysis products in BWR water together with high tensile stresses resulted in IGSCC of 304 and 316 pipes. | Not stated | EPRI-HWC | ASME Sec XI | Inject hydrogen into feedwater [4] | 301-310 | |
| Susceptibility to SCC increases with ncreasing sulfur content and/or number of sulfide inclusions. A533B steel contains far fewer sulfide inclusions than other ferritic steels and is found to be less susceptible to SCC. | Not stated | Not discussed in report | 10 CFR App. G | Control sulfur content [4] | 310-311 | 4 |
| Thermal aging decreases the fracture oughness and tearing modulus of cast stainless steels. Precipitation and/or growth of phase-boundary carbides or nitrides leads to brittle fracture and/or cleavage of ferrite phase due to particle cracking. | Not stated | ASTM E813-85, E1152 | ASME Sec XI | Not stated. | 332-342 | |
| Soluble corrosion products in reactor coolant systems undergo cathodic eduction, contributing to crack growth. At 289 C and 10 -6/s -1 strain rate, chromate (at 0.1 ppm level) is found to be more deleterious than nitrate, borate, carbonate, & chlorides. | | Not discussed in report | ASME Sec XI & PS TS | Not stated | 369-371 | |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting Reviewed by: Ali Erdemir, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|-----------------------------------|-----------------|--|---|--------------|---------------|--|
| 7 | Cooling system | Piping | Not stated | Stainless steel, Type 304 | Not stated | CORR/SCC | Crack initiation and growth |
| 8 | Power plant | Various | Various Class 1E cables | | Not stated | ELE-TEMP | Chemical or physic degradation, therm distortion |
| 9 | Cooling system | Steam Generator | Tubes | Inconel 600 | Not stated | CORR/PWSCC | Crack initiation and growth |
| 10 | Not stated | Not stated | Circuit breakers and relays | Relays (protective, auxiliary, control, timing, electronic); breakers (molded- case and metal-clad) | Not stated | WEAR | Attrition |
| 11 | Auxiliary Feed Water System | Not stated | Pump drivers, valve operators, valves, pumps | Not stated | Not stated | WEAR | Loss of desired property or function attrition |
| 12 | Compressed air system | Not stated | Compressors, valves, filters, dryers, pipes, silencers, moisture separators | Not stated | Not stated | WEAR | Loss of desired property or functior Attrition |
| 13 | Power operation and safety system | Inverters | Filter capacitors, thyristors, fuses | Not stated | Not stated | ELE-TEMP | Chemical or physic degradation; therm distortion |

Document: NUREG/CR-2641, The In-Plant Reliability Data Base for Nuclear Power Plant Components: Data Collection and Methodology Report **Reviewed by:** David C. Ma, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|----------------|----------------------|-----------|--------------|---------------|-------------|
| | Safety-related | Safety-related | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | |
| 1 | | | on age-related | | | | |
| 1 | | | degradation | | | | 1 |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| 1 | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|----------------|--------------|------------|--------------|----------------------|------------------|
| | Nuclear power generating station | Valve | Seat | Not stated | Not stated | ERO/CORR, ERO/CAV | Loss of material |
| | | | | | | | |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting Reviewed by: Ali Erdemir, ANL

| Reviewed by: All Erdemir, ANL | | Demented musics | Balmaana | Depart Decommondations | Dogo No | Itom |
|---|----------------------|------------------|-------------|--------------------------------------|----------|------|
| Effect of Aging on Component Functio | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | |
| Service-induced cracking of BWR reactor | Not stated | Not discussed in | ASME Sec XI | Control hydrogen water chemistry [4] | 372 | |
| internal components were mainly | | report | or PS S&T | | | · · |
| attributed to SCC. BWR water | | | Req. | | | |
| environments contain ionic impurities and | | | | | | |
| radiolysis products that can lead to SCC. | | | | · | | |
| After artificial aging at 100 C to a nominal | Not stated | NRC/Long-Term | PS S&T Req. | Not stated | 397 | 8 |
| lifetime of 60 years using an aging | | Cable Aging | | | | |
| acceleration factor of ~80, many cables | | Program | | | | |
| passed the loss of coolant accident steam | | - | | | | |
| exposure test indicating a good life | | | | | | |
| extension potential for a number of cable | | | | · · · | | |
| prod. | | | | | | { |
| High-residual tensile stresses and low | Not stated | NRC/NPAR | ASME Sec XI | Eliminate high tensile stresses, | 415-420 | 9 |
| mill-annealing temp. contribute to | | | | reduce hot leg temperature. [4] | | |
| PWSCC. Small increases in operating | | | Reg. | in the log with black of [4] | | |
| temp, can accelerate damage. Roll | | | neq. | | | i . |
| transitions, irregular transitions at U- | | | | | | |
| bends, and dented tubes are susceptible | | | | | | |
| | | | | | | |
| sites for PWSCC. | | | | Develop effective increation | 434-435 | 10 |
| Aging, contact oxidation, and service- | Not stated | NRC/NPAR | PS S&T Req. | Develop effective inspection, | 434-435 | 1 10 |
| related wear of circuit breakers and relays | | | | surveillance, and condition | | |
| can lead to loss of capacity and | | | | monitoring methods. [2] | | |
| inadvertent actuation of safety related | | | | | | |
| systems; and can cause significant | | | | | | |
| damage to associated equipment, | | | | | | |
| increase the chance of fires. | | | | | | |
| Aging and service related degradation is | Not stated | NRC/NPAR | ASME Sec XI | Optimize surveillance and monitoring | 445-446 | 11 |
| responsible for a significant fraction of the | | | | programs [4] | | |
| AFW failures. The degradation of | | | | | | |
| instrumentation and control devices, such | | | | | | l I |
| as electrical contacts, relays, switches, | | | | | | |
| circuits, etc. can result in component | | | | | | |
| failure. | | | | | | } |
| Aging-related degradation plays a | Not stated | NRC/NPAR. | PS S&T Reg. | Optimize preventive maintenance | 458-463 | 12 |
| significant role in compressed air system | | 10CFR50.73 | | procedure. [4] | | |
| failures. In particular, wear, corrosion, | | | | h | | |
| fatigue, blocking/clogging, calibration | | | | | | |
| setpoint drift are the dominant | | | | | | |
| mechanisms for component failure. | | | | | | |
| Overheating, electrical transients, and | Not stated | IEEE-650-1989 | PS S&T Req. | Comprehensive inspection, testing | 501-505 | 13 |
| personnel errors are the leading causes of | | | | and preventive/ corrective | | l |
| inverter failures. These failures can result | | | | maintenance [2] | | |
| | | | | mamenance [2] | | |
| in reactor trip, containment isolation, | | | | | | |
| safety injection system actuation, and loss | | | | | | |
| of feedwater. | | · | | | | L |

Document: NUREG/CR-2641, The In-Plant Reliability Data Base for Nuclear Power Plant Components: Data Collection and Methodology Report Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |
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Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function | Reported progs | Rel.progs | Report Recommendations | Page No. | item | |
|---|----------------|-----------|------------------------|------------|-----------|---|
| Corrosion, erosion/cavitation (aggravated | Moderate | ANSI FIRR | ASME Sec XI | Not stated | 7-11, 39, | 1 |
| when valve is operated nearly closed) | | Committee | IST & PS S&T | | 45 | |
| cause improper seating and fluid leakage | | | Req. | | • | |
| past a "closed" valve. | | | | | | |
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Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component Reviewed by: Ken E. Kasza, ANL

| System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------------------------------|--|--|---|---|--|---|
| Nuclear power generating station | Valve | Stem | Not stated | Not stated | WEAR | Attrition |
| Nuclear power generating station | Valve | Bonnet | Not stated | Not stated | WEAR | Attrition |
| Nuclear power generating station | Valve | Packing | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| Nuclear power generating station | Valve | Seals | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| Nuclear power generating station | Valve | Fasteners | Not stated | Not stated | FAT | Cumulative fatigue damage |
| Nuclear power generating station | Valve | Gate | Not stated | Not stated | FAT | Cumulative fatigue damage |
| Nuclear power generating station | Valve | Flange | Not stated | Not stated | CORR | Loss of material |
| Nuclear power generating station | Valve | Bushing | Not stated | Not stated | WEAR | Attrition |
| Nuclear power generating station | Valve | Linkages | Not stated | Not stated | WEAR | Attrition |
| | Nuclear power generating station Nuclear power generating station | Nuclear power generating stationValveNuclear power generating stationValve | Nuclear power generating stationValveStemNuclear power generating stationValveBonnetNuclear power generating stationValvePackingNuclear power generating stationValveSealsNuclear power generating stationValveSealsNuclear power generating stationValveFastenersNuclear power generating stationValveFastenersNuclear power generating stationValveFastenersNuclear power generating stationValveGateNuclear power generating stationValveFlangeNuclear power generating stationValveBushingNuclear power generating stationValveLinkages | Nuclear power generating stationValveStemNot statedNuclear power generating stationValveBonnetNot statedNuclear power generating stationValvePackingNot statedNuclear power generating stationValvePackingNot statedNuclear power generating stationValveSealsNot statedNuclear power generating stationValveSealsNot statedNuclear power | Nuclear power generating stationValveStemNot statedNot statedNuclear power generating stationValveBonnetNot statedNot statedNuclear power generating stationValvePackingNot statedNot statedNuclear power generating stationValvePackingNot statedNot statedNuclear power generating stationValveSealsNot statedNot statedNuclear power generating stationValveFastenersNot statedNot statedNuclear power generating stationValveGateNot statedNot statedNuclear power generating stationValveFlangeNot statedNot statedNuclear power generating stationValveBushingNot statedNot statedNuclear power generating stationValveBushingNot statedNot statedNuclear power generating stationValveBushingNot statedNot statedNuclear power generating stationValveBushingNot statedNot stated | Nuclear power generating stationValveStemNot statedNot statedWEARNuclear power generating stationValveBonnetNot statedNot statedWEARNuclear power generating stationValvePackingNot statedNot statedELE-TEMPNuclear power generating stationValveSealsNot statedNot statedELE-TEMPNuclear power generating stationValveSealsNot statedNot statedELE-TEMPNuclear power generating stationValveFastenersNot statedNot statedFATNuclear power generating stationValveGateNot statedNot statedFATNuclear power generating stationValveFlangeNot statedNot statedCORRNuclear power generating stationValveBushingNot statedNot statedWEARNuclear power generating stationValveElangeNot statedNot statedWEAR |

Document: NUREG/CR-3543, Survey of Operating Experience from LERs to Identify Aging Trends **Reviewed by:** Steve U. Choi, ANL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------------|----------------|--------------------------------|------------|--------------|--|--|
| 1 | All safety-related systems | Pipe | Pipe welds | Not stated | Not stated | FAT (Vibration- induced and thermal) | Cumulative fatigue damage |
| 2 | All safety-related systems | Pipe | Pipe welds | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 3 | Ail safety-related systems | Pipe | Pipe threads and tube fittings | Not stated | Not stated | VIBR; FAT | Loosening; Cumulative fatigue damage |
| 4 | All safety-related systems | Pipe | Pipe walls | Not stated | Not stated | ERO/CORR | Wall thinning |

Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------------|-------------------------------------|------------------------|-----------------|------|
| Wom stem can cause misalignment of stem travel, worn bushings, and faulty valve seating, leading to seat distortion and leaking. | Occasional | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 2 |
| Not stated | Not stated | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 3 |
| Elevated temperature distortion and chemical attack of packing can cause packing to deteriorate and loose sealing effectiveness, resulting in persistent fluid leakage. | Moderate | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 4 |
| Elevated temperature distortion and chemical attack of seals can cause seals to deteriorate and loose sealing effectiveness, resulting in persistent fluid leakage. | Occasional | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 5 |
| Fatigue resulting from vibration can cause loosening or breaking of fasteners, resulting in misalignment of parts and leakage. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 6 |
| Fatigue resulting from vibration can cause cracking or distortion of gate, leading to faulty seating and leakage or valve jamming. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 7 |
| Corrosion of flange faces can cause failure to seal and leakage. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 8 |
| Wear of bushing can cause improper stem travel and damage to seat, resulting in leakage. | Occasional | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 9 |
| Wear can cause linkages to improperly control valve positioning, resulting in valve not being closed completely or jamming into the seat. Result is seat distortion and leakage. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 10 |

Document: NUREG/CR-3543, Survey of Operating Experience from LERs to Identify Aging Trends **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|-----------------------------------|---|--------------------|------|
| Pipe welds are subject to loss of fatigue resistance, resulting in leakage. | Frequent | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 11,12,17, 18 | |
| Wall thinning due to corrosion or stress corrosion cracking can lead to pipe leakage. | Occasional | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent,type of component, and material of construction. (More) [4] | 8,14 | 2 |
| Subcomponents are subject to loosening and cracking, resulting in pipe leakage. | Moderate | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent,type of component, and material of construction. (More) [4] | 11,12,13, 17,18 | 3 |
| Pipe wall thinning resulting in pipe failure and tube crack or rupture, placing the steam generator in a degraded failure condition. | Occasional | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 8,9,17,18 | 4 |

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---------------------|--|------------|--------------|--------------------------|------------------------------|
| 5 | All safety-related | Valve | Valve seats, | Not stated | Not stated | WEAR or CONTAM | Loss of material OR |
| | systems | | housing, operators, and shafts | | | | improper valve seating |
| 6 | Ali safety-related systems | Pump | Impellers, bearings, seals or packing | Not stated | Not stated | WEAR | Attrition |
| 7 | All safety-related systems | Pump | Strainers, housings, impellers | Not stated | Not stated | CONTAM | Blockage of flow passages |
| 8 | Ali safety-related systems | Heat exchangers | Coil | Not stated | Not stated | CONTAM | Coil blockage |
| 9 | Building atmosphere radiation monitors | Vane type air pumps | Not stated | Not stated | Not stated | WEAR caused by CONTAM | Attrition |

Document: NUREG/CR-3818, Report of Results of Nuclear Power Plant Aging Workshops Reviewed by: Ken E. Kasza, ANL

| em | System | Structure/Comp Su | bcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---------|-------------------------------------|------------|------------|--------------|---------------|------------------------------------|
| 1 | Various | Pressure and temperature sensors | | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| 2 | Various | Pressure and temperature sensors | | Not stated | Not stated | VIBR | Loosening |
| 3 | Various | Pressure and temperature sensors | | Not stated | Not stated | WEAR | Attrition |
| 4 | Various | Electrical connectors | | Not stated | Not stated | CONTAM | Buildup of deposits |
| 5 | Various | Electrical connectors | | Not stated | Not stated | CORR | Corrosion product |
| 6 | Various | Valve (solenoid) | ······ | Not stated | Not stated | CONTAM | Buildup of deposits |
| 7 | Various | Valve (solenoid) | | Not stated | Not stated | WEAR | Attrition |
| 8 | Various | Valve operators | | Not stated | Not stated | VIBR | Loosening |
| 9 | Various | Valve operators | | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |

Document: NUREG/CR-3543, Survey of Operating Experience from LERs to Identify Aging Trends **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|----------------------------|----------------------------------|---|-----------|------|
| Wear and foreign materials cause loss of | Frequent | Not discussed in | ASME Sec XI | Most failure studies have | 9,10,17,1 | 5 |
| material and improper seating, resulting in in internal leakage and packing leakage. | | report | IST and GL 89- 10 & suppl. | concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 8 | |
| Wear of impellers, bearings, seals, or packing can lead to pump failures. | Frequent | Not discussed in report | ASME Sec XI IST | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent,type of component, and material of construction. (More) [4] | 8,17,18 | 6 |
| Blockage of passages, resulting in | Occasional | Not discussed in report | ASME Sec XI IST | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 10 | 7 |
| Coil blockage due to silt and marine growth can lead to degraded heat exchanger performance. | Occasional | Not discussed in report | ASME Sec XI or PS S&T Req. | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent,type of component, and material of construction. (More) [4] | 10 | 8 |
| Wear caused by foreign material in the sampled air stream apparently can lead to air pump failure. | Frequent | Not discussed in report | PS S&T Req. | Most failure studies have concentrated on a generic com- ponent. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 10,18 | 9 |

Document: NUREG/CR-3818, Report of Results of Nuclear Power Plant Aging Workshops Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Iten |
|--|----------------------|----------------------------|--|---|----------|------|
| Causes decalibration, set point drift, or ailure of sensor. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 10 | |
| Causes breakage of sensor. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 10 | |
| Causes decalibration and set point drift. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 10 | - |
| Causes spurious response and open circuits, resulting from dirt and dust. | Not stated | Not discussed in report | PS S&T Req. | Additional research and development [2] | 10 | |
| Causes spurious response and open circuits. | Not stated | Not discussed in report | PS S&T Req. | Additional research and development [2] | 10 | |
| Contamination of fluids results in deposits on valve seats and failure to seat, esulting in leakage. | Not stated | Not discussed in report | ASME Sec XI- IWP | Additional research and development [2] | 10 | |
| Wear of movable internals can cause nindered operation in the form of leakage or failure to open or close. | Not stated | Not discussed in report | ASME Sec XI- IWP | Additional research and development [2] | 10 | |
| oosening of fasteners can cause failure o operate or leakage. | Not stated | Not discussed in report | ASME Sec XI- IWV &GL 89- 10 & Suppl. | Additional research and development [2] | 11 | |
| Elevated temperatures can cause degradation of lubricants and packing, causing excessive torque. | Not stated | Not discussed in report | ASME Sec XI- IWV &GL 89- 10 & Suppl. | Additional research and development [2] | 11 | |

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| | System | Structure/Comp Su | bcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---------|---------------------------------|--|------------|--------------|---------------|------------------------------------|
| 10 | Various | Switch/relay/circuit breaker | | Not stated | Not stated | VIBR | Crack initiation and growth |
| 11 | Various | Switch/relay/circuit breaker | | Not stated | Not stated | CONTAM | Buildup of deposits |
| 12 | Various | Switch/relay/circuit breaker | | Not stated | Not stated | CORR | Corrosion product buildup |
| 13 | Various | Diesel Generator | <u> </u> | Not stated | Not stated | WEAR | Attrition |
| 14 | Various | Motors/pump motors | | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| 15 | Various | Motors/pump motors | <u></u> | Not stated | Not stated | WEAR | Attrition |
| 16 | Various | Transformers | | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| 17 | Various | Cables | | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| 18 | Various | Cables | . <u></u> ==# # # | Not stated | Not stated | VIBR | Crack initiation and growth |
| 19 | Various | Snubbers | | Not stated | Not stated | ELE-TEMP | Thermal distortion |
| 20 | Various | Piping | | Not stated | Not stated | ERO | Wall thinning |
| 21 | Various | Steam generators | | Not stated | Not stated | CORR | Loss of material |
| 22 | Various | Relief valves | | Not stated | Not stated | ERO | Wall thinning |
| 23 | Various | Concrete/ anchors | ······································ | Not stated | Not stated | VIBR | Crack initiation and growth |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities Reviewed by: Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|----------------|--------------|------------|--------------|---------------|--|
| 1 | All BWR and PWR fluid-mechanical systems | Valves | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 2 | All BWR and PWR fluid-mechanical systems | Valves | Not stated | Not stated | Not stated | CORR | Loss of material |

Document: NUREG/CR-3818, Report of Results of Nuclear Power Plant Aging Workshops **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | |
|--|----------------------|-----------------------------|--|---|----------|----|
| Fatigue of springs. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | | 10 |
| Causes improper electrical contact and spurious response. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | | 11 |
| Pitting/thinning of contacts, causing spurious response. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | | 12 |
| Causes structure failure or reduced output. | Not stated | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Additional research and development [2] | 11 | 13 |
| Elevated temperature can cause bearing or motor winding insulation failures, resulting in pump stoppage. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 11 | 14 |
| Wear of bearings can cause motor seizure and failure to pump. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 11 | 15 |
| Elevated temperatures can cause insulation failure and turn-to-turn short circuits, resulting in failure of transformer. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 12 | 16 |
| Elevated temperature can cause insulation failure and short to ground. | Not stated | Not discussed in report. | PS S&T Req. | Additional research and development [2] | 12 | 17 |
| Vibration can cause wire breakage. | Not stated | Not discussed in report. | PS S&T Req. | Additional research and development | 12 | 18 |
| Elevated temperature causes excessive thermal distortion and overstress of snubbers. | Not stated | Not discussed in report. | ASME Sec XI- ISTD | Additional research and development [2] | 12 | 19 |
| Erosion can cause through-wall holes and leaks. | Not stated | Not discussed in report. | SR ASME Sec XI IWB & PS S&T | Additional research and development [2] | | 20 |
| Corrosion can cause through-wall holes, cross contamination of fluids, and reduced heat transfer | Not stated | Not discussed in report. | ASME Sec XI IWB & TS Req. | Additional research and development [2] | 12 | 21 |
| Erosion can cause through-wall holes and leaks. | Not stated | Not discussed in report. | ASME Sec XI IWB & IWV & TS Req. | Additional research and development [2] | | 22 |
| Vibration causes loosening of fasteners from concrete and loss of anchor pretension. | Not stated. | Not discussed in report. | ACI 224R, 318, 349 & Reg Guide1.127 | Additional research and development. [2] | 12 | 23 |

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| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|-------------|--|----------|------|
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | | 1 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 2 |

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| n Syst | tem | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|--------|-------------------------------------|----------------|--------------|------------|--------------|---------------|--|
| | BWR and PWR I-mechanical Iems | Valves | Not stated | Not stated | Not stated | ERO | Wall thinning |
| | BWR and PWR I-mechanical tems | Valves | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| | BWR and PWR I-mechanical rems | Valves . | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| | 3WR and PWR -mechanical ems | Pumps | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| | -mechanical | Pumps | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| | -mechanical | Pumps | Not stated | Not stated | Not stated | CORR | Loss of material |
| | -mechanical | Pumps | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| | -mechanical | Pumps | Not stated | Not stated | Not stated | ERO | Wall thinning |
| | | | | | | | |

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| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|----------------------------|---------------------|--|----------|------|
| Not stated | Occasional | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | | 3 |
| Vibrations may ultimately lead to component damage. | Occasional | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5, 17 | 4 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 5 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI- IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | | 6 |
| Vibrations may ultimately lead to component damage. | Frequent | Not discussed in report | ASME Sec XI- IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5, 17 | 7 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI- IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | |
| Not stated | Moderate | Not discussed in report | ASME Sec XI- IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | | g |
| Not stated | Occasional | Not discussed in report | ASME Sec XI- IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes [2] | 5 | 10 |

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| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--|--|--------------|------------|--------------|---------------|--|
| 11 | All BWR and PWR fluid-mechanical systems | Pumps | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| 12 | All BWR and PWR | Pipes | Not stated | Not stated | Not stated | CORR | Not stated |
| | fluid-mechanical systems | | | | | | |
| 13 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 14 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 15 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 16 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| 17 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 18 | All BWR and PWR fluid-mechanical systems | All components (valves, pumps and pipes) | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| | | | | | | | |

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| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | * |
|--|------------|----------------------------|---------------------------------|--|----------|----|
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 11 |
| Not stated | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 12 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5, 17 | 13 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5 | 14 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5 | 15 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5 | 16 |
| Vibrations may ultimately lead to component damage. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5, 17 | 17 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 18 |

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| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--|--|--------------|------------|--------------|---------------|--|
| 19 | All BWR and PWR fluid-mechanical systems | All components (valves, pumps and pipes) | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growt |
| 20 | All BWR and PWR fluid-mechanical systems | All components (valves, pumps and pipes) | Not stated | Not stated | Not stated | CORR | Loss of material |
| 21 | All BWR and PWR fluid-mechanical | All components (valves, pumps and | Not stated | Not stated | Not stated | ERO | Wall thinning |
| | systems | pipes) | | | | | |
| 22 | All PWR fluid- mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 23 | All PWR fluid- mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 24 | All PWR fluid- mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | CORR | Loss of material |
| | All PWR fluid- mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| | All BWR fluid- mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| | | | | | | | |

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| Effect of Aging on Component Function Vibrations may ultimately lead to | Moderate | Not discussed in | Rel.progs | Report Recommendations The stressors that affect the | Page No. 6. 17 | 19 |
|--|------------|----------------------------|---------------------------------|--|-------------------|----|
| component damage. | | report | & PS S&T Req. | component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | -, | |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 20 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 21 |
| Not stated | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 22 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 23 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 24 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 25 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 26 |

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| | ewed by: Steve U System | . Choi, ANL Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-----------------------------|-------------------------------|--------------|-------------|--------------|---------------|---|
| | All BWR fluid- | Valves, pumps and | Not stated | Not stated | Not stated | CORR | Loss of material |
| | mechanical systems | | | | | | |
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| 00 | | | | Not stated | Not stated | | |
| 28 | All BWR fluid- | Valves, pumps and | Not stated | Not stated | Not stated | ERO | Wall thinning |
| | mechanical systems | pipes | | | | | |
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| | | | | | | | |
| 29 | All BWR fluid- | Valves, pumps and | Not stated | Not stated | Not stated | VIBR | Loosening; crack |
| | mechanical systems | pipes | | | | | initiation and growth |
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| 30 | Residual heat | Valves, pumps and | Not stated | Not stated | Not stated | VIBR | Loosening; crack |
| | removal systems for | pipes | | | | | initiation and growth |
| | BWRs | F ·F | | | | | |
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| | Desidently and | | | | | | |
| 31 | Residual heat | Valves, pumps and | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired |
| | removal systems for BWRs | pipes | | | | | surface properties; loss of material |
| | DVVNS | | | | | | loss of material |
| | | | | | | | |
| | | | | | | | 1 |
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| | | | | | | | |
| | Residual heat | Valves, pumps and | Not stated | Not stated | Not stated | CORR | Loss of material |
| | removal systems for | pipes | | | | | |
| | BWRs | | | | | | |
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| | | | | | | | |
| | | | | | | | |
| | | | | | | 1 | |
| 33 | Residual heat | Valves, pumps and | Not stated | Not stated | Not stated | ERO | Wall thinning |
| Ĩ | removal systems for | pipes | Not Stated | 1101 312100 | 1101 312100 | LIIO | waa ummang |
| | BWRs | F.F | | | | | |
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| | | | <u></u> | | | | |
| 34 | Safety injection | Valves, pumps and | Not stated | Not stated | Not stated | VIBR | Loosening; crack |
| | system for PWRs | pipes | | | | | initiation and growth |
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| | Not discussed in report | ASME Sec XI & PS S&T Req. | component availability are due to | ÷ | |
|------------|--|--|--|--|---|
| Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 28 |
| Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root | 6, 17 | 29 |
| Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to | 7, 11, 17 | 30 |
| Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 31 |
| Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | environments first and include such information as (a) vibration, (b) | | 32 |
| Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 33 |
| Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to | 7, 11, 17 | 34 |
| | Moderate Moderate Occasional Frequent Frequent Occasional Occasional | reportModerateNot discussed in reportOccasionalNot discussed in reportFrequentNot discussed in reportFrequentNot discussed in reportFrequentNot discussed in reportOccasionalNot discussed in reportOccasionalNot discussed in reportOccasionalNot discussed in reportOccasionalNot discussed in reportPrequentNot discussed in reportNot discussed in reportPrequentNot discussed in report | ModerateNot discussed in reportASME Sec XI & PS S&T Req.ModerateNot discussed in reportASME Sec XI & PS S&T Req.OccasionalNot discussed in reportASME Sec XI & PS S&T Req.FrequentNot discussed in reportASME Sec XI & PS S&T Req.OccasionalNot discussed in reportASME Sec XI & PS S&T Req.DecessionalNot discussed in reportASME Sec XI & PS S&T Req.DecessionalNot discussed in reportASME Sec XI & PS S&T Req.PrequentNot discussed in reportASME Sec XI & PS S&T Req. | Moderate report Not discussed in report ASME Soc XI & PS s&T Req. The stressors that affect the system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) ersoisn to gain insight info root causess. [4] Moderate Not discussed in report ASME Soc XI & PS s&T Req. The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) ersoisn to gain insight info root causes. [4] Occasional Not discussed in report ASME Soc XI & PS s&T Req. The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) ersoisn to gain insight into root causes. [4] Frequent Not discussed in report ASME Sec XI & PS s&T Req. The stressors that affect the system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) ersoisn to gain insight into root causes. [4] Frequent Not discussed in report ASME Sec XI & PS s&T Req. The stressors that affect the system operation. Improve operating environment first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) ersoisn to gain insight into root causes. [4] Occasional Not discussed in report ASME Sec XI & PS s&T Req. ASME | Moderate Not discussed in report ASME Sec XI Req. The stressors that affect the system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (c) ersisten to gain insight into root causes. [d] 6 Moderate Not discussed in report ASME Sec XI & PS S&T The stressors that affect the causes. [d] 6 Moderate Not discussed in report ASME Sec XI & PS S&T The stressors that affect the causes. [d] 6 Occasional Not discussed in report ASME Sec XI & PS S&T The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (c) errosion to gain insight into root causes. [d] 6, 17 Occasional Not discussed in report ASME Sec XI Req. The stressors that affect the consonent availability are due to privironments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (c) errosion to gain insight into root causes. [d] Frequent Not discussed in report ASME Sec XI Req. The stressors that affect the component availability are due to system operation, (b) contamination, (c) corrosion, and (d) errosion to gain insight into root causes. [d] 7, 11, 17 Coccasional Not discussed in report ASME Sec XI Req. Res S S&T Req. |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities Reviewed by: Steve U. Choi, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|-------------------------------------|----------------------------|--------------|------------|--------------|---------------|--|
| 35 | Safety injection system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 36 | Safety injection system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 37 | Safety injection system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| 38 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 39 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 40 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 41 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CORR | Loss of material |
| | | | | | | | |

Document: NUREG/CR-4144, Importance Ranking Based on Aging Considerations of Components Included in Probabilistic Risk Assessments **Reviewed by:** Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Entire plant | Broad spectrum | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | 1 |
| | | | on aging | | | | |
| | | | mechanisms for | | | | |
| | | | specific | | | | |
| | | | components. | | | | |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | _ |
|--|------------|----------------------------|---------------------------------|--|-----------|----|
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | | 35 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | | 36 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 37 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | | 38 |
| Vibrations may ultimately lead to component damage. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 39 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 40 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 41 |

 Document:
 NUREG/CR-4144, Importance Ranking Based on Aging Considerations of Components Included in Probabilistic Risk Assessments

 Reviewed by:
 Ken E. Kasza, ANL

 Effect of Aging on Component Function Contrib to Failure
 Reported progs
 Report Recommendations

 Page No.
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| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | _ |
|--------------------------------------|----------------------|----------------|-----------|------------------------|----------|------|---|
| | | | | | | 1 | I |
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Document: NUREG/CR-4279, Aging and Service Wear of Hydraulic and Mechanical Snubbers Used on Safety-Related Piping and Components of Nuclear Power **Reviewed by:** John W. Holland, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---------|--------------------|-----------------|---|--------------|---------------|--|
| 1 | Various | Hydraulic Snubber | Control Valve | Not stated | Not stated | VIBR | Loosening |
| 2 | Various | Hydraulic Snubber | Reservoir | Not stated | Not stated | VIBR | Loosening |
| 3 | Various | Hydraulic Snubber | Reservoir | Not stated | Not stated | ELE-TEMP | Thermal Distortion |
| 4 | Various | Hydraulic Snubber | Cylinder | Not stated | Not stated | VIBR | Loosening |
| 5 | Various | Hydraulic Snubber | Cylinder | Not stated | Not stated | ELE-TEMP | Thermal Distortion |
| 6 | Various | Hydraulic Snubber | Seal | Polyurethane, Nitrile Rubber, Viton, Ethylene Propylene, Tefzel, and Metal O- rings | Not stated | ELE-TEMP | Thermal Distortion |
| 7 | Various | Hydraulic Snubber | Seal | Polyurethane, Nitrile Rubber, Viton, Ethylene Propylene, Tefzel, and Metal O- rings | Not stated | EMBR/IR | Loss of Fracture Toughness |
| 8 | Various | Hydraulic Snubber | Seal | Polyurethane, Nitrile Rubber, Viton, Ethylene Propylene, Tefzel, and Metal O- rings | Not stated | WEAR | Attrition |
| 9 | Various | Hydraulic Snubber | Hydraulic Fluid | Not stated | Not stated | CONTAM | Change in Viscosity |
| 10 | Various | Mechanical Snubber | Motion Sensor | Not stated | Not stated | VIBR | Loosening |
| 11 | Various | Mechanical Snubber | Motion Sensor | Not stated | Not stated | CORR/OX | Corrosion Product Buildup, Internal Damage |
| 12 | Various | Mechanical Snubber | Activation Rod | Not stated | Not stated | VIBR | Loosening |
| 13 | Various | Mechanical Snubber | Activation Rod | Not stated | Not stated | CORR/OX | Corrosion Product Buildup, Internal Damage |
| 14 | Various | Mechanical Snubber | Brake Mechanism | Not stated | Not stated | VIBR | Loosening |
| 15 | Various | Mechanical Snubber | Brake Mechanism | Not stated | Not stated | CORR/OX | Corrosion Product Buildup, Internal Damage |

Document: NUREG/CR-4279, Aging and Service Wear of Hydraulic and Mechanical Snubbers Used on Safety-Related Piping and Components of Nuclear Power Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|---------------------------------------|-----------------------------|--|------------------------|------|
| Loosening of the Control Valve can cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | | 1 |
| Loosening of the Reservoir can lead to loss of hydraulic fluid and cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | periodic inspection, surveillance, and maintenance. [4-Maint rule] | | 2 |
| Thermal distortion of the Reservoir can lead to loss of hydraulic fluid and cause the component to become inoperative. | Rare | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 3 |
| Loosening of the Cylinder can lead to loss of hydraulic fluid and cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 4 |
| Thermal distortion of the Cylinder can lead to loss of hydraulic fluid and cause the component to become inoperative. | Rare | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 5 |
| Thermal distortion of the Seal can lead to loss of hydraulic fluid and cause the component to become inoperative. | Occasional | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 6 |
| Embrittlement of the Seal can lead to loss of hydraulic fluid and cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 7 |
| Wear of the Seal can lead to loss of hydraulic fluid and cause the component to become inoperative. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 8 |
| Viscosity change of the hydraulic fluid can cause the component to operate improperly. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 9 |
| Loosening of the Motion Sensor can lead to component failure and system lockup. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 10 |
| Corrosion product buildup and internal damage of the Motion Sensor can lead to lockup. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | | 11 |
| Loosening of the Activation Rod can lead to component failure and system lockup. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 12 |
| Corrosion product buildup and internal damage of the Activation Rod can lead to lockup. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 13 |
| Loosening of the Brake Mechanism can lead to component failure and system lockup. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 14 |
| Corrosion product buildup and internal damage of the Brake Mechanism can lead to lockup. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 15 |

Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants **Reviewed by:** Ken E. Kasza, ANL Http://www.sustem.com/component

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|-------------------------------|--|---------------|---|--------------|---------------|---|
| 1 | PWR and BWR safety systems | Swing check valve | Body assembly | Types 304 and 316 SS | Not stated | WEAR | Attrition |
| 2 | PWR and BWR safety systems | Swing check valve | Body assembly | Types 304 and 316 SS | Not stated | CORR | Loss of material |
| 3 | PWR and BWR safety systems | Swing check valve | Body assembly | Types 304 and 316 SS | Not stated | ERO | Wall thinning |
| 4 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | WEAR | Attrition |
| 5 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CORR | Loss of material |
| - 1 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | ERO | Loss of material |
| 1 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | FAT | Cumulative fatigu damage |
| | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CONTAM | Loss of desired surface propertie |
| | PWR and BWR safety systems | Swing check valve | Seals | Welded seal, steel sealing ring, asbestos | Not stated | ELE-TEMP | Chemical degradation and thermal distortion |
| | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Body assembly | Types 304 and 316 SS | Not stated | WEAR | Attrition |
| | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Body assembly | Types 304 and 316 SS | Not stated | CORR | Loss of material |
| | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Body assembly | Types 304 and 316 SS | Not stated | ERO | Wall thinning |
| | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | WEAR | Attrition |
| - L | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CORR | Loss of material |
| | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | ERO | Loss of material |
| | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | FAT | Cumulative fatigu damage |

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Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | | Not discussed in | Rel.progs | Report Recommendations | Page No. 4, 5, 8, 9, | 10011 |
|--|------------|----------------------------|---------------|----------------------------|--------------------------------------|----------|
| Causes obturator guide/holder to lose olerance and obturator to fail to seat resulting in reverse leakage. | Infrequent | report | IST and IWB | surveillance at plants [2] | 4, 5, 8, 9, 10, 14-18, 19, 21, | |
| counting in reverse real age. | | | | | 26, 37, 38 | |
| Causes wall thinning and through-wall | Infrequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | |
| external leakage. | • | report | IST and IWB | | 10, 14-18, | |
| - | | | | | 19, 21, | |
| | | | | | 26, 37, 38 | |
| Causes wall thinning and through-wall | Infrequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | |
| external leakage. | | report | IST and IWB | | 10, 14-18, | |
| | | | | | 19, 21, | |
| | | | | | 26, 37, 38 | |
| Causes hanger pin and bearing, obturator | Frequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | |
| anger, and obturator to lose tolerance | | report | IST and IWB | | 10, 14-18, | |
| esulting in valve failure to open or close | | | | | 19, 21, 49-52 | |
| or reverse leakage. | | Not discussed in | ASME Sec XI | Not stated | | |
| Causes seat to lose tolerance and reverse | Moderate | Not discussed in | IST and IWB | NOT STATED | 4, 5, 8, 9, 10, 14-18, | |
| eakage. | | report | IST and IWD | | 19, 21, | |
| | | | | | 49-52 | |
| | Madaroto | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | |
| Causes seat to lose tolerance and reverse | Moderate | | IST and IWB | INOI SIAIOO | 4, 5, 8, 9, 10, 14-18, | |
| eakage. | | report | IST AND IVD | | 19, 21, | |
| | | | | | 49-52 | |
| Repetitive opening and closing of valve or | Moderate | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | |
| vibration can cause breakage of obturator | NOCEILE | report | IST and IWB & | not stated | 10, 14-18, | |
| bin, arm, or obturator. | | report | Sec III | | 19, 21, | |
| in, ann, or obtanator. | | | 500 m | | 49-52 | |
| Foreign material accumulation on seat or | Moderate | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | |
| obturator surfaces can cause failure to | NOCETALE | report | IST and IWB | into stated | 10, 14-18, | |
| eat and reverse leakage. | | report | | | 19, 21, | |
| al and reverse real age. | | | | | 49-52 | |
| Seal degradation can cause external | Infrequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | |
| eakage. | moquom | report | IST and IWB | | 10, 14-18, | |
| | | ropon | | | 19, 21, | |
| | | | | | 49-52 | |
| Causes obturator guide/holder to lose | Infrequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 1 |
| olerance and obturator to fail to seat | | report | IST and IWB | | 10, 14-18, | |
| esulting in reverse leakage. | | 1 | | | 19, 21, | |
| 0 | 1 | | | | 25, 37, | |
| | | | | | 38, 49-52 | |
| Causes wall thinning and through wall | Infrequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 1 |
| external leakage. | | report | IST and IWB | | 10, 14-18, | |
| - | | | | | 19, 21, | |
| | | | | | 25, 37, | |
| | | | | | 38, 49-52 | |
| Causes wall thinning and through wall | Infrequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 1 |
| external leakage. | | report | IST and IWB | | 10, 14-18, | |
| | | | | | 19, 21, | |
| | | | | | 25, 37, | |
| | | | | | 38, 49-52 | |
| Causes obturator to lose tolerance | Frequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 1 |
| esulting in valve failure to open, close, or | | report | IST and IWB | 1 | 10, 14-18, | |
| everse leakage. | | | | | 19, 21, | |
| | l | | | | 49-52 | |
| Causes seat to lose tolerance and reverse | Moderate | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 1 |
| eakage. | 1 | report | IST and IWB | | 10, 14-18, | |
| | | | 1 | | 19, 21, | |
| | | | | | 49-52 | <u> </u> |
| Causes seat to lose tolerance and reverse | Moderate | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 1 |
| eakage. | | report | IST and IWB | | 10, 14-18, | |
| · | | | 1 | ł | 19, 21, | |
| Depatitive opening and electric structure | Madausta | Not diama and in | ACME Con V | Not stated | 49-52 | |
| Repetitive opening and closing of valve or | Moderate | Not discussed in report | ASME Sec XI | Not stated | 4, 5, 8, 9, | 1 |
| | 1 | nepolit | IST and IWB & | | 10, 14-18, | |
| luid induced vibration can cause cracking | | 1 | Sec | | 110 01 | |
| | | | Sec III | а. С | 19, 21, 49-52 | |

Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|--|--------------|---|--------------|---------------|---|
| 17 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CONTAM | Loss of desired surface properties |
| 18 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Seals | Welded seal, steel sealing ring, asbestos | Not stated | ELE-TEMP | Chemical degradation and thermal distortion |

Document: NUREG/CR-4302, Vol. 2, Aging and Service Wear of Check Valves Used in Engineered Safety Feature Systems of Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|-----------------------------|---------------|------------|--------------|---------------|------------------------------|
| 1 | Engineered safety- feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | WEAR | Attrition |
| 2 | Engineered safety- feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 3 | Engineered safety- feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | ERO | Wall thinning |
| 4 | Engineered safety- feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | CORR | Loss of material |
| 5 | | Check valve (swing type) | Hinge pin | Not stated | Not stated | WEAR | Attrition |
| 6 | Engineered safety- feature systems | Check valve (swing type) | Hinge pin | Not stated | Not stated | CORR | Corrosion product buildup |
| 7 | Engineered safety- feature systems | Check valve (swing type) | Hinge pin | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 8 | Engineered safety- feature systems | Check valve (swing type) | Hinge arm | Not stated | Not stated | WEAR | Attrition |
| 9 | Engineered safety- feature systems | Check valve (swing type) | Hinge arm | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 10 | Engineered safety- feature systems | Check valve (swing type) | Disc nut | Not stated | Not stated | VIBR | Loosening |
| 11 | Engineered safety- feature systems | Check valve (swing type) | Disc | Not stated | Not stated | WEAR | Attrition |
| 12 | Engineered safety- feature systems | Check valve (swing type) | Disc | Not stated | Not stated | ERO/ CORR | Wall thinning |
| 13 | Engineered safety- feature systems | Check valve (swing type) | Seat | Not stated | Not stated | WEAR | Attrition |
| 14 | Engineered safety- feature systems | Check valve (swing type) | Seat | Not stated | Not stated | ERO/ CORR | Wall thinning |
| 15 | Engineered safety- feature systems | Check valve (swing type) | Cap gasket | Not stated | Not stated | Not stated | Gasket deterioration |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Otl Reviewed by: David C. Ma, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------|-----------------------|--------------|------------|------------------|---------------|------------------------|
| | Not stated | Motor operated valves | Gear | Not stated | Limitorque Corp. | WEAR | Attrition |
| | Not stated | Motor operated valves | Stem | Not stated | Limitorque Corp. | Not stated | Change of dimension |

Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|------------------|-------------|------------------------|-------------|------|
| Foreign material accumulating on seat or | Moderate | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 17 |
| obturator surfaces can cause failure to | | report | IST and IWB | | 10, 14-18, | |
| seat and reverse leakage. | | | | 1 | 19, 21, | 1 1 |
| | | | | | 49-52 | |
| Seal degradation can cause external | Infrequent | Not discussed in | ASME Sec XI | Not stated | 4, 5, 8, 9, | 18 |
| leakage. | | report | IST and IWB | | 10, 14-18, | |
| | | | | | 19, 21, | |
| | | | | | 49-52 | |

Document: NUREG/CR-4302, Vol. 2, Aging and Service Wear of Check Valves Used in Engineered Safety Feature Systems of Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|-------------|-----------------------------------|-------------|------|
| Movement of hinge pin in body mounting | Moderate | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 1 |
| holes causes holes to enlarge, leading to | | | IWB or IST | and techniques [4] | | |
| improper tracking of valve hinge arm and | | | | | 1 | |
| potential impacting of swing valve with | | | | | | |
| valve body, thereby weakening valve body. | | | | | | |
| Repetitive swinging of arm and impacting | Infrequent | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 2 |
| of valve disc on body can cause cracking | | | IWB or IST | and techniques [4] | | |
| of body and external leakage. | | | | | | |
| Leakage past an improperly seated valve | Moderate | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 3 |
| can cause erosion of valve body and wall | | | IWB or IST | and techniques [4] | | |
| thinning. | | | 1 | | | 1 |
| Corrosion can lead to valve body leakage. | Infrequent | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 4 |
| | | | IWB or IST | and techniques [4] | | |
| Flutter of valve causes wear of hinge pin, | Frequent | Not stated | ASME Sec XI | Improve surveillance requirements | 2, 3, 4, 8 | 5 |
| loss of hinge function, improper valve arm | | | IWB or IST | and techniques [4] | | |
| motion, and valve seating or sticking. | | | | | | |
| Corrosion of hinge pin causes resistance | Occasional | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 6 |
| to motion of hinge arm and retarding of | | | IWB or IST | and techniques [4] | | |
| valve opening or closing. | | | | | | |
| Rattling of hinge pin in enlarged valve | Occasional | Not stated | ASME Sec XI | Improve surveillance requirements | 2, 3, 8 | 7 |
| body holes resulting from disc flutter can | | | IWB or IST | and techniques [4] | -, -, - | |
| cause fatigue breakage of pin. | | | 1 | t · J | | |
| Flutter of the arm caused by fluid/arm | Frequent | Not stated | ASME Sec XI | Improve surveillance requirements | 2, 3, 8 | 8 |
| instabilities, prevalently occurring at low | | | IWB or IST | and techniques [4] | _, _, _ | |
| flows or caused by upstream flow | | | | | | |
| disturbances, causes wear between arm | | | | | | |
| and hinge pin, leading to impaired valve | | | | | | |
| motion and flow control | | | | | } | |
| Long term flutter of arm and cyclic loading | Infrequent | Not stated | ASME Sec XI | Improve surveillance requirements | 2,8 | 9 |
| or impacting of arm with other valve parts | | | IWB or IST | and techniques [4] | -, - | |
| can cause arm breakage and complete | | | | | | |
| loss of function. | | | | | | |
| Flutter of hinge arm or impacting of arm | Occasional | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 10 |
| can cause nut to loosen. | | | IWB or IST | and techniques [4] | 1 | |
| Excessive wear of the hinge assembly | Infrequent | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 11 |
| can cause the disc to contact with other | | | IWB or IST | and techniques [4] | 1 | |
| valve parts and wear, resulting in improper | | | | | | |
| seating and leakage. | | | | | | |
| Erosion/corrosion can cause sealing | Occasional | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 12 |
| surface irregularities and valve leakage. | | | IWB or IST | and techniques [4] | | |
| Disc/arm flutter instabilities can cause | Occasional | Not stated | ASME Sec XI | Improve surveillance requirements | 7, 8 | 13 |
| disc to rub or impact seat, producing seat | | | IWB or IST | and techniques [4] | ', - | |
| wear and leakage. | · · | | | | 1 | |
| Erosion/corrosion can cause sealing | Frequent | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 14 |
| surface irregularities and valve leakage. | | | IWB or IST | and techniques [4] | ľ | '7 |
| Cap gasket deterioration can cause valve | Not stated | Not stated | ASME Sec XI | Improve surveillance requirements | 8 | 15 |
| external leakage. | Not stated | 1101 310104 | IWB or IST | and techniques [4] | l I | '3 |
| Internal loanayo. | I | L | | במות נסטונווקעסט [4] | L | L |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Oth Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|-----------------------|-------------|-------------------------------|----------|------|
| Wear and possible gear teeth breakage | Occasional | Not discussed in | ASME Sec XI | Not stated | 14, 32 | 1 |
| leads to failure of the valve to operate. | | report | & GL 89-10 | | ł | |
| Stem bent results in failure of the valve to | Occasional | Not discussed in | ASME Sec XI | Not stated | 14, 32 | 2 |
| complete its stroke because of premature | | report | & GL 89-10 | | 1 | |
| torque switch grip. | 1 | • | • | 1 | • | |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Ot **Reviewed by:** David C. Ma, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------|--------------------------|--------------|------------|------------------|---------------|-------------------------------------|
| 3 | Not stated | Motor operated valves | Motor Pinion | Not stated | Limitorque Corp. | ADH | Loss of movement |
| 4 | Not stated | Motor operated valves | Stem | Not stated | Limitorque Corp. | WEAR | Attrition |
| 5 | Not stated | Motor operated valves | Stem/Spring | Not stated | Limitorque Corp. | ENVIR | Physical or chemical degradation |
| 6 | Not stated | Motor operated valves | Motor | Not stated | Limitorque Corp. | WEAR | Attrition |

| Document: NUF | REG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants | |
|---------------|---|--|
| Reviewed by: | Ken E. Kasza, ANL | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------------|---|--|--|--------------|---------------|---------------------------------|
| 1 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Rotor | 400-series SS | Not stated | FAT | Cumulative fatigue damage |
| 2 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Rotor | 400-series SS | Not stated | WEAR | Attrition |
| 3 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Shaft | Type 410, 414, or 416 SS | Not stated | FAT | Cumulative fatigue damage |
| 4 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Shaft | Type 410, 414, or 416 SS | Not stated | WEAR | Attrition |
| 5 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Impeller | Cast high-chromium alloy steels: 13-5, 15-5, and 17-4 PH | Not stated | FAT | Cumulative fatigue damage |
| 6 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Impeller | Cast high-chromium alloy steels: 13-5, 15-5, and 17-4 PH | Not stated | WEAR | Attrition |
| 7 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Impeller | Cast high-chromium alloy steels: 13-5, 15-5, and 17-4 PH | Not stated | ERO/CAV | Wall thinning: loss of material |
| 8 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust runner | Type 416, 420, or 420F SS | Not stated | FAT | Cumulative fatigue damage |
| 9 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust runner | Type 416, 420, or 420F SS | Not stated | WEAR | Attrition |
| 10 | Cooling system | Nonrotating internals | Stationary vanes (diffuser or volute) | Types 440A and 440B cast SS; 17-4 PH SS | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Oti Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|---------------------------|------------------------|----------|------|
| Motor pinion binding can cause failure of the motor operator to operate because of motor burnout or actuation of the thermal overload switch. | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 14, 32 | 3 |
| Stem wear in the form of worn threads or burrs can lead to failure to operate because of gear breakage or premature torque switch trip. | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 14, 32 | 4 |
| Grease hardening results from extended exposure of the grease to elevated temperatures or radiation. The grease hardening between the motor and the worm gear can lead to a broken obturator or seat on a bent stem, resulting from the excess torque | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 15, 32 | 5 |
| Motor bearing wear and changes in the electrical resistance characteristics of either the conductor or insulation can lead to motor failure or actuation of the motor thermal overload switch. | Infrequent | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 15, 32 | 6 |

Document: NUREG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|----------------------------|--------------------|--|---------------------------------|------|
| Hydraulically induced transient loading and vibration of rotor at off normal conditions associated with low flow can cause component fatigue fracture and consequent reduced pump efficiency and possible seizure. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 14, 19, 29, 45, 64, 65 | |
| Wear of various rotor surfaces due to off- normal operation can cause progressive loss of efficiency. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 14, 19, 29, 45, 84 | 2 |
| Hydraulic induced transient loading of shaft at far off-design flows can cause progressive loss of shaft integrity and possible pump seizure. | Moderate | Not discussed in report | ASME Sec Xi IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64, 65 | |
| Rubbing of shaft at wear surfaces due to hydraulic caused transient forces causes shaft play and possible seizure. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64, 65 | |
| Hydraulic induced transient loading of impeller at off-design power operation causes progressive loss of integrity. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64 | 5 |
| Rubbing at wear surfaces results in loss of pump capacity to satisfy load requirements. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64 | E |
| Insufficient NPSH and operating far from design point can cause wall thinning and structural failure of impeller. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50 | 7 |
| Hydraulic instabilities at low flow causes cyclic loading of component and cracking leading to failure of pump to operate. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 19, 47, 49, 50, 64 | 8 |
| Transient loading of runners during startup and running at low flow causes excessive wear and reduced pump efficiency. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 47, 49, 50, 64 | S |
| Hydraulic instabilities at low flow can cause excessive vane vibration, leading to vane breakage and pump stoppage. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 15, 34, 42, 64 | 10 |

Document: NUREG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants **Reviewed by:** Ken E. Kasza, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------------|---|--------------------------------|------------------------|--------------|---------------|--|
| 11 | Cooling system | Nonrotating internals | Wear-surface | 400-series SS | Not stated | WEAR | Attrition |
| 12 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Fasteners | Cr-Mo steels | Not stated | FAT | Cumulative fatigue damage |
| 13 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Pressure containment casing | Cast 416 SS (CA6NM) | Not stated | FAT | Cumulative fatigue damage |
| 14 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Suction nozzle | Cast 416 SS (CA6NM) | Not stated | FAT | Cumulative fatigue damage |
| 15 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Discharge nozzle | Cast 416 SS (CA6NM) | Not stated | FAT | Cumulative fatigue damage |
| 16 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Bearing | Specialty steels | Not stated | FAT | Cumulative fatigue damage |
| 17 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Bearing | Specialty steels | Not stated | CONTAM | Loss of lubricant properties and desired surface properties |
| 18 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Shaft seal | Not stated | Not stated | WEAR | Attrition |
| 19 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust balancer | 400-series SS | Not stated | WEAR | Attrition |
| 20 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust balancer | 400-series SS | Not stated | FAT | Cumulative fatigue damage |
| 21 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Coupling (gear type) | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 22 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Coupling (gear type) | Not stated | Not stated | WEAR | Attrition |
| 23 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Fastener | 400-series SS | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Reviewed by: Ken E. Kasza, ANL | | - | | Den de Den de Maria | D N. | |
|--|------------|------------------|-------------|-------------------------------------|----------------------|-----|
| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | _ |
| Excessive wear of the impeller wear | Frequent | Not discussed in | | Improve surveillance and monitoring | 9, 29, 41, | 11 |
| surface rings is a result of excessive shaft | | report | IST | of AUXFP. Improve the pump | 45, 50, | |
| flexibility and operation at hydraulically unstable conditions, resulting in reduced | | | | design to meet conditions [4] | 64, 87 | |
| pump efficiency and capacity to deliver | | | | | | |
| flow. | | | | | | |
| Vibration can cause loosening or fatigue | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 20, 21, | 12 |
| fracture of fasteners, resulting in | Occasional | report | IST | of AUXFP. Improve the pump | 45, 49, 64 | |
| loosening of parts and possible | | ropon | | design to meet conditions [4] | | |
| misalignment and pump seizure. | | | | | | |
| Operation of pump at low flows produces | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 20, 34, | 13 |
| hydraulic instabilities that cause large | | report | IST | of AUXFP. Improve the pump | 47, 49, | |
| pressure oscillations and the potential for | | | | design to meet conditions [4] | 50, 64 | 1 |
| fatigue cracking of casing, resulting in | | | | | | |
| leakage. | | | | | | |
| Operation of pump at low flows produces | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 20, 34, | 14 |
| hydraulic instabilities that cause large | | report | IST | of AUXFP. Improve the pump | 47, 49, | ! ! |
| pressure oscillations and the potential for | | | | design to meet conditions [4] | 50, 64 | 1 |
| fatigue cracking of casing, resulting in | | | | | | |
| leakage. | | | | | | |
| Operation of pump at low flows produces | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 20, 34, | 15 |
| hydraulic instabilities that cause large | | report | IST | of AUXFP. Improve the pump | 47, 49, | |
| cyclic pressure fluctuations, possible | | | | design to meet conditions [4] | 50, 64 | |
| fatigue cracking of discharge nozzles, | | | | | | |
| failure of pump to operate at design flows, | | | | | | |
| and leakage. | | | | | | |
| Operation of pump at low flows far from | Moderate | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 17, 29, | 16 |
| design point produces hydraulic | | report | IST | of AUXFP. Improve the pump | 22, 34, | |
| instabilities, causing large cyclic bearing | | | | design to meet conditions [4] | 45, 64 | |
| loads and possible bearing fracture and | | | | | | |
| pump seizure. | | | | h | 0.17.10 | |
| Foreign material in lubricant and operation | Frequent | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 17, 19, | 17 |
| at excessive temperature can cause | | report | IST | of AUXFP. Improve the pump | 22, 29, | |
| lubricant breakdown, resulting in bearing | | | | design to meet conditions [4] | 34, 45, | |
| seizure and failure to operate. | | | 40145 0 | () () | 50, 64 9, 29, 45, | 18 |
| Rotational rubbing between shaft and | Frequent | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | | 10 |
| seal, often aggravated by inadequate | | report | IST | of AUXFP. Improve the pump | 50, 83 | |
| injection water, causes wear and rapidly | | | | design to meet conditions [4] | | |
| increasing leakage, decreasing pump delivered capacity. | | | | | | |
| Wear between close tolerance moving | Moderate | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 29, 45, | 19 |
| surfaces aggravated by unsteady thrust | IVIOUBIALB | report | IST | of AUXFP. Improve the pump | 80, 81, | |
| forces at part load causes loss of force | | төрон | 131 | design to meet conditions [4] | 82, 83 | 1 |
| balancing and reduced flow. | | | | | 02,00 | |
| Operation of pump at low flow and | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9 29 50 | 20 |
| frequent startup cause wear surface wear | Coodsional | report | IST | of AUXFP. Improve the pump | 80-83 | |
| and increased unbalance loads and | | | | design to meet conditions [4] | | |
| vibrations, causing cracking of balancer | | | | | | |
| and pump seizure. | | | | | | |
| Frequent starting/stopping of pump | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 47, 50, | 21 |
| produces large loads on gearing and | 1 | report | IST | of AUXFP. Improve the pump | 64 | |
| fatigue cracking of gear, resulting in | | | | design to meet conditions [4] | | |
| failure of pump to operate. | | | | ů l | | |
| Frequent starting and stopping of pump | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 47, 50, | 22 |
| and poor lubrication causes gear wear | | report | IST | of AUXFP. Improve the pump | 64, 65 | |
| and reduced pump efficiency. | | · | | design to meet conditions [4] | | 1 |
| | | | | | | |
| Vibration can cause breakage of fasteners | Occasional | Not discussed in | ASME Sec XI | Improve surveillance and monitoring | 9, 20, 21, | 23 |
| or loosening, resulting in leakage at a | | report | IST | of AUXFP. Improve the pump | 45, 49, | |
| pressure containment boundary such as | | | | design to meet conditions [4] | 64, 65 | |
| the casing. | | | | | | |
| | | | [| | | |

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Document: NUREG/CR-4597, Vol. 2, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Plants **Reviewed by:** Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|-------------------|----------------------|-----------|--------------|---------------|-------------|
| | Auxiliary feedwater | High head | This report does not | | | | |
| 1 | system | centrifugal pumps | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | 1 | | |
| | | | components or | | | | |
| | | | systems. | | | | 1 |

Document: NUREG/CR-4652, Concrete Component Aging and Its Significance Relative to Life Extension of Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|--|---|------------|--------------|---------------|---|
| 1 | Concrete structures in LWR | Prestressed concrete containments | Tendon ducts and wires | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 2 | Concrete structures in LWR | Prestressed concrete reactor vessels | Tendons and wires | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 3 | Concrete structures in LWR | Biological shield walls and buildings | Various parts of walls and buildings | Not stated | Not stated | Not stated | Not stated |

Document: NUREG/CR-4692, Operating Experience Review of Failures of Power Operated Relief Valves and Block Valves in Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|------------------------------|------------------------------|------------|--|---------------|-------------------------------------|
| 1 | Various | Power operated relief valves | Seat/plug interface | Not stated | Dresser, Garrett, Target Rock, Crosby | ERO | Wall thinning; loss of material |
| 2 | Various | Power operated relief valves | Packing | Not stated | Dresser, Garrett, Target Rock, Crosby | ELE-TEMP | Chemical or physical degradation |
| 3 | Various | Power operated relief valves | Moving parts | Not stated | Dresser, Garrett, Target Rock, Crosby | WEAR | Attrition |
| 4 | Various | Power operated relief valves | Controls | Not stated | Dresser, Garrett, Target Rock, Crosby | Not stated | Degradation |
| 5 | Various | Block valves | Packing | Not stated | Dresser, Garrett, Target Rock, Crosby | ELE-TEMP | Chemical or physical degradation |
| 6 | Various | Block valves | Torque and limit switches | Not stated | Dresser, Garrett, Target Rock, Crosby | Not stated | Not stated |

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|------------------|-----------------|---|--|---------------|------------------|
| 1 | PWR primary | Reactor pressure | Beltline region | Low alloy steels | Combustion | EMBR/IR | Loss of fracture |
| | pressure boundary | vəssəl | | (SA302B, SA533B 1, SA508 2), Weld deposited SS clad (308, 309) | Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | | toughness |
| | | | | | | | |

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|---------------------------|----------------|-----------|------------------------|----------|------|
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Document: NUREG/CR-4652, Concrete Component Aging and Its Significance Relative to Life Extension of Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rei.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|------------------------------|--|--------------------|------|
| The effects were so minor that component replacement was not required. | Not stated | Not discussed in report | ASME Sec XI IWL & RG 1.35 | 1. Existing facilities that have been shut down after an extended period of service should be used to obtain aging-related data for concrete materials.2. Accelerated aging techniques should be investigated (More) [2] | 33, 138, 139 | 1 |
| Degraded tendons. However, the reactor vessel was capable of withstanding the operating pressures with the degraded tendons. | Not stated | Not discussed in report | ASME Sec XI IWL & RG 1.35 | 1. Existing facilities that have been shut down after an extended period of service should be used to obtain aging-related data for concrete materials.2. Accelerated aging techniques should be investigated (More) [2] | 35, 138, 139 | 2 |
| Cracking of walls, which can be repaired with a procedure such as epoxy injection. | Not stated | Not discussed in report | ASME Sec XI IWL & RG 1.35 | 1. Existing facilities that have been shut down after an extended period of service should be used to obtain aging-related data for concrete materials.2. Accelerated aging techniques should be investigated (More) [2] | 36-37, 138, 139 | 3 |

Document: NUREG/CR-4692, Operating Experience Review of Failures of Power Operated Relief Valves and Block Valves in Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|-------------------------------------|---|---------------------|------|
| High pressure steam/water impinging on surfaces causes material removal and leads to leakage. | Frequent | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 1 |
| Elevated temperature of packing causes degradation and leakage. | Occasional | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 2 |
| Wear of various moving parts causes failure of valves to seat or open as designed. | Occasional | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 3 |
| Degradation of the air or electrical actuation controls prevents valve operation. | Frequent | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 4 |
| Elevated temperature of packing causes degradation and leakage. | Occasional | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 5 |
| Causes valve to fail to close on demand. | Not stated | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 6 |

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|----------------------|-------------------|--------------|--------------------------------|-----------|------|
| Loss of toughness could lead to brittle | Frequent | USNRC Reg. Guide | 10CFR App. G | Further study of embrittlement | 14-21 V1, | 1 |
| fracture and failure of vessel especially | | 1.99 Rev. 2ASME | | mechanisms and mitigation | 26-27 V1 | |
| under severe loads (pressurized thermal | | Sec. III Sect. | | techniques (flux reduction, | · · | |
| shock). | | GUSNCR Heavy | | annealing, etc.) [4] | | |
| | | Section Steel | | | | |
| | | Program | | | | . 1 |
| | | (HSST)EPRI (More) | 1 | | | |
| | 1 | I | 1 | 1 | I 1 | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------------------------------|----------------------------|--|--|--|---------------|-------------------------------|
| | PWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B 1, SA508 2), Weld deposited SS clad (308, 309) | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigu damage |
| | PWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B 1, SA508 2), Weld deposited SS clad (308, 309) | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 4 | PWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigue damage |
| | PWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 9 | PWR primary pressure boundary | Reactor pressure vessel | in core instrumentation penetrations | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 7 | PWR primary pressure boundary | Reactor pressure vessel | In core instrumentation penetrations | Not identified | Not stated | FAT/THERM | Cumulative fatigue damage |
| 8 | PWR primary pressure boundary | Reactor pressure vessel | Control rod drive housings | SS304 and CF-8 (W) | W, CE, B&W | FAT | Cumulative fatigue damage |
| 9 | PWR primary pressure boundary | Reactor pressure vessel | Control rod drive housings | SS304 and CF 8 (W) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 10 | PWR primary pressure boundary | Reactor pressure vessel | Control rod drive housings | SS304 and CF 8 (W) | W, CE, B&W | EMBR/TE | Loss of fracture toughness |
| 11 | PWR primary pressure boundary | Reactor pressure vessel | Closure studs | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 12 | PWR primary pressure boundary | Reactor coolant piping | Piping | SS304, CF8A, CF8M, A516 Gr 70, A106 Gr C, SS308L, 304L clad | W, CE, B&W | FAT | Cumulative fatigue damage |
| 13 | PWR primary pressure boundary | Reactor coolant piping | Piping | CF8A, CF8M | W | EMBR/TE | Loss of fracture toughness |
| 14 | PWR primary pressure boundary | Reactor coolant piping | Piping nozzles | Not identified | W, CE, B&W | FAT | Cumulative fatigue damage |
| 15 | PWR primary pressure boundary | Reactor coolant piping | Fittings | CF8A, A516 Gr 70, SS308L, 309L clad | Not stated | FAT | Cumulative fatigue damage |
| 16 | PWR primary pressure boundary | Reactor coolant piping | Dissimilar metal welds | Low alloy steels (SA302B, SA533B 1, SA50822), SS304, CF8A, CF8M, Alloy 600 | W, CE, B&W | FAT | Cumulative fatigue damage |
| | PWR primary pressure boundary | Pressurizer | Vessel | Low alloy steel (e.g., A516 Gr 70, A 533B 1, A533A 1) with 308, 308L 309 SS or Ni Cr Fe cladding | Not stated | FAT | Cumulative fatigue damage |
| 18 | PWR primary pressure boundary | Pressurizer | Vessel | Low alloy steel (e.g., A516 Gr 70, A 533B 1, A533A 1) with 308, 308L 309 SS or Ni Cr Fe cladding | Not stated | FAT/ THERM | Cumulative fatigue damage |

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | 1001 |
|--|----------|--|------------------------------|--|--------------------------------------|------|
| Crack initiation & propagation could result in leakage; possibility of brittle fracture failure. | | ASME Secs III & XIInternational Cyclic Crack Growth Group | | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | |
| Crack initiation & propagation could result in leakage; possibility of brittle fracture failure. | Moderate | ASME Secs III & XI | | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XIInternational Cyclic Crack Growth Group | Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 4 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | E |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | e |
| in leakage. | Frequent | ASME Secs III & XI | Sec XI IWB | Better monitoring of transients. Additional studies required to iprove predictions [4] | 21-24 V1 | 7 |
| in leakage. | Frequent | ASME Secs III & XI | Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 8 |
| in leakage. | Frequent | ASME Secs III & XI | Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | ę |
| Increases susceptibility to leakage. | Moderate | EPRI, WOG, USNRC research programs | ASME Sec XI IWB | Judged not important V1. Judged potentially important V2 [2] | 13, 17 V1, 108, 130, 131 V2 | 10 |
| Crack initiation & propagation could result in stud failure and subsequent leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Should be replaced for life extension [3] | 13, 16, 25, 26 V1 | 11 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Need in depth study of past operation to assess fraction of design life used [4] | 55, 60-63, 64 V2 | 12 |
| Increases susceptibility to leakage. Concludes brittle fracture not possible. | Moderate | USNRC research program | ASME Sec XI IWB | Need to monitor actual thermal embrittlement in plants [4] | 60-64 V2 | 13 |
| | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Identified as highest fatigue usage in piping. Need in-depth study of past operation to assess fraction of design life used [4] | 61, 63, 64 V2 | 14 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Need in-depth study of past operation to assess fraction of design life used [4] | 59, 63, 64 V2 | 15 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Identified as important site for fatigue in primary piping system of Westinghouse PWRs [4] | 55, 64 V2 | 16 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XIMIT ResearchPressure Vessel Research Committee | ASME Sec III & Sec XI IWB | Reanalyze fatigue life with better models of thermal history associated with transientsImplement transient logging programs [4] | 19 24, 30, 32 35, 37, 40 42 V2 | 17 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XIMIT Research | ASME Sec III & Sec XI IWB | Reanalyze fatigue life with better models of thermal history associated with transients [4] | 34,35, 40 42 V2 | 18 |
| | | | | | | |

| _ | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------------------------------|----------------|--|--|--------------|---------------|-------------------------------|
| | PWR primary pressure boundary | Pressurizer | Vessel | Low alloy steel (e.g., A516 Gr 70, A 533B 1, A533A 1) with 308, 308L 309 SS or Ni Cr Fe cladding | | FAT/ ENV | Cumulative fatigue damage |
| 20 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzles | Carbon or low alloy steel forgings, SS clad | Not stated | FAT/ THËRM | Cumulative fatigue damage |
| 21 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzles | Carbon or low alloy steel forgings, SS clad | Not stated | FAT/ ENV | Cumulative fatigue damage |
| 22 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzles | Carbon or low alloy steel forgings, SS clad | Not stated | FAT/ FIV | Cumulative fatigue damage |
| 23 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzle thermal sleeves | Alloy 600 (CE)Not identified Westinghouse and B&W | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 24 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzle thermal sleeves | Alloy 600 (CE)Not identified Westinghouse and B&W | Not stated | FAT/ FIV | Cumulative fatigue damage |
| 25 | PWR primary pressure boundary | Pressurizer | Spray and surge lines | SS316, CF3M | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 26 | PWR primary pressure boundary | Pressurizer | Spray and surge lines | SS316, CF3M | Not stated | EMBR/TE | Loss of fracture toughness |
| 27 | PWR primary pressure boundary | Pressurizer | Spray line head | SS304, Alloy 600, Cast SS | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 28 | PWR primary pressure boundary | Pressurizer | Spray line head | SS304, Alloy 600, Cast SS | Not stated | EMBR/TE | Loss of fracture toughness |
| 29 | PWR primary pressure boundary | Pressurizer | Spray line head | SS304, Alloy 600, Cast SS | Not stated | ERO | Loss of material |
| 30 | PWR primary pressure boundary | Pressurizer | Heater sheaths and sleeves | SS304, SS316, Alloy 600 | Not stated | WEAR | Attrition |
| 31 | PWR primary pressure boundary | Pressurizer | Heater sheaths and sleeves | SS304, SS316, Alloy 600 | Not stated | CORR/ SCC | Crack initiation and growth |
| 32 | PWR primary pressure boundary | Pressurizer | Heater elements | Not identified | Not stated | CORR | Loss of material |
| 33 | PWR primary pressure boundary | Pressurizer | Manway cover bolts | Low alloy steel bolts A540 B24, A193 B7. A320 L43 | Not stated | CORR/ SCC | Crack initiation and growth |
| | PWR primary pressure boundary | Pressurizer | Supports (keys, skirts, lugs) | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 35 | PWR primary pressure boundary | Pressurizer | Supports (keys, skirts, lugs) | Not identified | Not stated | FAT/ THERM | Cumulative fatigue damage |

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | _ |
|--|------------|--|---|---|--|----|
| Crack initiation & propagation could result in leakage. | Frequent | International Cyclic Crack Growth Group | | Need to consider environment for both initiation & growth [4] | 35, 41 V2 | 19 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XIMIT Research | | Reanalyze fatigue life with better models of thermal history associated with transientsImplement transient logging programs [4] | 34,35, 40 42 V2 | 20 |
| Horizontal configuration of piping and low flow rates promote thermal stratification leading to high thermal loads. | Frequent | International Cyclic Crack Growth Group | | Need to consider environment for both initiation & growth [4] | 35, 41 V2 | 21 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III, Sec XI IWB & Assoc. NRC GC | None | 52, 55, 60 V2 | 22 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. No loose part problem (pg V2). Potential to break loose (pg 57 V2). | Frequent | ASME Secs III & XIMIT Research | Sec XI IWB & | Reanalyze fatigue life with better models of thermal history associated with transients [4] | 34,35, 40 42 V2 | 23 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. No loose part problem (pg V2). Potential to break loose (pg 57 V2). | Frequent | Not discussed in report | ASME Sec III, Sec XI IWB & Assoc. NRC GC | None | 52, 55, 60 V2 | 24 |
| Horizontal configuration of piping and low flow rates promote thermal stratification leading to high thermal loads. Crack initiation & propagation could result in leakage. Leak before break more difficult to demonstrate for these relatively small diame | Frequent | ASME Secs III & XI | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Analyze horizontal portions to determine whether leak before break is expected. Include base metal in inspections. Modify plant operating procedures to mimimize stratification. Develop acoustic emission monitoring for cracking. [4] | V2 | 25 |
| Horizontal configuration of piping and low flow rates promote thermal stratification leading to high thermal loads. Leak before break more difficult to demonstrate for these relatively small diameter lines. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 57 V2 | 26 |
| Change in spray pattern reduces effectiveness in controlling pressure surges and makes plant pressure control more difficult. | Frequent | ASME Secs III & XIMIT Research | ASME Sec III & Sec XI IWB | Reanalyze fatigue life with better models of thermal history associated with transients [4] | 34,35, 40 42 V2 | 27 |
| Not described. | Frequent | USNRC, EPRI, and WOG research programs | | High temperature may make more susceptible than most [4] | 37, 38, 41, 42 V2 | 28 |
| Change in spray pattern could result in higher vessel stresses. | Infrequent | Not discussed in report | | High probability spray head will have to be replaced [4] | V2 | |
| Crack initiation & propagation could result in unisolatable leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 30, 32, 33, 37, 38, 40, 42 V2 | 30 |
| Crack initiation & propagation could result in unisolatable leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 33, 36, 38, 40 42 V2 | 31 |
| Heaters have rated lifetimes of 5,000 cycles. Burnout is expected and replacement part of normal maintenance. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 37, 42 V2 | 32 |
| Bolt failure would lead to leakage of primary cooolant. Could lead to boric acid corrosion of low alloy steel vessel. | Frequent | Not discussed in report | ASME Sec XI IWB | Plants need monitoring procedures to detect boric acid leakage [4] | 30, 36, 37, 38, 40 42 V2 | 33 |
| Cracking could lead to loss of support and overstress of piping. | | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 42 V2 | 34 |
| Cracking could lead to loss of support and overstress of piping. | Frequent | ASME Secs III & XI | ASME Sec XI IWB | None | 42 V2 | 35 |

| | System PWR primary | Structure/Comp | Subcomponent Charging nozzle | Materials Low alloy steel | Manufacturer W, CE, B&W | ARD mechanism | ARD effects Cumulative fatigue |
|----|----------------------------------|--|--|---|----------------------------|---------------|-----------------------------------|
| | pressure boundary | volume control system | | forging (CE, B&W), SS (W) | II, OL, DUI | | damage |
| 37 | PWR primary pressure boundary | Chemical and volume control system | Charging nozzle | Low alloy steel forging (CE, B&W), SS (W) | W, CE, B&W | FAT/ FIV | Cumulative fatigue damage |
| 38 | PWR primary pressure boundary | Chemical and volume control system | Charging nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/ THERM | Cumulative fatigue damage |
| 39 | PWR primary pressure boundary | Chemical and volume control system | Charging nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/ FIV | Cumulative fatigue damage |
| 40 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzie | Low alloy steel forging (CE, B&W), SS (W) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 41 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzle | Low alloy steel forging (CE, B&W), SS (W) | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 42 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 43 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 44 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/SCC | Crack initiation and growth |
| 45 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/IN | Crack initiation and growth |
| 46 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/PIT | Local loss of mater |
| | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/UA | Loss of material |
| | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/OX | Corrosion product buildup |
| | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alioy 600, 690 | W, CE | WEAR/FRET | Attrition |

| Effect of Aging on Component Function Crack initiation & propagation could result | | re Reported progs | Rel.progs | Horizontal portions of charging line | Page No. 64 71 V2 | 36 |
|--|----------|---|------------------------------------|--|---|----|
| in leakage. | Периенс | | Sec XI IWB | subject to stratified flows should be checked to verify leak before break behavior. Base metal should be inspected. Acoustic emission monitoring should be considered. On line monitoring of transients. [4] | | |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 65, 67, 71 V2 | 37 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 64 71 V2 | 38 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 65, 67, 71 V2 | 39 |
| Crack initiation & propagation could result in leakage. Local stratified flow may develop in horizontal portion of line because there is normally no flow leading to high thermal loads. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Horizontal portions of injection line subject to stratified flows should be checked to verify leak before break behavior. Base metal should be inspected. Acoustic emission monitoring should be considered. On-line monitoring of transients. [4] | 67-71 V2 | 40 |
| Crack initiation & propagation could result n leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 68, 71 V2 | 41 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 67-71 V2 | 42 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 68, 71 V2 | 43 |
| | Frequent | Vendor, EPRI, and European work on mitigation techniques; repair techniques; replacement | ASME Sec XI IWB & PS TS Req. | Highest priority given to preventing faulted water chemistries. Follow EPRI Secondary Water Chemistry Guidelines. Use boric acid and morpholine. Use Alloy 690. [4] | 69, 72, 73, 76 V1; 145, 146, 149, 151 160, 163- 165 V2 | 44 |
| Crack initiation & propagation in tubesheet crevice region and tube support annuli. | Frequent | Vendor, EPRI, and European work on mitigation techniques; repair techniques; replacement | ASME Sec XI IWB & PS TS Req. | Highest priority given to preventing faulted water chemistries. Follow EPRI Secondary Water Chemistry Guidelines. Use boric acid and morpholine. Use Alloy 690. [4] | 69, 72, 73, 76 V1; 145, 146, 149, 151 160, 163- 165 V2 | 45 |
| Local attack and tube thinning may eventually lead to leakage. | Frequent | Vendor, EPRI, and European work on mitigation techniques | ASME Sec XI IWB & PS TS Req. | Highest priority given to preventing faulted water chemistries. Eliminate copper alloys from feedwater system. [4] | 69, 71, 75, 76 V1; 145, 146, 149, 151, 163, 164 V2 | 46 |
| Wastage. Thinning of wall may eventually lead to rupture of tube. | Frequent | Vendor, EPRI, and European work on mitigation techniques | ASME Sec XI IWB & PS TS Req. | None | 69, 70, 75, 76 V1; 145, 146, 155, 164 V2 | 47 |
| Denting. Corrosion product buildup can cause excessive deformation of tubing and lead to cracking or blockage. | Frequent | Vendor and EPRI mitigation techniques | ASME Sec XI IWB & PS TS Req. | Control secondary water chemistry. Use ferritic SS support plates and designs which minimize crevices. No longer an important cause of tube failure. [4] | 69, 70, 75, 76 V1; 145, 146, 149, 151 153, 162, 163, 164 V2 | 48 |
| Thinning of wall may eventually lead to rupture of tube. | Moderate | Vendor mitigation techniques | ASME Sec XI IWB & PS TS Req. | Redesign antivibration bars to provide larger contact area. [4] | 69, 73, 76 V1; 145, 147, 149 | 49 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------------------------------|----------------------------------|-----------------|---|--------------|---------------|---------------------------------|
| 50 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | FAT/FIV | Crack initiation and growth |
| 51 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | FAT/THERM | Crack initiation and growth |
| 52 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/PWSCC | Crack initiation and growth |
| 53 | PWR primary pressure boundary | Once-through steam generators | Tubing | Alloy 600 | B&W | ERO/CORR | Wall thinning |
| 54 | PWR primary pressure boundary | Once-through steam generators | Tubing | Alloy 600 | B&W | FAT/ENV | Cumulative fatigue damage |
| 55 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106- B, A-155, KC-65) | W, CE, B&W | ERO/CORR | Wall thinning; loss material |
| 56 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106- B, A-155, KC-65) | W, CE, B&W | ERO/CAV | Wall thinning; loss material |
| 57 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106- B, A-155, KC-65) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 58 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106- B, A-155, KC-65) | W, CE, B&W | FAT | Cumulative fatigue damage |
| 59 | PWR reactor feedwater system | Feedwater. piping | Piping | Carbon steel (A106- B, A-155, KC-65) | W, CE, B&W | WAT HAM | Cumulative fatigue damage |
| 60 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234- WPB) | W, CE, B&W | ERO/CORR | Wall thinning; loss material |
| 61 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234- WPB) | W, CE, B&W | ERO/CAV | Wall thinning; loss material |
| 62 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234- WPB) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 63 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234- WPB) | W, CE, B&W | FAT | Cumulative fatigue damage |
| 64 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234- WPB) | W, CE, B&W | WAT HAM | Cumulative fatigue damage |
| 65 | PWR reactor feedwater system | Feedwater piping | Nozzles | Not identified | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 66 | PWR reactor feedwater system | Feedwater piping | Thermal sleeves | Not identified | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |

| Effect of Aging on Component Functio Leakage or tube rupture. | Moderate | Vendor mitigation | Rel.progs | Report Recommendations Reduce local fluid forces with flow | Page No. 145, 147, | 5 |
|--|------------|---|-------------------------------------|--|--|----|
| Leakage of tube rupture. | | techniques | IWB & PS TS Req. | resistance plates. [4] | 150 V2 | |
| Can produce cracking or leakage especially in tubes with denting. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 145, 150 V2 | 51 |
| Cracking and leakage in high stress areas such as U bends, rolled tubesheet joints, and dented regions. | Frequent | Vendor, EPRI, and European work on mitigation techniques; repair techniques | ASME Sec XI IWB & PS TS Req. | Use Alloy 690. Shot and rotopeening to induce favorable residual stresses. Consider nickel plating as repair technique. [4] | 69, 72, 75, 76 V1; 147, 149, 154, 160, 162, 164, 165 V2 | |
| Fairly uniform wall thinning which could lead to leakage or rupture. | Frequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 73, 76, 77 V1; 148, 150, 164 V2 | 53 |
| In upper portion of generator in free lane water droplets impinge and dry out. Chemical buildup combined with thermal cycling or vibration can cause cracking. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need to control chemistry and modify to preclude dryout [4] | 73, 76, 77 V1; 148, 150, 164 V2 | 54 |
| Leads to localized wall thinning especially near flow discontinuities or anywhere where high turbulence occurs (fittings, tees, elbows). If thinning is severe, even modest pressure pulse can produce rupture. | Frequent | EPRI, British, and French programs | ASME Sec XI IWC | Water chemistry changes to mitigate erosion corrosion can have other deleterious effects. Inside surfaces need to be kept as smooth as possible. Consider use of SS coatings. [4] | 89-93, 97- 103 V2 | |
| Feedwater system ceprates near saturation. Cavitiation can produce sever local damage in regions with velocity changes. | Infrequent | Not discussed in report | ASME Sec XI IWC | None | 88, 89 V2 | 56 |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | Acoustic monitoring should be considered [2] | 77-80, 85- 88, 91, 93, 95, 99-101 V2 | |
| Crack initiation and propagation. | Infrequent | Not discussed in report | ASME Sec XI IWC & PS S&T Req. | None | 82, 88, 100 V2 | 58 |
| Crack initiation and propagation. Can produce final failure in structures weakened by other mechanisms. | Moderate | Vendor programs | ASME Sec XI IWC | None | 81, 82, 94, 95, 100 V2 | 59 |
| Leads to localized wall thinning especially near flow discontinuities or anywhere where high turbulence occurs (fittings, tees, elbows). If thinning is severe, even modest pressure pulse can produce rupture. | Frequent | EPRI, British, and French programs | ASME Sec XI IWC | Water chemistry changes to mitigate erosion corrosion can have other deleterious effects. Inside surfaces need to be kept as smooth as possible. Consider use of SS coatings. [4] | 77, 82-86, 89-93, 97- 103 V2 | 60 |
| Feedwater system ceprates near saturation. Cavitiation can produce sever local damage in regions with velcotiy changes. | Infrequent | Not discussed in report | ASME Sec XI IWC | None | 82, 88, 89 V2 | 61 |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | Acoustic monitoring should be considered [2] | 77-80, 85- 88, 91, 93, 95, 99-101 V2 | |
| Crack initiation and propagation. | Infrequent | Not discussed in report | ASME Sec XI IWC & PS S&T Req. | None | 88, 100 V2 | 63 |
| Crack initiation and propagation. Can produce final failure in structures weakened by other mechanisms. | Moderate | Vendor programs | ASME Sec XI IWC | None | 81, 82, 94, 95, 100 V2 | 64 |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | None | 77-80, 85- 88, 91, 93, 95, 99-101 V2 | |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | Acoustic monitoring should be considered [2] | 77-80, 85- 88, 91, 93, 95, 99-101 V2 | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|------------------------------------|--------------------------|--|---|---|---------------|-------------------------------|
| 67 | PWR reactor feedwater system | Feedwater piping | Thermal sleeves | Not identified | W, CE, B&W | WAT HAM | Cumulative fatigu damage |
| 68 | PWR reactor feedwater system | Feedwater piping | Thermal sleeves | Not identified | W, CE, B&W | FAT/FIV | Cumulative fatigu damage |
| 69 | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF- 8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | EMBR/TE | Loss of fracture toughness |
| | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF- 8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | FAT | Cumulative fatigue damage |
| | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF- 8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | FAT/THERM | Cumulative fatigue damage |
| 72 | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF- 8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | CORR/SCC | Crack initiation an growth |
| 73 | PWR Primary coolant system | Reactor coolant pumps | Shaft | SS 304, 316 | W, Byron Jackson, Bingham, CE, Klein | FAT | Cumulative fatigue damage |
| 74 | PWR Primary coolant system | Reactor coolant pumps | Shaft | SS 304, 316 | W, Byron Jackson, Bingham, CE, Klein | FAT/THERM | Cumulative fatigue damage |
| 75 | PWR Primary coolant system | Reactor coolant pumps | Closure studs | Low alloy steel (A540-B23 or A193- B7) | W, Byron Jackson, Bingham, CE, Klein | CORR | Loss of material |
| 76 | PWR CRDMs and reactor internals | CRDMs | Pressure housing | SS 304 and CF-8 (W) Not identified CE and B&W | W, CE, B&W | EMBR/TE | Loss of fracture toughness |
| 77 | PWR CRDMs and reactor internals | CRDMs | Pressure housing | SS 304 and CF-8 (W) Not identified CE and B&W | W, CE, B&W | FAT | Cumulative fatigue damage |
| 78 | PWR CRDMs and reactor internals | CRDMs | Pressure housing | SS 304 and CF-8 (W) Not identified CE and B&W | W, CE, B&W | CORR/SCC | Crack initiation and growth |
| 79 | PWR CRDMs and reactor internals | CRDMs | Latch assembly | SS 304 with Stellite 6 and hard chrome plate bearing and wear surfaces (W) Not identified CE and B&W | W, CE, B&W | WEAR | Loss of material |
| 80 | PWR CRDMs and reactor internals | CRDMs | Latch assembly | SS 304 with Stellite 6 and hard chrome plate bearing and wear surfaces (W) Not identified CE and B&W | W, CE, B&W | WEAR/FRET | Loss of material |
| 81 | PWR CRDMs and reactor internals | CRDMs | Drive rod | SS 410 (W) Not identified CE and B&W | W, CE, B&W | FAT | Cumulative fatigue damage |
| 82 | PWR CRDMs and reactor internals | CRDMs | Drive rod | SS 410 (W) Not identified CE and B&W | W, CE, B&W | WEAR | Loss of material |
| | PWR CRDMs and reactor internals | Reactor internals | Instrument guide tubes (Thimble tubes) | SS 304 (W) Not identified CE and B&W | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| - 1 | PWR CRDMs and reactor internals | Reactor internals | Instrument guide tubes (Thimble tubes) | SS 304 (W) Not identified CE and B&W | W, CE, B&W | WEAR/FRET | Loss of material |
| | PWR CRDMs and reactor internals | Reactor internals | Thermal shield | SS 304 | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |

| Effect of Aging on Component Function Crack initiation and propagation. Can | Moderate | Vendor programs | Rel.progs | Report Recommendations None | Page No. 81, 82, | 67 |
|---|------------|--|-------------------------------------|---|----------------------|----|
| produce final failure in structures weakened by other mechanisms. | Moderate | vendor programs | IWC | NOTE | 94, 95, 100 V2 | |
| Crack initiation and propagation. | Infrequent | Not discussed in report | ASME Sec XI IWC & PS S&T Reg. | None | 82, 91, 101 V2 | 68 |
| Loss of toughness would increase possibility of leakage, unstable ductile tearing. | Moderate | USNRC Research | ASME Sec XI IWB & PS TS Req. | Need model to predict embrittlement based on composition, microstructure. Need information on throughwall distribution of ferrite. [4] | 13-16 V2 | 69 |
| Crack initiation and growth. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 11, 12, 15, 16 V2 | 70 |
| Crack initiation and growth. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 11, 12, 15, 16 V2 | 71 |
| Crack initiation and growth. Most likely to affect low ferrite bodies and welds. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 12 V2 | 72 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need field demonstration of improved NDE [4-EPRI] | 11-16 V2 | 73 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB & PS TS Reg. | Need field demonstration of improved NDE [4-EPRI] | 11-16 V2 | 74 |
| Gasket leakage could lead to boric acid attack of ferritic closure studs. | Moderate | USNRC IN 80-27 | ASME Sec XI IWB & PS TS Req. | Improve gasket technology and inspection. Better inspection for studs. [2] | 10, 12, 14-16 V2 | 75 |
| Loss of toughness would increase possibility of leakage. Affects only cast housings. | Moderate | EPRI, WOG, and USNRC research programs | ASME Sec XI IWB & PS TS Req. | Evaluation of embrittlement is needed [4] | 121, 130, 131 V2 | 76 |
| Crack initiation and growth leading to leakage. Estimated usage factors are very low. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need to develop techniques to assure integrity of inaccessible welds [4] | 133, 137 V2 | 77 |
| Leakage in seal welds. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need to develop techniques to assure integrity of inaccessible welds [4] | 122, 132 V2 | 78 |
| Binding and sticking of control rod drive. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need life test to determine practical lifetimes [2] | 129, 130, 137 V2 | 79 |
| Binding and sticking of control rod drive. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need life test to determine practical lifetimes [2] | 129, 130, 137 V2 | 80 |
| Crack initiation and growth leading to CRA uncoupling. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 137 V2 | 81 |
| Loss of material leading to CRA uncoupling. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 137 V2 | 82 |
| Crack initiation and growth leading to leakage. Loose parts. | Frequent | USNRC IN 87 44, USNRC Bulletin 88- 09 | ASME Sec XI | Establish vibration monitoring programs using neutron noise detectors [4] | 130, 136- 138 V2 | 83 |
| Wall Thinning. Leakage, loose parts. | Frequent | USNRC IN 87 44, USNRC Bulletin 88- 09 | ASME Sec XI IWB | None | 130, 136- 138 V2 | 84 |
| Crack initiation and growth. Such problems have lead to removal of thermal shields in many CE plants. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 125, 138 V2 | 8 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|--------------------------------------|----------------------------|---|--|--|---------------|-------------------------------|
| 86 | PWR CRDMs and reactor internals | Reactor internals | Thermal shield bolts | SS316, A-286, X- 750 | W, CE, B&W | CORH/SCC | Crack initiation and growth |
| 87 | PWR CRDMs and reactor internals | Reactor internals | Thermal shield bolts | SS316, A-286, X- 750 | W, CE, B&W | RELAX | Stress relaxation |
| 88 | PWR CRDMs and reactor internals | Reactor internals | Thermal shield bolts | SS 316, A-286, X- 750 | W, CE, B&W | FAT | Cumulative fatigue damage |
| 89 | PWR CRDMs and reactor internals | Reactor internals | Core barrel | SS 304 | W, CE, B&W | FAT/FIV | Cumulative fatigue |
| 90 | PWR CRDMs and reactor internals | Reactor internals | Core barrel | SS 304 | W, CE, B&W | EMBR/IR | Loss of fracture toughness |
| 91 | PWR CRDMs and reactor internals | Reactor internals | Core barrel bolts | SS 316, A 286, X 750 | W, CE, B&W | CORR/SCC | Crack initiation and growth |
| 92 | PWR CRDMs and reactor internals | Reactor internals | Core barrel bolts | SS 316, A-286, X- 750 | W, CE, B&W | RELAX | Stress relaxation |
| 93 | PWR CRDMs and reactor internals . | Reactor internals | Core barrel bolts | SS 316, A-286, X- 750 | W, CE, B&W | FAT | Cumulative fatigue damage |
| 94 | PWR CRDMs and reactor internals | Reactor internals | Upper and lower core support structures | SS 304, CF-8 Alloy X-750 and A-286 | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 95 | PWR CRDMs and reactor internals | Reactor internals | Upper and lower core support structures | SS 304, CF-8 Alloy X-750 and A-286 | W, CE, B&W | CORR/SCC | Crack initiation and growth |
| 96 | PWR CRDMs and reactor internals | Reactor internals | Upper and lower core support structures | SS 304, CF-8 Alloy X-750 and A-286 | W, CE, B&W | EMBR/TE | Loss of fracture toughness |
| 97 | BWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B- 1, SA508-2), Weld deposited SS clad (308, 309) | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | EMBR/IR | Loss of fracture toughness |
| 98 | BWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B- 1, SA508-2), Weld deposited SS clad (308, 309) | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigue damage |
| 99 | BWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B- 1, SA508-2), Weld deposited SS clad (308, 309) | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 00 | BWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels A508-2, A105, A508-3 | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigue damage |
| 01 | BWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels A508-2, A105, A508-3 | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 02 | BWR primary pressure boundary | Reactor pressure vessel | Closure studs | Low alloy steels (A193-B7, SA540- B22 or B23) | Not stated | FAT | Cumulative fatigue damage |
| 103 | BWR primary pressure boundary | Reactor pressure vessel | Bimetallic/trimetallic weld nozzle to safeend | Safeend 304 SS Weld metal not identified | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | | Cumulative fatigue damage |

| Effect of Aging on Component Function Bolt failure. Loose parts. | Frequent | EPRI UT program | Rel.progs | Report Recommendations Need to study alternate | Page No. 127-129. | 8 |
|--|----------|--|---------------------------------------|--|---------------------|-----|
| Boit lailuite. Loose parts. | Frequent | for boltsVendor programs | IWB | materials/heat treatments to get longer lifetimes. [4] | 138 V2 | |
| Loss of bolt preload. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 132, 138 V2 | 8 |
| Bolt failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Develop high-cycle fatigue curves for high-strength materials [3] | 123-125, 138 V2 | 88 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 125, 138 V2 | 89 |
| Increased susceptibility to low ductility failure. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 131, 132, 138 V2 | 90 |
| Bolt failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Need to study alternate materials/heat treatments to get longer lifetimes. [4] | 127-129. 138 V2 | 9. |
| Loss of bolt preload. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 132, 138 V2 | 92 |
| Bolt failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Develop high cycle fatigue curves for high strength materials [3] | 123 125, 138 V2 | 93 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | Develop high cycle fatigue curves for high strength materials [3] | 123 125, 138 V2 | 94 |
| Guide pin failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Need to study alternate materials/heat treatments to get longer lifetimes. [4] | 127-129, 138 V2 | 95 |
| Increased susceptibility to low ductility failure. | Frequent | EPRI, WOG, and USNRC research programs | ASME Sec XI IWB | Need research program on combined effect of radiation and temperature on embrittlement [3] | 130, 131, 138 V2 | 96 |
| Ductile high energy overload leading to a leak. Much less severe problem than in PWRs. | Frequent | USNRC Reg. Guide 1.99 Rev. 2 | 10 CFR App. G & ASME Sec XI IWB | None | 105, 107 V1 | 97 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | 10 CFR App. G & ASME Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [2] | 105 107 V1 | 98 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | 10 CFR App. G & ASME Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [2] | 105-107 V1 | 99 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 105-107 V1 | 100 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 105-107 V1 | 101 |
| Crack initiation & propagation could result in ductile overload failure and leakage. | Moderate | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Should be closely inspected at 40 year life [3] | 104, 106, 107 V1 | 102 |
| Crack initiation & propagation could result in leakage. | Moderate | Not discussed in report | ASME Sec III & Sec XI IWB | Should be closely inspected at 40 year life [4] | 104, 105, 107 V1 | 103 |
| | | | | | | |

| | System | Structure/Comp | Subcomponent | Materials Safeend 304 SS | Manufacturer | ARD mechanism | ARD effects |
|-----|------------------------------------|------------------------------|---|---|--|---------------|-------------------------------|
| 104 | BWR primary pressure boundary | Reactor pressure vessel | Bimetallic/trimetallic weld nozzle to safeend | Weld metal not identified | Rotterdam Dockyard Co. | CORR/IGSCC | Crack initiation and growth |
| 105 | BWR primary pressure boundary | Reactor pressure vessel | Stub tube (attach ments for CRDs) | SS, Alloy 600 | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | CORR/IGSCC | Crack initiation and growth |
| 106 | BWR primary pressure boundary | Recirculation piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | CORR/IGSCC | Crack initiation and growth |
| 107 | BWR primary pressure boundary | Recirculation piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | CORR/SCC | Crack initiation and growth |
| 108 | BWR primary pressure boundary | Recirculation piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | FAT/ENV | Cumulative fatigue damage |
| 109 | BWR primary pressure boundary | Recircula tion piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 110 | BWR primary pressure boundary | Recircula tion piping system | Welds | Not identified | General Electric | EMBR/TE | Loss of fracture toughness |
| 111 | BWR primary pressure boundary | Recircula tion piping system | Fittings | Not identified | General Electric | EMBR/TE | Loss of fracture toughness |
| 112 | BWR CRDMs and reactor internals | CRDMs | Pressure housing, stub tube | SS 304, Alloy 600 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 113 | BWR CRDMs and reactor internals | CRDMs | Pressure housing, stub tube | SS 304, Alloy 600 | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 114 | BWR CRDMs and reactor internals | CRDMs | Latching mechanism | Alloy X 750 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 115 | BWR CRDMs and reactor internals | CRDMs | Latching mechanism | Alloy X 750 | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 116 | BWR CRDMs and reactor internals | CRDMs | Latching mechanism | Alloy X 750 | General Electric | WEAR | Loss of material |
| 117 | BWR CRDMs and reactor internals | CRDMs | Piston seal C spring | Alloy X 750 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 118 | BWR CRDMs and reactor internals | CRDMs | Diaphragms in air operated solenoid valves | BUNA N rubber and nylon | General Electric | EMBR/TE | Loss of flexibility |
| 119 | BWR CRDMs and reactor internals | CRDMs | Piston seals | Graphitar 14 | General Electric | EMBR/TE | Loss of flexibility |
| 120 | BWR CRDMs and reactor internals | CRDMs | Piston seals | Graphitar 14 | General Electric | WEAR | Loss of material |
| 121 | BWR CRDMs and reactor internals | Reactor internals | Attachment welds to vessel | Alloy 182, 82 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| | BWR CRDMs and reactor internals | Reactor internals | Attachment weids to vessel | Alloy 182, 82 | General Electric | FAT/ THERM | Cumulative fatigue damage |
| | BWR CRDMs and reactor internals | Reactor internals | Core shroud | SS 304, 304L | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 124 | BWR CRDMs and reactor internals | Reactor internals | Core plate | SS 304L | General Electric | CORR/ IGSCC | Crack initiation and growth |

| Effect of Aging on Component Functio Crack initiation & propagation could result | | Not discussed in | Rel.progs ASME Sec XI | Report Recommendations Should be closely inspected at 40 | Page No. 1107 V1 | 10 |
|---|------------|---|------------------------------------|---|--|-----|
| in leakage. | Widderate | report | IWB | year life [4] | | |
| SS tubes on early reactors (pre 1968) sensitized and susceptible to crack initiation & propagation which could result in leakage. Alloy 600 used 1968-1974. Component eliminated in later reactors. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 104 V1 | 10 |
| Crack initiation & propagation could result in leakage. | Frequent | Industry & USNRC programs | ASME Sec XI IWB | Long term field experience needed to assess effectiveness of countermeasures [4] | 108, 110- 112 V1; 275-295 V2 | 10 |
| Crack initiation & propagation could result in leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 280, 281, 283 V2 | 10 |
| Crack initiation & propagation could result in leakage. | Moderate | Not discussed in report | ASME Sec III & Sec XI IWB | None | 110 112 V1 | 10 |
| Crack initiation & propagation could result in leakage. | Moderate | Not discussed in report | ASME Sec III & Sec XI IWB | None | 108, 110 112 V1 | 109 |
| Increased susceptibility to low ductility failure. | Infrequent | Not discussed in report | ASME Sec XI IWB | Need additional work to determine susceptibility [4] | 108, 110, 112 V1 281 V2 | 110 |
| Increased susceptibility to low ductility failure. | Infrequent | Not discussed in report | ASME Sec XI IWB | Need additional work to better evaluate embrittlement under BWR conditions and ferrite levels in cast compoments [4] | 108, 110 112 V1 281 V2 | 111 |
| Crack initiation & propagation could result in leakage. | Moderate | Vendor program | ASME Sec XI IWB & PS TS Req. | Hydrogen water chemistry effective mitigating action. [4] | 254, 256, 257, 266, 269, 270 V2 | 112 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME XI | ASME Sec XI IWB & PS TS Req. | None | 251, 252, 263, 264, 266, 270 V2 | 113 |
| Drive may not lock properly. Separation of CRA and CRDM. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Reg. | None | 254, 264, 270 V2 | 114 |
| Drive may not lock properly. Separation of CRA and CRDM. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 263, 264, 270 V2 | 115 |
| Drive may not lock properly. | Moderate | Not discussed in report | ASME Sec XI | Internals should be inspected periodically for excessive wear damage [2] | 253, 265, 269, 270 V2 | 116 |
| Could cause control rod to stick. | Moderate | USNRC IE IN 86-88 | ASME Sec XI IWB & PS TS Req. | Internals should be inspected periodically for excessive wear damage [2] | 254, 259, 270 V2 | 117 |
| May become brittle over time and break up. Broken pieces may block vent ports in the scram pilot valves. | Frequent | USNRC IE IN 86- 109 | | Internals should be inspected periodically for excessive wear damage [2] | 255, 269, 270 V2 | 118 |
| Could cause control rod to stick. | Moderate | USNRC IE IN 86-88 | ASME Sec XI IWB & PS TS Reg. | Internals should be inspected periodically for excessive wear damage [2] | 252, 270 V2 | 119 |
| Could cause control rod to stick. | Moderate | USNRC IE IN 86-88 | ASME Sec XI IWB & PS TS Req. | Internals should be inspected periodically for excessive wear damage [2] | 269, 270 V2 | 120 |
| Crack could progress into vessel. | Frequent | ASME XI Table IWB 2500 1 | | Need to develop remote inspection tools for these locations [3] | 260, 263, 269, 271 V2 | 121 |
| Crack could progress into vessel. | Moderate | ASME XI Table IWB 2500 1 | IWB | Need to develop remote inspection tools for these locations [2] | 264, 269, 271 V2 | 122 |
| Cracking could lead to loss of core geometry. | Frequent | ASME XI Table IWB 2500 1 | ASME Sec XI IWB | None | 253, 255, 270, 271 V2 | 123 |
| Cracking could lead to loss of core geometry. | Frequent | USNRC IE IN 84 89ASME XI Table IWB 2500 1 | ASME Sec XI IWB | None | 253, 255, 270, 271 V2 | 124 |

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| | Svstem | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|------------------------------------|-------------------|--|--|------------------|---------------|-------------------------------|
| | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | SS 304, 304L, 316L, Alloy 600, SS CF 8, | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 126 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | CF 3 SS 304, 304L, 316L, Alloy 600, SS CF 8, | General Electric | FAT/ | Cumulative fatigue damage |
| 127 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | CF 3 SS 304, 304L, 316L, Alloy 600, SS CF 8, | General Electric | FAT/ FIV | Cumulative fatigue |
| 128 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | CF 3 SS 304, 304L, 316L, Alloy 600, SS CF 8, | General Electric | EMBR/ TE | Loss of fracture toughness |
| | | | | CF 3 | | | |
| 129 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | SS 304, 304L, 316L, Alloy 600, SS CF 8, CF 3 | General Electric | ERO/ CORR | Loss of material |
| 130 | BWR CRDMs and reactor | Reactor internals | Top guide | SS 304L | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 131 | Internals | Reactor internals | Top guide | SS 304L | General Electric | CORR/ IASCC | Crack initiation and growth |
| 132 | Internals | Reactor internals | Core spray spargers and piping | SS 304 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 133 | BWR CRDMs and reactor internals | Reactor internals | Core spray spargers and piping | SS 304 | General Electric | FAT/FIV | Cumulative fatigue damage |
| 134 | BWR CRDMs and reactor internals | Reactor internals | Feedwater spargers | 304 SS, Alloy 600 | General Electric | FAT/THERM | Crack initiation and growth |
| 135 | BWR CRDMs and reactor internals | Reactor internals | Feedwater spargers | 304 SS, Alloy 600 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 136 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | CORR/IGSCC | Crack initiation and growth |
| 137 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | CORR/IASCC | Crack initiation and growth |
| 138 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | FAT/FIV | Crack initiation and growth |
| 139 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | EMBR/TE | Loss of fracture toughness |
| 140 | BWR CRDMs and reactor internals | Reactor internals | Baffle plate access hole covers | Alloy 600 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 141 | BWR CRDMs and reactor internals | Reactor internals | Steam separator assembly/dryer bolts | SS 304, CF-8 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 142 | BWR CRDMs and reactor internals | Reactor internals | Steam separator assembly/dryer bolts | SS 304, CF-8 | General Electric | FAT/FIV | Cumulative fatigue damage |
| 143 | BWR CRDMs and reactor internals | Reactor internals | Steam separator assembly/dryer bolts | SS 304, CF-8 | General Electric | EMBR/TE | Loss of fracture toughness |
| 144 | BWR CRDMs and reactor internals | Reactor internals | Steam separator dryer assembly beams | A-286 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 145 | BWR CRDMs and reactor internals | Reactor internals | Steam separator dryer assembly beams | A 286 | General Electric | FAT/ FIV | Cumulative fatigue damage |

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| Effect of Aging on Component Function Loss of adequate core flow. | Frequent | General Electric and | Rel.progs | Report Recommendations | Page No. 253, 257, | 12 |
|--|------------|---|--------------------|--|-----------------------------|------|
| Loss of adequate core now. | Frequent | EPRI programs | IWB | NONE | 258, 271 | 12 |
| | | | | | V2 | |
| oss of adequate core flow. | Frequent | General Electric and EPRI programs | ASME Sec XI IWB | Need fatigue crack initiation and crack growth data in HWC | 253, 264, 267, 271 | 12 |
| | 1-6 | O an anal Electric and | | environments [4] | V2 | + 10 |
| oss of adequate core flow. | Infrequent | General Electric and EPRI programs | ASME Sec XI IWB | None | 264, 271 V2 | 12 |
| Concern is for cast SS components. Loss | Infrequent | WOG, EPRI, and | ASME Sec XI | Continue research on embrittlement | 265, 271 | 12 |
| of toughness could enhance susceptibility o failure, if a crack develops due to GSCC or fatigue. Loss of adequate core low. | inicquert | NRC work at ANL | IWB | of cast SS [4] | V2 | |
| Could lead to wall thinning. | Rare | Not discussed in report | ASME Sec XI IWB | None | 265, 271 V2 | 12 |
| Cracking could lead to loss of core geometry. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 253, 258, 271 V2 | 13 |
| Cracking could lead to loss of core | Frequent | General Electric | ASME Sec XI | Current studies ignored swelling, | 253, 255, | 13 |
| geometry. | | program | IWB | multiple beam failures; only rough estimates for materials propertiesBetter understanding needed to evaluate damage due to IASCC [4-ANL] | 263, 270, 271 V2 | |
| loss of effective ECCS. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 253, 257, 271 V2 | 13 |
| Loss of effective ECCS. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 253, 271 V2 | 13 |
| mproper feedwater flow. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 253, 255, 267, 271 V2 | 13 |
| mproper feedwater flow. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 253, 271 V2 | 13 |
| Loss of fuel geometry. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 243, 253, 271 V2 | 13 |
| Loss of fuel geometry. | Frequent | General Electric program | ASME Sec XI IWB | Better understanding needed to evaluate damage due to IASCC [4- | 243, 253, 255, 263, | 13 |
| | | | | ANL] | 267, 271 | |
| oss of fuel geometry. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | V2 243, 253, 271 V2 | 13 |
| Loss of fuel geometry. | Infrequent | USNRC research | ASME Sec XI IWB | None | 243, 253, 265, 271 V2 | 13 |
| mproper core flow. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 243, 271 V2 | 14 |
| Damage to steam lines and turbines. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 248, 255, 253, 271 V2 | 14 |
| Damage to steam lines and turbines. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 248, 253, 255, 271 V2 | 14 |
| Damage to steam lines and turbines. | Infrequent | USNRC Research | ASME Sec XI IWB | None | 248, 253, 255, 271 V2 | 14 |
| Damage to steam lines and turbines. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 248, 253, 255 V2 | 14 |
| Damage to steam lines and turbines. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 248, 253, 255 V2 | 14 |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview Reviewed by: W. J. Shack, ANL

| | System BWR reactor | Structure/Comp | Subcomponent | Materials SA 333 Gr 6. SA | Manufacturer General Electric | ARD mechanism | ARD effects |
|-----|--|--------------------|--|--|----------------------------------|---------------|------------------------------|
| 146 | BWR reactor feedwater system and main steam line | Feedwater piping | Piping | SA 333 Gr 6. SA 106 Gr B | General Electric | EHO/ CORR | Loss of material |
| 147 | BWR reactor feedwater system and main steam line | Feedwater piping | Piping | SA 333 Gr 6. SA 106 Gr B | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 148 | BWR reactor feedwater system and main steam line | Feedwater piping | Piping | SA 333 Gr 6. SA 106 Gr B | General Electric | FAT/ ENV | Cumulative fatigue damage |
| 149 | BWR reactor feedwater system and main steam line | Main steam piping | Piping | SA 106 Gr B, | General Electric | ERO/ CORR | Loss of material |
| 150 | BWR reactor feedwater system and main steam line | Main steam piping | Piping | SA 106 Gr B, | General Electric | FAT | Cumulative fatigue damage |
| 151 | BWR reactor feedwater system and main steam line | Main steam piping | Elbows | SA 182 Gr B (forged elbows), SA 234 Grs WPC,, WPB, or WPCW (welded elbows) | | ERO/ CORR | Loss of material |
| 152 | BWR reactor feedwater system and main steam line | Main steam piping | Elbows | SA 182 Gr B (forged elbows), SA 234 Grs WPC,, WPB, or WPCW (welded elbows) | | FAT | Cumulative fatigue damage |
| 153 | BWR Containments | Metal containments | Exterior surface of Mark I drywell base near sand pocket | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR | Loss of material |
| 154 | BWR Containments | Metal containments | Exterior surface of Mark I drywell base near sand pocket | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ CREV | Local loss of materi |
| 155 | BWR Containments | Metal containments | Exterior surface of Mark I drywell base near sand pocket | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/MIC | Loss of material |
| 156 | BWR Containments | Metal containments | Exterior surface of Mark I and II drywell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR | Loss of material |
| 157 | BWR Containments | Metal containments | Exterior surface of Mark and drywell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ CREV | Local loss of materi |
| 158 | BWR Containments | Metal containments | Exterior surface of Mark I and II drywell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ PIT | Local loss of materi |
| 159 | BWR Containments | Metal containments | Cylindrical spherical shell transition region | SA 516 Gr 70 SA 212 Gr B | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview **Reviewed by:** W. J. Shack, ANL

| Effect of Aging on Component Function Leakage or rupture. | Moderate | USNRC IE IN 87 01. | Rel.progs ASME Sec XI | Report Recommendations Need on line monitoring. Need to | Page No. 208-210, | 146 |
|--|------------|---|--------------------------------------|--|--|-----|
| Leakage of rupture. | Noderate | ASME XI | IWB | monitor dissolved oxygen levels. Evaluate use of flame sprayed SS | 212, 215, 216, 226, | |
| | | | | coatings. [4] | 227 V2 | |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Section III, ANSI B31.1, ASME XI | ASME Sec III & Sec XI IWB | Need on line monitoring [2] | 208-210, 219, 221- 224, 226, | 147 |
| | 1 | | | | 224, 220, 227 V2 | 1 |
| Crack initiation & propagation could result | Frequent | ASME Section III, | ASME Sec III & | Need on line monitoring. Need | 208-210 | 148 |
| in leakage. | Troquerit | ANSI B31.1, ASME XI | Sec XI IWB | evironmental fatigue data. Need to monitor dissolved oxygen levels. [4] | 220, 221, 226, 227 | |
| Leakage or rupture. | Infrequent | USNRC IE IN 87 01, | ASME Sec XI | Need on line monitoring [2] | V2 208-210, | 149 |
| Loanayo Ur Tupluro. | Innequent | ASME XI | IWB | | 217-219, 226, 227 V2 | 140 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Section III, ANSI B31.1, ASME XI | ASME Sec III & Sec XI IWB | Need on line monitoring [2] | 208-210, 212, 226, 227 V2 | 150 |
| Leakage or rupture. | Infrequent | USNRC IE IN 87 01, ASME XI | ASME Sec XI IWB | Need on line monitoring [2] | 208-210, 217-219, 226, 227 | 151 |
| · | | | | | V2 | |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Section III, ANSI B31.1, ASME XI | ASME Sec III & Sec XI IWB | Need on line monitoring [2] | 208-210, 212, 226, 227 V2 | 152 |
| | | | | | | |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC GL 87-05 | | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | | 153 |
| | | | | | 201 V2 | |
| Leakage of radioactive gases. | Moderate | 10CFR50 Appendix J, USNRC GL 87-05 | | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, 188, 190- 192, 195, 196, 200, 201 V2 | 154 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix | ASME Sec XI | Mitigation methods need to be | 169, 170, | 155 |
| | | J, USNRC GL 87-05 | | developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 172-178, | |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix | ASME Sec XI | Mitigation methods need to be | 169, 170, | 156 |
| с с | | J, USNRC GL 87-05 | | developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 172-178, 188, 190- 192, 195, 196, 200, 201 V2 | |
| Leakage of radioactive gases. | Moderate | 10CFR50 Appendix J, USNRC GL 87-05 | | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | | 157 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC GL 87-05 | IWE & | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, | 158 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. | None | 169, 170, 193, 200, 201 V2 | 159 |

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| BWR Containments | Metal containments | Cylindrical spherical shell transition | SA 516 Gr 70 SA 212 Gr B | Not stated | EMBR/ IR | Loss of fracture toughness |
|------------------|---|--|---|---|--|--|
| 1 | l | region | | | | |
| BWR Containments | Metal containments | Embedded shell | SA 516 Gr 70 SA 212 Gr B | Not stated | FAT/ THERM | Cumulative fatigue damage |
| BWR Containments | Metal containments | Embedded shell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ PIT | Local loss of materia |
| BWR Containments | Metal containments | High energy piping penetrations | Not identified | Not stated | FAT | Cumulative fatigue damage |
| BWR Containments | Metal containments | SS bellows | Type 304 SS | Not stated | CORR/ SCC | Crack initiation and growth |
| BWR Containments | Metal containments | Suppression pool/chamber Mark I and II | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR | Loss of material |
| BWR Containments | Metal containments | Suppression pool/chamber Mark I and II | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ PIT | Local loss of materia |
| BWR Containments | Metal containments | Suppression pool/chamber Mark I and II | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/MIC | Loss of material |
| BWR Containments | Metal containments | Dissimilar metal welds | Ferritic to SS | Not stated | CORR | Loss of material |
| BWR Containments | Metal containments | Dissimilar metal welds | Ferritic to SS | Not stated | FAT/ THERM | Cumulative fatigue damage |
| BWR Containments | Reinforced concrete containments | Reinforcing bars | Not identified | Not stated | CORR | Loss of material |
| BWR Containments | Reinforced concrete containments | Reinforcing bars | Not identified | Not stated | FAT | Cumulative fatigue damage |
| BWR Containments | Reinforced concrete containments | Mark and suppression pool steel liner | SA 516 Gr 60 | Not stated | CORR | Loss of material |
| BWR Containments | Reinforced concrete containments | Mark I and II suppression pool steel liner | SA 516 Gr 60 | Not stated | CORR/MIC | Loss of material |
| | BWR Containments | BWR ContainmentsMetal containmentsBWR ContainmentsReinforced concrete containments | BWR Containments Metal containments Embedded shell BWR Containments Metal containments High energy piping penetrations BWR Containments Metal containments SS bellows BWR Containments Metal containments Suppression pool/chamber Mark I and II BWR Containments Metal containments Suppression pool/chamber Mark I and II BWR Containments Metal containments Suppression pool/chamber Mark I and II BWR Containments Metal containments Suppression pool/chamber Mark I and II BWR Containments Metal containments Suppression pool/chamber Mark I and II BWR Containments Metal containments Suppression pool/chamber Mark I and II BWR Containments Metal containments Dissimilar metal welds BWR Containments Metal containments Dissimilar metal welds BWR Containments Reinforced concrete containments Reinforcing bars BWR Containments Reinforced concrete containments Reinforcing bars BWR Containments Reinforced concrete containments Mark I and II suppression pool steel liner BWR Containments Reinforced concrete containments Mark I and II suppression pool steel liner | BWR Containments Metal containments Embedded shell SA 516 Gr 70 SA 212 Gr B BWR Containments Metal containments High energy piping penetrations Not identified BWR Containments Metal containments SS bellows Type 304 SS BWR Containments Metal containments Suppression pool/chamber Mark I SA 516 Gr 70 SA 212 Gr B BWR Containments Metal containments Suppression pool/chamber Mark I SA 516 Gr 70 SA 212 Gr B BWR Containments Metal containments Suppression pool/chamber Mark I SA 516 Gr 70 SA 212 Gr B and II BWR Containments Metal containments Suppression pool/chamber Mark I SA 516 Gr 70 SA 212 Gr B and II BWR Containments Metal containments Suppression pool/chamber Mark I SA 516 Gr 70 SA 212 Gr B and II BWR Containments Metal containments Suppression pool/chamber Mark I S12 Gr B and II BWR Containments Metal containments Dissimilar metal welds Ferritic to SS BWR Containments Metal containments Dissimilar metal welds Ferritic to SS BWR Containments Reinforced concrete containments Reinforced pars Not identified BWR Containments Reinforced concrete containments Mark I and II SA 516 Gr 60 BWR Containments Reinforced concrete containments </td <td>BWR Containments Metal containments Embedded shell SA 516 Gr 70 SA 212 Gr B Not stated BWR Containments Metal containments High energy piping penetrations Not identified Not stated BWR Containments Metal containments SS beliows Type 304 SS Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Dissimilar metal welds Ferritic to SS Not stated BWR Containments Metal containments Dissimilar metal welds Ferritic to SS Not stated BWR Containments Reinforced concrete containments Reinforcing bars Not identified Not stated BWR Containments Reinforced concrete containments Mark I and II suppression pool steel liner</td> <td>BWR Containments Metal containments Embedded shell SA 516 Gr 70 SA 212 Gr B Not stated CORR/ PIT BWR Containments Metal containments High energy piping penetrations Not identified Not stated FAT BWR Containments Metal containments SS bellows Type 304 SS Not stated CORR/ SCC BWR Containments Metal containments SS bellows Type 304 SS Not stated CORR/ SCC BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR/ PIT BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR/ MIC BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR/ MIC BWR Containments Metal containments Dissimitar metal welds Ferritic to SS Not stated CORR BWR Containments Metal containments Dissimitar metal welds Ferritic to SS Not stated CORR BWR Containments Reinforced concrete containments Reinforce</td> | BWR Containments Metal containments Embedded shell SA 516 Gr 70 SA 212 Gr B Not stated BWR Containments Metal containments High energy piping penetrations Not identified Not stated BWR Containments Metal containments SS beliows Type 304 SS Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Suppression pool/chamber Mark I and II SA 516 Gr 70 SA Not stated BWR Containments Metal containments Dissimilar metal welds Ferritic to SS Not stated BWR Containments Metal containments Dissimilar metal welds Ferritic to SS Not stated BWR Containments Reinforced concrete containments Reinforcing bars Not identified Not stated BWR Containments Reinforced concrete containments Mark I and II suppression pool steel liner | BWR Containments Metal containments Embedded shell SA 516 Gr 70 SA 212 Gr B Not stated CORR/ PIT BWR Containments Metal containments High energy piping penetrations Not identified Not stated FAT BWR Containments Metal containments SS bellows Type 304 SS Not stated CORR/ SCC BWR Containments Metal containments SS bellows Type 304 SS Not stated CORR/ SCC BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR/ PIT BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR/ MIC BWR Containments Metal containments Suppression pool/chamber Mark I and if SA 516 Gr 70 SA 212 Gr B Not stated CORR/ MIC BWR Containments Metal containments Dissimitar metal welds Ferritic to SS Not stated CORR BWR Containments Metal containments Dissimitar metal welds Ferritic to SS Not stated CORR BWR Containments Reinforced concrete containments Reinforce |

| Effect of Aging on Component Fu Leakage of radioactive gases. | Infrequent | 10CFR50 Appendix | ASME Sec XI | None | 169, 170, | 160 |
|--|--------------|---------------------------------------|---|--|--|-----|
| Leakage of Tauloactive gases. | mequent | J | IWE & 10CFR50 App. | | 193, 194, 200, 201 V2 | |
| Loss of structural integrity. | Occasional | Not discussed in report | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 193, 200, 201 V2 | 161 |
| Loss of structural integrity. | Frequent | Not discussed in report | ASME Sec XI IWE & 10CFR50 App. J | Develop electromagnetic acoustic tranducers to detect corrosion [2] | 169, 170, 172-178, 200, 201 V2 | 162 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 177, 180, 200, 201 V2 | 163 |
| Leakage of radioactive gases. | Moderate | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 177, 190, 196, 200, 201 V2 | 164 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC IN 88-82 | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 188, 190- 192, 195, 196, 200, 201 V2 | 165 |
| Leakage of radioactive gases <u>.</u> | Frequent | | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 188, 190- 192, 195, 196, 200, 201 V2 | 166 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC IN 88-82 | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 188, 190- 192, 195, 196, 200, 201 V2 | 167 |
| Leakage of radioactive gases. | Frequent | ASME XI, 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 200, 201 V2 | 168 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 193, 200, 201 V2 | 169 |
| Loss of structural integrity. | Frequent | USNRC Reg. Guide 1.136, Rev 2 | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 170 |
| Loss of structural integrity. | Occasional _ | USNRC Reg. Guide 1.136, Rev 2 | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 171 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 172 |
| Leakage of radioactive gases, | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 173 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|------------------|-------------------------------------|--|----------------|--------------|---------------|------------------------------------|
| 174 | BWR Containments | Reinforced concrete containments | Mark I and II suppression pool steel liner | SA 516 Gr 60 | Not stated | FAT | Cumulative fatigue damage |
| 175 | BWR Containments | Reinforced concrete containments | Drywell steel liner | SA 516 Gr 60 | Not stated | CORR | Loss of material |
| 176 | BWR Containments | Reinforced concrete containments | Drywell steel liner | SA 516 Gr 60 | Not stated | FAT | Cumulative fatigue damage |
| 177 | BWR Containments | Reinforced concrete containments | Concrete | Not stated | Not stated | AGR-CHEM | Chemical or physica degradation |
| 178 | BWR Containments | Reinforced concrete containments | Concrete | Not stated | Not stated | AGREAC | Chemical or physica degradation |
| 179 | BWR Containments | Reinforced concrete containments | Concrete | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| 180 | BWR Containments | Mark II Prestressed concrete | Postensioning anchors | Not identified | Not stated | CORR | Loss of material |
| 181 | BWR Containments | Mark II Prestressed concrete | Postensioning anchors | Not identified | Not stated | CORR/SCC | Crack initiation and growth |
| 182 | BWR Containments | Mark II Prestressed concrete | Tendons | Not identified | Not stated | CORR/MIC | Loss of material |
| 183 | BWR Containments | Mark II Prestressed concrete | Suppression pool steel liner | Not identified | Not stated | CORR | Loss of material |
| 184 | BWR Containments | Mark II Prestressed concrete | Suppression pool steel liner | Not identified | Not stated | CORR/MIC | Loss of material |
| 185 | BWR Containments | Mark II Prestressed concrete | Suppression pool steel liner | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 186 | BWR Containments | Mark II Prestressed concrete | Drywell steel liner | Not identified | Not stated | CORR | Loss of material |
| 187 | BWR Containments | Mark II Prestressed concrete | Drywell steel liner | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 188 | BWR Containments | Mark II Prestressed concrete | Reinforcing bars , | Not identified | Not stated | CORR | Loss of material |
| | BWR Containments | Mark II Prestressed concrete | Concrete | Not identified | Not stated | AGREAC | Chemical or physica degradation |
| | BWR Containments | Mark II Prestressed concrete | Concrete | Not identified | Not stated | ELE-TEMP | Chemical or physica degradation |
| 191 | PWR Containments | Metal containments | Shell welds & base metal | Not identified | Not stated | CORR | Loss of material |

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | _ |
|---|------------|-------------------|--------------------|--------------------------------|-----------------------|-------|
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix | ASME Sec XI | None | 169, 170, 182 185, | 174 |
| | | J | IWL | | 182 185, 189, 193, | |
| | | | | | 194, 196, | |
| | | | | | 203 V2 | |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix | ASME Sec XI | None | 169, 170, | 175 |
| Learage of Tauloactive gases. | | .I | IWL & | 110110 | 182 185, | |
| | | ľ | 10CFR50 App. | | 189, 194, | |
| | | | J | | 196, 203 | |
| | | | | | V2 | |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix | ASME Sec XI | None | 169, 170, | 176 |
| ů ů | | J | IWL | | 182 185, | |
| | | | | | 189, 193, | |
| | | | | | 194, 196, | |
| | | | | | 203 V2 | |
| Degradation of shielding properties. | Moderate | USNRC Reg. Guide | ASME Sec XI | None | 169, i70, | 177 |
| | 1 | 1.136, Rev 2 | IWL | | 182 185, | |
| | | | | | 189, 194, | |
| | | | | | 196, 203 | |
| | | | 40145 0 14 | | V2 | 470 |
| Degradation of shielding properties. | Occasional | USNRC Reg. Guide | | None | 169, 170, | 178 |
| | | 1.136, Rev 2 | IWL | | 182 185, 189, 194, | |
| | 1 | 1 | | | 196, 203 | |
| | | | | | V2 | |
| Degradation of shielding properties. | Moderate | USNRC Reg. Guide | ASME Sec XI | None | 169, 170, | 179 |
| Degradatori of shedding properties. | Woderate | 1.136, Rev 2 | IWL | i tone | 182 185. | |
| | | 1.100, 1100 2 | | | 189, 194, | |
| | | | | | 196, 203 | |
| | | | | | V2 | |
| Loss of prestress. | Frequent | Not discussed in | ASME Sec XI | Improved methods of monitoring | 185 187, | 180 |
| F | 1 | report | IWL | degradation needed. [4] | 195, 196, | |
| | | , op on | = | | 204 V2 | |
| Loss of prestress. | Frequent | Not discussed in | ASME Sec XI | None | 185 187, | 181 |
| | 1 ' | report | IWL | | 195, 196, | |
| | | | | | 204 V2 | |
| Loss of prestress. | Frequent | USNRC Reg. Guide | ASME Sec XI | Improved methods of monitoring | 185 187, | 182 |
| • | | 1.35 Rev 2, USNRC | | decomposition of tendon grease | 195, 196, | |
| | | Reg. Guide 1.90 | | needed. [4] | 204 V2 | |
| | | Rev 1, | | | | |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix | ASME Sec XI | None | 190 192, | 183 |
| | | J | IWL & | | 204 V2 | |
| | | | 10CFR50 App. | 1 | | |
| | | | J | | | |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix | | None | 190 192, | 184 |
| | | J | IWL & | | 204 V2 | |
| | | | 10CFR50 App. | | | |
| L | O | | J | | 100.004 | 100 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix | ASME Sec XI | None | 193, 204 V2 | 185 |
| | Fraguent | 10CEB50 Annondir | IWL ASME Sec XI | None | 190 192, | 186 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix | IWL & | None | 204 V2 | 1 100 |
| | | J | | | 204 V2 | |
| | | | 10CFR50 App. | | | |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix | ASME Sec XI | None | 193, 204 | 187 |
| Leanage of Tadicacuve gases. | Cocasional | | IWL | 140HB | V2 | ''' |
| Loss of structural integrity. | Frequent | Not discussed in | ASME Sec XI | None | 194, 204 | 188 |
| Lett of our dotated integrity. | | report | IWL | | V2 | ``` |
| Degradation of shielding properties. Loss | Occasional | Not discussed in | ASME Sec XI | None | 194, 204 | 189 |
| of prestress. | | report | IWL | 1 | V2 | |
| Degradation of shielding properties. | Moderate | Not discussed in | ASME Sec XI | None | 194, 204 | 190 |
| | | report | IWL | | V2 | |
| Loss of structural integrity. Leakage of | Frequent | 10CFR50 Appendix | ASME Sec XI | None | 32, 39, 52 | 191 |
| radioactive gases. | | J | IWE & | | V1 | |
| U | | | 10CFR50 App. | 1 | | |
| | | | J | | | |
| | | | | | 1 | ł |
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| | | | | | | ! |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---|--|---|--|--------------|---------------|------------------------------------|
| 192 | PWR Containments | Metal containments | Interface between shell and concrete slab at base | Not identified | Not stated | CORR | Loss of material |
| 193 | PWR Containments | Metal containments | Disconti nuities in shell | Not identified | Not stated | CORR | Loss of material |
| 194 | PWR Containments | Metal containments | Embedded portion of shell | Not identified | Not stated | CORR | Loss of material |
| 195 | PWR Containments | Metal containments | Base slab concrete | Not identified | Not stated | AGREAC | Chemical or physica degradation |
| 196 | PWR Containments | Metal containments | Base slab concrete | Not identified | Not stated | AGR-CHEM | Chemical or physica degradation |
| 197 | PWR Containments | Reinforced concrete containments | Reinforcing bars | Not identified | Not stated | CORR | Loss of material |
| 198 | PWR Containments | Reinforced concrete containments | Steel liner | Not identified | Not stated | CORR | Loss of material |
| 199 | PWR Containments | Reinforced concrete containments | Concrete | Not identified | Not stated | AGREAC | Chemical or physica degradation |
| 200 | PWR Containments | Reinforced concrete containments | Concrete | Not identified | Not stated | AGR-CHEM | Chemical or physica degradation |
| 201 | PWR Containments | Pre-stressed concrete containments | Postensioning anchors | Not identified | Not stated | CORR | Loss of material |
| 202 | PWR Containments | Pre-stressed concrete containments | Tendons | Not identified | Not stated | CORR/PIT | Local loss of materia |
| 203 | PWR Containments | Pre-stressed concrete containments | Tendons | Not identified | Not stated | CORR/MIC | Loss of material |
| 204 | PWR Containments | Pre-stressed concrete containments | Steel liner | Not identified | Not stated | CORR | Loss of material |
| 205 | PWR Containments | Pre-stressed concrete containments | Reinforcing bars | Not identified | Not stated | CORR | Loss of material |
| 206 | PWR Containments | Pre-stressed concrete containments | Concrete | Not identified | Not stated | AGREAC | Chemical or physica degradation |
| 207 | PWR Containments | Pre-stressed concrete containments | Concrete | Not identified | Not stated | AGR-CHEM | Chemical or physica degradation |
| 208 | BWR and PWR reactor pressure vesssel supports | PWR support systems | Neutron shield tank | A516 Gr 60, A516 Gr 70, A302 Gr B, SA533 Gr B1 | Not stated | EMBR/IR | Loss of fracture toughness |
| 209 | BWR and PWR reactor pressure vesssel supports | PWR support systems | Column support | A572, A36 | Not stated | EMBR/IR | Loss of fracture toughness |
| 210 | BWR and PWR reactor pressure vesssel supports | PWR support systems | Cantilever support | A572, A36 | Not stated | EMBR/IR | Loss of fracture toughness |
| 211 | BWR and PWR reactor pressure vesssel supports | PWR support systems | Threaded parts in sliding foot assembly | Not identified | Not stated | CORR/SCC | Crack initiation and growth |

| Effect of Aging on Component Functi Loss of structural integrity. Leakage of | Frequent | 10CFR50 Appendix | Rel.progs | Report Recommendations | Page No. 32, 39, 52 | |
|---|----------|----------------------------|---|--|-----------------------------|-----|
| radioactive gases. | Frequent | J | IWE & 10CFR50 App. | | V1 | 19 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 32, 39, 52 V1 | 19 |
| Leakage of radioactive material. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 32, 39, 52 V1 | 194 |
| Cracking and spalling. | Moderate | Not discussed in report | ASME Sec XI IWE | Additional information on long term degradation needed. [2] | 32, 37, 52 V1 | 19 |
| Cracking and spalling. | Frequent | Not discussed in report | ASME Sec XI IWE | Additional information on long term degradation needed. [2] | 32, 37, 52 V1 | 196 |
| Loss of structural integrity. | Frequent | Not discussed in report | ASME Sec XI IWL | None | 32, 39, 43, 45, 51 V1 | 197 |
| Leakage of radioactive material. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 32, 39, 51 V1 | 198 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Moderate | Not discussed in report | ASME Sec XI IWL | Additional information on long term degradation needed. [2] | 42 45, 51 V1 | 199 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Frequent | Not discussed in report | ASME Sec XI IWL | Additional information on long-term degradation needed. [2] | 42-45, 51 V1 | 200 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | Monitoring system needed to detect degradation. [2] | 45, 46, 50 V1 | 201 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | Monitoring system needed to detect degradation. [2] | 45, 46, 50 V1 | 202 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | Monitoring system needed to detect degradation. [2] | 45, 46, 50 V1 | 203 |
| Leakage of radioactive material. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 32, 39, 50 V1 | 204 |
| Loss of structural integrity. | Frequent | Not discussed in report | ASME Sec XI IWL | None | 43, 45, 50 V1 | 205 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Moderate | Not discussed in report | ASME Sec XI IWL | Additional information on long-term degradation needed. [2] | 42-45, 50 V1 | 206 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Frequent | Not discussed in report | ASME Sec XI IWL | Additional information on long-term degradation needed. [2] | 42-45, 50 V1 | 207 |
| Low ductility fracture. | Moderate | Not discussed in report | ASME Sec XI IWB | Need additional data on effects of irradiation at temperatures less than 232 deg. C. Need additional data on spectra and flux levels at supports [4] | 79-90, 93 V1 | 208 |
| Low ductility fracture. | Frequent | Not discussed in report | ASME Sec XI IWB | Need additional data on effects of | 79 90, 93 V1 | 209 |
| Low ductility fracture. | Frequent | Not discussed in report | ASME Sec XI IWB | Need additional data on effects of irradiation at temperatures less than 232 deg. C. Need additional data on spectra and flux levels at supports [4] | 79-90, 93 V1 | 210 |
| Binding that may cause excessive stresses in primary coolant system. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 92, 93 V1 | 211 |

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|--------------------------------|------------------|-----------------------|-------------------|------------------|---------------|---|
| 212 | BWR and PWR | PWR support | Dry lubricant in | Not identified | Not stated | EMBR/IR | Degradation of |
| | reactor pressure | systems | sliding foot assembly | | Î | | properties |
| | vesssel supports | | | | | | |
| 212 | BWR and PWR | PWR support | Skirt support | A516 Gr 60, A516 | Babcock & Wilcox | FAT | Cumulative fatigu |
| 213 | | | Chiresuppore | | Dabcock & Wilcox | | - |
| | reactor pressure | systems | | Gr 70, A302 Gr B, | | | damage |
| | vesssel supports | | | SA533 Gr B1 | | | |
| 214 | BWR and PWR | BWR support | Skirt support | A516 Gr 60, A516 | General Electric | FAT | Cumulative fatigu |
| | reactor pressure | system | | Gr 70, A302 Gr B, | 1 | | damage |
| | vesssel supports | -, | | SA533 Gr B1 | | Î. | g- |
| 015 | Emergency diesel | Fuel system | Piping on engine | Not identified | Not stated | FAT | Cumulative fatigu |
| 215 | | ruei system | Fiping on engine | Notidentilled | Not stated | 1'2' | - |
| | generators | | | | | | damage |
| 216 | Emergency diesel generators | Fuel system | Fuel injection pumps | Not identified | Not stated | CONTAM | Buildup of deposi from corrosion an wear |
| | | | | AL. 1.1. 177 1 | | | |
| 217 | Emergency diesel generators | Fuel system | Fuel injectors | Not identified | Not stated | CONTAM | Buildup of deposit from corrosion and wear |
| 210 | Emergency diesel | Fuel system | Fuel nozzles | Not identified | Not stated | | Buildup of deposit |
| 210 | generators | Fuel system | Fuel nozzies | | Not stated | | from corrosion an wear |
| 210 | Emorgoney disact | Fuel system | Fuel supply pumps | Not identified | Not stated | I FAT | Cumulative fatigu |
| 219 | Emergency diesel generators | Fuel system | ruei supply pumps | Notidentified | NOT STATED | | damage |
| | | | Filters 0 statistics | | | | Duilden of damage |
| 220 | Emergency diesel generators | Fuel system | Filters & strainers | Not identified | Not stated | CONTAM | Buildup of depositi from corrosion an wear |
| 221 | Emergency diesel | Starting system | Starting air valve | Not identified | Not stated | CONTAM | Buildup of deposi |
| | generators | | | | | | from corrosion an wear |
| | <u>Fundamental</u> | Charting such as | | MahidantiGad | | | Como in democit |
| ~~~ | Emergency diesel generators | Starting system | Actuators, controls | Not identified | Not stated | CORR | Corrosion deposit cause plugging ar binding |
| 223 | Emergency diesel generators | Cooling system | Pumps | Not identified | Not stated | WEAR | Failure of seals or packing; wear of impellers and wearing rings |
| | | | | | | | wearing migs |
| 224 | Emergency diesel generators | Cooling system | Pumps | Not identified | Not stated | ERO/CAV | Due to poor suction conditions (blocket filters, etc.) |
| | | | | | | | |
| 225 | Emergency diesel generators | Cooling system | Piping | Not identified | Not stated | VIB | Cumulative fatigu damage |
| 226 | Emergency diesel | Cooling system | Piping | Not identified | Not stated | ENVIR | Deterioration of |
| | generators | | | | | | gaskets and flex joints |

| Effect of Aging on Component Functio Degradation of the lubricant could cause | | | Rel.progs | Report Recommendations | Page No. | - |
|--|----------|---|------------------------------------|--|--|-----|
| binding that may cause excessive stresses in primary coolant system. | Frequent | Not discussed in report | ASME Sec XI IWB | Investigate irradiation effects on Iubricants [2] | 92, 93 V1 | 21 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 92, 93 V1 | 21 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 92, 93 V1 | 21 |
| Occurs during start or run modes. Failure can lead to leakage and fire. Poor manufacturing or maintnenance errors. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 340, 342, 343, 344, 346, 347, 360 365 V2 | 21 |
| Buildup causes binding of plunger. Affects start and run modes. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360 365 V2 | 216 |
| Buildup causes binding of plunger. Affects start and run modes. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360 365 V2 | 217 |
| Plugging of nozzle holes. Affects start and run modes. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 218 |
| Pump shaft or coupling fails. Fuel supply is then lost or reduced. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 219 |
| Clogging. Fuel supply is then lost or reduced. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 220 |
| Dirt and corrosion products can plug or bind valve. Affects start mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 336, 344, 349, 350, 360-365 V2 | 221 |
| Plugging and binding from corrosion products. Affects start mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 222 |
| Leakage at seals. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 337, 338, 342, 347, 348, 350, 360-365 V2 | 223 |
| Loss of pressure and flow. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 350, 360-365 V2 | 224 |
| Leakage. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 350, 360-365 V2 | |
| Leakage. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 350, 360-365 V2 | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|--------------------------------|------------------------------|---------------------------------|-------------------------------|--------------|---------------|---|
| 227 | Emergency diesel generators | Cooling system | Heat exchangers | Not identified | Not stated | CORR | Loss of material |
| 228 | Emergency diesel gønerators | Cooling system | Heat exchangers | Not identified | Not stated | ERO/CAV | Loss of material |
| 229 | Emergency diesel generators | Cooling system | Radiator | Not identified | Not stated | CORR | Loss of material |
| 230 | Emergency diesel generators | Engine structure | Crankcase and cylinder block | Cast iron, welded steel | Not stated | FAT/THER | Cumulative fatigue damage |
| 231 | Emergency diesel generators | Engine structure | Crankcase and cylinder block | Cast iron, welded steel | Not stated | FAT | Cumulative fatigue damage |
| 232 | Emergency diesel generators | Engine structure | Liners and seals | Cast iron | Not stated | WEAR | Loss of material |
| 233 | Emergency diesel generators | Engine structure | Main bearings | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 234 | Emergency diesel generators | Engine structure | Cylinder heads | Nodular iron or cast steel | Not stated | FAT/THER | Cumulative fatigue damage |
| 235 | Emergency diesel generators | Engine structure | Bolting | Not identified | Not stated | VIB | Cumulative fatigue damage |
| 236 | Emergency diesel generators | Intake and exhaust system | Turbo charger | Not identified | Not stated | VIB | Cumulative fatigue damage |
| 237 | Emergency Diesel Generators | Lubrication system | Pumps | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 238 | Emergency Diesel Generators | Lubrication system | Heat exchangers | Not identified | Not stated | CORR | Loss of material |
| 239 | Emergency Diesel Generators | Lubrication system | Lube oil | Not identified | Not stated | ENVIR | Deterioration by hea |
| 240 | Emergency Diesel Generators | Lubrication system | Lube oil | Not identified | Not stated | CONTAM | Leakage and wear particle contaminate lubricant |
| 241 | Emergency Diesel Generators | Lubrication system | Piping | Not identified | Not stated | VIB | Cumulative fatigue damage |

| Frequent Frequent Frequent Moderate | NRC and EPRI programs on diesel reliability NRC and EPRI programs on diesel reliability NRC and EPRI programs on diesel reliability NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 PS TS Req., RG 1.9, RG 1.108 PS TS Req., RG 1.9, RG 1.108 PS TS Req., RG 1.9, RG 1.108 | None None None Based on experience in other | 337, 338, 342, 347, 348, 360- 365 V2 337, 338, 342, 347, 348, 360- 365 V2 337, 338, 342, 347, 348, 360 365 V2 | |
|-------------------------------------|--|--|---|--|---|
| Frequent | programs on diesel reliability NRC and EPRI programs on diesel reliability NRC and EPRI programs on diesel | RG 1.9, RG 1.108 PS TS Req., RG 1.9, RG 1.108 PS TS Req., RG 1.9, RG | None | 337, 338, 342, 347, 348, 360- 365 V2 337, 338, 342, 347, 348, 360 | 228 |
| | programs on diesel reliability NRC and EPRI programs on diesel | RG 1.9, RG 1.108 PS TS Req., RG 1.9, RG | | 337, 338, 342, 347, 348, 360 | 229 |
| Moderate | programs on diesel | RG 1.9, RG | Based on experience in other | | |
| | | | industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 335, 342, 347, 348, 350, 360- 365 V2 | 230 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360- 365 V2 | 231 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360- 365 V2 | 232 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360- 365 V2 | 233 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360- 365 V2 | 234 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 342, 347, 348, 360- 365 V2 | 235 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Reg., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 335, 336, 342, 348, 349, 360- 365 V2 | 236 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 335, 336, 360-365 V2 | 237 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 336, 360-365 V2 | 238 |
| Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9 ,RG 1.108 | None | 335, 336, 360-365 V2 | 239 |
| Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 336, 360-365 V2 | 240 |
| Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 336, 360-365 V2 | 241 |
| | Moderate Moderate Moderate Moderate Moderate Moderate Frequent Frequent | Moderate NRC and EPRI programs on diesel reliability Frequent NRC and EPRI programs on diesel reliability Frequent NRC and EPRI programs on diesel reliability Frequent NRC and EPRI programs on diesel reliability Moderate NRC and EPRI programs on diesel reliability | Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.9, RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 Frequent NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1 | Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 None Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 None Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 None Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 Based on experience in other Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 Based on experience in other Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 Based on experience in other Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.08 None Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None Frequent NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None | Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG 1.108 None 335, 342, 347, 348, 350, 360, 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG None 335, 342, 350, 360, 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., RG 1.9, RG None 335, 342, 350, 360, 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None 335, 342, 350, 360, 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None 342, 347, 348, 360, 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None 342, 347, 348, 360, 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 Based on experience in other and need for such tests should be analyzed and kept to a minimum [4] 349, 360, 360 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 Based on experience in other inclustries diesel generator sets with 360 365 V2 Moderate NRC and EPRI programs on diesel reliability PS TS Req., 1.108 None 335, 336, 350, 360, 360 -365 Moderate </td |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview Reviewed by: W. J. Shack, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|----------------|-----------------|--------------------|--------------|---------------|------------------------------|
| 242 | Emergency Diesel Generators | Drive train | Pistons | Cast iron or steel | Not stated | FAT | Cumulative fatigue damage |
| 243 | Emergency diesel generators | Drive train | Piston rings | Not identified | Not stated | WEAR | Loss of material, seizure |
| 244 | Emergency diesel generators | Drive train | Connecting rods | Forged steel | Not stated | FAT | Cumulative fatigue damage |
| 245 | Emergency diesel generators | Drive train | Crankshaft | Not identified | Not stated | FAT | Cumulative fatigue damage |

| Service Water System Service Water System | Check Valves Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
|--|---|---|---|---|--|---|
| | Check Valves | Not stated | | | | |
| | | 101 312100 | Not stated | Not stated | ERO | Wall Thinning |
| Service Water System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| Service Water System | Check Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| Service Water System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| Service Water System | Check Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| Service Water System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| Service Water System | Check Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| Service Water System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| Service Water System | Hand Control Valves | | Not stated | Not stated | WEAR | Attrition |
| Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| | System Service Water System | System Check Valves Service Water Check Valves System Check Valves System Service Water Check Valves System Check Valves System Service Water Check Valves System Check Valves System Service Water Hand Control Valves System Hand Control Valves System | System Check Valves Not stated Service Water Hand Control Valves Not stated Service Water Hand Control Valves Not stated Service Water Hand Control Valves Not stated | SystemCheck ValvesNot statedNot statedService Water SystemCheck ValvesNot statedNot statedService Water SystemHand Control ValvesNot statedNot statedService Water SystemHand Control ValvesNot statedNot stated | System Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated System Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated Service Water Check Valves Not stated Not stated Not stated Service Water Hand Control Valves Not stated Not stated Not stated System Hand Control Valves Not stated Not stated Not stated | System Image: System Service Water Check Valves Not stated Not stated Not stated CONTAM Service Water Check Valves Not stated Not stated Not stated ERO Service Water Check Valves Not stated Not stated Not stated WEAR Service Water Check Valves Not stated Not stated Not stated WEAR Service Water Check Valves Not stated Not stated Not stated CORR Service Water Check Valves Not stated Not stated Not stated CORR Service Water Check Valves Not stated Not stated Not stated WEAR System Check Valves Not stated Not stated Not stated WEAR Service Water Check Valves Not stated Not stated Not stated WEAR System Hand Control Valves Not stated Not stated Not stated WEAR Service Water Hand Control Valves Not stated Not stated Not stated Not stated CORR |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Funct | ion Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------------------|---|------------------------------------|--|---|------|
| Piston seizure. Affects start and run modes. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 333, 335, 346, 347, 360-365 V2 | 242 |
| Piston seizure. Affects start and run modes. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 333, 335, 346, 347, 360-365 V2 | 243 |
| Piston seizure. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 333, 335, 346, 347, 360-365 V2 | 244 |
| Failure of crankshaft. Crankcase explosion. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 333, 335, 346, 347, 360-365 V2 | 245 |

| | Reported progs | Rel.progs | Report Recommendations | Page No. | |
|------------|---|--|--|--|---|
| Rare | Not stated | | Not stated | F8 | 1 |
| | | | | | |
| | | | | | |
| | | | | | |
| Rare | Not stated | | Not stated | F8 | 2 |
| | | | | | |
| | | | | | 1 |
| | | | | | |
| Rare | Not stated | | Not stated | F-8 | 3 |
| | | IWV & PS TS | | | |
| | | | | | |
| | | S&T Re | | | |
| Rare | Not stated | ASME Sec XI | Not stated | F-8 | 4 |
| | f | IWV & PS TS | | | |
| | | Req. and/or PS | | | |
| | | S&T Re | | | |
| Rare | Not stated | ASME Sec XI | Not stated | F-9 | 5 |
| | | IWV & PS TS | | | |
| | | Reg. and/or PS | | | |
| | | S&T Re | | | |
| Occasional | Not stated | ASME Sec XI | Not stated | F-9 | 6 |
| | | IWV & PS TS | | | |
| | | Reg. and/or PS | | | |
| | | S&T Re | | | |
| Frequent | Not stated | ASME Sec XI | Not stated | F-9 | 7 |
| | | IWV & PS TS | | | ł |
| | | Reg. and/or PS | | | |
| | | S&T Re | | | |
| Moderate | Not stated | ASME Sec XI | Not stated | F-9 | 8 |
| | | IWV & PS TS | | | |
| | | | | | |
| | | | | | [|
| Rare | Not stated | ASME Sec XI | Not stated | F-9 | f g |
| | | IWV & PS TS | | | |
| | | | 1 | | |
| | | | | | |
| Bare | Not stated | | Not stated | F-10 | 10 |
| | | | | 1. 1. | `` |
| | | | | | 1 |
| | | | | | |
| Bare | Not stated | | Not stated | F-10 | 11 |
| | | | | l' (* | 1 '' |
| | | | | | |
| | | S&T Re | | | 1 |
| | | | | 1 | 1 |
| | Rare Rare Rare Rare Rare Coccasional Frequent | RareNot statedRareNot statedRareNot statedRareNot statedRareNot statedCocasionalNot statedOccasionalNot statedFrequentNot statedModerateNot statedRareNot statedRareNot stated | RareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReOccasionalNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReFrequentNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReFrequentNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReModerateNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T ReRareNot statedASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Occasional Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Prequent Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Moderate Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Frequent Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Moderate Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS | Fare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F 8 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-8 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-8 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-8 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-9 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-9 Occasional Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-9 Moderate Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-9 Moderate Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-9 Moderate Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-9 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-9 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS S&T Re Not stated F-10 Rare Not stated ASME Sec XI IWV & PS TS Req. and/or PS Not stated F-10 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------|--------------------------|--------------|------------|--------------|---------------|------------------------------|
| 12 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 13 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 14 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 15 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 16 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 17 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 18 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 19 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 20 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 21 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 22 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 23 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 24 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 25 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 26 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 27 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | DRIFT | Signal Drift |
| 28 | Service Water System | Motor Operated Valve | Not stated | Not stated | Not stated | ERO | Wall Thinning |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Functio Fails to Close - Valve fails to close fully | Rare | Not stated | Rel.progs ASME Sec XI | Report Recommendations | Page No. | 1 1 |
|---|------------|-------------|-----------------------------|------------------------|----------|-----|
| when demanded. | Hare | Not stated | IWV & PS TS | NOI SILIEU | 10 | 1 " |
| anen demanded. | | | Req. and/or PS | | | |
| | | | S&T Re | 1 | | |
| ails to Close - Valve fails to close fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-10 | 1: |
| vhen demanded. | | | IWV & PS TS | • | | |
| | | | Req. and/or PS | | | 1 |
| | | | S&T Re | | | |
| ails to Close - Valve fails to close fully | Moderate | Not stated | ASME Sec XI | Not stated | F-10 | 14 |
| when demanded. | ļ | | IWV & PS TS | | | |
| | | | Req. and/or PS S&T Re | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-10 | 1 |
| when demanded. | | | IWV & PS TS | | | |
| ····· | | | Req. and/or PS | | | |
| | | | S&T Re | | | |
| ailure to Operate as Required - (a) A | Rare | Not stated | ASME Sec XI | Not stated | F-11 | 16 |
| alve fails to meet specific requirements | | | IWV & PS TS | | | |
| uch as a stroke time or (b) a valve loses | | | Req. and/or PS | | | |
| he ability to control system parameters. | | | S&T Re | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | ASME Sec XI | Not stated | F-12 | 17 |
| node is used when the narrative lacks | 1 | | IWV & PS TS | 1 | | 1 |
| specific information on whether the valve | 1 | | Req. and/or PS | | | |
| ailed to open or failed to close. | | | S&T Re | | | |
| Fails to Close - Valve fails to close fully | Occasional | Not stated | GL 89-10 & | Not stated | F-13 | 18 |
| vhen demanded. | | | Suppl. ASME Sec XI-IWV & | | | |
| | | | PS TS Req | | | |
| Fails to Close - Valve fails to close fully | Moderate | Not stated | GL 89-10 & | Not stated | F-13 | 15 |
| vhen demanded. | NICCELATE | NOUSIALES | Suppl. ASME | | 110 | " |
| | | | Sec XI-IWV & | | | |
| | | | PS TS Req | | | |
| ails to Close - Valve fails to close fully | Infrequent | Not stated | GL 89-10 & | Not stated | F-13 | 20 |
| when demanded. |] ' | | Suppl. ASME | | | ļ |
| | | | Sec XI-IWV & | | | |
| | | | PS TS Req | | | |
| Fails to Close - Valve fails to close fully | Frequent | Not stated | GL 89-10 & | Not stated | F-13 | 21 |
| vhen demanded. | | | Suppl. ASME | | | |
| | | | Sec XI-IWV & | | | |
| | | | PS TS Req | | | |
| ails to Close - Valve fails to close fully | Frequent | Not stated | GL 89-10 & | Not stated | F-13 | 22 |
| vhen demanded. | | | Suppl. ASME Sec XI-IWV & | | | |
| | | | PS TS Req | | | ļ |
| Fails to Open - Valve fails to open fully | Rare | Not stated | GL 89-10 & | Not stated | F-14 | 23 |
| when demanded. | I LOUE | NOT STATED | Suppl. ASME | Not Stated | 1 - 1 - | ~ |
| | | | Sec XI-IWV & | · · | | |
| | | | PS TS Req | | | |
| Fails to Open - Valve fails to open fully | Occasional | Not stated | GL 89-10 & | Not stated | F-14 | 24 |
| when demanded. | | | Suppl. ASME | | | 1 |
| | | | Sec XI-IWV & | | | |
| | | | PS TS Req | | | |
| Fails to Open - Valve fails to open fully | Infrequent | Not stated | GL 89-10 & | Not stated | F-14 | 25 |
| when demanded. | | | Suppl. ASME | l | | 1 |
| | | | Sec XI-IWV & | • | | |
| | | | PS TS Req | | | |
| Fails to Open. | Rare | Not stated | GL 89-10 & | Not stated | F-14 | 20 |
| | 1 | | Suppl. ASME | 1 | 1 | 1 |
| | | | Sec XI-IWV & | | 1 | |
| Fails to Open. | Boro | Not stated | PS TS Req | Not stated | F-14 | 27 |
| | Rare | NUL SIALEU | GL 89-10 & Suppl. ASME | INUT SHELED | F-14 | 2' |
| | | | Sec XI-IWV & | | ļ | |
| |] | | PS TS Req | J | | |
| ailure to Operate as Required (a) a valve | Infrequent | Not stated | GL 89-10 & | Not stated | F-15 | 28 |
| alls to meet specific requirements such | | THUL STATEM | Suppl. ASME | | -15 | 20 |
| as stroke time or (b) a valve loses the | | | Sec XI-IWV & | 1 | | 1 |
| | • | | | 1 | | 1 |
| ability to control system parameters. | | | PS TS Req | | | |

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| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------|------------------------------|--------------|------------|--------------|---------------|------------------------------|
| 29 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 30 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 31 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 32 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | VIBR | Loosening |
| 33 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 34 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 35 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 36 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 37 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | ELE-TEMP | Physical Degradation |
| 38 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | VIBR | Loosening |
| 39 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 40 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 41 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 42 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 43 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 44 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Fatigue Cumulative Damage |
| 45 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components **Reviewed by:** David C. Ma, ANL

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| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No | |
|---|------------|---------------|---------------------------|------------------------|---------|----|
| Failure to Operate as Required (a) a valve | Occasional | Not stated | GL 89-10 & | Not stated | F-15 | 29 |
| ails to meet specific requirements such | | | Suppl. ASME | - | | |
| as stroke time or (b) a valve loses the | | | Sec XI-IWV & | | | |
| ability to control system parameters. | | | PS TS Req | | | - |
| Failure to Operate as Required (a) a valve | Rare | Not stated | GL 89-10 & | Not stated | F-15 | 30 |
| ails to meet specific requirements such | | , | Suppl. ASME | | | 1 |
| as stroke time or (b) a valve loses the | | | Sec XI-IWV & PS TS Reg | | | |
| ability to control system parameters. | 1 4 | Nist states d | | hist stated | F-15 | 31 |
| Failure to Operate as Required (a) a valve | Infrequent | Not stated | GL 89-10 & | Not stated | F-10 | 31 |
| fails to meet specific requirements such as stroke time or (b) a valve loses the | | | Suppl. ASME | | | |
| as stroke time or (b) a valve loses the ability to control system parameters. | | | PS TS Req | 1 | | |
| Failure to Operate as Required (a) a valve | Infrequent | Not stated | GL 89-10 & | Not stated | F-15 | 32 |
| fails to meet specific requirements such | Innequent | Not stated | Suppl. ASME | | 1. 10 | 1 |
| as stroke time or (b) a valve loses the | | | Sec XI-IWV & | | | |
| ability to control system parameters. | | | PS TS Req | | | |
| External leakage - The most common | Frequent | Not stated | GL 89-10 & | Not stated | F-15 | 33 |
| case is a flange leak. | riequent | NOT STATED | Suppl. ASME | Not Stated | | 1 |
| ase is a hange leak. | | | Sec XI-IWV & | | | |
| | | | PS TS Req | | | |
| External leakage - The most common | Infrequent | Not stated | GL 89-10 & | Not stated | F-15 | 34 |
| case is a flange leak. | ninequent | | Suppl. ASME | | ' 'ĭ | ~ |
| and is a many idan. | | 1 | Sec XI-IWV & | | 1 | |
| | | 1 | PS TS Req | | 1 | |
| Fails to Open/Fails to Close - This failure | Infrequent | Not stated | GL 89-10 & | Not stated | F-16 | 35 |
| mode is used when the narrative lacks | "" odgoru | THUE STATED | Suppi. ASME | | 1 | ~ |
| specific information on whether the valve | | | Sec XI IWV & | | | |
| failed to open or failed to close. | | | PS TS Req | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | GL 89-10 & | Not stated | F-16 | 36 |
| mode is used when the narrative lacks | 11010 | inor ounou | Suppl. ASME | | | |
| specific information on whether the valve | | | Sec XI-IWV & | | | |
| failed to open or failed to close. | | | PS TS Req | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | GL 89-10 & | Not stated | F-16 | 37 |
| mode is used when the narrative lacks | | | Suppl. ASME | | | |
| specific information on whether the valve | | | Sec XI-IWV & | | | |
| failed to open or failed to close. | | | PS TS Req | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | ASME Sec XI | Not stated | F-16 | 38 |
| mode is used when the narrative lacks | - Idio | not outloa | IWV & PS TS | not outou | | |
| specific information on whether the valve | | | Req. and/or PS | | | |
| failed to open or failed to close. | | | S&T Re | | | |
| External Leakage - The most common | Frequent | Not stated | ASME Sec XI | Not stated | F-17 | 39 |
| cases is a flange leak. | | | IWV & PS TS | 1 | | |
| | | | Reg. and/or PS | | | 1 |
| | | | S&T Re | | | 1 |
| Fails to Close - Valve fails to close fully | Frequent | Not stated | ASME Sec XI | Not stated | F-17 | 40 |
| when demanded. | | | IWV & PS TS | | | 1 |
| | | | Req. and/or PS | | | |
| | | | S&T Re | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-17 | 41 |
| when demanded. | | | IWV & PS TS | | | |
| | | | Req. and/or PS | | | 1 |
| | | | S&T Re | | | - |
| Fails to Close - Valve fails to close fully | Moderate | Not stated | ASME Sec Xi | Not stated | F-17 | 42 |
| when demanded. | | | IWV & PS TS | | | |
| | | | Req. and/or PS | | | |
| | | | S&T Re | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-17 | 43 |
| when demanded. | | | IWV & PS TS | | | |
| | | | Req. and/or PS | | | 1 |
| | | | S&T Re | | | |
| Fails to Open - Valve fails to open fully | Rare | Not stated | ASME Sec XI | Not stated | F-18 | 44 |
| when demanded. | | | IWV & PS TS | | | |
| | | | Req. and/or PS | | | 1 |
| | | | S&T Re | | | |
| Fails to Open - Valve fails to open fully | Occasional | Not stated | ASME Sec XI | Not stated | F-18 | 4 |
| when demanded. | | | IWV & PS TS | | | |
| | | | Req. and/or PS | 1 | | |
| | | | | | | |
| | | | S&T Re | | 1 | |

| ervice Water ystem ervice Water ystem ervice Water ystem ervice Water ystem ervice Water ystem | Pneumatic-Operated Valves Pneumatic-Operated Valves Pneumatic-Operated Valves Pneumatic-Operated Valves Pneumatic-Operated Valves | Not stated Not stated Not stated | Not stated Not stated Not stated Not stated Not stated Not stated | Not stated Not stated Not stated Not stated Not stated | CLOG EMBR WEAR CLOG | Flow Blockage Loss of Fracture Toughness Attrition Flow Blockage |
|---|--|---|---|--|---|---|
| ystem ervice Water ystem ervice Water ystem ervice Water ystem | Valves Pneumatic-Operated Valves Pneumatic-Operated Valves Pneumatic-Operated Valves | Not stated Not stated | Not stated Not stated | Not stated Not stated | WEAR | Toughness Attrition |
| ystem ervice Water ystem ervice Water ystem ervice Water | Valves Pneumatic-Operated Valves Pneumatic-Operated Valves | Not stated | Not stated | Not stated | | |
| ystem ervice Water ystem ervice Water | Valves Pneumatic-Operated Valves | | | | CLOG | Flow Blockage |
| vstem | Valves | Not stated | Not stated | | 1 | |
| | Pneumatic-Operated | | | Not stated | DRIFT | Set Point Drift |
| | Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| ervice Water /stem | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| ervice Water vstem | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| ervice Water vstem | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| ervice Water rstem | Motor-Driven Pumps | Not stated | Not stated | Not stated | EMBR | Loss of Fracture Toughness |
| orvice Water /stem | Motor-Driven Pumps | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| ervice Water rstem | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| ervice Water stem | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| rvice Water stem | Motor-Driven Pumps | Not stated | Not stated | Not stated | VIBR | Loosening |
| | | | | | | |
| | stem rvice Water stem | stem Valves rvice Water Pneumatic-Operated Valves rvice Water Pneumatic-Operated Valves rvice Water Motor-Driven Pumps stem Motor-Driven Pumps rvice Water Motor-Driven Pumps rvice Water Motor-Driven Pumps rvice Water Motor-Driven Pumps rvice Water Motor-Driven Pumps stem | stemValvesrvice Water stemPneumatic-Operated ValvesNot statedrvice Water stemPneumatic-Operated ValvesNot statedrvice Water stemMotor-Driven Pumps Not statedNot stated | stemValvesrvice Water stemPneumatic-Operated ValvesNot statedNot statedrvice Water stemPneumatic-Operated ValvesNot statedNot statedrvice Water stemMotor-Driven Pumps Not statedNot statedNot stated | stem Valves Not stated Not stated rvice Water stem Pneumatic-Operated Valves Not stated Not stated Not stated rvice Water stem Pneumatic-Operated Valves Not stated Not stated Not stated rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated rvice Water Motor-Driven Pumps Not stated Not stated Not stated rvice Water Motor-Driven Pumps Not stated Not stated Not stated rvice Water Motor-Driven Pumps Not stated Not stated Not stated | stem Valves rvice Water stem Pneumatic-Operated Valves Not stated Not stated Not stated CORR rvice Water stem Pneumatic-Operated Valves Not stated Not stated Not stated VIBR rvice Water stem Pneumatic-Operated Valves Not stated Not stated Not stated VIBR rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated EMBR rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated FAT rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated FAT rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated WEAR rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated UEAR rvice Water stem Motor-Driven Pumps Not stated Not stated Not stated UCG |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components **Reviewed by:** David C. Ma, ANL **Effect of Aging on Component European Contributo Contributo Failure** Reported progs. Rel progs. Report Recommendation of Component Review.

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|-----------------------|----------------|---|------------------------|----------|------------|
| Fails to Open - Valve fails to open fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-18 | 46 |
| when demanded. | | | IWV & PS TS | | | |
| | | | Req. and/or PS S&T Re | | | |
| Failure to Operate as Required - (a) a | Rare | Not stated | ASME Sec XI | Not stated | F-18 | 47 |
| valve fails to meet specific requirements | Ticato | Not Stated | IWV & PS TS | Not stated | 1-10 | 4 ′ |
| such as stroke time or (b) a valve loses | | | Reg. and/or PS | | | |
| the ability to control system parameters. | | | S&T Re | | | |
| Failure to Operate as Required - (a) a | Frequent | Not stated | ASME Sec XI | Not stated | F-18 | 48 |
| valve fails to meet specific requirements | | | IWV & PS TS | | | |
| such as stroke time or (b) a valve loses | | | Req. and/or PS | | | |
| the ability to control system parameters. | | | S&T Re | | | |
| Failure to Operate as Required - (a) a | Rare | Not stated | ASME Sec XI | Not stated | F-18 | 49 |
| valve fails to meet specific requirements | | | IWV & PS TS | | |] |
| such as stroke time or (b) a valve loses | | | Req. and/or PS | | | |
| the ability to control system parameters. | | | S&T Re | | | |
| Failure to Operate as Required - (a) a | Rare | Not stated | ASME Sec XI | Not stated | F-18 | 50 |
| valve fails to meet specific requirements | | | IWV & PS TS | | | |
| such as stroke time or (b) a valve loses | | | Req. and/or PS | | | |
| the ability to control system parameters. | | | S&T Re | | | |
| Failure to Operate as Required - (a) a | Infrequent | Not stated | ASME Sec XI | Not stated | F-18 | 51 |
| valve fails to meet specific requirements | | | IWV & PS TS | | | |
| such as stroke time or (b) a valve loses | | | Req. and/or PS | | | |
| the ability to control system parameters. | | | S&T Re | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 52 |
| mode is used when the narrative lacks | | | IWV & PS TS | | | |
| specific information on whether the valve | | | Req. and/or PS | | | |
| failed to open or failed to close. | | | S&T Re | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 53 |
| mode is used when the narrative lacks | | | IWV & PS TS | | | |
| specific information on whether the valve | | | Req. and/or PS | | | |
| failed to open or failed to close. | | | S&T Re | | | |
| Fails to Open/Fails to Close - This failure | Infrequent | Not stated | ASME Sec XI | Not stated | F-19 | 54 |
| mode is used when the narrative lacks | | | IWV & PS TS | | | |
| specific information on whether the valve | | | Req. and/or PS | | | |
| failed to open or failed to close. | l | | S&T Re | | | |
| External Leakage - The leakage failure | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 55 |
| mode describes a fault in which the pump is operational, but is removed from service | · . | | IWP & PS TS | | | |
| because of excessive leakage of the | | | Req. and/or PS S&T Re | | | |
| pumped medium. A common example of | | | SALLE | | | |
| this mode is a packing leak. | | | | | 1 1 | |
| External Leakage - The leakage failure | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 56 |
| mode describes a fault in which the pump | nale | NUL SIALOU | IWP & PS TS | NOT STATED | [F-19 | 20 |
| is operational, but is removed from service | | | Req. and/or PS | | | |
| because of excessive leakage of the | | | S&T Re | | | |
| pumped medium. A common example of | | | 001110 | | | 1 |
| this mode is a packing leak. | | | | | | |
| External Leakage - The leakage failure | Frequent | Not stated | ASME Sec XI | Not stated | F-19 | 57 |
| mode describes a fault in which the pump | Tiequein | Not stated | IWP & PS TS | Not stated | F-19 | - 27 |
| is operational, but is removed from service | | | Req. and/or PS | | | |
| because of excessive leakage of the | | | S&T Re | | | 1 |
| pumped medium. A common example of | | | | | | |
| this mode is a packing leak. | | | | | | |
| External Leakage - The leakage failure | Moderate | Not stated | ASME Sec XI | Not stated | F-19 | 58 |
| mode describes a fault in which the pump | | | IWP & PS TS | | | |
| is operational, but is removed from service | | | Req. and/or PS | | | |
| because of excessive leakage of the | | | S&T Re | | | |
| pumped medium. A common example of | | | | | | |
| this mode is a packing leak. | | | | | j l | ł |
| External Leakage - The leakage failure | Infrequent | Not stated | ASME Sec XI | Not stated | F-19 | 59 |
| mode describes a fault in which the pump | | | IWP & PS TS | | | |
| is operational, but is removed from service | · · · | | Req. and/or PS | | | |
| because of excessive leakage of the | | | S&T Re | | | ļ |
| pumped medium. A common example of | | | | | _ | |
| this mode is a packing leak. | ļ | | | | | ļ |
| | | | | | | ŀ |
| | | | Į – – – – – – – – – – – – – – – – – – – | | | |
| | | | 1 | | | l |
| | • | | | | · I | |

| | System Service Water | Structure/Comp | Subcomponent Not stated | Materials | Manufacturer | ARD mechanism Not stated | ARD effects |
|----|-------------------------|--------------------|----------------------------|------------|--------------|-----------------------------|--|
| 60 | Service Water System | Motor-Driven Pumps | NOT STATEO | NOTSTALED | NOL STATEO | NOT STATED | Inadequate Maintenance Causes Accelerate Aging |
| 61 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Inadequate Operational Procedures Cause Accelerated Aging |
| 62 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Construction Error Cause Accelerated Aging |
| 63 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Construction Inadequacy Cause Accelerated Aging |
| 64 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | BIO | Buildup of Organisms |
| 65 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 66 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 67 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 68 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | ADH | Movement Loss |
| 69 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 70 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerate Aging |
| 71 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Insulation Breakdown Cause Abnormal Resistance |
| 72 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Open Circuit Caus Abnormal Resistance |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components **Reviewed by:** David C. Ma. ANL

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| | David C. Ma, ANL | • • • • • • • | _ | D. I. | | . | |
|-------------------------------------|---|---------------|-------------|--------------------------|------------------------|--------------|----------|
| | n Component Functio | | | Rel.progs | Report Recommendations | Page No. | |
| | The leakage failure | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 60 |
| | fault in which the pump | | | IWP & PS TS | | | |
| | is removed from service ive leakage of the | | | Req. and/or PS S&T Re | | | |
| | A common example of | | | Sal ne | | | |
| is mode is a pack | | | | | | | • |
| | The leakage failure | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 61 |
| | fault in which the pump | | 1000 dailed | IWP & PS TS | | | |
| | s removed from service | | | Req. and/or PS | | ſ | |
| | ive leakage of the | | | S&T Re | | 1 | |
| umped medium. | A common example of | | | | | I | |
| is mode is a pack | king leak. | | | | | | |
| | perating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-21 | 62 |
| | anually tripped off-line | | | IWP & PS TS | | 1 | |
| | to the pump. It also | | | Req. and/or PS | | | |
| cludes pumps that | at fail to run to | | | S&T Re | | | |
| ecifications. | | | | | | | L |
| | perating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-21 | 63 |
| | anually tripped off-line | | | IWP & PS TS | | | |
| | to the pump. It also | | | Req. and/or PS | 1 | | 1 |
| cludes pumps the | at tail to run to | | ł | S&T Re | 1 | | 1 |
| pecifications. | | Dere | | ACME OF M | Net stated | | |
| | perating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-21 | 64 |
| | anually tripped off-line | | 1 | IWP & PS TS | 1 | 1 | ł |
| | to the pump. It also | | | Req. and/or PS | | | 1 |
| cludes pumps tha ecifications. | at rall to run to | | | S&T Re | | | 1 |
| | perating pump was | Infraguant | Not stated | ASME Sec XI | Not stated | F-21 | 65 |
| | anually tripped off-line | Infrequent | INOL STATED | IWP & PS TS | NOT STATED | 1-21 | |
| | to the pump. It also | | | Req. and/or PS | | | |
| cludes pumps that | | | | S&T Re | | | |
| ecifications. | | | | | | | |
| | perating pump was | Frequent | Not stated | ASME Sec XI | Not stated | F-21 | 66 |
| | anually tripped off-line | roquon | | IWP & PS TS | , ioi otaliou | | |
| | to the pump. It also | | | Reg. and/or PS | | | |
| cludes pumps that | | | | S&T Re | | | 1 |
| ecifications. | | | | | | | |
| ails to Run - An op | perating pump was | Moderate | Not stated | ASME Sec XI | Not stated | F-21 | 67 |
| | anually tripped off-line | | | IWP & PS TS | | | · |
| | to the pump. It also | | | Req. and/or PS | | | |
| cludes pumps that | at fail to run to | | | S&T Re | | 1 | |
| ecifications. | | | | | | I | |
| ails to Run - An op | perating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-21 | 68 |
| | anually tripped off-line | | | IWP & PS TS | | | |
| prevent damage | to the pump. It also | | | Req. and/or PS | | | |
| cludes pumps tha | at fail to run to | | | S&T Re | | | |
| ecifications. | | | | | | | <u> </u> |
| | perating pump was | Frequent | Not stated | ASME Sec XI | Not stated | F-21 | 69 |
| | anually tripped off-line | | | IWP & PS TS | | | 1 |
| | to the pump. It also | | | Req. and/or PS | | | |
| cludes pumps that | at fail to run to | | | S&T Re | | | |
| ecifications. | | | | 101150 | | | |
| | perating pump was | Occasional | Not stated | ASME Sec XI | Not stated | F-21 | 70 |
| | nually tripped off-line | | | IWP & PS TS | | | ł |
| | to the pump. It also | | | Req. and/or PS | | | l |
| cludes pumps that ecifications. | at fall to run to | | | S&T Re | 1 | | 1 |
| | porating pump was | Infraguent | Not stated | ASME Sec XI | Not stated | F-21 | 71 |
| | perating pump was anually tripped off-line | Infrequent | NUL SIALOU | IWP & PS TS | Not stated | [-2] | |
| | to the pump. It also | | | Req. and/or PS | | | l |
| cludes pumps that | | | | S&T Re | | | l |
| ecifications. | | | | | | 1 | l |
| | perating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-21 | 72 |
| | anually tripped off-line | | | IWP & PS TS | | | 1 '2 |
| | | | | | 1 | 1 1 | 1 |
| cludes pumps that | | | | S&T Re | | | 1 |
| ecifications. | | | | | | | 1 |
| | | | | 1 | | 1 | 1 |
| | | | | | | | 1 |
| | | l | I | I | t | • | 1 |
| prevent damage cludes pumps that | to the pump. It also | | | Req. and/or PS | | | |

| Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | VIBR | Loosening |
|---|--|---|---|--|---|--|
| | | | | | | |
| Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Inadequate Maintenance Causes Accelerate Aging |
| Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Current Over/Unde Causes Degradatio of Equipment |
| Service Water | Strainers | Not stated | Not stated | Not stated | WEAR | Attrition |
| Service Water System | Strainers | Not stated | Not stated | Not stated | CORR | Loss of Material |
| Service Water System | Strainers | Not stated | Not stated | Not stated | BIO | Buildup or Organisms |
| Service Water System | Strainers | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Design Inadequacy Causes Accelerated Aging |
| Service Water System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| Service Water System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| Service Water System | Diesel Generator | Not stated | Not stated | Not stated | EMBR | Loss of Fracture Toughness |
| | System Service Water System | SystemMotor-Driven PumpsService Water SystemMotor-Driven PumpsService Water SystemMotor-Driven PumpsService Water SystemMotor-Driven PumpsService Water SystemMotor-Driven PumpsService Water SystemStrainersService Water SystemStrainersService Water SystemStrainersService Water SystemStrainersService Water SystemStrainersService Water SystemStrainersService Water SystemDiesel GeneratorService Water SystemDiesel Generator | SystemMotor-Driven PumpsNot statedService Water SystemMotor-Driven PumpsNot statedService Water SystemMotor-Driven PumpsNot statedService Water SystemMotor-Driven PumpsNot statedService Water SystemMotor-Driven PumpsNot statedService Water SystemStrainers StrainersNot statedService Water SystemStrainers StrainersNot statedService Water SystemStrainers StrainersNot statedService Water SystemStrainers StrainersNot statedService Water SystemStrainers Diesel GeneratorNot statedService Water SystemDiesel Generator | SystemMotor-Driven PumpsNot statedNot statedService Water SystemMotor-Driven PumpsNot statedNot statedService Water SystemMotor-Driven PumpsNot statedNot statedService Water SystemMotor-Driven PumpsNot statedNot statedService Water SystemMotor-Driven PumpsNot statedNot statedService Water SystemStrainersNot statedNot statedService Water SystemDiesel GeneratorNot statedNot statedService WaterDiesel GeneratorNot statedNot statedService WaterDiesel GeneratorNot statedNot stated <tr <td=""><t< td=""><td>System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated</td><td>System Motor-Driven Pumps Not stated Not stated Not stated FAT Service Water System Motor-Driven Pumps Not stated Not stated Not stated WEAR Service Water System Motor-Driven Pumps Not stated Not stated Not stated UEAR Service Water System Motor-Driven Pumps Not stated Not stated Not stated OLOG Service Water System Motor-Driven Pumps Not stated Not stated Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Not stated Strainers Service Water System Strainers Not stated Not stated Not stated Not stated BIO Service Water System Strainers Not stated Not stated Not stated Stated Not stated Not stated Stated Stated Not stated Not stated Stated Not stated Not stated Not stated Not stated Not stated Not stated Stated Not stated</td></t<></tr> | System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated | System Motor-Driven Pumps Not stated Not stated Not stated FAT Service Water System Motor-Driven Pumps Not stated Not stated Not stated WEAR Service Water System Motor-Driven Pumps Not stated Not stated Not stated UEAR Service Water System Motor-Driven Pumps Not stated Not stated Not stated OLOG Service Water System Motor-Driven Pumps Not stated Not stated Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Not stated Strainers Service Water System Strainers Not stated Not stated Not stated Not stated BIO Service Water System Strainers Not stated Not stated Not stated Stated Not stated Not stated Stated Stated Not stated Not stated Stated Not stated Not stated Not stated Not stated Not stated Not stated Stated Not stated |
| System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Motor-Driven Pumps Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated Not stated Service Water System Diesel Generator Not stated Not stated | System Motor-Driven Pumps Not stated Not stated Not stated FAT Service Water System Motor-Driven Pumps Not stated Not stated Not stated WEAR Service Water System Motor-Driven Pumps Not stated Not stated Not stated UEAR Service Water System Motor-Driven Pumps Not stated Not stated Not stated OLOG Service Water System Motor-Driven Pumps Not stated Not stated Not stated Not stated Not stated Service Water System Strainers Not stated Not stated Not stated Not stated Strainers Service Water System Strainers Not stated Not stated Not stated Not stated BIO Service Water System Strainers Not stated Not stated Not stated Stated Not stated Not stated Stated Stated Not stated Not stated Stated Not stated Not stated Not stated Not stated Not stated Not stated Stated Not stated | | | | | |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components Reviewed by: David C. Ma, ANL

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| Effect of Aging on Component Function | | Not stated | Rel.progs | Report Recommendations | Page No F-21 | 7 |
|---|------------|------------|----------------|------------------------|--------------------|----------|
| Fails to Run - An operating pump was | Occasional | NOT STATED | | INOT STATED | F-23 | ' |
| automatically or manually tripped off-line | | | IWP & PS TS | | | |
| o prevent damage to the pump. It also | | | Req. and/or PS | | | |
| ncludes pumps that fail to run to specifications. | | | Sal ne | | | |
| Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-21 | 7 |
| automatically or manually tripped off-line | nale | Not stated | IWP & PS TS | Not stated | , - 2 , | 1 ' |
| o prevent damage to the pump. It also | | | Reg. and/or PS | | | |
| ncludes pumps that fail to run to | | | S&T Re | | | |
| pecifications. | | | Carno | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-22 | 7 |
| lemand or which started and only | 1.0.0 | | IWP & PS TS | | | |
| operated for a brief period of time before | | | Reg. and/or PS | | | |
| ripping off-line. | | | S&T Re | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-22 | |
| lemand or which started and only | | | IWP & PS TS | | · | |
| operated for a brief period of time before | | | Reg. and/or PS | | | |
| ripping off-line. | | | S&T Re | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-22 | |
| lemand or which started and only | 11010 | Not stated | IWP & PS TS | NOT STATED | ' | 1 |
| | | | Reg. and/or PS | 1 | | |
| operated for a brief period of time before ripping off-line. | | | IS&T Re | 1 | | |
| | Poro | Not stated | | Not stated | F-22 | + |
| Fails to Start - Pumps did not start upon | Rare | Not stated | IWP & PS TS | INOL STATED | [⁻ -22 | 1 |
| lemand or which started and only | | | | 1 | | |
| operated for a brief period of time before | | | Req. and/or PS | | | |
| ripping off-line. | | | S&T Re | | | <u> </u> |
| oss of Function - Inability to perform its | Frequent | Not stated | | Not stated | F-23 | |
| ntended function. | | | PS S&T Req. | | | |
| oss of Function - Inability to perform its | Occasional | Not stated | PS TS Req., | Not stated | F-23 | 1 |
| ntended function. | | | RG 1.9,& RG | | | |
| | | | 1.108 | | | _ |
| Plugged - Plugging of Strainers | Infrequent | Not stated | PS TS Req., | Not stated | F-23 | 8 |
| | | | RG 1.9,& RG | | | |
| | | | 1.108 | | | |
| Plugged - Plugging of Strainers | Moderate | Not stated | PS TS Req., | Not stated | F-23 | 8 |
| | | | RG 1.9,& RG | | | |
| | | | 1.108 | | | |
| Fails to Start - Fails to start encompasses | Infrequent | Not stated | PS TS Req., | Not stated | F-33 | 1 |
| liesel generator failures that resulted from | • | | RG 1.9,& RG | | | |
| he diesel failing to start, failing to reach | | | 1.108 | | | |
| ated speed and voltage once a start | | | | | | |
| sequence was initiated, and failing to | | | | | | |
| achieve expected loading (kW). | | | | | | |
| Fails to Start - Fails to start encompasses | Infrequent | Not stated | PS TS Req., | Not stated | F-33 | 1 |
| liesel generator failures that resulted from | | 1 | RG 1.9,& RG | | | |
| he diesel failing to start, failing to reach | | | 1.108 | | | |
| ated speed and voltage once a start | | | | | | |
| sequence was initiated, and failing to | | | | | | |
| achieve expected loading (kW). | | | | | | |
| Fails to Start - Fails to start encompasses | infrequent | Not stated | PS TS Req., | Not stated | F-33 | |
| diesel generator failures that resulted from | | Not Stated | RG 1.9,& RG | 110, Stated | 1. 33 | 1 |
| ~ | | | 1.108 | | | |
| he diesel failing to start, failing to reach | | | 1.100 | | | |
| ated speed and voltage once a start | | | 1 | | | |
| sequence was initiated, and failing to | 1 | | 1 | | 1 | |
| achieve expected loading (kW). Fails to Start - Fails to start encompasses | Data | Not stated | | Net stated | F-33 | + |
| · · · · · · · · · · · · · · · · · · · | Rare | Not stated | PS TS Req., | Not stated | 1-33 | |
| diesel generator failures that resulted from | | | RG 1.9,& RG | | | |
| he diesel failing to start, failing to reach | | | 1.108 | | 1 | |
| rated speed and voltage once a start | 1 | | | | | |
| sequence was initiated, and failing to | | | | | | |
| achieve expected loading (kW). | 1.6 | N | | Nak state al | | -+ |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-34 | |
| of an operating diesel generator to supply | | | RG 1.9,& RG | | 1 | 1 |
| power to the emergency bus, given that | 1 | | 1.108 | | | |
| he diesel generator had undergone a | | · · | l | | | |
| | 1 | 1 | 1 | 1 | | |
| successful start. It also includes the | | | | | | |
| successful start. It also includes the spurious stopping of the diesel generator. | | | | | | |

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Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components **Reviewed by:** David C. Ma, ANL

| ltem | System | C. Ma, ANL Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------|------------------------------|--------------|------------|--------------|---------------|---|
| 88 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 89 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| 90 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 91 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Mechanical Overload Causes Degradation of Equipment |
| 93 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | DRIFT | Set Point Drift |
| | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Short Circuit Causes Abnormal Resistance |
| | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | VIBR | Loosening |
| | | | | | | | |

| | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---------------------|----------------|---|--|--|---|--|
| Auxiliary Feedwater | Check Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| System | | | | | | |
| | | | | | | |
| | | | | | | |
| | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| System | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | 1 |
| | | | | | | |
| | | | | | | |
| | | System Auxiliary Feedwater Check Valves | System Auxiliary Feedwater Check Valves Not stated | System Auxiliary Feedwater Check Valves Not stated | System Auxiliary Feedwater Check Valves Not stated Not stated | System Image: System Image: System Image: System Auxiliary Feedwater Check Valves Not stated Not stated WEAR |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components **Reviewed by:** David C. Ma, ANL

| Reviewed by: David C. Ma, ANL | n Contrib to Esilver | Deported progo | Dol name | Depart Decommondations | Daga Na | ltom |
|---|----------------------|----------------|-------------|------------------------|------------------|------|
| Effect of Aging on Component Function Fails to Run - Failure to run is any failure | | | Rel.progs | Report Recommendations | Page No. | _ |
| of an operating diagonal generator to sumply | Rare | Not stated | PS TS Req., | Not stated | F-34 | 88 |
| of an operating diesel generator to supply | | | RG 1.9,& RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | · | | |
| successful start. It also includes the | | | | | 1 | [|
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Frequent | Not stated | PS TS Req., | Not stated | F-34 | 89 |
| of an operating diesel generator to supply | | | RG 1.9,& RG | · | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | l. |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Rare | Not stated | PS TS Req., | Not stated | F-34 | 90 |
| of an operating diesel generator to supply | | | RG 1.9,& RG | | | |
| power to the emergency bus, given that | | 1 | 1.108 | [| | ĺ |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | ł | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-34 | 91 |
| of an operating diesel generator to supply | | | RG 1.9.& RG | | 1. • • | '' |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | 1.100 | | | |
| successful start. It also includes the | 1 | | | 1 | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-34 | 92 |
| of an operating diesel generator to supply | amequein | NUL SLALOU | RG 1.9,& RG | NOC STATED | [⁻³⁴ | 92 |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | 1.100 | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Madarata | | DO TO DUE | blad adada at | | 00 |
| | Moderate | Not stated | PS TS Req., | Not stated | F-34 | 93 |
| of an operating diesel generator to supply | | | RG 1.9,& RG | · · | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-34 | 94 |
| of an operating diesel generator to supply | | | RG 1.9,& RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-34 | 95 |
| of an operating diesel generator to supply | | | RG 1.9,& RG | | 1 | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | 1 | | | |
| spurious stopping of the diesel generator. | | | 1 | | | |
| Fails to Run - Failure to run is any failure | Rare | Not stated | PS TS Req., | Not stated | F-34 | 96 |
| of an operating diesel generator to supply | | | RG 1.9,& RG | | | |
| power to the emergency bus, given that | | | 1.108 | 1 | | |
| the diesel generator had undergone a | | | | 1 | 1 1 | |
| successful start. It also includes the | | | | 1 | | |
| spurious stopping of the diesel generator. | | | 1 | | | |
| , at the second generator. | L | | | | I | |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components **Reviewed by:** David C. Ma, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|--|------------------------|----------|------|
| External Leakage - The most common case is a flange leak. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 1 |
| External Leakage - The most common case is a flange leak. | Frequent | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 2 |

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| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------------|---------------------|--------------|------------|--------------|---------------|--|
| 3 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 4 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | Not stated | Improper Maintenance Causes Accelerate Aging |
| 5 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 6 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 7 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 8 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 9 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 10 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 11 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 12 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | VIBR | Loosening |
| 17 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 18 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 19 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Loss of Function Due to Faulty Electrical Module |

| Effect of Aging on Component Function | | | | Report Recommendations | Page No | |
|--|-------------|-------------|--------------------------|------------------------|----------------|----------|
| External Leakage - The most common | Rare | Not stated | ASME Sec XI | Not stated | 118 | |
| case is a flange leak. | | | IWB or IWV, | | 1 | |
| | | | PS TS Req. & | | | |
| | | | PS S&T R | | | |
| External Leakage - The most common | Rare | Not stated | ASME Sec XI | Not stated | F-18 | 4 |
| case is a flange leak. | | | IWB or IWV, | | | |
| | | | PS TS Req. & | | | |
| | | | PS S&T R | | | |
| Fails to Open - Valve fails to open fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-18 | 5 |
| when demanded. | | | IWB or IWV, | | | |
| | | | PS TS Req. & | | | i i |
| | | | PS S&T R | | | |
| Fails to Open - Valve fails to open fully | Rare | Not stated | ASME Sec XI | Not stated | F-18 | e |
| when demanded. | | | IWB or IWV, | | | |
| | | | PS TS Req. & | | | |
| | | | PS S&T R | | | |
| Failure to Operate as Required - (a) a | Moderate | Not stated | ASME Sec XI | Not stated | F-19 | 7 |
| valve fails to meet specific requirements | | | IWB or IWV, | | | |
| such as stroke time or (b) a valve loses | | | PS TS Req. & | | | |
| the ability to control system parameters. | | | PS S&T R | | | |
| Failure to Operate as Required - (a) a | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 8 |
| valve fails to meet specific requirements | | | IWB or IWV, | | | |
| such as stroke time or (b) a valve loses | | | PS TS Req. & | 1 | 1 | |
| the ability to control system parameters. | | | PS S&T R | | | 1 |
| Internal Leakage (Reverse Leakage) - | Rare | Not stated | ASME Sec XI | Not stated | F-19 | 9 |
| Reverse leakage is a failure mode used to | | | IWB or IWV, | | | |
| describe internal leakage through a check | [| | PS TS Reg. & | | | 1 |
| valve. | | х. | PS S&T R | | | |
| Internal Leakage (Reverse Leakage) - | Occasional | Not stated | ASME Sec XI | Not stated | F-19 | 10 |
| Reverse leakage is a failure mode used to | | not otallou | IWB or IWV, | | | |
| describe internal leakage through a check | | | PS TS Req. & | | | |
| valve. | | | PS S&T R | | | |
| Internal Leakage (Reverse Leakage) - | Frequent | Not stated | ASME Sec XI | Not stated | F-19 | 11 |
| Reverse leakage is a failure mode used to | Fiequent | NOISIAIOU | IWB or IWV, | NOT STATED | 1-13 | 1 '' |
| | 1 | | PS TS Req. & | | | |
| describe internal leakage through a check valve. | | | PS S&T R | | | 1 |
| | Infra guant | | ASME Sec XI | Not stated | F-19 | 12 |
| Internal Leakage (Reverse Leakage) - | Infrequent | Not stated | | NOI SIAIOO | F-19 | 1 14 |
| Reverse leakage is a failure mode used to | | | IWB or IWV, | | | |
| describe internal leakage through a check | | | PS TS Req. & PS S&T R | | | 1 |
| valve. | | | | Nick shall 1 | | + |
| Internal Leakage (Reverse Leakage) - | Occasional | Not stated | ASME Sec XI | Not stated | F-19 | 13 |
| Reverse leakage is a failure mode used to | | | IWB or IWV, | | | |
| describe internal leakage through a check | | | PS TS Req. & | | | |
| valve. | | | PS S&T R | | | <u> </u> |
| Fails to Close. | Rare | Not stated | If Class 1E | Not stated | F-20 | 14 |
| | | | 10CFR 50.49 | | | |
| | | | otherwise PS | | | |
| | | | S&T Req. | | | |
| Failure to Operate - The circuit breaker | Occasional | Not stated | If Class 1E | Not stated | F-20 | 15 |
| does not function properly, either fails to | | | 10CFR 50.49 | | |) |
| open or fails to close on demand. | | | otherwise PS | | | 1 |
| | | | S&T Req. | | | |
| Failure to Operate - The circuit breaker | Rare | Not stated | If Class 1E | Not stated | F-20 | 16 |
| does not function properly, either fails to | | | 10CFR 50.49 | | | |
| open or fails to close on demand. | | | otherwise PS | | | |
| | | | S&T Req. | | | |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-21 | 17 |
| erratic signals are produced by the | | 1 | 10CFR50.49 | | | |
| instrument. | | | otherwise PS | | | 1 |
| | } | | TS Req. | 1 | | 1 |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-21 | 18 |
| erratic signals are produced by the | | | 10CFR50.49 | | _ , | 1 |
| instrument. | | | otherwise PS | | | |
| | 1 · | | TS Req. | | | |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-21 | 19 |
| erratic signals are produced by the | | NUL SIGLEU | 10CFR50.49 | | [- <u>-</u> 2] | 1 '' |
| instrument. | 1 | | otherwise PS | | | |
| | | | | 1 | | 1 |
| | | 1 | TS Req. | | | |

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------------|-----------------------------|--------------|------------|--------------|---------------|---|
| 20 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Function |
| 21 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Electrical Failure Causes Loss of Function |
| 22 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 23 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Electrical Contact Failure Causes Los of Function |
| 24 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | WEAR | Attrition |
| 25 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 26 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 27 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Performance |
| 28 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 29 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 30 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 31 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 32 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 33 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 34 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 35 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 36 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |

| Effect of Aging on Component Function Failure to Operate. | Rare | | Rel.progs | Report Recommendations | Page No. | _ |
|--|------------|-------------|--------------|------------------------|----------|----------|
| Failure to Operate. | Hare | Not stated | 1 | NOT STATED | [F-21 | 20 |
| | | | 10CFR50.49 | | | |
| | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Failure to Operate. | Rare | Not stated | If Class 1E | Not stated | F-21 | 2 |
| | | | 10CFR50.49 | | | |
| | | | otherwise PS | | | 1 |
| | | | TS Req. | | | |
| Failure to Operate. | Infrequent | Not stated | If Class 1E | Not stated | F-21 | 22 |
| 1 | | | 10CFR50.49 | | 1 · | |
| | | | otherwise PS | | | |
| | | | TS Req. | | 1 | |
| Failure to Operate. | Rare | Not stated | If Class 1E | Not stated | F-21 | 2 |
| and to Operate. | nale | NOTStated | 10CFR50.49 | not stated | 1-21 | 2 |
| | | | | | | |
| | | | otherwise PS | | | |
| | | | TS Req. | | | <u> </u> |
| Erroneous/Erratic Signals - Erroneous or | Infrequent | Not stated | If Class 1E | Not stated | F-22 | 2 |
| erratic signals are produced by the | | | 10CFR50.49 | | 1 | |
| nstrument. | | | otherwise PS | | | |
| | | | TS Reg. | | | |
| Erroneous/Erratic Signals - Erroneous or | Occasional | Not stated | If Class 1E | Not stated | F-22 | 2 |
| erratic signals are produced by the | | | 10CFR50.49 | | 1 | _`` |
| instrument. | | | otherwise PS | | | 1 |
| nou anton. | | | TS Req. | 1 | | |
| | l | N1 | | | | + |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-23 | 26 |
| erratic signals are produced by the | | | 10CFR50.49 | 1 | | 1 |
| instrument. | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Erroneous/Erratic Signals - Erroneous or | Infrequent | Not stated | If Class 1E | Not stated | F-23 | 2 |
| erratic signals are produced by the | | | 10CFR50.49 | | | |
| instrument. | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-23 | 28 |
| | nare | NOT STATED | 10CFR50.49 | NOT STATED | 1-2.5 | 2 |
| erratic signals are produced by the | | | | | | |
| instrument. | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-23 | 29 |
| erratic signals are produced by the | | | 10CFR50.49 | | | |
| nstrument. | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Failure to Operate. | Frequent | Not stated | ASME Sec XI | Not stated | F-23 | 30 |
| | rioquoni | | IWB or IWV, | | | |
| | | 1 | PS TS Req. & | | | |
| | | 1 | PS S&T R | | | i i |
| | | | | NI-A-A-A-I | | <u> </u> |
| External Leakage - The most common | Occasional | Not stated | | Not stated | F-24 | 3. |
| case is a flange leak. | | | IWB or IWV, | 1 | | |
| | | | PS TS Req. & | 1 | | 1 |
| | | | PS S&T R | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-24 | 32 |
| when demanded. | | | IWB or IWV, | 1 | 1 | 1 |
| | | | PS TS Reg. & | 1 | | 1 |
| | 1 | | PS S&T R | | | 1 |
| Failure to Operate as Required. | Rare | Not stated | ASME Sec XI | Not stated | F-25 | 33 |
| andre to Operate as nequiled. | nale | NUL SLALEU | 1 | | -25 | 1 3 |
| | | | IWB or IWV, | 1 | | 1 |
| | 1 | | PS TS Req. & | 1 | | 1 |
| | | | PS S&T R | | | |
| internal Leakage. | Rare | Not stated | ASME Sec XI | Not stated | F-25 | 3 |
| | | | IWB or IWV, | | | |
| | 1 | | PS TS Req. & | | | 1 |
| | | | PS S&T R | | | 1 |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-26 | 3 |
| erratic signals are produced by the | | | 10CFR 50.49 | | | 1 |
| instrument. | | | otherwise PS | | | 1 |
| | 1 | | TS Req. | 1 | 1 | 1 |
| | 1 | Alat atatad | | Net state d | | + |
| Erroneous/Erratic Signals - Erroneous or | Infrequent | Not stated | If Class 1E | Not stated | F-26 | 3 |
| erratic signals are produced by the | | | 10CFR 50.49 | | | |
| | 1 | | otherwise PS | 1 | 1 | 1 |
| instrument. | | | | | | |
| instrument. | | | TS Req. | | | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | |
|----|-------------------------------|-----------------------------|--------------|------------|--------------|---------------|---|
| 37 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 38 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | WEAR | Attrition |
| 39 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 40 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | End of Life Electrica Failure |
| 41 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 42 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 43 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 44 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 45 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 46 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 47 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | Attrition | Buildup of Deposits |
| 48 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 49 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Acceler ate Aging |
| 50 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 51 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 52 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | |
|---|------------|------------|--------------|------------------------|-------------------|----------------|
| Failure to Operate. | Rare | Not stated | If Class 1E | Not stated | F-27 | 3 |
| | | | 10CFR 50.49 | | | 1 |
| | | | otherwise PS | - | | |
| | | | TS Req. | | | |
| Failure to Operate. | Rare | Not stated | If Class 1E | Not stated | F-27 | 3 |
| | | | 10CFR 50.49 | | | |
| | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Failure to Operate. | Rare | Not stated | If Class 1E | Not stated | F-27 | 39 |
| alure to operate. | nale | NOTSIALED | 10CFR 50.49 | Not stated | l' - ' | ۳ ۱ |
| | | | | | | |
| | | | otherwise PS | | | |
| | · | | TS Req. | | | |
| Failure to Operate. | Rare | Not stated | If Class 1E | Not stated | F-27 | 40 |
| | | | 10CFR 50.49 | | 1 | |
| | | | otherwise PS | | | |
| | J | | TS Reg. | 1 | | |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | If Class 1E | Not stated | F-28 | 41 |
| erratic signals are produced by the | | | 10CFR 50.49 | | | |
| instrument. | | | otherwise PS | | | [|
| | | | TS Req. | | | |
| Erronoouo/Errotio Cignolo Erronoouo as | Ossasianal | Not stated | If Class 1E | Not stated | F-28 | 42 |
| Erroneous/Erratic Signals - Erroneous or | Occasional | Not stated | | Not stated | F-20 | 44 |
| erratic signals are produced by the | | | 10CFR 50.49 | | | |
| instrument. | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Failure to Operate. | Occasional | Not stated | If Class 1E | Not stated | F-28 | 43 |
| | | | 10CFR 50.49 | | | |
| | | | otherwise PS | | | |
| | | | TS Req. | | | |
| Failure to Operate. | Rare | Not stated | If Class 1E | Not stated | F-28 | - 44 |
| | 11000 | Norstallog | 10CFR 50.49 | not out ou | • | 1 |
| | | | otherwise PS | | | 1 |
| | | | | | | 1 |
| | | | TS Req. | | | |
| External Leakage - The leakage failure | Occasional | Not stated | ASME Sec XI | Not stated | F-29 | 45 |
| mode describes a fault in which the pump | | | IWP, PS TS | | | |
| is operational, but is removed from service | | | Req & PS S&T | | | |
| because of excessive leakage of the | | | Req. | | | |
| pumped medium. A common example of | | | | | | |
| this mode is a packing leak. | | | | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-29 | 46 |
| demand or which started and only | | | IWP, PS TS | | | |
| operated for a brief period of time before | | | Req & PS S&T | | | |
| | | | Req. | | | |
| tripping off-line | | | | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-29 | 47 |
| demand or which started and only | | | IWP, PS TS | | | |
| operated for a brief period of time before | | | Req & PS S&T | | | |
| tripping off-line. | | | Req. | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-29 | 48 |
| demand or which started and only | | | IWP, PS TS | | · · · | |
| operated for a brief period of time before | | | Reg & PS S&T | | | |
| | | | Req. | | | |
| tripping off-line | | | | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-29 | 49 |
| demand or which started and only | | | IWP, PS TS | | | |
| operated for a brief period of time before | | | Req & PS S&T | | | |
| tripping off-line. | | | Req. | | | |
| Fails to Run - An operating pump was | Infrequent | Not stated | ASME Sec XI | Not stated | F-30 | 50 |
| automatically or manually tripped off-line | | 1 | IWP, PS TS | 1 | | 1 |
| to prevent damage to the pump. It also | 1 | 1 | Reg & PS S&T | | | |
| includes pumps that fail to run to | | | Req. | | | |
| specifications. | | | ·····, | | | |
| Fails to Run - An operating pump was | Frequent | Not stated | ASME Sec XI | Not stated | F-30 | 51 |
| | | NUL SIGIEU | | 1101 312104 | 1.30 | ^ی ا |
| automatically or manually tripped off-line | | 4 | IWP, PS TS | | | |
| to prevent damage to the pump. It also | | | Req & PS S&T | | | |
| includes pumps that fail to run to | | | Req. | | | |
| specifications. | | | | | | |
| Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-30 | 52 |
| automatically or manually tripped off-line | | 1 | IWP, PS TS | | | |
| to prevent damage to the pump. It also | | | Reg & PS S&T | | | |
| includes pumps that fail to run to | | | Req. | ļ | | |
| | - | | I DEM. | 3 | r | |
| specifications. | | | | | | |

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| | | MILL A STRATE A | | | | |
|-------------------------------|---|--|---|--|--|--|
| Auxiliary Feedwater System | Motor Driven Pumps | NOT STATED | Not stated | Not stated | NOT STATED | Set Point Drift Loss of Function |
| Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | Not stated | Improper Lubricatio Causes Accelerated Aging |
| Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| Auxiliary Feedwater System | Motor-Operated Vatves | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerated Aging |
| Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| | System Auxiliary Feedwater System Auxiliary Feedwater System Auxiliary Feedwater System Auxiliary Feedwater System Auxiliary Feedwater System Auxiliary Feedwater System Auxiliary Feedwater System Auxiliary Fedwater System Auxiliary Fedwater System Auxiliary Fedwater System Auxiliary Fedwater System | SystemMotor-Driven PumpsAuxiliary Feedwater SystemMotor-Operated ValvesAuxiliary Fedwater SystemMotor-Operated ValvesAuxiliary Fedwater SystemMotor-Operated Valves | SystemMotor Driven PumpsNot statedAuxiliary Feedwater SystemMotor-Operated ValvesNot statedAuxiliary Fedwater SystemMotor-Operated ValvesNot statedAuxiliary Fedwater SystemMotor-Operated ValvesNot statedAuxiliary Fedwater SystemMotor-Operated | SystemMotor Driven PumpsNot statedNot statedAuxiliary Feedwater SystemMotor-Operated ValvesNot statedNot statedAuxiliary Fedwater SystemMotor-Operated ValvesNot statedNot statedAuxiliary Fedwater Sys | System Motor Driven Pumps Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Auxiliary Fedwater System Motor-Operated Valves Not stated Not stated Not stated | System Motor Driven Pumps Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Not stated Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated WEAR Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated WEAR Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated WEAR Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Operated Valves Not stated Not stated Not stated CORR Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Not stated ADFI Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Not stated ADFI Auxiliary Feedwater System Motor-Operated Valves Not stated Not stated Not stated Not stated Auxiliary F |

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | T |
|--|------------|-------------|---------------|------------------------|-----------------|-----|
| Fails to Run - An operating pump was | Infrequent | Not stated | ASME Sec XI | Not stated | F-30 | 5 |
| automatically or manually tripped off-line | | | IWP, PS TS | | | |
| to prevent damage to the pump. It also | | | Req & PS S&T | | | |
| includes pumps that fail to run to | | | Req. | 1 | | 1 |
| specifications. | | | | | | |
| Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-30 | 54 |
| automatically or manually tripped off-line | | | IWP, PS TS | | | |
| to prevent damage to the pump. It also | | | Req & PS S&T | | | |
| includes pumps that fail to run to | | | Req. | | | |
| specifications. | | | | | | |
| External Leakage - The most common | Rare | Not stated | | Not stated | F-30 | 55 |
| cause is flange leak. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | · · · | | |
| | | | & Suppl. | | | |
| Fails to Close - Valve fails to close fully | Frequent | Not stated | | Not stated | F-31 | 56 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-31 | 57 |
| when demanded. | | | IWV, PS TS | | | |
| | ļ | | Req, GL 89-10 | | | Į , |
| | | | & Suppl. | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | | Not stated | F-31 | 58 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-31 | 59 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-31 | 60 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | 1 |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-31 | 61 |
| when demanded. | · · | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Fails to Open - Valve Fails to open fully | Moderate | Not stated | | Not stated | F-32 | 62 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Reg, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Failure to Operate as required - (a) valve | Rare | Not stated | | Not stated | F-32 | 63 |
| fails to meet specific requirements such | | | IWV, PS TS | | 1 1 | |
| as stroke time or (b) a valve loses the | | | Req, GL 89-10 | • | | |
| ability to control system parameters. | | | & Suppl. | | | |
| Failure to Operate as required - (a) valve | Rare | Not stated | ASME Sec XI | Not stated | F-32 | 64 |
| fails to meet specific requirements such | 1 ICH C | Hotokalou | IWV, PS TS | | 1 02 | |
| as stroke time or (b) a valve loses the | | | Req, GL 89-10 | | | |
| ability to control system parameters. | | | & Suppl. | | | |
| Fails to Open/Fails to Close - This failure | Infrequent | Not stated | | Not stated | F-33 | 65 |
| mode is used when the narrative lacks | milequent | NOISIALEU | IWV, PS TS | NUL SIALOU | [³³ | 00 |
| specific information on whether the valve | 1 | | Req, GL 89-10 | | | |
| failed to open or failed to close. | | | & Suppl. | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | ASME Sec XI | Net stated | F-33 | |
| | nare | Not stated | 1 | Not stated | F-33 | 66 |
| mode is used when the narrative lacks specific information on whether the valve | | | IWV, PS TS | | | |
| | · · | | Req, GL 89-10 | | | |
| failed to open or failed to close. Fails to Open/Fails to Close - This failure | Bara | Not state d | & Suppl. | Not stated | | |
| mode is used when the narrative lacks | Rare | Not stated | | Not stated | F-33 | 67 |
| mode is used when the harrative lacks specific information on whether the valve | Į | | IWV, PS TS | | | |
| • | 1 | 1 | Req, GL 89-10 | | | |
| failed to open or failed to close. | h | | & Suppl. | N - 4 - 4 - 4 | | |
| Erroneous/Erratic Signals. | Rare | Not stated | | Not stated | F-33 | 68 |
| | 1 | 1 | IWV, PS TS | | | |
| | 1 | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| | 1 | 1 | 1 | | 1 | |
| | | | | | 1 1 | |
| | | | | | | |

| | System | Structure/Comp | Subcomponent | | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------------|------------------------------|--------------|------------|--------------|---------------|---|
| 69 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 70 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 71 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 72 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 73 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 74 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 75 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 76 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Human Error Causes Accelerate Aging |
| 77 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 78 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 79 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 80 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 81 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Water Intrusion Causes Accelerated Aging |
| 82 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 83 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Improper Lubricatio Causes Accelerated Aging |
| 84 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 85 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | _ |
|--|------------|-------------|---------------------------|------------------------|----------|-----|
| Erroneous/Erratic Signals. | Infrequent | Not stated | ASME Sec XI | Not stated | F-33 | 69 |
| | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 & Suppl. | | | |
| External Leakage. | Frequent | Not stated | ASME Sec XI | Not stated | F-35 | 70 |
| External Leakage. | Frequent | NUC SIALOU | IWV, PS TS | NOTSTATED | 1-55 | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Moderate | Not stated | ASME Sec XI | Not stated | F-35 | 71 |
| when demanded. | moderate | Nototalou | IWV, PS TS | | | |
| | | | Reg. & PS | | | |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | | Not stated | F-35 | 72 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Frequent | Not stated | ASME Sec XI | Not stated | F-35 | 73 |
| when demanded. | | | IWV. PS TS | 1 | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Moderate | Not stated | ASME Sec XI | Not stated | F-35 | 74 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | 1 |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-35 | 75 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-35 | 76 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | 1 | | |
| | | | S&T Req. | | | |
| Fails to Open - Valve fails to open fully | Occasional | Not stated | ASME Sec XI | Not stated | F-36 | 77 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | I | | |
| Fails to Open - Valve fails to open fully | Frequent | Not stated | ASME Sec XI | Not stated | F-36 | 78 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Open - Valve fails to open fully | Infrequent | Not stated | | Not stated | F-36 | 79 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| · · · · · · · · · · · · · · · · · · · | | | S&T Req. | | | |
| Fails to Open - Valve fails to open fully | Rare | Not stated | | Not stated | F-36 | 80 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | l | | S&T Req. | | | Ļ |
| Fails to Open - Valve fails to open fully | Rare | Not stated | ASME Sec XI | Not stated | F-36 | 81 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Failure to Operate as Required - (a) A | Frequent | Not stated | ASME Sec XI | Not stated | F-36 | 82 |
| valve fails to meet specific requirements | | | IWV, PS TS | | | |
| such as a stroke time or (b) a valve loses | | | Req, & PS | | | |
| the ability to control system parameters. | | N1-4-4-4-1 | S&T Req. | | | |
| Failure to Operate as Required - (a) A | Infrequent | Not stated | ASME Sec XI | Not stated | F-36 | 83 |
| valve fails to meet specific requirements | | | IWV, PS TS | | | |
| such as a stroke time or (b) a valve loses | | | Req, & PS | | | |
| the ability to control system parameters. | Para | Not stated | S&T Req. | Not stated | F-36 | 84 |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | | Not stated | F-30 | ~ |
| mode is used when the narrative lacks | | | IWV, PS TS | | | |
| specific information on whether the valve failed to open or failed to close. | | | Req, & PS S&T Req. | | | 1 |
| Failed to open or failed to close. Fails to Open/Fails to Close - This failure | Infrequent | Not stated | ASME Sec XI | Not stated | F-36 | 85 |
| rais to Open/rais to Olose + This failure | maquent | INOL SIGLEG | IWV, PS TS | INUL SLALOU | | 1 * |
| made is used when the nemetive laster | | | | | | |
| mode is used when the narrative lacks | | | | | | 1 |
| mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | | | Req, & PS S&T Req. | | | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|-------------------------------|-------------------------|--------------|------------|--------------|---------------|---|
| 86 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposit |
| 87 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 88 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | WEAR | Attrition |
| 89 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 90 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | Not stated | Electrical Arcing Causes Loss of Function |
| 91 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 92 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | WEAR | Attrition |
| 93 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Electrical Open Circuit Causes Abnormal Resistance |
| 94 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| 95 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Function |
| 96 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | Not stated | End of Life Electric Failure Causes Accelerated Aging |
| 97 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| 98 | Auxiliary Feedwater System | Relief Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 99 | Auxiliary Feedwater System | Relief Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposit |
| 100 | Auxiliary Feedwater System | Relief Valves | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Function |
| 101 | Auxiliary Feedwater System | Snubbers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 102 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | WEAR | Attrition |
| 103 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 104 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | WEAR | Attrition |
| 105 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | CLOG | Flow Blockage |

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | _ |
|--|------------|------------|--|------------------------|----------|-----|
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 86 |
| Erroneous/Erratic Signals - Erroneous or | Moderate | Not stated | PS TS Req, & | Not stated | F-38 | 87 |
| erratic signals are produced by the instrument. | | | PS S&T Req. | | | |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 88 |
| Failure to Operate. | Infrequent | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 89 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 90 |
| Erroneous/Erratic Signals - Erroneous or | Occasional | Not stated | PS TS Req, & | Not stated | F-39 | 91 |
| erratic signals are produced by the instrument. | CCCASIONAL | NOT STALEU | PS S&T Req. | Notstated | | 51 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-39 | 92 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-39 | 93 |
| Fails to Open - Failure of a normally | Rare | Not stated | PS TS Req, & | Not stated | F-40 | 94 |
| closed relay to open upon demand. | | <u> </u> | PS S&T Req. | | | |
| Fails to Open - Failure of a normally closed relay to open upon demand. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-40 | 95 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-40 | 96 |
| Failure to Operate. | Infrequent | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-40 | 97 |
| Fails to Open - Failure of the relay to | Rare | Not stated | ASME Sec XI | Not stated | F-40 | 98 |
| operate due to lack of an input signal. | | | IWV, PS TS Req, & PS S&T Req. | | | |
| Fails to Open - Failure of the relay to operate due to lack of an input signal. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-42 | 99 |
| Premature Open - A typical example is the relief valve opening prior to its pressure setting. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-42 | 100 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Frequent | Not stated | ASME Sec XI ISTD | Not stated | F-45 | 101 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 102 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 103 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 104 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 105 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|-------------------------------|--------------------------|--------------|------------|--------------|---------------|--|
| 06 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 107 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 108 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 109 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | VIBR | Loosening |
| 110 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 111 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 112 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 113 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | VIBR | Loosening |
| 114 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 115 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Design Error Causes Accelerate Aging |
| 117 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| 118 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposit |
| 119 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | DRIFT | Set Point Drift Causes Loss of Performance |

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | 10 |
|---|------------|-------------|----------------------------|------------------------|----------|-----|
| Fails to Start - Pumps did not start upon | Rare | Not stated | | NOT STATEO | F-45 | 10 |
| demand or which started and only opened | | | IWP, PS TS Reg & PS S&T | | | |
| for a brief period of time before tripping off-line. | | | Req. | | | |
| Fails to Start - Pumps did not start upon | Rare | Not stated | ASME Sec XI | Not stated | F-45 | 10 |
| demand or which started and only opened | | NOT STATED | IWP, PS TS | Not stated | 1 45 | " |
| for a brief period of time before tripping | | | Reg & PS S&T | | | |
| off-line. | | | Reg. | | | |
| Fails to Start - Pumps did not start upon | Infrequent | Not stated | ASME Sec XI | Not stated | F-45 | 10 |
| demand or which started and only opened | | Inor stated | IWP, PS TS | | | [^ |
| for a brief period of time before tripping | | | Reg & PS S&T | | | |
| off-line. | | | Req. | | | |
| Fails to Start - Pumps did not start upon | Occasional | Not stated | ASME Sec XI | Not stated | F-45 | 10 |
| demand or which started and only opened | | | IWP, PS TS | | | |
| for a brief period of time before tripping | | | Req & PS S&T | 1 | | |
| off-line. | | | Req. | | | |
| External Leakage - The leakage failure | Frequent | Not stated | ASME Sec XI | Not stated | F-51 | 11 |
| mode describes a fault in which the pump | Trequern | inor stated | IWP, PS TS | | | |
| is operational, but is removed from service | | | Reg & PS S&T | | | |
| because of excessive leakage of the | | | Req. | | | |
| pumped medium. A common example of | | | 1.04. | | | |
| this mode is a packing leak. | | | | | | |
| Fails to Run - An operating pump was | Frequent | Not stated | ASME Sec XI | Not stated | F-51 | 11 |
| automatically or manually tripped off-line | | | IWP, PS TS | | | 1 |
| to prevent damage to the pump. It also | | | Reg & PS S&T | | | |
| includes pumps that fail to run to | | | Req. | | | |
| specifications. | | | | | · | |
| Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-51 | 11 |
| automatically or manually tripped off-line | | | IWP, PS TS | | | 1 |
| to prevent damage to the pump. It also | | | Reg & PS S&T | | | |
| ncludes pumps that fail to run to | |] | Reg. | 1 | | |
| specifications. | | | | | | |
| Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-51 | 11 |
| automatically or manually tripped off-line | 1000 | nor called | IWP, PS TS | | | 1 |
| to prevent damage to the pump. It also | | | Req & PS S&T | | l l | |
| ncludes pumps that fail to run to | | | Req. | | | |
| specifications. | | | | | | |
| External Leakage - The most common | Frequent | Not stated | ASME Sec XI | Not stated | F-53 | 11 |
| case is a flange leak. | | | IWV, PS TS | | | |
| g | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| External Leakage - The most common | Frequent | Not stated | ASME Sec XI | Not stated | F-53 | 11 |
| case is a flange leak. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | • | | |
| | | | & Suppl. | | | |
| Fails to Start - Fails to start encompasses | Infrequent | Not stated | PS TS Req., | Not stated | F-59 | 11 |
| diesel generator failures that resulted from | | | RG 1.9. RG | | | |
| he diesel failing to start, failing to reach | | ł | 1.108 | 1 | | |
| stated speed and voltage once a start | | | | | | |
| sequence was initiated, and failing to | | | | | 1 | 1 |
| achieve expected loading (kW). | | | | | | |
| Fails to Start - Fails to start encompasses | Infrequent | Not stated | PS TS Req., | Not stated | F-59 | 11 |
| diesel generator failures that resulted from | | | RG 1.9, RG | [····· | | |
| he diesel failing to start, failing to reach | | | 1.108 | | | |
| stated speed and voltage once a start | | | | | | |
| sequence was initiated, and failing to | | | ľ | 1 | | |
| achieve expected loading (kW). | | | | | | |
| | Infrequent | Not stated | PS TS Req., | Not stated | F-59 | 11 |
| diesel generator failures that resulted from | | 1 | RG 1.9, RG | 1 | 1 | 1 |
| he diesel failing to start, failing to reach | | | 1.108 | | | 1 |
| stated speed and voltage once a start | | | | | | |
| sequence was initiated, and failing to | | | | | | |
| | | | | | | |
| achieve expected loading (kW). | | | | | | 11 |
| achieve expected loading (kW). Fails to Start - Fails to start encompasses | Rare | Not stated | JPS IS Red. | Not stated | JF-59 | |
| Fails to Start - Fails to start encompasses | | Not stated | PS TS Req., RG 1.9. RG | inot stated | F-59 | |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from | | Not stated | RG 1.9, RG | NOT STATED | F-59 | |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from he diesel failing to start, failing to reach | | Not stated | | NOT STATED | 159 | |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from | | Not stated | RG 1.9, RG | NOLSTATED | F-59 | |

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---|------------------|--------------|------------|--------------|---------------|--|
| 120 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of Performan due to Faulty Electrical Module |
| 121 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Electrical Short Circuit Causes Abnormal Resistance |
| 122 | 2 Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | EMBR | Loss of Fracture Toughness |
| 123 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 124 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| 125 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 126 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 127 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Acceleration of Aging |
| 128 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | DRIFT | Set Point Drift Causes Loss of Performance |
| 129 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of Performand due to Faulty Electrical Module |
| 130 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | VIBR | Loosening |
| 131 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

| Reviewed by: David C. Ma, ANL | | | | | | |
|---|-------------|------------|-----------------------|------------------------|----------|-----|
| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | _ |
| Fails to Start - Fails to start encompasses | Rare | Not stated | PS TS Req., | Not stated | F-59 | 120 |
| diesel generator failures that resulted from | · · | | RG 1.9, RG | | | |
| the diesel failing to start, failing to reach | | | 1.108 | | | |
| stated speed and voltage once a start | | | | | | |
| sequence was initiated, and failing to | | | | | | |
| achieve expected loading (kW). | Infranciant | Not stated | DC TC Dog | Net stated | F-59 | 121 |
| Fails to Start - Fails to start encompasses | Infrequent | Not stated | PS TS Req., | Not stated | F-59 | '2' |
| diesel generator failures that resulted from | | | RG 1.9, RG 1.108 | | | |
| the diesel failing to start, failing to reach stated speed and voltage once a start | | | 1.100 | | | |
| sequence was initiated, and failing to | | | | | | |
| achieve expected loading (kW). | | | | | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-60 | 122 |
| of an operating diesel generator to supply | minoquom | | RG 1.9, RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | 1.100 | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Rare | Not stated | PS TS Req., | Not stated | F-60 | 123 |
| of an operating diesel generator to supply | | | RG 1.9, RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | } | |
| Fails to Run - Failure to run is any failure | Frequent | Not stated | PS TS Req., | Not stated | F-60 | 124 |
| of an operating diesel generator to supply | | | RG 1.9, RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | 1 |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Rare | Not stated | PS TS Req., | Not stated | F-60 | 125 |
| of an operating diesel generator to supply | | i | RG 1.9, RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | (|
| spurious stopping of the diesel generator. | | | | 1 | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-60 | 126 |
| of an operating diesel generator to supply | | | RG 1.9, RG | | | |
| power to the emergency bus, given that | | l. | 1.108 | · | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-60 | 127 |
| of an operating diesel generator to supply | | | RG 1.9, RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | 1 |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Occasional | Not stated | PS TS Req., | Not stated | F-60 | 128 |
| of an operating diesel generator to supply | | | RG 1.9, RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | | | | | |
| Fails to Run - Failure to run is any failure | Infrequent | Not stated | PS TS Req., | Not stated | F-60 | 129 |
| of an operating diesel generator to supply | | | RG 1.9, RG | | | |
| power to the emergency bus, given that | | | 1.108 | | | |
| the diesel generator had undergone a | | | | | | |
| successful start. It also includes the | | | | | | |
| spurious stopping of the diesel generator. | | 1 | | <u> </u> | | |
| Fails to Run - Failure to run is any failure | Rare | Not stated | PS TS Req., | Not stated | F-60 | 130 |
| of an operating diesel generator to supply | | | RG 1.9, RG | 1 | | |
| power to the emergency bus, given that | | | 1.108 | 1 | 1. | |
| the diesel generator had undergone a | | | | | | 1 |
| successful start. It also includes the | | | | | 1 | 1 |
| spurious stopping of the diesel generator. | <u> </u> | | | | | |
| External Leakage - The most common | Infrequent | Not stated | ASME Sec XI | Not stated | F-63 | 131 |
| case is a flange leak. | | | IWV, PS TS | | | |
| | | 1 | Req, & PS | 1 | 1 | |
| 1 | 1 | • | ^I S&T Req. | 1 | • | - F |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---|---------------------|--------------|------------|--------------|---------------|---|
| 132 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 133 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 134 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 135 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 136 | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Materials Defect Causes Accelerated Aging |
| | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | WEAR | Attrition |
| 140 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 141 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 142 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 143 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerated Aging |
| 144 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 145 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 146 | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |

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| Effect of Aging on Component Function Internal Leakage - (reverse leakage) - | Rare | Not stated | Rel.progs | Report Recommendations | Page No. F-62 | 13 |
|--|------------|--------------|----------------------------|------------------------|------------------|------|
| | | NOT STATED | | NOT STATED | - -62 | 13 |
| Reverse leakage is a failure mode used to | | | IWV, PS TS | | | |
| describe internal leakage though a check | 1 | | Req, & PS | | | 1 |
| | | | S&T Req. | Nint stated | F-62 | 1 10 |
| internal Leakage - (reverse leakage) - | Frequent | Not stated | ASME Sec XI | Not stated | F-62 | 13 |
| Reverse leakage is a failure mode used to | | | IWV, PS TS | | | |
| describe internal leakage though a check | | | Req, & PS | | | |
| valve. | L | | S&T Req. | | | |
| Internal Leakage - (reverse leakage) - | Rare | Not stated | ASME Sec XI | Not stated | F-62 | 13 |
| Reverse leakage is a failure mode used to | | | IWV, PS TS | | | |
| describe internal leakage though a check | | | Req, & PS | | | |
| valve. | | | S&T Req. | | | |
| Internal Leakage - (reverse leakage) - | Infrequent | Not stated | ASME Sec XI | Not stated | F-62 | 13 |
| Reverse leakage is a failure mode used to | ļ | | IWV, PS TS | 1 | | |
| describe internal leakage though a check | | | Req, & PS | | | |
| valve. | | | S&T Req. | | | |
| Erroneous/Erratic Signals - Erroneous or | Rare | Not stated | PS S&T Req. | Not stated | F-67 | 13 |
| erratic signals are produced by the | | | | | | |
| instrument. | | | | | | |
| Erroneous/Erratic Signals - Erroneous or | Occasional | Not stated | PS S&T Req. | Not stated | F-67 | 13 |
| erratic signals are produced by the | | | | | | |
| instrument. | | | | | | |
| Failure to Operate. | Rare | Not stated | PS S&T Req. | Not stated | F-67 | 13 |
| | | | | | | |
| | | | | | | |
| Failure to Operate. | Infrequent | Not stated | PS S&T Req. | Not stated | F-67 | 139 |
| | | | | | | |
| | | | | | | |
| External Leakage - The most common | Infrequent | Not stated | ASME Sec XI | Not stated | F-68 | 140 |
| case is a flange leak. | | | IWV, PS TS | | | |
| dabe is a hange leak. | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| External Leakage - The most common | Rare | Not stated | ASME Sec XI | Not stated | F-68 | 14 |
| | nale | Not stated | | NOT STATED | 1-00 | " |
| case is a flange leak. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | Net state d | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-69 | 142 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Open - Valve fails to open fully | Rare | Not stated | ASME Sec XI | Not stated | F-69 | 143 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Failure to Operate as Required. | Rare | Not stated | | Not stated | F-69 | 144 |
| | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Failure to Operate as Required. | Rare | Not stated | ASME Sec XI | Not stated | F-69 | 14 |
| | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | 1 |
| External Leakage - The leakage failure | Infrequent | Not stated | ASME Sec XI | Not stated | F-74 | 140 |
| mode describes a fault in which the pump | linioquoni | | IWP, PS TS | inter etalea | | |
| is operational, but is removed from service | | | Reg & PS S&T | | | |
| because of excessive leakage of the | | | Req. | | | |
| pumped medium. A common example of | | | | | | |
| this mode is a packing leak. | | 1 | | | | |
| Fails to Run - An operating pump was | Occasional | Not stated | ASME Sec XI | Not stated | F-75 | 147 |
| automatically or manually tripped off-line | | | IWP, PS TS | | 1 3 | '*' |
| and the second of the second s | | | Reg & PS S&T | | | 1 |
| to prevent damage to the nump. It also | | | Req. | | | |
| to prevent damage to the pump. It also | | 1 | ney. | | | ļ |
| includes pumps that fail to run to | | | | | | I I |
| includes pumps that fail to run to specifications. | | Nat stole of | ACHE OF M | Netetotod | | |
| includes pumps that fail to run to specifications. Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-75 | 148 |
| includes pumps that fail to run to specifications. Fails to Run - An operating pump was automatically or manually tripped off-line | Rare | Not stated | IWP, PS TS | | F-75 | 148 |
| includes pumps that fail to run to specifications. Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also | Rare | Not stated | IWP, PS TS Req & PS S&T | | F-75 | 14 |
| includes pumps that fail to run to specifications. Fails to Run - An operating pump was automatically or manually tripped off-line | Rare | Not stated | IWP, PS TS | | F-75 | 14 |

| | System High Pressure Safety Injection System | Structure/Comp Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Accelerated Aging |
|-----|---|--------------------------------------|------------|------------|------------|------------|---|
| | | | | | | | |
| 150 | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Failure to Follow Procedures Causes Accelerated Aging |
| 151 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 152 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 153 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 154 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 155 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fracture Damage |
| 156 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 157 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 158 | High Pressure Safety Injection System | Motor-Operated Vatves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 159 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 160 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 161 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 162 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 163 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 164 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | |
|---|------------|-------------|---------------|------------------------|----------|------|
| Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-75 | 149 |
| automatically or manually tripped off-line | | | IWP, PS TS | | | |
| to prevent damage to the pump. It also | | | Req & PS S&T | | | 1 |
| includes pumps that fail to run to | | | Req. | [| [| [|
| specifications. | | | | | | 1.50 |
| Fails to Run - An operating pump was | Rare | Not stated | ASME Sec XI | Not stated | F-75 | 150 |
| automatically or manually tripped off-line | | | IWP, PS TS | | | |
| to prevent damage to the pump. It also | | | Req & PS S&T | | | |
| includes pumps that fail to run to | | | Req. | | | ł |
| specifications. | | | | | | |
| External Leakage - The most common | Frequent | Not stated | ASME Sec XI | Not stated | F-76 | 151 |
| case if a flange leak. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | 1.50 |
| Fails to Close - Valve fails to close fully | Occasional | Not stated | | Not stated | F-76 | 152 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | 4.50 |
| Fails to Close - Valve fails to close fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-76 | 153 |
| when demanded. | 1 | | IWV, PS TS | | | 1 |
| | | | Req, GL 89-10 | | | 1 |
| | | | & Suppl. | | | |
| Fails to Close - Valve fails to close fully | Infrequent | Not stated | | Not stated | F-76 | 154 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | [| | & Suppl. | | | |
| Fails to Open - Valve fails to open fully | Rare | Not stated | | Not stated | F-77 | 155 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Fails to Open - Valve fails to open fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-77 | 156 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Fails to Open - Valve fails to open fully | Rare | Not stated | ASME Sec XI | Not stated | F-77 | 157 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, GL 89-10 | | | |
| | | | & Suppl. | | | |
| Fails to Operate as Required - (a) a valve | Occasional | Not stated | ASME Sec XI | Not stated | F-77 | 158 |
| fails to meet specific requirements such | | | IWV, PS TS | | | |
| as a stroke time or (b) a valve loses the | | | Req, GL 89-10 | | | |
| ability to control system parameters. | | | & Suppl. | | | |
| Fails to Operate as Required - (a) a valve | Rare | Not stated | | Not stated | F-77 | 159 |
| fails to meet specific requirements such | 1 | | IWV, PS TS | | | |
| as a stroke time or (b) a valve loses the | | | Reg, GL 89-10 | | | |
| ability to control system parameters. | | | & Suppl. | | | |
| Fails to Open/Fails to Close - This failure | Frequent | Not stated | ASME Sec XI | Not stated | F-78 | 160 |
| mode is used when the narrative lacks | | INOT STATED | IWV, PS TS | NOT STATED | 1-70 | 100 |
| specific information on whether the valve | | | Req, & PS | | | |
| failed to open or failed to close. | | | | | | |
| | | Nahada da | S&T Req. | Nad shade d | | 4.04 |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | | Not stated | F-78 | 161 |
| mode is used when the narrative lacks | | | IWV, PS TS | | | |
| specific information on whether the valve | 1 | | Req, & PS | | 1 | |
| failed to open or failed to close. | | | S&T Req. | | | |
| Fails to Open/Fails to Close - This failure | Rare | Not stated | ASME Sec XI | Not stated | F-78 | 162 |
| mode is used when the narrative lacks | 1 | | IWV, PS TS | | 1 | |
| specific information on whether the valve | 1 | | Req, & PS | | 1 | |
| failed to open or failed to close. | | | S&T Req. | | | |
| Fails to Open/Fails to Close - This failure | Occasional | Not stated | | Not stated | F-78 | 163 |
| mode is used when the narrative lacks | | 1 | IWV, PS TS | | | |
| specific information on whether the valve | } | | Req, & PS | | | |
| failed to open or failed to close. | | | S&T Req. | | | |
| External Leakage - The most common | Rare | Not stated | | Not stated | F-79 | 164 |
| case is a flange leak. | 1 | | IWV, PS TS | | 1 | |
| | | | Req, & PS | | | |
| | 1 | 1 | | 1 | | |
| | 1 | | S&T Req. | | | |
| | 1 | | Sal Reg. | | | |
| | | | Sai neg. | | | |

| | System | Structure/Comp | Subcomponent | | Manufacturer | ARD mechanism | ARD effects |
|-----|---|------------------------------|--------------|------------|--------------|---------------|--|
| 165 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 166 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Coil Burnout Failure |
| 167 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 168 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 169 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 170 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 171 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 172 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 173 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Performance |
| 174 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Performance |
| 175 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Accelerated Aging |
| 176 | High Pressure Safety Injection System | Snubbers | Not stated | Not stated | Not stated | WEAR | Attrition |
| | High Pressure Safety Injection System | Snubbers | Not stated | Not stated | Not stated | ELE-TEMP | Material Degradation |
| 178 | High Pressure Safety Injection System | Snubbers | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Accelerated Aging |

Document: NUREG/CR-4769, Risk Evaluations of Aging Phenomena in Linear Aging Reliability Model and Its Extensions Reviewed by: Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|----------------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Various reactor | Various, including | This report does not | | | | |
| | safety systems, | piping, pipe | provide specific | | | | |
| | including trip and | supports, | detailed information | | | | |
| | safety features | bistables/switches, | on age-related | | | | |
| | actuation systems, | indicators, | degradation | | | | |
| | Class 1E electrical | recorders, | processes for | | | | |
| | power distribution | conductors, relays, | specific nuclear | | | | |
| 1 | systems, service | valves, controllers, | components or | | | | |
| | water system, and | circuit breakers, | systems. | | | | |
| | coolant injection | motors, pumps, | | | | | |
| | systems. | valve operators, and | | | | | |
| I. | l | heat exchangers. | | I | 1 | 1 | 1 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components **Reviewed by:** David C. Ma, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | _ |
|---|------------|-------------|---------------------|------------------------|----------|-------|
| Fails to Close - Valve fails to close fully | Occasional | Not stated | ASME Sec XI | Not stated | F-79 | 16 |
| when demanded. | | | IWV, PS TS | | | |
| | | 1 | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Open - Valve fails to open fully | Rare | Not stated | ASME Sec XI | Not stated | F-80 | 166 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Internal Leakage. | Rare | Not stated | ASME Sec XI | Not stated | F-80 | 167 |
| - | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | ł | |
| Fails to Open/Fails to Close - this failure | Infrequent | Not stated | ASME Sec XI | Not stated | F-81 | 168 |
| mode is used when the narrative lacks | 1 | | IWV, PS TS | | | |
| specific information on whether the valve | | | Req, & PS | | | 1 |
| failed to open or failed to close. | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-83 | 169 |
| when demanded. | maquent | NUL SIALOU | | INOL SIGLEO | F-03 | 1 109 |
| when demanded. | | | IWV, PS TS | | 1 | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Rare | Not stated | ASME Sec XI | Not stated | F-83 | 170 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Close - Valve fails to close fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-83 | 171 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Open - Valve fails to open fully | Infrequent | Not stated | ASME Sec XI | Not stated | F-83 | 172 |
| when demanded. | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| | | | S&T Req. | | | |
| Fails to Open - Valve fails to open fully | Frequent | Not stated | ASME Sec XI | Not stated | F-83 | 173 |
| when demanded. | Fiednein | NULSIALEU | | NUL SIALOU | F-03 | 1/3 |
| | | | IWV, PS TS | | | |
| | | | Req, & PS | | | |
| <u></u> | | | S&T Req. | | | |
| Premature Open - A typical example is the | Infrequent | Not stated | ASME Sec XI | Not stated | F-84 | 174 |
| relief valve opening prior to its pressure | | | IWV, PS TS | | 1 | |
| setting. | | | Req, & PS | | 1 | |
| | | | S&T Req. | | | |
| Premature Open - A typical example is the | Rare | Not stated | ASME Sec XI | Not stated | F-84 | 175 |
| relief valve opening prior to its pressure | | | IWV, PS TS | | 1 | |
| setting. | | | Req, & PS | | | 1 |
| - | | | S&T Req. | | ļ | 1 |
| Loss of Function. | Infrequent | Not stated | ASME Sec XI | Not stated | F-85 | 176 |
| | | | ISTD | //or of milde | | ''` |
| | | | | | | |
| Loss of Function. | Frequent | Not stated | ASME Sec XI | Not stated | F-85 | 177 |
| | I requert | INUI SIGIOU | | nior stated | L-02 | ''' |
| | 1 | | ISTD | | | 1 |
| | 1 | 1 | | | 1 | 1 |
| | 1 | | | | | |
| Loss of Function. | Infrequent | Not stated | ASME Sec XI ISTD | Not stated | F-85 | 178 |

Document: NUREG/CR-4769, Risk Evaluations of Aging Phenomena in Linear Aging Reliability Model and Its Extensions **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |
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| Document: NUF | REG/CR-4769, Risk Evaluation | s of Aging Phenomer | na in Linear Aging | Reliability Model and Its Exte | ensions | |
|---------------|------------------------------|---------------------|--------------------|--------------------------------|---------------|-------------|
| Reviewed by: | Jeffrey L. Binder, ANL | | | | | |
| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |

Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems

Reviewed by: Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|---------------------------------|--|----------------------------|--------------|---------------|---|
| .1 | PWR high pressure injection system | Piping | Thermal sleeves and nozzles | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 2 | PWR high pressure injection system | Piping | Elbows | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 3 | PWR high pressure injection system | Piping | Pipe | Stainless steel | Not stated | FAT | Cumulative fatigue damage |
| 4 | PWR high pressure injection system | Piping | Pipe | Stainless steel | Not stated | CORR/SCC | Crack initiation and growth |
| | PWR high pressure injection system | Piping | Pipe welds and flanges | Not stated | Not stated | VIBR | Crack initiation and growth, loosening |
| 6 | PWR high pressure injection system | Piping | Pipe welds | Type 304 SS | Not stated | CORR/SCC | Crack initiation and growth |
| 7 | PWR high pressure injection system | Piping | Nozzles, safe ends, and threaded fasteners | Ferritic (carbon) steel | Not stated | CORR | Crack initiation and growth |
| 8 | PWR high pressure injection system | Valves | Stem, packing, and body | Not stated | Not stated | CLOG | Blockage of flow passages |
| 9 | PWR high pressure injection system | Valves | Packing, seat, and disk | Not stated | Not stated | WEAR | Attrition |
| 10 | PWR high pressure injection system | Valves | Packing, seat, and disk | Not stated | Not stated | CONTAM | Buildup of deposits |
| 11 | PWR high pressure injection system | Pumps | Impeller blades | Types 304 and 316 SS | Not stated | CORR/MIC | Loss of material; corrosion product buildup |
| 12 | PWR high pressure injection system | Instrumentation and controls | Switches and relays | Not stated | Not stated | WEAR | Attrition |
| 13 | PWR high pressure injection system | Instrumentation and controls | Contacts | Not stated | Not stated | CORR | Corrosion product buildup |
| 14 | PWR high pressure injection system | Instrumentation and controls | Insulation | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |

Document: NUREG/CR-4977, Vol. 1, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissionec **Reviewed by:** David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|------------------------------|---|------------|------------------|---------------|------------------------|
| | Cooling system | Motor Operated Gate Valve | Torque Switch Helical Spring (SMA Type) | Not stated | Limitorque Corp. | RATCH | Change in dimension |

5

 Document:
 NUREG/CR-4769, Risk Evaluations of Aging Phenomena in Linear Aging Reliability Model and Its Extensions

 Reviewed by:
 Jeffrey L. Binder, ANL

 Effect of Aging on Component Function Contrib to Failure
 Reported progs
 Rel.progs
 Report Recommendations
 Page No. Item

Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|----------------------------|---|------------------------|-----------------------|------|
| High-pressure injection/makeup nozzles have developed through-wall cracks due to thermal fatigue. All cracks were associated with loose thermal sleeves. | Not stated | Not discussed in report | ASME Sec III & Sec XI IWB | Not stated | 29, 30, 33, 36, 53 | |
| Elbows in the safety injection piping between the cold leg and the first check valve have developed through-wall cracks. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 33 | 2 |
| Cracks or through-wall leakage. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 30, 36 | 3 |
| Cracking was discovered in some safety system pipes containing borated water, but no losses due to this problem were reported. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 30 | 4 |
| Cracks have occurred due to vibration and dynamic loading (water hammer). | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 30 | 5 |
| Cracks occur in the weld heat affected zone. | Not stated | Not discussed in report | IWB | Not stated | 30, 53, H- 3 | 6 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 53, H-3 | 7 |
| MOVs and check valves have failed to operate due to boron crystallization on the valve stems and in the valve packing and body. Boric acid crystals have caused blockage, resulting in malfunction of an HPI pump in one instance. | Not stated | Not discussed in report | ASME Sec XI IWV | Not stated | 30, 33, 53, H-3 | 8 |
| Leakage, fail to operate, and blockage. | Not stated | Not discussed in report | ASME Sec XI IWV | Not stated | 30, 36 | 9 |
| Leakage, fail to operate, and blockage. | Not stated | Not discussed in report | ASME Sec XI IWV | Not stated | 30, 36 | 10 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWP | Not stated | 30, 33 | 11 |
| Not stated. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | 33 | 12 |
| Not stated. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | 33 | 13 |
| Not stated. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS TS Reg. | Not stated | 33 | 14 |

Document: NUREG/CR-4977, Vol. 1, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioner Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function Contr | to Failure Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|---------------------------|-----------|------------------------|-----------|------|
| Motor operator torque switch spring had a Modera permanent deformation after 25 years of service (0.47 in. shorter than original length of 4.46 in.) due to yielding and ratcheting effects so that the motor operator was unable to properly close | | | Not stated | 34-37, 41 | 1 |
| (More) | | | | | |

Document: NUREG/CR-4977, Vol. 2, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissionec **Reviewed by:** David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------------|--|------------|------------------|---------------|------------------------|
| 1 | Piping | Motor-Operated Gate Valve | Torque Switch Helical Spring of SMA Type Limitorque Motor Operator | Not Stated | Limitorque Corp. | RATCH | Change in Dimension |

Document: NUREG/CR-4985, Indian Point 2 Reactor Coolant Pump Seal Evaluations Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|-------------------------|--|--|--------------|---------------|-------------|
| 1 | Cooling system | Reactor coolant pump | First stage seal (hydrostatic filmridng face seal) | Aluminum-oxide face plates, O-ring polymers | Westinghouse | WEAR | Attrition |
| 2 | Cooling system | Reactor coolant pump | Second stage seal (rubbing face seal) | Carbon graphite- stator and chrome carbide coated- runner, O-ring polymers | Westinghouse | WEAR | Attrition |
| 3 | Cooling system | Reactor coolant pump | Third stage seal (rubbing face seal) | Carbon graphite stator and chrome carbide coated- runner, O-ring polymers | Westinghouse | WEAR | Attrition |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors **Reviewed by:** Ken E. Kasza, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---|---|--------------|------------|--------------|---------------|-----------------------------|
| 1 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Operator | Not stated | Not stated | Not stated | Not stated |
| 2 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Seat | Not stated | Not stated | WEAR | Attrition |
| 3 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Seat | Not stated | Not stated | VIBR | Crack initiation and growth |
| 4 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Seat | Not stated | Not stated | CONTAM | Buildup of deposits |
| 5 | Component cooling water systems in PWRs | Pumps (centrifugal) | Seals | Not stated | Not stated | WEAR | Attrition |
| 6 | Component cooling water systems in PWRs | Pumps (centrifugal) | Seals | Not stated | Not stated | VIBR | Crack initiation and growth |

Document: NUREG/CR-4977, Vol. 2, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioned **Reviewed by:** David C. Ma, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|-----------------|---------------------------------------|----------|------|
| The permanent deformation of the torque | Moderate | Not stated | ASME Sec XI | Simple torque wrench handwheel | A.25- | 1 |
| spring is caused by two effects: 1. The | | | IWV, Req, GL | may detect the permanent | A.27, | |
| new spring had significant yielding 2. | | | 89-10 & Suppl., | deformation of the torque spring. [4 | A.32 | |
| Full time compression may cause | | | & PS | MOV Program] | | |
| accelerated aging. (More) | | | | · · · · · · · · · · · · · · · · · · · | | |

Document: NUREG/CR-4985, Indian Point 2 Reactor Coolant Pump Seal Evaluations Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|------------------------------------|------------------------|---|------|
| Wear due to relative motion between rotating seal surfaces, which can be hastened or aggravated by crud in water, causes leakage. If wear becomes excessive, it can cause loss of significant quantities of primary coolant and difficulties on pump startup. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | S-1, 1-1, 1-6, 2-2, 2-4, 4-2,3, 4-23 | 1 |
| Wear due to relative motion between rotating seal surfaces, which can be hastened or aggravated by crud in water, causes leakage. Newer seal designs and improved seal materials have reduced some of the problems. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | S-1, 1-1, 1-6, 2-2, 2-4, 4-4, 4-23 | 2 |
| Wear due to relative motion between rotating seal surfaces, which can be hastened or aggravated by crud in water, causes leakage. Newer seal designs and improved seal materials have reduced some of the problems. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | .S-1, 1-1, 1-6, 2-2, 2-4, 4-5, 4-23 | 3 |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | item |
|---|------------|----------------------------|--|------------------------|---|------|
| Loss of valve operator causes failure of valve to open or close. | Moderate | Not discussed in report | ASME Sec XI IWB or IWC & IWV, Req, GL 89-10 & | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 1 |
| Wear of seat causes valve leakage. | Frequent | Not discussed in report | ASME Sec XI IWB or IWC & IWV, Req, & PS S&T R | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 2 |
| Cracking of seat causes valve leakage. | Moderate | Not discussed in report | ASME Sec XI IWB or IWC & IWV, Req, & PS S&T R | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 3 |
| Foreign contaminants in cooling water and failure to seat and leakage. | Occasional | Not discussed in report | ASME Sec XI IWB or IWC & IWV, Req, & PS S&T R | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 4 |
| Wear of seals causes coolant leakage. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-7 | 5 |
| Cracking of seals causes leakage. | Occasional | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-7 | e |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors **Reviewed by:** Ken E. Kasza, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---|-----------------------------------|----------------|------------|--------------|---------------|-----------------------------|
| 7 | Component cooling water systems in PWRs | Pumps (centrifugal) | Bearings | Not stated | Not stated | WEAR | Attrition |
| 8 | Component cooling water systems in PWRs | Pumps (centrifugal) | Bearings | Not stated | Not stated | VIBR | Crack initiation and growth |
| 9 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tube | Not stated | Not stated | CORR | Loss of material |
| 10 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tube | Not stated | Not stated | ERO | Loss of material |
| 11 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Shell | Not stated | Not stated | CORR | Loss of material |
| 12 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Shell | Not stated | Not stated | ERO | Loss of material |
| 13 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tubesheet | Not stated | Not stated | CORR | Loss of material |
| | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tubesheet | Not stated | Not stated | ERO | Loss of material |
| 15 | Component cooling water systems in PWRs | Piping components | Not delineated | Not stated | Not stated | CORR | Loss of material |
| | Component cooling water systems in PWRs | Piping components | Not delineated | Not stated | Not stated | ERO | Loss of material |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators Reviewed by: Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|-----------------|--------------|------------|----------------------|---------------|-------------|
| 1 | Diesel generator | Instruments and | Governor | Not stated | ALCO, Allis | VIBR | Loosening |
| | | controls | | | Chalmers, | | |
| ł | | | | | Caterpillar, Cooper, | | |
| | | | | | Bessemer, | | |
| | | | | | Electromotive | | |
| | | | | | Division, Fairbanks | | |
| | | | | | Morse, Nordberg, | | |
| | | | | | Transamerica | | |
| | | | | | Delaval, and | | |
| | | | | | Worthington | | |
| | | | | | | | |
| | | 1 | 1 | | | | |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|----------------------------|---|--|---|------|
| Bearing wear can cause excessive rotor vibration and vane damage, resulting in complete failure of pump. | Moderate | Not discussed in report | ASME Sec XI IWB or IWC & IWP, PS TS | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, | 7 |
| | | | Req & PS | | 4-18, 4- 20, 4-34, 8-3, 8-7 | |
| Hydraulic induced dynamic forces can cause bearing vibration and cracking, resulting in seizure of shaft. | Occasional | Not discussed in report | ASME Sec XI IWB or IWC & IWP, PS TS Req & PS | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-7 | 8 |
| Corrosion causes holes in tubes and contamination of coolants and reduced heat transfer. | Frequent | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4- 34, 8-6, 8- 3 | S |
| Corrosion causes holes in tubes and contamination of coolants and reduced heat transfer. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4- 34, 8-6, 8- 3 | 10 |
| Loss of material causes holes in shell and leakage to ambient. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4- 34, 8-6, 8- 3 | 11 |
| Loss of material causes holes in shell and leakage to ambient. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4- 34, 8-6, 8- 3 | 12 |
| Loss of material in tubesheet causes cross contamination between coolant. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4- 34, 8-6, 8- 3 | 13 |
| Loss of material in tubesheet causes cross contamination between coolant. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | | 14 |
| Poor water quality causes corrosion and leakage holes or cracks in piping. In addition, external corrosion is caused by auxiliary building environment. | Moderate | Not discussed in report | | Piping aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 3-1, 4-18, 8-3 | 15 |
| High flow velocity can cause material removal and leakage holes. | Occasional | Not discussed in report | | Piping aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 3-1, 4-18, 8-3 | 16 |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|-------------------------|------------------------------------|--|----------|------|
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Frequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4 | 1 |
| | | | | | | |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators Reviewed by: Jeffrey L. Binder, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|--------------------|-----------------|-------------------------------|----------------|---|---------------|--------------------------------------|
| 2 | Diesel generator | Instruments and | Control air systems | Not stated | ALCO, Allis | VIBR | Loosening |
| | | controls | | | Chalmers, | | |
| ĺ | | | | | Caterpillar, Cooper, | | |
| | | | | | Bessemer, | | |
| | | | | | Electromotive | · · | |
| | | | | | Division, Fairbanks | | |
| | | | | | Morse, Nordberg, | | |
| | | | | | Transamerica | | 1 |
| | | | | | Delaval, and | | |
| | | | | | Worthington | | |
| 3 | Diesel generator | Instruments and | Wiring and | Not stated | ALCO, Allis | VIBR | Loosening |
| | • | controls | terminations | | Chalmers. | | 1 |
| | | | | | Caterpillar, Cooper, | | |
| | | | | | Bessemer, | | |
| | | | | | | | |
| | | | | | Electromotive | | |
| | | | | | Division, Fairbanks | | |
| | | | | | Morse, Nordberg, | | |
| | | | | | Transamerica | | } |
| | | | | | Delaval, and | | 1 |
| | | | | | Worthington | | ļ |
| .4 | Diesel generator | Instruments and | Sensors | Not stated | ALCO, Allis | VIBR | Loosening |
| Ţ | | controls | 1 | | Chalmers, | | |
| | | | | 1 | | | |
| | | | [| | Caterpillar, Cooper, | 1 | 1 |
| 1 | | | 1 | 1 | Bessemer, | | |
| | | | | | Electromotive | | i i |
| | | | ł | | Division, Fairbanks | 1 | |
| | | | | | Morse, Nordberg, | | |
| | | | | | Transamerica | | |
| | | | | [[•] | Delaval, and | | |
| | | | | | Worthington | | |
| 5 | Diesel generator | Fuel system | Engine piping | Not stated | ALCO, Allis | VIBR | Loosening |
| ျ | Diesei generator | r uer systern | Engine piping | NOUSLALEU | | | Loosening |
| - 1 | | | | | Chalmers, | | |
| | | | | | Caterpillar, Cooper, | | |
| | | | | | Bessemer, | | |
| | | | | | Electromotive | 1 | |
| | | | 1 | | Division, Fairbanks | | |
| | | | | | Morse, Nordberg, | | |
| | | | | | Transamerica | | |
| | | | | | Delaval, and | | |
| | | | | | | | |
| ᆉ | Discal managements | Eval avatant | Inia atau mumana | | Worthington | 1/100 | |
| 비 | Diesel generator | Fuel system | Injector pumps | Not stated | ALCO, Allis | VIBR | Loosening |
| -1 | | | | | Chalmers, | | |
| | | | | | Caterpillar, Cooper, | | 1 |
| | | | | | Bessemer, | | |
| | | | 1 | | Electromotive | | • |
| 1 | | 1 | | 1 | Division, Fairbanks | | |
| | | | | | Morse, Nordberg, | | |
| | | | | | Transamerica | | 1 |
| | | 1 | | | | | 1 |
| | | 1 | | 1 | Delaval, and | | |
| _ | | <u> </u> | | | Worthington | | |
| 7[| Diesel generator | Fuel system | Injectors and | Not stated | ALCO, Allis | VIBR | Loosening |
| | | 1 | | 4 | | | I |
| | | | nozzies | | Chalmers, | | |
| | | | nozzles | | | | |
| | | | nozzies | | Caterpillar, Cooper, | | |
| | | | nozzles | | Caterpillar, Cooper, Bessemer, | | |
| | | | nozzies | | Caterpillar, Cooper, Bessemer, Electromotive | | |
| | | | nozzles | | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks | | |
| | | | nozzles | | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, | | |
| | | | nozzles | | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica | | |
| | | | nozzles | | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and | | |
| | | | nozzies | | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica | | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | CONTAM | Loss of desired |
| 8 | Diesel generator | Starting system | nozzles Starting air valve | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis | CONTAM | Loss of desired |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, | CONTAM | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, Caterpillar, Cooper, | CONTAM | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, | CONTAM | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive | CONTAM | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks | CONTAM | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive | CONTAM | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks | CONTAM | |
| 8 | Diesel generator | Starting system | | Not stated | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, | CONTAM | Loss of desired surface propertie |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function Subcomponent becomes sufficiently | Occasional | Not discussed in | PS TS Req., | Report Recommendations Reduce fast starts imposed by | Page No. 2.4 | |
|--|------------|-------------------------|------------------------------------|---|-----------------|---|
| Subcomponent becomes sumclently loosened that it no longer functions and the component fails. | Occasional | report | RG 1.9, RG 1.108 | Preduce rast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | | |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4 | 5 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4 | |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 5 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Occasional | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | e |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 7 |
| Environmental dust and corrosion product buildup from environmental moisture cause fouling of the subcomponents. | Moderate | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 3 |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators **Reviewed by:** Jeffrey L. Binder, ANL

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| m System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | |
|--------------------|------------------|------------------------|-------------|---|---------------|--------------------|
| 9 Diesel generator | Starting system | Controls | Not stated | ALCO, Allis | CONTAM | Loss of desired |
| | | 1 | | Chalmers, | | surface properties |
| 1 | | | | Caterpillar, Cooper, | | |
| | 1 | ļ | | Bessemer, | | |
| | | 1 | | Electromotive | | |
| | | | | | 1 | |
| | | | | Division, Fairbanks | 1 | |
| | | | | Morse, Nordberg, | | |
| | | | | Transamerica | | |
| 1 | 4 | 1 | | Delaval, and | ſ | |
| | | | | | 1 | |
| | | | | Worthington | | |
| 0 Diesel generator | Starting system | Starting motor | Not stated | ALCO, Allis | CONTAM | Loss of desired |
| - | | - | | Chalmers, | | surface properties |
| | | | | Caterpillar, Cooper, | | oundee properte |
| | | 1 | | | | |
| | | 1 | | Bessemer, | | |
| | | | | Electromotive | | |
| | | | | Division, Fairbanks | | 1 |
| | | · · | | | 1 | |
| 1 | | | | Morse, Nordberg, | | |
| | 1 | 1 | | Transamerica | | |
| | | | | Delaval, and | 1 | |
| | | | | | | |
| | | | - | Worthington | | <u> </u> |
| 1 Diesel generator | Cooling system | Piping | Not stated | ALCO, Allis | VIBR | Loosening |
| | | | | Chalmers, | | Ī |
| | 1 | | | | | |
| | 1 | | 1 | Caterpillar, Cooper, | | |
| | | | | Bessemer, | | 1 |
| Ì | 1 | | 1 | Electromotive | 1 | 1 |
| | | | | | | |
| 1 | | 1 | | Division, Fairbanks | 1 | 1 |
| | | | | Morse, Nordberg, | | |
| | | | | Transamerica | | |
| | 1 | | | Delaval, and | | |
| | | | - | | | |
| | | | | Worthington | | |
| 2 Diesel generator | Cooling system | Pumps | Not stated | ALCO, Allis | VIBR | Loosening |
| | | 1. unipo | | | | Loodening |
| | | 1 | | Chaimers, | 1 | |
| | 1 | | | Caterpillar, Cooper, | | |
| | • | | | Bessemer, | | 1 |
| | | | | Electromotive | | |
| | | | | | | |
| ł | | | | Division, Fairbanks | | |
| | | | | Morse, Nordberg, | | |
| | 1 | | | Transamerica | | |
| | | | | | | 1 |
| | | | | Delaval, and | | |
| | | | | Worthington | | |
| B Diesel generator | Cooling system | Heat exchangers | Not stated | ALCO, Allis | VIBR | Loosening |
| g | | l'in the second second | | | | Leeeeeeee |
| | | | | Chaimers, | | |
| | | | | Caterpillar, Cooper, | | |
| | | | 1 | Bessemer, | | |
| | | | | Electromotive | | |
| | | 1 | 1 | | | 1 |
| 1 | 1 | 1 | 1 | Division, Fairbanks | | 1 |
| 1 | 1 | 1 | 1 | Morse, Nordberg, | 1 | 1 |
| 1 | 1 | 1 | 1 | Transamerica | | 1 |
| 1 | 4 | l l | Į | Delaval, and | ł | l I |
| | 1 | | | | | 1 |
| | | | | Worthington | | |
| Diesel generator | Engine structure | Crankcase | Not stated | ALCO, Allis | VIBR | Loosening |
| | | | 1 | Chalmers, | | |
| | | 1 | 1 | | 1 | 1 |
| 1 | 1 | 1 | 1 | Caterpillar, Cooper, | } | 1 |
| 1 | 1 | 1 | | Bessemer, | 1 | 1 |
| 1 | | 1 | 1 | Electromotive |] | 1 |
| 1 | | 1 | 1 | | | 1 |
| | 1 | ł | 1 | Division, Fairbanks | | |
| 1 | 1 | } | 1 | Morse, Nordberg, | 1 | 1 |
| 1 | 1 | 1 | 1 | Transamerica | | 1 |
| | | 1 | 1 | | | 1 |
| | 1 | 1 | 1 | Delaval, and | 1 | 1 |
| | 1 | 1 | | Worthington | | |
| | | | Not stated | ALCO, Allis | FAT | Cumulative fatigu |
| Diesel generator | Engine structure | Cylinder lines | | | 1 | |
| Diesel generator | Engine structure | Cylinder lines | NULSIALEU | Chalmers, | 1 | damage |
| Diesel generator | Engine structure | Cylinder lines | NOTSIALEG | | | 1 |
| 5 Diesel generator | Engine structure | Cylinder lines | NUI SIAIBU | | | |
| 5 Diesel generator | Engine structure | Cylinder lines | INUT STATED | Caterpillar, Cooper, | | |
| 5 Diesel generator | Engine structure | Cylinder lines | NUT Stateu | Caterpillar, Cooper, Bessemer, | | |
| 5 Diesel generator | Engine structure | Cylinder lines | NUTSIAIBU | Caterpillar, Cooper, Bessemer, Electromotive | | |
| 5 Diesel generator | Engine structure | Cylinder lines | NULSIAIBU | Caterpillar, Cooper, Bessemer, Electromotive | | |
| 5 Diesel generator | Engine structure | Cylinder lines | NUTSIALEO | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks | | |
| 5 Diesel generator | Engine structure | Cylinder lines | NUTSIALEO | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, | | |
| 5 Diesel generator | Engine structure | Cylinder lines | | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks | | |
| 5 Diesel generator | Engine structure | Cylinder lines | | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica | | |
| 5 Diesel generator | Engine structure | Cylinder lines | NUTSIALEU | Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, | | |

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| | | Rel.progs | Report Recommendations | Page No. | |
|------------|---|--|---|---|--|
| Occasional | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | |
| Occasional | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 10 |
| Moderate | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 11 |
| Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 12 |
| Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 13 |
| Moderate | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 14 |
| Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 15 |
| | Occasional Occasional Moderate Occasional Occasional Moderate | reportOccasionalNot discussed in reportModerateNot discussed in reportModerateNot discussed in reportOccasionalPNL NPAR Diesel Generator StudyOccasionalPNL NPAR Diesel Generator StudyModeratePNL NPAR Diesel Generator Study | Occasional Not discussed in report PS TS Req., RG 1.9, RG 1.9, RG 1.108 Occasional Not discussed in report PS TS Req., RG 1.9, RG 1.108 Moderate Not discussed in report PS TS Req., RG 1.9, RG 1.108 Occasional PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Occasional PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Occasional PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Moderate PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Moderate PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Moderate PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Moderate PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 | Cocasional Not discussed in report PS TS Req., RG 1.9, RG 1.108 Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] Occasional Not discussed in report PS TS Req., RG 1.9, RG 1.108 Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] Moderate Not discussed in report PS TS Req., RG 1.9, RG 1.108 Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] Moderate PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] Occasional PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG 1.108 Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] Moderate PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] Moderate PNL NPAR Diesel Generator Study PS TS Req., RG 1.9, RG Reduce fast starts impos | Occasional Not discussed in report PS TS Req. R 1.9 RG 1.08 Reduce fast starts imposed by resent regulation; implement new issting and bending procedures as recommended in the report; improve maintenance practices. [4] 2.4, 2.5 Occasional Not discussed in report PS TS Req. RG 1.9 RG 1.08 Reduce fast starts imposed by present regulation; implement new issting and bending procedures as recommended in the report; improve maintenance practices. [4] 2.4, 2.5 Moderate Not discussed in report PS TS Req. RG 1.9 RG Reduce fast starts imposed by present regulation; implement new issting and bending procedures as recommended in the report; improve maintenance practices. [4] 2.4, 2.5 Moderate Not discussed in report PS TS Req. RG 1.9 RG Reduce fast starts imposed by present regulation; implement new issting and bending procedures as recommended in the report; improve maintenance practices. [4] 2.4, 2.5 Occasional PNL NPAR Diesel Generator Study PS TS Req. RG 1.9, RG Reduce fast starts imposed by present regulation; implement new issting and transing procedures as recommended in the report; improve maintenance practices. [4] 2.4, 2.5 Occasional PNL NPAR Diesel Generator Study PS TS Req. 1.08 Reduce fast starts imposed by present regulation; implement new testing and transing procedures as recommended in the report; improve maintenance practices. [4] 2.4, 2.5 Moderate PNL N |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators **Reviewed by:** Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|------------------|---------------|------------|----------------------|---------------|-------------------|
| 16 | Diesel generator | Engine structure | Main bearings | Not stated | ALCO, Allis | CONTAM | Loss of lubricant |
| | | | | | Chalmers, | | properties |
| | | | | | Caterpillar, Cooper, | | |
| | | | | | Bessemer, | | |
| | | | | | Electromotive | | |
| | | | | | Division, Fairbanks | | |
| | | | | | Morse, Nordberg, | | |
| | | | | | Transamerica | | |
| | | | | | Delaval, and | | 1 |
| | _ | | | | Worthington | | |

Document: NUREG/CR-5159, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Reactor | Check valve | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | , | |
| | | | degradation | | | | |
| | х. | | processes for | | | 1 | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5248, Prioritization of TIRGALEX-Recommended Components for Further Aging Research Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|--------------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | All major systems | All major | This report does not | | | | |
| | | structures/compone | provide specific | | | | |
| | | nts | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|--------------------------|--------------|------------|--------------|-------------------|----------------------------------|
| 1 | BWR residual heat removal system | Motor operated valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 2 | BWR residual heat removal system | Motor operated valves | Not stated | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 3 | BWR residual heat removal system | Instrumentation | Not stated | Not stated | Not stated | Calibration drift | Change in set points |
| 4 | BWR residual heat removal system | Supports for piping | Not stated | Not stated | Not stated | Not stated | Not stated |
| 5 | BWR residual heat removal system | Breakers | Not stated | Not stated | Not stated | Not stated | Not stated |
| 6 | BWR residual heat removal system | Heat exchangers | Not stated | Not stated | Not stated | CORR | Loss of material |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Effect of Aging on Component Function Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|--|--|-----------------|---------------------|---|----------|------|
| Oil contamination leads to loss of | Occasional | PNL NPAR Diesel | PS TS Req., | Reduce fast starts imposed by | 2.4, 2.5 | 16 |
| lubrication in the bearing assemblies, resulting in loss of function. | | Generator Study | RG 1.9, RG 1.108 | present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | | |

Document: NUREG/CR-5159, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function | Effect of Aging on Component Function Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | item | |
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Document: NUREG/CR-5248, Prioritization of TIRGALEX-Recommended Components for Further Aging Research Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs Rel.progs R | | Report Recommendations | Page No. | ltem |
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Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|---|--|--|-----------------------|------|
| Wear of packing and drive can cause leakage and failure to operate due to binding. | Frequent | Reliability improvement studies are ongoing | ASME Sec XI IWB & IWV, Req, GL 89-10 & Suppl. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 1 |
| High temperatures in motor windings can cause insulation deterioration and motor failure. Highest failure component in RHR systems. | Frequent | Reliability improvement studies are ongoing | ASME Sec XI IWB & IWV, Req, GL 89-10 & Suppi. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 2 |
| Change in set points with time can cause system components to shut down or fail to shut down when critical thresholds are exceeded. Second highest failure component in RHR system. | Moderate | Reliability improvement studies are ongoing | If Class 1E 10CFR 50.49 otherwise PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 3 |
| Not stated. | Occasional | Reliability improvement studies are ongoing | ASME Sec XI | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 4 |
| Not stated. | Occasional | Reliability improvement studies are ongoing | If Class 1E 10CFR 50.49 otherwise PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | ŧ |
| Tube wall thinning can cause leakage across tubes, reduced heat transfer, and possible radioactive contamination. | Infrequent | Reliability improvement studies are ongoing | PS S&T Req. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | (|

Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System **Reviewed by:** Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|-----------------|--------------|------------|--------------|---------------|----------------------------------|
| 7 | BWR residual heat removal system | Heat exchangers | Not stated | Not stated | Not stated | CLOG | Blockage of flow passages |
| 8 | BWR residual heat removal system | Pumps/motors | Not stated | Not stated | Not stated | WEAR | Attrition |
| 9 | BWR residual heat removal system | Pumps/ motors | Not stated | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 10 | BWR residual heat removal system | Pumps/ motors | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 11 | BWR residual heat removal system | Pipes | Not stated | Not stated | Not stated | CORR/IGSCC | Loss of material |
| 12 | BWR residual heat removal system | Pipes | Not stated | Not stated | Not stated | FAT/ THERM | Cumulative fatigue damage |

Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components Reviewed by: Jeffrey L. Binder, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|-----------------------------|----------------|----------------------------------|-----------------------------------|------------------------------|---------------|-------------------------------|
| 1 | PWR cooling water system | Coolant pump | Types C, E, and F pump bodies | CF-8, CF-8A, or CF- 8M cast SS | Borg-Warner, Westinghouse | EMBR/TE | Loss of fracture toughness |
| 2 | PWR cooling water system | Piping | Pipes | CF-8A or CF-8M cast SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 3 | PWR cooling water system | Piping | Fittings | CF-8A cast SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 4 | PWR cooling water system | Piping | Surge line | Cast duplex SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 5 | PWR cooling water system | Piping | Surge line | CF-8M cast SS | Combustion Engineering | EMBR/TE | Loss of fracture toughness |
| | | | | | | | |

Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|---|------------------------------------|--|-----------------------|------|
| Foreign contaminants can cause tube blockage and reduced heat transfer. | Infrequent | Reliability improvement studies are ongoing | PS S&T Req. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 7 |
| Wear causes increased internal leakage flows and loss of capacity to pump at design values as well as external leakage. | Infrequent | Reliability improvement studies are ongoing | ASME Sec XI IWP | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 8 |
| Inadequate cooling of seals results in pump inoperability and winding failure in motors. | Infrequent | Reliability improvement studies are ongoing | ASME Sec XI IWP | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 9 |
| Operation of pumps at very low flows causes hydraulic flow instabilities and vibration of impeller and rotor and breakage of these subcomponents. | Infrequent | Reliability improvement studies are ongoing | ASME Sec XI IWP | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 10 |
| Wall thinning can cause leakage through pipe walls and cracking in welds. | Occasional | Reliability improvement studies are ongoing | ASME Sec XI IWB & PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 11 |
| Large time dependent temperature gradients in piping can cause cracking and leakage. | Occasional | Reliability improvement studies are ongoing | ASME Sec XI IWB & PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5- 35, 10-1 | 12 |

Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | and the second | | Rel.progs | Report Recommendations | Page No. | item |
|--|--|--|------------------------------------|--|-------------------|------|
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWP & IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 1-3, 11, 26-44 | |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 3, 11, 26- 44 | 2 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec Xi IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 3, 11, 26- 44 | 3 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 4 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec Xi IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modelng of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 5 |

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Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components **Reviewed by:** Jeffrey L. Binder, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-----------------------------|----------------------|--|---|---|---------------|-------------------------------|
| e | PWR cooling water system | Pressurizer | Spray head | CastSS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 7 | PWR cooling water system | Check valves | Valve body | Cast SS | Not stated | EMBR/TE | Loss of fracture toughness |
| 8 | PWR cooling water system | Recirculation piping | Fittings and valves | Cast SS | Not stated | EMBR/TE | Loss of fracture toughness |
| 9 | Control rod system | Control rod drive | Drive mechanism housing | CF-8 cast SS (Westinghouse); not stated (CE and GE) | Westinghouse, Combustion Engineering, and General Electric | EMBR/TE | Loss of fracture toughness |
| 10 | Reactor core | Core internals | Control rod assembly shrouds | CF-8 cast SS | Combustion Engineering | EMBR/TE | Loss of fracture toughness |
| 11 | Reactor core | Core internals | Lower support structures and instruments | Cast SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 12 | Reactor core | Core internals | Orificed fuel supports | CF-8 cast SS | General Electric | EMBR/TE | Loss of fracture toughness |
| 13 | Reactor core | Core internals | Unspecified jet pump assembly | CF-8 and CF-3 cast SS | General Electric | EMBR/TE | Loss of fracture toughness |

Document: NUREG/CR-5378, Aging Data Analysis and Risk Assessment-Development and Demonstration Study **Reviewed by:** Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|---------------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Auxiliary feedwater | Various, including | This report does not | | | | |
| | system. | steam-driven pumps, | provide specific | | | | |
| | | motor- and air- | detailed information | | | | |
| | | operated valves, | on age-related | | | | |
| | | check valves, stop | degradation | | | | |
| | | valves, piping, and | processes for | | | | |
| | | instruments. | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|--|--------------------------------------|--|------------------|------|
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB & Assoc NRC GC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE: Consider weldrepair procedures as an option | 4, 11, 26- 44 | 6 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | for license extension. [4] Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option | 4, 11, 26- 44 | 7 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | for license extension. (More) [4] Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 8 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB & PS TS Req. | Estimate the extension: (More) [4] Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 9 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 10 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 11 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 12 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26- 44 | 13 |

Document: NUREG/CR-5378, Aging Data Analysis and Risk Assessment-Development and Demonstration Study **Reviewed by:** Jeffrey L. Binder, ANL Effect of Aring on Companyon Eventsian Contribute Equipment Provide Provi

| Effect of Aging on Component Function Contrib to F | ailure Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
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Document: NUREG/CR-5379, Vol. 1, Nuclear Plant Service Water System Aging Degradation Assessment, Phase I Reviewed by: Dwight R. Diercks, ANL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--------------------------|--------------|--------------|----------------|--|
| 1 | Open and closed service water systems | Piping | Not stated | Carbon steel | Not stated | CORR/PIT | Local loss of material |
| 2 | Open and closed service water systems | Piping | Not stated | Carbon steel | Not stated | CORR | Loss of material and corrosion product buildup |
| 3 | Open and closed service water systems | Check valve | Check valve swing arm | Carbon steel | Not stated | CORR/UA | Loss of material |
| 4 | Open and closed service water systems | Gage valve | Gage valve disk | Carbon steel | Not stated | CORR/UA | Loss of material |
| 5 | Open and closed service water systems | Heat exchanger | Tubing | 90Cu-10Ni | Not stated | CORR/PIT | Local loss of material |
| 6 | Open and closed . service water systems | Heat exchanger | Tubing | 90Cu-10Ni | Not stated | CORR/PIT | Local loss of materia |
| 7 | Open and closed service water systems | Heat exchanger | Tubing | 90Cu-10Ni | Not stated | CORR/ leaching | Loss of material |

Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II **Reviewed by:** Dwight R. Diercks, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|-------------------------------|-----------------------------|---|-----------------------------|--------------|---------------|--|
| 1 | Open service water systems | Valves | Valve stems | Type 410 stainless steel | Not stated | CORR | Loss of material |
| 2 | Open service water systems | Heat exchanger | Tubing | 90/10 copper-nickel | Not stated | CORR/leaching | Loss of material |
| 3 | Open service water systems | Piping, coolers, and valves | Piping, cooler U- joints, and valve internals | Carbon steel | Not stated | CORR | Loss of material |
| 4 | Open service water systems | Motor-operated valves | Valve disk | Not stated | Not stated | CORR | Loss of material |
| 5 | Open service water systems | Heat exchangers | Tubing and instrument lines | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 6 | Open service water systems | Pumps | Impellers and screens | Brass | Not stated | ERO | Wall thinning |
| 7 | Open service water systems | Heat exchangers | Tubing | Not stated | Not stated | BIO | Buildup of deposits |
| 8 | Open service water systems | Various | Not stated | Not stated | Not stated | BIO | Buildup of deposits |

Document: NUREG/CR-5379, Vol. 1, Nuclear Plant Service Water System Aging Degradation Assessment, Phase I Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|------------|----------------------------|---------------------------------|--|------------------|------|
| Tuberculation or concentration cell corrosion from deposits on the I.D. piping surface results in localized pitting corrosion and penetration of the piping wall. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | Some benefit obtained from replacing carbon steel piping with stainless steel. [2] | B.2, B.7, B.8 | 1 |
| Rust deposits from general corrosion and biological and/or inorganic deposition results in pipe plugging. | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | Some benefit obtained from replacing carbon steel piping with stainless steel. [2] | B.2, B.6, B.7 | 2 |
| Rust produced by general corrosion is removed by chaffing as the swing arm rotates, producing failure by an unspecified process. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | Not stated | B.2 | 3 |
| General corrosion results in loss of net section and eventual separation of disk from valve stem. | Occasional | Not discussed in report | ASMÉ Sec XI & PS S&T Req. | Not stated | B.2 | 4 |
| Pitting corrosion, commonly associated with concentration cells set up at I.D. surface deposits, leads to localized pitting and penetration of the tube wall | Occasional | Not discussed in report | PS S&T Req. | Not stated | B.2 | 5 |
| Tuberculation deposits from localized corrosion can break off, and the resulting fragments can result in tube plugging. | Occasional | Not discussed in report | PS S&T Req. | Not stated | B.2 | 6 |
| Preferential dissolution of Ni (denickelification) from the tubing alloy can lead to loss of tube integrity and leakage. | Occasional | Not discussed in report | PS S&T Req. | Not stated | B.2 | 7 |

Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|---|---|----------|------|
| Stainless steel components operating in stagnant loops of open service water systems are subject to corrosive attack due to depletion of the dissolved oxygen in the water needed to maintain a protective oxide surface layer. | Frequent | Not discussed in report | ASME Sec IX IWV or PS S&T Req. | Maintain a minimum water flow to prevent oxygen depletion. [4] | 3.3 | |
| Copper-nickel tubing in open service water systems is subject to nickel leaching, particularly under stagnant conditions where oxygen depletion occurs. | Not stated | Not discussed in report | PS S&T Req. | Maintain a minimum water flow to prevent oxygen depletion. [4] | 3.3 | |
| Corrosion of carbon steel components is accelerated by the flowing water conditions used to counter the problems caused by oxygen depletion. | Frequent | Not discussed in report | ASME Sec XI or PS S&T Req. | Not stated | 3.3 | |
| The majority of electrical failures experiences with the motors on motor- operated valves were found to be corrosion related | Frequent | Not discussed in report | ASME Sec XI & GL 89-10 & Suppl. or PS S&T Re | Not stated | 3.3 | |
| Corrosion products, primarily from carbon steel, can cause flow blockage in small tubed heat exchangers and instrument lines. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 3.3 | |
| Erosion of brass pump impellers has required replacement of these components every two years; similar erosion has been observed in pump impellers and coarse screens in fire water systems | Occasional | Not discussed in report | ASME Sec XI IWP or PS IS&T Req. | Not stated | 3.3 | (|
| Biofouling from microorganism growth can cause decreased efficiency, component corrosion, and reduced system flow. | Not stated | Not discussed in report | PS S&T Req. | Not stated | 3.4 | |
| Biofouling from large organisms can cause corrosion, local erosion and pitting, and plugging and fouling. | Not stated | Not discussed in report | PS S&T Req. | Not stated | 3.4 | |

Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II **Reviewed by:** Dwight R. Diercks, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--|--|---------------------------------------|--|--------------|---------------------|--|
| 9 | Recirculating service water systems | Piping | Not stated | Carbon steel | Not stated | CORR | Loss of material |
| 10 | Open service water systems | Ring headers | Ring header supports | Carbon steel | Not stated | CORR/PIT | Local loss of materia |
| 11 | Open service water systems | Discharge butterfly valves | | Not stated | Not stated | ERO/CAV | Loss of material |
| 12 | Open service water systems | Valve actuators | | Not stated | Not stated | FAT/ vibration | Cumulative fatigue damage |
| 13 | Open service water systems | Multiple | | Not stated | Not stated | Water hammer | Excessive pressure loading |
| 14 | Closed service water systems | Air intake structure | | Concrete with carbon steel rebar and aluminum embedment | Not stated | CORR/SA | Crack initiation and growth |
| 15 | Closed service water systems | Air intake structure | | Concrete | Not stated | CORR; AGGR- CHEM | Loss of integrity |
| 16 | Closed service water systems | Pump | Pump shaft sleeves | Not stated | Not stated | CORR | Loss of material |
| 17 | Closed service water systems | Piping components (non-safety-related) | | Carbon steel | Not stated | CORR | Loss of material |
| 18 | Closed service water systems | Packing followers and other valve parts | · · · · · · · · · · · · · · · · · · · | Ductile iron and other materials | Not stated | CORR/ SCC | Crack initiation and growth |
| 19 | Closed service water systems | Butterfly valves | Misc. sub- components | Monel and carbon steel | Not stated | CORR | Loss of material and corrosion product buildup |
| | Closed service water systems | Check valves | | Unspecified elastomer and other materials | Not stated | WEAR | Attrition |
| | Closed service water systems | Valves | | Not stated | Not stated | ADH | Component failure |
| | Closed service water systems | Heat exchanger | Tubing | Copper-nickel | Not stated | CORR/UA | Loss of material |
| | Closed service water systems | Heat exchanger | Tubing | Copper-nickel | Not stated | BIO | Buildup of deposits |

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Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II **Reviewed by:** Dwight R. Diercks, ANL

| Reviewed by: Dwight R. Diercks, ANL | | • • • • • • • | | | Dense Ma | |
|--|-----------------------|----------------------|----------------|---------------------------------------|----------|------|
| Effect of Aging on Component Functio | | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
| Small bore carbon steel piping had been | Formerly frequent; | Not discussed in | ASME Sec XI | Change make-up water sources and | 3.4 | 9 |
| subject to significant corrosion problems, | now rare | report | or PS S&T | introduce corrosion control. [4] | | |
| but the problem has been largely | 1 | | Req. | | | |
| eliminated proper water treatment. | | | | | | |
| Ring header supports for pond spray | Occasional | Not discussed in | PS S&T Req. | Not stated | 3.4 | 10 |
| rings have suffered some pitting attacks, | | report | | | | |
| resulting in areas of slight metal removal. | | | | | | |
| Some cavitation erosion has been | Once occasional; | Not discussed in | ASME Sec XI | Replace affected components with | 3.5 | 11 |
| observed on discharge butterfly valves. | now rare | report | | steel. [2] | 0.0 | |
| but the use of hardened steel components | I IOW TALE | Tehou | 1 | היאסטיי [2] | | |
| | | | | | | |
| is expected to mitigate this problem. | | | 10115 0 1/1 | | | |
| Vibration, usually from motor operation, | Occasional | Not discussed in | ASME Sec XI | Not stated | 3.5 | 12 |
| has caused air leaks in air-operated valve | 1 | report | IWV | | | |
| actuators. | | | | | | |
| Water hammer results in excessive | Once occasional; | Not disucssed in | ASME Sec XI | Add a keep-full or jockey pump and | 3.5 | 13 |
| pressure loading of unspecified | eliminated | report | or PS S&T req. | motor-operated valve sequencing. [1] | | |
| recirculation system components. | |] | | | | |
| Concrete pedestal cracking at the intake | Not stated | Not discussed in | PS S&T Req. | Not stated | 3.5 | 14 |
| structure can occur because of rebar | | report | 1 | | | |
| corrosion and aluminum embedment | | | | | | |
| failure. | | | | | | |
| Intake structure degradation can occur | Occasional | Not discussed in | PS S&T Req. | Not stated | 3.5 | 15 |
| through attack from marine and | Occasional | | I O Oar neg. | NOT SIZIED | 0.0 | |
| 3 . | | report | | | | |
| groundwater chemicals on concrete | | | | | | |
| binders and cements. | | | | | | |
| Corrosion of pump shaft sleeves has | Rare | Not discussed in | ASME Sec XI | Not stated | 3.5 | 16 |
| been observed under shaft sleeves, | | report | IWP or PS | | | |
| necessitating replacement of the shaft. | | | S&T Req. | | | |
| Drains and intake wash screens in non- | Occasional; rare with | Not discussed in | PS S&T Req. | Replace with lined or stainless steel | 3.6 | 17 |
| safety-related piping has suffered uniform | SS re | report | | pipe. [2] | | |
| corrosion and biofouling. | | · | | | | |
| Non-wetted valve parts have failed under | Occasional | Not discussed in | ASME Sec XI | Not stated | 3.6 | 18 |
| stress-induced corrosion. In addition, a | | report | IWV or PS | | | |
| series of corrosion failures of ductile iron | | lepon | S&T Reg. | | | (|
| packing followers, caused by dampness, | | | our neg. | | | |
| |] | | | | | |
| leakage, and other possibly factors, has | | | | | | |
| occurred. | <u> </u> | <u> </u> | | | | |
| Corrosion in butterfly valves between the | Occasional | Not discussed in | ASME Sec XI | Not stated | 3.6 | 19 |
| carbon steel packing follower and the | | report | IWV or PS | | | 1 |
| monel shaft has caused binding of the | | | S&T Req. | | | |
| shaft. | | | | | | |
| Check valves were suffering premature | Occasional; new | Not discussed in | ASME Sec XI | New elastomer seals and protective | 3.6 | 20 |
| wear in valve seat area and check disk, | valve elim. | report | IWV or PS | painting reduced problem until Al- | | 1 |
| New elastomer seals and protectant paint | | • | S&T Req. | bronze replacements can be | | |
| on check disk has reduced rate of | | | | installed. [1] | | |
| degradation; existing valves are to be | | | | | | 1 |
| replaced with aluminum bronze. | | | | | |) |
| Valve body to valve liner adhesion can | Occasional | Not discussed in | ASME Sec XI | Not stated | 3.6 | 21 |
| cause loss of liner integrity, leading to | | | IWV or PS | | 0.0 | 21 |
| | | report | | | | |
| rapid corrosion and failure. | Opposional | Mak alianus and in | S&T Req. | | | |
| Copper-nickel heat exchanger tubes | Occasional; | Not discussed in | PS S&T Req. | Replace with Ti alloy tubes [4] | 3.6 | 22 |
| previously used were subject to salt-water | eliminated with | report |] |] | | 1 |
| corrosion and are being replaced with | | | | | | ĺ |
| titanium alloy tubes. | | | | | |] |
| Accumulation of vegetation, | Common | Not discussed in | PS S&T Req. | Removed by heat treatment, chlorine | 3.6 | 23 |
| micoorganisms, and larger organisms can | | report | | injection, and backflushing. [4] | | |
| result in plugging of heat exchanger. | | - | | | [| [|
| | 1 | L | I | | | |

Document: NUREG/CR-5386, Basis for Snubber Aging Research: Nuclear Plant Aging Research Program Reviewed by: Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Snubber | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5404, Vol. 1, Auxiliary Feedwater System Aging Study Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Auxiliary feedwater | All major | This report does not | | | | |
| | system | components | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5404, Vol. 2, Auxiliary Feedwater System Aging Study: Phase I Follow-On Study Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Auxiliary feedwater | Various | This report does not | | | | |
| | | | provide specific | | | | |
| | • | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | [|
| | | | systems. | | | | |

Document: NUREG/CR-5406, Vol. 1, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T Reviewed by: Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|---------------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | BWR water cleanup | Motor operated | This report does not | | | | |
| | system | flexible wedge gate | provide specific | | | | |
| | | isolation valve | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5406, Vol. 2, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T Reviewed by: Jeffrey L. Binder, ANL

| It | em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----|-------------------|---------------------|----------------------|-----------|--------------|---------------|-------------|
| Γ | 1 | BWR water cleanup | Motor operated | This report does not | | | | |
| 1 | | system | flexible wedge gate | provide specific | | | | |
| | | | isolation valve | detailed information | | | | |
| | | | | on age-related | | | |] |
| | | | | degradation | | | | |
| | | | | processes for | | | | |
| | | | | specific nuclear | | | | |
| | | | | components or | | | | |
| L | | | | systems. | | | | |
| _ | | | | • | | | | |

Document: NUREG/CR-5386, Basis for Snubber Aging Research: Nuclear Plant Aging Research Program **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|---------------------------|----------------|-----------|------------------------|----------|------|
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Document: NUREG/CR-5404, Vol. 1, Auxiliary Feedwater System Aging Study Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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Document: NUREG/CR-5404, Vol. 2, Auxiliary Feedwater System Aging Study: Phase I Follow-On Study **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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Document: NUREG/CR-5406, Vol. 1, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function Contrib t | o Failure Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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Document: NUREG/CR-5406, Vol. 2, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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Document: NUREG/CR-5406, Vol. 3, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption 7 **Reviewed by:** Jeffrey L. Binder, ANL

| lten | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|----------------|---|-----------|--------------|---------------|-------------|
| | 1 BWR water cleanup | | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--|----------------------------|--------------------------------------|------------|--------------|---------------|---|
| 1 | Instrument air/service air systems | Compressor and receiver | Compressors | Not stated | Not stated | WEAR | Attrition |
| 2 | Instrument air/service air systems | Compressor and receiver | Compressors | Not stated | Not stated | VIBR | Loosening; crack initiation and growt |
| 3 | Instrument air/service air systems | Compressor and receiver | Aftercoolers/moistur e separators | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 4 | Instrument air/service air systems | Compressor and receiver | Aftercoolers/moistur e separators | Not stated | Not stated | ENVIR | Deterioration |
| 5 | Instrument air/service air systems | Compressor and receiver | Aftercoolers/moistur e separators | Not stated | Not stated | CLOG | Blockage of flow passages |
| 6 | Instrument air/service air systems | Compressor and receiver | Air receivers | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 7 | Instrument air/service air systems | Compressor and receiver | Air receivers | Not stated | Not stated | CONTAM | Loss of desired surface properties |
| 8 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | CLOG | Blockage of flow passages |
| 9 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 10 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | ENVIR | Deterioration |
| 11 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | CONTAM | Loss of desired surface properties |
| 12 | Instrument air/service air systems | Filter/dryer train | Pre-filters | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 13 | Instrument air/service air systems | Filter/dryer train | Pre-filters | Not stated | Not stated | MOIST | Increased pressure drop; reduced strength |
| 14 | Instrument air/service air systems | Filter/dryer train | After-filters | Not stated | Not stated | PART | Increased pressure drop |
| 15 | Instrument air/service air systems | Filter/dryer train | After-filters | Not stated | Not stated | WEAR | Attrition |
| 16 | Instrument air/service air systems | Air distribution system | Valves | Not stated | Not stated | WEAR | Attrition |
| 17 | Instrument air/service air systems | Air distribution system | Valves | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 18 | Instrument air/service air systems | Air distribution system | Valves | Not stated | Not stated | CONTAM | Loss of desired surface properties |

Document: NUREG/CR-5406, Vol. 3, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|----------------|-----------|------------------------|----------|------|
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Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | |
|---|------------|----------------------------|-------------|------------------------|-----------------|----------|
| Failure to load/unload properly and air/lubricating oil leaks would cause the immediate loss of a compressor. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-12, 13, 17 | |
| Excess vibration would cause the compressor to automatically trip or lead to required shutdown. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-12, 13, 18 | |
| Air/water leaks and loss of function. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18 | |
| Air/water leaks and loss of function. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18 | <u> </u> |
| Air/water leaks and loss of function. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18 | 1 |
| Leaking air, drain valve stuck or clogged, and excessive water buildup. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18, 19 | e |
| Leaking air, drain valve stuck or clogged, and excessive water buildup. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18, 19 | 7 |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | 3 |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | g |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | 10 |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | 11 |
| Diminished or loss of air flow and leaking. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-15, 19 | 12 |
| Diminished or loss of air flow and leaking. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-15, 19 | 13 |
| Diminished or loss of air flow and leaking. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-16, 20 | 14 |
| Diminished or loss of air flow and leaking. | Rare | Not discussed in report | PS S&T Req. | Not stated | 4-16, 20 | 18 |
| Failure to open/close, seat leaking, and leakage from packing, gaskets, or valve body cracks. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-16, 17, 20 | 16 |
| Failure to open/close, seat leaking, and leakage from packing, gaskets, or valve body cracks. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-16, 17, 20 | 17 |
| Failure to open/close, seat leaking, and leakage from packing, gaskets, or valve body cracks. | Rare | Not discussed in report | PS S&T Req. | Not stated | 4-16, 17, 20 | 18 |

Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|----------------------------|-----------------|------------|--------------|---------------|---------------------------------------|
| 19 | Instrument air/service air systems | Air distribution system | Piping | Not stated | Not stated | ERO/CORR | Wall thinning |
| 20 | Instrument air/service air systems | Air distribution system | Instrumentation | Not stated | Not stated | CONTAM | Loss of desired surface properties |

Document: NUREG/CR-5479, Current Applications of Vibration Monitoring and Neutron Noise Analysis **Reviewed by:** Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not | | | | |
| 1 | | | provide specific | | | | |
| | | | detailed information | | Ι. | | |
| | | | on age-related | - | , | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | * | systems. | | | | |

Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components Reviewed by: Ali Erdemir, ANL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|------------------------|---|---|--------------------------------|---|-----------------|---|
| 1 | PWR-pressure vessel | Beltline region | Not stated | 533B-1, SA-508-2, SA-302 B | Not stated | EMBR/IR | Loss of fracture toughness |
| 2 | PWR-pressure vessel | Beltline region | Not stated | 533B-1, SA-508-2, SA-302 B | Not stated | ENVIR, FAT | Chemical or physica degradation, cumulative fatigue damage |
| 3 | PWR-pressure vessel | Outlet/inlet nozzles | Weldments | Linde 80, 91, 124, and 1092 | Not stated | ENVIR, FAT | Chemical or physica degradation, cumulative fatigue damage |
| 4 | PWR-pressure vessel | Instrumentation nozzles, CRDM housing nozzles | Weldments | Linde 80, 91, 124, and 1092 | Not stated | ENVIR, FAT | Chemical or physica degradation, cumulative fatigue damage |
| 5 | PWR-pressure vessel | Closure studs | Not stated | SA-540 Gr. B24 Class 3 | Not stated | ENVIR, FAT | Chemical or physica degradation, cumulative fatigue damage |
| 6 | BWR-pressure vessel | Feedwater nozzles and safe ends | Welds | SA-508-2, SA-193 Gr. B7 | Not stated | FAT | Cumulative fatigue damage |
| 7 | BWR-pressure vessel | Recirculation system | Inlet/outlet nozzles and dissimilar metal welds | SA-508-2, SA-193 Gr. B7 | Not stated | CORR/ IGSCC | Crack initiation and growth |
| 8 | BWR-pressure vessel | Recirculation system | Other welds | SA-193 Gr. B7 | Not stated | CORR/IGSCC | Crack initiation and growth |
| 9 | BWR pressure vessel | Beltline region | Not stated | Various low carbon steel | Not stated | EMBR/IR | Loss of fracture toughness |
| 10 | BWR pressure vessel | Closure studs | Not stated | SA-540 Gr. B22 or B23 | Not stated | FAT, WEAR/ FRET | Cumulative fatigue damage, Attrition |
| 11 | BWR pressure vessel | External attachment welds | Not stated | SA-193 Gr. B7 | Not stated | FAT | Cumulative fatigue damage |
| 12 | PWR steam generator | Tubes | Recirculating inside surface | Inconel 600 or 690 | Westinghouse, Combustion Engineering, Babcock & Wilcox | CORR/PWSSC | Crack initiation and growth |

Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------------------|-------------|------------------------|----------|------|
| Cracked piping, leaking joints and I plugged lines cause a diminished or complete loss of compressed air. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-17, 20 | 19 |
| Incorrect signal. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-17, 21 | 20 |

Document: NUREG/CR-5479, Current Applications of Vibration Monitoring and Neutron Noise Analysis **Reviewed by:** Steve U. Choi, ANL

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Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components **Reviewed by:** Ali Erdemir, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | item |
|--|------------|--|--|--|----------|------|
| Irradiation causes a drop in upper-shelf energy and a shift in nil-ductility transition temperature. | Not stated | 10 CFR 50 App. H, Reg. Guide 1.99, Rev. 2 | 10CFR50 App. G & RG 1.99 | Reduce neutron flux, develop techniques for in-situ testing [4] | 11-1 | |
| Not stated. | Not stated | 10 CFR 50, App. G, 10 CFR 50.55a, IWB-2500, IWB- 3000, IWB-5000 | 10CFR50 App. G & RG 1.99 | Use state-of-the-art ultrasonic inspection techniques to monitor defect size and location [4] | II-1 | |
| Not stated. | Not stated | 10 CFR 50, IWB- 2500 | ASME Sec III & Sec XI IWB | Use on-line fatigue monitoring, evaluate irradiation embrittlement damage [4] | 11-1 | 3 |
| Not stated. | Not stated | 10 CFR 50, IWB- 2500 | ASME Sec III-& Sec XI IWB | Not stated | II-1 | 4 |
| Preload cycles during head replacement and boric acid corrosion can cause damage. | Not stated | 10 CFR 50, IWB- 2500 | ASME Sec III & Sec XI IWB | Not stated | II-1 | 5 |
| High-cycle thermal fatigue caused by feedwater leakage led to the development of cracks in nozzles. | Not stated | 10 CFR 50, IWB- 2500 | ASME Sec III & Sec XI IWB | Use on-line fatigue monitoring, modify design, revise operating procedures [4] | II-2 | 6 |
| IGSCC initiated in HAZ may propagate into base metal. | Not stated | 10 CFR 50, IWB- 2500 | ASME Sec XI IWB | Control hydrogen water chemistry to reduce IGSCC damage [4] | II-2 | 7 |
| IGSCC initiated in HAZ may propagate into base metal by corrosion and/or environmental fatigue. | Not stated | 10 CFR 50, IWB- 2500 | ASME Sec XI IWB | Control hydrogen water chemistry to reduce IGSCC damage [4] | il-2 | 8 |
| Irradiation caused a drop in upper shelf energy and a shift in nil-ductility-transition temperature. Welds were more susceptible to embrittlement than base metal. | Not stated | 10 CFR 50 App. H and G, Reg. guide 1.99, Rev.2; 10 CFR 50.55a IWB-2500, 3000, 5000 | 10CFR50 App. G & RG 1.99 | Adopt in-service annealing, implement neutron flux reduction program, develop acoustic emission monitoring to detect crack growth [4] | 11-2 | g |
| Fatigue and fretting are major aging concerns for studs. | Not stated | 10 CFR 50.55a IWB-2500 | 10CFR50 App. G, RG 1.99 & ASME Sec XI IWB | Not stated | 11-2 | 10 |
| Low-cycle thermal and mechanical fatigue can cause damage in welds. | Not stated | 10 CFR 50.55a IWB-2500 | ASME Sec III & Sec XI IWB | Not stated | 11-2 | 11 |
| U-bends, roll transition, and dented tube regions are susceptible to PWSCC. Tubes with low mill-annealing temperature are more susceptible. | Not stated | 10 CFR 50.55a IWB-2500 | ASME Sec XI IWB & PS TS req. | Control water chemistry, install filters [4] | III-1 | 12 |

Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components Reviewed by: Ali Erdemir, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------------|---------------------------------------|---|--|--|--|--|
| | PWR steam generator | Tubes | Recirulating outside surface | Inconel 600 or 690 | Westinghouse, Combustion Engineering, Babcock & Wilcox | CORR/ IGSCC | Crack initiation and growth |
| | PWR steam generator | Tubes | Once-through outside surface | Inconel 600 or 690 | Babcock & Wilcox | ERO, FAT | Wall thinning, loss o material; cumulative fatigue damage |
| 15 | PWR steam generator | Multiple | Various | Various inconel and ferritic SS | Westing-house, Combustion Engineering, Babcock & Wilcox | CORR/PIT, FAT, WEAR/ FRET | Local loss of material, cumulative fatigue damage, wall thinning, loss of material |
| | PWR reactor coolant system | | Nozzles and thermal sleeves | SA 105 Gr. 2, 304N SS, Inconel SB-166 and 168 | Westinghouse, Combustion Engineering, Babcock & Wilcox | FAT/THERM | Cumulative fatigue damage |
| 17 | PWR reactor coolant system | Piping | Terminal ends dissimilar metal welds | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 18 | PWR reactor coolant system | Piping | Surge and spray lines | 316 SS, CF8M | Combustion Engineering | FAT/ THERM | Cumulative fatigue damage |
| 19 | PWR reactor coolant system | Piping | Hot and cold legs, cross-over leg, fittings, surge line | Various cast SS or Austenitic SS | Westinghouse, Combustion Engineering, Babcock & Wilcox | EMBR/TE | Loss of fracture toughness |
| 20 | Pressure vessel | Pressurizer, surge and spray lines | Nozzles and thermal sleeves | SA-105 Gr. 2, 304N SS, Inconel SB-168 | Westinghouse, Combustion Engineering | FAT/THERM, ERO | Cumulative fatigue damage; wall thinning, loss of material |
| 21 | Pressure vessel | Pressurizer, surge and spray lines | Terminal end dissimilar metal welds | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 22 | Pressure vessel | Cast SS piping | Surge line, spray line, valves, fittings | CF8A, CF8M, SA 516 Gr. 70, 308L and 309L SS | Westinghouse, Combustion Engineering, Babcock & Wilcox | FAT/THERM, EMBR/TE, ERO, CORR/BA | Cumulative fatigue damage; loss of fracture toughness; wall thinning, loss of material |
| 23 | Pressure vessel | Vessel wall | Not stated | A-533, GL B, Class 1 | Not stated | FAT/THERM | Cumulative fatigue damage |
| 24 | Emergency diesel generator | Various | Multiple | Various alloy steels, cast iron, aluminum, Stellite seats, gaskets, hoses | ALCO, Allis Chalmers, Caterpillar, and others | Various | Various |

| Document: NUR | REG/CR-5491, Shippingport Station Aging Evaluation |
|---------------|--|
| Reviewed by: | Steve U. Choi, ANL |

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components **Reviewed by:** Ali Erdemir, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | |
|---|------------|-------------------------------------|---|---|----------|----|
| Hot-leg tubes in tube-to-tubesheet crevice region are susceptible to IGSCC. | Not stated | 10 CFR 50.55a IWB-2500 | ASME Sec XI IWB & PS TS req. | Introduce compressive residual stresses [4] | -1 | 13 |
| Not stated. | Not stated | Not stated | ASME Sec XI IWB & PS TS req. | Control chemistry to prevent concentration of impurities leading to fatigue cracks [4] | | 14 |
| Does not provide detailed information on age-related degradation processes. | Not stated | Not stated | ASME Sec XI IWB & PS TS req. | Not stated | -1 | 15 |
| Low and high-cycle thermal and mechanical fatigue can cause damage on various nozzles and thermal sleeve components. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III & Sec XI IWB | Maintain full flow in spray line, prevent thermal shock conditions, examine welds more frequently [4] | IV-1 | 16 |
| Low- and high-cycle thermal and mechanical fatigue can cause cumulative fatigue damage in dissimilar metal welds. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III & Sec XI IWB | Use acoustic emission method to detect crack growth in welded regions [2] | IV-1 | 17 |
| Low- and high-cycle thermal and mechanical fatigue can cause cumulative fatigue damage in surge and spray lines. | Not stated | 10 CFR 50.55a, IWB-2500 | Sec XI IWB | Use acoustic emission method to detect crack growth in welded regions [2] | IV-1 | 18 |
| Large fluctuations in coolant temperature can cause thermal embrittlement in cast SS piping. | Not stated | 10 CFR 50.55a, IWB-3000 and 5000 | ASME Sec XI IWB | Develop ultrasonic techniques to detect flaws in cast SS piping [4] | IV-1 | 19 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | | Maintain full flow in spray lines, prevent thermal shock conditions [4] | V-1 | 20 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Develop and use improved NDE methods to monitor the degree of embrittlement [2] | V-1 | 21 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Develop and use improved NDE methods to monitor the degree of embrittlement and to detect flaws; monitor valve leakage [2] | V-1 | 22 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | 10CFR50 App. G, ASME Sec III | Not stated | V-1 | 23 |
| Does not provide specific detailed information on age-related degradation processes. | Not stated | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | VI-1 | 24 |

| Document: NUI | REG/CR-5491, Shippingport Station Aging Evaluation |
|---------------|--|
| Reviewed by: | Steve U. Choi, ANL |

| Effect of Aging on Component Function Cont | rib to Failure Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|-------------------------------|-----------|------------------------|----------|------|
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| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|--|--|--|------------|--------------|----------------------|--|
| 1 | Not stated | Inverters | Filter Capacitors | Not stated | Not stated | Electrical Transient | Not stated |
| 2 | Not stated | Inverters | Thyristors | Not stated | Not stated | Over heating | Not stated |
| 3 | Not stated | Inverters | Fuses | Not stated | Not stated | FAT | Not stated |
| 4 | Not stated | Motors (for pump and valve operation) | Stator Insulating, Bearing Assemblies, | Not stated | Not stated | FAT/THERM | Cumulative Fatigue Damage |
| | | | Rotor | | | | Danage |
| 5 | Not stated | Motors (for pump and valve operation) | Stator Insulating, Bearing Assemblies, Rotor | Not stated | Not stated | ENVIR | Chemical, Physical Degradation |
| 6 | Not stated | Motors (for pump and valve operation) | Stator Insulating, Bearing Assemblies, Rotor | Not stated | Not stated | VIBR | Loosening |
| 7 | Not stated | Battery Chargers | Capacitors, Transformers, Inductors, Diodes and Thyristors | Not stated | Not stated | FAT/THERM | Overheating |
| 8 | Not stated | Battery Chargers | Capacitors, Trans formers, Inductors, Diodes and | Not stated | Not stated | Not stated | Loss of Connection |
| | | | Thyristors | | | | |
| 9 | Not stated | Motor Control Centers | Circuit Breaker, Contactor, Transformer, Relays and Thermal Overload Devices | Not stated | Not stated | CONTAM | Contact surface degradation, set point drift |
| | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | WEAR | Attrition |

| Not stated | PS S&T Req. | Use of an automatic transfer switch; | A 2, A 3, | |
|--------------|--------------|--|---|--|
| | 1 | | A4 | |
| | | installation of higher voltage and temperature rated components; | A 4 | |
| | | forced air cooling and adding | | |
| | | additional temperature monitoring | | |
| | | capabilities [2] | | |
| Not stated | PS S&T Req. | Use of an automatic transfer switch; | A 2, A 3, | 2 |
| NUL SLALOU | r 5 Sat ney. | installation of higher voltage and | A4 | ~ |
| | | temperature rated components; | A 4 | |
| | | forced air cooling and adding | | |
| | | additional temperature monitoring | | |
| | | capabilities [2] | | |
| Not stated | PS S&T Reg. | Use of an automatic transfer switch; | A2, A3, | 3 |
| NUL SIAIOU | r 5 Sat ney. | installation of higher voltage and | A 4 | |
| | | temperature rated components; | ^+ | |
| | | forced air cooling and adding | | |
| | | additional temperature monitoring | | |
| | | capabilities [2] | | |
| Net stated | | Perform periodic insulation | A-7, A-11 | 4 |
| Not stated | ASME Sec XI | • | A-7, A-11 | 4 |
| | IWB or IWC, | resistance test, partical discharge | | |
| | GL 89-10 & | test and power factor test. Perform | | |
| | Suppl. & P | AC/DC leakage test, voltage impulse | | |
| | | test and chemical analysis of lube | | |
| | | oil. (More) [2] | | |
| | | Destance and the last dest | A 7 A 14 | <u> </u> |
| Not stated | ASME Sec XI | Perform periodic insulation | A-7, A-11 | 5 |
| | IWB or IWC, | resistance test, partical discharge | | |
| | GL 89-10 & | test and power factor test. Perform | | |
| | Suppl. & P | AC/DC leakage test, voltage impulse | | |
| | | test and chemical analysis of lube | | |
| | | oil. (More) [2] | | |
| | | | | |
| Not stated | ASME Sec XI | Perform periodic insulation | A-7, A-11 | 6 |
| | IWB or IWC, | resistance test, partical discharge | | |
| | GL 89-10 & | test and power factor test. Perform | | |
| | Suppl. & P | AC/DC leakage test, voltage impulse | | |
| | | test and chemical analysis of lube | | |
| | | oil. (More) [2] | | |
| | | | | |
| Not stated | PS S&T Req. | Periodic checking of connection | A-14, A- | 7 |
| | | between SCR and heat sink; | 18 | |
| | | monitoring insulation resistance and | | |
| | | winding temperature; periodic | | |
| | | manual operation and calibration of | | |
| | | the circuit breakers and protective | | |
| | | relays; periodically replace the filter | | |
| | | capacitors. [2] | | |
| Not stated | PS S&T Req. | Periodic checking of connection | A-14, A- | 8 |
| | | between SCR and heat sink; | 18 | |
| | | monitoring insulation resistance and | | |
| | | winding temperature; periodic | | |
| | | manual operation and calibration of | | |
| | | the circuit breakers and protective | | |
| | | relays; periodically replace the filter | | |
| | | capacitors. [2] | | |
| Not stated | PS S&T Req. | Perform periodic maintenance | A-19, A- | 9 |
| NUL SIALUU | FO Oα I Ney. | | | , s |
| | | including: checking for moisture, oil and foreign material in cabinet; | 22 | |
| | | | 1 | |
| | | example for pitting, corrosion, and | 1 | ł |
| | | overheating for bus bar; check for | | l |
| | | arcing or overheating for fuses; | | |
| | | inspect contacts for starter; (More) | | |
| Nich atata d | ACHE CT VI | [2] Reference pariadia vigual inspection | A-24 A | 10 |
| INOT STATED | | | · · | 1 10 |
| | | | 20 | |
| | | | | |
| | 15 | current/voltage monitoring. [4] | | |
| | | | | |
| | | | | |
| | Not stated | IWB, GL 89-10 | IWB, GL 89-10 leakage tests, stem torque check, & SuppI., & PS torque/limit switch setting and | IWB, GL 89-10 leakage tests, stem torque check, 25 & Suppl., & PS torque/limit switch setting and |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--|-----------------------------------|----------------------------------|------------|--------------|----------------------|---------------------------------|
| 11 | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | CONTAM | Buildup deposits |
| 12 | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | ERO/CORR | Wall thinning, loss material |
| 13 | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | Setpoint Drift | Loss of performanc |
| 14 | Component Cooling Water Systems (PWRs) | Pumps | Seals, Bearings | Not stated | Not stated | WEAR | Attrition |
| 15 | Component Cooling Water Systems (PWRs) | Heat Exchangers | Tubes, Tube Sheet | Not stated | Not stated | WEAR/DENT | Denting |
| 16 | Component Cooling Water Systems (PWRs) | Heat Exchangers | Tubes, Tube Sheet | Not stated | Not stated | ERO/CORR | Wall thinning, loss of material |
| 17 | Component Cooling Water Systems (PWRs) | Heat Exchangers | Tubes, Tube Sheet | Not stated | Not stated | CLOG | Blockage of flow passages |
| 18 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 19 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 20 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | Setpoint Drift (EDS) | Loss of function |
| 21 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | EMBR | Loss of fracture toughness |

Document: NUREG/CR-5507, Results from the Nuclear Plant Aging Research Program: Their Use in Inspection Activities **Reviewed by:** David C. Ma, ANL

| Effect of Aging on Component Function | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------|--|--|----------------|------|
| Aging is a significant factor in failure of the CCW system (over 70%). The failures are dominated by the wear induced leakage in the valve operator and valve seat (37% of total failures). | Moderate | Not stated | & Suppl., & PS TS | Perform periodic visual inspection, leakage tests, stem torque check, torque/limit switch setting and current/voltage monitoring. [4] | A-24, A- 25 | 11 |
| Aging is a significant factor in failure of the CCW system (over 70%). The failures are dominated by the wear induced leakage in the valve operator and valve seat (37% of total failures). | Moderate | Not stated | | Perform periodic visual inspection, leakage tests, stem torque check, torque/limit switch setting and current/voltage monitoring. [4] | A-24, A- 25 | 12 |
| Aging is a significant factor in failure of the CCW system (over 70%). The failures are dominated by the wear induced leakage in the valve operator and valve seat (37% of total failures). | Moderate | Not stated | ASME Sec XI IWB, GL 89-10 & Suppl., & PS TS | Perform periodic visual inspection, leakage tests, stem torque check, torque/limit switch setting and current/voltage monitoring. [4] | A-24, A- 25 | 13 |
| Pump failure is dominated by wear induced leakage in the seal in the bearing. | Frequent | Not stated | ASME Sec XI IWP & PS TS Req. | Perform periodic visual inspection for leakage; vibration recordings; temperature, quality and level checking for lube oil, bearing temperature check. [4] | A-26, A- 27 | 14 |
| The stressors are high pressure, high flow and service water exposure. | Frequent | Not stated | ASME Sec XI, PS S&T Req., & PS TS Req. | Perform periodic visual inspections, temperature monitoring, acoustic/eddy current test, and bolt torque check. [2] | A-25 | 15 |
| The stressors are high pressure, high flow and service water exposure. | Moderate | Not stated | ASME Sec XI, PS S&T Req., & PS TS Req. | Perform periodic visual inspections, temperature monitoring, acoustic/eddy current test, and bolt torque check. [2] | A-25 | 16 |
| The stressors are high pressure, high flow and service water exposure. | Moderate | Not stated | ASME Sec XI, PS S&T Req., & PS TS Req. | Perform periodic visual inspections, temperature monitoring, acoustic/eddy current test, and bolt torque check. [2] | A-25 | 17 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Frequent | Not stated | IWB, IWP, | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | | 18 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Occasional | Not stated | ASME Sec XI IWB, IWP, IWV, & PS TS Req. | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | | 19 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Frequent | Not stated | IWB, IWP, IWV, & PS TS Req. | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | | 20 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Occasional | Not stated | ASME Sec XI IWB, IWP, IWV, & PS TS Req. | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | | 21 |

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Document: NUREG/CR-5510, Evaluations of Core Melt Frequency Effects Due to Component Aging and Maintenance Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5515, Light Water Reactor Pressure Isolation Valve Performance Testing **Reviewed by:** Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|----------------|----------------------|-----------|--------------|---------------|-------------|
| | Light water reactor | Check and gate | This report does not | 1 | | | |
| | pressure isolation | valves | provide specific | | | | |
| | | | detailed information | | | | |
| | | } | on age-related | | | | |
| | | 1 | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5519, Aging of Control and Service Air Compressors and Dryers Used in Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| m | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|-----------------------------------|-----------------|--|---|-------------------------------------|---------------|---|
| 1 | Control and service air system | Air compressors | Running gear bearings | Full-floating: AI; spherical roller: steel or steel-backed Cu- Pb; double roller: steel or babbitt-lined steel | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |
| 2 | Control and service air system | Air compressors | Seals/packing including piston rod packing | Elastomer/TFE or carbon rings | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |
| 3 | Control and service air system | Air compressors | Crosshead | AI, tin-faced cast iron, babbitted cast iron | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |
| 4 | Control and service air system | Air compressors | Belts | Not stated | Not stated | WEAR | Attrition |
| 5 | Control and service air system | Air compressors | Piston rod | Hardened steel, chrome-plated hardened steel | Ingersoll-Rand, Joy, Worthington | CORR | Loss of material; corrosion product buildup |
| 6 | Control and service air system | Air compressors | Piston rider/compression rings | TFE (teflon) | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |

Document: NUREG/CR-5510, Evaluations of Core Melt Frequency Effects Due to Component Aging and Maintenance **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function C | ontrib to Failure Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------------------|-----------|------------------------|----------|------|
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Document: NUREG/CR-5515, Light Water Reactor Pressure Isolation Valve Performance Testing **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function Contrib to | Failure Reported progs | Rel.progs | Report Recommendations | Page No. | item | |
|--|------------------------|-----------|------------------------|----------|------|--|
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Document: NUREG/CR-5519, Aging of Control and Service Air Compressors and Dryers Used in Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Funct | | | Rel.progs | Report Recommendations | Page No. | 1011 |
|--|------------|----------------------------|-------------|---|-----------------|------|
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,20 | |
| Seals and packing undergo gradual deterioration due to aging and wear, resulting in leaks and reduced compressor output. However, sudden failure of the compressor does not normally occur. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,20,21, 29 | 2 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,21 | 3 |
| Belt failures (either breaking or being thrown off). | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 21,26 | 4 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,23 | 5 |
| Wear of piston rings would result in reduced compressor outputs. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,21,22 | 6 |

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| System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------------------------------|--|---|---|--|--|--|
| Control and service air system | Air compressors | Cylinder bore | Cast iron, cast semi- steel | Ingersoll-Rand, Joy, Worthington | CORR | Loss of material; corrosion product buildup |
| Control and service air system | Air compressors | Intake/exhaust valves | Stainless steel, nodular iron | Ingersoll-Rand, Joy, Worthington | FAT | Cumulative fatigue damage |
| Control and service air system | Air compressors | Intake/exhaust valves | Stainless steel, nodular iron | Ingersoll-Rand, Joy, Worthington | ERO | Wall thinning; loss of material |
| Control and service air system | Air compressors | Cooling water passages | Not stated | Not stated | CLOG | Biockage of flow passages |
| Control and service air system | Air dryers | Valves | Stainless steel | Not stated | WEAR | Attrition |
| Control and service air system | Air dryers | Desiccant | Silica gel or activated alumina | Not stated | ERO | Loss of material |
| Control and service air system | Air dryers | Filter elements | Not stated | Not stated | CLOG | Blockage of flow passages |
| | Control and service air system Control and service air system | Control and service air system Air compressors Control and service air system Air dryers Control and service air system Air dryers | Control and service air systemAir compressorsCylinder boreControl and service air systemAir compressorsIntake/exhaust valvesControl and service air systemAir compressorsIntake/exhaust valvesControl and service air systemAir compressorsIntake/exhaust valvesControl and service air systemAir compressorsCooling water passagesControl and service air systemAir dryersCooling water passagesControl and service air systemAir dryersValvesControl and service air systemAir dryersDesiccantControl and service air systemAir dryersFilter elements | Control and service air system Air compressors Cylinder bore Cast iron, cast semi-steel Control and service air system Air compressors Intake/exhaust valves Stainless steel, nodular iron Control and service air system Air compressors Intake/exhaust valves Stainless steel, nodular iron Control and service air system Air compressors Intake/exhaust valves Stainless steel, nodular iron Control and service air system Air compressors Cooling water passages Not stated Control and service air system Air dryers Valves Stainless steel Control and service air system Air dryers Desiccant Stainless steel Control and service air system Air dryers Desiccant Stainless steel Control and service Air dryers Desiccant Stainless steel Control and service Air dryers Desiccant Stainless steel Control and service Air dryers Filter elements Not stated | Control and service air systemAir compressorsCylinder boreCast iron, cast semi- steelIngersoll-Rand, Joy, WorthingtonControl and service air systemAir compressorsIntake/exhaust valvesStainless steel, nodular ironIngersoll-Rand, Joy, WorthingtonControl and service air systemAir compressorsIntake/exhaust valvesStainless steel, nodular ironIngersoll-Rand, Joy, WorthingtonControl and service air systemAir compressorsIntake/exhaust valvesStainless steel, nodular ironIngersoll-Rand, Joy, WorthingtonControl and service air systemAir compressorsCooling water passagesNot statedNot statedControl and service air systemAir dryersValvesStainless steelNot statedControl and service air systemAir dryersDesiccantSilica gel or activated aluminaNot statedControl and service air systemAir dryersDesiccantSilica gel or activated aluminaNot stated | Control and service Air compressors Cylinder bore Cast tron, cast semi-steel Ingersoll-Rand, Joy, Worthington CORR Control and service Air compressors Intake/exhaust valves Stainless steel, nodular iron Ingersoll-Rand, Joy, Worthington FAT Control and service Air compressors Intake/exhaust valves Stainless steel, nodular iron Ingersoll-Rand, Joy, Worthington FAT Control and service Air compressors Intake/exhaust valves Stainless steel, nodular iron Ingersoll-Rand, Joy, Worthington ERO Control and service Air compressors Cooling water passages Not stated Not stated CLOG Control and service Air dryers Valves Stainless steel Not stated WEAR Control and service Air dryers Valves Stainless steel Not stated WEAR Control and service Air dryers Desiccant Silica gel or activated Not stated ERO Control and service Air dryers Filter elements Not stated Not stated ERO |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System **Reviewed by:** John W. Holland, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-----------------------------|---------------|----------------------------|--------------|---------------|------------------------------|
| 1 | Reactor Protection | Control Rod Drive System | Absorber Rods | Ag-In-Cd in 304SS Tubes | Not stated | WEAR | Attrition |
| 2 | Reactor Protection | Control Rod Drive System | Absorber Rods | Ag-In-Cd in 304SS Tubes | Not stated | FAT | Cumulative fatigue damage |
| 3 | Reactor Protection | Control Rod Drive System | Absorber Rods | Ag-In-Cd in 304SS Tubes | Not stated | CORR/ IGSCC | Crack initiation and growth |

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Document: NUREG/CR-5519, Aging of Control and Service Air Compressors and Dryers Used in Nuclear Power Plants **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|-------------|---|----------|------|
| Not stated | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,22;23 | 7 |
| Leaking, broken, or loose valves would result in reduced compressor outputs. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,22,43 | 8 |
| Leaking, broken, or loose valves would result in reduced compressor outputs. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,22,43 | 9 |
| Sediment and dissolved minerals in well water result in scale buildup and blockage in the cooling water passages. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 27 | 10 |
| Valves stuck, leaking, or inoperative. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 24,31 | 11 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 17,30,31 | 12 |
| Failure of the afterfilter resulted in desiccant carryover into the instrument air system. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 30,31 | 13 |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System **Reviewed by:** John W. Hoiland, ANL Effect of Aging on Compared Function, Contribute Control Rod Parene Releases

| Effect of Aging on Component Fu | nction Contrib to Failu | re Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|----------------------------------|-------------------------|--------------------------|-----------------------------|--|------------|------|
| Rupture of control rod cladding. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 1 |
| Rupture of control rod cladding. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 2 |
| Rupture of control rod cladding. | Infrequent | ASME Sect. III Div. | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 3 |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System Reviewed by: John W. Holland, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------------------|-----------------------------|---------------------------|-------------------------------------|--------------|---------------|-------------------------------|
| 4 | Reactor Protection | Control Rod Drive System | Split Pin | Inconel X-750 | Not stated | CORR/SCC | Crack initiation ar growth |
| 5 | Reactor Protection | Control Rod Drive System | Spider Assembly | 304SS | Not stated | WEAR | Attrition |
| 6 | Reactor Protection | Control Rod Drive System | Spider Assembly | 304SS | Not stated | FAT | Cumulative fatigue damage |
| 7 | Reactor Protection | Control Rod Drive System | Spider Assembly | 304SS | Not stated | CORR/SCC | Crack initiation an growth |
| 8 | Reactor Protection | Control Rod Drive System | Control Rod Guide Tube | Inconel X-750 | Not stated | WEAR | Attrition |
| 9 | Reactor Protection | Control Rod Drive System | Guide Thimble | Inconel X-750 | Not stated | WEAR | Attrition |
| 10 | Reactor Protection | Control Rod Drive System | Pressure Housing | 304SS | Not stated | EMBR/TE | Loss of fracture toughness |
| 11 | Reactor Protection | Control Rod Drive System | Pressure Housing | 304SS | Not stated | CORR | Loss of material |
| 12 | Reactor Protection | Control Rod Drive System | Pressure Housing | 304SS | Not stated | FAT | Cumulative fatigue damage |
| 13 | Reactor Protection | Control Rod Drive System | Latch Assembly | Stellite 6, Haynes 25, and 304SS | Not stated | WEAR | Attrition |
| 14 | Reactor Protection | Control Rod Drive System | Latch Assembly | Stellite 6, Haynes 25, and 304SS | Not stated | FAT | Cumulative fatigue damage |
| 15 | Reactor Protection | Control Rod Drive System | Drive Rod | 41055 | Not stated | WEAR | Attrition |
| 16 | Reactor Protection | Control Rod Drive System | Drive Rod | 410SS | Not stated | FAT | Cumulative fatigue damage |
| 17 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical insulation | Not stated | CORR | Loss of material |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Functio | Nodoroto | ASME Sect. III Div. | Rel.progs PS S&T Req. | Report Recommendations System redesign and selection of | Page No. 3-12, 3-13 | _ |
|---|------------|--------------------------|-----------------------------|--|------------------------|----|
| stuck control rod. | Moderale | 1 | & PS TS Req. | alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | | |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | í | |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 6 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | | |
| Stuck control rod. | Frequent | ASME Sect. III Div. | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | | |
| Stuck control rod and fuel assembly mechanical degration. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 9 |
| Rod control system leakage and rupture of the primary pressure boundary. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 10 |
| Rod control system leakage and rupture of the primary pressure boundary. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | | |
| Rod control system leakage and rupture of the primary pressure boundary. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 12 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 13 |
| Dropped and/or stuck control rod. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 14 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 15 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 16 |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 17 |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System Reviewed by: John W. Holland, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------------------|-----------------------------|--|--|--------------|---------------|------------------------------|
| 18 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical insulation | Not stated | EMBR/TE | Breakdown |
| 19 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical Connector | Not stated | CORR | Loss of Material |
| 20 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical Connector | Not stated | WEAR | Attrition |
| 21 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical Connector | Not stated | FAT | Cumulative fatigue damage |
| 22 | Reactor Protection | Control Rod Drive System | Rod Control System & Logic Cabinets | Semi-conductor devices, electronic components, and connectors | Not stated | CORR | Loss of Material |
| 23 | Reactor Protection | Control Rod Drive System | Rod Control System & Logic Cabinets | Semi-conductor devices, electronic components, and connectors | Not stated | FAT | Cumulative fatigue damage |
| 24 | Reactor Protection | Control Rod Drive System | Rod Control System & Logic Cabinets | Semi-conductor devices, electronic components, and connectors | Not stated | WEAR | Attrition |
| 25 | Reactor Protection | Control Rod Drive System | Rod Position Indication Systems | Electrical wiring, insulation, connectors, semi- conductor devices, and electro- mechanical components | Not stated | CORR | Loss of Material |
| 26 | Reactor Protection | Control Rod Drive System | Rod Position Indication Systems | Electrical wiring, insulation, connectors, semi- conductor devices, and electro- mechanical components | Not stated | WEAR | Attrition |
| 27 | Reactor Protection | Control Rod Drive System | Rod Position Indication Systems | Electrical wiring, insulation, connectors, semi- conductor devices, and electro- mechanical components | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-5558, Generic Issue 87: Flexible Wedge Gate Valve Test Program, Phase II Results and Analysis **Reviewed by:** Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|---------------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | BWR water cleanup | Motor-operated | This report does not | | | | |
| | system and the high- | flexible wedge gate | provide specific | | | | |
| i i | pressure coolant | valve | detailed information | | | | |
| | injection (HPCI) | | on age-related | | | | |
| | steam line | | degradation | | | | |
| | | | processes for | | | | |
| 1 | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System **Reviewed by:** John W. Holland, ANL

| Effect of Aging on Component Function | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|--------------------------|-----------------------------|--|--------------------|------|
| Rupture of control rod cladding. | Frequent | ASME Sect. III Div. | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 18 |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 19 |
| Dropped and/or stuck control rod. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 20 |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 21 |
| Single/multiple rod drop, inability to move rods on demand, erroneous rod movement, incorrect or spurious rod control system failure alarms, and incorrect rod position indication. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12 <u>,</u> 3-13 | 22 |
| Single/multiple rod drop, inability to move rods on demand, erroneous rod movement, incorrect or spurious rod control system failure alarms, and incorrect rod position indication. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | |
| Single/multiple rod drop, inability to move rods on demand, erroneous rod movement, incorrect or spurious rod control system failure alarms, and incorrect rod position indication. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 24 |
| Incorrect/inaccurate rod position information and possibly a false dropped rod indication. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 25 |
| Incorrect/inaccurate rod position information and possibly a false dropped rod indication. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 26 |
| Incorrect/inaccurate rod position information and possibly a false dropped rod indication. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 27 |

Document: NUREG/CR-5558, Generic Issue 87: Flexible Wedge Gate Valve Test Program, Phase II Results and Analysis Reviewed by: Jeffrey L. Binder, ANL Dal **D**. -+ D

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
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Document: NUREG/CR-5583, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems - Wear and Impact Tests **Reviewed by:** Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|------------------------------|--------------|---|------------------------------|---------------|------------------------------|
| 1 | PWR core discharge system | Swing check valves | Hinge pin | The hinge pin and the bushing are made of cobalt- based alloys (Haynes Stellite #25 and Stoody #6 respectively) | Not stated | WEAR | Attrition |
| 2 | Auxiliary feedwater turbine steam supply system | Tilting disc check valves | Hinge pin | 410 stainless steel hinge pin and Stellite-6 bushing | Not stated | WEAR | Attrition |
| 3 | PWR feedwater system | Swing check valves | Disc stud | A217 | MCC Pacific Valve Company | FAT | Cumulative fatigue damage |

Document: NUREG/CR-5587, Approaches for Age-Dependent Probabilistic Safety Assessments with Emphasis on Prioritization and Sensitivity Studies Reviewed by: Steve U. Choi, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|---|---|---|-----------|--------------|---------------|-------------|
| 1 | Accumulators, auxiliary feedwater, high/low pressure injection, safety injection system, low pressure recirculation, primary pressure relief, onsite emergency power, main steam system | operated valve, safety relief valve, | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5612, Degradation Modeling with Applications to Aging and Maintenance Effectiveness Evaluations **Reviewed by:** Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5643, Insights Gained From Aging Research Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|------------------------------|-------------------------------------|------------|--------------|---------------|--|
| 1 | Various | Auxiliary feedwater pumps | Pump parts | Not stated | Not stated | WEAR | Attrition |
| 2 | Various | Auxiliary feedwater pumps | Turbine steam supply valve stems | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 3 | Various | Auxiliary feedwater pumps | Diesel fuel oil line | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 4 | Various | Auxiliary feedwater pumps | Bearings | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-5583, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems - Wear and Impact Tests **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|---|------------------------|----------------|------|
| Excessive wear of the hinge pin bushings had caused some of the bushings to completely wear through, and the debris of the worn-through bushings for some valves were found downstream, resulting in massive change-out of components. | Frequent | Not discussed in report | ASME Sec Xi IWB & IWV | Not stated | 41, 42 | 1 |
| The 410 SS hinge pins had almost completely worn through due to the disc oscillation caused by the low rate of steam flow, resulting in material modifications to Stellite-6 vs. Stellite-6. | Frequent | Not discussed in report | ASME Sec XI IWB, IWV & PS TS Req. | Not stated | 44, 45 | 2 |
| The disc stud/nut connection had fractured due to repeated impact against the open stop, which had allowed the disc to separate from the hinge and subsequently, a water hammer event occurred in the horizontal feedwater line caused by failed check valves. | Frequent | Not discussed in report | ASME Sec XI IWB & IWV | Not stated | 45, 46, C.1 | 3 |

Document: NUREG/CR-5587, Approaches for Age-Dependent Probabilistic Safety Assessments with Emphasis on Prioritization and Sensitivity Studies **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------|-----------|------------------------|----------|------|
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Document: NUREG/CR-5612, Degradation Modeling with Applications to Aging and Maintenance Effectiveness Evaluations **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-----------|------------------------|----------|------|
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Document: NUREG/CR-5643, Insights Gained From Aging Research Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---------------------------------------|----------------------|----------------------------|--|---|----------|------|
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 1 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 2 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 3 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 4 |

Document: NUREG/CR-5643, Insights Gained From Aging Research Reviewed by: Steve U. Choi, ANL Item System Structure/Comp Subcomponent

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---------|------------------------------|--|------------|--------------|---------------|---------------------------------|
| 5 | Various | Auxiliary feedwater pumps | Bearings | Not stated | Not stated | CORR | Loss of material |
| 6 | Various | Auxiliary feedwater pumps | impellers | Not stated | Not stated | WEAR | Attrition |
| 7 | Various | Auxiliary feedwater pumps | Thrust balancer | Not stated | Not stated | WEAR | Attrition |
| 8 | Various | Auxiliary feedwater pumps | Thrust balancer | Not stated | Not stated | WEAR/GALL | Attrition |
| 9 | Various | Check valves | Body assembly, hinge pins, discs and seats | Not stated | Not stated | WEAR | Attrition |
| 10 | Various | Check valves | Body assembly, hinge pins, discs and seats | Not stated | Not stated | ERO | Wall thinning; loss of material |
| 11 | Various | Check valves | Body assembly, hinge pins, discs and seats | Not stated | Not stated | CORR | Loss of material |
| 12 | Various | Check valves | Hinge arms | Not stated | Not stated | WEAR | Attrition |
| 13 | Various | Motor-operated valves | Gear, shaft, stem nut, drive sleeve, seal, clutch mechanism, motor operator switch gear/cam, yoke bushing, valve stem, and stem packing | Not stated | Not stated | WEAR | Attrition |
| 14 | Various | Motor-operated valves | Bearings, valve obturator, obturator guide, and valve seat | Not stated | Not stated | WEAR | Attrition |
| 15 | Various | Motor-operated valves | Bearings, valve obturator, obturator guide, and valve seat | Not stated | Not stated | CORR | Loss of material |
| 16 | Various | PORVs and block valves | Valve disks and seats | Not stated | Not stated | WEAR | Attrition |
| 17 | Various | PORVs and block valves | Valve disks and seats | Not stated | Not stated | WEAR/GALL | Attrition |
| 18 | Various | Snubbers | "Blank" | Not stated | Not stated | WEAR/FRET | Attrition |
| 19 | Various | Snubbers | "Blank" | Not stated | Not stated | CORR | Loss of material |
| 20 | Various | Solenoid-operated valves | Insulating material | Polymer | Not stated | EMBR/IR | Loss of fracture toughness |

Document: NUREG/CR-5643, Insights Gained From Aging Research Reviewed by: Steve U. Choi, ANL

| Not stated | | | · · · · · | - | 1 |
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| | Tehou | | | | |
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| Not stated | Not discussed in | ASME Sec XI | Recommendations for research, | 2 | e |
| | report | IWB, IWP, & | inspection, maintenance, operations, | | |
| | | PS TS Req. | | | 1 |
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| Not stated | | | • | 2 | 7 |
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| | | PS IS Req. | | | |
| Not stated | Not discussed in | ASME Soo VI | | 2 | 8 |
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| Not stated | Not discussed in | ASME Sec XI | | 1 | g |
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| | | PS S&T Req. | and design/test are listed on p. 2-6. | | |
| | | | [2] | | |
| Not stated | Not discussed in | ASME Sec XI | Recommendations for research, | 1 | 10 |
| | report | | | | |
| | | PS S&T Req. | and design/test are listed on p. 2-6. | | |
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| | | Suppl. | [4] | | |
| Not stated | Not discussed in | ASME Sec XI | Recommendations for research, | 1 | 16 |
| | report | IWB & IWV | inspection, maintenance, operations, | | |
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| Not stated | | | | 1 | 17 |
| | report | IWB & IWV | | | |
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| Not stated | Not discussed in | ACME Can VI | | 10 | 40 |
| NOT STATED | | | | 1, 2 | 18 |
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| Not stated | Not discussed in | ASME Sec XI | | 1.2 | 19 |
| | report | ISTD | inspection, maintenance, operations, | ., – | `` |
| 1 | | | and design/test are listed on p. 2-6. | | |
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| | | | [4] | | |
| Not stated | Not discussed in | ASME Sec XI | [4] Recommendations for research, | 1 | 20 |
| Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, | 1 | 20 |
| Not stated | | | Recommendations for research, | 1 | 20 |
| | Not stated Not stated | reportNot statedNot discussed in reportNot statedNot discussed in | Not statedNot discussed in reportASME Sec XI IWB, IWP, & PS TS Req.Not statedNot discussed in reportASME Sec XI IWB, IWP, & PS TS Req.Not statedNot discussed in reportASME Sec XI IWB, IWP, & PS TS Req.Not statedNot discussed in reportASME Sec XI IWB, IWP, & PS TS Req.Not statedNot discussed in reportASME Sec XI IWB, IWP, & PS TS Req.Not statedNot discussed in reportASME Sec XI IWB, IWV or PS S&T Req.Not statedNot discussed in reportASME Sec XI IWB, IWV or PS S&T Req.Not statedNot discussed in reportASME Sec XI IWB, IWV or PS S&T Req.Not statedNot discussed in reportASME Sec XI IWB, IWV or PS S&T Req.Not statedNot discussed in reportASME Sec XI IWB, IWV or PS S&T Req.Not statedNot discussed in reportASME Sec XI IWB, IWV or PS S&T Req.Not statedNot discussed in reportASME Sec XI IWB, IWV & GL 89-10 & Suppl.Not statedNot discussed in reportASME Sec XI IWB, IWV, & GL 89-10 & Suppl.Not statedNot discussed in reportASME Sec XI IWB, IWV, & GL 89-10 & Suppl.Not statedNot discussed in reportASME Sec XI IWB, IWV, & GL 89-10 & Suppl.Not statedNot discussed in reportASME Sec XI IWB & IWVNot statedNot discussed in reportASME Sec XI IWB & IWVNot statedNot discussed in reportASME | Not stated Not discussed in report ASME Sec XI (WB, IWP, & PS TS Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] Not stated Not discussed in report ASME Sec XI (WB, IWP, & PS TS Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] Not stated Not discussed in report ASME Sec XI (WB, IWP, & PS TS Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] Not stated Not discussed in report ASME Sec XI (WB, IWP, & PS TS Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] Not stated Not discussed in report ASME Sec XI (WB, IWV or PS S&T Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] Not stated Not discussed in report ASME Sec XI (WB, IWV or PS S&T Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] Not stated Not discussed in report ASME Sec XI (WB, IWV or PS S&T Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] Not stated Not discussed in report ASME Sec XI (WB, IWV, & GL 89-10 & Suppl. Recommendations for research, | Not stated Not discussed in report ASME Sec XI PS TS Req. Recommendations for research, impection, maintenance, operations, and design/test are listed on p. 2-6. Not stated Not discussed in report ASME Sec XI PS TS Req. Recommendations for research, impection, maintenance, operations, and design/test are listed on p. 2-6. 2 Not stated Not discussed in report ASME Sec XI PS TS Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. 2 Not stated Not discussed in report ASME Sec XI PS TS Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. 2 Not stated Not discussed in report ASME Sec XI PS TS Req. Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. 1 Not stated Not discussed in report ASME Sec XI Recommendations for research, inspection, maintenance, operations, pS S&T Req. 1 Not stated Not discussed in report ASME Sec XI Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. 1 Not stated Not discussed in report ASME Sec XI Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. 1 No |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|-----------------------------|--|------------|--------------|---------------|-------------------------------------|
| 21 | Various | Solenoid-operated valves | Insulating material | Polymer | Not stated | ELE-TEMP | Chemical and physical degradatio |
| 22 | Various | Solenoid-operated valves | O-rings, diaphragms, gaskets, seals, core seats | Not stated | Not stated | AGRCHEM | Chemical degradation |
| 23 | Various | Solenoid-operated valves | O-rings, diaphragms, gaskets, seals, core seats | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |
| 24 | Various | Solenoid-operated valves | O-rings, diaphragms, gaskets, seals, core seats | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 25 | Various . | Solenoid-operated valves | Metallic parts | Not stated | Not stated | WEAR | Attrition |
| 26 | Various | Solenoid-operated valves | Metallic parts | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 27 | Various | Solenoid-operated valves | Valve orifice | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 28 | Component cooling water system (PWR) | Valves | Valve seats and operators | Not stated | Not stated | WEAR | Attrition |
| 29 | Component cooling water system (PWR) | Pumps | Seals and bearings | Not stated | Not stated | WEAR | Attrition |
| 30 | CRD system (Westinghouse) | RCAA | Cladding, RCAA to CRDM coupling | Not stated | Westinghouse | WEAR | Attrition |
| 31 | CRD system (Westinghouse) | RCAA | Spider assembly vane weld | Not stated | Westinghouse | FAT | Cumulative fatigue damage |
| 32 | CRD system (Westinghouse) | RCAA | Reactor internal components | Not stated | Westinghouse | CORR/SCC | Crack initiation and growth |
| 33 | CRD system | CRDM | Operating coil | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 34 | CRD system | CRDM | Cast housings | Not stated | Not stated | EMBR | Loss of fracture toughness |
| 35 | CRD system | CRDM | Latch assembly | Not stated | Not stated | CONTAM | Buildup of deposits |
| 36 | CRD system | Power and logic cabinets | Temperature sensitive components and heat sinks | Not stated | Not stated | CONTAM | Buildup of deposits |
| 37 | CRD system | Power and logic cabinets | Temperature sensitive components and heat sinks | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |

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| Effect of Aging on Component Not stated. | Not stated | Not discussed in | Rel.progs ASME Sec XI | Report Recommendations | Page No. | 2 |
|---|------------|----------------------------|-----------------------------------|---|----------|----|
| | | report | IWB, IWV | inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | | |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 22 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 23 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 24 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 25 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 26 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 27 |
| Leakage. | Not stated | Not discussed in report | ASME Sec XI IWV, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 28 |
| Leakage. | Not stated | Not discussed in report | ASME Sec XI IWP, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 29 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 30 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 31 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 32 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [3] | 2 | 33 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 34 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 35 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | | 2 | 36 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 37 |

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| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|---------------------------------|--------------------------|------------|--------------|---------------|--|
| 38 | 3 CRD system | RPI | Detector coil | Not stated | Not stated | ELE-TEMP | Chemical and physical degradatio |
| 39 | CRD system | Cable and connectors | Connectors | Not stated | Not stated | CORR | Corrosion product buildup |
| 40 | CRD system | Cable and connectors | In-containment cables | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 41 | CRD system | Cable and connectors | Connector mating pins | Not stated | Not stated | WEAR | Attrition |
| 42 | BWR high pressure injection systems (HPCI and HPCS) | Valves and valve operators | Not stated | Not stated | Not stated | WEAR | Attrition |
| 43 | BWR high pressure injection systems (HPCI and HPCS) | Turbines | Not stated | Not stated | Not stated | WEAR | Attrition |
| 44 | BWR high pressure injection systems (HPCI and HPCS) | Turbines | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 45 | BWR high pressure injection systems (HPCI and HPCS) | Turbines | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 46 | BWR high pressure injection systems (HPCI and HPCS) | Instrumentation and controls | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 47 | BWR high pressure injection systems (HPCI and HPCS) | Instrumentation and controls | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 48 | BWR high pressure injection systems (HPCI and HPCS) | Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 49 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | CORR | Loss of material |
| 50 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | ENVIR | Degradation |
| 51 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 52 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 53 | BWR high pressure injection systems (HPCI and HPCS) | Pipe supports | Not stated | Not stated | Not stated | ENVIR | Degradation |
| 54 | High pressure injection system (PWR) | HPIS components | Not stated | Not stated | Not stated | CORR | Loss of material;corrosion product buildup |

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| Effect of Aging on Componer Not stated. | Not stated | Not discussed in | PS TS Req. | Report Recommendations Recommendations for research, | Page No. | 3 |
|--|------------|----------------------------|--|--|----------|----|
| not stated. | Notstated | report | i o romey. | inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | | |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 39 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 40 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 41 |
| Degraded operation. | Frequent | Not discussed in report | ASME Sec. XI IWB, IWV, GL 89-10 & Suppl. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 42 |
| Degraded operation. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 43 |
| Degraded operation. | Rare | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 44 |
| Degraded operation. | Rare | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 45 |
| Loss of function. | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 46 |
| Loss of function. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 47 |
| Low injection flow, | Frequent | Not discussed in report | ASME Sec XI IWB & IWP | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 48 |
| Leakage. | Frequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. I[2] | 1, 2 | 49 |
| Leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 50 |
| Leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 51 |
| Leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1,2 | 52 |
| Failure to operate. | Infrequent | Not discussed in report | ASME Sec XI | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 53 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 54 |

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| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | Cumulative fations |
|----|--|-----------------------------|--------------|------------|--------------|---------------|---|
| 55 | High pressure injection system (PWR) | Thermal sleeves and nozzles | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 56 | High pressure injection system (PWR) | Elbows | Not stated | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 57 | Instrument air system | Compressors | Not stated | Not stated | Not stated | WEAR | Attrition |
| 58 | Instrument air system | Compressors | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 59 | Instrument air system | Air dryers | Not stated | Not stated | Not stated | CLOG | Blockage of flow passages |
| 60 | Instrument air system | Air dryers | Not stated | Not stated | Not stated | CORR | Loss of material ar corrosion product buildup |
| 61 | Instrument air system | Air dryers | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 62 | Instrument air system | Filters | Not stated | Not stated | Not stated | CLOG | Blockage of flow passages |
| 63 | Instrument air system | Filters | Not stated | Not stated | Not stated | WEAR | Attrition |
| 64 | Instrument air system | Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 65 | Instrument air system | Valves | Not stated | Not stated | Not stated | CORR | Loss of material an corrosion product buildup |
| 66 | Instrument air system | Piping | Not stated | Not stated | Not stated | ERO/CORR | Wall thinning;loss (material |
| 67 | Service water system (open) | Piping | Not stated | Not stated | Not stated | CORR | Loss of material an corrosion product buildup |
| 68 | Service water system (open) | Piping | Not stated | Not stated | Not stated | BIO | Buildup of deposits |
| 69 | Service water system (closed) | Heat exchangers | Not stated | Not stated | Not stated | BIO | Buildup of deposits |
| 70 | Service water system (closed) | Heat exchangers | Not stated | Not stated | Not stated | CORR | Loss of material an corrosion product buildup |
| 71 | Service water system (closed) | Valves | Not stated | Not stated | Not stated | CORR | Loss of material an corrosion product buildup |

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| Effect of Aging on Component Function | Not stated | Not discussed in | Rel.progs ASME Sec XI | Report Recommendations | Page No. | 5 |
|---|------------|----------------------------|----------------------------------|---|----------|----|
| | | report | IWB | inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | | |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | | 56 |
| Degraded operation, failure to load/unload, leaks (air and oil). | Moderate | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1,2 | 57 |
| Degraded operation, failure to load/unload, leaks (air and oil). | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 58 |
| Delivery of compressed air with a higher dew point than specified, desiccant and moisture carry-over. | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 59 |
| Delivery of compressed air with a higher dew point than specified, desiccant and moisture carry-over. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 60 |
| Delivery of compressed air with a higher dew point than specified, desiccant and moisture carry-over. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 61 |
| Reduced air flow. | Frequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 62 |
| Reduced air flow. | Rare | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 63 |
| Fail to open/close valves. | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 64 |
| Fail to open/close valves | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 65 |
| Plugged piping, leaks | Not stated | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1,2 | 66 |
| Not stated | Not stated | Not discussed in report | PS S&T Req., PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 67 |
| Not stated | Not stated | Not discussed in report | PS S&T Req., PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 68 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 69 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 70 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1,2 | 71 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

| Kevi | ewe | a by: | Steve U. | Choi | , AN | L |
|------|-----|-------|----------|------|------|---|
| | | | | | | |

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|--------------------|--------------|------------|--------------|---------------|----------------------|
| 7. | 2 Recirculating SWS | Valves and sensors | Not stated | Not stated | Not stated | CORR | Loss of material and |
| | | | | | | | corrosion product |
| | | | | | | | buildup |
| _ | | I | | | | | |

Document: NUREG/CR-5646, Piping System Response During High Level Simulated Seismic Tests at the Heissdampfreaktor Facility (SHAM Test Facility) Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------|-----------------|--------------|------------|-------------------|---------------|-------------|
| 1 | Piping System | Motor Operated | Not stated | Not stated | Mov-Limitorque; | Not stated | Not stated |
| | | Gate Valve, | | | snubbers-Pacific | | |
| | | Snubbers, Rigid | | | Scientific; Rigid | | |
| | | Struts, Piping | | | struts & piping- | | |
| | | | | | ITTGrinnell | | |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors Reviewed by: Ken E. Kasza, ANL

| an 71 | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----------|--|----------------|-------------------------|--|--------------|---------------|---------------------------------------|
| 1 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | CORR | Loss of material |
| 2 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | ERO | Loss of material |
| 3 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | WEAR | Loss of material |
| 4 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | CLOG | Flow blockage |
| 5 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubesheets | Admiralty metals, brass, bronze or copper-nickel | Not stated | CORR | Loss of material |
| 6 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubesheets | Admiralty metals, brass, bronze or copper-nickel | Not stated | ERO | Loss of material |
| 7 | Component cooling water systems in pressurized water reactors | Heat exchanger | Channel/bonnet heads | Carbon steels | Not stated | CORR | Loss of material |
| 8 | Component cooling water systems in pressurized water reactors | Heat exchanger | Channel/bonnet heads | Carbon steels | Not stated | ERO | Loss of material |
| 9 | Component cooling water systems in pressurized water reactors | Valves | Seats | Bronze, SS316, SS410, stellite, elastomers | Not stated | CORR | Loss of material |
| 10 | Component cooling water systems in pressurized water reactors | Valves | Seats | Bronze, SS316, SS410, stellite, elastomers | Not stated | ERO | Loss of material |
| 11 | Component cooling water systems in pressurized water reactors | Valves | Seats | Bronze, SS316, SS410, stellite, elastomers | Not stated | CONTAM | Loss of desired surface properties |
| 12 | Component cooling water systems in pressurized water reactors | Valves | Plugs | Bronze, SS316, SS410, stellite | Not stated | CORR | Loss of material |

Document: NUREG/CR-5643, Insights Gained From Aging Research Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------------------|-----------|---|----------|------|
| Not stated | | Not discussed in report | 1 | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 72 |

Document: NUREG/CR-5646, Piping System Response During High Level Simulated Seismic Tests at the Heissdampfreaktor Facility (SHAM Test Facility) **Reviewed by:** David C. Ma, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|--------------|------------------------|----------|------|
| This report discusses the effects of | Not stated | Not stated | ASME Sec XI | Not stated | 10 | 1 |
| increasing levels of seismic excitation on | | | IWB, IWV, | | | |
| a full scale, in situ piping system | | | ISTD, GL 89- | | | |
| containing a naturally aged motor | | | 10 & Suppl. | | | |
| operated valve. (More) | | | <u> </u> | <u> </u> | | |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors **Reviewed by:** Ken E. Kasza, ANL

| | | Rel.progs | Report Recommendations | Page No. | Tuen |
|------------|--|--|---|--|--|
| Moderate | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventative measures [4] | 3-5, 3-6 | |
| Moderate | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | |
| Moderate | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | |
| Frequent | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | |
| Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 5 |
| Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | e |
| Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 7 |
| Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | ε |
| Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-7, 3-12, 7-6 | S |
| Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-7, 3-12, 7-6 | 10 |
| Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-9, 3-12, 7-6 | 11 |
| Occasional | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-7, 3-10, 7-6 | 12 |
| | Moderate Moderate Moderate Frequent Occasional Occasional Occasional Occasional Moderate Moderate Moderate | reportModerateNot discussed in reportModerateNot discussed in reportFrequentNot discussed in reportOccasionalNot discussed in reportModerateNot discussed in report | ModerateNot discussed in reportASME Sec XI, PS TS Req.ModerateNot discussed in reportASME Sec XI, PS TS Req.ModerateNot discussed in reportASME Sec XI, PS TS Req.FrequentNot discussed in reportASME Sec XI, PS TS Req.OccasionalNot discussed in reportASME Sec XI, PS TS Req.ModerateNot discussed in reportASME Sec XI, IWV & PS TS Req.ModerateNot discussed in reportASME Sec XI IWV & PS TS Req. | Moderate Not discussed in report ASME Sec XI, PS TS Req. More study of preventative measures [4] Moderate Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures [3] Moderate Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures [3] Moderate Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures [3] Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures [3] Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures [3] Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures [3] Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures [3] Occasional Not discussed in report ASME Sec XI, IWV & PS TS Req. More study of preventive measures [3] Moderate Not discussed in report ASME Sec XI, IWV & PS TS Req. More study of preventive measures [3] Moderate Not discussed in report ASME Sec XI, IWV & PS TS Req. More study of preventive measures [3] | Moderate Not discussed in report ASME Sec XI, PS TS Req. More study of preventative measures 3-5, 3-6 Moderate Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 3-5, 3-6, 7-7 Moderate Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 3-5, 3-6, 7-7 Frequent Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 3-5, 3-6, 7-7 Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 3-5, 3-6, 7-7 Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 3-5, 3-6, 7-7 Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 3-5, 3-6, 7-7 Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 3-5, 3-6, 7-7 Occasional Not discussed in report ASME Sec XI, PS TS Req. More study of preventive measures 1-7, 3-12, 7-6 Moderate Not discussed in report ASME Sec XI, WV & PS TS More study of preventive m |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors Reviewed by: Ken E. Kasza, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--|---------------------------------------|------------------|---|--------------|---------------|---------------------------------------|
| 13 | Component cooling water systems in pressurized water reactors | Valves | Plugs | Bronze, SS316, SS410, stellite | Not stated | ERO | Loss of material |
| 14 | Component cooling water systems in pressurized water reactors | Valves | Packing | Asbestos, PTFE, aramid, graphite | Not stated | WEAR | Loss of material |
| | Component cooling water systems in pressurized water reactors | Valves | Body | Carbon steel or stainless steel | Not stated | CORR | Loss of material |
| 16 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | Diaphragms | Neoprene or other natural and synthetic rubbers reinforced with fibers | Not stated | EMBR | Loss of fracture toughness |
| 17 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | Diaphragms | Neoprene or other natural and synthetic rubbers reinforced with fibers | Not stated | FAT | Cumulative fatigue damage |
| 18 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | O-rings | Neoprene or other natural or synthetic rubbers reinforced with fibers | Not stated | EMBR | Loss of fracture toughness |
| 19 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | O-rings | Neoprene or other natural or synthetic rubbers reinforced with fibers | Not stated | WEAR | Causes structural deterioration |
| 20 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Mechanical seals | Stainless steel, tungsten carbide, lead bronze, carbon and many others including rubber in secondary seals | Not stated | WEAR | Causes loss of seal material |
| 21 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Mechanical seals | Stainless steel, tungsten carbide, lead bronze, carbon and many others including rubber in secondary seals | Not stated | ELE-TEMP | Causes seal distortion or cracking |
| 22 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Bearings | Tin bronze, steel, lead-bronze, or aluminum alloy | Not stated | WEAR | Causes loss of bearing material |
| 23 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Bearings | Tin bronze, steel, lead-bronze, or aluminum alloy | Not stated | FAT | Cumulative fatigue damage |
| | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Bearings | Tin bronze, steel, lead-bronze, or aluminum alloy | Not stated | ELE-TEMP | Causes distortion |
| 25 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Packings | Asbestos, PTFE, aramid/PTFE, graphite | Not stated | WEAR | Causes loss of material |
| 26 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Gaskets | Non-asbestos in newer pumps | Not stated | Not stated | Causes leakage |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants **Reviewed by:** Jeffrey L. Binder, ANL

| Iten | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------|-------------------|------------------|------------|--------------|---------------|-------------|
| | BWR Control Rod | Control Rod Drive | Flange and plugs | Gauge F304 | GE | Not stated | Not stated |
| | Drive System | Mechanism | | Stainless | | 1 | |
| | | | | | | | |
| | | | | | | | |
| | | l | 1 | 1 | | | . I |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | _ |
|--|------------|----------------------------|---|--|--|----|
| Causes failure of valve to seat and leakage. | Occasional | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-7, 3-10, 7-6 | 13 |
| Relative motion between stem and packing causes loss of material and leaking which can result in a radiation release. | Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventative measures [2] | 1-7, 1-8, 1-9, 3-9, 3-10, 7-6 | 14 |
| Corrosion can cause wall thinning through loss of material in body resulting in leakage. | Not stated | Not discussed in report | ASME Sec XI IWB or IWC, IWV & PS TS Req. | Need for improved monitoring to detect aging and preventive measures [2] | 3-11, 8-4, 7-6 | 15 |
| Contamination of air supply with dirt or moisture and elevated temperatures cause diaphragm to deteriorate and actuator to malfunction. | Frequent | Not discussed in report | ASME Sec XI IWV & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | |
| Repeated cycling of actuator causes fatigue of diaphragm and failure resulting in loss of actuator control of valves. | Frequent | Not discussed in report | ASME Sec XI IWV & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | |
| Contamination of air supply or elevated temperatures cause loss of O-ring integrity and air leakage resulting in erratic actuator control or loss of control. | Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | 18 |
| Wear of O-ring causes air leakage and actuator sluggishness to respond or lack of response. | Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | 19 |
| Wear of seals causes leakage of water and excessive shaft play. | Frequent | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Improved surveillance and better choice of materials [4] | 1-6, 1-9, 3-23, 3- 24, 3-25, 3-26 | 20 |
| Seal distortion or cracking causes water leakage. | Frequent | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Improved surveillance and better choice of materials [4] | | 21 |
| Excessive bearing wear resulting from shaft alignment problems, loss of lubricant or dirt can cause pump seizure. | Moderate | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Improved surveillance and better materials [4] | 1-6, 1-9, 3-23, 3- 27, 3-24 | 22 |
| Cyclic stressing or operating for long periods outside optimum design flow limits can cause bearing breakage. | Moderate | Not discussed in report | ASME Sec XI IWP & PS TS Req. | improved surveillance [2] | 1-6, 1-9, 3-23, 3- 27, 3-24 | 23 |
| Loss of bearing coolant or lubricant can cause thermal distortion of bearing and possible seizure. | Occasional | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Not stated | | 24 |
| Wear of packing by rotating shaft can lead to pump leakage and possible release of radioactive water. | Moderate | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Use improved packing materials and monitor for leaks [2] | 1-6, 1-9, 3-23 | 25 |
| Faulty gasket can lead to leakage of water which may be radioactive. | Infrequent | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Not stated | 1-6, 1-9, 3-23 | 26 |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--------------------------------------|----------------------|----------------|--------------|------------------------|----------|------|
| None stated. | Rare | None stated | PS TS Req. & | None given | 5 | 1 |
| | ł | | PS S&T Req. | | | |
| | | | 1 | | | |
| | | | | | | |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants Reviewed by: Jeffrey L. Binder, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|------------------------------------|---------------------------------|---|--|------------------|---------------|--|
| 2 | 2 BWR Control Rod Drive System | Control Rod Drive Mechanism | Cylinder, tube, and flange assembly | Wrought 304 stainless in earlier | GE | CORR/IGSCC | Crack initiation and growth |
| | | | | designs; Cast 304L collet retainer tube; stainless steel in | | | |
| | | | | replacements and newer designs | | | |
| 3 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Piston tube | Type 304 stainless in earlier designs; ASME SA-249 or SA-479 Grade XM- 10 stripless in late | GE | Not stated | Not stated |
| | | | | 19 stainless in late designs | | | |
| 4 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Index tube | Type 304 stainless in earlier designs; ASME SA-249 or SA-479 Grade XM- 19 stainless in late designs | GE | Not stated | Not stated |
| 5 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Collet piston | Type 304 stainless | GE | Not stated | Not stated |
| 6 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Collet fingers, coupling spud, collet spring | Inconel alloy X-750 | GE | Not stated | Not stated |
| 7 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Drive and stop piston seals and bushings | Graphitar | GE | WEAR; EMBR/TE | Attrition; Loss of fracture toughness |
| 8 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Piston seal C- springs | Inconel alloy X-750 | GE | Not stated | Not stated |
| 9 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Piston rings | Haynes 25 | GE | Not stated | Not stated |
| 10 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Ball check valve | Haynes stellite or tungsten carbide base alloy | GE | Not stated | Not stated |
| 11 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Elastomeric O-ring seals | Ethylene propylene | Not stated | Not stated | Not stated |
| 12 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Drive piston head | 17-4PH (precipitation hardened) stainless steel | GE | Not stated | Not stated |
| 13 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | O-rings | Teflon-coated, type 304 stainless steel | Not stated | Not stated | Not stated |
| 14 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Inner Filter | Not stated | GE | Not stated | Not stated |
| 15 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Accumulator nitrogen charging valve packing | Not stated | GE | WEAR | Attrition |
| 16 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Accumulator nitrogen charging valve stem | Not stated | GE | WEAR | Attrition |
| 17 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Scram discharge rise isolation valve stem and disks | Not stated | Dresser and Vogt | CORR/IGSCC | Crack initiation and growth |
| 18 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Scram water accumulator tank | Carbon Steel w/ chromium inner plating | GE | CORR | Loss of inner plating material |
| | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram water accumulator tank inlet and outlet valve seats | Teflon | GE | ERO | Loss of material |
| 20 | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram water accumulator tank inlet and outlet valve diaphragms | Buna-N rubber reinforced with nylon | GE | WEAR | Attrition |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Rare | and the second se | Rel.progs | Report Recommendations Weekly surveillance testing. | Page No. | 1 7 |
|---|------------|---|--|---|----------|-----|
| IGSCC leads to cracks in the collet housing region of flow holes, near the internal section change, and in the vicinity of the attachment weld. Circumferential separation of the tube is possible but not likely. | | None stated | PS TS Req. & PS S&T Req. | Weekly surveillance testing. Successful response of a CRD to a normal withdrawal signal at normal drive operating pressures is a conclusive test of collet retainer tube integrity at all reactor operating conditions. [4] | | 2 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 3 |
| | | | | | | |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 4 |
| Not stated. | Not stated | None stated | PS TS Req. & | None stated | 5 | 5 |
| Not stated. | Not stated | None stated | PS S&T Req. PS TS Req. & | None stated | 5 | 6 |
| | | | PS S&T Req. | | | |
| Seal degradation leads to increase in pressure required to move the drive. | Moderate | None stated | PS TS Req. & PS S&T Req. | GE has improved graphitar seals available as of 1992 [1] | 28 | 7 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 8 |
| Not stated. | Not stated | None stated | PS TS Req. & | None stated | 5 | 9 |
| Not stated. | Not stated | None stated | PS S&T Req. PS TS Req. & PS S&T Req. | None stated | 5 | 10 |
| Not stated. | Not stated | None stated | PS TS Reg. & | None stated | 5 | 11 |
| | | | PS S&T Req. | | | |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 12 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 13 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 31 | 14 |
| Wear of the valve packing can cause | Infrequent | None stated | PS TS Req. & | Use GE supplied packing tool when installing. [4] | 27 | 15 |
| leakage of the nitrogen accumulator and loss of driving pressure for CRD. | | | PS S&T Req. | | | |
| Wear of the valve stem can cause leakage of the nitrogen accumulator and loss of driving pressure for CRD. | Rare | None stated | PS TS Req. & PS S&T Req. | Correct practice of operating valve with foot instead of hand [4] | 27 | 16 |
| IGSCC can cause separation of the disk from the stem and loss of valve function. This can cause failure for the CRD to scram. | Rare | None stated | PS TS Req. & PS S&T Req. | None stated | 27 | 17 |
| Corrosion of the chromium plating by high-chloride, low-PH water conditions can lead to water seepage and corrosion of the tank. Loss of function of this subcomponent can lead to control rod insertion. | Infrequent | None stated | PS TS Req. | None stated | 27 | 18 |
| Erosion by flakes of plating from a corroded accumulator can collect and erode the seat. This will cause leakage and control rod insertion. | Rare | None stated | PS TS Req. | None stated | 27 | 19 |
| Increased wear caused by improper installation and will cause eventual leakage. This will cause control rod insertion. | Infrequent | None stated | PS TS Req. | None stated | 27 | 20 |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants **Reviewed by:** Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|--|-------------------------------------|---------------|--------------|----------------|--|
| 21 | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram pilot valve seats | Buna-N rubber | GE | ELE-TEMP; WEAR | Physical degradation; Attrition |
| 22 | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram pilot valve solenoid coils | Not stated | GE | ELE-TEMP | Physical degradation; Thermal distortion |
| 23 | BWR Control Rod Drive System | Balance of control rod drive system | Pump bearings | Not stated | Not stated | VIBR | Loosening |
| 24 | BWR Control Rod Drive System | Balance of control rod drive system | Electrical Components | Not stated | Not stated | WEAR | Attrition |
| 25 | BWR Control Rod Drive System | Balance of control rod drive system | Pump gaskets and seals | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-5706, Potential Safety-Related Pump Loss: An Assessment of Industry Data Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Safety | Pump | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | 1 |

Document: NUREG/CR-5720, Motor-Operated Valve Research Update

| Reviewed by: | Ken E. Kasza, ANL | | | | | |
|--------------|--------------------------|---|-----------|--------------|---------------|-------------|
| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| 1 Various | Motor-operated valves | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1 Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|------------------------------------|------------------------|---------------------------|--------------|-----------------|--|
| 1 | Reactor internals | Jet pump assembly | Pump holddown beams | Inconel X-750 | Not stated | CORR/IGSCC | Crack initiation and growth |
| 2 | Reactor internals | Core spray system | Spray sparger | Type 304 SS | Not stated | CORR/IGSCC | Crack initiation and growth |
| 3 | Reactor internals | Shroud support | Access hole cover | Inconel 600 | Not stated | CORR/IGSCC | Crack initiation and growth |
| 4 | Reactor internals | Feedwater sparger | Not stated | Types 304 and 316NG SS | Not stated | VIBR; FAT/THERM | Crack initiation and growth; Cumulative fatigue damage |
| 5 | Reactor internals | Jet pump assembly | Jet pump | Inconel X-750 | Not stated | VIBR | Crack initiation and growth |
| 6 | Pressure vessel | Control rod drive (CRD) housing | Stub tube | Type 304 SS | Not stated | CORR/IGSCC | Crack initiation and growth |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Functi | on Contrib to Failure | | | Report Recommendations | Page No. | Item |
|--|-----------------------|-------------|------------|---|----------|------|
| Prolonged exposure to service temperature causes degradation and | Infrequent | None stated | PS TS Req. | None stated | 28 | 21 |
| increases in CRD scram times. | | | | | | |
| Prolonged exposure to service temperature causes degradation and increases in CRD scram times. | Infrequent | None stated | PS TS Req. | Periodic monitoring of surface temperatures with industrial pyrometers. [2] | 28 | 22 |
| Not stated. | Occasional | None stated | PS TS Req. | None stated | 31 | 23 |
| Loss of device setpoint and calibration. | Occasional | None stated | PS TS Req. | None stated | 36 | 24 |
| Loss of seal capability and pump head. | Infrequent | None stated | PS TS Req. | None stated | 31 | 25 |
| | 1 | | | | | L |

Document: NUREG/CR-5706, Potential Safety-Related Pump Loss: An Assessment of Industry Data **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-----------|------------------------|----------|------|
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Document: NUREG/CR-5720, Motor-Operated Valve Research Update Reviewed by: Ken E, Kasza, ANL

| Effect of Aging on Componer | | re Reported progs | Rel.progs | Report Recommendations | Page No. | iten |
|-----------------------------|---|-------------------|-----------|-------------------------------|----------|------|
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Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1 Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|-------------------------------------|---------------------|--|----------|------|
| A combination of low heat treatment temperature (which led to the sensitization of the beam material) and high preloads on the beam bolt led to IGSCC of jet pump holddown beams. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI- IWB | Solution heat-treat at higher temperature, reduce preloads in the beam bolts [4] | 30 | 1 |
| Cold working and sensitization during fabrication of the spargers and stresses incurred during installation were the major factors leading to the IGSCC of core spray spargers. | Not stated | ASME B&PV Code, Section II & XI | ASME Sec XI- IWB | Not stated | 30 | 2 |
| Welding induced residual stresses and crevice conditions on the welded area led to the formation of through-the-wall cracks in the welds through IGSCC. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI- IWB | Not stated | 30 | 3 |
| Flow induced vibration and rapid thermal cycling led to the development of fatigue cracks in the vicinity of the feedwater hozzle corner and sparger. | Not stated | ASME B&PV Code, Section III | ASME Sec XI- IWB | Use new sparger with a thigh slip-fit joint. [4] | 31 | 4 |
| Flow induced vibration led to the development of fatigue cracks in the pump support system. | Not stated | ASME B&PV Code, Section III | ASME Sec XI- IWB | Redesign and use a stronger holddown bearn [4] | 32 | 5 |
| Welding induced residual stresses led to the development of through-the-wall cracks in the HAZ of the J-welds that join the CRD housing to the top of the stub tube. | Not stated | ASME B&PV Code, Section III & XI | PS TS Req. | Not stated | 31 | 6 |

Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1 Reviewed by: Ali Erdemir, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------|---------------------------------|---------------------------------------|--------------------------|--------------|---------------------------------------|--|
| 7 | Pressure vessel | In-core neutron flux monitor | Guide tube | Type 304 SS | Not stated | CORR/IASCC | Crack initiation and growth |
| 8 | Pressure vessel | In-core neutron flux monitor | Local power range monitor dry tube | Type 304 SS | Not stated | VIBR | Loosening, crack initiation and growth |
| 9 | Reactor internals | Multiple | Various | Typically Type 304 SS | Not stated | CORR/SCC | Crack initiation and growth |
| 10 | Reactor internals | Multiple | Various | Typically Type 304 SS | Not stated | FAT | Cumulative fatigue damage |
| 11 | Reactor internals | Multiple | Various | Typically Type 304 SS | Not stated | CORR/SCC; FAT; EMBR; ERO; CREEP | Crack initiation and growth, cumulative fatigue damage, loss of fracture toughness, (More) |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants **Reviewed by:** Ken E. Kasza, ANL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|------------------------------------|---|---------------|--------------|--------------|---------------|------------------------------|
| 1 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Shell | Not stated | Not stated | ERO/CORR | Wall thinning |
| 2 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubes | Not stated | Not stated | ERO/ CORR | Wall thinning |
| 3 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubes | Not stated | Not stated | CONTAM | Buildup of deposits |
| 4 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubes | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 5 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubesheet | Not stated | Not stated | CORR | Loss of material |
| 9 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Heads/nozzies | Not stated | Not stated | ERO/CORR | Wall thinning |
| 7 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Shell | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 8 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Shell | Carbon steel | Not stated | CONTAM | Buildup of deposits |

Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1 **Reviewed by:** Ali Erdemir, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|-------------------------------------|--------------------------|------------------------------|----------|------|
| Combination of a high level of neutron irradiation and the presence of high tensile stresses due to crud and oxides that accumulated in crevices between the guide plug and the thin tube segment are considered as the major causes of the IASCC of tubes. | Not stated | ASME B&PV Code, Section III & XI | PS TS Req. | Not stated | 31 | 7 |
| Flow induced vibration generated by the low-pressure coolant flow resulted in fatigue failures in dry tubes. | Not stated | ASME B&PV Code, Section III | PS TS Req. | Install a flow deflector [4] | 32-33 | 8 |
| This report lists several other BWR internal components (e.g., shroud head bolts, access hole cover, core spray line internal piping, steam dryer support ring, jet pump assembly riser pipe, control plates, IRM/SRM dry tubes, neutron source holder) (More) | Not stated | ASME B&PV Code, Section III | ASME Sec III & XI IWB | Install a flow deflector [4] | 32 | S |
| This report lists several other BWR internal components (e.g., steam dryer, steam dryer sensing line, jet pump restrainer gate, in-core neutron flux monitor dry tube, feedwater sparger) with reported fatigue failures. | | | ASME Sec III & XI IWB | | 33 | 10 |
| This report lists several BWR internal components by name as being susceptible to SCC, creep, fatigue, embrittlement, and erosion. however, it does not provide an in-depth discussion of these aging processes for any of the components listed. | | | ASME Sec III & XI IWB | | 27 | |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | lter |
|--|----------------------|----------------|--|------------------------|----------|------|
| Leakage in shell wall could jeopardize cooling of emergency diesel generators. | Occasional | Not stated | PS S&T Req. | Not stated | 18, 21 | |
| Leakage across tubes can produce con- tamination of shell and tube side fluids. | Occasional | Not stated | PS S&T Req. | Not stated | 19, 23 | |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat transfer. | Occasional | Not stated | PS S&T Req. | Not stated | 18, 21 | |
| Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids. | Infrequent | Not stated | PS S&T Req. | Not stated | 19, 23 | |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids. | Infrequent | Not stated | PS S&T Req. | Not stated | 19, 23 | |
| Wall thinning caused by erosion/corrosion can lead to external leakage. | Occasional | Not stated | PS S&T Req. | Not stated | 18, 23 | |
| Leakage in shell wall could jeopardize post-accident containment cooling through degrading of spray headers water supply. | Not stated | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 4, 6, 18 | |
| Buildup of foreign contaminants in shell such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18 | |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants **Reviewed by:** Ken E. Kasza, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|------------------------------------|--|---------------|--|--------------|---------------|------------------------------------|
| 9 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | ERO/CORR | Wall thinning |
| 10 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | CONTAM | Buildup of deposits |
| 11 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | FAT | Cumulative fatigue damage |
| | heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubesheet | Not stated | Not stated | CORR | Loss of material |
| 13 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Heads/nozzles | Not stated | Not stated | ERO/CORR | Wall thinning |
| 14 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Shell | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Gasket | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| 16 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | ERO/CORR | Wall thinning |
| 17 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | CONTAM | Buildup of deposits |
| 18 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | FAT | Cumulative fatigue damage |
| | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubesheet | Carbon steel | Not stated | CORR | Loss of material |
| | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Heads/nozzles | Not stated | Not stated | ERO/CORR | Wall thinning |
| | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Shell | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Gasket | Not stated | Not stated | ELE-TEMP | Chemical or physica degradation |
| | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Tubes | Admiralty, 90-10 Cu- Ni, aluminum-brass, or titanium | | ERO/CORR | Wall thinning |
| | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Tubes | Admiralty, 90-10 Cu- Ni, aluminum-brass, or titanium | Not stated | CONTAM | Buildup of deposits |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | nen 1 |
|---|------------|------------|--|------------------------|------------|-------|
| Leakage across tubes can cause reduced flow for emergency cooling | Moderate | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 23 | |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 21 | 10 |
| transfer Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18 | 11 |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19 | 12 |
| Erosion/corrosion caused wall thinning can cause leakage external to the heat exchanger | Infrequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 18, 19 | 13 |
| Leakage in shell wall could reduce shutdown coolant effectiveness | Infrequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 4, 18 | 14 |
| Gasket failure from elevated temperature causes leakage | Moderate | Not stated | PS S&T Req., PS TS Req. | Not stated | 18, 22 | 15 |
| Leakage across tubes can cause reduced flow for emergency cooling | Moderate | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19, 21, 23 | 16 |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat transfer | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 21 | 17 |
| Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 18 |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19 | 19 |
| Erosion/corrosion caused wall thinning can cause leakage external to the heat exchanger | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 20 |
| Leakage in shell wall could cause contamination | Infrequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 4, 18 | 21 |
| Gasket failure from elevated temperature causes leakage and possible contamination | Frequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 18, 22 | 22 |
| Leakage across tubes can cause reduced flow for emergency cooling and possible contamination | Frequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19, 21, 23 | 23 |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat transfer | Frequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 21 | 24 |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants **Reviewed by:** Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------------|--|---------------|--|--------------|---------------|------------------------------|
| 25 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Tubes | Admiralty, 90-10 Cu- Ni, aluminum-brass, or titanium | Not stated | FAT | Cumulative fatigue damage |
| 26 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Tubesheet | Carbon steel | Not stated | CORR | Loss of material |
| 27 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Heads/nozzles | Not stated | Not stated | ERO/CORR | Wall thinning |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives Reviewed by: Jeffrey L. Binder, ANL

| 2111 | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---|--|--|--------------|---|---|
| 1 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Control Elements | Clad-Inconel 625 | CE | WEAR; CORR/ SCC | Attrition; Crack initiation and growt |
| 2 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | CE | WEAR | Attrition |
| 3 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Upper Guide Structure-Spider | Stainless Steel | CE | WEAR; EMBR/IR; FAT | Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 4 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Housing Assembly | 403 Stainless Steel Ni-Cr-Fe alloy | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |
| 5 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Assembly- Latches, Links and Pins | High Cobalt Alloy | CE | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |
| 6 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Upper Pressure Housing Assembly | Type 316 Stainless | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Loss of fracture toughness |
| 7 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Extension Shaft | Type 304 Stainless, Chromium plated | CE | WEAR; FAT; CORR/SCC | Attrition; Loss of fracture toughness; Crack initiation and growth |
| 8 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Vent Valves | Type 440 Stainless Steel, Type 316 Stainless Steel Seat | CE | CORR; FAT; WEAR; EMBR/TE | Corrosion product buildup; Cumulative fatigue damage; Attrition; Loss of fracture toughness |
| 9 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Coil Stack Assembly - Coils | Copper wire insulated with high temperature enamel vacuum impregnated with high temperature varnish | CE | CORR; WEAR | Loss of material; Attrition |
| 10 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Control Element Drive Control System and Control Power Programmer | Not stated | CE | These components are referred to INEL for review. | |
| 11 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Rack and Pinion Control System | Not stated | CE | These components are referred to INEL for review. | |
| 12 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Reed Switch Position Transmitter Assembly | Not stated | CE | These components are referred to INEL for review. | |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|----------------|--|------------------------|----------|------|
| Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 25 |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids and contamination | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19 | 26 |
| Erosion/corrosion caused wall thinning can cause leakage external to the heat exchanger and contamination | Moderate | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 27 |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | T |
|--|------------|-------------|----------------------------|--|----------|----|
| Clad cracking and wash out of the poison. | Occasional | None stated | PS S&T Req., PS TS Req. | Rod exposure tracking; Increased visual inspection [2] | 5-13 | |
| Cracking of the tube wall. | Frequent | None stated | PS S&T Req., PS TS Req. | Add guide tube sleeving; Increase inspection [2] | 5-13 | 2 |
| Cracking of the guide causing rod drops. | Rare | None stated | PS S&T Req., PS TS Req. | None given | 5-13 | 3 |
| Housing cracking leads to primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Frequent | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 4 |
| Failure of these sub-components will lead to dropping or locking of the control element. | Rare | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 5 |
| Housing cracking leads to primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Frequent | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 6 |
| Shaft cracking will lead to locking of the mechanical operation. | Occasional | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 7 |
| Loss of valve function and primary coolant leakage. | Rare | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 8 |
| Loss of coil function will lead to dropped, slipped or immovable control elements. | Rare | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 9 |
| | | | PS S&T Req. PS TS Req. | | | 10 |
| · | | | PS S&T Req., PS TS Req. | | | 11 |
| | | | PS S&T Req., PS TS Req. | | | 12 |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives **Reviewed by:** Jeffrey L. Binder, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---|---|--|--|--------------|---|--|
| 13 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Pulse Count Position Indication System | Not stated | CE | These components are referred to INEL for review. | |
| 14 | Engineering (CE) Control Rod Drive System | CEDM Cooling System | Fans | Not stated | CE | Not stated | Not stated |
| 15 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Cooling Shroud | Sheet metal | CE | CORR/BA | Loss of material |
| 16 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Instrumentation | Not stated | CE | Not stated | Not stated |
| 17 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Control Rod Cladding | Type 304 Stainless | B&W | CORR/SCC; WEAR | Crack initiation and growth; Attrition |
| 18 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | B&W | WEAR | Attrition |
| 19 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Upper Internal Brazement Assemblies-Spider | Grade CF3M Stainless | B&W | CORR/SCC; WEAR; EMBR/IR; FAT | Crack initiation and growth; Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 20 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Motor Tube | Low alloy steel clad with inconel or Type 403 stainless | B&W | EMBR/TE; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |
| 21 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Stator Coils | Copper Wire, Dow Corning 997 Varnish, Kapton, Nomex, Silicone Rubber | B&W | Referred to INEL for review. | |
| 22 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Vent Valve O-rings | Stainless Steel | B&W | CORR; WEAR; FAT; EMBR/TE | Corrosion product buildup; Attrition; Cumulative fatigue damage; Loss of fracture toughness |
| | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Rotor Assembly- roller nuts, segment arms, springs | Stellite Ni-Cr-Fe Alloy, Type 403 Stainless Steel | B&W | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |
| | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Leadscrew | 17-4 PH Stainless Steel | B&W | WEAR; FAT; CORR/SCC | Attrition; Cumulative fatigue damage; Crack initiation and growth; |
| | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Power Supplies | Not stated | B&W | Referred to INEL for review. | <u> </u> |
| 26 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmers | Not stated | B&W | Referred to INEL for review. | |
| 27 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Trip Breakers | Not stated | B&W | Referred to INEL for review. | |
| 28 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmer Drive Motors | Not stated | B&W | Referred to INEL for review. | |
| | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position Indication | Absolute Position Indication System | Not stated | B&W | Referred to INEL for review. | |
| - 1 | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position Indication | Relative Rod Position Indication | Not stated | B&W | Referred to INEL for review. | |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | _ neported progs | Rel.progs | Report Recommendations | Page No. | 1 |
|---|---------------------------------------|---------------------------------------|----------------------------|--|----------|----|
| | | | PS S&T Req., | | | 13 |
| | | | PS TS Req. | | | |
| Loss of rod drive mechanism cooling | Not stated | None stated | PS S&T Req., | Improve leakage monitoring [2] | 5-13 | 14 |
| capacity leading to inoperable CRDM or rod drops. | NOT STATED | None stated | PS TS Req. | ninprove leakage monitoring [2] | 5-13 | |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 15 |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 16 |
| Clad cracking and wash out of the poison. | Occasional | None stated | PS S&T Req., PS TS Req. | Rod exposure tracking; Increased visual inspection [2] | 5-14 | 17 |
| Cracking of the tube wall. | Rare | None stated | PS S&T Req., PS TS Req. | Component design modification [2] | 5-14 | 18 |
| Cracking of the guide causing rod drops. | Rare | None stated | PS S&T Req., PS TS Req. | None given | 5-14 | 19 |
| Housing cracks causing primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Rare | None stated | PS S&T Req., PS TS Req. | Improved leakage monitoring; Improved visual inspection [2] | 5-14 | 20 |
| | | | PS S&T Req., PS TS Req. | | | 21 |
| Loss of valve function and primary coolant | Occasional | None stated | PS S&T Req., | Improved leakage monitoring; | 5-14 | 22 |
| leakage. | | | PS TS Req. | Improved visual inspection [2] | | |
| Failure of these sub-components will lead to dropping or locking of the control rod assembly. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | 5-14 | 23 |
| Cracking of the leadscrew will cause a dropped or immovable control rod. | Rare | None stated | PS S&T Req., PS TS Req. | Periodic wear measurements [2] | 5-14 | 24 |
| | | | PS S&T Req., PS TS Req. | · · · | | 25 |
| | | | PS S&T Req., PS TS Req. | | | 26 |
| | | | PS S&T Req., PS TS Req. | | | 27 |
| | · · · · · · · · · · · · · · · · · · · | · · · · · · · · · · · · · · · · · · · | PS S&T Req., PS TS Req. | · · · | | 28 |
| | | | PS S&T Req., PS TS Req. | | | 29 |
| | | 1 | PS S&T Reg., PS TS Req. | <u> </u> | | 30 |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives **Reviewed by:** Jeffrey L. Binder, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|------------------------|-------------------|------------|--------------|---------------|------------------|
| | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Centrifugal Pumps | Not stated | B&W | CORR/BA | Loss of material |
| | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Heat Exchangers | Not stated | B&W | CORR/BA | Loss of material |
| | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Surge Tank | Not stated | B&W | CORR/BA | Loss of material |

Document: NUREG/CR-5807, Improvements in Motor Operated Gate Valve Designs and Prediction Models for Nuclear Power Plant Systems **Reviewed by:** Ken E. Kasza, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|---------|---------------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Various | Motor operated gate | This report does not | | | | |
| 1 | | valves | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: NUREG/CR-5848, Recordkeeping Needs to Mitigate the Impact of Aging Degradation **Reviewed by:** Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Multiple | Multiple | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5870, Results of LWR Snubber Aging Research Reviewed by: Steve U. Choi, ANL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|------------------------|--|------------|--------------|---------------------------|---|
| 1 | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Lead screw, thrust bearing, capstan spring, pins, and attachment lugs | Not stated | Not stated | VIBR (high- amplitude) | Loosening, wear |
| | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Fasteners, clevis pins, and attachments | Not stated | Not stated | VIBR (low- amplitude) | Loosening, wear |
| 3 | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Lubricants | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 4 | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Capstan and capstan spring | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Funct | ion Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------------------|----------------|----------------------------|------------------------|----------|------|
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | | 31 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | - | 32 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | | 33 |

Document: NUREG/CR-5807, Improvements in Motor Operated Gate Valve Designs and Prediction Models for Nuclear Power Plant Systems Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
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Document: NUREG/CR-5848, Recordkeeping Needs to Mitigate the Impact of Aging Degradation **Reviewed by:** Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|----------|
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Document: NUREG/CR-5870, Results of LWR Snubber Aging Research Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|---------------------|---|----------|------|
| High-amplitude vibration can result in localized fretting and wear of mating parts. It can also result in an increase in drag force, an increase in mechanical clearances, jamming, and/or an increase in the acceleration threshold. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 1 |
| Low-amplitude vibration can lead to loosening of fasteners and, in combination with the weight of the snubber, can cause wear of clevis pins and attachments, resulting in elongated attachment holes, and can cause internal wear. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 2 |
| Solidification of lubricants increases friction and results in an increase in drag force. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 3 |
| Internal corrosion can lead to increasing drag force, jamming, and/or a decrease in the snubber's acceleration threshold as a result of a buildup of rust. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 4 |

Document: NUREG/CR-5870, Results of LWR Snubber Aging Research Reviewed by: Steve U. Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--------------------|---|------------|--------------|---------------|---|
| 5 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Seals | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 6 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Plastic hydraulic reservoirs | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 7 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Control valve | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 8 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Control valve | Not stated | Not stated | VIBR | Loosening, wear |
| 9 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Threaded fasteners, clevis pins, attachment holes | Not stated | Not stated | VIBR | Loosening, wear |
| 10 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Hydraulic fluid | Not stated | Not stated | VIBR | Gelation |

Document: NUREG/CR-5944, A Characterization of Check Valve Degradation and Failure Experience in the Nuclear Power Industry Reviewed by: Ken E. Kasza, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|----------------------|----------------|--------------------|------------|--------------|---------------|--------------------------------|
| 1 | Reactor flow control | Check valves | Hinge pin/bushings | Not stated | Not stated | CORR; WEAR | Loss of material, attrition |
| 2 | Reactor flow control | Check valves | Disk stud | Not stated | Not stated | FAT; VIBR | Cumulative fatigue damage |
| 3 | Reactor flow control | Check valves | Hinge arm | Not stated | Not stated | FAT; VIBR | Cumulative fatigue damage |
| 4 | Reactor flow control | Check valves | Seat | Not stated | Not stated | CORR; ERO | Loss of material |
| 5 | Reactor flow control | Check valves | Valve body | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-5870, Results of LWR Snubber Aging Research Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|---------------------|---|----------|------|
| Seal leaks would result in loss of fluid from the snubber. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,11 | 5 |
| Elevated temperature can lead to deformation of plastic hydraulic reservoirs. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,11 | 6 |
| Internal corrosion resulting in the generation of corrosion products can cause a malfunction of the snubber control valve. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,11 | 7 |
| Wear due to high-amplitude vibration can result in particle generation, potentially affecting control valve performance. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,12 | 8 |
| High- or low-amplitude vibration can result in loosening of threaded fasteners and/or wear or deformation of clevis pins and attachment holes. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,12,J.6 | 9 |
| Extreme high-amplitude vibration can result in gelated, blackened hydraulic fluid. | Not stated | Not discussed in report | ASMÉ Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,12,J.2 | 10 |

Document: NUREG/CR-5944, A Characterization of Check Valve Degradation and Failure Experience in the Nuclear Power Industry Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|--|-------------------------|------------------------|-----------|------|
| Corrosion and wear of hinge pins and bushings can cause valve to open or close sluggishly or not move, resulting in leakage or reduced flow. | Rare | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 10, 21 | 1 |
| Fatigue due to flow impact and vibration can cause misalignment of valve disk and seat, resulting in leakage. | Occasional | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 7, 17 | 2 |
| Fatigue due to flow impact and vibration can cause misalignment of valve disk and seat, resulting in leakage. | Occasional | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 7, 17 | 3 |
| Erosion and/or corrosion causes valve to seat improperly, resulting in minor or major fluid leakage. The impact depends on where valve is located in plant, and can lead to important safety related events. This degradation is prevalent in large values. | Moderate | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 7, 21, 32 | 4 |
| Degradation of a body penetration, such as packing or a valve stem, due to wear interferes with proper valve functioning and causes possible leakage. | Moderate | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWB, IWV | Not stated | 10 | 5 |

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Document: NUREG/CR-6001, Aging Assessment of BWR Standby Liquid Control Systems Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|-----------------|----------------|------------|--------------|---------------|---|
| | Standby liquid control in BWR | Relief valves | Not delineated | Not stated | Not stated | WEAR | Attrition |
| 2 | Standby liquid control in BWR | Relief valves | Not delineated | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 3 | Standby liquid control in BWR | Relief valves | Not delineated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 4 | Standby liquid control in BWR | Accumulators | Not delineated | Not stated | Not stated | Not stated | Nitrogen blanket pressure reduction |
| 5 | Standby liquid control in BWR | Pumps | Not delineated | Not stated | Not stated | Not stated | Aging degradation of packing, seals and internal valves |
| 6 | Standby liquid control in BWR | Instrumentation | Not delineated | Not stated | Not stated | Not stated | Impaired ability to monitor system |

Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase I **Reviewed by:** Dwight R. Diercks, ANL

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|-----|------|----------------------|-----------------------------------|--|--|--------------|-----------------|--|
| Ite | em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| | - | Air-treatment system | HEPA filters | Filtering media | Glass fiber filter "paper," possibly with organic additions | Not stated | PART | Increased pressure drop |
| | 2 | Air-treatment system | HEPA filters | Filtering media | Glass fiber filter "paper," possibly with organic additions | Not stated | MOIST | Increased pressure drop and reduced strength |
| | 3 | Air-treatment system | HEPA filters | Filtering media | Glass fiber filter "paper," possibly with organic additions | Not stated | ENVIR | Physical degradation |
| | 4 | Air-treatment system | HEPA filters | Frames and separators | Aluminum and other metals | Not stated | CORR | Loss of material |
| | 5 | Air-treatment system | HEPA filters | Sealants, gaskets, and water repellents | Unidentified organic materials | Not stated | ELE-TEMP; ENVIR | Chemical and physical degradation |
| | 6 | Air-treatment system | Air treatment system adsorbers | Adsorber medium | Activated charcoal (carbon) | Not stated | WEATH | Loss of capacity |
| | 7 | Air-treatment system | Air treatment system adsorbers | Adsorber medium | Activated charcoal (carbon) | Not stated | ENVIR | Chemical and physical degradation |

Document: NUREG/CR-6001, Aging Assessment of BWR Standby Liquid Control Systems Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|--------------------|------------------------|------------------|------|
| Wear can cause valve setpoint to drift. Higher value results in a loss of system overpressure protection; a decrease could reduce the rate of boron injection effecting reactivity control. | Moderate | Not discussed in report | ASME Sec XI IWV | Not stated | 6, 13, 14, 23 | 1 |
| Improper concentrations of boric acid causes corrosion of valve internals and reduced valve function. | Occasional | Not discussed in report | ASME Sec XI IWV | Not stated | 6, 13, 14, 23 | 2 |
| Buildup of sodium pentaborate precipitates on valve internals causes changes in valve opening characteristics and injection of borate. | Occasional | Not discussed in report | ASME Sec XI IWV | Not stated | 13, 14 | 3 |
| Loss of nitrogen pressure is caused by valve wear and failure of gas bladder. However the accumulators would stay intact and still would pass flow in times of critical need. | Not stated | Not discussed in report | ASME Sec XI IWV | Not stated | 13, 14 | 4 |
| Degradation could prevent pumps from operating within technical specifications and change borate injection characteristics. | Occasional | Not discussed in report | ASME Sec XI IWP | Not stated | 13, 14, 23 | 5 |
| Instrumentation required to monitor the system, such as component status lights, tank level sensors, temperature, pressure and flow gauges, are subject to aging but are not stated to be necessary for system operation during critical need. | Occasional | Not discussed in report | 10CFR50.49 | Not stated | 13, 14 | 6 |

Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase i **Reviewed by:** Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|---|--------------------------------------|---|------------------|------|
| Dust pickup increase the pressure drop across the filter. Dust pickup can also reduce the effectiveness of organic materials added for strengthening and water repellency. | Frequent | ASME N509-1989; ASME N510- 1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Monitor pressure drop across filter and change filter as required. [2] | 4.1, 5.1, 6.1 | 1 |
| Moisture incorporation into the filter medium causes increased pressure drop and reduced filter strength, and structural failure of the filter can occur even under design flow rates. | Frequent | ASME N509-1989; ASME N510- 1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1, 7.4 | 2 |
| Prolonged exposure to air containing normal concentrations of oxygen and oxides of nitrogen can cause embrittlement of the filter media material, resulting in possible leakage and loss of filtration. | Occasional | ASME N509-1989; ASME N510- 1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1 | 3 |
| Corrosive attack of metallic components in HEPA filters exposed to aggressive environments can cause structural failure and consequent leakage and loss of filtration. | Occasional | ASME N509-1989; ASME N510- 1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1, 5.2 | 4 |
| Heat and radiation are reported to cause aging and deterioration of face gaskets, adhesives, sealants, and water repellents. resulting in filter leakage and loss of effective filtration. | Occasional | ASME N509-1989; ASME N510- 1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1, 5.2 | Ę |
| Airborne moisture, contaminants, and pollutants are readily absorbed by carbon bed adsorbers, thereby depleting adsorbent capacity and reducing efficiency. | Frequent | ASME N510-1989; NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.2, 5.2 | e |
| Oxidation of the carbon adsorbent medium has been found to deplete adsorbent capacity and reduce efficiency. | Occasional | ASME N510-1989; NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.2 | |

Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase I **Reviewed by:** Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|----------------------|-----------------|-----------------|--------------|----------------|------------------|
| 8 | Air-treatment system | Air treatment system | Unidentified | Stainless steel | Not stated | CORR; CORR/PIT | Loss of material |
| | | adsorbers | stainless steel | | | | ļ |
| | | | components | | | | |
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Document: NUREG/CR-6043, Aging Assessment of Essential HVAC Chillers Used in Nuclear Power Plants Reviewed by: Dwight R. Diercks, ANL

| System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|--|---|--|--|---|--|
| Heating, ventilating and air conditioning (HVAC) | Centrifugal chiller | Compressor seals | Non-ferrous metals or carbon and elastomers | Not stated | WEAR | Attrition |
| Heating, ventilating, and air conditioning (HVAC) | Centrifugal chiller | Compressor motor bearings | Not stated | Not stated | WEAR | Attrition |
| Heating, ventilating, and air conditioning (HVAC) | Centrifugal chiller | Compressor motor | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| | Centrifugal chiller | Condenser and evaporator/cooler heat exchangers | Carbon steel plate; Cu or Cu-10% Ni tubing | Carrier, Trane, and York | CORR; CORR/PIT; CORR/MIC | Loss of material and corrosion product buildup |
| and air conditioning | Centrifugal chiller | Condenser and evaporator/cooler heat exchangers | Carbon steel plate; Cu or Cu-10% Ni tubing | Carrier, Trane, and York | VIBR | Loosening |
| | Centrifugal chiller | Refrigerant lines | Cu or Cu-10% Ni tubing | Not stated | FAT; VIBR | Cumulative fatigue damage; loosening |
| Heating, ventilating, and air conditioning (HVAC) | Condenser cooling water system | Piping and tubing | Not stated | Carrier, Trane, and York | CORR | Loss of material and corrosion product buildup |
| Heating, ventilating, and air conditioning (HVAC) | Condenser cooling water system | Piping and tubing | Not stated | Carrier, Trane, and York | FAT | Cumulative fatigue damage |
| Heating, ventilating, and air conditioning (HVAC) | Lubrication system | Tubing and other components | Not stated | Carrier, Trane, and York | FAT | Cumulative fatigue damage |
| Heating, ventilating, and air conditioning (HVAC) | Lubrication system | Lubricant | Hydrocarbon | Not stated | CORR; WEAR | Loss of material; attrition |
| Heating, ventilating, and air conditioning (HVAC) | Control system | Misc. small components | Not stated | Carrier, Trane, and York | FAT | Cumulative fatigue damage |
| Heating, ventilating, and air conditioning (HVAC) | Control system | Float valve bearings and pivots | Not stated | Carrier, Trane, and York | CORR; CORR/IGSCC | Loss of material; crack initiation and growth |
| | (HVAC) Heating, ventilating, and air conditioning (HVAC) | Heating, ventilating and air conditioning (HVAC)Centrifugal chillerHeating, ventilating, and air conditioning (HVAC)Condenser cooling water systemHeating, ventilating, and air conditioning (HVAC)Condenser cooling water systemHeating, ventilating, and air conditioning (HVAC)Lubrication systemHeating, ventilating, and air conditioning (HVAC)Lubrication systemHeating, ventilating, and air conditioning (HVAC)Control systemHeating, ventilating, and air conditioning (HVAC)Control system | Heating, ventilating, and air conditioning (HVAC)Centrifugal chillerCompressor sealsHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCompressor motor bearingsHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCompressor motor bearingsHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCondenser and evaporator/cooler heat exchangersHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCondenser and evaporator/cooler heat exchangersHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCondenser and evaporator/cooler heat exchangersHeating, ventilating, and air conditioning (HVAC)Condenser cooling water systemPiping and tubingHeating, ventilating, and air conditioning (HVAC)Condenser cooling water systemPiping and tubingHeating, ventilating, and air conditioning (HVAC)Lubrication system Lubrication systemTubing and other componentsHeating, ventilating, and air conditioning (HVAC)Control systemMisc. small componentsHeating, ventilating, (HVAC)Control systemMisc. small components | Heating, ventilating, and air conditioning (HVAC)Centrifugal chillerCompressor seals cor carbon and elastomersNon-ferrous metals or carbon and elastomersHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCompressor motor bearingsNot statedHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCompressor motor bearingsNot statedHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCondenser and evaporator/cooler heat exchangersNot statedHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCondenser and evaporator/cooler heat exchangersCarbon steel plate; Cu or Cu-10% Ni tubingHeating, ventilating, and air conditioning (HVAC)Centrifugal chillerCondenser and evaporator/cooler heat exchangersCarbon steel plate; Cu or Cu-10% Ni tubingHeating, ventilating, and air conditioning (HVAC)Condenser cooling water systemPiping and tubing water systemNot statedHeating, ventilating, and air conditioning (HVAC)Condenser cooling water systemPiping and tubing water systemNot statedHeating, ventilating, and air conditioning (HVAC)Lubrication system and air conditioning (HVAC)Not statedHeating, ventilating, and air conditioning (HVAC)Control systemTubing and other componentsNot statedHeating, ventilating, and air conditioning (HVAC)Control systemMisc. small componentsNot statedHeating, ventilating, <br< td=""><td>Heating, ventilating and air conditioning (HVAC) Centrifugal chiller Compressor seals and air conditioning (HVAC) Not stated Not stated Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Compressor motor bearings Not stated Not stated Not stated Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Compressor motor bearings Not stated Not stated Not stated Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and exponition/cooler heat exchangers Carbon steel plate; Currier, Trane, and York Carrier, Trane, and York Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and exponator/cooler heat exchangers Cu or Cu-10% Ni tubing Carrier, Trane, and York Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Refrigerant lines Cu or Cu-10% Ni tubing Not stated Carrier, Trane, and York Heating, ventilating, and air conditioning (HVAC) Condenser cooling water system Piping and tubing Not stated Carrier, Trane, and York Heating, ventilating, and air conditioning (HVAC) Lubrication system Tubing and other components Not stated Carrier, Trane, and York Heating, ventilating, and air conditioning (HVAC)</td><td>Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Compressor seals Nor-ferrous metals or carbon and elastomers Not stated WEAR Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Compressor motor bearings Not stated Not stated WEAR Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Compressor motor bearings Not stated Not stated WEAR Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and evaporator/cooler heat exchangers Not stated Not stated Carrier, Trane, and CORR, CORR/PIT; CORR/MIC Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and evaporator/cooler heat exchangers Carlon steel plate; Currier, Trane, and VIBR VIBR Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and evaporator/cooler heat exchangers Cu or Cu-10% Ni tubing Not stated FAT; VIBR Heating, ventilating, and air conditioning (HVAC) Condenser cooling water system Piping and tubing water system Not stated Carrier, Trane, and York CORR Heating, ventilating, and air conditioning (HVAC) Lubrication system Tubing and other components Not stated Carrier, Trane, and Yor</td></br<> | Heating, ventilating and air conditioning (HVAC) Centrifugal chiller Compressor seals and air conditioning (HVAC) Not stated Not stated Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Compressor motor bearings Not stated Not stated Not stated Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Compressor motor bearings Not stated Not stated Not stated Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and exponition/cooler heat exchangers Carbon steel plate; 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CORR/MIC Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and evaporator/cooler heat exchangers Carlon steel plate; Currier, Trane, and VIBR VIBR Heating, ventilating, and air conditioning (HVAC) Centrifugal chiller Condenser and evaporator/cooler heat exchangers Cu or Cu-10% Ni tubing Not stated FAT; VIBR Heating, ventilating, and air conditioning (HVAC) Condenser cooling water system Piping and tubing water system Not stated Carrier, Trane, and York CORR Heating, ventilating, and air conditioning (HVAC) Lubrication system Tubing and other components Not stated Carrier, Trane, and Yor |

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Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase I **Reviewed by:** Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | |
|---|----------------------|-----------------|--------------|------------------------|----------|------|--|
| Relatively rapid galvanic corrosion and | Occasional | ASME N510-1989; | PS S&T Req., | Not stated | 4.3 | 8 | |
| severe pitting can occur in stainless steel | | NRC RG 1.52 and | RG 1.140, RG | | J . | 1 | |
| adsorber components in contact with wet | | RG 1.140 | 1.52 | | | 1 1 | |
| carbon, resulting in loss of integrity and | | | | | | | |
| effectiveness by the adsorber assembly. | | (| | | | 11 | |

Document: NUREG/CR-6043, Aging Assessment of Essential HVAC Chillers Used in Nuclear Power Plants

Reviewed by: Dwight R. Diercks, ANL

| Reviewed by: Dwight R. Diercks, ANL | | | | | | |
|---|----------------------|----------------------------|---------------------------------------|--|---|------|
| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
| Components are subject to time- dependent wear and ultimate failure, resulting in loss of refrigerant through leakage. | Occasional | Not discussed in report | PS S&T Req. | Periodically (3 to 10 years) overhaul and inspect all wearing parts, with interval based on shortest material life. [4] | 31, 33, C.3 | |
| Components are subject to time- dependent wear, resulting in loss of bearing function and motor failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically (3 to 10 years) overhaul and inspect all wearing parts, with interval based on shortest material life. [4] | 26, 31, 32, C.3 | 2 |
| Motor insulation and internal electrical components are subject to thermal breakdown, resulting in motor failure. | Occasional | Not discussed in report | PS S&T Req., RG 1.32, RG. 1.140 | Heat scan with infrared temperature- sensing instruments. [4] | D.2, D.3 | 3 |
| Corrosion failures associated with moisture ingress into the refrigerant in refrigerant systems can lead to leakage and loss of refrigerant. Others include heat exchanger tube fouling and plugging, crevice corrosion at tube sheets, and bio- fouling. | Frequent | Not discussed in report | PS S&T Req. | Control water quality supplied to the condenser and evaporator; periodically examine tubes and clean of necessary. [4] | 26, 27, 28, 30, 31, 32, 33, 39, C.2, D.5, E.2, E.4 | 4 |
| Loosening of bolts by vibration has been observed to cause component failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis. [4] | 31, D.3 | 5 |
| Leakage of refrigerant lines apparently caused by vibrational fatigue or loosening can lead to loss of refrigerant and system failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis . [4] | 31, 33, C.2, C.3, C.4, D.7, E.2 | 6 |
| System components are subject to corrosion, fouling, and plugging if good water chemistry is not maintained, resulting in system failure. | Frequent | Not discussed in report | PS S&T Req. | Control water quality supplied to the condenser and evaporator; periodically examine tubes and clean of necessary. [4] | 31, 33, C.2, C.3, C.4, D.7, E.2 | 7 |
| Vibrational fatigue failure of cooling system piping has been reported, resulting in cooling water leakage and possible system failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis. [4] | 29, 31, D.2 | 8 |
| Lubrication system leaks apparently caused by vibrational fatigue have been reported, and such leaks can lead to loss of lubricant and compressor and pump bearing failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis; routinely analyze lubrication oil to ensure correct chemistry. [4] | 31, 31, C.2, D.2, D.4, E.2, E.3 | 9 |
| Leakage from corrosion can cause contamination of lubrication system by acids, leading to accelerated wear and ultimate failure of compressor and pump bearings. | Moderate | Not discussed in report | PS S&T Req. | Routinely analyze lubrication cil to ensure correct chemistry. [4] | 30, 32, E.2, E.5 | 10 |
| Small control system components such as timers, cam switches, relays, terminal and wire connectors, and lamp bulbs are subject to mechanical fatigue-related failures due to vibration. | Frequent | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis; annually service and test components to ensure reliability. [4] | 29, 30, 31, 33, D.6, E.2, E.3, E.6 | 11 |
| Corrosive attack of bearings and pivots in float valves due to water ingress into the refrigerant can lead to failure. IGSCC of a valve ball float in Waterford Unit 3 has also been observed. | Rare | Not discussed in report | PS S&T Req. | Routinely analyze refrigerant to ensure correct chemistry. [4] | 31, 33, C.2, C.3, C.4, D.3 | 12 |

Document: NUREG/CR-6048, Pressurized-Water Reactor Internals Aging Degradation Study, Phase 1 Reviewed by: Ali Erdemir, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------|---|---|-------------------------|---------------------------|---------------|--|
| 1 | Reactor internals | Lower core support structure | Thermal shield | Type 304 SS | Westinghouse. | VIBR | Crack initiation and growth |
| 2 | Reactor internals | Lower core support structure | Thermal shield radial limiter pin | Type 304 SS | Westinghouse. | VIBR | Crack initiation and growth |
| 3 | Reactor internals | Lower core support structure | Thermal shield flexure support system | Type 304 SS | Westinghouse | VIBR | Crack initiation and growth |
| 4 | Reactor internals | Lower core support structure | Thermal shield | Type 304 SS | Combustion Engineering | VIBR; WEAR | Crack initiation and growth; attrition |
| 5 | Reactor internals | Lower core support structure | Hold-down ring | Type 304 SS | Combustion Engineering | VIBR; WEAR | Crack initiation and growth; attrition |
| 6 | Reactor internals | Lower core support structure | Fuel rods | Type 304 SS | Westinghouse | VIBR | Crack initiation and growth |
| 7 | Reactor internals | Lower core support structure | Thermal shield support bolts | Alloy A-286 | Babcock & Wilcox | CORR/IGSCC | Crack initiation and growth |
| 8 | Reactor internals | Lower core support structure | Barrel-to-core support shield bolts | Alloy A-286 | Babcock & Wilcox | CORR/IGSCC | Crack initiation and growth |
| 9 | Reactor internals | Core barrel | Baffle bolts | Inconel X-750 | Westinghouse | CORR/IGSCC | Crack initiation and growth |
| 10 | Reactor internals | Upper core support structure | Control rod guide tube support pins | Inconel X-750 | Westinghouse | CORR/IGSCC | Crack initiation and growth |
| 11 | Reactor internals | In-core instrumentation support structure | Flux thimbles and guide tube | Types 304 and 316 SS | Westinghouse | VIBR, WEAR | Crack initiation and growth, attrition |
| 12 | Reactor internals | In-core instrumentation support structure | Surveillance specimen holder tube | Type 304 SS | Babcock & Wilcox | VIBR, WEAR | Crack initiation and growth, attrition |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion Reviewed by: Ken E. Kasza, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|----------------|----------------|-----------------------|--------------|---------------|------------------|
| 1 | Component cooling | Valve | Internals: | 316 SS, stellite over | Not stated | ERO/CAV | Loss of material |
| | water | | body/seat/plug | SS, cast iron, carbon | | | |
| | | 1 | | steel | | | |
| | | | | | | | |
| | | | | | | | |
| l I | | | | 1 | | | - |

Document: NUREG/CR-6048, Pressurized-Water Reactor Internals Aging Degradation Study, Phase 1 **Reviewed by:** Ali Erdemir, ANL

| Reviewed by: Ali Erdemir, ANL Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|--------------|---------------------------------------|----------|------|
| Vibration of thermal shield in a shell mode | | ASME B&PV Code, | ASME Sec XI | Not stated | 38 | 1 |
| caused some of the shell segments to | | Section XI | IWB & Assoc. | | | |
| come into contact with the core barrel. | | | NRC GC | | | |
| The repeated impact loadings caused | | ſ | 1 | 1 | 1 | 1 |
| failures in the core barrel support bolts | | | | | | |
| and also damaged the thermal shield. | | | | | | |
| Flow-induced vibration caused radial | Not stated | ASME B&PV Code, | ASME Sec XI | Not stated | 38 | 2 |
| limiter pins to come into contact with the | | Section XI | IWB & Assoc. | | 1 | |
| sides of the keyway in the core barrel, | | | NRC GC | | | |
| eventually leading to cracking of the fillet | | | | | | |
| welds between pins and thermal shield. | | | l | | | 1 |
| The top mounted flexure support system | Not stated | ASME B&PV Code, | ASME Sec XI | Not stated | 38 | 3 |
| failed due to high-cycle fatigue caused by | | Section XI | IWB & Assoc. | | ł | |
| small-amplitude flow-induced vibration of | | | NRC GC | | | 1 |
| the thermal shield. | | | | | | |
| Pump-generated pressure pulsations | Not stated | ASME B&PV Code, | ASME Sec XI | Not stated | 38 | 4 |
| caused excessive wear damage and loss | | Section XI | IWB & Assoc. | 1 | | |
| of some support and positioning pins. | | { | NRC GC | | | |
| Lugs welded to the core barrel were also | | | | | | |
| damaged. In one unit the damaged lugs | | | | | | |
| caused a through-the-wall crack in the | | ļ | J | J | | |
| core barrel. | | | | | | |
| Flow-induced vibration caused excessive | Not stated | ASME B&PV Code, | ASME Sec XI | Use 403 SS, increase hold-down | 38 | 5 |
| mechanical wear in the hold-down ring of | | Section XI | IWB & Assoc. | spring force. [4] | | |
| a CE unit due to the insufficient levels of | | | NRC GC | | | |
| hold-down spring force. | | | | | | |
| Baffle plate water-jetting due to pressure | Not stated | ASME B&PV Code, | ASME Sec XI | Change design, modify downward | 38-39 | 6 |
| differential set fuel rods into whirling | | Section XI | IWB & Assoc. | bypass flow to an upward bypass | | |
| motions and excessive vibrations, which | | | NRC GC | flow scheme [4] | 1 | [|
| eventually led to cladding degradation and | | | | | | |
| failures. | | | | | | |
| High tensile stresses due to preloads and | Not stated | Not discussed in | ASME Sec XI | Change design, reduce tensile | 40 | 7 |
| poor design in the shank region of bolts | | report | IWB & Assoc. | stress level, change material to X- | | |
| led to the development of IGSCC at the | | | NRC GC | 750 [1] | | |
| bolt-head-to-bolt shank transition area. | | | 1 | | | |
| As a result, some boits were lost and | | | | | | |
| others became loose. | | | | | <u> </u> | |
| Overtorquing on bolts and hot-head | Not stated | Not discussed in | ASME Sec XI | Reduce torque to bolts, change fab- | 41 | 8 |
| manufacturing process were the most | | report | IWB & Assoc. | rication practice, use bolts made by | 1 | |
| probable cause of IGSCC in a number of | | | NRC GC | machining [1] | | |
| bolts that join core barrel to core support | | | | | | |
| shield. | | | | | | |
| Routine inspections detected signs of | Not stated | Not discussed in | ASME Sec XI | Use austenitic stainless steel bolts | 42 | 9 |
| cracks in core baffle bolts, and the | | report | IWB & Assoc. | [4] | | |
| failures were attributed to IGSCC possibly | | | NRC GC | | | |
| due to sensitization of the Inconel X-750 | | | ļ | ļ | ļ | |
| bolts. | | | | | | |
| Crevice conditions, improper heat | Not stated | NRC Information | ASME Sec XI | Solution heat treat at a higher | 41 | 10 |
| treatment, and overtorquing of nuts during | | Notice 82-29 | IWB & Assoc. | temper-ature, increase pin size, | | |
| installation of the support pins may have | | | NRC GC | reduce preloads during installation. | 1 | |
| contributed to IGSCC. | | | | [4] | ļ | |
| Fretting and mechanical wear resulted in | Not stated | NRC Information | ASME Sec XI | Move thinned segments away from | 43 | 11 |
| thinning and eventual leakage of the | | Notice 87-44 | IWB & Assoc. | the vibrating region. Use thicker- | | |
| thimble and guide tubes. Flow-induced | | | NRC GC | walled tubes [4] | | |
| vibration was identified as the leading | | | | | | |
| contributor to fretting and wear. | | | | · · · · · · · · · · · · · · · · · · · | L | |
| Flow induced vibration due to pump- | Not stated | Not discussed in | ASME Sec XI | Change stiffness of tubes [4] | 43 | 12 |
| generated pressure pulsations caused | | report | IWB & Assoc. | | | |
| excessive wear on tubes. | | | NRC GC | | | |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------------------|---------------|---|--------------------|------|
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | IWV, GL 89-10 | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 1 |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion **Reviewed by:** Ken E. Kasza, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|--------------------------------|-----------------|------------------------------|---|--------------|---------------|------------------|
| 2 | Condensate/feedwat er | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 3 | Chemical volume and control | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 4 | Service water | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 5 | Main steam | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | | ERO/CAV | Loss of material |
| 6 | Residual heat removal | Globe valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | | ERO/CAV | Loss of material |
| 7 | Residual heat removal | Butterfly valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |

Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers **Reviewed by:** Steve U. Choi, ANL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|---------------------------|-----------------------------|--|--------------|---------------|--|
| 1 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan V- Belts/Sheaves | Cord (cotton, rayon, synthetic, steel) fiber, rubber/steel | Not stated | VIBR | Loosening; crack initiation and growt |
| 2 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan V- Belts/Sheaves | Cord (cotton, rayon, synthetic, steel) fiber, rubber/steel | Not stated | WEAR | Attrition |
| 3 | All systems in general and RHR system in particular | ECCS pump room coolers | Motor- and fan- bearings | Steel, brass, bronze, grease, lube oil | Not stated | WEAR | Attrition |
| 4 | All systems in general and RHR system in particular | ECCS pump room coolers | Motor- and fan- bearings | Steel, brass, bronze, grease, lube oil | Not stated | CORR | Loss of material;corrosion product buildup |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion **Reviewed by:** Ken E. Kasza, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------------------|--|---|-------------------------------|------|
| Valves used under throttled service can | Moderate | Not discussed in | ASME Sec XI | More carefully select valve type, trim | 3, 4, 8, | 2 |
| experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | | report | IWV, GL 89-10 & Suppi. | and materials appropriate for operating conditions [4] | 10, 18 | |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | ASME Sec XI IWV, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 3 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Moderate | Not discussed in report | ASME Sec XI IWV, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 4 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 5 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | IWB, IWV, GL | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 12, 13, 18 | 6 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Moderate | Not discussed in report | IWB, IWV, GL | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 12, 13, 18 | 7 |

Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Comp | onent Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|-------------------------|-----------------------------------|----------------------------|---------------------------|--|----------|------|
| Not stated. | Frequent | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use strip heaters to control humidity. [4] | 2.4, 5.3 | 1 |
| Not stated. | Not stated | Not discussed in report | PS S&T | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 5.4 | 2 |
| Not stated. | Frequent | Not discussed in report | PS S&T Req., RG 1.32 | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4,5.4 | 3 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req., 1 RG 1.32 | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.5 | 4 |

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Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers Reviewed by: Steve U. Choi, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|---------------------------|--|--|--------------|---------------|--|
| 5 | All systems in general and RHR system in particular | ECCS pump room coolers | Couplings/fans | Not stated/Galvanized, carbon and stainless steel, aluminum | Not stated | VIBR | Loosening; crack initiation and growth |
| 6 | All systems in general and RHR system in particular | ECCS pump room coolers | Cooling coils | Copper, copper- nickel, aluminum | Not stated | VIBR | Loosening; crack initiation and growth |
| 7 | All systems in general and RHR system in particular | ECCS pump room coolers | Cooling coils | Copper, copper- nickel, aluminum | Not stated | CORR | Loss of material;corrosion product buildup |
| 8 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan motors | Copper, steel, silicon steel, aluminum, insulating materials, cast iron, brass, mica, plastics, graphite, cable, seals and gaskets | Not stated | VIBR | Loosening; crack initiation and growth |
| 9 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan motors | Copper, steel, silicon steel, aluminum, insulating materials, cast iron, brass, mica, plastics, graphite, cable, seals and gaskets | Not stated | ELE-TEMP | Degradation |
| 10 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan motor mounting bolts, lead connection, conduit boxes, housing enclosures | Not stated | Not stated | CORR | Loss of material;corrosion product buildup |

Document: PNL-6287, Study Group Review of Nuclear Service Diesel Generator Testing and Aging Mitigation **Reviewed by:** Steve U. Choi, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|------------------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Diesel Generator | Various | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | |
| 1 | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: PNL-7516, Emergency Diesel Generator Technical Specifications Study Results Reviewed by: Steve U, Choi, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Diesel Generator | Various | This report does not | | | | |
| | | | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Compo | Choi, ANL onent Function Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|--------------------------|--|----------------------------|-------------------------|--|------------------|------|
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4, 6.1- 6.3 | 5 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4, 6.3 | 6 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.6 | 7 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req., RG 1.32 | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4, 6.1 | 8 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.4 | 9 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.5 | 10 |

Document: PNL-6287, Study Group Review of Nuclear Service Diesel Generator Testing and Aging Mitigation **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
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Document: PNL-7516, Emergency Diesel Generator Technical Specifications Study Results **Reviewed by:** Steve U. Choi, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rei.progs | Report Recommendations | Page No. | ltem |
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Document: PNL-7823, Maintenance Practices to Manage Aging: A Review of Several Technologies **Reviewed by:** Ken E. Kasza, ANL

| | ewea by. | Non L. Nasza, Ane | | | | | |
|------|----------|-------------------|----------------------|-----------|--------------|---------------|-------------|
| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| 1 | Reactor | All major | This report does not | | | | |
| | | components | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | 1 | | |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants Reviewed by: John W. Holland, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------|---------------------------------|---------------------------|-----------------|--------------|---------------|-----------------------------|
| 1 | Containment | Metal containment | Drywell base | Not stated | Not stated | CORR | Loss of material |
| 2 | Containment | Metal containment | Drywell base | Not stated | Not stated | CORR/CREV | Loss of material |
| 3 | Containment | Metal containment | Drywell base | Not stated | Not stated | CORR/MIC | Loss of material |
| 4 | Containment | Metal containment | Embedded shell | Not stated | Not stated | CORR/CREV | Loss of material |
| 5 | Containment | Metal containment | Embedded shell | Not stated | Not stated | CORR/PIT | Loss of material |
| 6 | Containment | Metal containment | Embedded shell | Not stated | Not stated | CORR | Loss of material |
| 7 | Containment | Metal containment | Bellows | Stainless steel | Not stated | CORR/IGSCC | Crack initiation and growth |
| 8 | Containment | Metal containment | Bellows | Stainless steel | Not stated | CORR/TGSCC | Crack initiation and growth |
| 9 | Containment | Metal containment | Suppression pool | Not stated | Not stated | CORR | Loss of material |
| 10 | Containment | Metal containment | Suppression pool | Not stated | Not stated | CORR/MIC | Loss of material |
| 11 | Containment | Metal containment | Suppression pool | Not stated | Not stated | CORR/PIT | Loss of material |
| 12 | Containment | Metal containment | Dissimilar metal welds | Not stated | Not stated | CORR | Loss of material |
| 13 | Containment | Reinforced concrete containment | Reinforcing bars | Not stated | Not stated | CORR | Loss of material |
| 14 | Containment | Reinforced concrete containment | Suppression pool liner | Steel | Not stated | CORR | Loss of material |

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
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Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Fur | | | Rel.progs | Report Recommendations | Page No. | Item |
|----------------------------------|------------|------------------------------------|---|---|----------|------|
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 2 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 3 |
| Loss of structural integrity. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 4 |
| Loss of structural integrity. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 5 |
| Loss of structural integrity. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 6 |
| Leakage of radioactive gases. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 7 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 8 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 9 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 10 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 17 | 11 |
| Leakage of radioactive gases. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 18 | 12 |
| Loss of structural integrity. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 18 | 13 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 18 | 14 |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants Reviewed by: John W. Holland, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-----------------------|--|---------------------------------------|------------|------------------|---------------|------------------------------|
| 15 | Containment | Reinforced concrete containment | Suppression pool liner | Steel | Not stated | CORR/MIC | Loss of material |
| | | | | | | | |
| 16 | Containment | Prestressed concrete containment | Posttensioning system anchor | Not stated | Not stated | CORR | Loss of material |
| 17 | Containment | Prestressed concrete containment | Posttensioning wire or strand | Not stated | Not stated | CORR/PIT | Loss of material |
| 18 | Containment | Prestressed concrete containment | Posttensioning wire or strand | Not stated | Not stated | CORR/MIC | Loss of material |
| 19 | Containment | Prestressed concrete containment | Suppression pool liner | Steel | Not stated | CORR | Loss of material |
| 20 | Containment | Prestressed concrete containment | Suppression pool liner | Steel | Not stated | CORR/MIC | Loss of material |
| 21 | Containment | Prestressed concrete containment | Drywall liner | Steel | Not stated | CORR | Loss of material |
| 22 | Containment | Prestressed concrete containment | Reinforcing bar | Not stated | Not stated | CORR | Loss of material |
| 23 | Containment | Prestressed and reinforced concrete | Liner over wall dome and base slab | Steel | Not stated | CORR | Loss of material |
| 24 | BWR cooling system | Reactor pressure vessel | Nozzles | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 25 | BWR cooling system | Recirculation piping | Weld heat-affected zones | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 26 | BWR cooling system | Feedwater and main steam lines | Near fittings and discontinuities | Not stated | Not stated | CORR | Loss of material |
| 27 | BWR cooling system | Feedwater and main steam lines | Near fittings and discontinuities | Not stated | Not stated | ERO/CORR | Loss of material |
| | BWR cooling system | Control rod drive mechanisms | Pressure housing & stub tube | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| | BWR cooling system | Reactor internals | Attachment welds | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| | BWR cooling system | Reactor internals | Jet pumps | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| | PWR cooling system | Reactor pressure vessel | Vessel flange and studs | Not stated | Not stated | FAT | Cumulative fatigue damage |
| | PWR cooling system | Recirculation steam generator tubes | Hot-leg tubes and U- bends | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| | PWR cooling system | Recirculation steam generator tubes | Cold-leg side in sludge pile | Not stated | Not stated | CORR/PIT | Loss of material |
| | PWR cooling system | Recirculation steam generator tubes | Tubing O.D. above tube sheet | Not stated | Not stated | CORR/UA | Loss of material |
| | PWR cooling system | Once-through steam generators | Steam generator tubes | Not stated | Babcock & Wilcox | ERO/CORR | Loss of material |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants **Reviewed by:** John W. Holland, ANL

| Effect of Aging on Component Functio Leakage of radioactive gases. | Occasional | ASME B&PV Code | Rel.progs ASME Sec XI | Report Recommendations Effective application of mainteance, | Page No. 18 | 1 |
|--|------------|------------------------------------|---|---|----------------|----|
| | | Sect. III and XI | IWL & 10CFR50 App. J | refurbishent, and replacement on a timely basis. [4] | | |
| Reduction of load-carrying capacity. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 18 | 16 |
| Reduction of load-carrying capacity. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 18 | 17 |
| Reduction of load-carrying capacity. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 18 | 18 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 19 | 19 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 19 | 20 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 19 | 21 |
| Loss of structural integrity. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 19 | 22 |
| Leakage of radioactive gases and interaction of liner and concrete. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 19-20 | 23 |
| Ductile overload leading to leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 21 | 24 |
| Cracking and leakage. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 21 | 25 |
| Cracking, large deformations, rupture, and leakage. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 21 | 26 |
| Cracking, large deformations, rupture, and leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 21 | 27 |
| Cracking leading to leakage. | Occasional | ASME B&PV Code Sect. III and XI | | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 21 | 28 |
| Crack growth progressing into reactor vessel. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 21 | 29 |
| Loss of adequate core flow. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 22 | 30 |
| Eventual ductile overload failure. | Moderate | ASME B&PV Code Sect. III and XI | XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 23 | 31 |
| Possible eventual cracking. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB & PS TS Req. | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 23 | 32 |
| Possible eventual perforation, resulting in leakage. | Occasional | ASME B&PV Code Sect. III and XI | Req. | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 23 | 33 |
| Tube thinning, possibly leading to penetration and leakage. | Moderate | ASME B&PV Code Sect. III and XI | IWB & PS TS Req. | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 23 | 34 |
| Tube thinning, possibly leading to penetration and leakage. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB & PS TS Req. | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 35 |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants Reviewed by: John W. Holland, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|-----------------------|--------------------------------|---|------------|--------------|---------------|-------------------------------|
| 36 | PWR cooling system | Pressurizer sleeve | Heater sheaths | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 37 | PWR cooling system | Pressurizer sleeve | Heater sheaths | Not stated | Not stated | WEAR | Attrition |
| 38 | PWR cooling system | Pressurizer sleeve | Manway bolts | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 39 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 40 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 41 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |
| - 1 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | EMBR/TE | Loss of fracture toughness |
| 43 | PWR cooling system | Feedwater piping and nozzle | Piping and nozzle inside containment | Not stated | Not stated | ERO/CORR | Loss of material |
| | PWR cooling system | Feedwater piping and nozzle | Piping and nozzle inside containment | Not stated | Not stated | FAT | Cumulative fatigue damage |

Document: PNL-SA-20219, ASME Subsection ISTD Recommendations based upon NPAR Snubber Aging Research Results Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|----------------------|-----------|--------------|---------------|-------------|
| 1 | Piping | Snubber | This report does not | | | | |
| 1 | | | provide specific | | | | |
| | | | detailed information | | | | |
| | | | on age-related | | | | |
| | | | degradation | | | | |
| | | | processes for | | | | |
| | | | specific nuclear | | | | |
| | | | components or | | | | |
| | | | systems. | | | | |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives Reviewed by: Jeffrey L. Binder, ANL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---|---|---------------------------------------|--------------|-----------------------|--|
| 1 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Control Elements | Clad-Inconel 625 | CE | WEAR; CORR/SCC | Attrition; Crack initiation and growth |
| 2 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | CE | WEAR | Attrition |
| 3 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Upper Guide Structure-Spider | Stainless Steel | CE | WEAR; EMBR/IR; FAT | Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 4 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Housing Assembly | 403 Stainless Steel Ni-Cr-Fe alloy | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |
| 5 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Assembly- Latches, Links and Pins | High Cobalt Alloy | CE | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Funct | ion Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------------------|------------------------------------|---------------------------------|---|----------|------|
| Cracking leading to leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 36 |
| Metal loss leading to leakage. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 37 |
| Bolt breakage leading to leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 38 |
| Broken bolts, cracks, and loose parts. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec III & XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 39 |
| Broken bolts, cracks, and loose parts. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 40 |
| Broken bolts, cracks, and loose parts. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 41 |
| Broken bolts, cracks, and loose parts. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 42 |
| Rupture caused by water pressure. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI & PS S&T Req. | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 43 |
| Leakage through fatigue cracks. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI & PS S&T Req. | Effective application of mainteance, refurbishent, and replacement on a timely basis. [4] | 24 | 44 |

Document: PNL-SA-20219, ASME Subsection ISTD Recommendations based upon NPAR Snubber Aging Research Results Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|-------------|
| | | | | | | _ _1 |
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Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives Reviewed by: Jeffrey L. Binder, ANL Panart Basemmandations

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------|-------------|------------------------|----------|------|
| Clad cracking and wash out of the poison. | Occasional | None stated | ASME Sec XI | None given | | 1 |
| | | | IWB & PS | - | | |
| | | | Tech Spec. | | | |
| | | | Req. | | | |
| Cracking of the tube wall. | Frequent | None stated | ASME Sec XI | None given | | 2 |
| - | | | IWB & PS | | | |
| | | | Tech Spec. | | | |
| _ | | { | Req. | } | | } |
| Cracking of the guide causing rod drops. | Rare | None stated | ASME Sec XI | None given | | 3 |
| | | | IWB & PS | - | | |
| | | | Tech Spec. | | | |
| | | | Req. | | | 1 |
| Housing cracking leads to primary coolant | Frequent | None stated | ASME Sec XI | None given | | 4 |
| leakage (SBLOCA) and jamming of the | | | IWB & PS | | 1 | ļ |
| drive mechanism. | 1 | | Tech Spec. | ł | 1 | 1 |
| _ | | | Req. | | | |
| Failure of these sub-components will lead | Rare | None stated | ASME Sec XI | None given | | 5 |
| to dropping or locking of the control | | | IWB & PS | Ĩ | | |
| element | 1 | | Tech Spec. | | 1 | 1 |
| | | 1 | Req. | | 1 | l |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives Reviewed by: Jeffrey L. Binder, ANL

| | ewed by: Jeffrey System | L. Binder, ANL Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|---|--|--|--------------|---|--|
| 6 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Upper Pressure Housing Assembly | Type 316 Stainless | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Loss of fracture toughness |
| 7 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Extension Shaft | Type 304 Stainless, Chromium plated | CE | WEAR; FAT; CORR/SCC | Attrition; Loss of fracture toughness; Crack initiation and growth |
| 8 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Vent Valves | Type 440 Stainless Steel, Type 316 Stainless Steel Seat | CE | CORR; FAT; WEAR; EMBR/TE | Corrosion product buildup; Cumulative fatigue damage; Attrition; Loss of fracture toughness |
| 9 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Coil Stack Assembly - Coils | Copper wire insulated with high temperature enamel vacuum impregnated with high temperature varnish | CE | CORR; WEAR | Loss of material; Attrition |
| 10 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Control Element Drive Control System and Control Power Programmer | Not stated | CE | These components are referred to INEL for review. | |
| 11 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Rack and Pinion Control System | Not stated | CE | These components are referred to INEL for review. | |
| 12 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Reed Switch Position Transmitter Assembly | Not stated | CE | These components are referred to INEL for review. | |
| 13 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Pulse Count Position Indication System | Not stated | CE | These components are referred to INEL for review. | |
| 14 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Fans | Not stated | CE | Not stated | Not stated |
| 15 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Cooling Shroud | Sheet metal | CE | CORR/BA | Loss of material |
| 16 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Instrumentation | Not stated | CE | Not stated | Not stated |
| 17 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Control Rod Cladding | Type 304 Stainless | B&W | CORR/SCC; WEAR | Crack initiation and growth; Attrition |
| 18 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | B&W | WEAR | Attrition |
| 19 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Upper Internal Brazement Assemblies-Spider | Grade CF3M Stainless | B&W | CORR/SCC; WEAR; EMBR/IR; FAT | Crack initiation and growth; Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 20 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Motor Tube | Low alloy steel clad with Inconel or Type 403 stainless | B&W | EMBR/TE; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |
| | | | | | | | |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives **Reviewed by:** Jeffrey L. Binder, ANL

| n Contrib to Fail | | | None given | | ltem |
|-------------------|---|---|--|--|---|
| Frequent | None stated | | livone given | [| |
| | | | | | |
| | | Reg. | | | |
| Occasional | None stated | ASME Sec XI | None given | | 7 |
| | | | | | |
| | | | | | |
| | | | New | | <u> </u> |
| Rare | None stated | | None given | | 8 |
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| | | | | | |
| L | | | | | L |
| Rare | None stated | | inone given | | 9 |
| | | | | | |
| ļ | | Req. | | | |
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| Rare | | | - <u> </u> | | 10 |
| | | | | | |
| | | | | | |
| | | | None given | | 11 |
| | | [| | | [|
| Rare | | | <u> </u> | | 12 |
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| | | | | | 13 |
| 1 | | | | | 1 |
| Not stated | None stated | ASME Sec XI | None aiven | | 14 |
| | | and PS Tech | | | |
| | | Spec. Req. | | | |
| Not stated | None stated | ASME Sec XI | None given | | 15 |
| | | | č | | |
| | l l | Spec. Req. | | | |
| Not stated | None stated | If Class 1E | None given | | 16 |
| | | 10CFR 50,49 | | | |
| | | otherwise PS | | | { |
| | | | | | L |
| Occasional | None stated | | None given | | 17 |
| 1 | | |] | | ļ |
| | | | | | |
| Rare | None stated | ASME Sec XI | None given | | 18 |
| l | | IWB & PS | | 1 | |
| l | | Tech Spec. | 1 | | 1 |
| | | Req. | | _ _ | L |
| Rare | None stated | | None given | | 19 |
| 1 | | | | | |
| | | Req. | | | |
| | | | | | |
| Rare | None stated | ASME Sec XI | None given | | 20 |
| | | IWB & PS | | | |
| | 1 | Tech Spec. | 1 | 1 1 | 1 |
| | | | | 4 1 | |
| | | Req. | | | |
| | | | · · · · · | | |
| | Rare Rare Rare Rare Not stated Not stated Not stated Occasional Rare Rare | OccasionalNone statedRareNone statedRareNone statedRareImage: StatedRareImage: StatedRareImage: StatedNot statedNone statedNot statedNone statedNot statedNone statedNot statedNone statedNot statedNone statedRareNone statedRareNone statedRareNone statedRareNone stated | IWB & PS Tech Spec. Req.OccasionalNone statedASME Sec XI IWB & PS Tech Spec. Req.RareNone statedASME Sec XI IWB & PS Tech Spec. Req.RareImage: Specific S | IWB & PS Tech Spec. Req. None stated ASME Sec XI IWB & PS Tech Spec. Req. None given Rare None stated ASME Sec XI IWB & PS Tech Spec. Req. None given Rare None stated ASME Sec XI IWB & PS Tech Spec. Req. None given Rare None stated ASME Sec XI IWB & PS Tech Spec. Req. None given Rare None stated ASME Sec XI IWB & PS Tech Spec. Req. None given Rare Image: Specific Astronomy Specific Astronomy Spec. Req. None given Rare Image: Spec. Req. None given Not stated None stated ASME Sec XI and PS Tech Spec. Req. None given Not stated None stated ASME Sec XI and PS Tech Spec. Req. None given Not stated None stated ASME Sec XI INF So Astronomy Spec. Req. None given Not stated None stated If Class 1E 10CFR 50.49 S&T Req. None given Occasional None stated ASME Sec XI IWB and PS Tech Spec. Req. None given Rare None stated ASME Sec XI IWB a PS Tech Spec. Req. None given Rare None stated ASME Sec XI IWB a PS Tech Spec. Req. None given Rare None stated ASME Sec XI IWB a PS Tech Spec. Req. None given Rare None stated ASME Sec | Ivestitied None stated ASME Sec XI WB & PS Tech Spec. Req. None given Pare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Pare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Pare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Pare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Pare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Rare None stated ASME Sec XI and PS Tech Spec. Req. None given Not stated None stated ASME Sec XI and PS Tech Spec. Req. None given Not stated None stated ASME Sec XI and PS Tech Spec. Req. None given Not stated None stated ASME Sec XI and PS Tech Spec. Req. None given Not stated None stated ASME Sec XI and PS Tech Spec. Req. None given Not stated None stated ASME Sec XI and PS Tech Spec. Req. None given Rare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Rare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Rare None stated ASME Sec XI WB & PS Tech Spec. Req. None given Rare None stated |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives **Reviewed by:** Jeffrey L. Binder, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|---|--|--|--------------|------------------------------|---|
| | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Stator Coils | Copper Wire, Dow Corning 997 Varnish, Kapton, Nomex, Silicone Rubber | B&W | Referred to INEL for review. | |
| 22 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Vent Valve O-rings | Stainless Steel | B&W | CORR; WEAR; FAT; EMBR/TE | Corrosion product buildup; Attrition; Cumulative fatigue damage; Loss of fracture toughness |
| 23 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Rotor Assembly- roller nuts, segment arms, springs | Stellite Ni-Cr-Fe Alloy, Type 403 Stainless Steel | B&W | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |
| 24 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Leadscrew | 17-4 PH Stainless Steel | B&W | WEAR; FAT; CORR/SCC | Attrition; Cumulative fatigue damage; Crack initiation and growth; |
| 25 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Power Supplies | Not stated | B&W | Referred to INEL for review. | |
| 26 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmers | Not stated | B&W | Referred to INEL for review. | |
| 27 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Trip Breakers | Not stated | B&W | Referred to INEL for review. | |
| 28 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmer Drive Motors | Not stated | B&W | Referred to INEL for review. | |
| 29 | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position | Absolute Position Indication System | Not stated | B&W | Referred to INEL for review. | |
| 30 | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position | Relative Rod Position Indication | Not stated | B&W | Referred to INEL for review. | · |
| 31 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Centrifugal Pumps | Not stated | B&W | CORR/BA | Loss of material |
| 32 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Heat Exchangers | Not stated | B&W | CORR/BA | Loss of material |
| 33 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Surge Tank | Not stated | B&W | CORR/BA | Loss of material |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives **Reviewed by:** Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | _ |
|---|----------------------|----------------|---|------------------------|----------|----|
| | | | | ł | | 21 |
| Loss of valve function and primary coolant leakage. | Occasional | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 22 |
| Failure of these sub-components will lead to dropping or locking of the control rod assembly. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Reg. | None given | | 23 |
| Cracking of the leadscrew will cause a dropped or immovable control rod. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 24 |
| | | | | | | 25 |
| | | | | | | 26 |
| | | | | | | 27 |
| | | | | | | 28 |
| · | | | | | | 29 |
| | | · | | | | 30 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 31 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 32 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Reg. | None given | | 33 |

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Table A.1 Gall Report for NRC Generic Letters

Document: GL Letters, NRC Generic Letters, 1989-1994 Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|---|--------------|-----------------------------|----------------------|---------------|-------------------------------|
| 1 | Cooling System | Feedwater piping | Not stated | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 2 | Cooling System | Feedwater piping | Nozzles | Not stated | General Electric Co. | FAT/THERM | Cumulative fatigue damage |
| 3 | Cooling System | Steam generator and coolant pump | Supports | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |
| 4 | Cooling System | BWR primary system piping | Not stated | Type 304 stainless steel | General Electric Co. | CORR/IGSCC | Crack initiation and growth |
| 5 | Cooling System | Piping, heat exchangers, and other components | Not stated | Various | Not stated | BIO | Buildup of deposits |
| 6 | Containment system | Reactor pressure vessel | Not stated | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |

Table A.1 Gall Report for NRC Generic Letters

Document: GL Letters, NRC Generic Letters, 1989-1994 Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Iter |
|---|----------------------|--|-----------|--|--|------|
| Erosion/corrosion caused by high-velocity flow of water through piping has caused several incidents of piping failure or wall thinning below ASME Code allowables. | Moderate | NUREG-1344 | | Implement long-term erosion- corrosion monitoring programs. [4] | 89-08 | |
| Fluctuations in water temperature within BWR vessel in nozzle region produces high-cycle fatigue and resulting crack nitiation and growth in nozzles. | Frequent | NUREG-0619 | | Not stated | 89-21, p. 5 | |
| Fracture toughness of support materials may be inadequate, creating the potential for fracture or lamellar tearing in service. | Not stated | NUREG-0577 | | Maintain minimum temperature above fracture transition temperature; replace supports if necessary [4] | 89-21, pp. 6 | |
| The gradual buildup of macroscopic piological fouling organisms (e.g., blue nussels, American oysters, Zebra nussels, and Asiatic clams) inhibits polant flow, ultimately resulting in flow ates below technical specifications. | Frequent | NUREG/CR-5210; NUREG/CR-5234 | | Implement surveillance and control program outlined in Generic Letter 89-13[4] | 89-13; 89- 13, Suppl. 1 | |
| Combination of residual or service tresses, sensitization from welding, and xygenated cooling water can cause GSCC of piping, resulting in leakage. | Formerly frequent | NUREG-0313 | | Follow recommendations in NUREG-0313. [4] | 89-21, p. 11 | |
| Veutron irradiation over extended time beriods can cause embrittlement of the eactor pressure vessel material, barticularly near the beltline, resulting in boss of impact resistance and possible ailure in a severe pressurized overcool event. | Not stated | NUREG- 0744;ASTM E- 185;Reg. Guide 1.99, Rev. 2 | | Follow NUREG-0744 methods for evaluating Charpy upper shelf impact strength. [4] | 89-21, pp. 5-6, 16; 92-01, Rev. 1 | |

Document: IN&B 1989, 1989 NRC Information Notices and Bulletins Reviewed by: Dwight R. Diercks, ANL

| System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------------------------|--|---|---|---|---|---|
| Cooling system | Valves | Carbon steel valve bodies | Carbon steel | Not stated | ERO/CAV | Loss of material |
| Cooling system | Coolant pump | Pump shaft | A-286 | Byron Jackson | FAT | Cumulative fatigue damage |
| Cooling system | Coolant pump | Ring surrounding bearing housing | Not stated | Byron Jackson | Not stated | Not stated |
| Cooling system | Steam generator | Tubing mechanical plugs | Inconel 600 | Westinghouse | CORR/PWSCC | Crack initiation and growth |
| Cooling system | Steam generator | Tubing mechanical plugs | Inconel 600 | Babcock & Wilcox | CORR/PWSCC | Crack initiation and growth |
| Cooling system | Steamlines | Atmospheric dump valves | Not stated | Control Components, Inc. | CONTAM | Loss of desired surface properties |
| (Various water systems) | Pumps | Impeller, bushings, and other internal components | Brass bushings; other materials not stated. | Not stated | ERO/CAV; VIBR | Loss of material; physical damage |
| Electrical control system | <u> </u> | Electrical cable insulation | Neoprene chioroprene and other organic polymers | Not stated | ELE-TEMP | Chemical and physical degradation |
| Turbine | High-press. steam extraction line | 14-in. piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| Containment system | Containment structure | Steel shell | (Carbon?) steel | Not stated | CORR/BA | Loss of material |
| | Cooling system Cooling system Cooling system Cooling system Cooling system Cooling system (Various water systems) Electrical control | Cooling systemValvesCooling systemCoolant pumpCooling systemCoolant pumpCooling systemSteam generatorCooling systemSteam generatorCooling systemSteam generatorCooling systemSteam linesCooling systemSteam linesCooling systemSteam linesCooling systemSteam linesCooling systemPumpsElectrical control systemPumpsTurbineHigh-press. steam extraction lineContainment systemContainment | Cooling systemValvesCarbon steel valve bodiesCooling systemCoolant pumpPump shaftCooling systemCoolant pumpRing surrounding bearing housingCooling systemCoolant pumpRing surrounding bearing housingCooling systemSteam generatorTubing mechanical plugsCooling systemSteam generatorTubing mechanical plugsCooling systemSteam generatorTubing mechanical plugsCooling systemSteam generatorTubing mechanical plugsCooling systemSteamlinesAtmospheric dump valves(Various water systems)PumpsImpeller, bushings, and other internal componentsElectrical control systemElectrical cable insulationElectrical cable insulationTurbineHigh-press. steam extraction line14-in. piping extraction lineContainment systemContainmentSteel shell | Cooling systemValvesCarbon steel valve bodiesCarbon steelCooling systemCoolant pumpPump shaftA-286Cooling systemCoolant pumpRing surrounding bearing housingNot statedCooling systemCoolant pumpRing surrounding bearing housingNot statedCooling systemSteam generatorTubing mechanical plugsInconel 600Cooling systemSteamlinesAtmospheric dump valvesNot statedCooling systemSteamlinesImpeller, bushings, and other internal componentsBrass bushings; other materials not stated.Electrical control systemPumpsElectrical cable insulationNeoprene chloroprene and other organic polymersTurbineHigh-press. steam extraction line14-in. pipingCarbon steelContainment systemContainmentSteel shell(Carbon?) steel | Cooling systemValvesCarbon steel valve bodiesCarbon steelNot statedCooling systemCoolant pumpPump shaftA-286Byron JacksonCooling systemCoolant pumpPing surrounding bearing housingNot statedByron JacksonCooling systemCoolant pumpPing surrounding bearing housingNot statedByron JacksonCooling systemSteam generatorTubing mechanical plugsInconel 600WestinghouseCooling systemSteam generatorTubing mechanical plugsInconel 600Babcock & WilcoxCooling systemSteam generatorTubing mechanical plugsInconel 600Babcock & WilcoxCooling systemSteam generatorTubing mechanical plugsInconel 600Babcock & WilcoxCooling systemSteamlinesAtmospheric dump valvesNot statedControl Components, Inc.(Various water systems)PumpsImpeller, bushings, and other internal componentsNot statedNot statedElectrical control systemElectrical cable insulationNeoprene echloroprene and other organic polymersNot statedTurbineHigh-press. steam extraction line14-in, pipingCarbon steelNot statedContainment systemContainmentSteel shell(Carbon?) steelNot stated | Cooling systemValvesCarbon steel valve bodiesCarbon steelNot statedERO/CAVCooling systemCoolant pumpPump shaftA-286Byron JacksonFATCooling systemCoolant pumpRing surrounding bearing housingNot statedByron JacksonNot statedCooling systemCoolant pumpRing surrounding bearing housingNot statedByron JacksonNot statedCooling systemSteam generatorTubing mechanical plugsInconel 600WestinghouseCORR/PWSCCCooling systemSteam generatorTubing mechanical plugsInconel 600Babcock & WilcoxCORR/PWSCCCooling systemSteamlinesAtmospheric dump valvesNot statedControl Components, Inc.CONTAM(Various water systems)PumpsImpeller, bushings, and other internal components istated.Not statedERO/CAV; VIBRElectrical control systemElectrical cable insulationNeoprene chloroprene and ohlor organic polymersNot statedELE-TEMPTurbineHigh-press, steam extraction line14-in. piping carbon steelCarbon steelNot statedERO/CORR |

Document: IN&B 1990, 1990 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------|-----------------------------------|--------------|--|-----------------------------|---------------|-----------------------------|
| 1 | Service water system | Check valve | Swing arm | 17-4 PH stain-less steel, H1100 heat treatment | Borg-Warner | CORR/SCC | Crack initiation and growth |
| 2 | Service water system | Motor-operated butterfly valve | Valve seat | Not stated | BIF/General Signal Corp. | ENVIR | Physical degradation |
| 3 | Service water system | Piping and heat exchangers | Valve seat | Not stated | Not stated | CONTAM | Buildup of deposits |

Document: IN&B 1989, 1989 NRC Information Notices and Bulletins Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|---------------------|-----------|---------------------------------------|------------|------|
| Significant localized wall thinning of 16- | Not stated | Not discussed in | T | Not stated | 89-01 | 1 |
| and 24-in, valve bodies apparently caused | 1 | report | | 1 | | 1 1 |
| by cavitation can lead to rupture. | | Toport | | | | |
| Abrupt decoupling of pump shaft and | Not stated | Not discussed in | | Use improved vibration monitoring | 89-15 | 2 |
| impeller probably caused by shaft fracture | NULSIAIBU | | | system to detect growing cracks in | | (- |
| | | report | | shaft [2] | | |
| or failure of cap screws and drive pins, | | | | | | |
| resulting in pump failure. Root cause is | [| | | 1 | i 1 | (|
| undetermined, but possibly fatigue. | | | | Densir with full persetration would | 89-20 | 3 |
| Failure of attachment weld was repaired | Not stated | Not discussed in | | Repair with full-penetration welds | 09-20 | ` |
| by fillet welds that failed four years later, | 1 | report | | and realignment of ring. [2] | | [|
| resulting in pump failure and loose parts | | | | | |] |
| in the recirculation loop. | | | <u> </u> | | | |
| Intergranular cracking, apparently | Not stated | Not discussed in | [| Replace plugs from suspect heats of | | 4 |
| associated with improper heat treatment | | report | | material; discontinue use of | Bull. 89- | |
| and/or susceptible heats of material, can | | | | Westinghouse plugs. [4] | 01, 89-01, | |
| cause mechanical tube plugs to loosen, | [| | [| [| Suppl. 1 & | [· |
| leak, and sometimes be forcibly ejected, | | | | | 2. | |
| causing additional tube damage. | | | | | | |
| Intergranular cracking, apparently | Not stated | NRC Bull. 89-01 | | Conduct eddy current inspections of | 89-65 | 5 |
| associated with intragranular carbides and | | | | installed plugs. [4] | | |
| relatively little intergranular precipitation | | | | | | |
| improper heat treatment and susceptible | | | ſ | | | |
| heats of material, could lead to possible | | | | | | |
| plug failure. | • | | | | | |
| Foreign particles from steamlines lodge in | Not stated | Not discussed in | | Design modifications have been | 89-38 | 6 |
| valve clearance areas and on sealing | | report | | implemented by the manufacturer [1] | | |
| surfaces, resulting in leakage past valve | | | | implemented by the manufacturer [1] | | |
| plug piston ring and consequent valve | | | [| | | |
| malfunctioning. | | | | | | |
| Repeated operation of the pumps at 60% | Not stated | Not discussed in | <u> </u> | Avoid sustained operation of pumps | 89-08 | |
| | NULSIAIOU | 1 | | at low flow rates [4] | 03-00 | |
| or less of their design flow resulted in | | report | | at low now rates [4] | | |
| slow deterioration of internal components, | | | | | | |
| causing eventual loss of pump function. | | | · | | | |
| Prolonged exposure of electrical cable | Not stated | NRC Temporary | | Provide better containment cooling to | 89-30 | 8 |
| insulation to temperatures above their | | Instruction 2515/98 | | maintain temperatures below the EQ | | |
| environmental qualification (EQ) design | | | | temperature [4] | | |
| temperature, e.g., in reactor containment, | | | | | | |
| can lead to insulation breakdown and | | | } | | |] |
| failure. | | | | | | |
| Abrupt change in I.D. at nozzle-to-pipe | Not stated | NRC Bull. 87-01 | | Not stated | 89-53 | 9 |
| connection apparently causes flow | |] | 1 |] | | |
| turbulence, leading to accelerated | | | | | | |
| erosion-corrosion of adjacent piping. | | | | · · · | | |
| Boric acid leaking from instrument line | Not stated | 10CFR50, Appendix | J | Containment in-service inspection | 89-79; 89- | 10 |
| compression fittings condenses on the | | J | | for wall thinning by corrosion [4] | 79, Suppl. | |
| outer surface of the containment steel | | | | | 1 | |
| shell, resulting in general and pitting | |] | J | J | | |
| corrosion. | | | 1 | | | |
| | | L | I | | i | |

Document: IN&B 1990, 1990 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|---|-----------|--|----------|------|
| Preexisting casting defects, including porosity, hot cracks, and weld repairs, plus improper heat treatment, resulted in propagating cracks in the high chloride service water that caused fracture and loss of function. | Not stated | Aerospace Materials Spec. 5398A and Mil. Spec. MIL-H- 6875 | | Replace with parts from another vendor; inspect parts for flaws before installation. [4] | 90-03 | 1 |
| Valve seat material hardens with time under service conditions, causing increase in coefficient of friction and possible failure of valve to open. | Not stated | GL 89-10 | | Set open torque switch to maximum value; test and inspect valves. [4] | 90-21 | 2 |
| Accumulation of silt and corrosion products in piping reduced emergency water flows to levels below design basis conditions. | Not stated | 10CFR50, Append. A and B | | Cleaning of contamination and adjustments in flow distribution [4] | 90-39 | 3 |

Document: IN&B 1990, 1990 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------|-------------------------------|--|--------------------------------|---|--------------------|---|
| 4 | Service water | Containment air | Tubes | Not stated | Not stated | CONTAM | Buildup of deposits |
| | system | coolers | | | | | |
| 5 | Service water system | Service water lines | Check valves | Not stated | Not stated | CONTAM | Buildup of deposits |
| 6 | Service water system | Piping | | Not stated | Not stated | CORR; CORR/MIC | Loss of material; corrosion product buildup |
| 7 | Cooling system | Steam generator | Upper shell-to- transition cone girth welds | Not stated | Westinghouse and Combustion Engineering | CORR; FAT/THERM | Loss of material; cumulative fatigue damage |
| 8 | Cooling system | Steam generator | Tubes | Not stated | Westinghouse and Combustion Engineering | CORR/SCC | Crack initiation and growth |
| 9 | Cooling system | Pressurizer | Pressurizer heater thermal sleeves | Inconel 600 | Not stated | CORR/PWSCC | Crack initiation and growth |
| 10 | Cooling system | Coolant pumps | Bolts fastening turning vanes | A453, Gr. 660 (Alloy A-286) | Not stated, but similar to Westinghouse design | CORR/IGSCC | Crack initiation and growth |
| 11 | Pressure vessel | Pressure vessel upper head | Weld cladding and base-metal heat- affected zone | Not stated | Not stated | CORR/SCC | Crack initiation and growth |

Document: IN&B 1991, 1991 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| m | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|----------------|--|--|--------------|---------------------------|------------------------|--|
| 1 | Cooling system | Moisture separator drain | 6-inch, schedule 40 piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 2 | Cooling system | Feedwater regulating valve bypass line | 6-inch piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 3 | Cooling system | Low-pressure drain system | Piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 4 | Cooling system | Flow-measuring- orifice | Orifice flange | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 5 | Cooling system | Moisture separator reheater | 8-inch elbow | Carbon steel | Not stated | ERO/CORR | Wali thinning |
| 6 | Cooling system | Steam generators | Feedwater distribution feedring piping | Carbon steel | Combustion Engineering | FAT/THERM;ERO/ CORR | Cumulative fatigue damage; wall thinning |

Document: IN&B 1990, 1990 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|--|-----------|--|----------|------|
| Buildup of silt and corrosion products in containment air cooler tubes reduced service water flow rates to unacceptable levels. | Not stated | 10CFR50, Append. A and B | | Remove deposits [4] | 90-39 | |
| Buildup of silt in emergency water service line check valve could have prevented system from functioning. | Not stated | 10CFR50, Append. A and B | | Remove deposits [4] | 90-39 | |
| Acidic well water and MIC have resulted in a corrosion pitting rate of 24 mils per year in the affected components. | Not stated | 10CFR50, Append. A and B | | Chemically clean system and/or replace pipe [4] | 90-39 | 6 |
| Corrosion fatigue from thermal cycling, dissolved oxygen in feedwater, and Cu alloys in feedwater system result in crack initiation at surface corrosion pits and subsequent crack growth into girth welds. | Not stated | Not discussed in report | | Perform more frequent inspections of affected region. [4] | 90-04 | |
| Secondary side-initiated cracking of steam generator tubes, typically in the expansion transition near the tubesheet or at the support plate, has resulted in leaking cracks in several PWRs. | Not stated | Not discussed in report | | Plug leaking tubes; develop improved NDE techniques to detect cracks [4] | 90-49 | 8 |
| Residual stresses from reaming or roll joining plus a susceptible Inconel 600 microstructure and the PWR coolant environment lead to PWSCC and leakage. | Not stated | Not discussed in report | | Implement augmented inspection program. [4] | 90-10 | S |
| Alloy A-286 is subject to IGSCC at peak stresses >100 ksi, depending upon Cr content, fabrication practice, and environment. The present failures occurred in foreign reactors and threatened coolant pump function. | Not stated | B&W Owner's Group Report BAW- 1842 | | Discontinue the use of Alloy A-286 as a reactor structural material. [4] | 90-68 | 10 |
| Grinding residual stresses, low delta- ferrite content, and high dissolved-oxygen in the coolant induce interdendritic SCC of weld cladding, and resulting cracks propagate into underlying base metal, possibly threatening structural integrity. | Not stated | General Electric Co. RICSIL No. 050 | | PT of back-clad region for surface cracks and enhanced UT for subsurface cracks. [4] | 90-29 | 11 |

Document: IN&B 1991, 1991 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|-----------|--|--------------------|------|
| High-velocity turbulent flow of water hrough piping caused wall thinning by erosion/corrosion and resulted in pipe upture and actuation of fire-protection deluge system. | Not stated | Not discussed in report | | System found to be susceptible by EPRI CHEC code and should have been inspected [4] | 91-18 | |
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in steam eak and repair outage. | Not stated | Not discussed in report | | Failed piping replaced [4] | 91-18 | |
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in piping rupture. | Not stated | Not discussed in report | | Failed piping temporarily replaced with A106, Gr. B; permanent replacement to be A335-P22. [4] | 91-18 | |
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in flange rupture. | Not stated | Not discussed in report | | Failed flanges temporarily replaced with same material; more-resistant material being considered for permanent replacement. [4] | 91-18 | |
| High-velocity turbulent flow of water hrough piping caused wall thinning by erosion/corrosion and resulted in elbow rupture and actuation of fire-protection deluge system. | Not stated | Not discussed in report | | System found to be susceptible by CHECMATE code and should have been inspected [4] | 91-18, Suppl. 1 | |
| Cracking and wall thinning resulted in component failure and introduction of loose parts into secondary side of steam generator. | Not stated | Not discussed in report | | Component redesigned for increased strength and erosion resistance. [4] | 91-19 | |

Document: IN&B 1991, 1991 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|---------------------------------|---------------------|------------|---|---------------|--|
| 7 | Cooling system | Steam generators | Tubing | Not stated | Mitsubishi (based on Westinghouse design) | FAT | Cumulative fatigue damage |
| 8 | Cooling system | Steam generators | Tubing | Not stated | Combustion Engineering | Not stated | Not stated |
| 9 | Cooling system | Steam generators | Tubing | Not stated | Babcock & Wilcox | FAT | Cumulative fatigue damage |
| 10 | Cooling system | 1-inch accumulator fill line | Nozzle-to-pipe weld | Not stated | Not stated | FAT; VIBR | Cumulative fatigue damage; crack initiation and growth |
| 11 | Cooling system | Condensate storage tanks | Diaphragm | Not stated | Goodyear Co.; Lorel Corp. | ENVIR | Chemical or physical degradation |

Document: IN&B 1992, 1992 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---------------------------------------|--|---|--|---|---------------|-------------------------------|
| 1 | Cooling system | Steam generators | 4-inch, schedule 80 feedwater piping | A106B carbon steel | Westinghouse | ERO/CORR | Wall thinning |
| 2 | Cooling system | Primary coolant loop | Reducing tee riser | Not stated | Not stated | ERO/CORR | Wall thinning |
| 3 | Cooling system | Pressurizer power- operated relief valves | Valve stems | SA 564, Type 630, H900-H1150 (17-4 PH) stainless steel | Rockwell International (now Edward Valve Co.) | EMBR/TE | Loss of fracture toughness |
| 4 | Emergency condenser system | Manual gate valves | Valve bodies | CF8M cast stainless steel | Not stated | FAT | Cumulative fatigue damage |
| 5 | Reactor internal support structure | Core shroud support plate | Welded access hole | Inconel 600 with Inconel 82 or 182 weld filler metal | General Electric | CORR/IGSCC | Crack initiation and growth |

Document: IN&B 1993, 1993 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|-------------------------------|--|--|------------------------------|---------------|------------------------------|
| 1 | Emergency Core Cooling system | Residual heat removal pump | Thrust bearing | Not stated | Ingersoll-Rand | WEAR | Attrition |
| 2 | Emergency Core Cooling system | Residual heat removal pump | Discharge check valve lock wire | Not stated | Copes-Vulcan | FAT | Cumulative fatigue damage |
| 3 | Emergency Core Cooling system | Residual heat removal pump | Discharge check valve disk and hanger assembly | Stainless steel locking device; other parts not stated | Pacific Valve Engineering | VIBR | Loosening |

Document: IN&B 1991, 1991 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------------------|-----------|--|----------|------|
| High-cycle fatigue failure of steam generator tube at uppermost support plate resulted in excessive primary-to- secondary leak rate. | Not stated | Not discussed in report | | Incorrect insertion of antivibration corrected [4] | 91-43 | 7 |
| Cracking of steam generator tube at U- bend at a location where flow conditions permit contaminants to be deposited on the tube surface resulted in excessive primary-to-secondary leak rate. | Not stated | NRC Bull. 88-02, Fig. 1 | | Not stated | 91-43 | 8 |
| Tube cracking at lower face of upper tubesheet resulted in excessive primary- to-secondary leak rate. | Not stated | NRC Bull. 88-02, Fig. 1 | | Not stated | 91-43 | 9 |
| Two ruptures of the nozzle-to-pipe weld in the accumulator fill line during filling were caused by flow-induced vibration and resulted in spillage of coolant. | Not stated | Not discussed in report | | Revise operation procedures [4] | 91-50 | 10 |
| Long-term deterioration of diaphragms in contact with their service environment results in the development of holes and tears, with consequent leaks and possible clogging of equipment. | Not stated | Not discussed in report | | Replace diaphragms after 9 years or more frequently if indicated by inspections. [4] | 91-82 | 11 |

Document: IN&B 1992, 1992 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------------|-----------|--|----------|------|
| High-velocity flow of water through piping caused wall thinning by erosion/corrosion and necessitated the replacement of 90 feet of piping for which the wall thickness was at or near the minimum allowable. | Not stated | Not discussed in report | | Redesign piping to reduce flow velocity. [4] | 92-07 | 1 |
| High-velocity flow of water through reducing tee riser caused wall thinning by erosion/corrosion and necessitated com- ponent replacement because wall thick- ness was near the minimum allowable. | Not stated | NRC Bull. 87-01; NRC GL 89-08 | | Not stated | 92-35 | 2 |
| Valve stems are subject to secondary aging after several thousand hours at 600 F, resulting in increased susceptibility to fracture when subjected to excessive torque from power actuator. | Not stated | Not discussed in report | | Not stated | 92-60 | 3 |
| Fatigue (possibly thermal) resulted in leaking cracks in at least one gate valve and partially through-wall cracks in several other valves. | Not stated | Not discussed in report | | Not stated | 92-50 | 4 |
| Apparent IGSCC of welds joining access hole covers to shroud support plates resulted in circumferential cracking in weld region, with some cracks possibly propagating into the adjacent base metal. | Not stated | GE SIL No. 462, Súppl. 3 | | Perform periodic visual and UT examinations of region; repair procedures being developed [4] | 92-57 | 5 |

Document: IN&B 1993, 1993 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|-----------|---|----------|------|
| Thrust load during normal operation exceeded design value, resulting in abnormally high wear of bearing and failure after approx. eight fuel cycles. | Not stated | Not discussed in report | | Redesign pump to reduce bearing load; replace periodically. [4] | 93-08 | 1 |
| Inadequate disk nut torquing allowed nut to rotate back and forth. Resulting cyclic loading caused high-cycle fatigue failure of lock wire, loss of disk nut and washer, and check valve failure. | Not stated | Not discussed in report | | Replace lock wire with 1/8-in. cotter pin [4] | 93-16 | 2 |
| Inadequate capscrew torquing, missing capscrews, and improper reuse of locking device results in capscrew loosening, loss of disk and hanger assembly, and check valve failure. | | Not discussed in report | | Revise maintenance procedure to ensure correct installation. [4] | 93-16 | 3 |

| | ewed by: Dwight | R. Diercks, ANL | | | | | |
|------|----------------------------------|--|--|--|---|-----------------|--|
| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| 4 | Emergency Core Cooling system | Residual heat removal pump | Coolant pump strainers and containment sump screens | Not stated | Not stated | CLOG | Blockage of flow passages |
| 5 | Emergency Core Cooling system | High-pressure coolant injection pump | Steam exhaust rupture disk | Stainless steel | Black Sivalls & Bryson, Inc. | Not stated | Not stated |
| 6 | Cooling system | Steam generators | Feedwater piping | Not stated | Westinghouse and Combustion Engineering | FAT/THERM | Cumulative fatigue damage |
| 7 | Cooling system | Piping | Feedwater piping and other components | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 8 | Cooling system | Turbine-driven feedwater pumps | Turbine stop valve | Not stated | Not stated | CONTAM | Loss of lubricant properties |
| 9 | Cooling system | Motor-operated gate and globe valves | Valve yoke | Case carbon steel | Walworth | FAT | Cumulative fatigue damage |
| 10 | Cooling system | Jet pump | Hold-down beam | Not stated | General Electric Co. | CORR/IGSCC; FAT | Crack initiation and growth; cumulative fatigue damage |
| 11 | Spent fuel storage system | Spent fuel storage racks | Boraflex neutron absorbing material | Polymer base with silica filler and neutron absorber (boron?) | Brand Industrial Services, Inc. | ENVIR | Physical degradation |
| 12 | Reactor internals | Core shroud | Beltline region welds | Stainless steel | General Electric Co. | CORR/IGSCC | Crack initiation and growth |
| 13 | Reactor internals | Fuel rods | Fuel rod cladding | Zircaloy | Westinghouse, Siemens, General Electric Co. | WEAR/FRET | Attrition |

Document: IN&B 1994, 1994 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|---|-------------------------------------|---------------------------------|----------------------|---------------|------------------------------|
| 1 | Electrical generating system | Turbines | Turbine blades | Not stated | General Electric Co. | FAT | Cumulative fatigue damage |
| | Electrical generating system | Turbine low auto stop oil pressure switch | Plunger rod, bushing, and case | stainless steel and aluminum | Not stated | CORR | Corrosion product buildup |
| 3 | Cooling system | Steam generator | Kinetically weld- repaired tubes | Inconei 600 | Babcock & Wilcox | CORR/PWSCC | Crack initiation and growth |

Document: IN&B 1993, 1993 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio | | Reported progs | Rei.progs | Report Recommendations | Page No. | Item |
|---|------------|-------------------|--|---------------------------------------|-----------|------|
| Foreign debris can block emergency core | Not stated | Not discussed in | | Remove debris [4] | 93-34 and | 4 |
| cooling screens and sumps, resulting in | | report | | | 93-34, | |
| possible reduced emergency core cooling | | | | | Suppl. 1 | |
| in and accident situation. | j | | | | | |
| Rupture disk failed unexpectedly after 20 | Not stated | Not discussed in | | Replace 20-year-old rupture disks | 93-67 | 5 |
| years of service, resulting in personal | | report | | with new ones. [4] | | |
| injuries. Cause of failure is unclear, but | | | | | | |
| vendor speculated that an unspecified | | | J |] | J | |
| aging process may have caused the | | | | | | |
| strength to degrade. | | | | | | |
| Thermal stratification in feedwater lines, | Frequent | NUREG/CR-0691 | <u> </u> - | Reduce severity of thermal cycles. | 93-20 | 6 |
| particularly during cold, low-flow | | |] | [4] | | • |
| conditions, leads to rapid thermal fatigue | | | 1 | | í í | |
| loading, resulting in cracking and leakage. | | | | | | |
| Erosion/corrosion has been observed to | Ero automt | ASME Section XI, | <u> </u> | Develop improved inspection and | 93-21 | |
| | Frequent | | | | 93-21 | ' |
| cause excessive wall thinning and | | IWA 4100 and 4300 | 1 | repair procedures in accordance | [[| |
| possible piping failure in numerous plants. | | | | with ASME Section XI. [4] | | |
| Inspection and repair procedures are | | | | | | |
| often inadequate. | | | | | | |
| Gradual buildup of contaminants in the | Not stated | Not discussed in | 1 | Flush oil system [4] | 93-48 | 8 |
| control oil for the stop valve on the | | report | | | | |
| turbine-driven feed water pump caused | | | | | | |
| the valve to stick open when the main | | | | | | |
| turbine tripped, resulting in overfill of the | | | í | | | |
| pressure vessel. | | | | | | |
| Preexisting defects, component design, | Not stated | Not discussed in | | Weld repair cracks; torque bolts | 93-97 | 9 |
| and insufficient bolt torque can lead to the | | report | | sufficiently when reinstalling yokes. | | |
| initiation and growth of fatigue cracks that | | | í | [4] | 1 1 | |
| could cause eventual component failure. | | | | | | |
| IGSCC that initiated at a machined radius | Not stated | Not discussed in | | Replace beams of similar design if in | 93-101 | 10 |
| propagated over ~80% of the cross- | | report | | service for more than 8 years. [4] | | |
| sectional area. The resulting loss of | | | ľ | | | |
| preload apparently led to fatigue crack | | | | | | |
| growth and eventual component failure. | | | | · | | |
| Surveillance coupons of Boraflex tested | Not stated | EPRI TR-101986 | | Not stated | 93-70 | 11 |
| | NULSIALEU | EFRI 18-101900 | 1 | NOUSIALEO | 93-70 | |
| after five years had degraded | | | - | | | |
| substantially. Similar degradation of the | | | | | | |
| Boraflex used in the high-density spent | | | | | | |
| fuel storage racks would result in loss of | | | 1 | |] | |
| subcriticality margin in the pool. | | | | | | |
| IGSCC in the HAZ of core shroud circum- | Not stated | GE RICSIL 054, | 1 | Add stiffening braces to the top | 93-79 | 12 |
| ferential welds near the beltline resulted in | | Rev. 1 | | portion of the shroud. [4] | | |
| axial cracking that may compromise the | | | 1 | 1 | 1 | |
| structural integrity of the shroud. | | | | | | |
| Debris-induced fretting and grid-to-rod | Not stated | Not discussed in | | Install vibration damping; redesign | 93-82 | 13 |
| flow-induced vibrational fretting can lead | | report | ł | core to reduce vibration. [4] | | |
| to cladding perforation and fuel rod failure. | 1 | 1 | i i | | 1 I | |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|-----------|--|----------|------|
| Torsional excitation of the turbine- generator shaft from an electrical system disturbance causes vibration, resulting in separation of turbine blades by high-cycle fatigue. | Not stated | Not discussed in report | | Not stated | 94-01 | 1 |
| Apparent galvanic corrosion between the SS plunger rod and the remaining Al parts caused corrosion product buildup and switch malfunction, resulting in an erroneous signal to the control computer and turbine overspeed. | Not stated | Not discussed in report | | Not stated | 94-11 | 2 |
| Tubes repaired with kinetically welded sleeves may be susceptible to PWSCC adjacent to the sleeve because of residual stresses introduced, despite the post- weld heat treatment. Result is tube leakage. | Not stated | Not discussed in report | | Not stated; problem still under investigation [4] | 94-05 | 3 |

Document: IN&B 1994, 1994 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|--|--|---|---|------------------------|--|
| 4 | Cooling system | Main steam isolation valve | Guide ribs | Not stated | Atwood & Morrill Co., Inc. | WEAR | Attrition |
| 5 | Cooling system | Standby service water pump | Bolts and lockwashers in shaft coupling assemblies | Carbon steel | Not stated | CORR | Loss of material |
| 6 | Cooling system | Pipe snubbers | Internal lubricant | Hydrocarbon grease | Pacific Scientific | ELE-TEMP | Chemical and physical degradation |
| 7 | Emergency core cooling system | Air dampers and solenoid valves | Elastomer seals | Buna-N | Not stated | ELE-TEMP | Chemical and physical degradation |
| 8 | Emergency core cooling system | Shutdown cooling suction isolation valves | Sealing surfaces of valve disk and slide seat ring | Stellite | Anchor-Darling | RESID; FAT/THERM | Crack initiation; cumulative fatigue damage |
| 9 | Emergency core cooling system | High-pressure coolant injection motor-operated valve | Torque switch drive pinion gear roll pin | AISI 1070 carbon steel | Limitorque | EMBR; ENVIR | Loss of fracture toughness; chemical and physical degradation |
| 10 | Emergency core cooling system | High head safety injection pump | Pump casing | Carbon steel clad with stainless steel | Dresser Industries, Pacific Pump Division | Not stated; CORR/BA | Crack initiation and growth; loss of material |
| 11 | Reactor internals | Core shroud | Core plate support ring weldment | Stainless steel | General Electric Company | CORR/IGSCC | Crack initiation and growth |

Document: IN&B 1994, 1994 NRC Information Notices Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio | | Reported progs | Rei.progs | Report Recommendations | Page No. | Item |
|--|------------|----------------------|-----------|---|----------|----------|
| Improper clearances between valve | Not stated | NRC Inspect. Rept. | | Install anti-rotation modification from | 94-08 | 4 |
| poppet and body can cause excessive | 1 | 50-458/93-18 | | manufacturer [4] | | |
| wear of guide ribs, resulting in failure of | 1 | ľ | | | 1 | |
| valve to close property. | | | | | | |
| Extensive general corrosion of the bolts | Not stated | Not discusses in | | Rebuild pumps; modify testing | 94-45 | 5 |
| and lockwashers in the pump shaft | | report | | procedure to detect internal changes | | |
| coupling assemblies caused shifting of | | | | before severe damage occurs. [4] | | |
| internal parts and damage to impellers | | 1 | | | | 1 |
| and bowls, resulting in degraded vibration | | | | | | |
| performance. | | | | | | <u> </u> |
| | Common | Not discussed in | | Replace failed snubbers; develop | 94-48 | 6 |
| to 93 deg. C caused the internal lubricant | | report | | criteria for service life program. [4] | | |
| grease to bake and dry out, resulting in | | | | | | 1 |
| insufficient drag resistance during testing. | | | | | | |
| Prolonged exposure to elevated temper- | Not stated | Not discussed in | | Replace affected components with | 94-06 | 7 |
| atures causes the Buna-N elastomer seal | | report | | qualified replacements. [4] | | |
| material to break down, resulting in leak- | | | | | | |
| age of the nitrogen supply for the auto- | | | | | | |
| matic depressurization valves and | | | | | ł | |
| possible failure of these valves in a LOCA | | | | | } | |
| situation. | | | | | | |
| High residual stresses from inadequate | Not stated | Not discussed in | | Not stated | 94-30 | 8 |
| stress relief or thermal fatigue led to the | , | report | | | | J |
| initiation and growth of cracks in the | | | | | | |
| sealing surfaces of the valves, resulting in | | | | | | |
| excessive valve leakage. | l | | | | | |
| Brittleness of roll pin material, possibly | Not stated | Not discussed in | | Replace with larger diameter pin | 94-49 | 9 |
| combined with hardening of grease in | | report | | fabricated of Type 416 stainless | | 1 |
| drive mechanism in one case, caused | | | | steel for better ductility and impact | | |
| shear fracture of pin under load, resulting | | | | resistance. [4] | | |
| in failure of valve. | | | | | | |
| Cracking of the stainless steel cladding | Not stated | Pacific Pump | | Perform field inspections described | 94-63 | 10 |
| from an unidentified cause leads to | | Bulletin 037-0-0104- | | in Pacific Pump Bulletin 037-0-0104- | ł | |
| exposure of the underlying carbon steel, | | 0 | | 0. [4] | Í | 1 |
| which corrodes relatively rapidly in contact | | | | | • | |
| with boric acid in the coolant. | | | | | | L |
| IGSCC in and near the HAZ of the | Not stated | GE RICSIL 054, | | Safety implications under | 94-42 | 11 |
| outside circumference of the core plate | | Rev. 1 | | investigation by NRC. [4] | | |
| support ring weldment resulted in a 360 | | | | | | 1 |
| circum-ferential crack with a max. depth | | | | | | |
| of ~2.13 cm in two different reactors. | | | | | | 1 |

| Document: LER | 's, Licensee Event Reports (LERs) |
|---------------|-----------------------------------|
| Reviewed by: | Ma and K. E. Kasza, ANL |

| <u>enn</u> | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------|---|--|-------------------------------------|--|---|----------------------|---|
| 1 | Control Rod Drive | Scram Solenoid Pilot Valves | Pressure and Exhaust Diaphragms | Rubber | Automatic Switch Company | ELE-TEMP | Hardening, crackin |
| 2 | Control rod drive | Scram solenoid pilot valves | Diaphragm | Buna-N | General Electric | EMBR | Loss of fracture toughness |
| 3 | Containment | Personal Airlock | Door Shaft Seal Flange Bolts | Not stated | Not stated | WEAR | Attrition |
| 4 | Containment | Main Steam Isolation Valves | Seat Surfaces, Actuator Spring | Not stated | Not stated | WEAR, RATCH | Attrition, change in dimension |
| 5 | Containment | Vent Valve | Seal | Nitrile Elastomer | Atwood and Morrill Co. | WEATH | Loss of capacity |
| 6 | Containment | H2/O2 gas analyzer | Analyzer pump diaphragm | Not stated | Teledyne | Not stated | Not stated |
| 7 | Penetration Pressurization System | Inboard Containment Purge Exhaust Valves | Boot Seal | Not stated | Not stated | ENVIR | Chemical or physic degradation |
| 8 | Condenser System | Low Pressure Turbines | Exhaust Boot Seal | Fabric Reinforced Rubber | Uniroyal | FAT | Cumulative Fatigue Damage |
| 9 | Feedwater | Check Valve | Seal | Rubber (Parker E692) | Not stated | ELE-TEMP/ERO | Physical degradation, loss o material |
| 10 | Hot Leg Loop | Isolation Valve | Valve Stem | 17 4PH Stainless Steel (ASTM A 56M Type 630) | Not stated | CORR/SCC | Crack initiation and growth |
| 11 | Auxiliary Feedwater | Pump Pneumatic Speed Control Loop | Different Pressure Transmitter | Not stated | Not stated | EDS (setpoint drift) | Loss of function |
| 12 | Emergency diesel | Fuel oil injector | Injector screw | Not stated | Nordberg | Not stated | Not stated |
| 13 | generator Spent fuel pool exhaust ventilation | pump Charcoal absorber | Seal on bypass damper blade edge | Rubber | Johnson Controls | Not stated | Not stated |
| 14 | Spent fuel pool exhaust ventilation | Charcoal absorber | Damper blades | Not stated | Johnson Controls | Not stated | Not stated |
| 15 | Fail-safe accumulator | 2 way solenoid valve | Seal O-ring | Not stated | Versa Product Co. | FAT | Cumulative fatigue damage |
| 16 | Power system | Steam generator | Tube | Not stated | Combustion Engineering System- 80 | CORR/IGSCC | Crack initiation and growth |

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Document: LER's, Licensee Event Reports (LERs) Reviewed by: Ma and K. E. Kasza, ANL

| Effect of Aging on Component Functio | | Not discussed in | Rel.progs PS TS Req. | Report Recommendations Use of new diaphragm material [2] | Page No. 94-005-01 | 1 |
|--|-----------------|-------------------|-------------------------|--|-----------------------|----------|
| Control rod failed to scram due to | Frequent | | PS IS Req. | Use of new diaphragm material [2] | 94-005-01 | |
| egradation of pilot valve elastomers | | report | | |) | |
| nardening, cracking and permanent set) | | | | | | |
| aused by high temperature produced by | | | | | | |
| ne energized solenoid coils. | | | | | | |
| Control air leakage through degraded | Not applicable | Not discussed in | PS TS Req. | Not stated | 94-005-00 | |
| olenoid diaphragms rendered valve | | report | | | | |
| noperable and failure to scram a control | | · | | | | |
| od resulted. | | | | | | |
| Excessive force to support shaft bearing | Moderate | Not discussed in | 10CFR50 App. | Including inspection of the shaft seal | 92-026-00 | |
| and increased use of the airlock caused | Moderate | | J & PS TS | gasket bolts in plant maintenance | 92-020-00 | |
| | | report | | | | |
| he shaft seal flange to loosen and move |] | J | Req. | and inspection [4] | | J |
| way from its seating, resulting in test | | | | | | |
| ressure drop below criteria of | | | 1 | | | |
| ontainment airlock leakage test. | | | | · · · · · · · · · · · · · · · · · · · | | |
| During local leak rate testing, the leak rate, | Frequent | Not discussed in | PS TS Req. | Replace springs on regular basis [4] | 92-013-01 | |
| mit was exceeded due to degraded valve | | report | | | | |
| eal seat surfaces (misalignment of the | | | | | | |
| oppet seat caused by wear of the guide | | | | | | |
| | | | | | | ł |
| bs.) | | | | | | |
| eakage of rubber seal attributed to | Not stated | Not discussed in | PS TS Req. | The failed seal was replaced and the | 89-005-00 | 1 |
| eather checking on exposed surface and | ļ | report | | leak rate met acceptance cri teria. | | l |
| torage causing unacceptable leakage in | 1 | 1 | | To prevent recurrence, both shelf life | | { |
| n Appendix J Type B leakrate test. | 1 | 1 | | and durometer testing requirements | | Í |
| | 1 | | | shall be considered in the | | 1 |
| |] | | 1 | procurement documents [4] | | |
| correct readings of oxygen | Not applicable | Not discussed in | PS TS Req. | Not stated | 92-009-00 | |
| oncentration because of air leak into | not approable | | 1 0 10 1104. | | 02 000 00 | |
| | | report | | | | |
| nalyzer. | | | | | | ┢ |
| nvironmental aging of seal material | Not stated | Not discussed in | ASME Sec XI | Not stated | 93-001-00 | |
| aused leakage of PPS exceeding | | report | & PS TS Req. | | | |
| lowable rate. Seating area was cleaned | | | | | | |
| nd the leakage stopped. | 1 | | 1 | | | ł i |
| oss of condenser vacuum due to fatigue | Moderate | Not discussed in | PS TS Reg. | Replace entire boot seal rather than | 92-010-00 | - |
| ailure of the north low pressure turbine | in o doi dio | report | 1 0 . 0 . 104. | performing local repair [2] | | |
| • | | report | | performing local repair [2] | | |
| xhaust boot seal (a fabric reinforced | | | | | | |
| ubber expansion joint), causing an | | | | | | |
| utomatic turbine trip and reactor trip. | ļ | | | | | |
| eakage of rubber seal due to thermal | Frequent | Not discussed in | ASME Sec XI | Replace the soft seal material | 86-017-01 | |
| ging and erosive wear, causing | | report | IWV & PS TS | (Parker E692) with a new material | | |
| xcessive leak rate of the check valves. | | | Req. | more resistive to thermal aging and | | l I |
| | | | | erosive wear than the original [4] | | |
| rack due to tensile stress on the stem | Infrequent | Not discussed in | ASME Sec XI | To minimize the in service stresses. | 86-008-01 | - |
| | Innequent | | | the valves will be soft back seated | 00-000-01 | |
| nd entrapped water propagated through | | report | IWV & PS TS | | | |
| ne valve stem diameter, resulting in the | | | Req. | during plant heatup and hard back | | |
| alve gate being in a partially closed | | 1 | 1 | seated only when operating | | í – |
| osition. | | | | temperature is reached [4] | | |
| operability of the pump pneumatic | Not stated | Not discussed in | PS TS Req. | Record turbine steam bowl | 89-016-02 | |
| peed control loop due to leaking bellows, | | report | | pressures, including the speed | | |
| stpoint drift, limited pump speed and | | | | control loop. In the preventive | | |
| ischarge pressure below that needed to | | | | maintenance/calibration program at | | |
| | | | | | | |
| nject water into the steam generators | | | 1 | initial plant startup, perform periodic | | |
| nder some accident conditions. | | | | full flow test [4] | | |
| mergency diesel generator not operable | Not applicable | Not discussed in | PS TS Req. | Not stated | 92-009-00 | |
| allow fixing of injector pump. | L | report | | | | |
| ver time the rubber seals lose pliability | Not applicable | Not discussed in | PS TS Req. | Not stated | 92-008-00 | |
| nd allow leakage in the ventilation | 1 | report | 1 ' | | | Į |
| /stem. | | 1 | 1 | | | 1 |
| ent damper blades prevented sealing | Not appliachia | Not discussed in | DO TO DOT | Not stated | 92-008-00 | - |
| | Not applicable | | PS TS Req. | Not stated | 32-000-00 | (|
| nd caused leakage in the ventilation | 1 | report | 1 | | | 1 |
| ystem. | | | L | | | |
| eterioration of O-ring caused control air | Not applicable | Not discussed in | PS TS Req. | Not stated | 93-005-00 | |
| akage and failure of solenoid to meet | 1 | report | | | ļ l | |
| | 1 | | | | | L |
| Decs. | Not applicable | Steam Generator | ASME Sec XI | Not stated | 93-001-02 | - |
| | Inot applicable | | | | 93-001-02 | 1 |
| upture of tube causes leakage leading to | 1 | | | | | |
| pecs. Rupture of tube causes leakage leading to w pressurizer level and pressure | | Task Force formed | IWB & PS TS | | | 1 |
| upture of tube causes leakage leading to | | Task Force formed | Req. | | | 1 |

Document: LER's, Licensee Event Reports (LERs) Reviewed by: Ma and K. Kasza, ANL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|--|---|------------------------------------|-------------------------------|------------------------------------|--|---|
| 17 | Main steam line | Isolation valve (globe valve) | Seat | Not stated | Atwood and Morrill Company Inc. | CORR/PIT | Local loss of materi |
| 18 | Main steam line | Isolation valve (globe valve) | Seat | Not stated | Atwood and Morrill Company Inc. | CREEP | Change in dimension |
| 19 | Essential cooling water | Traveling screen filter | Flexible coupling | Elastomeric | Rexnord | ENVIR | Chemical or physic degradation |
| 20 | Not stated | High Pressure Turbine Stop Valve | Auto Stop Oil Line | Not stated | Not stated | RESID/FAT | Crack initiation, cumulative fatigue damage |
| 21 | Penetration Pressurization System | Inboard Containment Purge Exhaust Valves | Seal Seat | Not stated | Not stated | ENVIR | Chemical or Physica Degradation |
| 22 | Emergency Power System | Diesel Generator | Fuel Oil | Not stated | Not stated | OX | Buildup of Deposit |
| 23 | Emergency Power System | Diesel Generator | Fuel Oil | Not stated | Not stated | ox | Buildup of Deposit |
| 24 | Containment Spray System | Heading Piping | Spray Nozzle | Piping: Carbon Steel | Not stated | CLOG | Blockage of flow passages |
| 25 | Fire Protection | 3-hour Fire-rated Barriers | Penetration Fire Seal | Silicone Foam | Not stated | Improper installation/lack of inspection rqmt. | Loss of Function |
| 26 | Steam Generator Blowdown Outlet | Air-operated Isolation Valve | Valve Actuator Rubber Diaphragm | Rubber | Not stated | ENVIR | Physical Degradation |
| 27 | Not stated | Main Condenser | Expansion Joint | Rubber | Not stated | ENVIR | Physical Degradation |
| 28 | Not stated | Turbine | Low Pressure Exhaust Boot Seal | Rubber | Uniroyal | FAT | Cumulative Fatigue Damage |
| 29 | Emergency Cooling System and Containment Spray System | Motor-operated Valves | Not stated | Not stated | Not stated | Improper Switch Setting | Loss of Function |
| 30 | Primary Containment Isolation System | Isolation Valves, Reactor Vessel Stabilizer Hatch | O-rings, Seat Rings, Gaskets | Ethylene-propylene, Rubber | Various | ENVIR/WEAR | Physical Degradation, Attritio |
| 31 | Containment Penetration | Electric Penetration Assemblies | Seals | Polyurethane | Bunker Ramo | Hydrolysis | Physical Degradation, Attritio |

Document: LER's, Licensee Event Reports (LERs) Reviewed by: Ma and K. Kasza, ANL

| Effect of Aging on Component Functio | Moderate | Not discussed in | Rel.progs ASME Sec XI | Report Recommendations | Page No. 93-003- | 17 |
|---|----------------|------------------|--------------------------|---|---------------------|----------|
| Technical specifications for leakage limits on valves is exceeded. | Woderate | | & PS TS Req. | Not stated | 01: 003- | 1 " |
| on valves is exceeded. | | report | a PS IS ned. | | 01,003- | i |
| Technical specification for leakage limits | Infrequent | Not discussed in | ASME Sec XI | Not stated | 93-003-01 | 18 |
| on valves is exceeded. | Innequenc | report | & PS S&T | | | 1 |
| | | report | Req. | | | |
| Aging of elastomeric couplings resulted in | Not applicable | Not discussed in | PS S&T Req. | Not stated | 93-010-00 | 19 |
| their cracking and failure of traveling | | report | | | | |
| screen filter to operate. |] | | | | 1 | |
| Turbine stop valve closure due to auto | Rare | Not stated | PS S&T Req. | Perform visual inspection of the | 89-011-00 | 20 |
| stop oil line weld leak resulted in a manual | | | | accessible welds, measure vibration | | |
| reactor trip and a manual safety injection. | | | | of the auto stop oil line during plant | | |
| The weld failure was due to inadequate | | | | startup [4] | | |
| field installation (overlapping welds) and | | | | | | |
| fatigue. | | | | | | |
| Environmental aging of seal material | Not stated | Not stated | PS S&T Req. | Not stated | 93-013-01 | 21 |
| caused leakage of PPS exceeding | | | | | | { |
| allowable rate. Seating area was cleaned | | 1 | | | | |
| and the leakage stopped. | | | | | 00.004.00 | <u> </u> |
| Oxidation of fuel oil due to a high | Infrequent | Not stated | RG 1.9, RG | Periodic replace ment of the fuel oil | 89-001-00 | 22 |
| concentration of insolubles clogging the | 1 | | 1.108 & PS TS | and use of a higher grade diesel fuel oil which has a longer shelf life [4] | | 1 |
| sample filter, causing inoperability of | | | Req. | oli which has a longer shelt life [4] | | |
| diesel generator. Oxidation of fuel oil due to a high | Infraguant | Not stated | RG 1.9, RG | Periodic replacement of the fuel oil | 89-001-01 | 23 |
| concentration of insolubles clogging the | Infrequent | NOT STATED | | and use of a higher grade diesel fuel | | 23 |
| sample filter, causing inoperability of | | | Req. | oil which has a longer shelf life. Add | | |
| diesel generator. | | | 1.04. | a biocide, a dispersant and a | | |
| | | | | stabilizer to extend the shelf life. [4] | | 1 |
| Nozzle blockage due to accumulation of | Frequent | Not stated | PS S&T Req. | Replacement of the CSS nozzles | 90-021-00 | 24 |
| the deteriorated coating of the CSS piping | i requent | | & PS TS Req. | with clog resistant nozzles [4] | | / - · |
| inner surface could block the CSS flow. | | | | | | ļ |
| Gaps, tears, or splits due to improper | Frequent | Not stated | PS S&T Req. | Use a different type of foam and | 90-002-00 | 25 |
| installation and lack of inspection | | | | different installation techniques [4] | | |
| requirements were found in the seals. | | | 1 | | | [|
| Propagation of a fire across boundary | | | | | | 1 |
| would affect the plant safe shutdown. | | | | | | |
| Failure of rubber diaphragm resulting in | Not stated | Not stated | ASME Sec XI | Not stated | 92-001-00 | 26 |
| air leakage and failure of the valve | | | IWV & PS S&T | | | |
| closure. | | | Req. | | | |
| The air leakage through the torn | infrequent | Not stated | PS S&T Req. | Periodic replacement of the | 92-003-00 | 27 |
| expansion joint rubber belt caused low | | | & PS TS Req. | expansion joints [2] | | |
| vacuum in the main condenser and | | | | | | |
| subsequent manual reactor and main | | | | | | ļ |
| turbine trip. | Not stated | Not stated | PS S&T Req. | Not stated | 92-007-00 | 28 |
| Failure of the north low pressure turbine boot seal due to fatigue caused | NOT STATED | NOT STATED | ILO SAT HEY. | NOT STATED | 92-007-00 | 20 |
| condenser low vacuum and subsequent | | | | | | |
| automatic reactor and turbine trip. | | | | | | |
| Isolation valves were not capable of full | Frequent | GL89-10 | ASME | Reconfigure and test the MOVs to | 92-006-00 | 29 |
| closure under design basis conditions due | | | | satisfy the GL89 10 criteria [4] | | |
| to improper drive gear sets and torque | | | | | | |
| switch settings. | | | | | | |
| Brittle and broken O-ring seals of the | Frequent | Not stated | 10CFR50 App. | Periodic replacement of the O-rings | 88-014-00 | 30 |
| reactor vessel stabilizer hatch indicated | | | 1. | [4] | | |
| that the ethylene propylene (EP) material | | | | | | |
| is generally unable to resist harsh | | 1 | 1 | | | |
| environments. O-rings made of silicone | | | | | | |
| rubber were in good condition. | | | | | | |
| Degradation of seal material, | Frequent | Not stated | PS S&T Req | Use a more durable material, | 91-011-02 | 31 |
| polyurethane, due to hydrolysis would | | ł | 1 | ethylene propylene rubber; install a | | |
| allow moisture intrusion into the electrical | | | | silicone rubber O-ring as a backup | | |
| penetration assembly during a LOCA | | ł | 1 | seal; upgrade the nitrogen supply | | |
| event, potentially resulting in discontinuity of off-site power. | | | ļ | system to safety-grade system [4] | | |
| | | | | | | |

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Table A.1 Gall Report for NRC Bulletins

| Ite | em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|----|----------------|-----------------|----------------------------|-------------|--------------|---------------|-----------------------------|
| | 1 | Cooling system | Steam generator | Tubing mechanical plugs | Inconet 600 | Westinghouse | CORR/PWSCC | Crack initiation and growth |
| L., | | | | | L | <u> </u> | | |
| | | 1 | | | | | | |

Document: BL 89-02, 1989 NRC Information Notices and Bulletins Reviewed by: Dwight R. Diercks, ANL

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| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------------------------------|-------------------|--------------------------------|---|----------------|---------------|-----------------------------|
| 1 | Residual heat- removal system | Swing check valve | Retaining block stud (bolt) | Type 410 stainless steel (A193, Gr B6, Type 410 SS) | Anchor Darling | CORR/SCC | Crack initiation and growth |
| | <u> </u> | | | | | | |

Table A.1 Gall Report for NRC Bulletins

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Document: BL 89-01, 1989 NRC Information Notices and Bulletins Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------|-----------|-------------------------------------|------------|------|
| Intergranular cracking, apparently | Not stated | Not discussed in | | Replace plugs from suspect heats of | 89-33; | 1 |
| associated with improper heat treatment | | report | 1 | material; discontinue use of | Bull. 89- | |
| and/or susceptible heats of material, can | | | 1 | Westinghouse plugs. [4] | 01, 89-01, | |
| cause mechanical tube plugs to loosen, | | | | | Suppl. 1 & | 1 |
| leak, and sometimes be forcibly ejected, | | | | | 2. | 1 1 |
| causing additional tube damage. | | | | | | |

Document: BL 89-02, 1989 NRC Information Notices and Bulletins Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-----------|---|----------|------|
| Susceptibility to SCC was apparently enhanced by improper heat treatment (hardness too high), coupled with presence of borated water. Resulting cracking led to bolt fracture. | Not stated | ASME SA193-B6 | | Inspect bolts for cracks; replace defective bolts with bolts having Rc hardness <=26. [4] | BL 89-02 | 1 |

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A.2 Electrical Components and Systems

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Document: BNL A-3270-11-85, Seismic Endurance Tests of Naturally Aged Small Electric Motors **Reviewed by:** Jerry Edson, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|--------|-----------------|-------------------------|------------|--------------|---------------|--|
| 1 | | Electric Motors | Terminal Boxes | Not stated | Not stated | CORR | Improper sealing of the cover gaskets |
| 2 | | Electric Motors | Stator Winding | Not stated | Not stated | Not stated | Break down of varnish and insulation |
| 3 | | Electric Motors | All Other Components | Not stated | Not stated | Not stated | Not stated |

Document: BNL A-3270-3-86, Testing Program For The Monitoring of Degradation in a Continuous Duty 460 volt Class "B", 10 hp Electric Motor **Reviewed by:** Jerry Edson, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------------------|--------------------------------------|--------------|--|--|
| 1 | | Electric Motor | Dielectrics (Insulation) | Organic insulation materials | Not stated | ELETEMP MOIST- EL RAD, VIBR, CURSTR, VOLSTR, CONTAM | Insultion degradation causes leakage through the insulation |
| 2 | | Electric Motor | Bearings | Not stated | Not stated | Not stated | Ball or roller surface defects cause vibration |
| 3 | | Electric Motor | Cage (Rotor) | Not stated | Not stated | Not stated | Damaged or defective cage |
| 4 | | Electric Motor | Stator | Steel, Copper, Organic insulation | Not stated | THERM-CY, FAT | Stress caused by differences in thermal expansion rates |

| Document: CHAPTER 24 CABLES, | , Aging and Life Extension of Major Light Water Reactor Components |
|------------------------------|--|
| | |

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--|---|--------------|--------------------------------------|--|
| 1 | | | Non-Shielded Single & Multi-Conductor Jacketed | Polymers, Rubber, Sicicon, Copper, Kapton | Not stated | ELETEMP, MOIST- EL, OXIDAT, & RAD | |
| 2 | | | Shielded Pair Multi- Conductor Jacketed | Polymers, Rubber, Silicon & Copper | Not stated | ELETEMP, MOIST- EL, OXIDAT, & RAD | • |
| 3 | | | Connections - Non- Sealed | Not stated | Not stated | ELETEMP & MOIST-EL | Moisture diffuses into cables and connection internals |
| 4 | | | Connections - Compression Sealed | Polymers | Not stated | ELETEMP, RAD, & VIBR | Seals not hermetic |
| 5 | | | Cables, Halogination of Filled Polymers | Polymers | Not stated | ELETEMP, RAD, & MOIST-EL | Electrolytes that increase leakage or losses |
| 6 | | | Mineral Insulated Cable | Not stated | Not stated | THERMO-CY & VIBR | Open hermetic seals |
| 7 | | | Terminal Strips | Not stated | Not stated | CONTAM | increase leakage or losses |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------------|------------------|-------------------------------------|------------|--------------|---------------|--|
| 1 | Battery Chargers and Inverters | Circuit Breakers | Contacts, Coil, Linkages, & Case | Not stated | Not stated | WEAR & LOSLUB | Bearing wear & solidification of lubrication |
| 2 | Battery Chargers and Inverters | Circuit Breakers | Contacts, Coil, Linkages, & Case | Not stated | Not stated | FAT, OXIDAT | Metal fatigue, embrittlement & cracking of insulation |
| 3 | Battery Chargers and Inverters | Circuit Breakers | Contacts, Coil, Linkages, & Case | Not stated | Not stated | OXIDAT & WEAR | Oxidation and pitting of contact surfaces |

Document: BNL A-3270-11-85, Seismic Endurance Tests of Naturally Aged Small Electric Motors Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|------------------------|------------------------|----------|------|
| Leakage of moisture into the box could lead to termination corrosion and overheating which could cause degraded performance or failure to operate | Not stated | Not discussed in report | No specific program | Not stated | 3, 4 | 1 |
| Excessive leakage current and decreased performance or failure to operate | Not stated | Not discussed in report | No specific program | Not stated | 4 | 2 |
| Not stated | Not stated | Not discussed in report | No specific program | Not stated | A-6 | 3 |

Document: BNL A-3270-3-86, Testing Program For The Monitoring of Degradation in a Continuous Duty 460 volt Class "B", 10 hp Electric Motor **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|-----------------------------|------------------------|----------|------|
| Leakage through the insulation causes imbalances between phases, phases with below normal current, and overheating in phases with above normal current. Results in decreased output. | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 1, 3, 12 | 1 |
| Increased friction and reduced output | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 3, 15 | 2 |
| Decreased speed or torque | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 15 | 3 |
| Additional aging stress to the windings | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 3 | 4 |

Document: CHAPTER 24 CABLES, Aging and Life Extension of Major Light Water Reactor Components **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Functi | e Reported progs | Rel.progs | Report Recommendations | Page No. | Item | |
|--|------------------|----------------------------|------------------------|---|-------------------------------|---|
| Circuit ground or short | Frequent | Limited | No specific program | Utilities (1) monitor temp/rad determine hot spots, (2) perform periodic inspections, & (3) don't disturb cables [4] | 845,848,8 54,863, & 865 | |
| Circuit opens, grounds, total loss of function | Frequent | Limited | No specific program | Utilities adopt improved failure analysis & recording [4] | 845,848,8 54,863, 865 | |
| Circuit opens, grounds, total loss of function | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 63, 865 | 3 |
| During DBE moisture enters through connection, contacts corride, circuit grounds or shorts | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 50,863, & 865 | 4 |
| Disable function during dbe | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 63, & 865 | 5 |
| DBE-excessive leakage disables cable | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 51, & 865 | |
| DBE-excessive leakage disables cable | Not stated | Not discussed in report | No specific program | Not stated | 833,845,8 48, & 865 | |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|----------------------------|---|------------------------|----------|------|
| Failure to operate | Occasional | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 1 |
| Fails to open - trip coil force becomes less than spring force. | Occasional | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 2 |
| Fails to open - loss of continuity across contacts. | Rare | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 3 |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM Reviewed by: L. C. Meyer, INEL Item System Structure/Comp Subcomponent Materials Manufacturer ABD mechanism ABD effects

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-----------------------------------|---------------------------------|---------------------------------------|------------|--------------|-----------------------------|---|
| | Battery Chargers and Inverters | Fuse | | Not stated | Not stated | FAT | Metal fatigue |
| 5 | Battery Chargers and Inverters | Fuse | | Not stated | Not stated | ELE-TEMP | Melting of link |
| | Battery Chargers and Inverters | Relay | Contacts | Not stated | Not stated | OXIDAT & WEAR | Oxidation & pitting contact surfaces |
| | Battery Chargers and Inverters | Relay | Coil | Not stated | Not stated | CORR | Electromechanical action causing corrosion of fine wires. |
| 8 | Battery Chargers and Inverters | Electrolytic Capacitors | | Not stated | Not stated | ELETEMP | Over heating by internal stresses causes loss of electrolyte |
| | Battery Chargers and Inverters | Electrolytic Capacitors | | Not stated | Not stated | VIB | Failure of leads |
| 10 | Battery Chargers and Inverters | Oil Filled Capacitors | | Not stated | Not stated | ELETEMP | Over heating forms gasses and dielectric breakdow |
| | Battery Chargers and Inverters | Oil Filled Capacitors | | Not stated | Not stated | VIB | Failure of leads |
| | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | THERM-CY & ELETEMP | Cracking of insulation |
| 13 | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | LOTEMP | Cracking of moistur seals |
| | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | VOLSTR | Insulaton material deterioration |
| 15 | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | VIB & ELETEMP | Fracture of connecting wires and changes in shunting. |
| | Battery Chargers and Inverters | Silicon Controlled Rectifier | | Not stated | Not stated | VOLSTR & CURSTR | Transients resulting in over voltage & current & overheating |
| | Battery Chargers and Inverters | Resistor | | Not stated | Not stated | VIB | Lead fails |
| | Battery Chargers and Inverters | Resistor | | Not stated | Not stated | ELETEMP | Decrease in resistance values a temperature increases |
| | Battery Chargers and Inverters | Printed Circuit Boards | | Not stated | Not stated | THERM-CY | Cracking of input lines |
| 20 | Battery Chargers and Inverters | Printed Circuit Boards | · · · · · · · · · · · · · · · · · · · | Not stated | Not stated | CORR | Loss of material |
| | Battery Chargers and inverters | Printed Circuit Boards | | Not stated | Not stated | VIB | Loose or open connection |
| | Battery Chargers and Inverters | Surge Suppressor | | Not stated | Not stated | VOLSTR OR CURSTR | Semiconductor barrier breakdown due to overheating. |
| | Battery Chargers and Inverters | Connectors | | Not stated | Not stated | FAT & VIB | Fatigue of wires at terminals |
| 24 | Battery Chargers and Inverters | Meters | | Not stated | Not stated | CONTAM | Dirt on movement and increase in bearing friction |
| | Battery Chargers and Inverters | Meters | Coil Insulation | Not stated | Not stated | ELETEMP | Coil insulation degrades causing shorting |
| | Battery Chargers and Inverters | Meters | Contacts | Not stated | Not stated | WEAR & CORR | Contacts pitting or corrosion |
| 27 | | Cable | Insulation | Not stated | Not stated | ELETEMP, RAD, & MOIST-EL | Loss of dielectric properties & changes in structur |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM Reviewed by: L. C. Meyer, INEL

| | Contrib to Failur | | Vendor specific | Report Recommendations | 4-18 | Ite |
|--|-------------------|----------------------------|-----------------------------------|------------------------|-------|-----|
| Fails open due to equipment load cycling | Occasional | Not discussed in report | program, Tech. | INOT STATED | 4-18 | |
| | | | Spec. surveil. | | | |
| ails open due to heat generated by urrounding components. | Rare | Not discussed in report | Vendor specific program, Tech. | Not stated | 4-18 | |
| | | | Spec. surveil. | | | |
| | Rare | Not discussed in | Tech. Spec. surveillance | Not stated | 4-18 | |
| ontacts | | report | | Net stated | 4 1 9 | ⊢ |
| Dpen circuit of coil - loss of continuity nrough coil wires. | Rare | Not discussed in report | Vendor specific program | NOTSTATED | 4-18 | |
| oss of capacitance and degraded ystem operation. | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-18 | |
| Dpen circuit | Rare | Not discussed in report | Vendor specific program | Not stated | 4-18 | |
| oss of capacitance | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-18 | |
| Dpen circuit | Rare | Not discussed in | Vendor specific | Not stated | 4-18 | - |
| | ··· · | report | program | | | |
| Short circuit - turn to turn or to ground | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | |
| Short circuit - turn to turn or to ground | Occasional | Not discussed in | Vendor specific | Not stated | 4-19 | ┢ |
| Short circuit - turn to turn or to ground | Occasional | report Not discussed in | program Vendor specific | Not stated | 4-19 | - |
| | Bere | report Not discussed in | program Vendor specific | | 4-19 | |
| Change in inductance | Rare | report | program | NOT STATED | 4-19 | |
| · · · · · · · · · · · · · · · · · · · | | | | <u></u> | | |
| Short or open circuit | Occasional | Not discussed in report | Vendor specific program | NOT STATED | 4-19 | |
| Dpen circuit | Rare | Not discussed in | Vendor specific | Not stated | 4-19 | |
| | | report | program | | | |
| Change in resistance value and degraded ircuit operation. | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | |
| Change in output | Rare | Not discussed in report | Vendor specific | Not stated | 4-19 | |
| | Rare | Not discussed in | program Vendor specific | Not stated | 4-19 | |
| ircuit board. Change in output | Occasional | Not discussed in | program Vendor specific | Not stated | 4-19 | |
| | | report | program | | | |
| Short circuit | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | |
| Dpen or short circuit | Occasional | Not discussed in | Vendor specific | Not stated | 4-19 | - |
| lo response (stuck) | Occasional | Not discussed in | program Vendor specific | Not stated | 4-19 | |
| 1 | | | program | Ned education | | |
| lo response from meter | Rare | Not discussed in report | Vendor specific program | INOL STATEO | 4-19 | |
| ails to open or close | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | |
| Cracks when flexed & loss of flexibility, oss of imperviousness, failure frequently coupled with presence of moisture or | Rare | Not discussed in report | No specific program | Not stated | 3-33 | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------------------------|----------------------------------|--------------------------------|------------|--------------|-----------------------------|--|
| 28 | | Cable | Insulation | Not stated | Not stated | ELETEMP, RAD, & MOIST-EL | Loss of dielectric properties & changes in structure |
| 29 | | Cable | Insulation | Not stated | Not stated | ELETEMP, RAD, & MOIST-EL | Loss of dielectric properties & changes in structure |
| 30 | (Pressure Transmitters) | Force Balance Type | Force Bar & Linkage | Not stated | Not stated | WEAR & VIB | Wear of pivot points |
| 31 | (Pressure Transmitters) | Force Balance Type | Force Motor (Feedback Coil) | Not stated | Not stated | VOLSTR ELETEMP | Insulation failure & coil burnout |
| 32 | (Pressure Transmitters) | Force Balance Type | Amplifier | Not stated | Not stated | THER-CY & VOLSTR | Shorting or opening of electronic components |
| 33 | (Pressure Transmitters) | Force Balance Type | Housing Seals | Not stated | Not stated | ELETEMP, RAD, OR EMBR | Compresive set or cracking |
| 34 | (Pressure Transmitters) | Force Balance Type | Diaphragm | Not stated | Not stated | CORR | Perforation of diaphragm from corrosion |
| | (Pressure Transmitters) | Force Balance Type | Diaphragm Seal | Not stated | Not stated | Not stated | Seal deterioration from decomposition |
| | (Pressure Transmitters) | Capicitance Type Transmitters | Sensing Cell | Not stated | Not stated | Not stated | Perforation in cell allowing leakage of fluid |
| | (Pressure Transmitters) | Capicitance Type Transmitters | Terminal Cover Plate Seal | Not stated | Not stated | EMBR, ELETEMP, & RAD | Embrittlement and seal cracking |
| | (Pressure Transmitters) | Capicitance Type Transmitters | Electronics | Not stated | Not stated | OXIDAT & CONTAM | Circuit continuity los and bridging of circuits |
| | (Pressure Transmitters) | Capicitance Type Transmitters | Electronics | Not stated | Not stated | VOLSTR & ELETEMP | Shorting or opening of component |
| | (Pressure Transmitters) | Capicitance Type Transmitters | Sensing Cell | Not stated | Not stated | ELETEMP OR RAD | Chemical changes in fill-oil |
| | (Pressure Transmitters) | Capicitance Type Transmitters | Electronics | Not stated | Not stated | RAD, ELETEMP, OR VOLSTR | Change in component parameters |

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Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | 28 |
|---|------------|----------------------------|---|------------------------|----------|----|
| Cracks when flexed & loss of flexibility, loss of imperviousness, failure frequently | Rare | Not discussed in report | No specific program | Not stated | 3-34 | 28 |
| coupled with presence of moisture or water. | | | | | | |
| Cracks when flexed & loss of flexibility, oss of imperviousness, failure frequently coupled with presence of moisture or water. Adverse changes in insulation resistance may cause attenuation of | Rare | Not discussed in report | No specific program | Not stated | 3-34 | 29 |
| signals. Failure to operate - decrased accuracy or complete failure. Zero shift may result from bent components causing transmitter failure to operate as required. | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 30 |
| Failure to operate - loss of output | Rare | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 31 |
| Failure to operate - may fail high, low, lose accuracy, or fail with steady output. | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 32 |
| Failure to operate - inability of seal to provide moisture and pressure barrier results in failure of electronics due to shorting and corrosion from ingress of environmental contaminants. | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 33 |
| Failure to operate as required - zero shift or leakage through diaphram causing variable instrument drift as pressures across diapharam equalize | Occasional | Not discussed in report | RG 1.118,IEEE 338-1987,ISA 67.06,10 CFR 50.49 | Not stated | 4-43 | 34 |
| Failure to operate as required - leakage through diaphram causing variable instrument drift as pressures across diapharam equalize | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 35 |
| Failure to operate or loss of accuracy or drift | Rare | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Bul 90- 01 | Not stated | 4-44 | 36 |
| Failure to operate - inability to provide moisture and pressure boundary resulting in loss of electronics due to ingress of environmental contaminants | Rare | Not discussed in report | RG 1.118,IEEE 338-1987,ISA 67.06,10 CFR 50.49 | Not stated | 4-44 | 37 |
| Failure to operate or loss of signal or sporadic operation | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-44 | 38 |
| Failure to operate - loss of output, may fail high or low. | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-44 | 39 |
| Failure to operate as required such as zero shift, reduced accuracy, or changes in response time. | Rare | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, IN 95-20 | Not stated | 4-45 | 40 |
| Failure to operate as required - loss of accuracy, drift, or zero shift. | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 41 |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM Reviewed by: L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|------------------|-----------------|------------|--------------|-------------------------------------|---|
| 42 | (Pressure Transmitters) | Strain Gage Type | Strain Gage | Not stated | Not stated | Not stated | Loss of continuity in bridge circuit related to aging |
| 43 | (Pressure Transmitters) | Strain Gage Type | Seals | Not stated | Not stated | CONTAM, EMBR, ELETEMP, OR RAD | Embrittlenent or cracking |
| 44 | (Pressure Transmitters) | Strain Gage Type | Potentiometer | Not stated | Not stated | CORR & ELETEMP | Corrodes open due to thermal stress |
| 45 | (Pressure Transmitters) | Strain Gage Type | Electric Module | Not stated | Not stated | Not stated | Component deterioration or change in parameters |
| 46 | (Pressure Transmitters) | Strain Gage Type | Bourdon Tube | Not stated | Not stated | CORR | Perforation of tube allowing leaks to transmitter housing |

Document: NISTIR 4485, Annotated Bibliography - Diagnostic Methods and Measurement Approached to Detect Incipient Defects Due to Aging of Cables Reviewed by: L. C. Meyer, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|--------|----------------|--------------|------------|--------------|---------------|-------------|
| | | Cable | Not stated | Not stated | Not stated | Not stated | Not stated |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| 1 | | | | | | | |
| | | | | | | | |

Document: NISTIR 4487, Detection of Incipient Defects in Cables by Partial Discharge Signal Analysis Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|--|---|
| 1 | | Cable | Insulation | Not stated | Not stated | MOIST-EL, OXIDAT, ELETEMP, & RAD | Defects develop from these mechanisms |
| | 1 | ł | | | | | |

Document: NISTIR 4787, The Use of Time-Domain Dielectric Spectroscopy to Evaluate the Lifetime of Nuclear Power Station Cables **Reviewed by:** Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--------------|----------------|--------------|---------------------------------|--|
| 1 | | Electrical Cable | Jacket | Vinyl | Not stated | Not stated | Not stated |
| 2 | | Electrical Cable | Insulation | PE, XLPE, XLPO | Not stated | ELETEMP & RAD | Chemical reactions, crosslinking, ionization |
| 3 | | Electrical Cable | Insulation | PE, XLPE, XLPO | Not stated | ELETEMP COMBINED WITH RAD | Chemical reactions, crosslinking, ionization |

Document: NUREG-1377 R3, NRC Research Program on Plant Aging: Listing and Summaries of Reports Issued Through July 1992 **Reviewed by:** Jerry Edson, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|--------------|-----------|--------------|---------------|-------------|
| 1 | Listing and | | | | | NOT | |
| | Summaries of 123 | | | | | SPECIFICALLY | |
| | NPAR Reports | | | | | ADDRESSED IN | |
| | | | | | | THE REPORT | |
| | | | | | | | |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|--|------------------------|----------|------|
| Failure to operate - loss of output. | Rare | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 42 |
| Failure to operate - inability to provide moisture and pressure barrier leading to failure of electronics due to contamination. | Occasional | Not discussed in report | RG 1.118,IEEE 338-1987,ISA 67.06,10 CFR 50.49 | Not stated | 4-45 | 43 |
| Failure to operate - fails over range, wire- wound potentiometer corrosion of resistive elements leads to failure | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 44 |
| Failure to operate or loss of full output | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 45 |
| Failure to operate as required - drift, contamination of transmitter internals, and failure to respond | Rare | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 46 |

Document: NISTIR 4485, Annotated Bibliography - Diagnostic Methods and Measurement Approached to Detect Incipient Defects Due to Aging of Cables Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|-----------------------|------------------|-------------|------------------------|----------|------|
| This is a collection of 156 reveiwed | Not stated | Not discussed in | No specific | Not stated | NA | 1 |
| abstracts of reports and papers related to | | report | program | | | |
| cable aging and defect assessment | | • | | | | |
| covering the 1970-1986 period. An | 1 | [| (| | | 1 |
| additional list of 850 citations was | | | | | | |
| compiled from references given in the | | | | | | (|
| reveiwed papers. | | | | | | |

Document: NISTIR 4487, Detection of Incipient Defects in Cables by Partial Discharge Signal Analysis Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|-----------------------|------------------|-------------|---------------------------------|-----------|------|
| The defects will degrade insulating | Occasional | Not discussed in | No specific | Six recommendations each for | 1 and 120 | 1 |
| properties of cable insulation. | | report | program | partial discharge research and | | |
| | | | | hardware development. Three for | | |
| | | | | software. [4] | | |

Document: NISTIR 4787, The Use of Time-Domain Dielectric Spectroscopy to Evaluate the Lifetime of Nuclear Power Station Cables Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|------------------------|------------------------|------------------------------------|------|
| Not stated | Not stated | Not discussed in report | No specific program | Not stated | 15 | 1 |
| Embrittlement, softening, loss of elongation and reduced dielectric strength could cause failure to accurately transmit voltage or current. | Not stated | Not discussed in report | No specific program | Not stated | 1, 2, 4, 7, 8, 15, 17, 22-38 | |
| Embrittlement, softening, loss of elongation and reduced dielectric strength could cause failure to accurately transmit voltage or current. | Not stated | Not discussed in report | No specific program | Not stated | 1, 2, 4, 7, 8, 15, 17, 22-38 | 3 |

Document: NUREG-1377 R3, NRC Research Program on Plant Aging: Listing and Summaries of Reports Issued Through July 1992 Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function Contrib | to Failure Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|---------------------------|-------------|------------------------|----------|------|
| The purpose of the report is to present a | Not discussed in the | No specific | Not stated | | 1 |
| listing and summaries of 123 NPAR | report | program | | | |
| reports. Specific aging effects and | |) | | |) |
| recommendations are addressed by the | | | | | |
| individual reports. | | | | | |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Aging Symposium, Session 3 Reviewed by: L. C. Meyer, INEL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|------------------|--------------------------------------|-------------------------------|---|---------------------|-----------------------------|--|
| 17 | | Resistance Temperature Devices | | Not stated | Not stated | THERM-CY | Conductive compounds become insulative |
| 18 | | Electrical Wiring | Insulation | Kapton (Aeromatic polymide) | Not stated | MOIST-EL & ELE- TEMP | Insulation cracking and loss of mechanical properties |
| 19 | | Pressure Transducers | Force Balance Type Sensors | Not stated | Foxboro | CONTAM & FRZ- THAW | Blockage of sensing lines |
| 20 | | Pressure Transducers | Not stated | Not stated | Rosemount | CONTAM & FRZ- THAW | Blockage of sensing lines |
| 21 | | Micro Processor & ICs | IC DIE | Silicon, Silicon oxide, & interfaces | Not stated | CONTAM, VOTSTR, CURSTR | Contamination causes shorts, V & I stresses cause burnout |
| 22 | | Micro Processor & ICs | IC DIE | Metalization | Not stated | CORR | Corrosion from adjacent materials |
| 23 | | Micro Processor & ICs | iC Package | Metalic leads & container and glass seals | Not stated | FAT, CORR, VIB, & CONTAM | Corr from adjacent materials, vib causes fat, contam shorts |
| 24 | Diesel Generator | Not stated | Not stated | Not stated | Not stated | WEAR & LOSLUB | Wear from lack of lubrication during fast starts |
| 25 | | Cable | Insulation | EPR, CSPE, & XLPE | Four vendors listed | RAD, ELETEMP, & MOIST-EL | Insulation degradation from all three mechanisms |

Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts) Reviewed by: L. C. Meyer, INEL

| tem | System | | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---------------------|-----------|------------------------|--------------|----------------------------|-----------------------------|---------------------------|--|
| 14 | Auxiliary System | Feedwater | | Not stated | Not stated | Not stated | Not stated | |
| 15 | Auxiliary System | Feedwater | Cable | | Various cable materials | Seven vendors Identified | RAD AND ELETEMP | Not stated |
| 16 | Auxiliary System | Feedwater | Steam Generator | Tubes | Not stated | Westinghouse | FAT, EROS, CORR | Primary water stress corrosion cracking (PWSCC) |
| 17 | Auxiliary System | Feedwater | Circuit Breakers | | Not stated | Not stated | Not stated | Not stated |
| 18 | Auxiliary System | Feedwater | Turbine Driven Pump | | Not stated | Not stated | Not stated | Not stated |
| 19 | Auxiliary System | Feedwater | Compressors | | Not stated | Not stated | WEAR, CONTAM, & VIB | Set point drift, degraded parts, & loose connections |
| 20 | System | Feedwater | Dryers | | Not stated | Not stated | CORR & CONTAM | Blockage, deteriation of components |
| 21 | Auxiliary System | Feedwater | Valve | | Not stated | Not stated | WEAR, CONTAM, AND CORR | Set point drift, fracture/cracking, component deterioration |

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Document: NUREG/CP-0100, Proceedings of the International Nuclear Aging Symposium, Session 3 Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | - Annual | Rel.progs | Report Recommendations | Page No. | |
|--|----------------------|--|--|--|----------|----|
| Never-seez usd in thermal wells lose conductivity with age and effects response time of RTD. | Not stated | Reg Guides 1.118 and 1.105 | Reg Guides 1.118 and 1.105 | Not stated | 363-366 | 17 |
| Cracking can result in contamination intrusion and improper output. | Occasional | Not discussed in report | No specific program | Not stated | 130-131 | 18 |
| Partial or full blockage of sensing lines effects the transducer response time. | Not stated | IEEE-Std 338, Reg Guide 1.118, & ISA Std 67.06 | Guide 1.118, ISA 67.06 | Not stated | 137-139 | 19 |
| Partial or full blockage of sensing lines effects the transducer response time. | Not stated | IEEE-Std 338, Reg Guide 1.118, & ISA Std 67.06 | IEEE 338, Reg Guide 1.118, ISA 67.06 | Not stated | 138-139 | 20 |
| Contamination enters by cracks or from MFG process and if moved by handling can short gate elements, voltage and current spikes may overstress leads or connections weakened by manufacturing process or chemical reactions of materials used in IC. | Not stated | IEEE-323-1983 | No specific program | As new vendors & technologies emerge, their aging sensitivity should be addressed. [2] | | 21 |
| Metalization may fail because of corrosion from adjacent materials | Not stated | IEEE-323-1983 | No specific program | As new vendors & technologies emerge, their aging sensitivity should be addressed. [2] | 146-152 | 22 |
| Vibration may crack glass seals allowing contamination to enter case, corr from moisture entering cracked seals or adjacent materials, contamination left from mfg process or entering through seal cracks may cause component shorting. | Not stated | IEEE-323-1983 | No specific program | As new vendors & technologies emerge, their aging sensitivity should be addressed. [2] | 146-152 | 23 |
| Decreases reliable life of diesels | Not stated | Not discussed in report | IEEE 387-1984 Section 7.5, IEEE 749-1983 | Not stated | 153-157 | 24 |
| The report is not an aging evaluation, but only describes long term tests to determine the amount of insulation degratation from radiation, elevated temperature, pwr atmospheres, and inerted BWR atmospheres. | Not stated | IEEE Std-74 & IEEE STD-383-1974 | No specific program | Not stated | 158-166 | 25 |

Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|------------------------|---|----------|------|
| This report develops an aging risk assesment methodology using the aPWR AFW system to demonstrate method | Not stated | Not discussed in report | No specific program | Not stated | 377-398 | 14 |
| This report covered loca testing of aged cables. Aging information provided in other Sandia reports on cable aging | Not stated | Not discussed in report | No specific program | Not stated | 399-410 | 1! |
| PWSCC damages steam tubes at three locations; roll transition regions, U-bends, and tube dents. Leaks at these locations can lead to shuting down the reactor. | Rare | Not discussed in report | No specific program | Not stated | 411-431 | 16 |
| This report covers NPAR phase 2 tasks related to resolving technical safety issues | Not stated | NPAR | No specific program | Not stated | 433-437 | 17 |
| This report only provides an overview and identifies the turbine driven pump as historically having the most failures with the turbine i&c/governor control system having half of these failures. Does not have specific aging data. | Not stated | Not discussed in report | No specific program | Comprehensive testing of components and i&c. [2] | 439-451 | 18 |
| Degraded operation or failure | Occasional | Not discussed in report | No specific program | Not stated | 453-471 | 19 |
| Failure or degraded operation | Occasional | Not discussed in report | No specific program | Not stated | 453-471 | 20 |
| Failure to operate, failure to open or close, or degraded operation | Occasional | Not discussed in report | No specific program | Not stated | 453-471 | 2 |

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Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts) Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|------------------|--------------|------------|--------------|---------------|-------------|
| 22 | Auxiliary Feedwater System | Diesel Generator | | Not stated | Not stated | Not stated | Not stated |
| 23 | Auxiliary Feedwater System | Circuit Breakers | Not stated | Not stated | Not stated | Not stated | Not stated |
| 24 | Auxiliary Feedwater System | Not stated | Not stated | Not stated | Not stated | Not stated | Not stated |
| 25 | Auxiliary Feedwater System | Not stated | Not stated | Not stated | Not stated | Not stated | Not stated |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits Reviewed by: L. C. Meyer, INEL

| Pressurizer Heater Feeder Circuit | Cable | Conductor | NO. 6 AWG, single | Okonite | CORR | increased loop |
|--------------------------------------|---|---|--|--|---|---|
| | | | • • • | | | · · |
| Desserved as a line when | | | copper conductor | | | resistance |
| Pressurizer Heater | Cable | Insulation | 1/16 IN. thick oil | Okonite | Not stated | Low insulation |
| Feeder Circuit | | | base | | | resistance |
| Pressurizer Heater | Cable | Jacket | 1/32-IN. black | Okonite | Not stated | Not stated |
| Feeder Circuit | | | neoprene | | | |
| Pressurizer Høater | Cable | Conductor | NO. 10 AWG | Not stated | CORR | Not stated |
| Main Feeder Circuit | | | Copper | | | |
| Pressurizer Heater | Cable | Insulation | Silicon rubber with | Not stated | OXIDAT | Degraded insulation |
| Main Feeder Circuit | | | glass braid | | | resistance |
| Pressurizer Heater | Cable | Jacket | Silicon rubber | Not stated | Not stated | Not stated |
| Main Feeder Circuit | | | · . | | | |
| Instrumentation and | Heater, MOV, and | Stop Joint, Splices, | Not stated | Not stated | MOIST-EL AND | Loss of material, a |
| Control | RTD Circuits | and Terminals | | | CORR | corrosion product |
| | | | | | | buildup |
| | | | | | | 1 |
| Rod Control Position | Cable | 33 Conductor, NO. | Copper | Okonite | Not stated | Not stated |
| Indicator Cables | | | | | | |
| | | Wire | | | | |
| Rod Control Position | Cable | Insulation | Oil base insulation | Okonite | Not stated | Not stated |
| Indicator Cables | | | | | | |
| Rod Control Position | Cable | Jacket | Neoprene | Okonite | Not stated | Not stated |
| Indicator Cables | | | | | | |
| | Cable | Insulation | NO 18 AWG tinned | Not stated | Not stated | Not stated |
| | 000.0 | | | | | 1101 0 miles |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| Resistance | BTDs | Sensing Element | | Leeds and Northrun | Not stated | Not stated |
| | 1103 | Consing Lismon | | Leeus and Noraliup | NOTSIALEU | Not stated |
| | | | 4 | | | |
| | Terminals and Ston | Not stated | Not stated | Not stated | | Increase in |
| | | NULSIAIOU | NOT STATED | NUL SIALOU | – | |
| • | Joints | | | | WOIST-EL | resistance, open |
| Detector Circuits | | | | | | circuit, and film on |
| | | | | | | terminals |
| | | | 1 | | | |
| | | | 1 | | | 1 |
| Nuclear | PG-149U Cables | Insulation | | Not stated | Not stated | Not stated |
| | NG-1450 Cables | moulauon | | NUT STATED | NUT STATED | Not stated |
| Instrumentation | | | | | | 1 |
| | | | | | | |
| | | | | | | |
| | Limit Outlahaa | Contrata | | | | Alahariat building an |
| | | Contacts | INOT STATED | NOT STATED | СОКН | Material buildup on |
| vaives | | | | | | contacts |
| | | | | | | 1 |
| | Oabla | Not abobs of | Nich states? | No. A.A. | | Net state 1 |
| | Cable | NOT STATED | Not stated | Not stated | Not stated | Not stated |
| Valves | | | | | | |
| | Motor | Not stated | Not stated | Not stated | Not stated | Not stated |
| Valves | | | | | | 1 |
| | Main Feeder Circuit Pressurizer Heater Main Feeder Circuit Pressurizer Heater Main Feeder Circuit Instrumentation and Control Rod Control Position Indicator Cables Rod Control Position Indicator Cables Rod Control Position Indicator Cables Red Control Position Indicator Cables Resistance Temperature Detector Circuits Resistance Temperature Detector Circuits Resistance Temperature Detector Circuits Resistance Temperature Detector Circuits Nuclear Instrumentation Motor Operated Valves Motor Operated | Pressurizer Heater Main Feeder CircuitCableMain Feeder CircuitCableMain Feeder CircuitCableMain Feeder CircuitCableMain Feeder CircuitMain Feeder CircuitInstrumentation and ControlHeater, MOV, and RTD CircuitsRod Control Position Indicator CablesCableRod Control Position Indicator CablesCableResistance Temperature Detector CircuitsRTDsResistance Temperature Detector CircuitsTerminals and Stop JointsNuclear InstrumentationRG-149U CablesMotor Operated ValvesLimit SwitchesMotor Operated ValvesCable | Pressurizer Heater Main Feeder CircuitCableConductorMain Feeder CircuitCableInsulationPressurizer Heater Main Feeder CircuitCableJacketInstrumentation and ControlHeater, MOV, and RTD CircuitsStop Joint, Splices, and TerminalsRod Control Position Indicator CablesCable33 Conductor, NO. 16 AWG, Stranded WireRod Control Position Indicator CablesCableInsulationRod Control Position Indicator CablesCableInsulationRod Control Position Indicator CablesCableInsulationResistance Temperature Detector CircuitsCableInsulationResistance Temperature Detector CircuitsRTDsSensing ElementNuclear InstrumentationRG-149U CablesInsulationNuclear Motor Operated ValvesLimit SwitchesContactsMotor Operated ValvesCableNot statedMotor Operated ValvesCableNot stated | Pressurizer Heater Main Feeder Circuit Cable Conductor NO. 10 AWG Copper Pressurizer Heater Main Feeder Circuit Cable Insulation Silicon rubber with glass braid Pressurizer Heater Main Feeder Circuit Cable Jacket Silicon rubber Pressurizer Heater Main Feeder Circuit Heater, MOV, and RTD Circuits Stop Joint, Splices, and Terminals Not stated Rod Control Position Indicator Cables Cable 33 Conductor, NO. 16 AWG, Stranded Copper Rod Control Position Indicator Cables Cable Jacket Neoprene Rod Control Position Indicator Cables Cable Jacket Neoprene Resistance Temperature Detector Circuits Cable Insulation NO. 18 AWG, tinned copper stranded. spiral wrapped and shielded with a chrome winyl jacket Resistance Temperature Detector Circuits RTD s Sensing Element Platinum Nuclear Instrumentation RG-149U Cables Insulation Not stated Notor Operated Valves Limit Switches Contacts Not stated Motor Operated Cable Not stated Not stated | Pressurizer Heater Cable Conductor NO. 10 AWG Not stated Main Feeder Circuit Cable Insulation Silicon rubber Not stated Pressurizer Heater Cable Jacket Silicon rubber Not stated Main Feeder Circuit Cable Jacket Silicon rubber Not stated Main Feeder Circuit Heater, MOV, and RTD Circuits Stop Joint, Splices, and Terminals Not stated Not stated Rod Control Position Indicator Cables Cable 33 Conductor, NO. 16 AWG, Stranded Copper Okonite Rod Control Position Indicator Cables Cable Insulation Oil base insulation Okonite Rod Control Position Indicator Cables Cable Insulation Oil base insulation Okonite Rod Control Position Indicator Cables Cable Insulation Not stated Not stated Rod Control Position Indicator Cables Cable Insulation No. 18 AWG, tinned copper stranded. Spielded with a chrome vinyl jacket Resistance Temperature Detector Circuits RTDs Sensing Element Platinum Leeds and Northrup Detector Circuits Terminals and Stop Instrumentation Not stated Not stated Not stated Nuclear Instrumentation Effect 14SU Cables Insulation | Pressurizer Heater Main Feeder Circuit Main Feeder Circuit Cable Conductor NO. 10 AWG Copper Not stated CORR Main Feeder Circuit Main Feeder Circuit Cable Insulation Silicon rubber with glass braid Not stated OXIDAT Pressurizer Heater Main Feeder Circuit Cable Jacket Silicon rubber Not stated Not stated OXIDAT Pressurizer Heater Main Feeder Circuit Cable Jacket Slicon rubber Not stated Not stated Not stated Not stated CORR Pressurizer Heater Pressurizer Heater Main Feeder Circuit Cable Stop Joint, Splices, and Terminals Not stated Not stated MOIST-EL AND CORR Control Position Cable 33 Conductor, NO. 16 AWG, Stranded Wire Copper Okonite Not stated Not stated Rod Control Position Indicator Cables Cable Insulation Oil base insulation Okonite Not stated Not stated Rod Control Position Recistance Cable Insulation NO. 18 AWG, tinned copper stranded. shielded with a chrome winyl jacket Not stated Not stated Not stated Not stated |

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Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|--|------------------------|----------|------|
| Failure to start | Occasional | Not discussed in report | IEEE 387-1984 Section 7.5, IEEE 749-1983 | | 473-495 | 22 |
| Failure to transfer | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | | 473-495 | 23 |
| This report only covers the use of NPAR results in inspection activities. Aging summaries are covered in other npar reports | Not stated | Not discussed in report | N/A | Not stated | 497-407 | 24 |
| This report covers a methodology for managing aging in nuclear power plants | Not stated | Not discussed in report | N/A | Not stated | 509-529 | 25 |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | nen |
|---|------------|------------------|----------------------|-------------------------------------|------------|----------|
| The effect was a small decrease in | Rare | Plant specific | No specific | Keep moisture out [2] | 5, 6, & 7 | |
| available wattage to heaters | | maintenance | program | | | |
| Degraded heater oeration, one circuit | Rare | Plant specific | No specific | Keep moisture out of cables [2] | 5, 6, 7, & | |
| failed because of low insulation resistance | | maintenance | program | | 21 | |
| Not stated | Rare | Not discussed in | No specific | Not stated | 6 | |
| | | report | program | | | |
| Marginal operation | Rare | Not discussed in | No specific | Not stated | 6 | 4 |
| | | report | program | | | |
| Marginal operation of heaters | Rare | Not discussed in | No specific | Not stated | 6 | |
| | | report | program | | | |
| Not stated | Rare | Not discussed in | No specific | Not stated | 6 | |
| | ļ | report | program | ļ | | 1 |
| Nonenvironmentaly sealed splices and | Occasional | Not discussed in | No specific | Periodic plant maintenance to clean | 7 and 21 | |
| terminals presents vulnerable areas for | | report | program | terminals and check seals and to | | |
| oxidation, corrosion, dust, and moisture | · . | | P. 03 | use ECCAD to check circuits before | | |
| contamination to set in. | | | · · | failure [2] | | |
| None | Rare | Not discussed in | No specific | Not stated | 7, 8, and | - 8 |
| | | report | program | | 21 | |
| | | | p | | | |
| None | Rare | Not discussed in | No specific | Not stated | 7, 8, and | |
| 10.10 | | report | program | Not Stated | 21 | |
| None | Rare | Not discussed in | No specific | Not stated | 7, 8, and | 10 |
| | 11010 | report | program | Not Stated | 21 | |
| None | Rare | Not discussed in | | Not stated | 7, 8, and | 1 |
| NONE | nare | | No specific | NOT STATED | | l ' |
| | | report | program | | 21 | |
| | | | | | | |
| One circuit shorted to ground at the | Rare | Not discussed in | ANSI/IEEE | Not stated | 8, 9, and | 12 |
| instrument end | | report | 338-1987 | | 21 | |
| | | liopon | | | | |
| Circuits had higher than expected loop | Occasional | Not discussed in | No specific | Not stated | 9, 10, and | 1: |
| resistance, four circuits had a series | | report | program | | 21 | ^ |
| resistance occuring at the stop joints, | | Isport | program | | - ' | |
| resistance problem also observed at | | | | | | |
| termination points in the control room, one |] | | | | 1 | |
| circuit was shorted to ground at the | | | | | | |
| instrument end | | | | | | |
| None | Rare | Not discussed in | ANSI N42.4- | Not stated | 12. 13, | 14 |
| i tono | 11640 | | 1971 | Not stated | and 21 | |
| | | report | 1971 | | anuzi | |
| | | | | | | 1 |
| | | | | | | |
| Insulation resistance exceeded the | Rare | Not discussed in | Vendor | Not stated | 12, 20, | 1! |
| standard recommended minimum, | nale - | | | Inor stated | | " |
| although not serious enough to alter the | | report | specific, GL | | and 21 | |
| intended limit switch function | · · | | 89-10, NUREG-1352 | | | 1 |
| None | Baro | Not discussed in | No specific | Not stated | 12 20 | |
| | Rare | | 1 ' | Not stated | 12, 20, | 10 |
| None executive move leasted events | Boro | report | program | Not stated | and 21 | <u> </u> |
| None except two movs located outside, | Rare · | Not discussed in | Vendor | Not stated | 12, 20, | 17 |
| exposed to weather were inoperable. | | report | specific, GL | | and 21 | |
| | 1 | | 89-10, | | | I |
| | 1 | • | NUREG-1352 | 1 | • | 1 |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|----------------|--------------|------------|--------------|---------------|-------------|
| 18 | Motor Operated | Not stated | Not stated | Not stated | Not stated | WEATH | Not stated |
| | Valves | | | | | | |

| Document: NUF | REG/CR-4156, Operating Experience and Aging-Seismic Assessment of Electric Motors |
|---------------|---|
| Reviewed by: | L. C. Meyer, INEL |

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---|---|--|--------------|---|---|
| 1 | | 3 Phase Induction & Synchronous Motors | Stator - Conductors and Structural Components | Copper | Not stated | VIB, THERM, AND SHRINK | Loosening of laminations and locking devices |
| 2 | | 3 Phase Induction & Synchronous Motors | Stator - Insulation | Mica, glass, resins, enamels, mylars, figer, varnish, and nonhygroscopic materials | Not stated | THERM, OXIDAT, MOIST-EL, AND RAD | Degraded dielectric properties & tensile strength, brittle |
| 3 | | 3 Phase Induction & Synchronous Motors | | Copper | Not stated | VIB & THERM | Rotor embalance, loose parts, and overheating |
| 4 | | 3 Phase Induction & Synchronous Motors | | Mica, glass, resins, enamels, mylars, fiber, varnish, and nonhygroscopic marteials | Not stated | CURSTR, THERM, RAD, AND MOIST- EL | Insulation damage, winding short, overheating of rotor coils |
| 5 | | 3 Phase Induction & Synchronous Motors | | Mica, copper, carbon, and steel in spring mechanism | Not stated | WEAR, FAT, DIRT, CONTAM, AND OXIDAT | Brush wearout, relaxed spring, oil deposits, & loose contact |
| 6 | | 3 Phase Induction & Synchronous Motors | Bearings | Steel, brass, and bronze | Not stated | VIB, THERM, WEAR, CONTAMIN, AND LOSLUBE | Material attrition, cracking of bearings, scoring of surface |
| 7 | | 3 Phase Induction & Synchronous Motors | | Steel, cast iron, brass, and copper | Not stated | VIB, CORR, FAT, THERM, AND MECHSTR | Sheared bolts, cracked flanges or housing, overheated frame |
| 8 | | 3 Phase Induction & Synchronous Motors | Seals and Gaskets | Polymers | Not stated | THERM, VIB, AND RAD | Cracking, shrinking, leaking of oil or water, embrittlement |
| 9 | | 3 Phase Induction & Synchronous Motors | MOV's Break Coils | Copper | Not stated | THERM, CORR, CURSTR | Corrosion product buildup, current overload, & misoperation |
| 10 | | 3 Phase Induction & Synchronous Motors | Conduit Box, Leads, and Connections | Copper | Not stated | VIB AND CORR, CONTAM, MOIST- EL | Leak, poor electrical contact, loose leads, improper seals |
| 11 | | 3 Phase Induction & Synchronous Motors | Motor | See sub- components | Not stated | WEAR, THERM, VIB, CURSTR, RAD, FAT, AND MOIST-EL | Misaligned parts, burned out motor, & disengaged motor |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plant: Reviewed by: Jerry Edson, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------|------------|------------------|---------------|-------------|
| 1 | | Motor Operated | Gearbox - Gears | Not stated | EIM, Limitorque, | WEAR | Not stated |
| | | Valve | | | Rotork | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | 1 | 1 | - | 1 | |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--------------------------------------|----------------------|------------------|-----------|------------------------|----------|------|
| Inoperable | Rare | Not discussed in | N/A | Not stated | 12, 20, | 18 |
| | | report | | | and 21 | |

Document: NUREG/CR-4156, Operating Experience and Aging-Seismic Assessment of Electric Motors **Reviewed by:** L. C. Meyer, INEL - .. **.**.. Del _

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|---|-------------|----------------------------|--|---|---|------|
| Not stated | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | | |
| Degraded operation or failure to function | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | S-2, 2-15, & 4-23 | 2 |
| Frame distortion, shift in rotor center of gravity, insuficient cooling, winding short short or overheating of rotor coils leading to burnt motor and failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | | 3 |
| Excess current due to aging from many starts, cage winding failure due to jogging, over heating of rotor coils leading to burnt motor, winding shorts, insulation shrinkage results in decreased output or failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | | |
| Loose brush connection, dirt & foreign particles, wear out of carbon brushes, relaxed spring load in the brush holder mechanisms, dirt/ moisture on commutator and oxidation effects results in decreased output or failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 2-22, S-2, 4-25 | 5 |
| Seized bearings, and overheating, excessive vibration could cause fracture and bearing scoring, corrosion due to exposure to air. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 26, and 4- 27 | 6 |
| Failure to function or degraded operation | OCCCASIONAL | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 2-15, 4- 24, 4-25, 4-25, 4- 27, and 4- 28 | 7 |
| Decreased output or failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | | 8 |
| Burning of motor windings, jamming of break coil, overload the motor drawing large currents into the windings results in failure to operate. | Rare | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 28 | 9 |
| Degraded insulation, shorts, or open circuits result in decreased output or failure to function. | Occasional | Not discussed in report | No specific program | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | | 10 |
| Burned or dead motor, disengaged motor, & overcurrent results in decreased output or failure to function. | Rare | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programms, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 4-29 | 11 |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|------------------|-----------|---|-------------|------|
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12, 15, | 1 |
| as required | | report | 1 ' | should be performed. Good records should be maintained [4] | 72, 167 | |
| | | l | 1 | | | |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plant **Reviewed by:** Jerry Edson, INEL

| em System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------|-------------------------|---|------------|----------------------------|----------------|-----------------------------|
| 2 | Motor Operated Valve | Gearbox -Fasteners | Not stated | EIM, Limitorque, Rotork | Not stated | Fastener loosening |
| 3 | Motor Operated Valve | Gearbox - Stem Nut | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 4 | Motor Operated Valve | Gearbox - Drive Sleeve | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 5 | Motor Operated Valve | Gearbox - Bearings | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 6 | Motor Operated Valve | Gearbox - Luberican | Not stated | ElM, Limitorque, Rotork | Not stated | Hardening |
| 7 | Motor Operated Valve | Gearbox - Shaft | Not stated | EIM, Limitorque, Rotork | WEAR, MECHSTR | Tapering of the shaf |
| 8 | Motor Operated Valve | Gearbox - Clutch | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 9 | Motor Operated Valve | Gearbox - Spring Pack and Torque Switch | Not stated | EIM, Limitorque, Rotork | Not stated | Response change |
| 10 | Motor Operated Valve | Gearbox - Stem Lock Nut | Not stated | EIM, Limitorque, Rotork | Not stated | Loosening . |
| 11 | Motor Operated Valve | Gearbox - Seal | Not stated | EIM, Limitorque, Rotork | WEAR | Deterioration |
| 12 | Motor Operated Valve | Motor | Not stated | EIM, Limitorque, Rotork | CORR, WEAR | Not stated |
| 13 | Motor Operated Vaive | Motor | Not stated | EIM, Limitorque, Rotork | ELETEMP | Break down of insulation |
| 14 | Motor Operated Valve | Switches - Contacts | Not stated | EIM, Limitorque, Rotork | CORR, CORR/PIT | Not stated |
| 15 | Motor Operated Valve | Switches - Insulation | Not stated | EIM, Limitorque, Rotork | ELETEMP | Insulation breakdown |
| 16 | Motor Operated Valve | Switches - Grease | Not stated | EIM, Limitorque, Rotork | Not stated | Hamening |
| 17 | Motor Operated Valve | Switches - Gear and Cam | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 18 | Motor Operated Valve | Switches - Fastener | Not stated | ElM, Limitorque, Rotork | Not stated | Loosening |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function Failure to open or close, failure to operate | Not stated | Not discussed in | Rel.progs | Report Recommendations Accurate and consistent mov testing | Page No. 5 - 12, 15, | |
|---|------------------|------------------|------------------------|---|-------------------------|----------------|
| as required | NOL SLALOU | report | specific, GL | should be performed. Good records | · · · | 1 |
| as required | | Tehou | 89-10. | should be maintained [4] | 12, 107 | |
| | | | NUREG-1352 | Should be maintained [4] | 1 | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12, 15, | <u>†</u> |
| as required | 1401 312180 | report | specific, GL | should be performed. Good records | | 1 |
| as required | | report | 89-10 | should be maintained [4] | , | |
| | (| | NUREG-1352 | | í 1 | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12 15 | <u>†</u> |
| as required | NOUSIAIOU | report | specific, GL | should be performed. Good records | | 1 |
| as required | | report | 89-10, | should be maintained [4] | 12, 10, | 1 |
| | | | NUREG-1352 | | | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12, 15, | 1 |
| as required | | report | specific, GL | should be performed. Good records | | |
| ao roquirou | | | 89-10, | should be maintained [4] | , _, | (|
| | | | NUREG-1352 | | | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12, 15, | <u>† – </u> |
| as required | | report | specific, GL | should be performed. Good records | | |
| | | | 89-10. | should be maintained [4] | | |
| | | | NUREG-1352 | | 1 | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12, 15 | 1 |
| as required | 1 | report | specific, GL | should be performed. Good records | | 1 |
| | ł | | 89-10, | should be maintained [4] | , | 1 |
| | [| | NUREG-1352 | [.] | | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12, 15 | 1 |
| as required | | report | specific, GL | should be performed. Good records | | 1 |
| | 1 | iopoit | 89-10, | should be maintained [4] | , | 1 |
| | | | NUREG-1352 | | | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5-12 15 | t |
| as required | , tot out out of | report | specific, GL | should be performed. Good records | |] |
| | | | 89-10. | should be maintained [4] | 12, 10, | İ. |
| | | | NUREG-1352 | | | |
| Failure to open or close, failure to operate | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5 - 12 15 | 1-1 |
| as required | | report | specific, GL | should be performed. Good records | | ' |
| | | 10pont | 89-10, | should be maintained [4] | 12, 101 | |
| | | | NUREG-1352 | | | 1 |
| Leakage of lubricant out from gearbox or | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5-12 15 | 1 |
| eakage of contaminants into the gear box | 1010000 | report | specific, GL | should be performed. Good records | | ' |
| resulting in failure to open or close or | | roport | 89-10 | should be maintained [4] | 12, 107 | |
| failure to operate as required | | | NUREG-1352 | should be maintained [4] | | |
| Failure to open or close or failure to | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5-12 15 | 1 |
| operate as required | 100.000.00 | report | specific, GL | should be performed. Good records | | Ι. |
| operate de required | | iopoit | 89-10, | should be maintained [4] | 12, 101 | |
| | | | NUREG-1352 | | | |
| Failure to open or close or failure to | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5.12 15 | 1 |
| operate as required | not outou | report | specific, GL | should be performed. Good records | | ' |
| oporato do requinda | | Toport | 89-10, | should be maintained [4] | 12, 107 | |
| | | | NUREG-1352 | | | |
| Failure to open or close or failure to | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5-12 15 | 1 |
| operate as required | | report | specific, GL | should be performed. Good records | | 1' |
| | | lishour | 89-10, | should be maintained [4] | 12, 107 | |
| | | | NUREG-1352 | strong po mananed [4] | | |
| Failure to open or close or failure to | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5.12 15 | 1 |
| operate as required | NOT STATED | report | specific, GL | should be performed. Good records | | ^י ا |
| operate de l'oquited | | ispoir | 89-10. | should be penormed. Good records should be maintained [4] | 12, 107 | |
| | | | NUREG-1352 | Succid po that ranged [4] | | |
| Failure to open or close or failure to | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | 5.10 15 | -1 |
| operate as required | Not Stated | report | specific, GL | should be performed. Good records | | 1 ' |
| | | i oport | 89-10, | should be performed. Good records should be maintained [4] | 12, 10/ | |
| | | | NUREG-1352 | should be maintained [4] | | |
| ailure to open or close or failure to | Not stated | Not discussed in | Vendor | Accurate and consistent movi tection | 5.10 15 | 1 |
| pperate as required | NOT STATED | | specific, GL | Accurate and consistent mov testing | | ، ا |
| aperate as required | ł | report | | should be performed. Good records | 12, 10/ | |
| | | | 89-10, | should be maintained [4] | | |
| siluro to open or close or failure to | Not stated | Not diaguaged in | NUREG-1352 | Accurate and an interview to the | | <u>├</u> |
| Failure to open or close or failure to | Not stated | Not discussed in | Vendor | Accurate and consistent mov testing | | 1 |
| operate as required | 1 | report | specific, GL 89-10, | should be performed. Good records | /2, 167 | |
| | | | | should be maintained [4] | | |
| | | | NUREG-1352 | onodia po manadica [4] | | |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plant Reviewed by: Jerry Edson, INEL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---------------------------------------|-------------------------|--------------------------|------------|------------------------------|---------------|----------------------|
| 19 | | Motor Operated Valve | Valves - Operator | Not stated | Anchor Darling, Velan, ET | WEAR, CORR | Not stated |
| 20 | | Motor Operated Valve | Valves - Yoke Bushing | Not stated | Anchor Darling, Velan, ET | WEAR | Not stated |
| 21 | · · · · · · · · · · · · · · · · · · · | Motor Operated Valve | Valves - Valve Stem | Not stated | Anchor Darling, Velan, ET | WEAR, MECHSTR | Tapering of the shaf |
| 22 | | Motor Operated Valve | Valves - Fasteners | Not stated | Anchor Darling, Velan, ET | Not stated | Loosening |
| 23 | | Motor Operated Valve | Valves - Valve Seat | Not stated | Anchor Darling, Velan, ET | WEAR, CORR | Not stated |
| 24 | | Motor Operated Valve | Valves - Bonnet Seal | Not stated | Anchor Darling, Velan, ET | Not stated | Deterioration |
| 25 | | Motor Operated Valve | Valves - Stem Packing | Not stated | Anchor Darling, Velan, ET | Not stated | Deterioration |

Document: NUREG/CR-4257, Inspection, Surveillance, and Monitoring of Electrical Equipment Inside Containment of Nuclear Power Plants - With Applications to I Reviewed by: L. C. Meyer, INEL

| e <u>m S</u> | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|--------------|----------------|---|--|--------------|--------------------------------------|---|
| | Cable | 600 V, 4 kV, and 13 kV Power Cable Insulation | Cross-linked polyethylene (XLPE) | Not stated | THERM, RAD, CHEM, AND MOIST-EL | Chemical changes, dielectric degradation, & cracks |
| 2 | Cable | 600 V, 4 kV, and 13 kV Power Cable Insulation | Ethylene propylene | Not stated | THERM, RAD, CHEM, AND MOIST-EL | Chemical changes, dielectric degradation, & cracks |
| 3 | Cable | 600 V, 4 kV, and 13 kV Power Cable Insulation | Polyvinyl chloride (PVC) | Not stated | THERM, RAD, CHEM, AND MOIST-EL | Radiation deterioration, dielectric degradation, & cracks |
| 4 | Cable | Cable Sheathing and Jacket | Chlorosulfonated polyethylene (CSP) and Kapton | Not stated | THERM, RAD, & CHEM. | Radiation deterioration, dielectric degradation, & cracks |
| 5 | Cable | Control Cable | Cross-linked polyethylene (XLPE) | Not stated | THERM, RAD, & CHEM. | Radiation deterioration, dielectric degradation, & cracks |
| 6 | Cable | Coaxial Cable | Cross-linked polyethylene (XLPE) | Not stated | THERM, RAD, & CHEM. | Radiation deterioration, dielectric degradation, & cracks |
| 7 | Cable | Mineral Insulation Metal Jacket Cable | Not stated | Not stated | RAD & VIB | Wear |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plant: Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Func | tion Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|-------------------------|----------------------------|--|--|----------|------|
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | | 19 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | | 20 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | | 21 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | | 22 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | | 23 |
| Leakage | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | | 24 |
| Leakage | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | | 25 |

Document: NUREG/CR-4257, Inspection, Surveillance, and Monitoring of Electrical Equipment Inside Containment of Nuclear Power Plants - With Applications to I Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | |
|--|----------------------|----------------------------|------------------------|--|---------------------|---|
| Chemical changes in polymer resulting from aging, loss of dielectric generally occurs after deterioration of mechanical properties, treeing may cause rapid breakdown of dielectric capabilities. loss of flexibility, can't withstand voltage stress | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26,38, 40, & 53 | 1 |
| Loss of dielectric generally occurs after deterioration of mechanical properties, treeing may cause rapid breakdown of dielectric capabilities. loss of flexibility, can't with stand voltage stress | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26,38, 40, & 53 | 2 |
| Subject to deterioration from radiation, loss of dielectric generally occurs after deterioration of mechanical properties. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26,38, 40, & 53 | 3 |
| Major failure modes for sheathing are loss of flexibility and imperviousness, teflon glue fails at low radiaton doses resulting in inability to protect conductor insulation. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, kapton not recommended for applications subject to radiation doses > 0.01 mrad [4] | 26,38, 40, & 53 | 4 |
| Loss of dielectric generally occurs after deterioration of mechanical properties, loss of flexibility, loss of imperviousness, aging similar to power cable. Results in failure to properly transmit voltage or current. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26, 39, 40, & 53 | 5 |
| Loss of dielectric generally occurs after deterioration of mechanical properties, loss of flexibility, loss of imperviousness, aging similar to power cable. Results in failure to properly transmit voltage or current. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26, 39, 40, & 53 | 6 |
| Conductor wear through insulation due to bending or vibration. Results in ffailure to ransmit voltage or current. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures. [4] | 26, 30, | 7 |

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|----------|-----------------------------------|---|---|---------------------------|------------------------------|--|
| 1 | | Force Balance Type Transmitter | Force Balance Bar & Linkage | 316 stainless steel | The Foxboro Company | VIB AND WEAR | Wear, failure to operate, bending component, zero shift |
| 2 | | Force Balance Type Transmitter | Feedback Coil | Copper | The Foxboro Company | THERM, | Burnout |
| 3 | | Force Balance Type Transmitter | Amplifier | Carbon resistors, transistors, OP amps, capacitors & diodes | The Foxboro Company | THERM, RAD, VOLSTR | Degradation of insulation, insulation breakdown, & crack |
| 4 | | Force Balance Type Transmitter | Housing Seals | Viton | The Foxboro Company | THERM, RAD, & CONTAM | Embrittlement, cracking, and inability to seal |
| 5 | | Force Balance Type Transmitter | Diaphragm Capsule | 316 stainless steel | The Foxboro Company | CORR | Leakage or perforation |
| 6 | | Force Balance Type Transmitter | Diaphragm Seal | 316 stainless steel | The Foxboro Company | THERM OR RAD | Inability to maintain pressure barrier, variable instrument |
| 7 | | Capacitance Type Transmitter | Sensing Cell | 316 stainless steel | Rosemount | THERM AND RAD | Leakage, rupture, oil breakdown, or perforation |
| 8 | <u> </u> | Capacitance Type Transmitter | Terminal Cover Seal | Ethylene propylene | Rosemount | THERM AND RAD | Embrittlement and cracking |
| 9 | | Capacitance Type Transmitter | Electronics Cover Seal | Ethylene propylene | Rosemount | THERM AND RAD | Embrittlement and cracking |
| 10 | | Capacitance Type Transmitter | Electronics Parts - Misc Small Components | Not stated | Rosemount | OXIDAT, THERM, AND VOLSTR | Degradation of insulation, arcing, shorts and open circuits |
| 11 | | Strain Gage Type | Strain Gage | Resistive material | ITT Barton Instruments | VIB | Loss of continuity or open resistor |
| 12 | i | Strain Gage Type | Housing Seal | Ethylene propylene | ITT Barton Instruments | THERM AND RAD | Embrittlement or cracking |
| 13 | | Strain Gage Type | Potentiometer | Phenolic body, nylon rotor, and slider | ITT Barton Instruments | CORR AND THERM | Corrosion material buildup lubricant loss |
| 14 | | Strain Gage Type | Electric Module | Carbon resistor, transistors, operational amplifier, capacitors, and diodes | ITT Barton Instruments | VIB, THERM, OR RAD | Component deterioration or change in component parameters. |
| 15 | | Strain Gage Type | Bourdon Tube | Haynes alloy NO 25 | ITT Barton Instruments | CORR | Contamination build up and material loss. |

| Reviewed by: L. C. Meyer, INEL Effect of Aging on Component Functio | | e Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|----------------------------|--|------------------------|-------------------|------|
| Wear of pivot points, decreased accuracy, complete failure, zero shift, bending of components in level system, | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 1 |
| Loss of output | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 2 |
| Shorting or opening of electronic components, loss of accuracy, drift, zero shift, loss of signal, may fail high or low, lose accuracy, or fail with steady output. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 3 |
| Inability of seal to provide moisture and pressure barrier, ingress of environmental contaminants, and loss of pressure barrier results in transmitter drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 9, 18 & 21 | 4 |
| Perforation of diaphragm from corrosion or flaw, variable instrument drift as pressures across diaphragm equalize, and leakage through diaphragm, permanent deformation of diaphragm, and zero shift. | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 5 |
| Variable instrument drift as pressures across diaphragm equalize, and inablitity to maintain pressure barrier. | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 6 |
| Leakage of cell fluid through diaphragm, loss of accuracy and drift, rupture allows equalization of forces on diaphragm, drastic change in sensing cell characteristics, oil breakdown due to thermal or radiation stress. | Rare | Not discussed in report | Enhanced Surveillance - GL 90-01 Suppl. 1 | Not stated | 9, 11, 19 & 21 | 7 |
| Inability of seal to provide moisture and pressure boundary, cracking due to thermal or radiation stresses, and loss of electronics due to ingress of environmental contaminants. Results in transmitter drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 9, 11, 19 & 21 | 8 |
| Inability of seal to provide moisture and pressure boundary, cracking due to thermal or radiation stresses, and loss of electronics due to ingress of environmental contaminants. Results in transmitter drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 9, 11, 19 & 21 | 9 |
| Loss of signal, sporadic operation, shorting or opening of components, oxidation of contacts, bridging of circuits. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 9, 11, 19 & 21 | 10 |
| Loss of continuity in bridge circuit, loss of output, loss of response to input pressure, and failure of instrument. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 11 |
| Inability to provide moisture and pressure barrier, failure of electronics due to contamination. Results in instrument drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 6, 7, 20 & 22 | 12 |
| Corrosion of resistive elements in potentiometer, wirewound potentiometer corrodes open due to thermal stress and corrosive lubricant, fails over range, and loss of span adjustment. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 13 |
| Loss of full output, calibration shift, component parameters change. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 14 |
| Permanent deformation of tube, zero shift, leaks in bourdon tube to transmitter housing, perforatioon due to corrosion, drift of transmitter, failure of transmitter to respond. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 15 |

Document: NUREG/CR-4457, Aging of Class 1E Batteries in Safety Systems of Nuclear Power Plants **Reviewed by:** Jerry Edson, INEL

| | ewed by: Jerry Ed System | dson, INEL Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|-----------------------------|------------------------------|---------------------|---|--------------------------|------------------------|--|
| 1 | | Batteries - General | 1 | | GNB/Gould, Exide, C&D | | |
| 2 | | Batteries | Grids | Lead-calcium alloy | GNB/Gould, Exide, C&D | ELETEMP | Plate growth, loss of contact with active material |
| 3 | | Batteries | Active Material | Lead, lead dioxide | GNB/Gould, Exide, C&D | GAS, CONTAM | Dislodging or shedding of active material from the grid |
| 4 | | Batteries | Separators | Rubber/glass mat, polyethelene sheets | GNB/Gould, Exide, C&D | ELETEMP | Decreased electrical insulation |
| 5 | | Batteries | Electrolyte | Sulfuric acid and water | GNB/Gould, Exide, C&D | CONTAM | Chemical reactions, hydolysis |
| 6 | | Batteries | Vents | Fused Alumina | GNB/Gould, Exide, C&D | MECHSTR | Vent breaks allowing contamination to enter |
| 7 | | Batteries | Top Conductors | Lead-calcium alloy | GNB/Gould, Exide, C&D | ELETEMP, CORR, EMBR | Low electrolyte level causes corrosion and embrittlement |
| 8 | | Batteries | Terminals | Lead-calcium alloy, lead-calcium with copper insert | GNB/Gould, Exide, C&D | CORR/OX, CORR | Poor electrical contact with external busses |
| 9 | | Batteries | Container and Cover | Polycarbonate, styrene acrylonitrile, acrylo butadiene styrene | GNB/Gould, Exide, C&D | MECHSTR, CORR/OX | Oxidation of the lead causes plate growth |

Document: NUREG/CR-4564, Operating Experience and Aging-Seismic Assessment of Battery Chargers and Inverters **Reviewed by:** Jerry Edson, INEL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|---------------------------|---|---|--------------|--|---|
| 1 | | Chargers and Inverters | General | | | | |
| 2 | | Chargers and Inverters | Circuit Breakers | Not stated | PCP, Elgar | CONTAM, WEAR, EMBR, FAT, CORR/PIT, LOSLUB | Increased friction, binding, loss of continuity |
| 3 | | Chargers and Inverters | Fuse | Not stated | PCP, Elgar | FAT, ELETEMP | Metal fatigue and melting of the fuse material |
| 4 | | Chargers and Inverters | Relay | Not stated | PCP, Elgar | CORR/PIT, CORR | Loss of continuity across contacts and thru coil |
| 5 | | Chargers and Inverters | Electrolytic Capacitors | Not stated | PCP, Elgar | ELETEMP, VIBR | Loss of electrolyte, failure of leads |
| 6 | | Chargers and Inverters | Oil Filled Capacitors | Not stated | PCP, Elgar | ELETEMP, VIBR | Dielectric breakdown, failure of leads |
| 7 | | Chargers and Inverters | Magnetics (Transformer, Inductor) | Copper, polyamide polymer, mylar tape, ferite steel | PCP, Elgar | ELETEMP, THERM-CY, VIBR, LOTEMP, VOLSTR | Cracking/degr. of insulation and seals, wire fracture |
| 8 | | Chargers and Inverters | Silicon Controlled Rectifier | Not stated | PCP, Elgar | ELETEMP, VOLSTR, CURSTR | Over heating due to transients |

Document: NUREG/CR-4457, Aging of Class 1E Batteries in Safety Systems of Nuclear Power Plants **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|-----------------------|---|------------------------------------|------|
| | | Not discussed in report | N/A | A Phase 2 study of seismic vulnerability and advanced surveillance methods for identying seismic vulnerability [1] | 31 | 1 |
| Increased temp. from overcharging, ac ripple, and the environment accelerates oxidation. Poor electrical contact and breaking of the container with subsequent loss of electrolyte results in reduced capacity or failure | Frequent | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 2 |
| Gassing caused by overcharging or contamination introduced into the electrolyte deteriorates the active material resulting in reduced capacity | Occasional | IEEE 450, RG 1.129 | 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 3 |
| Decreased electrical insulation resulting in internal shorts and failure of the battery | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 4 |
| Chemical reactions and hydrolysis causes loss of electrolyte and loss of sulfuric acid resulting in reduced battery capacity | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 5 |
| Contaminates in the electrolyte result in reduced capacity | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 6 |
| Embrittled top conductors are susceptible to breaking and causes loss of capacity | Occasional | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 7 |
| Poor electrical contact results in loss of capacity and may result in total battery failure | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 8 |
| Plate growth and handling stresses results in cracked containers which allow electrolyte to escape resulting in reduced capacity or total failure | Frequent | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 9 |

Document: NUREG/CR-4564, Operating Experience and Aging-Seismic Assessment of Battery Chargers and Inverters **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|--|---|--|---|------|
| | | Not discussed in report | N/A | A comprehensive PM and testing program supported by personnel training should be implemented. Procedures are needed [2] | 6-7 | |
| Failure to operate, fails open | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | ANSI/IEEE 741-1986 Section 7.3 | Not stated | 4-25, 4- 27, 5-4 thru 5-9 | 2 |
| Fuse fails open. Failure to operate | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | ANSI/IEEE 741-1986 Section 7.3 | Pursue fuse failures due to thermal fatigue [2] | 4-25, 4- 27, 5-4 thru 5-9, 6-7 | 3 |
| Contacts open, open ciruit of the coil, and relay fails to operate | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 27, 5-4 thru 5-9 | 4 |
| Loss of capacitance and open circuit resulting in improper output or failure to operate | Frequent | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 27, 5-4 thru 5-9 | 5 |
| Loss of capacitance and open circuit resulting in improper output or failure to operate | Frequent | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 27, 5-4 thru 5-9 | 6 |
| Short circuits (turn to turn or to ground)or change in inductuance resulting in improper output. | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142 2 | | 2-19, 4- 25, 4-28, 5-4 thru 5- 9 | 7 |
| Short or open circuit resulting in improper or no output | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 8 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|---------------------------|---------------------------|------------|--------------|----------------------------|--|
| 9 | | Chargers and Inverters | Resistors | Not stated | PCP, Elgar | ELETEMP, VIBR | Lead fails, decrease in resistance |
| 10 | | Chargers and Inverters | Printed Circuit Boards | Not stated | PCP, Elgar | THERM-CY, CORR, VIBR | Cracking of circuit lines, open/loose at terminals |
| 11 | | Chargers and Inverters | Surge Suppressors | Not stated | PCP, Elgar | ELETEMP, VOLSTR, CURSTR | Semiconductor barrier breakdown |
| 12 | | Chargers and Inverters | Connectors | Not stated | PCP, Elgar | FAT | Wire breaks |
| 13 | | Chargers and Inverters | Meters | Not stated | PCP, Elgar | CONTAM, ELETEMP | Increase in bearing friction, coil degrades |
| 14 | | Chargers and Inverters | Switches | Not stated | PCP, Elgar | CORR, CORR/PIT | Loss of continuity across contacts |
| 15 | | Chargers and Inverters | Potentiometer | Not stated | PCP, Elgar | ELETEMP | Loss of continuity across wiper arm and coil |

Document: NUREG/CR-4715, An Aging Assessment of Relays and Circuit Breakers and System Interactions Reviewed by: L. C. Mever, INEL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---------------------------------------|------------------------|----------------------|-----------------------|-------------------|----------------|------------------------------|
| -1 | | Protective, Auxiliary, | Relay | Steel, aluminum, | GE & Westinghouse | THERM | Shape changes for |
| | | and Control Relays | | lexan, and phenolic | | | lexan, no effect for |
| | | | | | | | steel, al., or phnol. |
| 2 | | Protective, Auxiliary, | Coil Wire, Spools, & | polyamide-imide | Not stated | THERM & VOLSTR | Thermally caused |
| | | and Control Relays | Coatings | insulated wire, | | | failures, open |
| | | | | copper magnet wire, | | | circuits, and shorts |
| | | | | and nylon bobbins | | | |
| 3 | | Protective, Auxiliary, | Coil Spools | Nylon, Zytel & lexan | Not stated | THERM | Thermally caused |
| | | and Control Relays | | | | | failures |
| | | | | | | | |
| -4 | | Protective, Auxiliary, | Coil Coating | Polyester tape, fiber | Not stated | THERM | Thermally caused |
| | | and Control Relays | - | glass tape, & varnish | | | failures |
| | | | | | | | |
| 5 | | Protective, Auxiliary, | Contact Carriers | Phenolic, Zytel, | Not stated | THERM | Nylon may change i |
| | | and Control Relays | | delrin, & nyion | | | shape |
| 6 | | Protective, Auxiliary, | Contacts | Silver alloy | Not stated | WEAR, CHEM | Oxidation when |
| 4 | | and Control Relays | Contacts | Silver alloy | NULSIALOU | WEAR, OTEM | exosed to air & |
| | | | | | | | material attrition |
| -7 | · · · · · · · · · · · · · · · · · · · | Protective, Auxiliary, | Lead Wires | Copper | Not stated | VIB | Loose terminals |
| | | and Control Relays | | | | | |
| | | | | | | | |
| 8 | | Protective, Auxiliary, | Coil Lead Wire | Teflon, silicon | Not stated | THERM & RAD | Slow aging effects, |
| | | and Control Relays | Insulation | rubber, and Tefzel | | | degradation in insulation |
| | | Î. | | | | | Insulation |
| | | | | | | | |

Document: NUREG/CR-4564, Operating Experience and Aging-Seismic Assessment of Battery Chargers and Inverters **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rei.progs | Report Recommendations | Page No. | Item |
|--|----------------------|--|---|------------------------|---------------------------------|------|
| Open circuits, change in resistance values resulting in improper or no output | Rare | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 9 |
| Change in output of the charger/inverter | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 10 |
| Short ciruit within the surge arrestor and failure to operate | Rare | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 11 |
| Fatigue caused by installation stress causes wires to break resulting in open or short circuits and failure to operate | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 12 |
| No or improper response from the meter | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 13 |
| Switch failes open or closed | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 14 |
| Thermal degradation results in open or short circuit and improper output | Frequent | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142- 2 | Not stated | 4-25, 4- 28, 5-4 thru 5-9 | 15 |

Document: NUREG/CR-4715, An Aging Assessment of Relays and Circuit Breakers and System Interactions Reviewed by: L.C. Mever, INEL

| Reviewed by: L. C. Meyer, INEL | | | | | | |
|---|------|------------------|-------------|--|----------|-----------|
| Effect of Aging on Component Function | | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
| Binding of control relays, have been noted | | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 1 |
| for continuously energized compact relays | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| with plastic cases resulting in improper | | | IEEE 338 | thermally induced failure cause, see | 160 | 1 1 |
| operation or failure to operate | - | | | report for more rec. [2] | | |
| The higher temperatures associated with | Rare | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 2 |
| continuously energized coils have caused | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| failures of relay coils and bobbins | | | IEEE 338 | thermally induced failure cause, see | 160 | |
| resulting in improper operation or failure to | | | | report for more rec. [2] | | |
| operate. | | | | | | \square |
| The higher temperatures associated with | Rare | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 3 |
| continuously energized coils have caused | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| failures of relay bobbins resulting in relay | | | IEEE 338 | thermally induced failure cause, see | 160 | |
| having improper operation or failure to | | | | report for more rec. [2] | | |
| operate. | _ | | | | | |
| The higher temperatures associated with | Rare | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 4 |
| continuously energized coils have caused | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| failures of relay coils (assumed it includes | | | IEEE 338 | thermally induced failure cause, see | 160 | |
| coatings) resulting in improper operation | | | | report for more rec. [2] | | |
| or failure of relay. | | | | | | |
| Change in shape due to thermal aging | Rare | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 5 |
| can cause binding or improper contact | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| mating resulting in improper operation or | | | IEEE 338 | thermally induced failure cause, see | 160 | |
| failure of relay. | | | | report for more rec. [2] | | |
| Wear due to use and testing resulting in | Rare | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 6 |
| failure to make proper contact. | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| | | | IEEE 338 | thermally induced failure cause, see | 160 | |
| | | | | report for more rec. [2] | | |
| Loose terminations can cause ohmic | Rare | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 7 |
| heating and burnout | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| | | | IEEE 338 | thermally induced failure cause, see | 160 | |
| | | | | report for more rec. [2] | | |
| Improper operation or failure to operate. | Rare | Not discussed in | Protection: | Perform root cause failure | 28, 29, | 8 |
| | | report | IEEE 741, | evaluation, develop test method for | 35, and | |
| 1 | | | IEEE 338 | thermally induced failure cause, see | 160 | |
| | | | | report for more rec. [2] | | 1 |
| | | | | | | |
| • | • | | | I Contraction of the second seco | | · · |

| tem | System | eyer, INEL Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|------------------|--|---|--|------------------------------|--|---|
| ç | | Protective, Auxiliary, and Control Relays | Slip Motor Rotor | Aluminum disc & stainless steel shaft | Not stated | CONTAM | Metalic iron based particles can preven operation |
| 10 | | Time Delay Relays | Case | Steel, Lexan, and phenolic | Not stated | THERM | Shape changes for lexan & phenolic |
| 11 | | Time Delay Relays | timing Motor | Magent wire with formal varnish | Not stated | THERM | Same as other insulation varnish |
| 12 | | Time Delay Relays | Relay | Silver | Not stated | WEAR | Wear with use |
| 13 | | Time Delay Relays | Relay | Delrin, Zytel, phenolic, & nylon. | Not stated | THERM | Oxidation of contact |
| 14 | | Time Delay Relays | Cams | Delrin & metal | Not stated | THERM & WEAR | Delrin may change shape, metal may wear |
| 15 | | Time Delay Relays | Timing Circuits | Resistance and capacitance networks with solid state components | Not stated | Not stated | Not stated |
| 16 | | Time Delay Relays | Timing Diaphragm (Applies to Pneumatic Relay Only) | Silicon rubber | Not stated | THERM | Material may take a set if not exercised periodically. |
| 17 | | Solid State Relays | Solid state Components - SCRs & TRIAC | Not stated | Not stated | THERM, RAD, VOLSTR, CURSTR, & VIB. | Insulation degradation from therm & rad, fatique from vib. |
| 18 | | Molded Case Circuit Breakers | Contacts, Trip Device, Spring, and Case | Not stated | GE, Westinghouse, & Gould | THERM, ÉLECT, MECH, & ENV. | Material vaporized, annealing bimetal, wear, friction & fat |
| 19 | | Metal-Clad Circuit Breakers | Housing, Doors, Frame & Mechanisms | Steel, electroplated steel, & cast bronze | GE, Westinghouse, & Gould | CURSTR, VIB, FAT, & CORR. | Loose parts, component failure, stiffening of joints. |
| 20 | | Metal-Clad Circuit Breakers | Mechanisms Lubricants | Molybenium disulfide & petroleum-based grease | Not stated | LOSLUB AND THERM | Dryout and hardening of lubricants |
| 21 | | Metal-Clad Circuit Breakers | Contacts | Silver Alloy on copper base | GE, Westinghouse, & Gould | CURSTR, WEAR, THERM, AND CONTAM | Loss of material, wear, and contamination |
| -22 | | Metal-Clad Circuit Breakers | Insulating Materials for Power Path | Polyester, glass fiber-filled epoxy resin, & phenolic | GE, Westinghouse, & Gould | THERM, EMBR, AND VOLSTR | Contamination, loss of dielectric properties, & leakage path |
| 23 | Safety Injection | Relays | See relay Subcomponent Descriptions | See relay material descriptions | GE & Agastat | VOLSTR, THERM, VIB, AND WEAR | Thermal stress, coil burnout, set point drift, & con. wear |
| 24 | Safety Injection | Circuit Breakers | Molded Case and Metal-Clad Circuit Breakers | See CB detail descriptions | GE, Westinghouse, & Gould | ELECT, THERM, VIB, WEAR, & ENV | Loss of material, corr, & arcing evaporation of contacts |

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Document: NUREG/CR-4715, An Aging Assessment of Relays and Circuit Breakers and System Interactions Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | on Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | item |
|---|-----------------------|----------------------------|--|---|--|------|
| Metalic iron based particles can lodge between the disc and magnet preventing operation. | Rare | Not discussed in report | IEE 741-1986 Section 7, IEEE 338-1987 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | S |
| Some rare instances of case shape changes resulting in binding of contacts resulting in failure to operate. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 30, 35, & 36. | 10 |
| Insulaton failure may cause shorts and failure to provide timing delay function. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, 35, & 36. | 11 |
| Contacts wear with cycling and making and breaking load resulting in failure to make proper contact. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, & 35 | 12 |
| Failure to make proper contact. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, & 35 | 13 |
| Cams may wear and high temperature may deform delrin cams resulting in degraded operation or relay failure. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, & 35 | 14 |
| Not stated | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30 | 15 |
| The first operation of relay after a long period will have an improper time delay. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30 & 36 | 16 |
| Breakdown of insulation, ohmic heating lead to insulation and component failure, vib. may loosen sockets/pins causing opens, shorts resulting relay failure. | Occasional | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 26, 27, 28, & 30. | 17 |
| Damage contacts & arc chute materials, annealed bimetal strips causes nuisance trips, vaporized material deposits on insulation, loose connections, leakage paths, component failure, hardening of lubricants, stiffening of joints, & loss of operability. | Occasional | Not discussed in report | Safety related: IEEE 741. Others: No specific | Replace after two nuisance trips, develop diagnostic techniques for early detection of component failures. [2] | 78, 83, 91, 97,99, 113, and 163 | 18 |
| Freezing of joints, increased friction, & loss of operability | Rare | Not discussed in report | Safety related: IEEE 741. Others: No specific | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, & 163 | 19 |
| Evaporation of petrolium based grease may leave a nonlubricating soap base & high temperatures may cause harding of lubricants resulting in loss of operability. | Occasional | Not discussed in report | | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, & 163 | 20 |
| Failure to operate as required. | Occasional | Not discussed in report | Vendor specific programs | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, 101, & 163. | 21 |
| Failure to provide insulation results in circuit failure. | Occasional | Not discussed in report | Vendor specific programs | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, 101, & 163. | 22 |
| Coil failures, binding, and electrical component failures increase with age. Protection relays may also fail due to drift | Occasional | Not discussed in report | IEE 741-1986 Section 7, IEEE 338-1987 | Desirable to have incipient failure detection technique to detect both old and new failure modes [2] | 142, 159, & 160 | 23 |
| Loss of operability. | Occasional | Plant maintenance | IEEE 741-1986 Section 7 | Dagnostic techniques should be developed for use with physical inspections to determine condition of circuit breakers. [2] | 142, 161, 162, & 163. | 24 |

| | System | Structure/Comp | Seals | Ethylene propylono | Not stated | THERM, RAD, | Leaks |
|---|------------------------------|-----------------------------------|--|---|--------------|--------------------------------------|---|
| 1 | System | Transmitter | Seals | Ethylene propylene | | MOIST-EL | |
| 2 | Reactor Protection System | Pressure Transmitter | Fill-Oil | Silicon | Not stated | THERM & RAD | Oil degradation |
| | | | | | | | |
| 3 | Beactor Protection System | Pressure Transmitter | Electronic Components | Epoxy glass laminate, seats, & insulation materials | Not stated | THERM, RAD, MOIST-EL | Drift and subcomponent degradation |
| 4 | Reactor Protection System | Pressure Transmitter | Piping & Valves | Stainless steel | Not stated | CORR | Blockage, leaks |
| 5 | Reactor Protection System | Pressure Transmitter | Valve Packing | Not stated | Not stated | WEAR | Leaks |
| 6 | Reactor Protection System | Strain Gage Pressure Transduce | Bourdon Tube, Electronic Components, Seals & Wire | EDPM, Nylon, copper, tefzel, & steel | Not stated | RAD, THERM, MOIST-EL, & CONTAM | Resistance change tube blockage, and shunting |
| 7 | Reactor Protection System | Pressure Switch | Bellows, Switch Contacts, Seals & Wire | Copper | Not stated | THERM, MOIST- EL, CONTAM, WEAR | Wear, tube blockage, and contact resistance change |
| 8 | Reactor Protection System | Resistance Temperature Device | Sensing Wire, Insulator & Sheath | Platinum, aluminum oxide powder, and inconel X750 or stainless steel sheath | Not stated | RAD, THERM, AND MOIST-EL | Resistance change and shunting |
| 9 | Reactor Protection System | Nuclear Instrument | Nuclear Sensitive Ion Chamber | Not stated | Not stated | THERMAL-CY AND MOIST-EL | Degrades sensor, low resistance, and erratic output |
| 0 | Reactor Protection System | Electronic Modules | Various Electronic Components | Not stated | Not stated | FAT & VIB | Loss of fatigue resistance |
| 1 | Reactor Protection System | Relays | Coils and Contacts | Not stated | Not stated | WEAR, CONTAM, CORR, AND CURSTR | Contacts wear, foreign material buil up causes short ckt |
| 2 | Reactor Protection System | Scram Breakers | Contacts, Under Volatge & Shunt Trip Attachments | Not stated | Westinghouse | WEAR | Contact wear, pin binding in uv attachent, lack of lubricant |
| 3 | Reactor Protection System | Control Cable | Conductor | #16 AWG copper except nuclear instruments sue RG11/CU Coax | Not stated | CORR, MOIST-EL, RAD, & WEAR | Mechanical damage & corrosion on terminations |
| 4 | Reactor Protection System | Control Cable | Insulation | Cross linked polyethylene and polyethylene | Not stated | MOIST-EL, RAD, & WEAR | Mechanical damage insulaton degradation, and low ir |

Document: NUREG/CR-4740, Nuclear Plant-Aging Research on Reactor Protection Systems **Reviewed by:** L. C. Meyer, INEL Effect of Aging on Component Function Contribute Failure Reported progs Rel. pro

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|----------------------------|--|--|--|------|
| Seal failure allows leaks leading to transmitter drift and moisture intrusion. | Occasional | Not discussed in report | IEEE 338- 1987, RG | Not stated | 15, 18, 61, 65, & | |
| | | | 1.118, ISA 67.06, Tech Spec | | 69 | |
| Degradation or loss of fill-oil causes transmitter drift and signal variance from other channels. | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech | Not stated | 18, & 62 | 2 |
| Components are subject to drift of zero & span set points, and ultimate failure, resulting in loss of data channel. | Occasional | Not discussed in report | Spec IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 18, 65, & 70 | 3 |
| Blockage causes degraded channel operation, components are subject to loss of calibration, resulting in loss of data channel. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 17, 19,28, 42, & 69 | 2 |
| Components are subject to loss of calibration, resulting in loss of data channel. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 65 | . 5 |
| Sensing element resistance change due to radiation, seal failure allows moisture to get into connectors that lead to shunting signal, foreign material blocks sensing tube. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 15, 17, 48, & 69 | e |
| Wear leads to switch failure, seal failure allows moisture to get into connectors that lead to shunting signal, foreign material blocks sensing tube. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 17, 34, 37, 49, & 65 | 7 |
| Sensing element resistance change due to radiation, seal failure allows moisture to get into sensor and moisture causes shunting of signal. | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 17. 19, 27, 32, & 70 | 8 |
| Transmitter becomes noisy or erratic, also low insulation resistance (few problems reported). | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 19, 20, 27, 33, 65, & 66 | 9 |
| Small system components such as transistors, capacitors, logic elements, terminals and wire connectors are subject to mechanical fatigue-related failures due to vibration, most failures are catastropic with unknown cause. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 27, 29-33, 35-37, 42- 45, 47-49, 65, & 70 | 10 |
| Sticking armature, open or short circuits in the coil of the electromagnet, and contact degradation causes failure to function. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 11, 13, B- 7, & C-3 | 11 |
| Increased friction, nicking of latch surfaces caused by repeated opeations, binding and friction causes degraded operation or failure to operate. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 66, 70, and Appendix B | 12 |
| Increase in series resistance and loose connections cause failure to accurately conduct current. | Rare | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [4] | 20, 21, 23, 48, & 70 | 13 |
| Decreased insulation resistance damage due to handling will accelerate aging and result in cable failing to accurately transmit voltage and current. | Rare | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [4] | 20, 21, 23, 48, & 70 | 14 |

Document: NUREG/CR-4740, Nuclear Plant-Aging Research on Reactor Protection Systems Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------|--------------------|--|---|--------------|---|--|
| 15 | Reactor Protection System | Control Cable | Jacket | Neoprene and galvanized steel except nuclear cable had PVC and galvanized steel | Not stated | CORR, MOIST-EL, RAD, EMBR, & WEAR | Loss of material, attrition, and insulation degradation |
| 16 | Reactor Protection System | Cable Penetrations | Assembly, Seals, Cable, Connectors, & Inert Gas | SS, brass, elastomer, insul. Matl, polysulfone, polyolefin, gold plated copper | Not stated | CORR, MOIST-EL, & RAD | Loss of material, insulation degradation, loss of fill gass |
| 17 | Reactor Protection System | | Transmitters, Electronic Modules, Cables, Breakers | See components | B&W | CORR, RAD, VIB, CURSTR, THERM, & CONTAM | See components |

Document: NUREG/CR-4747 V1, An Aging Failure Survey of LWR Safety Systems and Components

Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|--------------|------------|--------------|---------------|-------------|
| | Four Systems | | | Not stated | Not stated | Not stated | |
| 1 | Covered (Same as | | | | | | |
| | Volume 2) | | | | | | |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) Reviewed by: L. C. Meyer, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------------|---------------------------|--------------|------------|--------------|---------------|--|
| 1 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 2 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 3 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | VIBR | Loosening |
| 4 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | CLOG | Flow blockage |
| 5 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performanc |
| 6 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Drift, contact failure module failure, or elect. failure |
| 7 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | WEAR | Attrition |
| 8 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 9 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | CONTAM | Buildup of deposite causing erroneous/erratic signals |
| 10 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Out of calibration, drift, or module fau |

Document: NUREG/CR-4740, Nuclear Plant-Aging Research on Reactor Protection Systems Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------------------|------------------------|--|-------------------|------|
| Failure to protect cable insulation and conductors. | Occasional | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [4] | 20, 21, & 48 | 15 |
| Radiation causes embrittlement and insulation degradation, corrosion causes material degradation and material build up, leaking seal allow loss of fill gas and then moisture intrusion resulting in failure to accurately transmit voltage and current. | Rare | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [2] | 20 & 23 | 16 |
| See components | Rare | Not discussed in report | | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [2] | IV, 69, & A-16 | 17 |

Document: NUREG/CR-4747 V1, An Aging Failure Survey of LWR Safety Systems and Components Reviewed by: 1 C Meyer INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|------------------|-----------|------------------------|----------|------|
| The aging information in Volume 1 is the | Not stated | Not discussed in | N/A | Not stated | | 1 |
| same as that covered in the Volume 2 | | report | | | | |
| reveiw. | | | | | | |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|----------------------------|--|------------------------|----------|------|
| Fails to close | Rare | Not discussed in report | IEE 741-1986 Section 7 | Not stated | F-20 | 1 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEE 741-1986 Section 7 | Not stated | F-20 | 2 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEE 741-1986 Section 7 | Not stated | F-20 | 3 |
| Erroneous or erraric signals - erroneous or erraric signals are produced by the instrument because of foreign material intrusion. | Rare | Not discussed in report | IEEE 338- 1987, Tech. Spec. requirements | Not stated | F-21 | 4 |
| Erroneous or erratic signals - erroneous or erratic signals are produced by the instrument due to faulty module or loss of calibration. | Rare | Not discussed in report | IEEE 338- 1987, Tech. Spec. requirements | Not stated | F-21 | 5 |
| Failure to operate | Rare | Not discussed in report | IEEE 338- 1987, Tech. Spec. requirements | Not stated | F-21 | 6 |
| Erroneous/erratic signals - erroneous erratic signals are produced by the instrument. | Rare | Not discussed in report | IEEE 338- 1987, Tech. Spec. requirements | Not stated | F-22 | 7 |
| Erroneous/erratic signals - erroneous erratic signals are produced by the instrument being out of calibration. | Rare | Not discussed in report | IEEE 338- 1987, Tech. Spec. requirements | Not stated | F-22 | 8 |
| Eroneous or erratic signals are produced by the instrument | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-23 | 9 |
| Loss of performance | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-23 | 10 |

| | System | Structure/Comp | Subcomponent | | Manufacturer | ARD mechanism | ARD effects |
|----|-------------------------------|-----------------------------|--------------|------------|--------------|---------------|--|
| 11 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | WEAR | Attrition |
| 12 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Erroneous/erratic signals |
| 13 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 14 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | WEAR | Attrition |
| 15 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Loss of performant |
| 16 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Erroneous/erratic signals |
| 17 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 18 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 19 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 20 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | Not stated | Loss of performanc |
| 21 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | WEAR | Attrition |
| 22 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | CORR | Loss of material |
| 23 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | CURSTR | Arcing, material attrition, and carbo deposits |
| 24 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Loss of performance |

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Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function Failure to operate | Rare | Not discussed in | Rel.progs | Report Recommendations | Page No. F-23 | |
|---|------------|----------------------------|-------------|---------------------------------------|--------------------|--------------|
| railure to operate | Rare | | | Not stated | F-23 | l ' |
| | | report | 1987, RG | | | |
| | 1 | | 1.118, ISA | | | Į |
| | | | 67.06, Tech | | | |
| | | | Spec | | | <u> </u> |
| Out of calibration or faulty module related | Rare | Not discussed in | IEEE 338- | Not stated | F-27 | 1 |
| to aging, | | report | 1987, RG | | | |
| | | | 1.118, ISA | | | |
| | 1 | | 67.06, Tech | | | |
| | | | Spec | | | |
| Failure to operate | Rare | Not discussed in | IEEE 338- | Not stated | F-27 | 1: |
| • | | report | 1987, RG | | | |
| | | • | 1.118, ISA | | | |
| | ļ | | 67.06, Tech | J | | j |
| | | | Spec | | | |
| Failure to operate | Rare | Not discussed in | IEEE 338- | Not stated | F-27 | 1. |
| | 1 iaio | report | 1987, RG | | | l i |
| | | report | 1.118, ISA | | | |
| | | | 67.06, Tech | | | 1 |
| _ | ł | | | | | |
| | l | | Spec | | | <u> </u> |
| Failure to operate because of end of life or | Hare | Not discussed in | IEEE 338- | Not stated | F-27 | 1! |
| faulty module related to aging. | 1 | report | 1987, RG | | | 1 |
| | | | .1.118, ISA | 1 | | 1 |
| | | | 67.06, Tech | | | |
| | | | Spec | | | L |
| Loss of performance due to out of | Rare | Not discussed in | IEEE 338- | Not stated | F-28 | 16 |
| calibration or faulty module | | report | 1987, RG | | | |
| | | | 1.118, ISA | | | i |
| | | 1 | 67.06, Tech | | | |
| | | | Spec | | |] |
| Failure to operate | Rare | Not discussed in | IEEE 338- | Not stated | F-28 | 17 |
| | 11000 | report | 1987, RG | i i i i i i i i i i i i i i i i i i i | 10 | '' |
| | | iepoir | 1.118, ISA | | | |
| | | | | | | |
| | | | 67.06, Tech | | | |
| | | No. A all a sure of all in | Spec | | | |
| Failure to operate due to faulty module | Rare | Not discussed in | IEEE 338- | Not stated | F-28 | 18 |
| related to aging. | | report | 1987, RG | | 1 | |
| | | | 1.118, ISA | | | |
| | | | 67.06, Tech | | | |
| | | | Spec | | | |
| Erroneous or erratic signals are produced | Rare | Not discussed in | IEEE 338- | Not stated | F-38 | 15 |
| by the instrument. | | report | 1987, RG | | | |
| • | | | 1.118, ISA | 1 | | |
| | | | 67.06, Tech | | | |
| | | | Spec | | | |
| Erroneous signals are produced by the | Occasional | Not discussed in | IEEE 338- | Not stated | F-38 | 20 |
| instrument because of out of calibration | Cuasional | | | | | 20 |
| insumment pecause of out of calibration | | report | 1987, RG | | | |
| | | 1 | 1.118, ISA | | | |
| | | | 67.06, Tech | | | |
| | | | Spec | | | |
| Failure to operate | Rare | Not discussed in | IEEE 338- | Not stated | F-38 | 21 |
| | | report | 1987, RG | | | |
| | 1 | | 1.118, ISA | | | |
| | | | 67.06, Tech | | 1 | l |
| | | | Spec | | | |
| Failure to operate | Rare | Not discussed in | IEEE 338- | Not stated | F-38 | 22 |
| · · · • | 1 | report | 1987, RG | | | |
| | | | 1.118, ISA | | | |
| | | | 67.06, Tech | | | |
| | | | Spec | | | |
| Failure to operate | Rare | Not discussed in | IEEE 338- | Not stated | F-38 | 23 |
| and to operate | 1 1010 | | | | 1-30 | ^ح |
| | | report | 1987, RG | | 1 1 | |
| | | | 1.118, ISA | | | |
| | | | 67.06, Tech | | | |
| | | | Spec | | | |
| Erroneous signals are produced by the | Rare | Not discussed in | IEEE 338- | Not stated | F-39 | 24 |
| instrument due to out of calibration or | ļ | report | 1987, RG | } | | |
| aulty module. | | | 1.118, ISA | | | |
| | 1 | 1 | | | | 1 |
| | | | 67.06, Tech | | | |

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Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) **Reviewed by:** L. C. Meyer, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|-------------------------|--------------|------------|--------------|---------------|---|
| 25 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | WEAR | Attrition |
| 26 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Open circuit |
| 27 | | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| | System | | | | | | |
| 28 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | Not stated | Loss of function |
| 29 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| 30 | Chemical and Volume Control System | AC Circuit Breakers | Not stated | Not stated | Not stated | FAT | Cumulative fatigu damage |
| 31 | Chemical and Volume Control System | Heat Tracing Heaters | Not stated | Not stated | Not stated | CORR | Loss of material |
| | Chemical and Volume Control System | Heat Tracing Heaters | Not stated | Not stated | Not stated | Not stated | Abnormal resistar or aging related so point drift. |
| 33 | Chemical and Volume Control System | Level Controllers | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| | Chemical and Volume Control System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performar |
| | Chemical and Volume Control System | Level Transmitters | Not stated | Not stated | Not stated | Not stated | Loss of performar |
| 1 | Class 1E DC Power Supply System | Batteries | Not stated | Not stated | Not stated | Not stated | Cause accelerated aging, not hold charge, or end of |
| | Class 1E DC Power Supply System | Battery | Not stated | Not stated | Not stated | WEAR | Attrition |
| | Class 1E DC Power Supply System | Battery | Not stated | Not stated | Not stated | CONTAM | Buildup of deposit |
| | Class 1E DC Power Supply System | Battery | Not stated | Not stated | Not stated | Not stated | Loss of performan |
| | Class 1E DC Power Supply System | AC Circuit Breaker | Not stated | Not stated | Not stated | WEAR | Attrition |
| 1 | Emergency On-Site Power Supply System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of performar |
| | | | | | | | |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function Failure to open - failure to operate | Rare | Not discussed in | Rel.progs | Report Recommendations | Page No | 2 |
|---|------------|----------------------------|--|------------------------|---------|----|
| | | report | 1987, RG 1.118, ISA 67.06, Tech | | -39 | |
| | [| | Spec | | | + |
| Failure to operate | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-39 | 26 |
| Fails to open - failure of a normally closed relay to open upon demand because of binding, or wear | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146- 2 | Not stated | F-40 | 27 |
| Failure to operate because of drift or insulation breakdown related to aging. | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146- | Not stated | F-40 | 28 |
| Failure to operate | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146- 2 | Not stated | F-41 | 29 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | ANSI/IEEE 741-1986 Section 7 | Not stated | F-47 | 30 |
| Loss of function | Rare | Not discussed in report | No specific program | Not stated | F-48 | 31 |
| Loss of function | Rare | Not discussed in report | No specific program | Not stated | F-48 | 32 |
| Erroneous or erratic signals are produced by the instrument. | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06 | Not stated | F-49 | 33 |
| Erroneous or erratic signals are produced by the instrument because of being out of calibration. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06 | Not stated | F-49 | 34 |
| Erroneous or erratic signals are produced by the instrument because of being out of calibration or faulty module. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06 | Not stated | F-50 | 35 |
| Loss of function - lack of specified output from batteries | Occasional | Not discussed in report | IEEE 450- 1987, RG 1.129, Tech Spec Surveil. | Not stated | F-56 | 36 |
| Loss of function - inability of the charging unit to perform its function to specifications. | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146- 2 | Not stated | F-57 | 37 |
| Loss of function - inability of the charging unit to perform its function to specifications. | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146- 2 | Not stated | F-57 | 38 |
| Loss of function - inability of the charging unit to perform its function to specifications because of set point drift or faulty module. | Frequent | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146- 2 | Not stated | F-57 | 39 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-58 | 40 |
| Failure to perform as expected because of aging related component drift or out of calibration. | Rare | Not discussed in report | Vendor specific, RG 1.108, Tech. Specs. | Not stated | F-61 | 41 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---|------------------------------|--------------|------------|--------------|---------------|--|
| 42 | Emergency On-Site Power Supply System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of function |
| 43 | CLASS 1E Instrumentation, Uninterruptable Power Supply System | AC Circuit Breaker | Not stated | Not stated | Not stated | WEAR | Attrition |
| | CLASS 1E Instrumentation, Uninterruptable Power Supply System | Inverter | Not stated | Not stated | Not stated | WEAR | Attrition |
| | CLASS 1E Instrumentation, Uninterruptable Power Supply System | inverter | Not stated | Not stated | Not stated | Not stated | Loss of function |
| 46 | CLASS 1E Instrumentation, Uninterruptable Power Supply System | Inverter | Not stated | Not stated | Not stated | Not stated | Loss of performanc |
| 47 | High Pressure Injection System | AC Circuit Breakers | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 48 | High Pressure Injection System | AC Circuit Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 49 | High Pressure Injection System | AC Circuit Breakers | Not stated | Not stated | Not stated | Not stated | Los of performance |
| 50 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | Not stated | Cause accelerated aging |
| 51 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | Not stated | Loss of performanc |
| 52 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 53 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | WEAR | Attrition |
| | High Pressure Injection System | Heat Tracing Heaters | Not stated | Not stated | Not stated | CORR | Loss of material |
| 55 | High Pressure Injection System | Heat Tracing Heaters | Not stated | Not stated | Not stated | Not stated | Winding failure, open, short, or high resistance |
| 56 | High Pressure Injection System | Load Sequence Controllers | Not stated | Not stated | Not stated | Not stated | End of life |
| 57 | High Pressure Injection System | Load Sequence Controllers | Not stated | Not stated | Not stated | CONTAM | Builup of deposits |
| 58 | High Pressure Injection System | Load Sequence Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performanc |
| 59 | High Pressure Injection System | Level Transmitters | Not stated | Not stated | Not stated | Not stated | Loss of performanc |
| 60 | High Pressure Injection System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Loss of performanc |
| 61 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | FAT | Fatigue accumulative damages |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio Failure due to open circuit. | Rare | Not discussed in | Rel.progs | Report Recommendations | Page No. | 42 |
|---|------------|----------------------------|--|------------------------|----------|----|
| railure due to open circuit. | Hare | report | specific, RG 1.108, Tech. Specs. | NOISIALOO | (-0) | 42 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-63 | 43 |
| Loss of function - the inverter fails to perform its intended function to specified requirements. | Occasional | Not discussed in report | Vendor specific programs. Tech. Specs. | Not stated | F-64 | 44 |
| The inverter fails to perform its intended function to specified requirements due to electrical failure, insulation breakdown, open or short circuit related to aging. | Occasional | Not discussed in report | Vendor specific programs. Tech. Specs. | Not stated | F-64 | 45 |
| The inverter has degraded operation because of aging related drift or faulty modules. | Occasional | Not discussed in report | Vendor specific programs. Tech. Specs. | Not stated | F-64 | 46 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-66 | 47 |
| Failure to operate - the circuit breaker does not function property, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-66 | 48 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand because of a faulty module. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-66 | 49 |
| Erroneous or erratic signals are produced by the instrument | Rare | Not discussed in report | IEEE 338- 1987, RG 1,118 | Not stated | F-67 | 50 |
| Erroneous or erratic signals are produced by the instrument because out of calibration. | Occasional | Not discussed in report | | Not stated | F-67 | 51 |
| Failure to operate | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-67 | 52 |
| Failure to operate | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-67 | 53 |
| Loss of function | Rare | Not discussed in report | No specific program | Not stated | F-71 | 54 |
| Loss of function | Occasional | Not discussed in report | No specific program | Not stated | F-71 | 55 |
| Erroneous or erratic signals | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-72 | 56 |
| Failure to operate | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-72 | 57 |
| Failure to operate because of faulty module | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-72 | 58 |
| Erroneous or erratic signals because unit out of calibration. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-73 | 59 |
| Erroneous or erratic signals are produced by the instrument because of set point drift due to aging. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-82 | 60 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 61 |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) **Reviewed by:** L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------|---------------------|--------------|------------|--------------|---------------|------------------------------|
| 62 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 63 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | Not stated | Binding or out of adjustment |
| 64 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 65 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | Not stated | Coil failure |
| 66 | Service Water System | Flow Indicators | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 67 | Service Water System | Flow Swicthes | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 68 | Service Water System | Flow Swicthes | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 69 | Service Water System | Pressure Indicators | Not stated | Not stated | Not stated | CLOG | Buildup |
| 70 | Service Water System | Pressure Indicators | Not stated | Not stated | Not stated | Not stated | Loss of performance |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants Reviewed by: E. W. Roberts, INEL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|-----------------|--------------------|--------------------|--------------|---------------------|-------------------------|
| 1 | | SOV ASCO 3-Way | / Coil | Class H insulation | ASCO | ELETEMP, | Loss of dieletric |
| | | Direct Acting | | 1 | | CURSTR, & | strength and |
| | l | | | | 1 | VOLSTR | conductor |
| | | | | | | | short/open |
| 2 | | SOV | Core | Stainless steel | ASCO | CONTAM | Friction between |
| | | | | | | | core and guide |
| 3 | | sov | Disk Holder Assy | EPDRM OR Vitron | ASCO | ELETEMP | Degradation of |
| | | | Seat | | | | elastomers |
| 4 | | SOV | Disc Holder Spring | Steel | ASCO | CORR | Spring relaxation or |
| | | | | | | | failure |
| 5 | | sov | Core Spring | Stainless steel | ASCO | CORR | Spring failure |
| | | | | | | | |
| 6 | | sov | Disc Holder | EPDM OR Viton | ASCO | CONTAM & | Seat degradation |
| | | | Assembly Seat | | | ELETEMP | |
| 7 | | SOV 3-Way Pilot | Coil | Not stated | ASCO | ELETEMP, | Insulation failure and |
| | | · Operated | | | | CURSTR, & VOLSTR | conductor open/short |
| 8 | | sov | Core | Not stated | ASCO | CONTAM | Binding between |
| | | | | | | | core and guide |
| 9 | | sov | Disc Holder Assy | Elastomers | ASCO | CORR ELETEMP | Valve disc adheres |
| | | | Seat | | | | to oriface |
| | | | | ļ | | | |
| | | l | 1 | | | | |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|-----------------------|----------------------------|--------------------------------|-------------------------------|----------|------|
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 62 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 63 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 64 |
| Premature open - the opening of the circuit breaker prior to demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 65 |
| Failure to operate due to being out of calibration (aging related). | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-89 | 66 |
| Erroneous or erratic signals | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-89 | 67 |
| Erroneous or erratic signals due to set point drift, insulation breakdown or out of calibration. | Frequent | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-90 | 68 |
| Erroneous or erratic signals | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-104 | 69 |
| Erroneous or erratic signals because of being out of calibraton. | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118 | Not stated | F-104 | 70 |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Func | and the second | | Rel.progs | Report Recommendations | Page No. | |
|---|--|------------------|-----------------|-------------------------------------|------------|---|
| /alve does not operate | Occasional | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34- | |
| | | report | programs | Testing of proposed monitoring | 35. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | |
| | | | | Evaluation of failures [4] | | |
| Partial/full failure of valve to change | Occasional | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34- | |
| position | | report | programs | Testing of proposed monitoring | 35. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | |
| | | | | Evaluation of failures [4] | | |
| /alve fails to operate | Not stated | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34- | |
| | | report | programs | Testing of proposed monitoring | 35. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | |
| | | | | Evaluation of failures [4] | | |
| Valve fails to operate as required | Not stated | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34- | |
| | | report | programs | Testing of proposed monitoring | 35. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | |
| ····· | | | | Evaluation of failures [4] | <u> </u> | |
| Seat leakage | Not stated | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34- | |
| | | report | programs | Testing of proposed monitoring | 35. 41-43. | |
| | | 1 | | techniques. Develope baseline data. | 54 | |
| | | | | Evaluation of failures [4] | | |
| Seat leakage | Not stated | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34- | |
| | | report | programs | Testing of proposed monitoring | 35. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | |
| | | | | Evaluation of failures [4] | | |
| Valve fails to operate | Not stated | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34. | |
| | | report | programs | Testing of proposed monitoring | 36. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | |
| | | | | Evaluation of failures [4] | | |
| Valve fails to operate | Not stated | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34. | |
| | | report | programs | Testing of proposed monitoring | 36. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | Į |
| | | | | Evaluation of failures [4] | | |
| Valve fails to operate as required | Not stated | Not discussed in | Vendor specific | R&D to develope test methods. | 25-26. 34. | |
| | | report | programs | Testing of proposed monitoring | 36. 41-43. | |
| | | | | techniques. Develope baseline data. | 54 | |
| | | | | Evaluation of failures [4] | | |
| | | | | | | |
| | | 1 | | | | 1 |

| Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------------------------|--|---|--|--|--|
| SOV | Disc Holder Spring | Steel | ASCO | CORR | Spring relaxation or failure |
| sov | Pressure Diaphragm Bleed Hole | | ASCO | CONTAM | Blocked bleeder hole |
| sov | Exhaust Diaphragm Bleed Hold | | ASCO | CONTAM | Blocked bleeder hole |
| SOV | Core Spring | Stainless steel | ASCO | CORR | Spring failure |
| SOV | Disc Holder Assy Seat | EPDM | ASCO | CONTAM ELETEMP | Seat degradation |
| SOV | Pressure Diaphragm | EPDM OR Nomex fabric | ASCO | CONTAM ELETEMP | Continuous exhaust |
| SOV | Exhaust Diaphragm | EPDM OR Nomex fabric | ASCO | CONTAM ELETEMP | Leakage through exhaust port |
| SOV 2-Way Direct Operating | Coil | Class H insulation | Valcore | ELETEMP CURSTR VOLSTR | Insulation failure short/open conductors |
| SOV 2-Way Direct Operating | Coil | Not stated | Valcore | ELETEMP CURSTR VOLSTR | Insulation failure short/open conductors |
| SOV 2-Way Direct Operating | Plunger Spring | Stainless steel | Valcore | CONTAM CORR | Binding in guide. spring breakage |
| SOV 2-Way Direct Operating | Plunger Spring | Stainless steel | Valcore | CONTAM CORR | Binding in guide. spring breakage |
| SOV 2-Way Direct Operating | Pilot Spring | Not stated | Valcore | CORR | Spring failure |
| SOV 2-Way Direct Operating | Plunger | Stainless steel | Valcore | CONTAM | Binding in guide tube |
| SOV 2-Way Direct Operating | Plunger | Stainless steel | Valcore | CONTAM | Binding in guide tube |
| SOV 2-Way Direct Operating | Pilot Spring | Stainless steel | Valcore | CORR | Spring failure |
| SOV 2-Way Direct Operating | Position Reed | Not stated | Valcore | Not stated | Contact failure |
| SOV 2-Way Direct Operating | Poppet Seat | Elastomers | Valcore | ELETEMP CONTAM | Eroded seat |
| | SOVSOVSOVSOVSOVSOVSOVSOVSOVSOVSOVSOVSOV2-Way Direct OperatingSOV2-Way Direct Operating | SOVDisc Holder SpringSOVPressure Diaphragm Bleed HoleSOVExhaust Diaphragm Bleed HoldSOVCore SpringSOVDisc Holder Assy SeatSOVDisc Holder Assy SeatSOVPressure DiaphragmSOVDisc Holder Assy SeatSOVExhaust DiaphragmSOVExhaust DiaphragmSOVExhaust DiaphragmSOV2-Way Direct OperatingCoilSOV2-Way Direct OperatingCoilSOV2-Way Direct OperatingCoilSOV2-Way Direct OperatingPlunger SpringSOV2-Way Direct OperatingPlunger SpringSOV2-Way Direct OperatingPlunger SpringSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlungerSOV2-Way Direct OperatingPlunger | SOVDisc Holder SpringSteelSOVPressure Diaphragm Bleed HoleSOVExhaust Diaphragm Bleed HoldSOVCore SpringStainless steelSOVDisc Holder Assy SeatEPDMSOVDisc Holder Assy SeatEPDM OR Nomex fabricSOVPressure Diaphragm EPDM OR Nomex fabricEPDM OR Nomex fabricSOVExhaust Diaphragm EPDM OR Nomex fabricSOVExhaust Diaphragm EPDM OR Nomex fabricSOVExhaust Diaphragm EPDM OR Nomex fabricSOV 2-Way Direct OperatingCoilClass H insulation OperatingSOV 2-Way Direct OperatingCoilNot statedSOV 2-Way Direct OperatingPlunger Spring OperatingStainless steelSOV 2-Way Direct OperatingPlunger Spring Stainless steelStainless steelSOV 2-Way Direct OperatingPlunger Stainless steelStainless steelSOV 2-Way Direct OperatingPlungerStainless steelSOV 2-Way Direct OperatingPlungerStainless steelSOV 2-Way Direct OperatingPlungerStainless steelSOV 2-Way Direct OperatingPlungerStainless steelSOV 2-Way Direct OperatingPlot Spring Stainless steelStainless steelSOV 2-Way Direct OperatingPlot Spring Stainless steelStainless steelSOV 2-Way Direct OperatingPlot Spring Stainless steelStainless steelSOV 2-Way Direct OperatingPlot Spring Stainless steelSta | SOV Disc Holder Spring Steel ASCO SOV Pressure Diaphragm Bleed Hold ASCO SOV Exhaust Diaphragm Bleed Hold ASCO SOV Core Spring Stainless steel ASCO SOV Core Spring Stainless steel ASCO SOV Disc Holder Assy Seat EPDM ASCO SOV Disc Holder Assy Seat EPDM OR Nomex fabric ASCO SOV Pressure Diaphragm fabric ASCO SOV Exhaust Diaphragm fabric ASCO SOV Exhaust Diaphragm fabric ASCO SOV Exhaust Diaphragm fabric ASCO SOV Exhaust Diaphragm fabric Valcore SOV Exhaust Diaphragm fabric Valcore SOV 2-Way Direct Operating Coil Class H insulation Valcore SOV 2-Way Direct Operating Plunger Spring Stainless steel Valcore SOV 2-Way Direct Operating Plunger Spring Stainless steel Valcore SOV 2-Way Direct Operating Plunger Stainless steel Valcore SOV 2-Way Direct Operating Plunger Stainless steel Valcore SOV 2-Way Direct Operating Plot Spring Stainless steel Valcore SOV | SOV Disc Holder Spring Steel ASCO CORR SOV Pressure Diaphragm Bleed Hole ASCO CONTAM SOV Exhaust Diaphragm Bleed Hold ASCO CONTAM SOV Exhaust Diaphragm Bleed Hold ASCO CONTAM SOV Exhaust Diaphragm Bleed Hold ASCO CONTAM SOV Core Spring Stainless steel ASCO CONTAM SOV Disc Holder Assy Seat EPDM ASCO CONTAM ELETEMP SOV Pressure Diaphragm SOV EPDM OR Nomex tabric ASCO CONTAM ELETEMP SOV Pressure Diaphragm EDM OR Nomex tabric ASCO CONTAM ELETEMP SOV Exhaust Diaphragm EDM OR Nomex tabric ASCO CONTAM ELETEMP SOV 2-Way Direct Operating Coll Class H insulation Valcore CONTAM CORR SOV 2-Way Direct Operating Plunger Spring Stainless steel Valcore CONTAM CORR SOV 2-Way Direct Operating Plunger Spring Stainless steel Valcore CONTAM CORR SOV 2-Way Direct Operating |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | _ |
|---|------------|----------------------------|-----------------------------|--|------------------------------------|----|
| Valve fails to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 10 |
| Valve slow to respond | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | |
| Valve fails to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 12 |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 13 |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 14 |
| Valve leakage - valve failure to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 15 |
| Valve leakage - valve failure to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 16 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 17 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 18 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 19 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 20 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 21 |
| Valve sluggish or not operational | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 22 |
| Valve sluggish or no operation | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 23 |
| Slow valve closure | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 24 |
| No or constant position indication | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19, 25-28. 34, 38. 41-43, 54 | 25 |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 26 |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants Reviewed by: E. W. Roberts, INEL

| tem System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------|-------------------------------|-----------------|--------------------|--------------|--------------------------|---|
| 27 | SOV 2-Way Direct Operating | Poppet Seat | EPDM | Valcore | ELETEMP CONTAM | Eroded seat |
| 28 | SOV 2-Way Direct Operating | Pilot Seat Seal | EPDM | Valcore | ELETEMP CONTAM | Eroded seat |
| 29 | SOV 2-Way Direct Operating | Coil | Class H insulation | TRC | ELETEMP CURSTR VOLSTR | Insulation failure and short/open conductor |
| 30 | SOV | Coil Diode | Not stated | TRC | Not stated | Open diode |
| 31 | sov | Core | Not stated | TRC | CONTAM | Binding in core tube |
| 32 | sov | Pilot Disc Seat | Stainless steel | TRC | ELETEMP CONTAM | Degradation of elastomers |
| 33 | SOV | Main Disc | Stainless steel | TRC | CONTAM | Jammed disc |
| 34 | sov | Position Switch | Not stated | TRC | WEAR | Contact failure |
| 35 | sov | Position Relay | Not stated | TRC | Not stated | Coil conductor short/open |
| 36 | SOV | Return Spring | Stainless steel | TRC | CORR | Spring breakage |
| 37 | SOV | Main Disc Seat | Stainless steel | TRC | WEAR | Seat degradation |

Document: NUREG/CR-4819 V2, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants, Vol. 2 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------------|--|------------|------------------|----------------------|---|
| | | Solenoid-Operated Valves | Core Seat & Seals (Elastomeric Components) | Not stated | ASCO AND Skinner | THERM & AGR- CHEM | Prolonged temperatures degrades seals, chem attack by oils |
| 2 | | Solenoid-Operated Valves | Solenoid Coil Insulation | Not stated | Not stated | THERM | Degraded insulation |
| 3 | | Solenoid-Operated Valves | Core Spring | Not stated | Not stated | WEAR & CORR | Changes in mechanical propeties. binding, or corrsion contam |
| 4 | | Solenoid-Operated Valves | Sliding Surfaces | Not stated | Not stated | WEAR & CORR | Loss of material and crud buidup |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Fund | | | Rel.progs | Report Recommendations | Page No. | |
|-------------------------------------|------------|----------------------------|-----------------------------|--|------------------------------------|------|
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 29 |
| Valve fails closed | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 30 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 31 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 32 |
| Valve fails to operate | Not stated | Not discussed in report | programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 33 |
| Loss of position indication | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 34 |
| Position indication does not change | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 35 |
| Valve remains open | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 36 |
| Valve does not have a tight shutoff | Not stated | Not discussed in report | Vendor specific programs | R&D to develope test methods. Testing of proposed monitoring techniques. Develope baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | . 37 |

Document: NUREG/CR-4819 V2, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants, Vol. 2 Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|----------------------|----------------------------|-----------------------------|---|----------------------|------|
| Chemical attack of elastomers by oil and degradation of elastomers resulting from prolonged operation at excessively high temperatures resulting in failure to operate. | Rare | Not discussed in report | 1 . | Determine the sensitivity with which degraded elestomeric valve seats can be determined from electrical measurements [2] | 5, 7, 8, 11, & 44 | 1 |
| Electrical failure of solenoid coil, caused by high-voltage turn-off transients in combination with insulation weakened by prolonged operation at high temperatures, electrical failure due to short circuit, conductor burnout. | Occasional | Not discussed in report | 1 . | Visual inspections and electrical resistance tests [2] | 5, 7, 8, 11, & 44 | 2 |
| Changes in mechanical properties of materials, binding in operation, hum or chatter, worn spring, & wear, change in valve operating time or in rush current. | Rare | Not discussed in report | Vendor specific programs | Visual inspections and electrical characterization of inrush currents [2] | 5, 7, 8, 11, & 44 | 3 |
| Mechanical binding and sluggish shifting caused by worn or improper parts or the presence of foreign materials inside the valve, increase in frictional force | Occasional | Not discussed in report | Vendor specific programs | Visual inspections and electrical characterization of inrush currents and valve actuation times. [2] | 5, 7, 8, 11, & 44 | 4 |

Document: NUREG/CR-4928, Degradation of Nuclear Plant Temperature Sensors **Reviewed by:** L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------|-----------------------------|--|--------------|--|---|
| | | Temperature Sensors | RTD Sensing Wire or Film | Platinum | Not stated | OXIDAT, VIB, CONTAM, & ELE- TEMP | Platininum oxide build up, fat, ion migration, & strain |
| 2 | | Temperature Sensors | RTD Insulation | Powder or cement (material not identified in report) | Not stated | MOIST-EL | Moisture decreases resistance |
| 3 | | Temperature Sensors | RTD Sheath | Stainless steel | Not stated | VIB | Cold working in metals |

Document: NUREG/CR-4939 V1, Improving Motor Reliability in Nuclear Power Plants - Performance Evaluation and Maintenance Practices **Reviewed by:** Jerry Edson, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|-----------------|--|------------|--------------|---------------|---|
| | Electric Motors | Dielectric, Rotational, Mechanical | Not stated | Not stated | Not stated | Insulation is most affected by aging mechanisms |

Document: NUREG/CR-4939 V2, Improving Motor Reliability in Nuclear Power Plants Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|--|--------------|---------------|--|
| | | Motor | Insulation | Glass, mylar, dacron w/poly binder, epoxy, poly fibers & poly varnish | Westinghouse | ELETEMP | Slot wedge developed hole(s), arcing to ground |
| 2 | | Motor | Bearing | Not stated | Westinghouse | ELETEMP WEAR | Bearing failure |

Document: NUREG/CR-4939 V3, Failure Analysis and Diagnostic Tests on A Naturally Aged Large Electric Motor **Reviewed by:** E. W. Roberts, INEL

| iten | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---------------|------------|--------------|---------------|-------------|
| | t | | 400HP, 2400 V | Not stated | Not stated | VOLSTR | Insulation |
| | | | Motor | | | | breakdown |
| | | | | | | | |

Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems Reviewed by: L. C. Mever, INEL

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|---------------------------------------|-----------------------------------|--------------------------------|-----------------|--------------|---------------------------------------|--|
| 15 | PWR high pressure injection system | Air Operated Valves | | Not stated | Not stated | CONTAM | Parts degrade from oil in air supply |
| 16 | PWR high pressure injection system | HPI Nozzles and Thermal Sleeve | | Stainless steel | Not stated | THERM FAT | Crack initiation and propagation |
| 17 | PWR high pressure injection system | I & C Electronics | Small Electronic Components | Not stated | Not stated | CORR | Opens, shorts, and loose connections |
| 18 | PWR high pressure injection system | PIPING | | Stainless steel | Not stated | THERM FAT, WEAR, VIB, & MECHSTR | Cracking & abrasive wear |
| 19 | PWR high pressure injection system | Valve | | Stainless steel | Not stated | WEAR & CONTAM | Leakage, blockage, & mechanical linkage faults |
| 20 | PWR high pressure injection system | Pump | | Stainless steel | Not stated | THERM-CY, WEAR, VIB, & FAT | Wear on parts and seal leaks |
| 21 | PWR high pressure injection system | Pipe Supports | | Not stated | Not stated | VIB AND FAT | Loosening of connections or breaking loose |
| 22 | PWR high pressure injection system | Motor Operated Valve | | Stainless steel | Not stated | WEAR AND VOLSTR | Loose connections, wear on moving parts, motor failure |

Document: NUREG/CR-4928, Degradation of Nuclear Plant Temperature Sensors Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|------------------------|--|------------------------------|------|
| Changes in resistance causes calibration changes | Not stated | Not discussed in report | | Burn-in program for new sensors, develop a data base for degradation mechanisms, and simple tests to check sensor prob. [2] | A-9, and A-31 to A- 36 | 1 |
| Shunting of sensing element occurs when insulating powder gets wet. moisture intrusion occurs when the seals dry out, shrink, crack, or leak resulting in calibration shift or failure to function. | Not stated | Not discussed in report | No specific program | Burn-in program for new sensors, develop a data base for degradation mechanisms, and simple tests to check sensor prob. [2] | A-9, and A-31 to A- 36 | 2 |
| Mechanical shock and vibration can cause cold working in metal that leads to failure of the sheath and moisture intrusion. | Not stated | Not discussed in report | No specific program | Burn-in program for new sensors, develop a data base for degradation mechanisms, and simple tests to check sensor prob. [2] | A-9, and A-31 to A- 36 | 3 |

Document: NUREG/CR-4939 V1, Improving Motor Reliability in Nuclear Power Plants - Performance Evaluation and Maintenance Practices **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|---------------------|------------------|------------------------------------|-----------|------|
| This report references a phase I study | Not stated | EPRI; IEEE | EPRI; IEEE 4, | Motors important to safety should | 1-6; 2-7; | 1 |
| that investigated aging effects. This | | 4,43,85,95,112,117, | 43, 85, 95, 112, | undergo cost-effective PM programs | 4-1; 5- | |
| report only addresses motor evaluation | | 286,429,432,522 | 117, 286, 429, | [2] | 9,10,11,& | |
| and maintenance practices | | | | | 12; 7-1 | |

Document: NUREG/CR-4939 V2, Improving Motor Reliability in Nuclear Power Plants Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|----------------------------|---------------------------------|---|------------------|------|
| Motor failure | Not stated | Not discussed in report | Section 14.2.3 | The "plug reversal life test" is recommended for motor qualification. [2] | 2-1, 6-1 | |
| Motor failure | Not stated | Not discussed in report | IEEE 334-1974 Section 14.2.3 | Not stated | 4-1, 5-1, 6-1 | 2 |

Document: NUREG/CR-4939 V3, Failure Analysis and Diagnostic Tests on A Naturally Aged Large Electric Motor Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|--------------------|----------------|---------------------------------|----------|------|
| Motor failure | Frequent | DC insulation &/or | IEEE 334-1974 | Install effective grnd or grnd | 3-4 | 1 |
| | | polarization tests | Section 14.2.3 | detectors on 3 Ph "capacitance" | | 1 |
| | | | | grnded (delta) PWR syst. [2] | | |

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Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|--|------------------------|----------|------|
| Fail to operate | Rare | Not discussed in report | Vendor specific program. Tech Spec surveill. | Not stated | 36 | 15 |
| Nozzle leaks and loose parts resulting in degraded HPI system | Rare | Not discussed in report | Dye penetrant, ultrasonic, radiography | Not stated | 36 & 53 | 16 |
| Failure to operate | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 36 | 17 |
| Through the pipe wall leakage resulting in HPIS degraded operation or failure to function. | Rare | Not discussed in report | Dye penentant, ultrasonic, radiography | Not stated | 36 & 53 | 18 |
| Failure to operate resulting in HPIS failure. Valve failure allowes cold water to flow back into primary system resulting piping cracks. | Rare | Not discussed in report | Vendor specific programs | Not stated | 36 & 53 | 19 |
| Fail to start or run | Rare | Not discussed in report | Vendor specific programs | Not stated | 36 | 20 |
| Lose of pipe supports stresses piping leading to potential pipe failure and HPIS failure. | Rare | Not discussed in report | Plant specific program | Not stated | 36 | 21 |
| Valve failure to operate results in HPIS failure. | Rare | Not discussed in report | Vendor specific programs | Not stated | 36 | 22 |

Document: NUREG/CR-4992 V1, Aging and Servcie Wear of Multistage Switches Used in Safety Systems of Nuclear Power Plants **Reviewed by:** Jerry Edson, INEL

| tem Syster | | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------|---------------------|----------------------------|--|--------------------------------------|--|--|
| 1 | Multistage Switches | General | | GE, Westinghouse, Electro., Micro | | |
| 2 | Multistage Switches | Cam Shaft | Steel, Al, brass | GE, Westinghouse, Electro., Micro | EXFORCE, WEAR | Bent or twisted sha |
| 3 | Multistage Switches | Cam Shaft | Steel, Al, brass | GE, Westinghouse, Electro., Micro | MECHSTR, WEAR | Broken camshaft |
| 4 | Multistage Switches | Contacts | Silver or silver alloy | GE, Westinghouse, Electro., Micro | CORR, FAT, FAT/THERM, VIBR, CONTAM, ELETEMP, WEAR | Broken or distorted contact, sticking, loose contact |
| 5 | Multistage Switches | Contacts | Silver or silver alloy | GE, Westinghouse, Electro., Micro | ELETEMP, CURSTR, VOLSTR, | Pitted, worn, or welded contact |
| 6 | Multistage Switches | Contact Block | Phenolic | GE, Westinghouse, Electro., Micro | VIBR | Loose contact bank |
| 7 | Multistage Switches | Moving Contact Spring | Steel, Al, brass | GE, Westinghouse, Electro., Micro | FAT | Spring breaks |
| 8 | Multistage Switches | Moving contact Assembly | Not stated | GE, Westinghouse, Electro., Micro | FAT | Gear breaks |
| 9 | Multistage Switches | Moving Contact Pin | Not stated | GE, Westinghouse, Electro., Micro | ELETEMP, FAT, THERM-CY | Pin breaks |
| 10 | Multistage Switches | Cams | Polyphenylene oxide, acetal, phenolic | GE, Westinghouse, Electro., Micro | ELETEMP, RAD, THERM-CY, WEAR | Closing or opening cam failure |
| 11 | Multistage Switches | Cam Follower | Polycarbonate | GE, Westinghouse, Electro., Micro | ELETEMP, RAD, VIBR | Broken or warped follower |
| 12 | Multistage Switches | Cam Follower | Polycarbonate | GE, Westinghouse, Electro., Micro | WEAR | Slipping of cam follower |
| 13 | Multistage Switches | Switch Handle | Polycarbonate | GE, Westinghouse, Electro., Micro | VIBR | Broken or loose set screws |
| 14 | Multistage Switches | Shaft Bearings | Not stated | GE, Westinghouse, Electro., Micro | LOSLUB, WEAR, CONTAM | Bearing freezes up |
| 15 | Multistage Switches | Gear | Not stated | GE, Westinghouse, Electro., Micro | FAT, WEAR | Gear failure |
| 16 | Multistage Switches | Detent Mechanism | Steel, AI, brass, vulcanized fiber | GE, Westinghouse, Electro., Micro | FAT, WEAR | Wom detent mechanism, loose detent roller pin |
| 17 | Multistage Switches | Detent Stop Arm | Steel, Al, brass | GE, Westinghouse, Electro., Micro | EXFORCE | Bent stop arm |

Document: NUREG/CR-4992 V1, Aging and Servcie Wear of Multistage Switches Used in Safety Systems of Nuclear Power Plants **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Functio | | | Rei.progs | Report Recommendations | Page No. | Item |
|--|------------|--|---|--|--|------|
| | Not stated | Not discussed in report | No specific/vendor specific | Operators provide feedback on problems, failures should be analyzed no further consideraton by | 2, 10, 52 | |
| | | | programs | NPAR [2] | | _ |
| Bent or twisted shaft causes incorrect contact alignment and failure to operate as required | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10 <u>,</u> 31- 37, 41-44, 52 | |
| Switch will not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | |
| Contacts do not close or change state, open or short circuit, high electrical resistnace resulting in failure to operate | Frequent | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 4 |
| High contact resistance resulting in failure to operate as required | Frequent | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 5 |
| Contacts do not mate properly resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 6 |
| No positive return of cam followers, contacts may open or close randomly resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 7 |
| Contacts to not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 8 |
| Contacts will tend to remain closed during opening cam action resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 9 |
| Contacts to not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 10 |
| Contacts do not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 11 |
| Incomplete contact closure resulting in failure to operate as required | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 12 |
| Switch will not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 13 |
| Switch will not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 14 |
| Switch will not maintain position resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 15 |
| False indication of position change, contacts do no properly line up resulting in failure to operate as required | | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 16 |
| Overtravel of cams at end stop resulting in failure to operate as required | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31- 37, 41-44, 52 | 17 |

Document: NUREG/CR-5008, Development of A Testing and Analysis Methodology to Determine the Functional Condition of Solenoid Operated Valves **Reviewed by:** Jerry Edson, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------|--------------|------------|--------------|---------------|------------------|
| | | Solenoid Valves | General | | Not stated | | |
| 2 | | Solenoid Valves | Spring | Not stated | Not stated | Not stated | Weakened spring |
| 3 | | Solenoid Valves | Valve Seat | Not stated | Not stated | CONTAM | Not stated |
| 4 | | Solenoid Valves | Plunger | Not stated | Not stated | Not stated | Sticking plunger |

| Document: NUF | EG/CR-5051, Detecting and Mitigating Battery Charger and Inverter Aging |
|---------------|---|
| Reviewed by: | L. C. Meyer, INEL |

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--|--|--------------|-------------------------|---|
| 1 | | Inverter | Automatic Transfer Switch (Two Pairs of SCR's) | Not stated | Not stated | ELETEMP & CURSTR | Degraded component or burn out |
| 2 | | Battery | Electrolytic Capacitors | Not stated | Not stated | ELETEMP | Reduced capacitor life |
| 3 | | Battery | Semi-Conductors | | Not stated | VIB, THERM, & CURSTR | Vibration loosens connections & heat degrades operation |
| 4 | | Battery | Magnetics - Transformers | High permeability alloys, copper windings, & insulation | Not stated | ELETEMP AND CURSTR | Aging degradation resulting from over heating & elec. stress |
| 5 | | Battery | Complete Assembly | Enclosures and electrical components | Seven listed | ELETEMP & CURSTR, | Overheating & electrical transients from stresses |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers Reviewed by: Jerry Edson, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|---------------------------------|--|--------------|--|---|
| 1 | | Motor Control Center | General | | | | |
| 2 | | Motor Control Center | Molded Case Circuit Breakers | Lubr., adhes., neoprene, silicone, polyester, phenolic, rubber, silver alloy, copper, stainless steel | Not stated | FAT, WEAR, CONTAM, CORR, CORR/PIT, | Mech. stress, sticking, surface deterioration, low torque |
| 3 | | Motor Control Center | Molded Case Circuit Breakers | Lubr., adhes., neoprene, silicone, polyester, phenolic, rubber, silver alloy, copper, stainless steel | Not stated | WEAR, | Out of adjustment, defective latch, short/ground, stresses |
| 4 | | Motor Control Center | Relay | Phenolic, vulcanized rubber, silver alloy, copper, steel | Not stated | ELETEMP, CORR, CORR/PIT | Breakdown of insulation, contact surface degradation |
| 5 | | Motor Control Center | Relay | Phenolic, vulcanized rubber, silver alloy, copper, steel | Not stated | CONTAM, CORR, CORR/PIT, VIBR, FAT | Foreign mat'l accumulation, surface degradation, misalign. |
| 6 | | Motor Control Center | Relay | Phenolic, vulcanized rubber, silver alloy, copper, steel | Not stated | WEAR | Out of calibration |
| 7 | | Motor Control Center | Transformer | Phenolic, fiberglass, copper wire, teflon | Not stated | ELETEMP, CURSTR, VOLSTR | Overheating, deterioration and breakdown of insulation |

Document: NUREG/CR-5008, Development of A Testing and Analysis Methodology to Determine the Functional Condition of Solenoid Operated Valves Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------|-----------------|---------------------------------------|----------|------|
| This report is not an aging assessment of | Not stated | Not discussed in | Vendor specific | Explore alternative analytical | 23 | 1 |
| sovs. The report investigates testing and | | report | programs | techniques. Further develop and | | |
| analysis methodologies. | | | | validate coherency model [2] | | |
| Not stated | Not stated | Not discussed in | Vendor specific | Not stated | 13 | 2 |
| | | report | programs | | | |
| Not stated | Not stated | Not discussed in | Vendor specific | Not stated | 13 | 3 |
| | | report | programs | | | |
| Not stated | Not stated | Not discussed in | Vendor specific | Not stated | 13 | 4 |
| | | report | programs | · · · · · · · · · · · · · · · · · · · | | |

Document: NUREG/CR-5051, Detecting and Mitigating Battery Charger and Inverter Aging Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------------------|-----------------------------|---|--------------------------|------|
| Inverter fails and vital bus loads are automatically transferred to alternate source if failure occurs. | Not stated | Not discussed in report | Vendor specific programs | Not stated | 3-15 TO 3-22 | 1 |
| Aging due to high temperature leads to capacitor failure resulting in improper output. | Frequent | Not discussed in report | Vendor specific programs | Improve thermal efficiency by using forced air cooling. Manufacture improvements such as adding a fuse module. [2] | 3-4 TO 3- 6 | 2 |
| Aging due to local heat buildup results in short circuit of the SCR and an inverter failure. | Occasional | Not discussed in report | Vendor specific programs | Improved maintenance and testing done more often. [2] | 3-7, 4-13, & 5-7 | 3 |
| Transformer aging caused by over heating, electrical transients, and personnel error results in charger/invertor failure. | Not stated | Not discussed in report | Vendor specific programs | Improved maintenance and testing done more often. [2] | XIII, 1-6, 3-9, & 5-6 | 4 |
| Electrolytic capacitors, fuses, magnetics (inductors and transformers) and semiconductors failure results in charger/invertor failure. | Not stated | Plant maintenance | Vendor specific programs | Establish a comprehensive maintenance program that addresses inspection, testing, predictive and corrective maintenance [2] | XIII, 4-15, & 7-4 | 5 |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Fun | ction Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | item |
|-------------------------------------|---------------------------|---|---|--|---|------|
| | Not stated | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Detailed survey of PM, surveillance techniques, and oper. exp. review maintenance data. PRA to determine importance [2] | 5-1 thru 5- 13, 6-5 thru 6-7 | |
| Failure to open or failure to close | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4- 21, 5-1 thru 5-13 | 2 |
| Inadvertent trip, failure to trip | Occasional to Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4- 21, 5-1 thru 5-13 | 3 |
| Open circuits | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4- 21, 5-1 thru 5-13 | . 4 |
| Failure to open or failure to close | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | | 3-4, 4-6, 4-20, 4- 21, 5-1 thru 5-13 | 5 |
| Response on incorrect signal | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4- 21, 5-1 thru 5-13 | e |
| Open or short circuits | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | | 3-4, 4-6, 4-22, 5-1 thru 5-13 | 7 |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers Reviewed by: Jerry Edson, INEL

| _ | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|----------|----------------------|-------------------|---|--------------|-----------------------------------|--|
| 8 | | Motor Control Center | TERMINAL BLOCK | Phenolic | Not stated | VIBR, WEAR | Mechanical stresse |
| 9 | <u> </u> | Motor Control Center | Terminal Block | Phenolic | Not stated | ELETEMP | Conduction paths are formed |
| 10 | | Motor Control Center | Thermal Overloads | Phenolic, silver plating, copper, vulcanized rubber | Not stated | ELETEMP, FAT | Overheating |
| -11 | | Motor Control Center | Thermal Overloads | Phenolic, silver plating, copper, vulcanized rubber | Not stated | CORR, CORR/PIT | Surface degradation |
| 12 | | Motor Control Center | Thermal Overloads | Phenolic, silver plating, copper, vulcanized rubber | Not stated | WEAR, CONTAM | Out of calibration, sticking |
| 13 | | Motor Control Center | Starter/Contactor | Lubricant, adhesive, neoprene, silicone, polyester, phenolic, rubber, silver alloy, coppper, stainless steel | Not stated | FAT, CORR, CORR/PIT, CONTAM | Mech. stresses, surface degradation foreign substance |
| 14 | | Motor Control Center | Fuse | Not stated | Not stated | Not stated | Material degradation causes open circuits |
| 15 | | Motor Control Center | Coils | Phenolic, fiberglass, copper wire, teflon | Not stated | CURSTR | Overcurrent causes overheating and insulation breakdow |
| 16 | | Motor Control Center | Trip and Control | Not stated | Not stated | Not stated | Drifting of setpoint, out of calibration |
| 17 | | Motor Control Center | | Not stated | Not stated | CONTAM | Degradation of contact surfaces, buildup of grease and dirt |
| 18 | | Motor Control Center | Cabinets | Steel | Not stated | Not stated | Not stated |

Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves **Reviewed by:** Jerry Edson, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|----------------------------------|--------------|----------------------|---|
| | | SOV - ASCO | Coils | Elastomers | ASCO | MOIST-EL, ELETEMP | Decreased insulation and coil resistance |
| 2 | | SOV - ASCO | Core Disc | Buna-N, EPDM | ASCO | ELETEMP, RAD | Hardening, decreased elongation |
| 3 | | SOV - ASCO | Seat | Buna-N and nylon metal and EP | ASCO | ELETEMP, RAD | Hardening, decreased elongation |
| 4 | | SOV - ASCO | Body O-Rings | Buna-N, EPDM | ASCO . | ELETEMP, RAD | Hardening, decreased elongation |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|---|---|------------------------|---|------|
| Poor connection/open circuit | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | | 3-4, 4-6, 4-22, 5-1 thru 5-13 | |
| Ground/short | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-22, 5-1 thru 5-13 | S |
| Open circuit | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 10 |
| Would not operate | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 11 |
| Tripped and response on incorrect signal | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 12 |
| Failure to open or close | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 13 |
| Premature operation | Frequent | IÉÉE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 4-6, 4-23, 5-1 thru 5- 13 | 14 |
| Open circuit, short/ground | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-24, 5-1 thru 5-13 | 15 |
| Response on incorrect signal | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 4-6, 4-24, 5-1 thru 5- 13 | |
| Sticking and material degradation result in faiure to operate | Rare | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 4-6, 4-24, 5-1 thru 5- 13 | |
| Not stated | Not stated | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 5-1 thru 5-13 | 18 |

Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|-----------------------|----------------------------|--|-------------------------------|------------------------------------|------|
| Water enters during MSLB/LOCA conditions. Failure to operate | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28- 31, 41-48, 75-78 | 1 |
| Leakage | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28- 31, 73, 75-78 | 2 |
| Leakage. Laquer like organic deposits surrounding the metal to metal seats caused failure to transfer. | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28- 31, 75-78 | 3 |
| Failure to transfer | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28- 31, 74, 75-78 | 4 |

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Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves **Reviewed by:** Jerry Edson, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|----------------|---|------------|--------------|----------------------|--|
| 5 | | SOV - ASCO | Housings, Washers, Core Spring, Gaskets | Not stated | ASCO | Not stated | Not stated |
| 6 | | SOV - VALCOR | Coils | Elastomers | Valcor | MOIST-EL, ELETEMP | Decreased coil and insulation resistance |
| 7 | | SOV - VALCOR | Seats | EPR | Valcor | ELETEMP, RAD | Hardening and decreased elongation |
| 8 | | SOV - VALCOR | Shaft Seal O-Ring | EPR | Valcor | ELETEMP, RAD | Hardening and decreased elongation |
| 9 | | SOV - VALCOR | Upper Assembly Seal O-Ring | EPR | Valcor | ELETEMP, RAD | Hardening and decreased elongation |
| 10 | | SOV - VALCOR | Shaft, Cage, Ports | Not stated | Valcor | Not stated | Not stated |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------|----------------|--|---|--------------|--|---|
| 1 | 1E Power | General | | | | | |
| 2 | 1E Power | Transformer | General | | | | |
| 3 | 1E Power | Transformer | Insulating Oil | Mineral oil, systhetic chlorinated aromatic hydrocarbon | Not stated | MOIST-EL, ELETEMP | Degraded insulation value |
| 4 | 1E Power | Transformer | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, fiberglass, varnish, epoxy | Not stated | FAT, ELETEMP | Magnetic core deformation |
| 5 | 1E Power | Transformer | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, fiberglass, varnish, epoxy | Not stated | ELETEMP, VIBR, MOIST-EL, VOLSTR, CURSTR, CORR/OX | Arcing, hot spots, winding insulation degradation |
| 6 | 1E Power | Transformer | Case (Tank) | Structural steel, paints | Not stated | FAT | Failure of tank welds, moisture sea cracking |
| 7 | 1E Power | Transformer | Insulating Gas | Nitrogen, air, flourocarbon | Not stated | MOIST-EL | Insulation breakdown |
| | 1E Power | Transformer | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, figerglass, varnish, epoxy | Not stated | FAT, ELETEMP | Magnetic core deformation |
| | 1E Power | | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, figerglass, varnish, epoxy | Not stated | MOIST-EL, ELETEMP, CORR/OX, CURSTR, VIBR, VOLSTR | Arcing, hot spots, winding insulation degradation |
| 10 | 1E Power | Transformer | Case (Tank) | Structural steel, paint | Not stated | FAT | Failure of tank welds, moisture sea cracking |

Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves **Reviewed by:** Jerry Edson, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|--|------------------------|-------------------------------------|------|
| Not stated | Not stated | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 9 | 5 |
| Water enters during MSLB/LOCA conditions. Failure to operate | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41- 48, 75-78 | |
| Not stated | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41- 48, 75-78 | |
| O-rings adhered to the guide tube - caused sticking and failure to transfer | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41- 48, 73-78 | |
| O-rings adhered to seat - caused sticking and failure to transfer | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41- 48, 73-78 | |
| Not stated | Not stated | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 11 | 10 |

| Effect of Aging on Component Functio | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Iten |
|--|----------------------|----------------------------------|-----------------------------|---|-------------------|------|
| | Not stated | RG 1.118, IEEE- 338, IEEE,943 | 450 | Eval. surveillance & monitoring practices. Determine which components contribute most to system unavailability [4] | 49, 51, 54, 71 | |
| | Not stated | Representative plant | Vendor specific programs | Industry continue developing monitoring techniques. Transf. and surge suppressor aging studies should be performed [4] | 66, 70 | |
| Reduction in dielectric strength resulting n internal shorts and winding failures | Not stated | Not discussed in report | Vendor specific programs | Not stated | 20, 21, 22 | |
| Vibration and excessive temperature cause the magnetic core circuit to become deformed and loosen and can result in failure of the windings | Not stated | Not discussed in report | Vendor specific programs | Not stated | 20, 21, 22 | |
| Winding-to-winding short circuit, winding- to-case short circuit | Not stated | Not discussed in report | Vendor specific programs | Not stated | 20, 21, 22 | |
| Leakage, moisture instrusion resulting in degradation of the insulating oil | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | |
| Reduction in dielectric strength resulting n internal shorts and winding failures | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | |
| Deformation and loosening of the magnetic core resulting in winding failures | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | |
| Winding-to-winding short circuit, winding- o-case short circuits | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | |
| Moisuture intrusion and leakage of the gas coolant/insulation resulting in failure of the winding insulation | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | 1 |

Page 27A

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------|---------------------------------|----------------------------------|---|--------------|---------------------------------------|--------------------------------------|
| 11 | 1E Power | Cable | Insulation | XLPE, EPR, silicon or butyl rubber, Kapton, PE, PVC, teflon, CSP | Not stated | ELETEMP, RAD, MOIST-EL, AGRCHEM | Embrittlement of insulation, treeing |
| 12 | 1E Power | Cable | Jacket | CSP | Not stated | ELETEMP, RAD, MOIST-EL, AGRCHEM | Embrittlement of insulation |
| 13 | 1E Power | Connections and Terminations | Not stated | Not stated | Not stated | FAT | Cracking |
| 14 | 1E Power | Electrical Cable | Cable Clamp | Stainless steel | Not stated | Not stated | Not stated |
| 15 | 1E Power | Electrical Cable | Terminal Strip Assembly | Glass filled phenolic | Not stated | Not stated | Not stated |
| 16 | 1E Power | Electrical Cable | Shrink Tubing | Polyolefin | Not stated | Not stated | Not stated |
| 17 | 1E Power | Electrical Cable | Plug Sleeve and Coupling Ring | Bronze | Not stated | Not stated | Not stated |
| 18 | 1E Power | Electrical Cable | O-Ring Seal | Elastomer | Not stated | Not stated | Not stated |
| 19 | 1E Power | Electrical Cable | Contact Socket | Copper | Not stated | Not stated | Not stated |
| 20 | 1E Power | Electrical Cable | Interfacial Seal | Dow Corning Sylgard | Not stated | Not stated | Cracking |
| 21 | 1E Power | Electrical Cable | Insulator, Plug Skirt | Polysulfone | Not stated | Not stated | Cracking |
| 22 | 1E Power | Electrical Cable | Washer | Stainless steel | Not stated | Not stated | Not stated |
| 23 | 1E Power | Electrical Cable | Module Assembly | Brass | Not stated | Not stated | Not stated |
| 24 | 1E Power | Circuit Breaker | Insulation | Polyester, glassfiber- filled epoxy resins, phenolic | Not stated | ELETEMP | Reduced insulation value |
| 25 | 1E Power | Circuit Breaker | Contacts | Silver alloy in copper base | Not stated | CURSTR, VOLSTR | Poor electrical contact |
| 26 | 1E Power | Circuit Breaker | Arc Chutes | Not stated | Not stated | ELETEMP | Structural damage the arc chutes |
| 27 | 1E Power | Circuit Breaker | Overload Mechanism | Not stated | Not stated | ELETEMP | Reduced overload rating |
| 28 | 1E Power | Circuit Breaker | Connections | Not stated | Not stated | VIBR | Loose connections |
| 29 | 1E Power | Circuit Breaker | Lubricant | Not stated | Not stated | ELETEMP, AGRCHEM, CONTAM | Hardening of the lubricant |
| 30 | 1E Power | Circuit Breaker | Frame | Painted or electroplated steel | Not stated | Not stated | Not stated |

| Effect of Aging on Component Functio | and the second se | | Rel.progs | Report Recommendations | Page No. 22, 23, | 11 |
|--|---|----------------------------|-----------------------|------------------------|---------------------|---------------|
| Embrittlement results in cracking which | Occasional | Not discussed in | No specific | Not stated | | 1 ' |
| permits moisture to enter and result in | | report | program | | 25, 41 | |
| conductor-to-conductor and conductor-to- | | | | | | |
| ground shorts. Treeing results in | | | | | | |
| conductor-to-conductor and conductor-to- | | | | | | |
| ground shorts | | Also allo successioned for | | | - 100 00 | 12 |
| Embrittlement results in cracking and | Occasional | Not discussed in | No specific | Not stated | 22, 23, | ¹⁴ |
| moisture instrusion | | report | program | | 25, 41 | |
| Not stated | Not stated | Not discussed in | Plant specific | Not stated | 23,24 | 1: |
| | | report | progarms | | , | { |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 22, 25, | 14 |
| | | , ' | Vendor specific | | 49, 56 | |
| | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 15 |
| | | | Vendor specific | | 49, 56 | |
| | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 16 |
| | | | Vendor specific | | 49, 56 | |
| | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 17 |
| | | | Vendor specific | ļ | 49, 56 | |
| | | | programs | | | |
| Pressure leak | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 18 |
| | | | Vendor specific | | 49, 56 | |
| | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 19 |
| |] : | | Vendor specific | | 49, 56 | |
| | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 20 |
| | | | Vendor specific | | 49, 56 | |
| | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 21 |
| | 1 | | Vendor specific | | 49, 56 | ł |
| | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 22 |
| | | | Vendor specific | | 49, 56 | |
| · · · · · · · · · · · · · · · · · · · | | | programs | | | |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, | Not stated | 24, 25, | 23 |
| | | | Vendor specific | | 49, 56 | |
| | Not stated | Net discussed in | programs ANSI/IEEE | Net stated | 05 00 07 | |
| Excessive temperature caused by poor contact, large currents, or elevated | NOT STATED | Not discussed in | 741-1986 | Not stated | 25, 26, 27 | 24 |
| environment degrades the insulation | | report | Section 7, | | | |
| resulting in shorts and arcing | | | vendor specific | | | |
| Degraded/poor contacts result in | Not stated | Not discussed in | ANSI/IEEE | Not stated | 25, 26, 27 | 25 |
| degraded or open circuits | I NOT SILLIOU | report | 741-1986 | | 20, 20, 21 | |
| | | Tebort | Section 7, | | | |
| | | | vendor specific | | | |
| Flashover/arcing, failure to extinguish the | Not stated | Not discussed in | ANSI/IEEE | Not stated | 25, 26, 27 | 26 |
| arc | | report | 741-1986 | | ,, | |
| | | 1 | Section 7 | | | |
| | | | vendor specific | | | |
| Premature trip at low current | Not stated | Not discussed in | ANSI/IEEE | Not stated | 25, 26, 27 | 27 |
| • | | report | 741-1986 | | | |
| | | | Section 7, | | | |
| | | | vendor specific | | | |
| Improper operation and open circuits | Not stated | Not discussed in | ANSI/IEEE | Not stated | 25, 26, 27 | 28 |
| | | report | 741-1986 | | | |
| | | 1 | Section 7, | 1 | | ! |
| | | | vendor specific | | | |
| Improper operation, failure to open or | Not stated | Not discussed in | ANSI/IEEE | Not stated | 25, 26, 27 | 29 |
| close | | report | 741-1986 | I | ļ | |
| | | | Section 7, | 1 | | |
| | | 1 | vendor specific | i | 1 | i i |
| | | | | | | i |
| Not stated | Not stated | Not discussed in | ANSI/IEEE | Not stated | 25, 26, 27 | 30 |
| Not stated | Not stated | Not discussed in report | | Not stated | 25, 26, 27 | 30 |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------|---------------------------|---|--------------------------------------|--------------|--|--|
| 31 | 1E Power | Circuit Breaker | Housing, Doors | Painted sheet steel | Not stated | Not stated | Not stated |
| | | | | | | | |
| 32 | 1E Power | Circuit Breaker | Mechanisms | Cast bronze and steel, stamped steel | Not stated | CORR, AGRCHEM, WEAR, VIBR, FAT, CONTAM | Reduced force, increased friction, embrittled mat. |
| 33 | 1E Power | Relays | Coil Insulation | Not stated | Not stated | VOLSTR, ELETEMP | Reduced insulation value |
| 34 | 1E Power | Relays | Moving Parts | Not stated | Not stated | WEAR, FAT | Increased friction, binding |
| 35 | 1E Power | Relays | Contacts | Not stated | Not stated | WEAR, CORR, VIBR, CONTAM | Poor electrical contact |
| 36 | 1E Power | Relays | Connections | Not stated | Not stated | VIBR, ELETEMP | Loose or poor electrical connections |
| 37 | 1E Power | Relays | Coil Bobbin | Not stated | Not stated | ELETEMP | Accelerate aging |
| 38 | 1E Power | Chargers and Inverters | Circuit Breaker | Not stated | Not stated | CONTAM, LOSLUB, WEAR, CORR/PIT | Increased friction, binding, loss of continuity |
| 39 | 1E Power | Chargers and Inverters | Fusø | Not stated | Not stated | THERM-CY, FAT | Metal fatigue, melting of link |
| 40 | 1E Power | Chargers and Inverters | Relay | Not stated | Not stated | CORR/PIT, CORR/OX | Loss of continuity |
| 41 | 1E Power | Chargers and Inverters | Electrolytic Capacitors | Not stated | Not stated | ELETEMP, VIBR | Loss of electrolyte, failure of leads |
| 42 | 1E Power | Chargers and Inverters | Oil Filled Capacitors | Not stated | Not stated | ELETEMP, VIBR | Dielectric breakdown, failure leads |
| 43 | 1E Power | Chargers and Inverters | Magnetics (Transformer, Inductor) | Not stated | Not stated | ELETEMP, LOW TEMP, VOLSTR, VIBR | Degraded insulation cracked moisture seals, broken wires |
| 44 | 1E Power | Chargers and inverters | Silicon Controlled Rectifiers | Not stated | Not stated | ELETEMP | Over voltage or over current caused by transients |
| 45 | 1E Power | Chargers and Inverters | Resistor | Not stated | Not stated | VIBR, ELETEMP | Decrease in resistance, lead fai |
| 46 | 1E Power | Chargers and Inverters | Printed Circuit Boards | Not stated | Not stated | TEMP, THERM-CY, CORR, VIBR | Cracking of circuit lines, open circuits loose connections |

| Effect of Aging on Component Functio Not stated | Not stated | Not discussed in | Rel.progs | Report Recommendations | Page No. | 31 |
|---|------------|--|---|------------------------|---------------------|----|
| Not stated | Not stated | report | 741-1986 Section 7, | | 25, 26, 27 | 31 |
| | | | vendor specific | | | L |
| Improper operation, failure to oper or close | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 32 |
| Excessive temperture from ohmic heating | Not stated | Not discussed in | RG 1.118 | Not stated | 25, 26, | 33 |
| or the environment causes insulation failure and results in failure of the relay to operate | | report | IEEE 338-1987 | | 27, 28 | |
| Misopertion, failure to operte, slow or sluggish operation, inadvertant contact closure | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 34 |
| Open circuit, failure to close, arcing, increased temperature due to ohmic heating | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 35 |
| Open circuit, heating at the socket/pin interface | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 36 |
| Coil failure | Not stated | Not discussed in | RG 1.118, | Not stated | 25, 26, | 37 |
| Failure to operate, failure to open | Occosions! | IEEE-446, NEMA | IEEE 338-1987 IEEE 446. | Not stated | 27, 28 | 38 |
| י מושיס זס סטסומנס, ומועוס נט סטפוו | Occasional | PE5, IEC 146-2, ANSI/IEEE-944 | NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 38 |
| Fails open (opens prematurely) | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944. | Not stated | 29-36, 55, 60-64 | 39 |
| Open circuit or coil, contacts open | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 40 |
| Loss of capacitance or open circuit causes the charger/inverter to have improper output | Frequent | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 41 |
| Loss of capacitance or open circuit causes the charger/inverter to have mproper output | Frequent | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | | Not stated | 29-36, 55, 60-64 | 42 |
| Failure of device due to short circuit (turn- to-turn or turn-to-ground) or change in nductance | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | | Not stated | 29-36, 55, 60-64 | 43 |
| Failure of device due to open or short circuits | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 44 |
| Failure of device due to open circuit or change in value of resistor | Rare | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | | Not stated | 29-36, 55, 60-64 | 45 |
| Dutput changes from desired value | Frequent | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | | Not stated | 29-36, 55, 60-64 | 46 |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System **Reviewed by:** Jerry Edson, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------|---------------------------|----------------------------|--|--------------|--------------------------------|--|
| 47 | 1E Power | Chargers and Inverters | Surge Suppressor | Not stated | Not stated | VOLSTR, CURSTR | Semiconductor breakdown |
| 48 | 1E Power | Chargers and Inverters | Connections | Not stated | Not stated | MECHSTR | Fatigue failure of wire at terminals |
| 49 | 1E Power | Chargers and Inverters | Meters | Not stated | Not stated | CONTAM | Increase in bearing friction |
| 50 | 1E Power | Chargers and Inverters | Switch | Not stated | Not stated | CORR, CORR/PIT | Loss of continuity across contacts |
| 51 | 1E Power | Chargers and Inverters | Potentiometer | Not stated | Not stated | ELETEMP | Loss of continuity |
| 52 | 1E Power | Batteries | Grids/Plates | Lead-calcium alloy | Not stated | OVERCHG, ELETEMP, CONTAM | Accelerates corrosion and oxidation |
| 53 | 1E Power | Batteries | Active Material | Lead dioxide and lead sulfate | Not stated | GAS | Dislodges active material |
| 54 | 1E Power | Batteries | Separator | Rubber/glass matt | Not stated | ELETEMP | Accelerates deterioration of electrical insulation |
| 55 | 1E Power | Batteries | Electrolyte | Sulfuric acid and water | Not stated | CONTAM | Hydrolysis of the water and loss of electrolyte |
| 56 | 1E Power | Batteries | Vent | Fused alumina | Not stated | MECHSTR | Vent breaks allowing contamination to enter |
| 57 | 1E Power | Batteries | Top Connectors | Lead-calcium alloy | Not stated | ELETEMP, CORR, EMBR | Low electrolyte level causes corrosion and embrittlement |
| 58 | 1E Power | Batteries | Terminals | Lead-calcium alloy | Not stated | CORR/OX, CORR | Poor electrical contact with external busses |
| 59 | 1E Power | Batteries | Container and Top Cover | Polycarbonate, styrene acryolonitrile, acrylo-butadiene styrene | Not stated | MECHSTR, CORR/OX | Oxidation of lead causes plate growth |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|--------------------|--------------|---------------|---|
| | | Inverter | Resistors | Carbon conposition | Not stated | 1 | Ohms decrease - temperature, & ohms increase - moisture |
| 2 | | Inverter | Wire | Not stated | Not stated | Not stated | Turns contact |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System **Reviewed by:** Jerry Edson, INEL Effect of Aging on Component Euroption Contribute Eviluate Reported progs

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | |
|--|------------|--|---|------------------------|--|----|
| Semiconductor breakdown due to overheating causes short circuits and improper output | Rare | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | |
| Improper output due to open or short circuits | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 48 |
| Improper indication | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944 | Not stated | 29-36, 55, 60-64 | |
| Improper output due to switch failing open or closed | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944 | Not stated | 29-36, 55, 60-64 | |
| Improper output due to open or short circuit | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944 | Not stated | 29-36, 55, 60-64 | |
| Corrosion/oxidation causes plate growth resulting in reduced capacity and stresses the container | Frequent | RG 1.129, IEEE-450 | RG 1.129, IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 52 |
| Dislodging active material from the plates causes loss of capacity | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 53 |
| Loss of electrical insulation between plates causes short circuits and loss of capacity | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 54 |
| Loss of electrolyte results in loss of capacity | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 55 |
| Contaminates in the electrolyte result in reduced capacity | Not stated | RG 1.129, IEEE-450 | IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 56 |
| Embrittled top conductors are susceptible to breaking and causes loss of capacity | Frequent | RG 1.129, IEEE-450 | RG 1.129, IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 57 |
| Poor electrical contact results in loss of capacity and may result in total battery failure | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 58 |
| Plate growth and handling stresses results in cracked containers which allow electrolyte to escape resulting in reduced capacity or total failure | Frequent | RG 1.129, IEEE-450 | RG 1.129, IEEE 450- 1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 59 |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|---|--|----------|------|
| Resistance change causes improper output. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Individual fusing of filter capacitors to preclude a capacitor failure in the short circuit mode [2] | 3-23 | 1 |
| When turns of wire in resisor make contact it decreases total resistance of resistor resulting in improper output. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 3-23 | 2 |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|----------------------------------|------------|--------------|---------------|--|
| 3 | | Inverter | Electrolytic Capacitors | Not stated | Not stated | Not stated | Capacitance decreases with age |
| 4 | | Inverter | Ceramic Capacitor | Not stated | Not stated | Not stated | Unstable capacitance value |
| 5 | | Inverter | Silicon Controlled Rectifiers | Silicon | Not stated | ELETEMP | Deterioration of the thermal joint compound |
| 6 | | Inverter | Various Electrical Components | Not stated | Not stated | Not stated | No aging effects noted for 12 year old equipment |
| 7 | | Battery | Various Electrical Components | Not stated | Not stated | Not stated | No aging effects noted for 12 year old equipment |

| Document: NUF | EG/CR-5280 V1, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers |
|---------------|--|
| Reviewed by: | L. C. Meyer, INEL |

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------------------|--|--|--------------|---|---|
| 1 | | DS-206/DS-416 Circuit Breakers | Power Operated Mechanisms | Spring steel | Westinghouse | WEAR, LOSLUB, CORR/UA | Wear out, loss of material, friction, & corr product buildup |
| 2 | | DS-206/DS-416 Circuit Breakers | Contacts | Contacts mounted on high strenght insulating base and steel arm | Westinghouse | WEAR, CURSTR, & CORR/UA | Wear from operation, pitting, & erosion from arcs |
| 3 | | DS-206/DS-416 Circuit Breakers | Arc Chutes | Steel and arc resisting plastic plates | Westinghouse | WEAR, & CURSTR | Erosion & burned splitter plates |
| 4 | | DS-206/DS-416 Circuit Breakers | Amptector Trip Unit (Electronic Components) | Not stated | Westinghouse | VIB, CURSTR, & VOLSTR | Loose parts, component burn out or degraded operation |
| 5 | | DS-206/DS-416 Circuit Breakers | Current Magnitude and Direction Sensors | Current transformers | Westinghouse | CURSTR, & VOLSTR | Dielectric properties degraded from electrical stresses |
| 6 | | DS-206/DS-416 Circuit Breakers | Optional Accessories | Electro-mechanical devices, switch, and solid state device | Westinghouse | VIB, CURSTR, & VOLSTR | Not stated |
| 7 | | DS-206/DS-416 Circuit Breakers | Electrical and Mechanical Components in General | Not stated | Westinghouse | VIB, CURSTR, VOLSTR, LOSLUB, & WEAR | Coil burnings, binding of linkage, wear, overheating, & dust |

| Document: NUF | REG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling) |
|---------------|--|
| | L. C. Meyer, INEL |

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------|------------------|---------------------|--------------|---------------|-----------------------|
| | | DS-416 Breaker/480 | Structural | Steel | Westinghouse | VIB & CORR | Vibration will loosen |
| 1 | | V | Components | | - | | parts, corrosion |
| I | | | | | | | degrades metals |
| 2 | | DS-416 Breaker/480 | Contact Assembly | Insulating material | Westinghouse | WEAR & CURSTR | Wear & loss of |
| | | V | | and stainless steel | | | material from arcing. |
| | | | | | | | |
| | | | | | | | |
| 1 | | | | | | | |
| | i | | L . | 1 | 1 | 1 | |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|---|------------------------|--------------------|------|
| Distortion of signals to SCRs may result in improper putput. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 3-23 | 3 |
| Not stated | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 3-23 | 4 |
| Over heating of SCRs may result in SCR failure and loss of output. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 4-1 | 5 |
| None | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 4-3 | 6 |
| None. | Not stated | Not discussed in report | Vendor specific progarm, Tech. Spec. Surveil. | Not stated | 3-1, 4-1, & 4-3 | 7 |

Document: NUREG/CR-5280 V1, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|-------------------|-----------------|---|-----------|------|
| Excessive force or rubbing causes | Occasional | Not discussed in | Vendor specific | Twelve recommendations given | 2-7, 6-2, | 1 |
| distortion & wear out, rust on pivotal parts | | report | , IEEE 741- | relating to three separate issues | & 7-4 | |
| & trip gears can cause hang up, hardened | | | 1986 Section 7 | covering reliability, pole shaft welds, | | |
| or improper lubricants or lubricant | | | | and maintenance. [2] | | |
| application can cause sluggish operation. | | | | | | |
| Contacts wear from repeated operations, | Occasional | Maintenance per | Vendor specific | Filing or dressing with abrasive cloth | 2-9, 6-2, | 2 |
| arcing causes pitting, contacts become | | owner's group MPM | , IEEE 741- | is not recommended [2] | & 7-6 | |
| mottled, dirty, and eroded due to arc | | WORGTSDS416 | 1986 Section 7 | | | |
| burning. Contacts over heat from | | | | | | |
| resistance due to weak springs. | | | | | | |
| Slots in arc chute gradually erode with arc | Frequent | Maintenance per | | Life of the DS-16 breaker should be | 2-9, 6-3, | 3 |
| interruptions, fault currents cause heavy | | owner's group MPM | , IEEE 741- | 5000 cycles or 20 years. [2] | & 7-6 | |
| erosion, and throat of the arc chute | | WORGTSDS416 | 1986 Section 7 | | | |
| enclosure becomes burned and coated | | | | | | |
| with soot from arc interruptions. | | | | | | |
| Vibration may loosen parts, voltage and | Occasional | Maintenance per | | Life of the DS-16 breaker should be | 2-9, 6-3, | 4 |
| current stress may cause part burn out or | | owner's group MPM | , IEEE 741- | 5000 cycles or 20 years. [2] | & 7-6 | |
| insulation damage. Electrical stress | | WORGTSDS416 | 1986 Section 7 | | | |
| reduces dielectric properties | | | | | | |
| Not stated | Not stated | Maintenance per | Vendor specific | Not stated | 2-12 | 5 |
| | | owner's group MPM | , IEEE 741- | | | |
| | | WORGTSDS416 | 1986 Section 7 | | | |
| Not stated | Not stated | Maintenance per | Vendor specific | Not stated | 2-12 & 2- | 6 |
| | | owner's group MPM | , IEEE 741- | | 13 | |
| | | WORGTSDS416 | 1986 Section 7 | | | |
| Most breaker problems result from control | Occasional | Owner's group | Vendor specific | Twelve recommendations given | 2-1, 7-1, | 7 |
| problems involving contacts, coil | | recommended | , IEEE 741- | related to reliability, weld failures, | & 7-4. | |
| burnings, and trip device bindings, | | maintenance | 1986 Section 7 | and maintenance [2] | 1 | |
| followed by operating mechanism | | | | ļ | | |
| problems. Loss of lubrication, erosion of | | | | | ! | |
| contacts, burning of arc chutes, & loss of | | 1 | | | | |
| adjustment are from aging | | | | | | |

Document: NUREG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component I | Function Contrib to Failure | e Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--------------------------------|-----------------------------|----------------------------|--|------------------------|-----------|------|
| Failure to operate | Rare | Not discussed in report | Vendor specific , IEEE 741- 1986 Section 7 | Not stated | 3-2 & 6-2 | 1 |
| Unreliable contact | Not stated | Not discussed in report | Vendor specific , IEEE 741- 1986 Section 7 | Not stated | 3-2 & 6-2 | 2 |

Document: NUREG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling) Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------------|--|---|--------------|--------------------------|--|
| 3 | | DS-416 Breaker/480 V | Power Operated Mechanism | Steel | Westinghouse | WEAR, FAT, & EX FORCE | Wear, fracture, and distortion. |
| 4 | | DS-416 Breaker/480 V | Pole Shaft | Steel | Westinghouse | FAT, & EX FORCE | Cracking, misalignment, & binding due to poor welds |
| 5 | | DS-416 Breaker/480 V | Charging System (Rachet, Motor, Brushes, Oscillator., Spring) | Steel, carbon brush in motor, insulation varnish on motor windings | Westinghouse | WEAR, FAT, & CURSTR | Wear on moving parts & electric motor burn out |
| 6 | | DS-416 Breaker/480 V | | Not stated | Westinghouse | CURSTR | Extended duration of current flow caused burn out |
| 7 | | DS-416 Breaker/480 V | Sensors, Amptector Trip Unit, & Arc Chutes | Not stated | Westinghouse | Not stated | Extended energization of coils. |

Document: NUREG/CR-5334, Severe Accident Testing of Electrical Penetration Assemblies Reviewed by: L. C. Meyer, INEL

| item_3 | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|--------|--------|--|---|----------------|---------------|--------------------------------|--|
| 1 | | D. G. O'Brien Electrical Penetration | SEALS | Silicon O-ring | D. G. O'Brien | ELETEMP, MOIST- | Seal cracks and moisture intrusion. |
| 2 | | D. G. O'Brien Electrical Penetration | Electrical Components (Wire, Insulation, and Connectors) | Not stated | Not stated | ELETEMP, MOIST- EL, AND RAD | Moisture or contaminants caused electrical shorts to ground |
| 3 | | Westinghouse Electrical Penetration | Seals | Silcion O-ring | Westinghouse | ELETEMP, MOIST- EL, AND RAD | Seal cracks and moisture intrusion |
| 4 | | Westinghouse Electrical Penetration | Electrical Components (Wire, Insulation, and Connectors) | Not stated | Westinghouse | ELETEMP, MOIST- EL, AND RAD | Insulation degradation |
| 5 | | CONAX Electrical Penetration | Seals | Viton O-rings | Conax | ELETEMP, MOIST- EL, AND RAD | Seal cracks and moisture intrusion |
| 6 | | CONAX Electrical Penetration | Electrical Components (Wire, Insulation, and Connectors) | Not stated | Conax | THERM, MOIST- EL, AND RAD | Embrittlement and cracking |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--|---------------------|------------|--------------|-----------------------|---|
| 1 | | Pressure Transmitter | Diaphragm | Not stated | Not stated | VIBR FAT PRESS | Deformation, cracking, and hysteresis of diaphragm |
| 2 | | Pressure Transmitter | Mechanical Linkages | Not stated | Not stated | PRESS CORR CORR/OX | Changes in system restoration ability |
| 3 | | Pressure Transmitter Electronics | Seals | Not stated | Not stated | EMBR | Moisture on electronics |

Document: NUREG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|--------------------------------|----------------------------|--|---|-----------|------|
| Aging degradation in parts between the motor and the poles redistributes the force transmitted from the charging motor causing large unbalanced stresses in subcomponents & wear | Occasional | Not discussed in report | , IEEE 741- | Monthly inspection and every 50 to 100 cycles inspect parts vulnerable to aging, maintenance & lubrication at 250 cycles [2] | 6-2 & 6-5 | 3 |
| Once cracks grow to a quarter the size of an effective weld the five levers connecting the pole contacts become misaligned and caused excesssive movement leading to fracture, binding and other problems. | | Not discussed in report | , IEEE 741- | Monthly inspection and every 50 to 100 cycles inspect parts vulnerable to aging, maintenance & lubrication at 250 cycles [2] | 6-2 & 6-5 | 4 |
| Wear of ratchet wheel, holding pauls, motor crank, and handle dominated the aging of the charging system. Carbon brushes needed frequent maintenance. | Not stated | Not discussed in report | , IEEE 741- | Assure design adequacy by inspection, enhanced inspections and maintenance & install cycle counter. [2] | 6-2, 6-4 | 5 |
| Sluggish operation, binding, failure to operate. | Freq when mechanism binding | Not discussed in report | , IEEE 741- 1986 Section 7 | Assure design adequacy by inspection, enhanced inspections and maintenance & install cycle counter. [2] | 4-18 | 6 |
| Not stated | Not stated | Not discussed in report | Vendor specific , IEEE 741- 1986 Section 7 | Not stated | 3-2 | 7 |

Document: NUREG/CR-5334, Severe Accident Testing of Electrical Penetration Assemblies Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|--|----------------------------------|--|-------------------------------|------|
| Cracks in the seals from high temperature and radiation allows moisture to leak into penetration resulting in electrical faults. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Each design should be tested. The leak potential is highly dependent on the temperatures to which the EPA is subject. [2] | 4-1, 4-16, and 7-1 | 1 |
| Short to ground and electrical faults due to moisture intrusion. | Not stated | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Not stated | C-1, 4-16, and 7-1 | 2 |
| Seal cracks allow moisture intrusion into penetration resulting in electrical faults. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Each design should be tested. The leak potential is highly dependent on the temperatures to which the EPA is subject. [2] | 1-3, 5-1, 5-15, and 7-1 | 3 |
| Decreased insulation resistance results in excessive leakage currents. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Not stated | 4-1, 4-16, and 7-1 | 4 |
| Seal cracks allow moisture intrusion resulting in electrical faults. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Each design should be tested. The leak potential is highly dependent on the temperatures to which the EPA is subject. [2] | 6-1, 6-13, and 7-1 | 5 |
| Electrical faults due to moisture intrusion through connectors. | Occasional | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Look at types of cables and connectors rather than penetration design to improve future electrical penetrations. [2] | 6-1, 6-13, and 7-1 | 6 |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|----------------------|--|---|--|----------|------|
| Response time degradation for pressure transmitter | Not stated | RG 1.118, IEEE 338, & ISA Standard 67.06 | RG 1.118, IEEE 338, Tech Spec surveillance | Revise RG and standards to take into account recent advances in testing technology and other available information. [2] | 23, 115 | 1 |
| Response time degradation for pressure transmitter | Not stated | RG 1.118, IEEE 338, & ISA Standard 67.06 | RG 1.118, IEEE 338, Tech Spec surveillance | Revise RG and standards to take into account recent advances in testing technology and other available information. [2] | 23, 115 | 2 |
| Response time degradation for pressure transmitter | Not stated | RG 1.118, IEEE 338, & ISA Standard 67.06 | RG 1.118, IEEE 338, 10 CFR 50.49, Tech Specs | Revise RG and standards to take into account recent advances in testing technology and other available information. [2] | 23, 115 | 3 |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|---------------------|
| 4 | | Pressure | Electronic | Not stated | Not stated | ELETEMP RAD | Changes in value of |
| l i | | Transmitter | Components | | | MOIST-EL | electronic |
| | | Electronics | | | | | components |
| | | | | | | | 1 |

Document: NUREG/CR-5448, AGING EVALUATION OF CLASS 1E BATTERIES: SEISMIC TESTING

Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|------------------------------|
| 1 | | | Batteries | Not stated | Not stated | SEISMIC | Plate movement or breakup |
| | | | | | I | | |

Document: NUREG/CR-5461, Aging of Cables, Connections, and Electrical Penetration Assemblies Used in Nuclear Power Plants **Reviewed by:** L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------------|-----------------------------|--|-------------------------------------|----------------------------------|--|
| 1 | | Cable | Insulation | EPR, CSPE, EPDM, XLPE, silicon rubber, butyl rubber, polyethylene, and 13 others used less often | Ten manufactures listed | MOIST-EL, ELETEMP, AND RAD | Insulation degradation, short and open circuits |
| 2 | | Cable | Jacket | Neoprene, hypalon, XLPO, CSPE, & CPE, | Ten manufactures listed | MOIST-EL, ELETEMP, AND RAD | Jacket degradation, cracks, and discoloration |
| 3 | | Connections | Terminal Blocks | Phenolic with glass or cellulose filler with metal terminals | Seven listed | ELETEMP, RAD, & VIB | Loose connections, cracks and short circuits |
| 4 | | Connections | Splices | Crimp type ring lugs, copper conductor, nylon or kynar insulation, and Raychem heat shrink tubing | Raychem | ELETEMP, VIB, AND RAD | Loose connections and loss of dielectric isolation |
| 5 | | Connections | Coax Connectors | Metal with organic insulation such as teflon | Not stated | ELETEMP AND RAD | Insulation degradation |
| 6 | | Electrical Penetrations | Seal Material | Steel tubes, seal materials are polysulfone, metal- glass, and epoxy | Conax, O'Brien, and Westinghouse | ELTEMP & RAD | Seal leaks and cracking |
| 7 | | Electrical Penetrations | Electrical Wire or Cable | Insulations (XLPE, EPR, EPDM & Polymide) and jacket(CSPE, SPE, Hypalon, FR, and fiberglass) | Ten manufacturers listed | ELETEMP AND RAD | Change in dieletric properties, embrittlement, and cracking |

Document: NUREG/CR-5546, An Investigation of The Effects of Thermal Aging on the Fire Damageability of Electric Cables Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|--------------|--|--------------------------|---------------|---|
| | | Electrical Cables | Insulation | XPE, and interstitial material (Nylon & paper) | Rockbestos | ELETEMP | Not stated |
| 2 | | Electrical Cables | Jacket | Neoprene | Rockbestos | ELETEMP | Embrittlement and cracking |
| 3 | | Electrical Cables | Insulation | EPR, and interstitial material (Nylon & paper) | Boston insulated Wire | ELETEMP | Not stated |
| 4 | | Electrical Cables | Jacket | Hypalon | Boston Insulated Wire | ELETEMP | Embrittlement, dielectric loss and forms cracks |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|---------------------|--------------|---------------------------------|----------|------|
| Response time degradation for pressure | Not stated | RG 1.118, IEEE | RG 1.118, | Revise RG and standards to take | 23, 115 | 4 |
| transmitter | | 338, & ISA Standard | IEEE 338, | into account recent advances in | | |
| | | 67.06 | Tech Spec | testing technology and other | | |
| | | | surveillance | available information. [2] | | |

Document: NUREG/CR-5448, AGING EVALUATION OF CLASS 1E BATTERIES: SEISMIC TESTING **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|---------------|-----------------------------------|----------|------|
| No effect on bat capability if maintained to | Not stated | IEEE STD 450, RG | RG 1.129, | Batteries not maintained per IEEE | 35 | 1 |
| IEEE Std 450, RG 1.1.29 and MFG | | 1.129, & Mfg | IEEE 450- | 450, RG1.129, & MFG rec. need | | |
| recommendations | | recommendations | 1987, Tech | adv.monitoring tech. to determine | | |
| | | | Spec Surveil. | seismic capability. [2] | | |

Document: NUREG/CR-5461, Aging of Cables, Connections, and Electrical Penetration Assemblies Used in Nuclear Power Plants Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|---|---|-------------------------------|-----------------|------|
| Thermal and radiation effects cause insulation degradation leading to cracking which allows moisture to intrude and then shorts or current leakage results. Jacket/insulation interaction effect was also noted. | Not stated | EQDB, IEEE 323- 1974 & IEEE 383- 1974 testing | No specific program | Not stated | 8, 24, & 40 | 1 |
| Thermal and radiation effects cause jacket material degradation leading to cracking which allows moisture to intrude into the insulation, jacket/insulation interaction effect was also noted in the sandia report. | Not stated | EQDB, IEEE 323- 1974 & IEEE 383- 1974 testing | No specific program | Not stated | 8, 24, & 40 | 2 |
| Loss of dielectric isolation or loose connections to disrupt a circuit, leakage paths through moisture films, and insulation resistance decrease in presents of steam. | Not stated | Not discussed in report | Plant specific programs | Not stated | 11, 27, & 41 | 8 |
| Insulaton vulnerable to aging, loss of dielectric isolation sufficient to disrupt a circuit, or loose connections | Not stated | Not discussed in report | 10 CFR 50.49 | Not stated | 11, 27, & 42 | 4 |
| Decreased insulation resistance results in excessive leakage current. | Not stated | Not discussed in report | Plant specific programs | Not stated | 27 | 5 |
| Seal cracks and leaks result in moisture intrusion and electrical faults. | Not stated | Not discussed in report | 10 CFR 50.49, vendor specific program | Not stated | 14, 28, & 42 | 6 |
| Insulation degradation and jacket cracking leading to short or open circuits and degraded signals. | Not stated | Not discussed in report | 10 CFR 50.49, vendor specific program | Not stated | 14, 28, & 42 | 7 |

Document: NUREG/CR-5546, An Investigation of The Effects of Thermal Aging on the Fire Damageability of Electric Cables Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|-----------------------|----------------------------|------------------------|------------------------|-------------------|------|
| None | Not stated | Not discussed in report | No specific program | Not stated | 10, 13, and 32 | 1 |
| Failure to protect conductors and insulation. | Not stated | Not discussed in report | No specific program | Not stated | 21, 24, and 32 | 2 |
| Reduced the thermal damage threshold. | Not stated | Not discussed in report | No specific program | Not stated | 21, 24, and 32 | 3 |
| Reduced thermal damage threshold. | Not stated | Not discussed in report | No specific program | Not stated | 21, 24, and 32 | 4 |

| | | yer, mee | | | | | |
|-------------|--------|---|-----------------|-----------------|--------------------------|--|---|
| <u>Item</u> | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| | | Resistance Temperature Detector (RTD) | Seal | Not stated | Five Companies Listed | ELETEMP, MOIST- EL, VIB, & THERM- CY | |
| 2 | | Resistance Temperature Detector (RTD) | Insulation | MgÖ | Five Companies Listed | MOIST-EL | Moisture degrades insulation |
| 3 | | Resistance Temperature Detector (RTD) | Sensing Element | Platinum | Five Companies Listed | ELETEMP, MOIST- EL, VIB, & THERM- CY | Noisy, cal shift, & degraded element |
| 4 | | Resistance Temperature Detector (RTD) | Sheath | Stainless steel | Five Companies Listed | ELETEMP, VIB, & THERM-CY | Not stated |

Document: NUREG/CR-5619, The Impact of Thermal Aging on the Flammability of Electric Cables Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------|---|--------------------------|---------------|-------------|
| | | | Electric Cables | Neoprene jacket, cross-linked polyethylene (XPE) insulated | Rockbestos | ELETEMP | Not stated |
| 2 | | | Electric Cables | Hypalon jacket, ethylene-propylene rubber (EPR) insulated | Boston Insulated Wire | ELETEMP | Not stated |

Document: NUREG/CR-5643, Insights Gained From Aging Research Reviewed by: Jerry Edson, INEL

| Rev | lewe | d by: | Jerry E |
|-----|------|-------|---------|
| | | | |

| tem System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------|----------------|--------------|-----------|--------------|---------------|-------------|
| 1 | Electrical | | | | | |
| | Components | | | | | |
| | | | | | | |
| | | | 1 | | | |
| | | | | | | |
| | | | | | | |
| | | | | | 1 | |

Document: NUREG/CR-5655, Submergence and High Temperature Steam Testing of Class 1E Electrical Cables Reviewed by: E. W. Roberts, INEL ~ . and Matania

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|------------------|--|--------------|-------------------------|----------------------------|
| | | | Electrical Cable | EPR, XLPO, silicone, kapton, kerite, coaxial | 12 Mfg | ELETEMP RAD MOIST-EL | Insulation failure |
| 2 | | | Electrical Cable | EPR, XLPO, silicone, kapton, kerite, coaxial | 12 Mfg | ELETEMP RAD MOIST-EL | Some insulation failure |
| 3 | | | Electrical Cable | EPR, XLPO, silicone, kapton, kerite, coaxial | 12 Mfg | ELETEMP RAD MOIST-EL | Some insulation failure |

Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components Reviewed by: E. W. Roberts, INEL

| Revie | ewea | by: | E. V |
|-------|-------|-----|------|
| 10 | Curel | | |

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------------|--------------|------------|--------------|---------------|-------------------|
| | _ | Instrumentation System | Indicator | Not stated | Not stated | ELETEMP VIBR | Indicator failure |
| | | | | | | | |
| | | | | | | | |
| 1 | 1 | 1 | 1 | ł | 1 | 1 | |

Document: NUREG/CR-5560, Aging of Nuclear Plant Resistance Temperature Detectors Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------------------|--|--|----------------------------|------|
| Seal may dry out, shrink, or crack allowing moisure intrusion and degraded performance of RTD. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 25, & 27 | 1 |
| Moisure intrusion from a leaking seal will degrade the insulation. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 28 | 2 |
| Long term high temp exposure affects material properties, vibration may cause response time degradation, and therm-cy can cause calibration shift. | Occasional | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Calibrate RTDs and perform response time tests prior to installation in a plant. [2] | 28, 167, 180, and A8 | 3 |
| Sheath not normally effected by aging during qualified life of RTD. | Rare | Not discussed in report | IEEE 338- 1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 15, 25 & 27 | 4 |

Document: NUREG/CR-5619, The Impact of Thermal Aging on the Flammability of Electric Cables **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------------------|------------------------|---------------------------------|----------|------|
| Reduction in flammability | Not stated | Not discussed in report | No specific program | No further investigation needed | 21 | 1 |
| Reduction in flammability | Not stated | Not discussed in report | No specific program | No further investigation needed | 21 | 2 |

Document: NUREG/CR-5643, Insights Gained From Aging Research Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|----------------------------|-----------------------------------|------------------------|----------|------|
| For electrical components, this report contains information identical to that in other NPAR reports. See the following NUREG/CR reports: 4457, 5448, 4564, 5051, 5192, 5461, 5655, 4156, 4939, 4234 v1 & v2, 5141, 4819 v1 & v2, 5181, 4747 v1, 4967, 4740 | Not stated | Not discussed in report | Component specific programs | Not stated | | 1 |

Document: NUREG/CR-5655, Submergence and High Temperature Steam Testing of Class 1E Electrical Cables Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Fi | unction Contrib to Failu | ure Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---------------------------------|--------------------------|--------------------|------------------------|------------------------|----------|------|
| Not stated | Not stated | IEEE 383 | No specific program | Not stated | 2, 35 | 1 |
| Not stated | Not stated | IEEE 383 | No specific program | Not stated | 2, 35 | 2 |
| Not stated | Not stated | IEEE 383 | No specific program | Not stated | 2, 35 | 3 |

Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components Reviewed by: E. W. Roberts. INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs |
|--|-----------------|-----------|
| Effect of Aging on component i aneuon contain to i andre | ricported proga | ricipioga |
| | | |

| Effect of Aging on Component Funct | ion Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|------------------------------------|------------------------|----------------------------|--|---|-------------------|------|
| Not stated | Frequent | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11 ,24 ,38 ,65 | 1 |

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Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------------|--------------|------------|--------------|---------------------------------------|--|
| 2 | | Instrumentation System | Sensor | Not stated | Not stated | ELETEMP VIBR PRESS-CY MOIST- EL | Sensor failure, response time degradation, drift |
| 3 | | Instrumentation System | Controller | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Failure, response time degradation, drift |
| 4 | | Instrumentation System | Controller | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Calibration shift slow responce time |
| 5 | | Instrumentation System | Annunciators | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Visual unit failure sound alarm failure |
| 6 | | Instrumentation System | Recorders | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Failure to record |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays

Reviewed by: E. W. Roberts, INEL Item System Structure/Comp Subcomponent Manufacturer ARD effects Materials **ARD mechanism** Protective Relay -Not stated General Electric Not stated Oxidation on 10, 13, & 24 Years contacts, increased Old(GE) operating temperatures 2 Not stated **Control Relay** Klockner Moeller Not stated None 3 Control Relay - 2 & Not stated Struthers Dunn Not stated Slight discoloration 12 Years Old of armature and contact conn. fingers Control Relay Not stated Westinghouse Not stated None 4 5 **Electronic Relay** Not stated Blaser Electric Not stated Not stated 6 Auxilliary Relay Not stated General Electric Not stated Worn contacts and dust inside case 7 Auxilliary Relay Not stated Westinghouse Not stated Contact worn, discolored and pitted with age 8 Timing Relay Not stated Agastat Not stated Increased pickup voltage and op. temp. with age Molded Case Circuit Not stated Square D Not stated 9 None - 6 year old Breakers 10 Molded Case Circuit Not stated Westinghouse Not stated None - 18 & 30 year Breakers old 11 Molded Case Circuit Not stated Klockner Moeller Not stated Overheating Breakers (discoloration) of case & spliting of tubing Molded Case Circuit Not stated 12 ITE Not stated Overheating/distorati Breakers on/damage to thermal element &

trip mec

Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Comp | onent Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|-------------------------|-----------------------------------|----------------------------|--|---|-----------------------|------|
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26 ,41 ,65 | 2 |
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06 | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26 ,43 ,65 | 3 |
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26 ,47 ,65 | 4 |
| Not stated | Frequent | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06 | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26 ,48 ,65 | 5 |
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338- 1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26 ,48 ,65 | 6 |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|--------------------------------------|----------------------------|---|----------------|------|
| Higher contact resistance, differences in induction pickup, significant variation in time/current charateristic. | Frequent | Yes - not specifically identified | IEEE 741-1986 Section 7 | Modify current practices to include the addition of infrared temperature measurement with cover off and relay energized. [2] | 3-1 & 7-3 | |
| None | NONE | Yes - not specifically identified | Section 7 | Modify current practices to include the addition of infrared temperature and vibration measurements. [2] | 3-18 & 7- 3 | |
| Contact resistance increased with age | Rare | Yes - not specifically identified | Section 7 | Modify current practices to include the addition of infrared temperature and vibration measurements. [2] | 3-18 & 7- 3 | |
| None | Not stated | Yes - not specifically identified | Section 7 | Modify current practices to include the addition of infrared temperature and vibration measurements. [2] | 3-18 & 7- 3 | |
| Not stated | Not stated | Yes - not specifically identified | Section 7 | Not stated | 3-32 & 7- 3 | |
| Pickup voltage exceeded acceptance criteria | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. [2] | 3-36 & 7- 3 | |
| Increased contact resistance | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. [2] | 3-36 & 7- 3 | |
| Timing accuracy not within typical required accuracy | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement, inrush current and vibration testing to current plant practices. [2] | 3-52 & 7- 3 | 8 |
| None | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7- 3 | \$ |
| Exceeded typical accept. criteria for instantaneous trip (125%) time. | Rare | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7- 3 | 10 |
| 300% overcurrent trip delay exceeded acceptance criteria. Damaged/misaligigned trip pin caused overheating and failure to perform instantaneous trip when required. | Occasional | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7- 3 | 1 |
| Instantaeous trip inoperable/out of tolerance on 2 phases. 300% overcurrent trip does not meet acceptance ctiteria. | Frequent | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7- 3 | 1: |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------------------------|------------|------------------|---------------|--|
| 13 | | | Metal Clad Circuit Breakers | Not stated | Westinghouse | Not stated | Main/arcing contacts pitted, insulation split, damaged parts |
| 14 | | | Metal Clad Circuit Breakers | | General Electric | Not stated | Back connections oxidized. binding of dashpot |

Document: NUREG/CR-5772 V1, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables Reviewed by: L. C. Meyer, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|-----------------------------------|--------------|--|--------------------------|-----------------------------|---|
| 1 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrica property - insulation resistance (IR) |
| 2 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrica property - capacitance & diss. factor |
| 3 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - polarization index |
| 4 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - elongation & tens. strength |
| 5 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - hardness |
| 6 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - indenter modulus |
| 7 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - bulk density |
| 8 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - mandrel bend test |
| 9 | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | MOIST-EL | Moisture absorbed into a cable acts as a plasticizer |
| 10 | 600 V, Single Conductor Cables | Jacket | Neoprene, chlorosulfonated polyethylene (CSPE), & CPE | Four Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - elongation & tensil strength |
| 11 | 600 V, Single Conductor Cables | Jacket | Neoprene, chlorosulfonated polyethylene (CSPE), & CPE | Four Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - hardness and indenter modulus |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--|--------------------|-----------------------|-----------------------------|---|
| | | 600 V I&C Cables | Single and Multiconductor Cable Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - insulation resistance (IR) |
| 2 | | 600 V I&C Cables | Single and Multiconductor Cable Insulation | Ethylene propylene | Five Suppliers Listed | , , | Changes in electrical property - polarizaton index |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to | Failure Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------------------------|-----------|---|----------------|------|
| Long time delay varied between 110% and Rare 150% of setting | Yes - not specifically identified | Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-89 & 7- 3 | 13 |
| One phase failed to trip on long time delay Frequent overcurrent. Short timedelay overcurrent trip not within acceptance criteria. | Yes - not specifically identified | Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-89 & 7- 3 | 14 |

Document: NUREG/CR-5772 V1, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------------------|------------------------|------------------------|--------------------------------|------|
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 27, 40, and App C | |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 28, & App D. | 2 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 28, and App C | 3 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 30-33, 39, and App E. | 4 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 34, 56, and App F. | 5 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 33, 38, & 39 | 6 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 35 & 56 | 7 |
| Not determined since report only addressed detection methods | Not stated | Testing per IEEE 383-1974 | No specific program | Not stated | 47 TO 54, & 57. | 8 |
| Not determined since report only addressed detection methods | Not stated | Testing per IEEE 383-1974 | No specific program | Not stated | 54 & 57 | 9 |
| Not determined since report only addressed detection methods | Not stated | Testing per IEEE 383-1974 | No specific program | Not stated | 33, 39, & 56 | 10 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 39 & 56 | 11 |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables **Reviewed by:** L. C. Meyer, INEL Effect of Aging on Component European Electrical Cables

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem | |
|---------------------------------------|----------------------|------------------|-------------|------------------------------------|------------|------|----|
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 31, 32, 52 | 1 | ĺ. |
| addressed detection methods. | | report | program | | TO 58, | 1 | |
| | | | | | 73, 74, & | 1 | l |
| | | | | | Appendix | | |
| | | | | | 1 | | L |
| Not determined since report only | Not stated | Not discussed in | | The electrical measurements were | 13, 32, | 2 | l |
| addressed detection methods. | | report | program | not effective for monitoring aging | 46, & 73 | | |
| { | { | 1 | 1 | | 1 · | i | |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--|--------------------|-----------------------|-----------------------------|---|
| 3 | | 600 V I&C Cables | Single and Multiconductor Cable Insulation | Ethylene propylene | Five Suppliers Listed | AND OXIDAT | Aging effects on capacitance and dissipation factor |
| 4 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - elongation & tens. strength |
| 5 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - hardness |
| 6 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - indenter modulus |
| 7 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - bulk density |
| 8 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - cracking |
| 9 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | | Moisture absorbed into a cable acts as a plasticizer |
| 10 | | 600 V I&C Cables | Jacket | CSPE and CPE | Five Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - elongation & tensil strength |
| 11 | | 600 V I&C Cables | Jacket | CSPE, & CPE | Five Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - hardness and indenter modulus |

Document: NUREG/CR-5772 V3, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables Reviewed by: L. C. Meyer, INEL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---------|---------------------|--------------|----------------------|-----------------|-----------------|-----------------------|
| 1 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in electrica |
| | | Types | | silicon rubber, & | Listed | AND OXIDAT | property - insulation |
| | | | | polymide (Kapton) | | | resistance (IR) |
| 2 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in electrica |
| | | Types | | silicon rubber, & | Listed | AND OXIDAT | property - |
| | | | | polymide (Kapton) | | ſ | capacitance & diss. |
| | | | | | | | factor |
| 3 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in electrica |
| | | Types | | silicon rubber, & | Listed | AND OXIDAT | property - |
| | <u></u> | | | polymide (Kapton) | | | polarization index |
| 4 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in |
| | | Types | | silicon rubber, & | Listed | AND OXIDAT | mechanical property |
| | | | | polymide (Kapton) | | | - elongation & tens. |
| | | | | | | | strength |
| 5 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in |
| | | Types | | silicon rubber, & | Listed | AND OXIDAT | mechanical property |
| | | | | polymide (Kapton) | | | - hardness |
| 6 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in |
| 1 | | Types | | silicon rubber, & | Listed | AND OXIDAT | mechanical property |
| | • | | | polymide (Kapton) | | 1 | - indenter modulus |
| 7 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in |
| | | Types | | silicon rubber, & | Listed | AND OXIDAT | mechanical property |
| | | | | polymide (Kapton) | | | - bulk density |
| 8 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | ELETEMP, RAD, | Changes in |
| | | Types | | silicon rubber, & | Listed | AND OXIDAT | mechanical property |
| | | | | polymide (Kapton) | | | - brittleness |
| 9 | | Miscellaneous Cable | Insulation | FR insulation, coax, | Three Suppliers | MOIST-EL | Moisture absorbed |
| | | Types | | silicon rubber, & | Listed | | decreases insulation |
| | | | | polymide (Kapton) | | | resistance |
| 10 | | Miscellaneous Cable | Jacket | FR & fiberglass | Three Suppliers | ELETEMP, RAD, & | Jacket - elongation |
| | | Types | | braided | Listed | OXIDAT | & tensil strength |
| 11 | | Miscellaneous Cable | Jacket | FR & fiberglass | Three Suppliers | ELETEMP, RAD, & | Jacket - hardness |
| | | Types | | braided | Listed | OXIDAT | and indenter |
| | | | | | | | modulus |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|------------------------------|------------------------|---|---------------------------------|------|
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 33, 36, & | 3 |
| addressed detection methods. | | report | program | | 46 | |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 36 TO 41, & 46 | 4 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 43, 46, and Appendix F | 5 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | The Franklin indenter is recommended because it is a good indicator of aging for jacket and EPR materials. [4] | 17, 42, & 46 | 6 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 43, 46, & Appendix F | 7 |
| Not determined since report only addressed detection methods. | Not stated | Testing per IEEE 383-1974 | No specific program | Follow IEEE 383-1974 requirements. [4] | 66, 74, & 75 | 8 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 58 & 74 | 9 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 73 & 75 | 10 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 46 & 73 | 11 |

Document: NUREG/CR-5772 V3, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Fun | ction Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------------|----------------------------|------------------------|--|----------------|------|
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 30, 38, | 1 |
| addressed detector methods. | | report | program | | 40, & 51 | |
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 32, 38, & | 2 |
| addressed detector methods. | | report | program | | Appendix D | |
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 31, 38, & | 3 |
| addressed detector methods. | | report | program | | Appendix C. | |
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 34, 35, & | 4 |
| addressed detector methods. | | report | program | | Appendix E | |
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 36 & | 5 |
| addressed detector methods. | | report | program | | Appendix G | |
| Not determined since report only | Not stated | Not discussed in | No specific | The indenter is a good indicator of | 36, & | 6 |
| addressed detector methods. | | report | program | aging for silicon rubber and Kerite jacket materials, but not for coax jackets [4] | Appendix F | |
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 36 & | 7 |
| addressed detector methods. | | report | program | | Appendix G | |
| Not determined since report only | Not stated | Testing per IEEE | No specific | IEEE 383-1974 requirements. [4] | 45 TO 48, | 8 |
| addressed detector methods. | | 383-1974 | program | | & 52. | |
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 52 | 9 |
| addressed detector methods. | | report | program | | | |
| Not determined since report only | Not stated | Not discussed in | No specific | Not stated | 6, 13, & | 10 |
| addressed detector methods. | | report | program | | 35 | |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 16 & 36 | 11 |
| | | | | | | |

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------|--------------|--|--------------|--|---|
| | | #12 AWG, 1C, Cables | Insulation | Ethylene propylene | Okonite | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Cracks, degraded insulation resistance for damaged cable |
| 2 | | #12 AWG, 1C, Cables | Jacket | Chlorosulfonated polyethylene (CSPE) | Okonite | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Cracks |
| 3 | | #12 AWG, 1C, Cables | Insulation | Silicon rubber | Rockbestos | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Fragile & cracks |
| 4 | | #12 AWG, 1C, Cables | Jacket | Figerglass braid | Rockbestos | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Not stated |
| 5 | | #12 AWG, 1C, Cables | Insulation | Cross linked polyethylene with no jacket | Brand Rex | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Voltage breakdown and moisture and high temp degradation |

Document: SAND--88-0754, Time-Temperature-Dose Rate Superpositions: A Methodology for Predicting Cable Degradation Under Ambient Nuclear Power Plant, Reviewed by: L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--------------|---|--------------|---------------|---------------------------------------|
| | | Electrical Cable | Jacket | Neoprene | Not stated | THERM & RAD | Drop in elongation |
| 2 | | Electrical Cable | Jacket | Hypalon | Not stated | THERM & RAD | Drop in elongation |
| 3 | | Electrical Cable | Jacket | PVC | Not stated | THERM & RAD | Elongation reduced from initial value |
| 4 | | Electrical Cable | Insulation | Low density polyethylene | Not stated | THERM & RAD | Embrittlement & discoloration |
| - 5 | | Electrical Cable | Insulation | Chemically Cross linked polyethylene | Not stated | THERM & RAD | Elongation decrease |

| em | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|-----------------------|---------------------------------|------------|-----------------------------|--------------------------|--|
| 1 | | Electrical Switchgear | Metal Housing System | Not stated | GE, Westinghouse, ITE/BB | FAT, MECHSTR | Cracked welds, deformation of circu breaker rails |
| 2 | | Electrical Switchgear | Metal Housing System | Not stated | GE, Westinghouse, ITE/BB | CONTAM, CORR | Rust, pitting, and corr of structural members and fasteners |
| 3 | | Electrical Switchgear | Primary Insulating System | Not stated | GE, Westinghouse, ITE/BB | EMBR | Insulation failure |
| -4 | | Electrical Switchgear | Primary Insulating System | Not stated | GE, Westinghouse, ITE/BB | CONTAM, EMBR | Decrease in surface resistance |
| 5 | | Electrical Switchgear | Primary Insulating System | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, CONTAM, EMBR | Decrease in volumetric and surface resistance |
| 6 | i | Electrical Switchgear | Horizontal Racking Mechanism | Not stated | GE, Westinghouse, ITE/BB | WEAR | Binding of drawout unit |
| 7 | | Electrical Switchgear | Vertical Racking Mechanism | Not stated | GE, Westinghouse, ITE/BB | WEAR | Lifting motor failure |

Document: NUREG/CR-6095, Aging, Loss-of-Coolant Accident (LOCA), and High Potential Testing of Damaged Cables Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------------------|------------------------|-------------------------------|-------------------|------|
| Longitudinal cracks were through to conductor and adjacent to damaged area, insulaton resistance degrades until failure occurs. | Occasional | Not discussed in report | No specific program | Not stated | 4, 5, 10, & 18 | 1 |
| Jacket cracking can propagate to the insulation | OCASSIONAL | Not discussed in report | No specific program | Not stated | 4, 5, 10, & 18 | 2 |
| Some cables showed degradation during accident tests, on one cable a crack was found adjacent to the damaged area. | Rare | Not discussed in report | No specific program | Not stated | 4 & 16 | 3 |
| Not stated | Rare | Not discussed in report | No specific program | Not stated | 4 & 16 | 4 |
| No high potential effects found when insulation remaining was 7 mills, no cracks developed from aging. Failure of cables during LOCA testing were at damaged locations | Rare | Not discussed in report | No specific program | Not stated | 4 | 5 |

Document: SAND--88-0754, Time-Temperature-Dose Rate Superpositions: A Methodology for Predicting Cable Degradation Under Ambient Nuclear Power Plant / Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|------------------|------------|-------------------------------|----------|------|
| Jacket failed to provide protection from | Rare | Not discussed in | No current | Not stated | 28 to 34 | 1 |
| moisture. | | report | programs | | | |
| Jacket failed to provide protection from | Rare | Not discussed in | No current | Not stated | 34 to 38 | 2 |
| moisture. | | report | programs | | | |
| Jacket failed to provide protection from | Occasional | Not discussed in | No current | Not stated | 43 | 3 |
| moisture. | | report | programs | | | |
| Embrittlement causes cracking and allows | Frequent (for 1960 | Not discussed in | No current | Not stated | 44 | 4 |
| moisture intrusion resulting in failure to | cabie) | report | programs | | | |
| accurately transmit voltage or current. | | | | | | |
| Embrittlement causes cracking and allows | Rare | Not discussed in | No current | Not stated | 12 & 54 | 5 |
| moisture intrusion resulting in failure to | | report | programs | | | |
| accurately transmit voltage or current. | | | | | | |

| Effect of Aging on Component Function | | Reported progs | Rei.progs | Report Recommendations | Page No. | _item |
|---|------------|---|--|------------------------|----------|-------|
| Structural degradation caused by material fatigue can lead to the loss of structural integrity. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | |
| Contaminants and moisture can cause corrosion/rust of the metal housing system, resulting in a loss of structural integrity. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | |
| Insulation deterioration results from ambient temperatures with ohmic heating and can result in a loss of insulating properties and flashover of insulation. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | |
| Normal voltage in combination with humidity, dirt, and contaminants can lead to surface current tracking which can result in insulation failure and flashover | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | |
| Normal voltage in combination with thermal deterioration, humidity, dirt, and contaminants can lead to a decrease in volumetric and surface resistance which can result in bus insulation failure and flashover. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | |
| Wear from many racking cycles can lead to a binding of the drawout unit which can result in the inability to connect the breaker for operation. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-7 | |
| Wear from many racking cycles can lead to a lifting motor failure which can result in the breaker not being able to be connected for operation. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-8 | |

| em System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------|-----------------------|---|------------|-----------------------------|-------------------------|---|
| 8 | Electrical Switchgea | Arcing Contacts | Not stated | GE, Westinghouse, ITE/BB | CURSTR | Arcing contact burn up and vaporization |
| 9 | Electrical Switchgea | Main Contacts | Not stated | GE, Westinghouse, ITE/BB | CURSTR | Contact burning or welding |
| 10 | Electrical Switchgea | Main Contacts | Not stated | GE, Westinghouse, ITE/BB | VIBR, WEAR | Contact burning or welding |
| 11 | Electrical Switchgea | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | CONTAM, ENVIR | Deterioration of greases |
| 12 | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | ENVIR, MECHSTR, WEAR | High friction between moving parts |
| 13 | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | VIBR, WEAR | Movement of components and loss of tolerances |
| 14 | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | FAT, CONTAM | Broken welds |
| 15 | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | WEAR | Wear of spring charging mechanisn components |
| 16 | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | ELETEMP | Trip or close coil burn out |
| 17 | Electrical Switchgear | Solenoid Operated Mechanism | Not stated | GE, Westinghouse, ITE/BB | ELETEMP | Solenoid coil burnou |
| 18 | Electrical Switchgear | Solenoid Operated Mechanism | Not stated | GE, Westinghouse, ITE/BB | CURSTR, ELETEMP | Insulation deterioration |
| 19 | Electrical Switchgear | Arc-Chute | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, EMBR | Material degradation |
| 20 | Electrical Switchgear | Primary Disconnect | Not stated | GE, Westinghouse, ITE/BB | WEAR | Disconnect wear, spring relaxation |
| 21 | Electrical Switchgear | Secondary Disconnect | Not stated | GE, Westinghouse, ITE/BB | WEAR | Spring relaxation |

| Effect of Aging on Component Function ault current operation can cause contact | | Reported progs Various | Rel.progs | Report Recommendations | Page No. | 1 |
|--|------------|---------------------------|--|------------------------|----------|---------|
| leterioration and lead to contact burn up | NOTSIALED | | | Not stated | 4-0 | |
| nd vaporization which degrades the | | recommendations | Section 7.4 & 7.5 | | | |
| reaker's function. | | made for | 7.5 | | | |
| | | maintenance | | | | + |
| ault current operation can lead to contact eterioration which can result in the | Not stated | Various | IEEE 308-1980 | Not stated | 4-8 | |
| | | recommendations | Section 7.4 & | | | |
| reaker's function being degraded. | | made for | 7.5 | | | |
| | | maintenance | | | | |
| ovement of components and loss of | Not stated | Various | IEEE 308-1980 | Not stated | 4-8 | |
| plerances from mechanical cycling can | | recommendations | Section 7.4 & | | | |
| ad to high resistance at the contact | | made for | 7.5 | | | |
| terface which in turn can lead to contact | | maintenance | | | | |
| urning or welding. This can result in | | | | | | |
| egraded breaker function. | | | | | | |
| mbient temperatures can cause greases | Not stated | Various | Vendor specific | Not stated | 4-8 | |
| deteriorate leading to binding of latches | | recommendations | programs | | | |
| nd high friction in mechanism. These | | made for | | | | |
| an result in slow or no open or close | | maintenance | | | | 1 |
| peration. | | | | | | |
| lechanical cycling of the stored energy | Not stated | Various | Vendor specific | Not stated | 4-8 | |
| pring can cause mechanical wear of | | recommendations | programs | | 40 | 1 |
| hechanism parts which leads to high | | made for | piograms | | | |
| iction between moving parts. This can | 1 | maintenance | | | | 1 |
| esult in binding of mechanism and | | mainenance | | | | 1 |
| tches, slow or no open or close | | | | | | |
| peration. | | | | | | 1 |
| | | | 11.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1 | | | ╉── |
| lechanical cycling can cause a loss of | Not stated | Various | Vendor specific | NOT STATED | 4-8 | |
| lerances and movement of components. | | recommendations | programs | | | |
| his can result in binding and/or failure to | | made for | | | | |
| perate. | | maintenance | | | | |
| lechanical cycling can lead to pole shaft | Not stated | Various | Vendor specific | Not stated | 4-9 | |
| eld fatigue which can lead to broken | | recommendations | programs | | | |
| elds. This can result in jamming, | | made for | | | | |
| owing, or failure to operate. | | maintenance | | | | 1 |
| lechanical cycling can lead to wear of | Not stated | Various | Vendor specific | Not stated | 4-9 | |
| oring charging mechanism components | | recommendations | programs | | | |
| hich can result in failure to charge | | made for | ľ | | | |
| osing springs and failure to close. | | maintenance | | | | 1 |
| rolonged energization of the control coils | Not stated | Various | No specific | Not stated | 4-9 | |
| an lead to elevated temperatures which | | recommendations | program for | | | |
| an lead to trip or close coil burn out. | | made for | this sub | | | |
| his can result in failure to open, failure to | | maintenance | component | | | |
| ose, or failure to operate. | | mamonance | component | | | |
| rolonged energization of solenoid coil | Not stated | Various | No operifie | Not stated | 4-9 | |
| | NOTSTATED | | No specific | NOT STATED | 4-9 | [· · · |
| an cause elevated temperatures in the | | recommendations | program for | | | |
| bil which can lead to solenoid coil | | made for | this sub | | | |
| umout. This can result in the breaker | | maintenance | component | | | 1 |
| iling to close. | | <u> </u> | | | | Ļ |
| lectrical cycling can cause insulation | Not stated | Various | No specific | Not stated | 4-9 | Ι |
| eterioration which can lead to solenoid | 1 | recommendations | program for | | | 1 |
| bil burn out. This can result in a failure | | made for | this sub | | | 1 |
| close. | | maintenance | component | | | |
| ault current operation can cause | Not stated | Various | Vendor specific | Not stated | 4-9 | |
| evated temperatures in the arc-chute | | recommendations | programs | | | 1 |
| hich can lead to material degradation of | | made for | T - | | 1 | 1 |
| e arc-chute. This can result in | | maintenance | | | ł | 1 |
| egraded function of the arc-chute. | | | 1 | | 1 | 1 |
| any racking cycles can cause | Not stated | Various | No specific | Not stated | 4-9 | |
| sconnect wear and spring relaxation | 1 | recommendations | program for | | | 1 |
| hich can lead to high resistivity | 1 | made for | this mechanism | | | 1 |
| onnections. This can result in degraded | | maintenance | | | | l |
| sconnect function. | | | | | | l |
| any racking cycles can cause spring | Not stated | Various | No specific | Not stated | 4-10 | ╂ |
| laxation which can lead to high | I SIGLEU | 1 | | INUL SLALOU | 4-10 | |
| NAVARATION MARCH CALLINA 10 0100 | 1 | recommendations | program for | | | |
| | 1 | made for | this mechanism | | | 1 |
| sistivity connections. This can result in | 1 | maintononec | | | | |
| | | maintenance | | | | 1 |
| sistivity connections. This can result in | | maintenance | | | | |

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|-----------------------|---|------------|-----------------------------|---------------------------|--|
| 22 | | Electrical Switchgear | Mechanical Interlock | Not stated | GE, Westinghouse, ITE/BB | WEAR | Wear/damage of mechanical interloc |
| 23 | | Electrical Switchgear | Auxiliary Switch | Not stated | GE, Westinghouse, ITE/BB | WEAR, MECHSTR | Burnt contacts |
| 24 | | Electrical Switchgear | Current and Potential Transformers | Not stated | GE, Westinghouse, ITE/BB | EMBR, ELETEMP | Insulation deterioration |
| 25 | | Electrical Switchgear | Undervoltage Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, EMBR | Insulation deterioration |
| 26 | | Electrical Switchgear | Undervoltage Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | WEAR | Wear of latch |
| 27 | | Electrical Switchgear | Undervoltage Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | WEAR | High friction betwee moving parts |
| 28 | | Electrical Switchgear | Control Wiring | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, MECHSTR, VIBR | Loss of electrical and mechanical properties |
| 29 | | Electrical Switchgear | Shunt Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | ELETEMP | Coil deterioration |
| 30 | | Electrical Switchgear | Shunt Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | VIBR, WEAR | Loss of tolerances |
| 31 | | Electrical Switchgear | Overcurrent Trip Device (Electro- Mechanical) | Not stated | GE, Westinghouse, ITE/BB | WEAR, FAT | Spring relaxation |
| 32 | | Electrical Switchgear | Overcurrent Trip Device (Electro- Mechanical) | Not stated | GE, Westinghouse, ITE/BB | WEAR, ENVIR | Armature mechanical wear |
| 33 | | Electrical Switchgear | Overcurrent Trip Device (Electro- Mechanical) | Not stated | GE, Westinghouse, ITE/BB | CONTAM, MECHSTR | Seal degredation |
| | | | | | | | |

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | |
|--|----------------------|----------------------------|----------------------------|------------------------|----------|----------|
| Many racking cycles can cause | Not stated | Various | Vendor specific | Not stated | 4-10 | 22 |
| wear/damage from friction. This can | | recommendations | - Mechanism | | | |
| make it possible to remove or insert the cb | | made for | not safety rel. | | | |
| into compartment with main contacts | | maintenance | | | | |
| closed. This could jeopardize personnel | | | | | | |
| safety. | | | | · · · · · · · | | <u> </u> |
| Mechanical cycling of the auxiliary switch | Not stated | Various | Vendor specific | Not stated | 4-10 | 23 |
| can cause contact deterioration which can | | recommendations | - Mechanism | | | |
| lead to burnt contacts. This can result in | | made for | not safety rel. | · | | |
| contact failure. | | maintenance | No energifie | Not stated | 4-10 | 24 |
| Temperature and electrical cycling can cause insulation deterioration which can | Not stated | Various recommendations | No specific program for | NOT STATED | 4-10 | 24 |
| lead to shorted windings. This can result | | made for | this | | | |
| in degraded function of the transformer | | maintenance | subcomponent | | | |
| which can cause failure of undervoltage | | |] | | | |
| and control functions. | | | | | | |
| Constant coil energization can cause | Not stated | Various | Vendor specific | Not stated | 4-10 | 25 |
| elevated temperatures which can lead to | | recommendations | programs | | | |
| insulation deterioration. This can result in | | made for | | | | 1 |
| the breaker tripping open due to coil | | maintenance | | | | |
| failure. | | | | | | |
| Mechanical cycling can cause wear of | Not stated | Various | Vendor specific | Not stated | 4-10 | 26 |
| latch which can lead to latch failure. This | | recommendations | programs | | | |
| can result in a failure to trip on | | made for | | | | |
| undervoltage condition. | | maintenance | | | | |
| Mechanical cycling can cause high | Not stated | Various | Vendor specific | Not stated | 4-10 | 27 |
| friction between moving parts which can | | recommendations | programs | | | |
| lead to a lack of adequate force to trip the | | made for | | | | |
| breader in an undervoltage condition. | | maintenance | | | | |
| | Not stated | Various | | Not stated | 4-10 | 28 |
| to maint, and vibr can cause a loss of | | recommendations | program for | | | |
| elect and mech properties, leading to | | made for | this | | | |
| elevated temp and mech damage. This | | maintenance | subcomponent | | | |
| can result in insulation deterioration and | | | | | | |
| short to ground resulting in failure to | | | | | | |
| operate. Prolonged energization can cause | Net stated | Various | Vendor specific | Not stated | 4-11 | 29 |
| elevated temperatures in the coil which | Not stated | recommendations | | NOTSTATED | 4-11 | 23 |
| can lead to coil deterioration. This can | | made for | programs | | | |
| cause coil failure and result in a failure of | | maintenance | | | | |
| the shunt trip to operate. | | manananoe | | | | |
| Cycling and vibration can cause a loss of | Not stated | Various | Vendor specific | Not stated | 4-11 | 30 |
| tolerances on its mounting leading to | not outou | recommendations | programs | | | |
| loosening or misalignment. This could | | made for | programo | | | |
| result in the device not actuating the trip | | maintenance | | | | |
| mechanism. | | | | | | |
| Prolonged spring compression can cause | Not stated | Various | Vendor specific | Not stated | 4-11 | 31 |
| spring relaxation leading to metal fatigue | | recommendations | programs | | | |
| in the spring. This could result in | | made for | ľ | | | |
| setpoint/time delay drift which could | | maintenance | | | | 1 |
| cause the overcurrent trip device to have | | | | | 1 | |
| improper operation or failure to operate. | | | | | | |
| Mechanical cycling and elevated | Not stated | Various | Vendor specific | Not stated | 4-11 | 32 |
| temperatures can cause friction or | | recommendations | programs | | | Į – |
| degraded lubricant which can lead to | | made for | | | | |
| mechanical wear in the armature. This | | maintenance | | | | |
| can result in setpoint/time delay drift with | | | | | | |
| the potential loss of overcurrent | | | | | | |
| protection. | | | | | | |
| Mechanical cycling in conjunction with dirt | Not stated | Various | IEEE 308-1980 | Not stated | 4-11 | 33 |
| or contaminants can lead to seal | | recommendations | Sections 7.4 & | | | 1 |
| degradation which can result in dashpot | | made for | 7.5 | | | 1 |
| leakage and setpoint/time delay drift. This | | maintenance | | | | |
| | | J |] |] | | 1. |
| can result in the potential loss of | | | | | | |
| can result in the potential loss of overcurrent protection. | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------|--|------------|--------------|--------------------------------|-------------------------------|
| 34 | | Electrical Switchgear | Overcurrent Trip Device (Solid State) | Not stated | ITE/BB | ELETEMP, CURSTR, MECHSTR | Electrical component aging |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies Reviewed by: Michael W. Vaughn, INEL

| em System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------|---|------------------|------------|--------------|-----------------------|---|
| 1 | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | CORR | Contact pitting |
| 2 | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 3 | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | WEAR | Attrition |
| 4 | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | ENVIR | Chemical or physica degradation |
| 5 | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | THERM-CY, ELETEMP, | Deterioration of insulation, chemical or physical degradatio |
| 6 | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | CURRSTR | Equip temp rise, equipment degradation, |
| 7 | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | ELETEMP | Chemical or physica degradation |
| 8 | Battery Chargers, Inverters, & UPS's | Transformer | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 9 | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 10 | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | CORR | Contact pitting |
| 11 | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | CORR | Contact pitting |
| 12 | Battery Chargers, Inverters, & UPS's | Potentiometer | Not stated | Not stated | CORR | Contact pitting |
| 13 | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | FAT | Cumulative fatique damage |
| | | | | | | |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear Reviewed by: K. D. McCarthy, INEL

| Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|-----------------|--|---|--|--|
| Various | IEEE 308-1980 | Not stated | 4-11 | 34 |
| recommendations | Sections 7.4 & | | | |
| made for | 7.5 | | | |
| maintenance | | | | |
| | | | | |
| | | | | |
| | Various recommendations made for | Various IEEE 308-1980 recommendations Sections 7.4 & made for 7.5 | Various IEEE 308-1980 Not stated recommendations Sections 7.4 & made for 7.5 | Various IEEE 308-1980 Not stated 4-11 recommendations Sections 7.4 & made for 7.5 |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function Corrosion can result in high contact | Not stated | Cleaning, visual | Rel.progs No specific | Report Recommendations | Page No. 4-19, 5-15 | |
|---|------------|------------------------|--------------------------|------------------------|------------------------|----------|
| mpeadance, heat build-up, and signal | Not Stated | inspection, IR | program for | NOT STATED | 4-13, 5-15 | 1 |
| ransmission failure. | | scanning | this mechanism | | | |
| -atigue due to high cyclic operation and | Not stated | Tactile inspection, | No specific | Not stated | 4-20, 5-16 | |
| vibration, resulting in contact degradation, | Not Stated | vibration observation, | | NOT STATED | 4-20, 5-10 | 1 |
| oose connections, reduced force output | J | IR scanning | this mechanism | | | |
| and component failure. | | In scaming | | | | |
| Physical deterioration due to the cyclic | Not stated | Tactile inspection | No specific | Not stated | 4-21, 5-16 | ╞ |
| operation caused by routine operation and | | racus inspection | program for | 101 312100 | 4-21, 3-10 | Ί |
| periodic testing and adjustment, results in | | | this mechanism | | | 1 |
| ubbing surfaces, binding of linkages, | | | | | | |
| erosion of contacts and metal surfaces, | | 1 | | | | 1 |
| ourning of arc chutes, and loss of | | | | | 1 | |
| adjustment. | | | ļ | | | |
| Drifting of the electronic setpoint can | Not stated | Calibration, | No specific | Not stated | 4-21, 5-14 | |
| ause misoperation or component failure. | | operational | program for | | , | |
| · ····· | | surveillance | this mechanism | | | |
| Continuous load coupled with poor | Not stated | Cleaning, visual | Vendor specific | Not stated | 4-22, 5-15 | |
| ontact mating, and fault currents can | | inspection | programs | | , | |
| ause deterioration of contact support | | | p | | | |
| nsulation, and possible phase-to-ground | | | | | | |
| aults | | | 1 | | | |
| Damage to contacts and arc chutes | Not stated | Cleaning, visual | Vendor specific | Not stated | 4-22, 5-15 | |
| occurs regularly due to normal fault | | inspection | programs | | | |
| nterruption. | | | | | | |
| coil heating due to continuous, long-term | Not stated | Cleaning, visual | Vendor specific | Not stated | 4-22, 5-15 | |
| nergizing of the coil, causing material | | inspection | programs | | , , , , , , | |
| legradation due to accelerated chemical | | | program (| | | |
| eactions/reduced dielectric strength. | | | | | | |
| emperature and moisture create | Not stated | Visual inspection | Vendor specific | Not stated | 4-19, 5-14 | |
| nvironmental stresses on transformers | | | programs | | , | |
| which could result in corrosion of the | | | | | | |
| vindings. A reduction of the dielelctric | | 1 | | | 1 1 | ĺ |
| trength or insulation resilience may | | | | | | |
| ccur, causing the transformer to | | | | | | |
| Itimately fail. | | | | | | |
| emp and moisture create environmental | Not stated | visual inspection, on- | Vendor specific | Not stated | 4-19, 5-15 | <u> </u> |
| tresses, and deposited contaminants | | line monitoring | programs | | | |
| nay affect electronics such as printed | | | | | | |
| ircuit boards, resistors, and capacitiors, | | | | | | |
| esulting in corrosion of these | | | | | | |
| omponents, which may lead to | | | | | | |
| pen/short circuits at the termin | | | | | | |
| Corrosion can result in high contact | Not stated | Cleaning, visual | No specific | Not stated | 4-19, 5-16 | |
| npeadance, heat build-up, and signal | | inspection | program | | | |
| ansmission failure. | | | | ····· | | |
| corrosion can result in high contact | Not stated | Cleaning, visual | No specific | Not stated | 4-19, 5-14 | · · |
| npeadance, heat build-up, and signal | | inspection | program | | | |
| ansmission failure. | | | | | | |
| corrosion can result in high contact | Not stated | Cleaning, visual | No specific | Not stated | 4-19, 5-16 | |
| npeadance, heat build-up, and signal | | inspection | program | | | |
| ansmission failure. | | | | | | |
| atigue due to high cyclic operation and | Not stated | Tactile inspection, | Vendor specific | Not stated | 4-20, 5-16 | |
| ibration, resulting in contact degradation, | | vibration observation, | surveillance | | 1 | |
| oose connections, reduced force output | | IR scan | | | | |
| nd component failure. | | | | | | |
| | | • | | | 1 1 | |
| | | | | | | |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies **Reviewed by:** Michael W. Vaughn, INEL

| em System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------|---|--|------------|--------------|---------------|--|
| 14 | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | FAT | Curnulative fatique damage |
| 15 | Battery Chargers, Inverters, & UPS's | Potentiometer | Not stated | Not stated | FAT | Cumulative fatique damage |
| 16 | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | WEAR | Attrition |
| 17 | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | WEAR | Attrition |
| 18 | Battery Chargers, Inverters, & UPS's | Potentiometer | Not stated | Not stated | WEAR | Attrition |
| 19 | Battery Chargers, inverters, & UPS's | Potentiometer | Not stated | Not stated | ENVIRO | Chemical or physic degradation |
| 20 | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | ENVIRO | Chemical or physic degradation |
| 21 | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | ENVIRO | Chemical or physic degradation |
| 22 | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | ENVIRO | Chemical or physic degradation |
| 23 | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 24 | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 25 | Battery Chargers, Inverters, & UPS's | Cooling Fans and Cooling Fan Motors | Not stated | Not stated | CORR/OX | Loss of material; corrosion product buildup;internal damage |
| 26 | Battery Chargers, Inverters, & UPS's | Cabinet | Not stated | Not stated | CORR/OX | Loss of material; corrosion product buildup;internal damage |
| | | | | | | ļ |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies **Reviewed by:** Michael W. Vaughn, INEL

| Effect of Aging on Component Function | n Contrib to Failure | | Rel.progs | Report Recommendation | | |
|--|----------------------|-----------------------------|--------------------------|-----------------------|------------|----------|
| Fatigue due to high cyclic operation and | Not stated | Tactile inspection, | Vendor specific | Not stated | 4-20, 5-14 | 14 |
| vibration, resulting in contact degradation, | | vibration observation, | surveillance | | | |
| loose connections, reduced force output | | IR scan | | | | |
| and component failure. | | | | <u></u> | | |
| Fatigue due to high cyclic operation and | Not stated | Tactile inspection, | | Not stated | 4-20, 5-16 | 15 |
| vibration, resulting in contact degradation, | | vibration observation, | surveillance | | | |
| loose connections, reduced force output | | IR scan | | | | |
| and component failure. | | To still in an astion | No oposifio | Not stated | 4-21, 5-16 | 16 |
| Physical deterioration due to the cyclic | Not stated | Tactile inspection | No specific program | NOTSTATED | 4-21, 5-10 | |
| operation caused by routine operation and periodic testing and adjustment, results in | | | program | | | |
| rubbing surfaces, binding of linkages, | | | | | | |
| erosion of contacts and metal surfaces. | | | | - | | |
| burning of arc chutes, and loss of | | | | | | |
| adjustment. | | | | | | |
| Physical deterioration due to the cyclic | Not stated | Tactile inspection | No specific | Not stated | 4-21, 5-14 | 17 |
| operation caused by routine operation and | | | program | | | 1 |
| periodic testing and adjustment, results in | | | | | | |
| rubbing surfaces, binding of linkages, | | | | | | |
| erosion of contacts and metal surfaces, | | | | | | |
| burning of arc chutes, and loss of | | | | | | |
| adjustment. | | | | | | |
| Physical deterioration due to the cyclic | Not stated | Not discussed in | No specific | Not stated | 4-21, 5-16 | 18 |
| operation caused by routine operation and | | report | program | | | 1 |
| periodic testing and adjustment, results in | | | | | | |
| rubbing surfaces, binding of linkages, | | | | | | |
| erosion of contacts and metal surfaces, | | | | | | |
| burning of arc chutes, and loss of | | | | | | |
| adjustment. | | | | | | <u> </u> |
| Drifting of the setpoint can cause | Not stated | Calibration, Tech | | Not stated | 4-21, 5-16 | 19 |
| misoperation or componenet failure. | | Spec, I/O logging, | Section 7, Tech | | | |
| | | output | Spec surveil. | | | |
| Drifting of the electronic setpoint can | Not stated | Calibration | No specific | Not stated | 4-21, 5-15 | 20 |
| cause misoperation or componenet | | | program | | | |
| failure. | | Oalibratian Tash | Tech Ones | Not state d | 4 01 5 15 | 21 |
| Drifting of the electronic setpoint can | Not stated | Calibration, Tech | Tech Spec. | Not stated | 4-21, 5-15 | 21 |
| cause misoperation or componenet | | Spec, I/O logging, | required surveillance | | | l i |
| failure. | Not stated | output Calibration, Tech | | Not stated | 4-21, 5-15 | 22 |
| Drifting of the electronic setpoint can cause misoperation or componenet | NULSIAIOU | Spec, I/O logging, | required | not stated | 4-21, 3-13 | |
| failure. | | output | surveillance | | | |
| Temp and moisture create environmental | Not stated | Visual inspection, | Vendor specific | Not stated | 4-19, 5-15 | 23 |
| stresses, and deposited contaminants | NOT STATED | output | programs | not suice | - 10, 0 10 | |
| may affect electronics such as printed | | output | programs | | | 1 |
| circuit boards, resistors and capacitors | 1 | | | | | 1 |
| resulting in corrosion of the components. | | | | | | 1 |
| which may lead to open/short circuits at | | | | | | i |
| the terminals. | | | | | | l |
| Temp and moisture create environmental | Not stated | Visual inspection, | No specific | Not stated | 4-19, 5-16 | 24 |
| stresses, and deposited contaminants | | output | program | | | l |
| may corrode shields or conductor strands, | | | | | | |
| terminations, etc. eventually causing | | | | | | |
| failure of the circuit due to overheating or | | | | | | |
| dielectric insulation breakdown. | | | | | | |
| Temp and moisture create environmental | Not stated | Visual inspection | | Not stated | 4-19, 5-16 | 25 |
| stresses, and deposited contaminants | | | Section 14.2.3 | | | 1 |
| may increase contact resistance. | | | 1 | | | Í |
| Vibration can promote loosening | | | l | | | 1 |
| connectons resulting in localized heating | | | | | | 1 |
| and more oxidation. | | <u> </u> | | | | |
| Temp and moisture create environmental | Not stated | Visual inspection | No specific | Not stated | 4-20, 5-17 | 26 |
| stresses, and deposited contaminants | | | program | | | 1 |
| may over time can degrade and give way | | | | | | ł |
| | 1 | 1 | | | | l |
| to oxidation corrosion. | | 1 | | | | 1 |
| to oxidation corrosion. | | | | | | l |
| to oxidation corrosion. | | | | | | ļ |
| to oxidation corrosion. | | | | | | |
| to oxidation corrosion. | | | | | | |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies Reviewed by: Michael W. Vaughn, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | |
|----|--------|---|--|------------|--------------|---------------|------------------------------|
| 27 | | Battery Chargers, Inverters, & UPS's | Transformer | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 28 | | Battery Chargers, Inverters, & UPS's | Inductors | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 29 | | Battery Chargers, Inverters, & UPS's | Capacitor | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 30 | | Battery Chargers, Inverters, & UPS's | SCR's | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 31 | | Battery Chargers, Inverters, & UPS's | Diodes | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 32 | | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 33 | | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 34 | | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 35 | | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 36 | | Battery Chargers, Inverters, & UPS's | Cooling Fans and Cooling Fan Motors | Not stated | Not stated | FAT | Cumulative fatigue damage |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies **Reviewed by:** Michael W. Vaughn, INEL

| ffect of Aging on Component Functio igh frequency vibration caused by | Not stated | Iure Reported progs | Rel.progs Vendor specific | Not stated | tions Page No. | ite I |
|--|------------|--|--------------------------------|------------|----------------|----------|
| | NULSIAIOU | 1 | program | NOT STATED | 4-20, 0-14 | |
| rromagnetic resonance can cause | | inspection, vibration | program | | | |
| tigue resulting in loose parts, open | | observation, IR scan | | | | |
| rcuits causing loss of signal or sporatic | | | | | | |
| peration. Regular maint also | | | | | | |
| oves/bends wires/connectors causing | | | | | | |
| onductor or insulation failure. | <u></u> | | 1 | | | |
| igh frequency vibration caused by | Not stated | Tactile/audible | Vendor specific | Not stated | 4-20, 5-14 | ł |
| rromagnetic resonance can cause | | inspection, vibration | program | | | |
| tigue resulting in loose parts, open | | observation, IR scan | | | | |
| rcuits causing loss of signal or sporatic | | | | | | |
| peration. Regular maint also | | | | | | |
| oves/bends wires/connectors causing | | | | | | |
| onductor or insulation failure. | | | | | | |
| gh frequency vibration caused by | Not stated | Tactile/audible | Vendor specific | Not stated | 4-20, 5-14 | |
| rromagnetic resonance can cause | | inspection, vibration | program | | | |
| tigue resulting in loose parts, open | | observation, IR scan | | | | |
| rcuits causing loss of signal or sporatic | | | | | | |
| peration. Regular maint also | | 1 | | | | |
| oves/bends wires/connectors causing | | | | | | |
| | | | | | | 1 |
| onductor or insulation failure. | | | NI | Natatata - | | ; |
| gh frequency vibration caused by | Not stated | Tactile/audible | No specific | Not stated | 4-20, 5-15 | 1 |
| rromagnetic resonance can cause | | inspection, vibration | program | | | L |
| tigue resulting in loose parts, open | | observation, IR scan | | | | 1 |
| rcuits causing loss of signal or sporatic | | | | | | L |
| peration. Regular maint also | | | | | | L |
| oves/bends wires/connectors causing | | | | | | L |
| onductor or insulation failure. | | | | | | |
| gh frequency vibration caused by | Not stated | Tactile/audible | No specific | Not stated | 4-20, 5-15 | |
| rromagnetic resonance can cause | | inspection, vibration | program | | | 1 |
| | | observation, IR scan | Program | | | 1 |
| tigue resulting in loose parts, open | | observation, IN scan | | | | 1 |
| rcuits causing loss of signal or sporatic | | | | | | 1 |
| peration. Regular maint also | | | | | | [|
| oves/bends wires/connectors causing | | | | | | |
| onductor or insulation failure. | L | | | | | <u> </u> |
| igh frequency vibration caused by | Not stated | Tactile/audible | No specific | Not stated | 4-20, 5-15 | |
| rromagnetic resonance can cause | | inspection, vibration | program | | | 1 |
| tigue resulting in loose parts, open | | observation, IR scan | - | | | 1 |
| rcuits causing loss of signal or sporatic | | , | | | | |
| peration. Regular maint also | | | | | | |
| oves/bends wires/connectors causing | | | | | | |
| onductor or insulation failure. | | | | | | |
| | Not ototor | Tootile /audible | Vonder er if - | Not stated | | <u> </u> |
| igh frequency vibration caused by | Not stated | Tactile/audible | Vendor specific | NULSIALUU | 4-20, 5-15 | 1 |
| rromagnetic resonance can cause | 1 | inspection, vibration | program | | | 1 |
| tigue resulting in loose parts, open | | observation, IR scan | 1 | | | 1 |
| rcuits causing loss of signal or sporatic | | | | | | L |
| peration. Regular maint also | | | | | | 1 |
| oves/bends wires/connectors causing | | | | | | I |
| onductor or insulation failure. | | | | | | |
| igh frequency vibration caused by | Not stated | Tactile/audible | Vendor specific | Not stated | 4-20, 5-15 | Ē |
| rromagnetic resonance can cause | | inspection, vibration | program | | , | 1 |
| tigue resulting in loose parts, open | | observation, IR scan | [^{-'} • . | | | 1 |
| rcuits causing loss of signal or sporatic | | | | | | 1 |
| peration. Regular maint also | 1 | | 1 | | | |
| | 1 | | | | | |
| oves/bends wires/connectors causing | | | | | | |
| onductor or insulation failure. | <u> </u> | | | | | ⊢ |
| igh frequency vibration caused by | Not stated | Tactile/audible | No specific | Not stated | 4-20, 5-16 | 1 |
| rromagnetic resonance can cause | | inspection, vibration | program | | | 1 |
| tigue resulting in loose parts, open | 1 | observation, IR scan | | | | 1 |
| rcuits causing loss of signal or sporatic | | | | | | 1 |
| peration. Regular maint also | | | | | | 1 |
| oves/bends wires/connectors causing | | | | | | 1 |
| onductor or insulation failure. | | | | | | L |
| maaver of moulduon idiule. | Not stated | Tactile/audible | IEEE 334-1974 | Not stated | 4-20, 5-17 | ╞ |
| ibration induced fatigue in mater mayorte | NUL SIALOU | | | NOT STATED | 4-20, 5-17 | 1 |
| ibration induced fatigue in motor mounts | | inspection, vibration | Section 14.2.3 | 4 | | 1 |
| an occur due to improper sheave | | about the second se | | | | 1 |
| | | observation, IR scan | | | 1 | |
| an occur due to improper sheave | | observation, IR scan | | , | | |
| an occur due to improper sheave | | observation, IR scan | | | | |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies **Reviewed by:** Michael W. Vaughn, INEL

| em System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------|---|--|------------|--------------|--|---|
| 37 | Battery Chargers, Inverters, & UPS's | Cooling Fans and Cooling Fan Motors | Not stated | Not stated | WEAR | Attrition |
| 38 | Battery Chargers, Inverters, & UPS's | Transformer | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR | Deterioration of insulation, chemica or physical changes |
| 39 | Battery Chargers, inverters, & UPS's | Inductors | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemica or physical changes |
| 40 | Battery Chargers, inverters, & UPS's | Capacitor | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemica or physical change |
| 41 | Battery Chargers, Inverters, & UPS's | Diodes | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemica or physical changes |
| 42 | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemica or physical changes |
| 43 | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemica or physical changes |
| 44 | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemica or physical changes |
| 45 | Battery Chargers, Inverters, & UPS's | SCR's | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 46 | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 47 | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR, EMBR | Deterioration of insulation, chemica or physical changes |
| 48 | Battery Chargers, Inverters, & UPS's | Cooling Fan Motors | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR, EMBR | Deterioration of insulation, chemical or physical changes |
| 49 | Battery Chargers, inverters, & UPS's | Transformer | Not stated | Not stated | CONTAM | Buildup of deposits loss of desired surface properties |
| 50 | Battery Chargers, Inverters, & UPS's | Inductors | Not stated | Not stated | CONTAM | Buildup of deposits loss of desired surface properties |
| 51 | Battery Chargers, Inverters, & UPS's | SCR's | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| | | | | | | |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies **Reviewed by:** Michael W. Vaughn, INEL

| Effect of Aging on Component Function | | | Rel.progs | Report Recommendations | Page No. | |
|---|------------|--|---------------------------------|------------------------|------------|---|
| Shafts and bearings are susceptible to normal wear, and wear due to | Not stated | Noise observation | IEEE 334-1974 Section 14.2.3 | Not stated | 4-21, 5-17 | 3 |
| misalignment, imbalances, and inherent accentricity of the rotor. On dc motors, orushes and commutators are also | | | | | | |
| subject to wear. | | | | | | |
| Overvoltage or turn-to-turn shorts can cause high internal tempreratures, causing insulation to fail, causing local neating and deterioration of material resulting in dielectric failure. | Not stated | Cleaning, visual/tactile/audible inpection | Vendor specific program | Not stated | 4-22, 5-14 | 3 |
| Overvoltage or turn-to-turn shorts can cause high internal tempreratures, causing insulation to fail, causing local heating and deterioration of material resulting in dielectric failure. | Not stated | Cleaning, visual/tactile/audible inpection | Vendor specific program | Not stated | 4-22, 5-14 | 3 |
| Overvoltage can cause voltage stress causing loss of capacitance, breakdown of dielectric. | Not stated | Cleaning, visual inspection, measuement, part replacement | Vendor specific program | Not stated | 4-22, 5-14 | 4 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown resulting in change in output signal. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 4 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of the device. | Not stated | Cleaning, visual inspection, temperature & input/output | No specific program | Not stated | 4-22, 5-15 | 4 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of components, open/shorts of circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 4 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of components, open/shorts of circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 4 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of components, open/shorts of circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 4 |
| Heat due to overcurrent conditions and normal operations, and due to contact resistance, can cause dielectric breakdown of supports and insulation, and misoperation or failure of components. | Not stated | Cleaning, visual inspection, temperature logging | No specific program | Not stated | 4-23, 5-16 | 4 |
| Thermal effects on wire and cable leading to embrittlement, and insulation failure. Ohmic heating and heat from surrounding environment degrades insulation, resulting n short circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | No specific program | Not stated | 4-23 | 4 |
| Heat due to overcurrent conditions and normal operations, can cause dielectric breakdown and failure. | Not stated | Cleaning, visual inspection, temperature & input/output | IEEE 334-1974 Section 14.2.3 | Not stated | 4-23, 5-16 | 4 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 5-14 | 4 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 5-14 | 5 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 5-15 | 5 |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninteruptable Power Supplies Reviewed by: Michael W. Vaughn, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--|---|---------------------|------------|--------------|---------------|---|
| 52 | | Battery Chargers, Inverters, & UPS's | Diodes | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 53 | | Battery Chargers, Inverters, & UPS's | Capacitor | Not stated | Not stated | CONTAM | Buildup of deposits loss of desired surface properties |
| 54 | | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 55 | | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 56 | <u></u> | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 57 | | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 58 | ······································ | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 59 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 60 | , | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 61 | | Battery Chargers, Inverters, & UPS's | Potentiometers | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 62 | | Battery Chargers, Inverters, & UPS's | Cooling Fan Motoers | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 63 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | LOSLUB | Viscosity change, loss of lubricicty |
| 64 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | LOSLUB | Viscosity change, loss of lubricicty |
| | | | | | | | |

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-------------------------------------|-----------------|--------------|---------------|---|
| 1 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated | ENVIR | Chemical/physical degradation |
| 2 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated. | CORR | Loss of material; corrosion product buildup |

| Reviewed by: Michael W. Vaughn, II | | | | | | |
|---|---------------|------------------------|------------------|------------------------|-------------|-----|
| Effect of Aging on Component Functi | | | Rel.progs | Report Recommendations | Page No. | - |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | No specific | Not stated | 4-23, 5-15 | 52 |
| dirt, and dust, can reduce heat | | inspection | programs | | | |
| dissipation, cause overheating, and | | | | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | Vendor specific | Not stated | 4-23, 5-14 | 53 |
| dirt, and dust, can reduce heat | | inspection | programs | | | |
| dissipation, cause overheating, and | | | | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | No specific | Not stated | 4-23, 5-15 | 54 |
| dirt, and dust, can reduce heat | | inspection | programs | | | |
| dissipation, cause overheating, and | | | | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | Vendor specific | Not stated | 4-23, 5-15 | 55 |
| dirt, and dust, can reduce heat | | inspection | programs | | | |
| dissipation, cause overheating, and | | | prog. and | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | No specific | Not stated | 4-23, 5-15 | 56 |
| dirt, and dust, can reduce heat | NOTSTATED | inspection | · · | Not stated | 4-20, 0-10 | 50 |
| dissipation, cause overheating, and | | Inspection | programs | | | |
| . | | | | | | |
| eventual failure of components. | Net state of | | No enceitie | | 4 00 5 16 | 57 |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | No specific | Not stated | 4-23, 5-16 | 5/ |
| dirt, and dust, can reduce heat | | inspection | programs | | | |
| dissipation, cause overheating, and | | | | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | Vendor specific | Not stated | 4-23, 4- | 58 |
| dirt, and dust, can reduce heat | | inspection | programs | | 24, 5-14 | |
| dissipation, cause overheating, and | | | | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | Vendor specific | Not stated | 4-23, 4- | 59 |
| dirt, and dust, can reduce heat | | inspection | programs | | 24, 5-15 | |
| dissipation, cause overheating, and | | | | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | No specific | Not stated | 4-23, 4- | 60 |
| dirt, and dust, can reduce heat | | inspection | programs | | 24, 5-16 | |
| dissipation, cause overheating, and | | | | | | |
| eventual failure of components. | | | | | | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | No specific | Not stated | 4-23, 4- | 61 |
| dirt, and dust, can reduce heat | | inspection | programs | | 24, 5-16 | • • |
| dissipation, cause overheating, and | | | programs | | 24,010 | |
| eventual failure of components. | | | | | 1 1 | |
| Fouling due to accumulation of insects, | Not stated | Cleaning, visual | IEEE 334-1974 | Not stated | 4-24, 5-17 | 62 |
| | NOUSIALOU | | | NOT STATED | 4-24, 3-17 | 02 |
| dirt, and dust, can reduce heat | | inspection | SECTION | | | |
| dissipation, cause overheating, and | | | 14.2.3 | | | |
| eventual failure of components. | Alet state of | To stills in an estion | Mandan ana sifia | | - 4.04 5.14 | 63 |
| Material set occurs when the organic | Not stated | Tactile inspection, | Vendor specific | NOT STATED | 4-24, 5-14 | 63 |
| materials used as lubricants in those | | operational | programs | | [{ | |
| subconponents harden, gel, or adhere to | | | | | | |
| adjacent materials, which can cause | | | | | | |
| binding of the devices, resulting in faulty | | | | | | |
| operation. | | | | | | |
| Material set occurs when the organic | Not stated | Tactile inspection, | Vendor specific | Not stated | 4-24, 5-14 | 64 |
| materials used as lubricants in those | | operational | programs | | | |
| subconponents harden, gel, or adhere to | | | | | | |
| adjacent materials, which can cause | | | | | | |
| binding of the devices, resulting in faulty | | | | | | |
| operation. | 1 | 1 | 1 | I | 1 1 | |

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|-----------------------|--------------------|-----------------|------------------------|-----------|------|
| Chipping, cracking, or peeling of the | Not stated | Visual inspection, | Vendor specific | Not stated | 4-7, 5-3, | 1 |
| enclosure's protective coating | | cleaning, pressure | surveillance, | | 5-15 | 11 |
| | | testing | IEEE 308-1980 | | | 1 |
| Exposed metal develops rust and | Not stated | Visual inspection, | Vendor specific | Not stated | 4-7, 5-3, | 2 |
| corrosion | | cleaning, pressure | surveillance, | | 5-15 | 1 |
| | | testing | IEEE 308-1980 | | | 1 |
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| | ystem | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|----------|----------------|---|-----------------|--------------|---------------------------|--|
| 3 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated | ENVIR, EMBR | Deterioration of organic component |
| 4 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated | FAT | Cumulative damage |
| | | | | | | | or thermal stress |
| 5 | | Transformer | Primary and Secondary Windings, Liquid- Immersed | Not stated | Not stated | ELETEMP | Chemical or physica degradation: therma distortion |
| 6 | | Transformer | Primary and Secondary Windings, Liquid- Immersed | Not stated | Not stated | VIBR, VOLSTR, EXFORCE | Loosening, reduced tolerances, distortio or bending |
| 7 | | Transformer | Primary and Secondary Windings, Dry-Type | Not stated | Not stated | ELETEMP | Chemical or physica degradation; therma distortion |
| 8 | | Transformer | Primary and Secondary Windings, Dry-Type | Not stated | Not stated | VIBR, VOLSTR, EXFORCE | Loosening, reduced tolerances, distortic or bending |
| 9 | | Transformer | Magnetic Core | Not stated | Not stated | VIBR, MECHSTR, EXFORCE | Loosening, distortion, deterioration of med function |
| 10 | | Transformer | Magnetic Core | Not stated | Not stated | EMBR/TE | Loss of fracture toughness |
| 11 | | Transformer | Insulation | Not stated | Not stated | ELETEMP, VOLSTR | Chemical or physica degradation, degradation of insulation |
| 12 | | Transformer | Insulation | Not stated | Not stated | MOIST-EL, CONTAM | Loss of dielectric properties, buildup deposits |
| 13 | | Transformer | Insulation | Not stated | Not stated | Not stated | High acidity resultin in more water retention |
| 14 | <u>·</u> | Transformer | Insulation | Not stated | Not stated | CORR/OX | Loss of material; corrosion product buildup;internal damage |

| Effect of Aging on Component Function Gaskets and other organic seals used in | Not stated | Visual inspection, | Rel.progs Vendor specific | Report Recommendations | Page No. 4-7, 5-15 | |
|--|------------|---|---|---|-------------------------------|-----|
| construction of the enclosure degrade due to exposure to heat, ultraviolet radiation, moisture, or chemicals, while under mechanical stress or compression. | | visual inspection, cleaning | surveillance, IEEE 308-1980 | | 4-7, 5-15 | |
| polymeric seal materials embrittle and harden | | | | | | |
| a welds, tank edges, etc., resulting in tank leaks (oil or gas-filled units) and potentially a loss of structural intergrity. | Not stated | visual inspection, cleaning, pressure testing | Vendor specific surveillance, IEEE 308-1980 | | 4-7, 4-8, 5-3, 5-15 | 4 |
| May induce accelerated degradiation of surrounding organic materials. | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-8, 5-4, 5-15 | |
| Movement and vibration allow windings to change clearances/tolerances required for maintaining satisfactory dielectric strength, which can result in dielectric breakdown and localized discharge. Can cause mechanical stress on electrical connections | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-9, 5-4, 5-15 | |
| May induce accelerated degradation of surrounding organic materials. Degradation of winding conductor connections due to high resistance connections causing localized heating. | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-9, 5-4, 5-15 | |
| Movement and vibration allow winding to change clearances/tolerances required for maintaining satisfactory dielectric strength, which can result in deilectric breakdown and localized discharge. Can cause mechanical stress on electrical connections. | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-9, 5-4, 5-15 | |
| Loosining of the core due to vibration, shock, or severe electrical transients, can cause wear or deterioration of the insulation once dislocation occurs may lead to sufficient insulation damage to allow electrical failure | Not stated | Electrical testing, visual inspection | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-10, 5-4, 5-15 | |
| A result of relatively high thermal exposure resulting from core and winding losses, causing weakening or failure of the laminations, causing increased eddy currents and core losses. | Not stated | Electrical testing, visual inspection | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-10, 4- 11, 5-4, 5- 15 | 10 |
| Partial or localized breakdown of the dielectric capacity of the material, which may in turn produce other eleterious effects such as the formation of additional gaseous byproducts, decomposition of the surrounding insulating fluid. | Not stated | Sampling and analysis, cleaning, replacement | surveillance, | Recommended laboratory and/or in- situ analysis to detect impending breakdown of dielectric [2] | 4-11, 5-5, 5-15, 5-22 | |
| Particulates contaminants and moisture may result in blockage of passages leading to hot spots. Chemical contaminants may have adverse effects on the material properties, water reduces dielectric strength causing partial discharge or dielectric breakdown | Not stated | Sampling and analysis, cleaning, replacement | surveillance, | Recommended laboratory and/or in- situ analysis to detect impending breakdown of dielectric [2] | 4-12, 5-5, 5-16, 5-22 | .12 |
| High acidity results in more water being held in solution and therefore reduced dielectric strength. Also affects the deterioration and decomposition of solid insulating materials reducing the dielectric strenth | Not stated | Sampling and analysis, cleaning, replacement | surveillance, | Recommended laboratory and/or in- situ analysis to detect impending breakdown of dielectric [2] | 4-12, 5-5, 5-16, 5-22 | |
| Formation of sludge which can impead circulation creating hot spots. Dielectric properties associated with the sludge may also differ. oxygen will also increase the acidity of the insulating fluid | Not stated | Sampling and analysis, cleaning, replacement | surveillance, | Recommended laboratory and/or in- situ analysis to detect impending breakdown of dielectric [2] | 4-12, 5-5, 5-16, 5-22 | 1, |

| tem System | Structure/Comp | | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------|----------------|--|------------|--------------|----------------------|--|
| 15 | Transformer | Insulation | Not stated | Not stated | ELETEMP | Chemical or physica degradation; therma distortion |
| 16 | Transformer | Bushings | Not stated | Not stated | THERM-CY | Degradation due to exposure to elements and temp cycles |
| 17 | Transformer | Bushings | Not stated | Not stated | CONTAM | Buildup of deposits:loss of desired surface properties |
| 18 | Transformer | Bushings | Not stated | Not stated | ENVIRO | Chemical or physica degradation |
| 19 | Transformer | Bushings | Not stated | Not stated | VOLSTR | Dielectric stress causing degradatior of insulation |
| 20 | Transformer | Cooling System, Liquid-Immersed and Dry-Type | Not stated | Not stated | FAT, WEAR | Attrition and cumulative fatigue damage over time |
| 21 | Transformer | Cooling System, Liquid-Immersed and Dry-Type | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 22 | Transformer | Oil Preservation and Sampling System | Not stated | Not stated | ENVIRO, ELETEMP | |
| 23 | Transformer | Oil Preservation and Sampling System | Not stated | Not stated | WEAR | Attrition |
| 24 | Transformer | Tap Changers | Not stated | Not stated | WEAR | Attrition |
| 25 | Transformer | Tap Changers | Not stated | Not stated | VIBR, MECHSTR | Loosening, deterioration of mechanical function |
| 26 | Transformer | Tap Changers | Not stated | Not stated | ELTEMP, THERM- CY | Chemical or physica degradation, insulation deterioration |
| 27 | Transformer | Protection and Monitoring Systems | Not stated | Not stated | ENVIRO, EMBR | Chemical or physica degradation, loss or fracture toughness |
| 28 | Transformer | Protection and Monitoring Systems | Not stated | Not stated | THERM-CY | Deterioration of insulation |

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | |
|---|------------|--|---|--|--------------------------|----|
| The elevated temperatures cause thermal deterioration and dielectric breakdown | Not stated | Visual inspection, insulation resistance testing, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-13, 5-7, 5-16 | 15 |
| Breakdown of gaskets and seals, and all organic materials due to heat caused by current in the conductor, solar radiation, etc. | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Manage bushing flashover by controling airborne dust and/or salt spray accumulation in combination with rain/humidity [2] | 4-14, 5-7, 5-16, 5-22 | |
| The combination of dirt, dust, salt, and other contaminants, alone or with water or other liquid can form a conductive path leading to flashover of the bushing. | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-14, 5-7, 5-17 | 17 |
| Factors such as ultraviolet radiation, humidity, etc. can cause degradation over time | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-14, 5-7, 5-17 | 18 |
| Improper storage or loss of insulating oil, or voltage transients, can degrade the dielectric properties. Dielectric stress from potential gradient between the central conductor and other surfaces. | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-14, 5-7, 5-17 | 19 |
| Bearings and other parts wear over time due to friction and other stresses placed on them. This is accelerated by such stresses as frequent motor starting and stopping, undue vibration or transverse/longitudinal load placed on the driven unit. | Not stated | Visual inspection, monitor, adjust, lubricate, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-15, 5-8, 5-17 | 20 |
| Fouling of heat transfer surfaces such as radiators due to dirt, debris, or other materials | Not stated | Visual inspection, monitor, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-16, 5-8, 5-17 | 21 |
| Elevated temperatures and exposure to the elements can cause thermal and wear degradation to components. | Not stated | Visual inspection, adjust, repair/replace, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-16, 5-9, 5-17 | 22 |
| Wear to components such as sampling and isolation valves, fittings, and pressure regulating valves, can result in leakage of fluids, binding and/or malfunctioning of devices. | Not stated | Visual inspection, adjust, repair/replace, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-17, 5-9, 5-18 | 23 |
| Wear to components due to friction. | Not stated | Visual inspection, adjust, repair/replace, lubricate, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-18, 5-9, 5-18 | 24 |
| Vibration and mencanical stresses can result in a loss of adjustment in parts | Not stated | Visual inspection, adjust, repair/replace, lubricate, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-18, 5- 10, 5-18 | 25 |
| Degradation of organic insulating materials in motor windings, insulators on main contacts, and materials used in related electrical components which can reduce their dielectric as well as mechanical properties. | Not stated | Visual inspection, adjust, repair/replace, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-18, 5- 10, 5-18 | 26 |
| Degradation of organic materials used to seal the relay, can embrittle and harden the gaskets allowing leakage, possibly leading to the component failure. | Not stated | Visual inspection, functional testing | Vendor specific surveillance, IEEE 308-1980 | | 4-19, 5- 11, 5-18 | 27 |
| Repeated heating and cooling of the temperature indicator elements due to load variation induces thermal stresses which may eventually result in open-circuit failure of the element. | Not stated | Visual inspection, functional testing | No specific program | Not stated | 4-20, 5- 10, 5-19 | 28 |

| em System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------|----------------------|---------------------------------|--|------------------------------|----------------------------|---|
| 1 | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | THEM-CY, EMBR | Loss of electrical and mechanical properties of insulator |
| | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | MOIST-EL, CONTAM, ENVIR | Loss of surface insulating properties |
| 3 | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | MOIST-EL, CONTAM, ENVIR | Loss of volumetric insulating properties |
| 4 | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | WEAR, CORR/OX, CONTAM | High resistance electrical connections |
| 5 | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | MECHSTR, VIBR | Loosening/loss of fasteners |
| 6 | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CURSTR | Contact surface deterioration |
| 7 | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | FAT, MECHSTR | Fatigue of various circuit breaker components |
| 8 | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | WEAR, CONTAM | Wear of internal components |
| 9 | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | Eletemp, Corr/ox, Vibr | Loose or high resistance elect connections or terminations |
| 10 | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CURSTR | Thermal trip setpoir variations |
| 11 | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CONTAM, ENVIR | Deterioration of lubricants |
| 12 | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | ENVIR | Current limiting fuse failure |

| Not stated | Various | Vendor specific | Not stated | 4-4, 4-5, | |
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| Not stated | Various | Vendor specific | Not stated | 4-6, 4-7, | |
| | recommendations | programs | | 5-15 | |
| | made for | | | | |
| | maintenance | | | | |
| Not stated | Various | No specific | Not stated | 4-6, 4-7, | |
| | recommendations | program for | | 5-15 | |
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| em Sys | tem | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|--------|----------|----------------------|---------------------------------|--|------------------------------|----------------------|--|
| 13 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GË, Westinghouse, C-H, KM | CURSTR, CONTAM | Surface current tracking/loss of insulating properties |
| 14 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CURSTR, ELETEMP | Thermally induced degradation |
| 15 | <u> </u> | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Insulation deterioration |
| 16 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Organic component breakdown |
| 17 | ······ | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | VIB, WEAR | Cyclic fatigue |
| 18 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | WEAR, VIB, CONTAM | Wear of contactor and starter subcomponents |
| 19 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | CONTAM | Contact surface degradation |
| 20 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | WEAR, CURSTR | Degradation of heater or bimetallic elements |
| 21 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | CONT, WEAR | Binding of mechanical components |
| 22 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | CONT | Contact surface degradation |
| 23 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, EMBR | Thermal degradatio of organic materials |

| Voltage and furmitisty on affect energized Not stated 4:10, 5: insulation that is drivy or desirated and cause surface tracking paths on the insulator. Energy arrockute insulation is aspecially susceptible to surface current taking. This can lead to flashover. Not stated 4:10, 5: Fault Currents can produce high temperatures and currents that can replot damage contacts, and -chainsone Not stated 4:11, 5: These can current that can replot damage contacts, and chainsone Not stated 4:11, 5: These can current that can replot damage contacts, and chainsone Not stated 4:12, 5: These can current that can replot damage contacts, and current that can replot damage contacts, and current that can replot damage contacts, and current that can replot damage contacts, and current that can replot demination destriction of the coll titlef. Not stated 4:12, 5: During operation, the heat ognation insulation destriction of the coll titlef. Not stated Various Various Prolonged coninuous energization outil temperatures that cause the organic compound: that cause the reganic compound that cause outil result in various on the contact or discurrent many basis (and acring). Not stated Various region Various region Various region Various region Various region Various region Various region Various region Various region Various region <th>Effect of Aging on Component Function</th> <th>n Contrib to Failure</th> <th>Reported progs</th> <th>Rel.progs</th> <th>Report Recommendations</th> <th>Page No.</th> <th>Item</th> | Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--|----------------------|-----------------|-----------------|-------------------------------|---|------|
| Insulation that is cirly or deteriorated and cases surface stacking paths on the insulator. Breaker arc-chule insulation is specially surgestible to surface urrent tracking. This can lead to finalshow: Facility currents can produce high maintenance subcomponent subcomponent applicy damage contexts, arc-chule subcomponent applicy damage contexts, arc-chule subcomponent comb basting in poor connections. These can ause to future. During operation, the heat generated in facultations. The heat generated in subcomponent subcomponent the coll during energization of the coll fact. The coll during one product result in coll case. Insulation subcomponent insulation subcomponent to during operation. The heat generated in fact coll during one product result in coll case. Insulation subcomponent the coll during one product result in coll case. Insulation subcomponent the coll during one product result in coll case. Insulation subcomponent the coll during one product result in coll case. Insulation subcomponent the coll during one product result in coll case. Insulation subcomponent the coll during one product result in coll case. Insulation subcomponent the coll during one product result in coll case. Insulation subcomponent the coll during one product result in coll case. Insulation subcomponent the contactor factor aspectify program for the contactor factor aspectify program for the contactor/starter program for the contactor/starter program for the contactor/starter program for the contactor/starter program for the contactor/starter program. These can result in proc contactor/starter program. These can result in proc contactor/starter program. These contactor or starter to fail ubring of contactor/starter to fail maintenance m | | | | | | 4-10, 5-15 | 13 |
| cause surface tracking paths on the especiality susceptible to surface current tracking. This carlies that of safavore. main enable main enable subcomponent his subcomponent Fault currents can produce high mapped yamage contacts, and charabover. No stated No specific his maintenance No specific his subcomponent Not stated 4-11, 5- maintenance Fault currents can produce of his contacts can current sen produce ofmic heating in poor connections. No to stated Various No specific Not stated 4-12, 5- Contactor col col col lature. Not stated Various No specific Not stated 4-13, 5- Contactor col col lature. Not stated Various Vendor specific Not stated 4-13, 5- Contactor sub action col col contact, binding of amature, preventing full contact untrains, and acting. <td></td> <td></td> <td></td> <td></td> <td></td> <td>,</td> <td></td> | | | | | | , | |
| Insulator. Breaker ar-citrub insulation is especially suspective to surface urrent exacting. This can lead to flashover. Fault currents can produce high surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic materials. The contract surfaces and other organic contract surfaces. This can lead to coll failure. Prolonged contructs energization of the contract materials of the contract materials of the contract materials and other organic contract subcomponent materials and other organic contract substances and other organic contract substances and other organic contract substances. The contract materials the contract materials and other organic contract substances and other organic contract substances and other organic contract substances. The contract materials and accords and the contract materials and accords and the contract materials and accords and the contract substance and there are and the contract materials and accords and the contract materials and accords and the contract materials and accords and the contract materials and accords and there are and the contract materials and accords and the contract materials and accords and there are and the contract materials and accords and there are and | | | | | | | |
| especially susceptible to surface current tracking. This can lead to flashower, Fault currents can produce high markenpratures and currents that an continuous lead currents can produce ohmic heating neor conactions. These contacts are produce of the sub- commendations is and currents that and continuous lead currents can produce ohmic heating neoremetation. These contacts are produce of the sub- subcomponent sub- traces and other cognaic matrials. Continuous lead currents can produce of the cold faulting. These contacts are cold faulting. These contacts are cold faulting. These contacts are cold faulting over the cold faulting over produced continuous end carling how cold cause the cold faulting over produced continuous end carling how cold cause the contactor of sub- contactor of cold faulting over produced continuous end carling how cold faulting compounds that are could horize the cold faulting over produced contactors are sub- produced. The could horize the cold faulting over produced to the sub- produced contactor are sub- contactors of sub- produced to exist in access the cold faulting over produced to exist in access the cold faulting over produced to the sub- produced to exist in access the cold faulting over produced to exist in access the cold faulting of the coll cold real the access the coll burnout. Not stated the coll cold real to access the coll burnout. Not stated the coll cold real to horize the coll cold real to horize the coll cold real to access the c | | | | | | | |
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| Elevated temperatures caused by the Not stated Various Vendor specific Not stated 4-14, 5- heaters cause aging of the heater element support material. Failure of the support block results in possible failure of the overload relay to perform its required | | | | | | | |
| heaters cause aging of the heater element support material. Failure of the support recommendations made for maintenance program, replace when failed block results in possible failure of the overload relay to perform its required maintenance failed | | | | | | | |
| support material. Failure of the support made for replace when block results in possible failure of the maintenance failed overload relay to perform its required maintenance failed | | | Various | Vendor specific | Not stated | 4-14, 5-17 | 23 |
| block results in possible failure of the maintenance failed overload relay to perform its required | | | recommendations | program, | | | |
| overload relay to perform its required | | | made for | replace when | | | |
| | block results in possible failure of the | | maintenance | failed | | | |
| function. | overload relay to perform its required | | | | | | |
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| tem System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------|----------------------|------------------------------|------------|------------------------------|---------------------------|---|
| 24 | Motor Control Cente | r Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elec connections or terminations |
| 25 | Motor Control Cente | r Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Thermal breakdown of organic materials |
| 26 | Motor Control Cente | r Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | CONT | Contact surface degradation |
| 27 | Motor Control Cente | r Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | WEAR, VIBR | Wear of mechanica parts |
| 28 | Motor Control Cente | r Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elect connections or terminations |
| 29 | Motor Control Cente | r Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | VOLTSTR | Coil dielectric breakdown |
| 30 | Motor Control Cente | Control Transformers | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Winding insulation degradation |
| 31 | Motor Control Cente | Control Transformers | Not stated | GE, Westinghouse, C-H, KM | CURSTR | Winding conductor failure |
| 32 | Motor Control Center | Control Transformers | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elect connections or terminations |
| 33 | Motor Control Cente | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elect connections or terminations |
| 34 | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, EMBR, ENVIR | Degradation or organic materials |

| Reviewed by: K. D. McCarthy, INEL Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|----------------------|-----------------------------|------------------|------------------------|------------|------|
| Operation of the relay and non-seismic | Not stated | Various | | Not stated | 4-15, 5-17 | |
| vibration cause loose connections. | | recommendations | program | | | |
| Oxidation or contamination of contact | | made for | ľ | | | |
| surfaces and sharp bends in wiring near | | maintenance | | | | |
| terminations can cause high resistance | | | | | | |
| connections. These can cause excessive | | | | | | |
| heating or fire. | | | | | | ļ |
| Prolonged continuous energization of the | Not stated | Various | No specific | Not stated | 4-12, 5-17 | 25 |
| relay could result in excessive | | recommendations | program for | | | |
| temperatures that cause the organic | | made for | this | | | |
| compounds that encapsulate the contactor to degrade. This could shorten | | maintenance | subcomponent | | | |
| life and lead to coil burnout. | | | | | | |
| Dust, dirt, and foreign material can lead to | Not stated | Various | No specific | Not stated | 4-15, 5-17 | 26 |
| coil burnout, pitting of contact surfaces, | | recommendations | program for | | , | |
| and breakdown of adhesives and | | made for | this | | | |
| lubricants. They can also prevent the | | maintenance | subcomponent | | | |
| contact from closing. All the above can | | | | | | |
| cause the relay to fail. | | | | | | |
| Wear can lead to setpoint drift, | Not stated | Various | No specific | Not stated | 4-17, 5-17 | 27 |
| mechanical fatigue, surface burning | | recommendations | program for | | | |
| caused by arcing, and insulation | | made for | this | | | |
| deterioration. These can result in reduced | | maintenance | subcomponent | | 1 | |
| mechanical tolerances, jamming and | | | | | | |
| binding of moving parts. | | | | | | |
| Operation of the relay and non-seismic | Not stated | Various | No specific | Not stated | 4-17, 5-17 | 28 |
| vibration cause loose connections. | | recommendations | program for | | | |
| Oxidation or contamination of contact | | made for | this | | | ŀ |
| surfaces and sharp bends in wiring near | | maintenance | subcomponent | | | |
| terminations can cause high resistance | | | | | | |
| connections. These can cause excessive | | | | | | |
| heating or fire. | | | | | | |
| Inductive voltage surges resulting from | Not stated | Various | No specific | Not stated | 4-18, 5-17 | 29 |
| current interruptions can stress the relay | | recommendations | program for | | | |
| coil. The inductive surge may cause coil | | made for | this | | | |
| dielectric breakdown at the weak points in | | maintenance | subcomponent | | | 1 |
| the insulation, which can rapidly lead to | | | | | | |
| insulation failure. | | | | | | |
| Ohmic heating and breaker internal | Not stated | Various | No specific | Not stated | 4-18, 5-17 | 30 |
| ambient conditions cause elevated | | recommendations | program for | | | |
| temperatures which lead to winding | | made for | this | | | |
| insulation degradation. This can produce | | maintenance | subcomponent | | | |
| shorted transformer winding, resulting in | | | | | | |
| faulty voltage/current transformation or open circuit conditions. | | | | | | |
| | Not stated | Verieue | No opecifie | Not stated | 4 10 5 17 | 21 |
| Primary or secondary winding failure can result from continuous use for extended | Not stated | Various | 1 . | Not stated | 4-18, 5-17 | 31 |
| periods or from excessive current drawn | | recommendations made for | program for this | | | |
| through the winding from attached control | | maintenance | subcomponent | | | |
| power loads. | | maintenance | subcomponent | | | |
| Non-seismic vibration can cause loose | Not stated | Various | No specific | Not stated | 4-18, 5-17 | 32 |
| connections, oxidation or contamination of | NULSIALEU | recommendations | program for | Not stated | +-10, 3-17 | 52 |
| contact surfaces and sharp bends in | | made for | this | | | |
| wiring near terminations can cause high | | maintenance | subcomponent | | | |
| resistance connections. These can cause | | mamericance | Sancomponent | | | |
| excessive heating or fire. | | | | | | |
| Operation of motor control center | Not stated | Various | No specific | Not stated | 4-19, 5-17 | 33 |
| components and non-seismic vibration | | recommendations | program for | | | |
| cause loose connections. Oxidation or | | made for | this | | | |
| contamination of surfaces and sharp | | maintenance | subcomponent | | | |
| bends in wiring near terminations cause | | | | | | |
| high resistance connections. These can | | | | | | |
| lead to heating or fire. | | | | | | |
| Terminal blocks and the organic glue or | Not stated | Various | No specific | Not stated | 4-19, 5-17 | 34 |
| agent used to mount them may degrade | | recommendations | program for | | | 1 |
| because of ohmic heating, ambient | | made for | this | | | |
| - | | maintenance | subcomponent | | 1 | |
| temperature, humidity and vibration. This | | Incancencence | Togeoonihouour | | | |
| can result in embrittlement of the terminal | | | oubcomponent | | | |
| | | | ouscomponent | | | |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers Reviewed by: K. D. McCarthy, INEL

| System | Structure/Comp | Subcomponent | Materiais | Manufacturer | ARD mechanism | ARD effects |
|--------|----------------------|---|--|---|---|---|
| | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | EXFORCE, MECHSTR | Degradation of terminal block hardware |
| | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | MOIST-EL, CONTAM, ENVIR | Loss of surface insulating properties |
| | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, С-Н, КМ | MOIST-EL, CONTAM, ENVIR | Loss of volumetric insulating properties |
| | Motor Control Center | Control Wiring | Copper wire insulated by ethylene propylene rubber or X-linked poly | GE, Westinghouse, C-H, KM | ELETEMP, EMBR | Insulation degradation |
| | Motor Control Center | Control Wiring | Copper wire insulated by ethylene propylene rubber or X-linked poly | GE, Westinghouse, C-H, KM | ELETEMP | Conductor degredation |
| | Motor Control Center | Control Wiring | Copper wire insulated by ethylene propylene rubber or X-linked poly | GE, Westinghouse, C-H, KM | VIBR, CORR/OX, ELETEMP, CONT, EXFORCE | Loose or high resistance elect connections or terminations |
| | Motor Control Center | Fuse | Not stated | GE, Westinghouse, C-H, KM | FAT | Cyclic failure |
| | Motor Control Center | Fuse | Not stated | GE, Westinghouse, C-H, KM | CORR/OX, CONT | High resistance contact surfaces |
| | Motor Control Center | Fuse | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR, CONT | Loose or high resistance elect connections or terminations |
| | System | Motor Control Center Motor Control Center Motor Control Center Motor Control Center Motor Control Center Motor Control Center Motor Control Center Motor Control Center Motor Control Center Motor Control Center | System Structure/Comp Subcomponent Motor Control Center Terminal Blocks Motor Control Center Control Wiring Motor Control Center Fuse Motor Control Center Fuse Motor Control Center Fuse | Motor Control Center Terminal Blocks Not stated Motor Control Center Terminal Blocks Not stated Motor Control Center Terminal Blocks Not stated Motor Control Center Terminal Blocks Not stated Motor Control Center Terminal Blocks Not stated Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly Motor Control Center Fuse Not stated Motor Control Center Fuse Not stated Motor Control Center Fuse Not stated | Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly GE, Westinghouse, C-H, KM Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly GE, Westinghouse, C-H, KM Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly GE, Westinghouse, C-H, KM Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM | Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM EXFORCE, MECHSTR Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM MOIST-EL, CONTAM, ENVIR Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM MOIST-EL, CONTAM, ENVIR Motor Control Center Terminal Blocks Not stated GE, Westinghouse, C-H, KM MOIST-EL, CONTAM, ENVIR Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly GE, Westinghouse, C-H, KM ELETEMP, EMBR Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly GE, Westinghouse, C-H, KM ELETEMP, EMBR Motor Control Center Control Wiring Copper wire insulated by ethylene propylene rubber or X-linked poly GE, Westinghouse, C-H, KM VIBR, CORR/OX, ELETEMP, CONT, EXFORCE Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM FAT Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM CORR/OX, CONT Motor Control Center Fuse Not stated GE, Westinghouse, C-H, KM CORR/OX, VIBR, |

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|--|-----------------|---------------------------|--|
| | | Battery | Container | Polycarbonate, styrene acrylonitrile, butadiene, styrene | C&D, GNB, Exide | CORR/SCC, ELOTEMP, FAT | Cracks in container |
| 2 | | Battery | Electrolyte | Sulfuric acid and water | C&D, GNB, Exide | CONTAM | Electrolyte consumed, water loss |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers Reviewed by: K. D. McCarthy, INEL

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| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|-----------------|-----------------|------------------------|------------|------|
| Terminal block hardware degrades | Not stated | Various | No specific | Not stated | 4-19, 5-17 | 35 |
| primarily as a result of stresses produced | | recommendations | program for | | | |
| during normal use. Improper | | made for | this | | · · · | |
| maintenance techniques exacerbates this | | maintenance | subcomponent | | | |
| degredation. | | | · · | 1 | | |
| Voltage and humidity can affect energized | Not stated | Various | No specific | Not stated | 4-20, 5-17 | 36 |
| insulation that is dirty or deteriorated and | | recommendations | program for | | | |
| cause surface tracking paths on the | | made for | this | | | |
| insulator. This can lead to flashover. | | maintenance | subcomponent | | | |
| Simultaneous exposure to thermally | Not stated | Various | No specific | Not stated | 4-20, 5-17 | 37 |
| deteriorated insulation to temp, voltage, | | recommendations | program for | | | |
| humidity, dirt and contaminants can result | | made for | this | | | |
| in loss of volumetric insulating properties, | | maintenance | subcomponent | | | |
| leading to increased surface and | | maintenative | Bubboniponone | 1 | 1 | |
| volumetric leakage currents and possible | 1 | | | | | |
| flashover. | | | | | i i | |
| Insulation degradation can occur with | Not stated | Various | No specific | Not stated | 4-20, 5-17 | 38 |
| exposure to elevated ambient | notolaloa | recommendations | program for | | , . | |
| temperature, ohmic heating of the | | made for | this | | | |
| conductor, and excessive ohmic heating | | maintenance | subcomponent | | | |
| that accompanies high resistivity | | indinenative | aubcomponent | | | |
| connections. | | | | | | |
| Conductor degradation may result from | Not stated | Various | No specific | Not stated | 4-20, 5-17 | 39 |
| bending, pulling, or crimping of the | NULSIALOU | recommendations | program for | NOT STATED | 4-20, 3-17 | - 35 |
| conductor or from localized heating (either | | made for | this | | | |
| | | | subcomponent | ĺ | | |
| from an external heat source or ohmic | | maintenance | subcomponent | | | |
| heating within the wire). | Mad adapted | Mariaua | Na anaifia | Not stated | 4-21, 5-17 | 40 |
| Loose or high resistance connections or | Not stated | Various | No specific | INOI SIAIOU | 4-21, 5-17 | 40 |
| terminations may occur from bending or | | recommendations | program for | | | |
| pulling on wire, vibration of components, | | made for | this | | | |
| inadequate torquing of fasteners, or | | maintenance | subcomponent | | | |
| oxidation/corrosion/contamination of | | | | | | |
| contact surfaces. | | | | | 1.01.5.10 | |
| Cyclic fatigue of the fuse holder is | Not stated | Various | No specific | Not stated | 4-21, 5-18 | 41 |
| primarily associated with the installation or | | recommendations | program for | | 1 | |
| removal of fuse elements; usually some | | made for | this | | | |
| sort of frictional arrangement is employed | | maintenance | subcomponent | | | |
| to keep the fuse secure and properly | | | | | | |
| connected. | | | | | | |
| High resistance contact surfaces may | Not stated | Various | Vendor specific | Not stated | 4-21, 5-18 | 42 |
| result from corrosion, oxidation, or | | recommendations | programs | | | |
| contamination of the surfaces in contact | | made for | | | | |
| with the fuse element itself. This condition | | maintenance | | | | |
| may result in a loss of continuity or | | | | | | 1 |
| increased localized heating. | | | 1 | | | |
| Loose or high resistance connections or | Not stated | Various | No specific | Not stated | 4-21, 5-18 | 43 |
| terminations may occur from vibration of | | recommendations | program for | | | |
| components, inadequate torquing of | | made for | this | | | |
| fasteners, or | | maintenance | subcomponent | | | |
| oxidation/corrosion/contamination of | | , | | | | |
| contact surfaces. | | | | | | |

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|---|--|------------------------|---------------------|------|
| Cracks in container caused by mishandling during maintenance/installation, seismic events, plate growth and improper use of grease or cleaning solvents lead to electrolyte leakage resulting in reduced capacity. | Not stated | IEEE Std-450,535, 10 CFR 50.49,NMAC TR- 100248 | Tech Spec. surveillance, RG 1.129, IEEE 450 | Not stated | 4-17, 21, 25, 26 | 1 |
| Sulfation caused by undercharging & impurities consume electrolyte and results in reduced capacity. | Not stated | IEEE Std-450,535, 10 CFR 50.49,NMAC TR- 100248 | Tech Spec. surveillance, RG 1.129, IEEE 450 | Not stated | 4-23 | 2 |

| Structure/Com | | Materials | Manufacturer | ARD mechanism | ARD effects |
|---------------|---|---|---|--|---|
| Battery | Electrolyte | Sulfuric acid and water | C&D, GNB, Exide | GAS, ELETEMP | Gassing causes water loss from electrolyte |
| Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | FAT, ELETEMP, MECHSTR | Increased mechanical stress on plates |
| Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | GAS | Active material shedding from plate |
| Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | CORR/OX | Increase in battery internal resistance |
| Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | CONTAM | Local action at plate |
| Battery | Cell Top Straps | Not stated | C&D, GNB, Exide | CORR/OX | Increased battery internal resistance |
| Battery | Cell Top Straps | Not stated | C&D, GNB, Exide | FAT | Increased mechanical stress on cell top straps |
| Battery | Separators | Rubber/glass mat, polyethylene | C&D, GNB, Exide | Not stated | Hydration caused b electrolyte low specific gravity |
| Battery | Separators | Rubber/glass mat, polyethylene | C&D, GNB, Exide | ELETEMP | Thermal aging caused by excessiv electrolyte temperature |
| Battery | Terminal Posts | Lead alloy, copper inserts | C&D, GNB, Exide | CORR | High connection resistance and embrittlement of |
| Battery | Terminal Posts | Lead alloy, copper inserts | C&D, GNB, Exide | FAT | material Cracked or broken terminal posts |
| | | | | | |
| | Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery Battery | BatteryElectrolyteBatteryPlatesBatteryPlatesBatteryPlatesBatteryPlatesBatteryPlatesBatteryCell Top StrapsBatteryCell Top StrapsBatterySeparatorsBatterySeparatorsBatterySeparatorsBatteryTerminal Posts | Battery Electrolyte Sulfuric acid and water Battery Plates Lead antimony, lead calcium, lead Battery Cell Top Straps Not stated Battery Cell Top Straps Not stated Battery Separators Rubber/glass mat, polyethylene Battery Separators Rubber/glass mat, polyethylene Battery Terminal Posts Lead alloy, copper inserts | Battery Electrolyte Sulfuric acid and water C&D, GNB, Exide water Battery Plates Lead antimony, lead calcium, lead C&D, GNB, Exide calcium, lead Battery Plates Lead antimony, lead calcium, lead C&D, GNB, Exide calcium, lead Battery Plates Lead antimony, lead calcium, lead C&D, GNB, Exide calcium, lead Battery Plates Lead antimony, lead calcium, lead C&D, GNB, Exide calcium, lead Battery Plates Lead antimony, lead calcium, lead C&D, GNB, Exide calcium, lead Battery Plates Lead antimony, lead calcium, lead C&D, GNB, Exide calcium, lead Battery Plates Lead antimony, lead calcium, lead C&D, GNB, Exide Battery Cell Top Straps Not stated C&D, GNB, Exide Battery Cell Top Straps Not stated C&D, GNB, Exide Battery Separators Rubber/glass mat, polyethylene C&D, GNB, Exide Battery Separators Rubber/glass mat, polyethylene C&D, GNB, Exide Battery Terminal Posts Lead alloy, coppar C&D, GNB, Exide | Battery Electrolyte Sulfutic acid and water C&D, GNB, Exide GAS, ELETEMP Battery Plates Lead antimony, lead calcum, lead C&D, GNB, Exide FAT, ELETEMP, MECHSTR Battery Plates Lead antimony, lead calcum, lead C&D, GNB, Exide GAS Battery Plates Lead antimony, lead calcum, lead C&D, GNB, Exide GAS Battery Plates Lead antimony, lead calcum, lead C&D, GNB, Exide CORR/OX Battery Plates Lead antimony, lead calcum, lead C&D, GNB, Exide CONTAM Battery Plates Lead antimony, lead calcum, lead C&D, GNB, Exide CONTAM Battery Plates Lead antimony, lead calcum, lead C&D, GNB, Exide CONTAM Battery Cell Top Straps Not stated C&D, GNB, Exide CONTAM Battery Cell Top Straps Not stated C&D, GNB, Exide FAT Battery Separators Rubber/glass mat, polyetriylene C&D, GNB, Exide ELETEMP Battery Separators Rubber/glass mat, polyetriylene C&D, GNB, Exide ELETEMP Battery Terminal Posts |

| Reviewed by: K. D. McCarthy, INEL Effect of Aging on Component Functio | n Contrib to Esilure | Penarted progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|-----------------|------------------|------------------------|----------|----------|
| Gassing and electrolyte evaporation occur | | TIEEE Std- | Tech Spec. | Not stated | 4-23 | 1611 |
| from overcharging and excessive | NUCSIALOU | 450,535,10 CFR | surveillance, | Not stated | 4-2.5 | Ĭ |
| temperatures. Gassing and evaporation | | 50.49, NMAC TR- | RG 1.129, | | | |
| main cause of water loss in electrolyte. | | 100248 | IEEE 450 | | | |
| Results in reduced capacity. | | 100240 | | | | |
| Repeated thermal and mechanical | Not stated | IEEE Std- | Tech Spec. | Not stated | 4-22 | 4 |
| stresses from battery charge/discharge | NULSIALOU | 450,535,10 CFR | Surveillance, | Not stated | 7 | - |
| cycles and seismic events can cause loss | | 50.49, NMAC TR- | IEEE 450-1987 | | | ł |
| | | | 1EEE 450-1967 | | | |
| of active material or loss of electrical | | 100248 | | | | |
| continuity, resulting in reduced battery | | | | | | |
| capacity or total loss of battery output. | | | | | 1.00 | |
| Active material shedding from plates | Not stated | IEEE Std- | Tech Spec. | Not stated | 4-23 | 5 |
| results in sediment buildup at the bottom | | 450,535,10 CFR | Surveillance, | | | |
| of cell. this can cause short circuits | | 50.49, NMAC TR- | IEEE 450-1987 | | | |
| between the positive and negative plates, | | 100248 | | | 1 | |
| resulting in reduced capacity and | | | | | | |
| eventually the inability to hold a charge. | | | | | | |
| Corrosion caused by oxidizing | Not stated | IEEE Std- | Tech Spec. | Not stated | 4-22 | 6 |
| environment that exists at the positive | | 450,535,10 CFR | Surveillance. | | | |
| plates. Plates become brittle and break | | 50.49, NMAC TR- | IEEE 450-1987 | | | |
| down, decreasing their cross sectional | | 100248 | | | | |
| area and increasing resistance. This | | | | | | |
| leads to seismic vulnerability and | | | | | | |
| decreased battery capacity. | | | | | | |
| Electrochemical reactions due to | Not stated | IEEE Std- | Tooh Spoo | Not stated | 4-21 | 7 |
| | NOUSIALEO | | Tech Spec. | NOTSTATED | 4-21 | ' |
| impurities in the electrolyte cause local | | 450,535,10 CFR | Surveillance, | | | |
| action at the plates resulting in decreased | | 50.49, NMAC TR- | IEEE 450-1987 | | | |
| battery capacity and potential | | 100248 | | | | |
| overcharging of the positive plates. | | | | | | |
| Corrosion caused by oxidizing | Not stated | IEEE Std- | Tech Spec. | Not stated | 4-22 | 8 |
| environment that exists at the positive | | 450,535,10 CFR | Surveillance, | | | |
| plates. Straps become brittle and break | | 50.49, NMAC TR- | IEEE 450-1987 | | | |
| down, decreasing their cross sectional | | 100248 | | | | |
| area and increasing resistance. This | | | | | | |
| leads to seismic vulnerability and | | | | | | |
| decreased battery capacity. | | | | | | |
| Repeated thermal and mechanical | Not stated | IEEE Std- | Tech Spec. | Not stated | 4-22 | 9 |
| stresses from battery charge/discharge | 100000000 | 450,535,10 CFR | Surveillance. | not otalou | | · · |
| cycles and seismic events can cause | | 50.49, NMAC TR- | IEEE 450-1987 | | | 1 |
| | | | 1EEE 430-1967 | | | i i |
| fatigue failure. This can cause loss of | | 100248 | | | | |
| electrical continuity, resulting in reduced | | | | | | |
| battery capacity or total loss of output. | | | | | | |
| Hydration causes material chemical | Not stated | IEEE Std- | No program | Not stated | 4-21 | 10 |
| changes in separators. Formation of | | 450,535,10 CFR | specific to this | | | |
| metallic lead on surface of separators | | 50.49, NMAC TR- | material | | | |
| builds numerous short circuit paths | | 100248 | | | | |
| between pos & neg plates, resulting in | | | | | | |
| inability to hold charge. | | | | | | |
| Excessive electrolyte temp caused by | Not stated | IEEE Std- | No program | Not stated | 4-23 | 11 |
| overcharging or excessive ac ripple on the | | 450,535,10 CFR | specific to this | | | ., |
| charger output reduces dielectric strength | | 50.49, NMAC TR- | material | | 1 | |
| of separator mat'l and causes structural | | 100248 | That of Iai | | 1 | |
| deterioration, resulting in reduced battery | | 100270 | | | l l | |
| capacity or inability to hold charge. | | | | | 1 | |
| | Not stated | UEEE etd | Tooh Stor | Not stated | 4.00 | - 10 |
| High connection resistance and | Not stated | IEEE Std- | Tech. Spec. | Not stated | 4-22 | 12 |
| embrittlement of material in terminal posts | | 450,535,10 CFR | surveillance, | | | |
| results in decreased battery output and | Í. | 50.49, NMAC TR- | IEEE 450-1987 | | 1 | |
| overheating of the posts. | | 100248 | | | | <u> </u> |
| Repeated or improper torquing of | Not stated | IEEE Std- | Tech, Spec. | Not stated | 4-22 | 13 |
| connections during instal/maint can result | | 450,535,10 CFR | surveillance, | | | 1 |
| in cracked or broken terminal posts. This | | 50.49, NMAC TR- | IEEE 450-1987 | 1 | | |
| results in increased connection resistance | | 100248 | | 1 | | |
| or loss of electrical continuity, resulting in | | 1 | | | | l I |
| reduced capacity or loss of battery output. | | | 1 | | | |
| | | | | | | |
| | | | | 1 | | ł |
| | 1 | | | 1 | | 1 |
| | 1 | | | | | |
| | | | | 1 | | |
| | | | 1 | 1 | l | |
| • | • | | | • | - | • |
| | | | | | | |

| tem System | | | Materials | Manufacturer | ARD mechanism | ARD effects |
|------------|---------|----------------------|--|-----------------|---------------|--|
| 14 | Battery | Terminal Posts | Lead alloy, copper inserts | C&D, GNB, Exide | CORR | Fouling of terminal posts |
| 15 | Battery | Intercell Connectors | Lead plated copper bars | C&D, GNB, Exide | CORR | High connection resistance, embrittlement |
| 16 | Battery | Intercell Connectors | Lead plated copper bars | C&D, GNB, Exide | FAT | Cracked or broken intercell connector |
| 17 | Battery | Intercell Connectors | Lead plated copper bars | C&D, GNB, Exide | CORR | Fouling of intercell connectors |
| 18 | Battery | Terminal Post Seals | Not stated | C&D, GNB, Exide | FAT | Cracking of the terminal post seals |
| 19 | Battery | Battery Racks | Steel | Not stated | CORR, FAT | Rack structure weakened |
| 20 | Battery | Container | Polypropylene | C&D, GNB, Exide | CORR/SCC, FAT | Cracks in containe |
| 21 | Battery | Container | Polypropylene | C&D, GNB, Exide | FAT | Fatigue cracking o cover |
| 22 | Battery | Electrolyte | Potassium Hydroxide | C&D, GNB, Exide | Not stated | Decreased conductivity of electrolyte |
| 23 | Battery | Electrolyte | Potassium Hydroxide | C&D, GNB, Exide | GAS | Gassing causes water loss from electrolyte |
| 24 | Battery | Plates | Nickel hydroxide, cadmium hydorxide | C&D, GNB, Exide | Not stated | Aging of active material |

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | _ |
|---|------------|--|--|------------------------|----------|----|
| Fouling of terminal posts can occur due to accumulation of dirt, dust, and leaked electrolyte. This can cause corrosion at the electrical connections, short circuits, and battery grounding, resulting in degraded battery output, discharge or overheating. | | IEEE Std- 450,535,10 CFR 50.49, NMAC TR- 100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-24 | 14 |
| Excessive ambient humidity, external dust and dirt, electrolyte leaks and spills can cause corrosion of connectors. This results in high connection resistance and embrittlement resulting in decreased battery output and overheating of connectors. | Not stated | IEEE Std- 450,535,10 CFR 50.49, NMAC TR- 100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 15 |
| Repeated or improper torquing of connections during install/maint can result in cracked or broken intercell connectors. This results in increased connection resistance or loss of elec continuity, resulting in reduced capacity or loss of battery output. | Not stated | IEEE Std- 450,535,10 CFR 50.49, NMAC TR- 100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 16 |
| Fouling of intercell connectors can occur due to accumulation of dirt, dust, and leaked electrolyte. This can cause corrosion at the electrical connections, short circuits, and battery grounding, resulting in degraded output, discharge or overheating. | Not stated | IEEE Std- 450,535,10 CFR 50.49, NMAC TR- 100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-24 | 17 |
| Fatigue failures can occur in post seals due to improper handling, plate growth, excessive corrosion which stresses the seals and covers. This can cause a loss of electrolyte and venting of gases, resulting in reduced capacity or loss of output. | Not stated | IEEE Std- 450,535,10 CFR 50.49, NMAC TR- 100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-23 | 18 |
| Electrolyte leaks or spills, humidity and high temp can cause corrosion of battery rack which can weaken the structure. This can cause structural failure and loss of supported battery. | Not stated | IEEE Std- 450,535,10 CFR 50.49, NMAC TR- 100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 19 |
| Damage to container is caused by improper use of greases and cleaning solvents which react with container material or weaken the structure. This can lead to reduced capacity. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, IEEE 1106- 1987 | Not stated | 4-25 | 20 |
| Thermal expansion and improper handling introduce stresses to container cover which can cause cracking. This can result in gas release, possible air intrussion, and loss of electrolyte which may result in conductive paths to ground and loss of capacity. | | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, IEEE 1106- 1987 | Not stated | 4-25 | 21 |
| Material chemical changes occur due to carbonation of potassium hydroxide electrolyte when exposed to carbon dioxide in air, which decreases conductivity of electrolyte. This increases battery internal resistance and decreases capacity. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, none for this comp. | Not stated | 4-24 | 22 |
| Gassing & electrolyte evaporation is due to overcharging and elevated temp. These cause electrolyte water loss, which will reduce battery capacity. Evaporation also contributes to water loss. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, IEEE 1106- 1987 | Not stated | 4-26 | 23 |
| Recrystallization of the nickel hydroxide in the positive plates causes gradual aging of the active material. This results in reduced capacity. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, none for this comp. | Not stated | 4-24 | 24 |

| | System | Structure/Com | | Materials | Manufacturer | ARD mechanism | ARD effects |
|----|--------|---------------|--------------------------|---|-----------------|---------------|--|
| 25 | | Battery | Separators | Plastic | C&D, GNB, Exide | ELETEMP | Reduced delectric strength of separate material |
| 26 | | Battery | Terminal Posts | Not stated | C&D, GNB, Exide | CORR | Failure of terminal posts |
| 27 | | Battery | Terminal Posts | Not stated | C&D, GNB, Exide | FAT | Cracked or broken terminal posts |
| 28 | | Battery | Terminal Posts | Not stated | C&D, GNB, Exide | CORR | Corrosion, short ckt and grounding caused by fouling |
| 29 | | Battery | Intercell Connectors | Nickel-plated copper bars with stainless steel hardware | C&D, GNB, Exide | CORR | Failure of intercell connectors |
| 30 | | Battery | Intercell Connectors | Nickel-plated copper bars with stainless steel hardware | C&D, GNB, Exide | FAT | Cracked or broken intercell connectors |
| 31 | | Battery | Intercell Connectors | Nickel-plated copper bars with stainless steel hardware | C&D, GNB, Exide | CORR | Corrosion, short ckts, grounding caused by fouling |
| 32 | | Battery | Terminal Post Seals | Not stated | C&D, GNB, Exide | FAT | Fatigue cracking of post seals |
| 33 | | Battery | Battery Racks | Steel | Not stated | CORR, FAT | Rack structure weakened |
| 34 | | Battery | Pressure Relier Valve | Not stated | Not stated | Not stated | Malfunction of valve |
| 35 | | Battery | Electrolyte | Not stated | Not stated | Not stated | Dryout of electrolyte |
| 36 | | Battery | Electrolyte | Not stated | Not stated | ELETEMP | Thermal runaway |

| Effect of Aging on Component Functio | | | Rel.progs | Report Recommendations | Page No. | |
|---|------------|---|---|------------------------|----------|----|
| Overcharging or excessive ac ripple on charger output cause excessive electrolyte temp which reduces the dielectric strength of separator mat'l & deteriorates mech strength. This results | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | No program specific to this subcomponent | Not stated | 4-26 | 25 |
| in reduced capacity & eventual inability to hold charge. | | | | | | |
| Humidity, dust, and elevated temperatures can lead to corrosion of the terminal posts. This can lead to failure of terminal posts. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 26 |
| Repeated or improper torquing of connections can result in cracked or broken terminal posts. This results in increased connection resistance or loss of continuity. This results in reduced capacity or total loss of output. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 2-25 | 27 |
| Fouling of terminal posts caused by accumulation of dirt, dust, and leaked electrolyte can cause corrosion, short circuits between pos and neg posts, and battery grounding. This results in degraded output, batt discharge, or overheating of connections. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec: required surveillance. IEEE 1106 | Not stated | 4-24 | 28 |
| Humidity, dust, and temperature can lead to corrosion of intercell connectors. This can lead to failure of the intercell connectors. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 29 |
| Repeated or improper torquing of connections can result in cracked or broken intercell connectors. This results in increased connection resistance or loss of continuity which reduces battery capacity or results in total loss of battery output. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 30 |
| Dirt, dust, and leaked electrolyte cause fouling of intercell connectors. fouling coupled with moisture condensation leads to corrosion, which causes current paths to ground. This results in degraded batt output, discharge or overheating of connections. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-26 | 31 |
| Excessive stresses caused by thermal expansion, corrosion of terminal posts, and improper handling can lead to fatigue cracking of terminal post seals, leading to gas release, air intrusion, loss of electrolyte. Results in conductive paths to ground. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 32 |
| Humidity, dust accumulation, and temperature can lead to corrosion in the battery racks. This can cause structural failure and loss of supported battery. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | IEEE 1106- 1987 | Not stated | 4-25 | 33 |
| Wear occurs due to relative movement between contacting internal parts and can cause malfunction of valve. This can allow gases and vapors to escape, resulting in lowered gas recombination efficiency. This can lead to dryout. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | No program specific to this subcomponent | Not stated | 4-27 | 34 |
| Overcharging, elevated temperatures, failed pressure relief valve or cracked container or seal can lead to dryout of electrolyte. This can result in battery failure. | Not stated | IEEE PAR 1188, 10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450 & 1106 | Not stated | 4-27 | 35 |
| Elevated temperature, improper (high) float voltage, or excessive ac ripple from battery charger can cause thermal runaway. This can result in battery failure. | Not stated | IEEE PAR 1188, 10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-28 | 36 |

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Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries Reviewed by: K.D. McCarthy, INFL

| ARD mechanisr | m ARD effects |
|---------------|---------------|
| Not stated | Memory effect |
| | |
| | |
| | |

Document: TIRGALEX, Plan for Integration of Aging and Life-Extension Activities

Reviewed by: L. C. Meyer, INEL

| tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|--------|----------------|--------------|------------|--------------|-----------------------------------|-------------|
| 1 | | Cable | Not stated | Not stated | Not stated | ELETEMP, RAD, MOIST-EL, & VIB. | Not stated |
| 2 | | Conectors | Not stated | Not stated | Not stated | ELETEMP, RAD, MOIST-EL, & VIB. | Not stated |
| 3 | | Switchgear | Not stated | Not stated | Not stated | WEAR & LOSLUB | Not stated |
| -4 | | Relays | Not stated | Not stated | Not stated | CORR, WEAR, & ELETEMP | Not stated |

Document: WYLE 60103-1, Test Plan of Molded Case Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plar Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------|---------------------|------------|-------------------|---------------|-------------|
| | | Molded Case Circuit | 5 Relay Types and 3 | Not stated | Three mfg. listed | Not stated | Not stated |
| | | Breakers | Types of Circuit | | - | | |
| ł | | | Breakers | | | | |
| 1 | | | | | | | |
| | | | | | | | |

Document: WYLE 60103-2, Test Plan of Metal Clad Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ----- NPAR Prc Reviewed by: L. C. Meyer, INEL

| ltem_ | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------|--------|--------------------------------|--------------|------------|-------------------|---------------|-------------|
| 1 | | Metal Clad Circuit Breakers | Not stated | Not stated | GE & Westinghouse | Not stated | Not stated |
| | | | | | | | |
| | | · | | | | | |

Document: WYLE 60103-3, Test Plan of Auxiliary Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ---- (NPAR) Program Phase Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--------------|------------|--------------|---------------|-------------|
| 1 | | Auxiliary Relays | Not stated | Not stated | Westinghouse | Not stated | Not stated |
| | | | | | | | |
| | | | | | | | |
| | | | | ļ | | | |
| | | l | | | | | |

Document: WYLE 60103-4, Test Plan of Control Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ----- (NPAR) Program, Phas Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------------|---------------|-------------|
| | 1 | Control Relays | Not stated | Not stated | Three mfg.s listed | Not stated | Not stated |
| | | | | | i | | |

Document: WYLE 60103-5, Test Plan of Protective Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Rese Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|--------------|------------|-------------------|---------------|-------------|
| 1 | | Protective Relays | Not stated | Not stated | GE & Westinghouse | Not stated | Not stated |
| | | | | | | | |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|-------------------|---------------|------------------------|----------|------|
| Successive small discharge cycles can | Not stated | IEEE PAR 1188, 10 | Tech. Spec. | Not stated | 4-28 | 37 |
| lead to a memory effect in a sintered plate | | CFR 50.49, NMAC | surveillance, | | | |
| nickel-cadmium battery. This can result | | TR-100248 | IEEE 450-1987 | | | |
| in reduced capacity. | | | | | | |

Document: TIRGALEX, Plan for Integration of Aging and Life-Extension Activities Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---------------------------------------|-----------------------|---|--|--|--------------|------|
| Not stated | Not stated | IBE79-01, NUREG- 0588, 10CFR 50.49, & RG 1.89 | No specific program | Five recommendations are given for resolving aging and life extension issues [4] | A31-A36 | 1 |
| Not stated | Not stated | IBE79-01, NUREG- 0588, 10CFR 50.49, & RG 1.89 | | Five recommendations are given for resolving aging and life extension issues [1] | A31-A36 | 2 |
| Not stated | Not stated | Generic Letter 83-28 concerns and Tech Specs | IEEE 741-1986 Section 7 | Three issues requiring followup are listed. [1] | A51 & A53 | 3 |
| Not stated | Not stated | Generic Letter 83-28 concerns and Tech Specs | Dependent upon type and function of the relay | Followup on calibration frequency for protective relays, seismic fragility, and effect of common mode failure on safety [1] | A52 & A53 | 4 |

Document: WYLE 60103-1, Test Plan of Molded Case Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|------------------|--------------------------------------|------------------------|----------|------|
| Not stated | Not stated | Not discussed in | No specific | Not stated | 1-1 | 1 |
| | | report | program, application dependent | | | |
| | | | dependent | | | |

Document: WYLE 60103-2, Test Plan of Metal Clad Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ----- NPAR Pro-Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Componer | at Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|-----------------------------|--------------------------------|------------------|--------------|------------------------|----------|------|
| Not stated | Not stated | Not discussed in | RG 1.118, | Not stated | 4-1 | 1 |
| | | report | IEEE 338- | | | |
| | | | 1987, TECH. | | | |
| | | | SPEC. MAINT. | | | |
| | | | & | | | |

Document: WYLE 60103-3, Test Plan of Auxiliary Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ---- (NPAR) Program Phase Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---------------------------------------|----------------------|------------------|--------------|------------------------|-----------|------|
| Not stated | Not stated | Not discussed in | Dependent | Not stated | 1-1, 1-2, | 1 |
| | | report | upon | | & 4-1 | 1 |
| | 1 | | application, | | | |
| | | | Tech. Spec. | | | 1 |
| | | | maint | | | |

Document: WYLE 60103-4, Test Plan of Control Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ----- (NPAR) Program, Phas Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--------------------------------------|----------------------|------------------|-------------|------------------------|----------|------|
| Not stated | Not stated | Not discussed in | No specific | Not stated | 3-1 | 1 |
| | | report | program | | | |

Document: WYLE 60103-5, Test Plan of Protective Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Rese Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|--------------|------------------------|----------|------|
| Not stated | Not stated | Not discussed in | Tech Spec | Not stated | 4-1 | 1 |
| | | report | surveillance | | | |

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| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|-----------------------|
| 1 | | Timing Relays | Not stated | Not stated | Agastat | OXIDAT | Degradation caused |
| | | | | | - | | by oxidation surfaces |
| | | | | | | | |
| | | | · · | | | | |

Document: WYLE 60103-7, Test Plan of Electronic Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Res Reviewed by: L. C. Meyer, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|-------------------|--------------|------------|--------------|---------------|-------------|
| 1 | Electronic Relays | Not stated | Not stated | Basler | Not stated | Not stated |
| | | | | | | |
| | | | | | | |
| | | | | | | |

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------|-------------|------------------------|----------|------|
| Relay failure due to contact oxidation | Occasional | Not discussed in | Application | Not stated | 4-1 | |
| caused by low current application of silver | | report | dependent, | | | |
| alloy contacts. | | | Tech Spec | | | |
| | | | Surveill. | | | |

Document: WYLE 60103-7, Test Plan of Electronic Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Rese **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|-------------|------------------------|----------|------|
| Not stated | Not stated | Not discussed in | Application | Not stated | 4-1 | 1 |
| | | report | dependent, | | | |
| | | | likely no | · · | | |
| | | | program | | | |

Table A.2 Gall Report for NRC Generic Letters

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Page 1A

Document: GL 91-15, Operating Experience Feedback Report, Solenoid-Operated Valve Problems at U.S. Reactors Reviewed by: E. W. Roberts, INEL

| Item Syst | tem | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------|--------|----------------|-----------------------------|------------|--------------|---------------|-------------|
| 1 Not s | stated | Not stated | Solenoid Operated Valves | Not stated | Not stated | Not stated | Not stated |
| | | | | | | | <u> </u> |

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Table A.2 Gall Report for NRC Generic Letters

Document: GL 91-15, Operating Experience Feedback Report, Solenoid-Operated Valve Problems at U.S. Reactors **Reviewed by:** E. W. Roberts, INEL Effected to be a compared to a comparison of the problem

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Reference to case report study NUREG- | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 1 |
| 1275, volume 6, "Operating Experience | | report | program | appropriate [4] | | 1 |
| Feedback ReportSolenoid-Operated | | | | | | |
| Valve Problems," February 1991 | | | | | | |

Document: IN NO. 89-07, Failures of Small-Diameter Tubing in Control Air, Fuel Oil, and Lube Oil Systems Which Render Emergency Diesel Generators Inoperat Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|----------------|-----------------|--------------|---------------|-------------------|
| | Emergency diesel | | Small Diameter | Stainless Steel | Not stated | VIBR | Cracks, breaks, & |
| | generators | | Tubing | | | | holes in tubing |
| | | | | | | | |
| | | | | | | | |

Document: IN NO. 89-17, Contamination and Degradation of Safety-Related Battery Cells

Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|----------------|------------------------------|-----------|--------------|---------------|---|
| 2 | | Battery Cells Connections | Copper | Not stated | CONTAM | Electrolytic transfer of copper to battery lead term/plates |

Document: IN NO. 89-20, Weld Failures in A Pump of Byron-Jackson Design

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|---------------|---------------|-------------|
| 3 | | Pump | Welds | Not stated | Byron Jackson | VIBR | Weld cracks |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

Document: IN NO. 89-42, Failure of Rosemount Models 1153 and 1154 Transmitters Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|----------------|--------------|------------|--------------|---------------|------------------|
| 4 | | Pressure | Not stated | Rosemount | Not stated | Loss of oil from |
| | · | Transmitters | | | | sensing module |

Document: IN NO. 89-43, Permanent Deformation of Torque Switch Helical Springs in Limitorque SMA-Type Motor Operators

Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|----------------|-----------------|------------|--------------|---------------|----------------|
| 5 | Torque Switch | Helical Springs | Not stated | Limitorque | MECHSTR | Permnent |
| | | | | | | deformation of |
| | | | | | | helical spring |

Document: IN NO. 89-64, Electrical Bus Bas Failures

Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|------------------|------------|--------------|---------------|------------------------|
| 6 | | Electrical Bus | Noryl Insulation | Not stated | Not stated | CONTAM EMBR | Electrical ground |
| | | | | | | | fault, short to ground |
| | | | | | | | |
| | | | | | | | |

Document: IN NO. 89-66, Qualification Life of Solenoid Valves

Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------|----------------|--------------------|------------------|---------------|---------------------|
| 7 | | Duel-Coil Solenoid | Elastomer Seat | Ethylene Propylene | Automatic Switch | CONTAM | Sticky and deformed |
| | | Valve | | Dimer (EPDM) | Co. | ELETEMP | seats |
| | | | | | | | |
| | | | | | | | |

Document: IN NO. 89-79, Degraded Coatings and Corrosion of Steel Containment Vessels

Reviewed by: E. W. Roberts, INEL

| ľ | tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|-----|--------|----------------|--------------|------------|--------------|---------------|-----------------|
| Γ | 8 | | Containment | Coatings | Not stated | Not stated | MOIST-EL | Coating failure |
| Ì | | | Vessels | | | | | |

Document: IN NO. 89-84, Failure of Ingersoll Rand Air Start Motors as A Result of Pinion Gear Assembly Fitting Problems Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|--------------------|----------------------------|----------------------------|------------|----------------|---------------|--|
| 9 Diesel Generator | Air Starter Pinion Gear | Tang and Retainer Bolts | Not stated | Ingersoll Rand | WEAR VIBR | Cracking of retainer ring and loosening of bolts |

Document: IN NO. 89-07, Failures of Small-Diameter Tubing in Control Air, Fuel Oil, and Lube Oil Systems Which Render Emergency Diesel Generators Inoperativ Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functi | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|-------------------------------------|-----------------------|------------------|---------------|---------------------------------|----------|------|
| Inoperability of EDG | Not stated | Not discussed in | Vendor | Review info and take actions as | | |
| | | report | specific, RG | appropriate. [4] | | |
| | | | 1.108, IEEE | | | |
| | | | 387, IEEE 749 | | | |

Document: IN NO. 89-17, Contamination and Degradation of Safety-Related Battery Cells

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|---------------------|---------------|---------------------------------|----------|------|
| Loss of battery capacity | Not stated | Tech. spec requires | Tech. Spec., | Review info and take actions as | | 2 |
| | | exam, clean, & test | RG 1.129, | appropriate [4] | | 1 |
| | | connections | IEEE 450-1987 | | | |

Document: IN NO. 89-20, Weld Failures in A Pump of Byron-Jackson Design Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------|---------------|---------------------------------|----------|------|
| Broken ring and impeller - fasteners in | Not stated | Not discussed in | Vendor | Review info and take actions as | | 3 |
| recirculation loop | | report | specific, may | appropriate [4] | | |
| | | | have Tech. | | () | 1 |
| | | l | Spec. surveil | | | |

Document: IN NO. 89-42, Failure of Rosemount Models 1153 and 1154 Transmitters Reviewed by: E. W. Roberts, INEL

| | Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|---------------------------------------|----------------------|------------------|-----------------|---------------------------------|----------|------|
| 1 | Transmitter failure | Not stated | Not discussed in | Bul 90-1 Suppl. | Review info and take actions as | | 4 |
| | | | report | 1 | appropriate [4] | | |

Document: IN NO. 89-43, Permanent Deformation of Torque Switch Helical Springs in Limitorque SMA-Type Motor Operators **Reviewed bv:** E. W. Roberts. INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---------------------------------------|-----------------------|------------------|------------|------------------------|----------|------|
| Operability problem with valve motor | Not stated | Not discussed in | Vendor | Not stated | | 5 |
| operator | | report | specific, | | | |
| | | | NUREG-1352 | | | |

Document: IN NO. 89-64, Electrical Bus Bas Failures Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Funct | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------------|-----------------------|------------------|-------------|---------------------------------|----------|------|
| Inoperable electrical bus | Not stated | Not discussed in | IEEE 338- | Review info and take actions as | | 6 |
| | | report | 1987, RG | appropriate [4] | | |
| | | | 1.118, IEEE | | | |
| | | | 741-1986 | | | |

Document: IN NO. 89-66, Qualification Life of Solenoid Valves

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|-----------------------|------------------|---------------|---------------------------------|----------|------|
| Valves fail to operate as required | Frequent | Not discussed in | Application | Review info and take actions as | | 7 |
| | | report | dependent, | appropriate [4] | | |
| | | | may have Tech | | | |
| | | 1 | Spec req | | 1 1 | 1 |

Document: IN NO. 89-79, Degraded Coatings and Corrosion of Steel Containment Vessels

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|------------------|-----------------|--|----------|------|
| Oxidation and pitting of steel tanks | Not stated | Not discussed in | Vendor specific | Review info for applicability and take | | 8 |
| | | report | | actions as appropriate [4] | | [] |

Document: IN NO. 89-84, Failure of Ingersoll Rand Air Start Motors as A Result of Pinion Gear Assembly Fitting Problems Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--------------------------------------|----------------------|------------------|---------------|-------------------------------------|----------|------|
| Diesel generators would not start | Frequent | Not discussed in | RG 1.108,IEEE | Review info and consider actions as | | 9 |
| | | report | 387,IEEE | appropriate [4] | | i |
| | | | 749,Tech. | | | 1 |
| | | | Spec. maint. | | | |

Document: IN NO. 90-41, Potential Failure of General Electric Magne-Blast Circuit Breakers and AK Circuit Breakers **Reviewed by:** E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|------------------|-------------------|------------|------------------|---------------|---------------|
| 10 | Circuit Breakers | Prop Reset Spring | Not stated | General Electric | FAT | Broken spring |
| | | | | | | |
| | | | | | | |
| | | | | | | 1 |

Document: IN NO. 90-51, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems Reviewed by: F W Roberts INFI

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|------------------|------------------|------------|------------------|---------------|--------------------|
| [11 | Emergency Diesel | Governor Control | Voltage Dropping | Not stated | Pacific Resistor | ENVIR ELTEMP | Loss of resistance |
| | Generator | Power Supply | Resistor | | | | value |
| | | | | | | | |

Document: IN NO. 90-51-01, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems Reviewed by: L. C. Mever, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|------------------|------------------|------------|--------------|---------------|--------------------|
| 12 | Emergency Diesel | Governor Control | Voltage Dropping | Not stated | Not stated | CURSTR & | Loss of resistance |
| | Generator | Power Supply | Resistor | | | ELETEMP | value |
| | | | 1 |] | | | |
| 1 | | | | 1 | | | { |
| I | | | | | | | |

Document: IN NO. 90-80, Sand Intrusion Resulting in Two Diesel Generators Becoming Inoperable Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----------------------|----------------|----------------------------|------------|--------------|---------------|---------------------------------------|
| 13 Diesel Generatrors | Cylinders | Liners and Piston Rings | Not stated | Not stated | CONTAM ADH | Scoring of liners and piston rings |
| | | <u> </u> | | | L | |

Document: IN NO. 91-20, Electric Wire Insulation Degradation Caused Failure in A Safety-Related Motor Control Center

Reviewed by: E. W. Roberts, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|--------------|---------------------|--------------|---------------|-----------------------|
| 14 | 4 | Motor Control Center | Wire | PCV - Vegatable oil | Not stated | ELTEMP | Cond cover emits |
| | | | | plasticierR | | | liquid which hardens |
| | | | | | | | on electrical contact |

Document: IN NO. 91-45, Possible Malfunction of Westinghouse ARD, BFD, and NBFD Relays, and A200 DC and DPC 250 Magnetic Contactors Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|-----------|--------------|---------------|---------------------|
| 15 | | Relays | Coils | Epoxy | Westinghouse | ELTEMP | Epoxy becomes fluid |
| 1 | | | | | | | when coil is |
| | | | | | | | energized for ext. |
| 1 | | | | | | | period |

Document: IN NO. 91-46, Degradation of Emergency Diesel Generator Fuel Oil Delivery Systems Reviewed by: E. W. Roberts, INEL

| ism ARD effects | ARD mechanism | Manufacturer | Materials | Subcomponent | Structure/Comp | m System | ltem |
|---|---------------|--------------|------------|-----------------------|----------------|----------------------|------|
| Excessive particulate, fouled filters and injectors | CONTAM | Not stated | Not stated | Filters and injectors | | 16 Diesel Generators | 16 |
| - | | | | | | | |

Document: IN NO. 91-62, Diesel Enging Damage Caused by Hydraulic Lockup Resulting From Fluid Leakage Into Cylinders **Reviewed by:** E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|--------------|------------|--------------|---------------|------------------|
| 17 | Emergency Diesel | Diesel Engine | Head Gasket | Not stated | Not stated | Not stated | Water leaks into |
| | Generator | | | | | | cylinder |

Document: IN NO. 91-78, Status Indication of Control Power for Circuit Breakers Used in Safety-Related Applications Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|------------------|--------------|------------|--------------|---------------|-----------------------|
| 18 | Indicator Lights | Fuse Holders | Not stated | Not stated | FAT | Fuse holder fingers |
| | | | | | | deformed resulting in |
| | | | | | | poor elect contact |

Document: IN NO. 90-41, Potential Failure of General Electric Magne-Blast Circuit Breakers and AK Circuit Breakers **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|----------------|-------------------------------------|----------|------|
| Breaker would attempt to close but would | Frequent | Not discussed in | RG 1.108, IEEE | Review info and consider actions as | | 10 |
| trip free | | report | 387,IEEE | appropriate [4] | | |
| | | | 749,Tech. | | | |
| | | | Spec. maint | | | |

Document: IN NO. 90-51, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | on Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---------------------------------------|-----------------------|----------------|-----------|-------------------------------------|----------|------|
| Edg loses speed control | Frequent | Scheduled | RG 1.108, | Review info and consider actions if | | 11 |
| | | Replacement | IEEE 387, | applicable [4] | | |
| | | | IEEE 749 | | | |

Document: IN NO. 90-51-01, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function Contrib to Failure | | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-----------|-------------------------------------|----------|------|
| Failure of resistor leads to governor power | Frequent - old; Rare | Scheduled | RG 1.108, | Review info and consider actions if | 1&2 | 12 |
| supply. Failure in original design. resistor | - new | Replacement | IEEE 387, | applicable [4] | | |
| failure in new replacement assembly | | | IEEE 749 | | | |
| results in a backup mechanical governor | | | | | | |
| taking control of speed. | | | | | | |

Document: IN NO. 90-80, Sand Intrusion Resulting in Two Diesel Generators Becoming Inoperable Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------|-------------|-------------------------------------|----------|------|
| Inoperable diesel generators - | Not stated | Not discussed in | No specific | Review info and consider actions if | | 13 |
| maintenance activity introduced sand into | | report | program | applicable [4] | | |
| diesel cylinders | | | | | | |

Document: IN NO. 91-20; Electric Wire Insulation Degradation Caused Failure in A Safety-Related Motor Control Center **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Fun | ction Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|----------------------------------|--------------------------|------------------|-------------|-------------------------------------|----------|------|
| Insulates electrical contacts | Not stated | Not discussed in | No specific | Review info and consider actions as | | 14 |
| | | report | program | appropriate [4] | | |
| | | | | | | |

Document: IN NO. 91-45, Possible Malfunction of Westinghouse ARD, BFD, and NBFD Relays, and A200 DC and DPC 250 Magnetic Contactors Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|----------------------------|-----------|--|----------|------|
| Degrades or delays relay function | Not stated | Not discussed in report | 1 | Review info and consider actions if applicable [4] | | 15 |
| | | | | | | |

Document: IN NO. 91-46, Degradation of Emergency Diesel Generator Fuel Oil Delivery Systems Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--------------------------------------|----------------------|------------------|-------------|-------------------------------------|----------|------|
| Inoperable diesel generator | Not stated | Not discussed in | No specific | Review info and consider actions as | | 16 |
| | | report | program | appropriate [4] | | 1 |
| | | | | | | |

Document: IN NO. 91-62, Diesel Enging Damage Caused by Hydraulic Lockup Resulting From Fluid Leakage Into Cylinders Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Damage to engine will cause EDG failure | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 17 |
| | | report | program | appropriate [4] | | |

Document: IN NO. 91-78, Status Indication of Control Power for Circuit Breakers Used in Safety-Related Applications Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Improper indication of motor operation | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 18 |
| | | report | program | appropriate [4] | | |
| | | | | | | |

Document: IN NO. 91-81, Switchyard Problems That Contribute to Loss of Offsite Power **Reviewed by:** E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------|--------------|------------|--------------|---------------|---------------------|
| 19 | | Swithcyard Control | Zener Diodes | Not stated | Not stated | VOLSTR | Zenor diode failure |
| | | System | , | | | | |
| | | | | | | | |

Document: IN NO. 91-83, Solenoid-Operated Valve Failures Resulted in Turbing Overspeed

Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|--------------------|------------|-----------------|---------------|--------------------|
| 20 | Turbine | | Soleniod- Operated | Not stated | Parker Hannifin | Not stated | Pilot valve assy |
| | | | Valves | | | | mechanically bound |

Document: IN NO. 91-85, Potential Failures of Thermostatic Control Valves for Diesel Generator Jacket Cooling Water **Reviewed by:** E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---------------------|----------------|----------------------|------------|--------------|---------------|---------------|
| 21 Diesel Generator | Cooling Water | Thermostatic Control | Not stated | Not stated | Not stated | Valve failure |
| | System | Valve | | | | |

Document: IN NO. 91-87, Hydrogen Embrittlement of Raychem Cryofit Couplings

Reviewed by: L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|------------------|---------------------|--------------|---------------|----------------------|
| 22 | | Gas Space | Cryofit Coupling | Tinel (50% Titanium | Raychem | EMBR/HY & | Circumferential |
| | | Sampling Line | | and 50% Nickel) | | ELETEMP | fracture at the |
| | | | | | | | midpoint of coupling |

Document: IN NO. 92-04, Potter & Brumfield Model MDR Rotary Relay Failures

| Reviewed by: | E. W. Roberts, INEL | |
|--------------|---------------------|--|
|--------------|---------------------|--|

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|-----------|--------------------|---------------|-------------------|
| 23 | | Rotary Relay | Rotor Coil | Varnish | Potter & Brumfield | CORR | Deposits on rotor |
| 1 1 | | | | | | | |
| | | | | | | | |

Document: IN NO. 92-27, Thermally Induced Accelerated Aging and Failure of ITE/GOULD A.C. Relaty Used in Safety-Related Applications Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|------------------|------------|--------------|---------------|-----------------|
| 24 | | Relay | Plastic Armature | Not stated | ITE/Gould | ELETEMP | Brittleness and |
| | | | Carrier and Coil | | | | cracking |
| | _ | | Insulation | | | | |

Document: IN NO. 92-44, Problems With Westinghouse DS-206 Type Circuit Breakers

Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|-----------------|--------------|------------|--------------|---------------|-----------------|
| 25 | Circuit Breaker | Reset Spring | Not stated | Westinghouse | FAT | Weakened spring |
| | | <u> </u> | | i | | · · · · |

Document: IN NO. 92-48, Failure of Exide Batteries

Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|----------------|---------------|------------|--------------|---------------|--------------------------|
| 26 | DC Power | Battery cells | Not stated | Exide | CORR | Cracking of battery face |

Document: IN NO. 92-78, Piston to Cylinder Liner Tin Smearing On Cooper=Bessemer KSV Diesel Engines

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|--------------|------------|------------------------|---------------|--|
| 27 | Diesel Generator | Cylinders | Walls | Not stated | Cooper Bessemer KSV | CORR | Transfer of tin from cyl. walls and breakdown of |
| | | | | | | | lubrication |

Document: IN NO. 91-81, Switchyard Problems That Contribute to Loss of Offsite Power Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|---------------|-------------------------------------|----------|------|
| Loss of switchyard control | Not stated | Not discussed in | RG 1.118, | Review info and consider actions as | | 19 |
| | | report | IEEE 741-1986 | appropriate [4] | | |
| | | | Section 7 | | | |

Document: IN NO. 91-83, Solenoid-Operated Valve Failures Resulted in Turbing Overspeed

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Valves failed to close allowing steam to | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 20 |
| cause turbine overspeed | | report | program | appropriate [4] | | |

Document: IN NO. 91-85, Potential Failures of Thermostatic Control Valves for Diesel Generator Jacket Cooling Water Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Overheating of diesel generator | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 21 |
| | | report | program | appropriate [4] | | |

Document: IN NO. 91-87, Hydrogen Embrittlement of Raychem Cryofit Couplings

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|-------------|------------------------|----------|------|
| The fractured coupling allowed a reactor | Rare | Not discussed in | No specific | Not stated | 1&2 | 22 |
| coolant system leak that exceded the 1.0 | | report | program | | | |
| gpm technical specification limit. | | | | | | |

Document: IN NO. 92-04, Potter & Brumfield Model MDR Rotary Relay Failures Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Mechanical binding of rotor and failure of | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 23 |
| relay to operate properly within 2 to 5 | | report | program | applicable [4] | | |
| years after installation | | | | | | |

Document: IN NO. 92-27, Thermally Induced Accelerated Aging and Failure of ITE/GOULD A.C. Relaty Used in Safety-Related Applications Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Coil shorts and relay fails to operate | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 24 |
| | | report | program | appropriate [4] | | |
| | | | | | | |

Document: IN NO. 92-44, Problems With Westinghouse DS-206 Type Circuit Breakers Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|------------------|-----------------|------------------------------------|----------|------|
| Breaker fails to open when required | Not stated | Not discussed in | Vendor specific | Review info and consider action as | | 25 |
| | | report | program | appropriate [4] | | |

Document: IN NO. 92-48, Failure of Exide Batteries Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|------------------|----------------|------------------------------------|----------|------|
| Leakage of electrolytic and battery cell | Not stated | Not discussed in | RG 1.129, | Review info and consider action as | | 26 |
| failure | | report | IEEE 450- | applicable [4] | | |
| | | | 1987, Tech. | | | |
| | | | Spec. Surveil. | | | |

Document: IN NO. 92-78, Piston to Cylinder Liner Tin Smearing On Cooper=Bessemer KSV Diesel Engines Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|------------------|-------------|-------------------------------------|----------|------|
| Crankcase explosions and diesel failure | Not stated | Not discussed in | No specific | Review info and consider actions as | | 27 |
| | | report | program | appropriate [4] | | |
| | | | | | | |
| | | | | | | |

Document: IN NO. 93-05, Storm-Related Loss of Offsite Power Events Due to Salt Buildup on Switchyard Insulators Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|----------------|--------------|------------|--------------|---------------|--|
| 28 | Switch Yard | Insulators | Not stated | Not stated | CONTAM | Arcing across salt- lading insulators |

Document: IN NO. 93-22, Tripping of Klockner-Moeller Molded-Case Circuit Breakers due to Support Lever Failure

Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|---------------|-----------------|------------------|---------------|-------------------|
| 29 |) | Mold-Case Circuit | Support Lever | Polycarbonate & | Klockner Moeller | CORR FAT | Fractured support |
| | | Breakers | (Spring Arm) | Glass fiber | | | lever |
| | | | | composite | | | |

Document: IN NO. 93-23, Weschler Instruments Model 252 Switchboard Meters

Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|-------------------|----------------|------------|--------------|---------------|-------------------|
| 30 | Indicating Meters | Meter Movement | Not stated | Weschler | ADH | Sticking movement |
| | | | | | | |

Document: IN NO. 93-26, Grease Solidification Causes Molded-Case Circuit Breaker Failure to Close Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|--------------|---------------------|------------------|---------------|-----------------------|
| 31 | | Mold-Case Circuit | Grease | Soap-based or clay- | General Electric | ENVIR | Drying out of grease, |
| | | Breakers | | based grease | | | friction, gouging of |
| | | | | | | | metal-to-metal |

Document: IN NO. 93-33, Potential Deficiency of Certain Class 1E Instrumentation and Control Cables

Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|----------------|--------------|------------|--------------|---------------|---------------------|
| 32 | | Cables | Not stated | Not stated | REFERENCE | Reference nureg/cr- |
| | | | | | NUREG/CR-5772 | 5772 |

Document: IN NO. 93-64, Periodic Testing and Preventive Maintenance of Modled Case Circuit Breakers Reviewed by: E. W. Roberts, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-------------------------------------|------------|--------------|---------------|---|
| 33 | | · · · · · | Circuit Breakers Type EB and EHB | Not stated | Westinghouse | Not stated | Thermal and instantaneous trip not within specifications |
| | | | | | | | specifications |

Document: IN NO. 94-04, Digital Integrated Circuit Sockets With Intermittent Contact

Reviewed by: E. W. Roberts, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|----------------|-----------------|-----------|--------------|---------------|-----------------|
| 34 | Digital Board | Socket Contacts | Tin-lead | Augat | CORR/OX | Contact failure |
| 1_1 | | 1 | 1 | | | 1 |

Document: IN NO. 94-33, Capacitor Failures in Westonghouse Easge 21 Plant Protection Systems

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|------------------|--------------|--------------|--------------|---------------|-------------------|
| 3 | Westinghouse Eagle | ASTEC America DC | Electrolytic | Epoxy module | AVX | ELTEMP | Capacitor failure |
| 1 | 21 plant protection | Power Supply | Capacitors | | | | |
| | system | | | | | | |

Document: IN NO. 93-05, Storm-Related Loss of Offsite Power Events Due to Salt Buildup on Switchyard Insulators Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function Contrib to Failu | ire Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|------------------------------|---------------------------|--------------------|-------------|-------------------------------------|----------|------|
| Loss of offsite ac power | Not stated | Not discussed in | IEEE 765- | Review info and consider actions as | | 28 |
| | | report | 1983, Plant | appropriate [4] | | |
| | | | specific | | | |
| 1 | 1 | | program | 1 | | |

Document: IN NO. 93-22, Tripping of Klockner-Moeller Molded-Case Circuit Breakers due to Support Lever Failure Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--------------------------------------|----------------------|------------------|-------------|-------------------------------------|----------|------|
| Breakers tripped without cause | Not stated | Not discussed in | No specific | Review info and consider actions as | | 29 |
| | | report | program | appropriate [4] | | |
| | | | | | | |

Document: IN NO. 93-23, Weschler Instruments Model 252 Switchboard Meters Reviewed by: E. W. Roberts, INEL

| | Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|---------------------------------------|----------------------|------------------|-------------|-------------------------------------|----------|------|
| Ì | Inaccurate meter indications | Not stated | Not discussed in | No specific | Review info and consider actions as | | 30 |
| | | | report | program | appropriate [4] | | |

Document: IN NO. 93-26, Grease Solidification Causes Molded-Case Circuit Breaker Failure to Close Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|-------------|-------------------------------------|----------|------|
| Breaker fails to close | Not stated | Not discussed in | No specific | Review info and consider actions as | | 31 |
| | | report | program | appropriate [4] | | |
| | | | | | | |

Document: IN NO. 93-33, Potential Deficiency of Certain Class 1E Instrumentation and Control Cables Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|------------------|-------------|-------------------------------------|----------|------|
| References the result of the NUREG | Not stated | Not discussed in | No specific | Review info and consider actions as | | 32 |
| report to evaluate plant cables | | report | program | appropriate [4] | | |

Document: IN NO. 93-64, Periodic Testing and Preventive Maintenance of Modled Case Circuit Breakers Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Age, failure to excercise, and lack of | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 33 |
| maintenance caused breakers trips to go | | report | program, Tech. | appropriate [4] | | |
| out of specifications | | | Spec. | | | |
| | | | | | | |

Document: IN NO. 94-04, Digital Integrated Circuit Sockets With Intermittent Contact **Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|-------------|------------------------------------|----------|------|
| Not stated Not stated | | Not discussed in | No specific | Review info and consider action as | | 34 |
| · · · · · · · · · · · · · · · · · · · | | report | program | appropriate [4] | | |

Document: IN NO. 94-33, Capacitor Failures in Westonghouse Easge 21 Plant Protection Systems Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|------------------|-----------------|-------------------------------------|----------|------|
| Power supply failure | Not stated | Not discussed in | Vendor specific | Review info and consider actions as | | 35 |
| | | report | program | appropriate [4] | | 1 |
| | | | | | | |

Document: LER 88-011-282, Auto-Start of Train A of Auxiliary Building Special Ventilation System as a result of a Radiation Monitor Spike **Reviewed by:** L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-------------------|--------------|------------|--------------|---------------|--|
| 1 | Ventilation System | Radiation Monitor | Not stated | Not stated | Not stated | Not stated | Rad monitor spike - attributed to age of rad mon equipment |

Document: LER 88-033-02-327, Unplanned Reactor Trip Signal Due to a Reactor Protection System (RPS) Channel 1 Instrument Failure During RPS Channel 2 C Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|----------------|--------------|------------|--------------|---------------|-------------------------------------|
| 2 | Reactor Protection | Not stated | Not stated | Not stated | Foxboro | Not stated | Two transistors |
| | System | | | | | | shorted and bridge assembly open |
| | | | | | | | circuited |

Document: LER 89-001-280, Unplanned Auto Start of #3 EDG Due to Failed Diode

| Reviewed by: L. C. Meyer, INEL | | | | | | | | | | |
|--------------------------------|-----------------|--------------|------------|-------------------------------|---------------|--|--|--|--|--|
| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects | | | | |
| 3 Diesel Generator | Control Circuit | Diode | Not stated | GM Electro-Motive Division | Not stated | Failed diode caused start relay to actuate | | | | |

Document: LER 89-002-331, Age-Related Failure of a Governor Printed Circuit Board Results in High Pressure Coolant Injection System Inoperability Reviewed by: L.C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------------|------------------|------------------------------------|------------|------------------------------|---------------|---|
| | High Pressure Injection System | Turbine Governor | Printed Circuit Board Component | Not stated | Woodward Governor Company | ELETEMP | Intermitant electronic componet output |
| | | | I | | | | |

Document: LER 89-003-263, Isolation of Reactor Water Cleanup System Due to Capacitor Failure in Filter/Demineralizer Inlet Temperature Indication Switch Reviewed by: L. C. Meyer, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|------------------------------|--------------|------------|--------------|---------------|------------------|
| 5 RWCU | Electronic Circuit Filter | Capacitor | Not stated | Seimans | Not stated | Capacitor failed |

Document: LER 89-006-261, Reactor Trip Due to Loss of Turbine E-H Control Power Supplies

| n | | eyer, INCL | | | | | |
|-----|-------------------|----------------|--------------|------------|------------------------------|--------------------|---|
| Ite | em System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| | 6 Turbine Control | Power Supply | Transistor | Not stated | Solid State Controls Inc. | CURSTR & VOLSTR | Transistors developed leakage current |
| L | | | <u> </u> | | | | |

Document: LER 89-010-362, Fuel Handling Isolation System Train "A" Actuation Due to Power Supply Failure Reviewed by: 1. C. Mever, INEL

| | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|------------------|----------------|--------------|------------|--------------------|---------------|----------------------|
| 7 | Fuel Handling | Power Supply | Regulator | Not stated | Nuclear Meaurement | ELETEMP | Nylon screw broken |
| | Isolation System | | | | Corp. | | due to thermal aging |
| 1 | | | | | | | |
| | | | | | | | |
| |] | l | | | | | |

Document: LER 88-011-282, Auto-Start of Train A of Auxiliary Building Special Ventilation System as a result of a Radiation Monitor Spike **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-----------------|------------------------|----------|------|
| Auto-start of aux building ventilation | Not stated | 10 CFR 50.73 | Vendor specific | Not stated | 1-3 | 1 |
| system when not called for. The | | | program | | | |
| electronics was 16 years old. Root cause | | | | | | |
| of spike unknown. rad monitor upgrade | | | | | | |
| pursued. | | | | | | |

Document: LER 88-033-02-327, Unplanned Reactor Trip Signal Due to a Reactor Protection System (RPS) Channel 1 Instrument Failure During RPS Channel 2 C Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|---------------|------------------------|----------|------|
| Failure of a rcs channel 1 delta T/Tavg | Not stated | 10 CFR 50.73 | Tech. Spec. | Not stated | 1-4 | 2 |
| loop instrument caused an unplanned | | | surveillance, | | j . | |
| reactor trip signal. Component aging was | | | RG 1.118, | | | |
| referenced as a possible failure | | | IEEE 338 | | | |
| mechanism. | | | | | | |

Document: LER 89-001-280, Unplanned Auto Start of #3 EDG Due to Failed Diode

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|------------------|------------------------|----------|------|
| The failure of the diode was attributed to | Not stated | 10 CFR 50.73 | No specific | Not stated | 1-3 | 3 |
| normal aging. the start relay iniated the air | | | surveillance for | | | |
| start motors and started the diesel when | | | this component | | | |
| no emergency existed. | | | | | | |

Document: LER 89-002-331, Age-Related Failure of a Governor Printed Circuit Board Results in High Pressure Coolant Injection System Inoperability **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|---------------|--------------------------------------|----------|------|
| Failure to operate, reason was | Rare | 10 CFR 50.73 | Tech. Spec. | Change out the governor printed | 1-4 | 4 |
| unanticipated age-related response of the | | | Surveillance | circuit boards every eight years [4] | | |
| printed circuit board's components due to | | | req'd for HPI | | | |
| long term constant energization and | | | | | | |
| possibly environmental factors. Vendor | | | | | | |
| indicated that long term constant current | | | | | | |
| flow could reduce life | | | | | | |

Document: LER 89-003-263, Isolation of Reactor Water Cleanup System Due to Capacitor Failure in Filter/Demineralizer Inlet Temperature Indication Switch Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|------------------|------------------------|----------|------|
| Unexpected capacitor failure caused | Rare | 10 CFR 50.73 | No specific | Not stated | 1-3 | 5 |
| circuit to actuate a portion of the ESF | | | surveillance for | | | |
| system. Aging was given as the cause of | | | this component | | | |
| the capacitor failure | | | | | | |

Document: LER 89-006-261, Reactor Trip Due to Loss of Turbine E-H Control Power Supplies

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rei.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|------------------|------------------------|----------|------|
| Transistor leakage current caused | Rare | 10 CFR 50.73 | No specific | Not stated | 1-4 | 6 |
| increased gain resulting in higher voltage | | | surveillance for | | | |
| on the output stage of the power supply. | | | this component | | | |
| the over voltage protective circuitry was | | | | | | |
| triggered causing the fuse to blow. | | | | | | |
| degraded transistors attributed to aging. | l | | | | | |

Document: LER 89-010-362, Fuel Handling Isolation System Train "A" Actuation Due to Power Supply Failure

 Reviewed by:
 L. C. Meyer, INEL

 Effect of Aging on Component Function Contrib to Failure
 Reported progs
 Rel.progs
 Report Recommendations

 Lost power from the power supply when the regulator shifted due to the broken
 Rare
 10 CFR 50.73
 No specific
 Not stated

| Lost power from the power supply when | Rare | 10 CFR 50.73 | No specific | Not stated | 1-5 | 7 | |
|---|------|--------------|------------------|------------|-----|---|----|
| the regulator shifted due to the broken | | | surveillance for | | | | l |
| screw and allowed a burr on the metal | | | this component | | | | ĺ. |
| heat sink to penetrate the mica insulation. | | | - | | | | Ľ |
| a short circuit resulted blowing a fuse. | | | | | | | |
| | | | | | | | 1 |

Page No. Item

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------------|-------------------------|--------------|------------|--------------|---------------|----------------------------|
| 8 | Reactor Core Isolation Cooling | Motor Operated Valve | Motor | Not stated | Not stated | CURSTR | Failed armature winding |
| | System | Valve | | | | | winding |
| | | | | | | | |
| | | | | | | | |

Document: LER 89-015-327, Control Room Isolation Resulting From a Worn Set of Contacts in the 480V Motor Starter for a Main Control Room Ventilation Intake I Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------|----------------|--------------|------------|--------------|---------------|--------------------|
| 9 | Control Room | Motor Starter | Contacts | Not stated | Not stated | WEAR | Increased contact |
| | Isolation | | | | | | resistance causing |
| 1 | | | | | | | arcing |
| | | | | | | | |
| | | | | | | | |

Document: LER 89-019-01-325, Failure of Service Water System to Meet Design Requirements

| Reviewed I | by: L. C. Mey | /er, INEL | | | | | |
|--------------------|-----------------|----------------|--------------------|------------|------------------|---------------|---|
| Item Syste | em | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
| 10 Servic Syste | ice Water em | Pump | Winding Insulation | Not stated | General Electric | ELETEMP | Degraded insulation on motor winding |

Document: LER 89-020-01-528, Apparent Ground Causes Control Element Assembly Slip

Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------|----------------|----------------|------------|--------------|---------------|-------------------|
| 11 | Control Element | Coil | Coil Lead Wire | Not stated | Combustion | Not stated | Not aging related |
| | Assembly | | | | Engineering | | |

Document: LER 89-031-01-302, Failure of "A" 480V Engineered Safeguards Transformer Causes Temporary Interruption of Decay Heat Cooling and a Plant Opera Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|-------------|
| 12 | ESFAS | Transformer | Transformer | Not stated | Not stated | Not stated | Insulation |
| | | | Insulation | | | | degradation |
| | | | | ł | | | |
| | | | | | | | |
| | | | | · · | | | 1 |

Document: LER 90-007-01-388, ESF Actuations Due to RPS EPA Breaker Spurious Trip Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-----------------------|--------------|------------|------------------|---------------|-------------------|
| 13 | Reacotr Protection | Electrical Protection | Logic Card | Not stated | General Electric | Not stated | Logic card failed |
| | System | Assembly | | | | | |
| 1 | | | 1 | | | · · | |
| | | | | | | | |
| | | | | | | | |
| 1 | | | | | | | |

Document: LER 90-018-244, Dropped Control Rod During Rod Control Exercise Causes Automatic Actuation of RPS Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|----------------|--------------|------------|--------------|---------------|--------------------|
| 14 | Control Rod Drive | Power Bridge | Capacitor | Not stated | Westinghouse | ELETEMP | Degraded capacitor |
| | System | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

Document: LER 90-022-01-344, Degraded Fire Penetration Seals as a Result of Inadewuate Construction Technique Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|--------------------|--------------|--------------|--------------|---------------|----------------------|
| 15 | Various | Cable Penetrations | Seal | Silicon foam | Not stated | WEAR | Degradation of foam, |
| | | | | | | | splits and gaps. |

Document: LER 89-014-271, Reactor Core Isolation Cooling System Inoperable Due to Motor Burn Out **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-----------------|------------------------|----------|------|
| Valve failed to close because of failed | Rare | 10 CFR 50.73 | Vendor specific | Not stated | 1-4 | 8 |
| motor. An incorrect upper bearing gasket | | | testing | | | |
| thickness resulted in a motor current 20% | | | | | | |
| above full rated load which is believed to | | | | | | |
| have contributed to premature aging. | | | | | | |

Document: LER 89-015-327, Control Room Isolation Resulting From a Worn Set of Contacts in the 480V Motor Starter for a Main Control Room Ventilation Intake F Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|----------------|------------------|------------------------|----------|------|
| Contacts not conducting properly and | Rare | 10 CFR 50.73 | No specific | Not stated | 1-3 | 9 |
| current was arcing over introducing EMI | | | surveillance for | | | |
| into the circuitry resulting in a spurious | | | this component | | | |
| high radiation signal that initiated the | | | | | | |
| control room isolation. | | | | | | |

Document: LER 89-019-01-325, Failure of Service Water System to Meet Design Requirements

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|-----------------------|---------------|------------------------|----------|------|
| Inadequate air flow through the motor | Rare | 10 CFR 50.73 | IEEE 334-1974 | Not stated | 1-4 | 10 |
| winding over a period of time resulted in | | | Section 14.2 | | | 1 |
| thermally aged insulation that resulted in a | | | | | | |
| turn to turn failure. | | | | | | |

Document: LER 89-020-01-528, Apparent Ground Causes Control Element Assembly Slip Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--------------------------------------|----------------------|----------------|-----------------|------------------------|----------|------|
| Manufacturing defect | Rare | 10 CFR 50.73 | Vendor specific | Not stated | 4&5 | 11 |
| | | | program | | | |

Document: LER 89-031-01-302, Failure of "A" 480V Engineered Safeguards Transformer Causes Temporary Interruption of Decay Heat Cooling and a Plant Opera Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|------------|------------------------|----------|------|
| Transformer failed causing a cooling | Rare | 10 CFR 50.73 | RG 1.118, | Not stated | 1&3 | 12 |
| pump to de-energize and loss of decay | | | IEEE 338- | | | |
| heat cooling. Power was also interrupted | | | 1987, IEEE | | | |
| to various plant ventilation systems. Event | | | 741-1986 | | | |
| compounded by personnel error. | | | | | | |

Document: LER 90-007-01-388, ESF Actuations Due to RPS EPA Breaker Spurious Trip Reviewed by: I. C. Mayer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|---------------|------------------------|----------|------|
| The logic card failure caused the trip | Occasional; (12 | 10 CFR 50.73 | RG 1.118, | Not stated | 1-5 | 13 |
| breaker to operate and initiated other esf | times/6 Y) | | IEEE 338-1987 | | | |
| actuations. The card failure was attributed | | | | | | |
| to aging and the aging process was found | | | | | | |
| to be applicable when the epa logic card | | | | | 1 | |
| was both in service and in storage. | | | | | 1 | |

Document: LER 90-018-244, Dropped Control Rod During Rod Control Exercise Causes Automatic Actuation of RPS Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|------------------------------------|-----------------|------------------------|----------|------|
| Noisy incoming power to the control rod J- Rare | 10 CFR 50.73 | Vendor specific | Not stated | 1-8 | 14 |
| 10 (caused the rod to drop) was attributed | | program | | | |
| to the degraded capacitor. Elevated | | | | | |
| temperature at the power supply location | | 1 | | | |
| was the cause of the decreased service | | 1 | | | |
| life of the capacitor. | | | | | |

Document: LER 90-022-01-344, Degraded Fire Penetration Seals as a Result of Inadewuate Construction Technique Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-----------------|------------------------|----------|------|
| Degradation of foam is attributed to aging | Occasional | 10 CFR 50.73 | Vendor specific | Not stated | 1-6 | 15 |
| and wear as noted under other defects | | | program | | | |

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|-----------------|--------------|------------|------------------|---------------|----------------|
| 16 | Containment Isolation Control | Isolation Logic | Coil | Not stated | General Electric | Not stated | Coil burned up |
| [| | | | | | | |
| | | | | | | | |

Document: LER 90-023-424, Transformer Failure Results in Loss of Steam Generator Level and Manual Reactor Trip Reviewed by: L. C. Meyer, INEL

| lte | n System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|-----------------|----------------|--------------|------------|------------------|---------------|-----------------------|
| | 7 Non 1-E Power | Transformer | Not stated | Not stated | General Electric | Not stated | Internal fault in the |
| | System | | | 1 | | | "b" phase high side |
| | | | 1 | | | | windings |
| | | | | 1 | | | - |

Document: LER 90-029-01-325, CBEAF SYSTEM Actuation Resulting From the Failure of the 1-D22A-K2 Relay Coil. Reviewed by: L. C. Meyer, INEL

| Item System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|----------------|--------------|------------|------------------|---------------|--|
| 18 Control Building Emergency Air Filtration System | Arm Logic | Relay | Not stated | General Electric | Not stated | Cracks on epoxy coating, relay burned up (probably shorted) |

Document: LER 91-001-293, Automatic Closing of the Primary Containment System Group 5 Isolation Valves During Sruveillance Testing **Reviewed by:** L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|-------------------|------------------|------------|------------------------------|---------------------------|---|
| 19 | Primary Isolation Control System | Electric Governor | Transistor | Not stated | Not stated | Not stated | Transistor failed |
| 20 | Primary Isolation Control System | Electric Governor | Cable Insulation | Not.stated | Woodward Governor Company | ELETEMP, MOIST, & EMBR | Embrittlement due to past exposure to heat and humidity |

Document: LER 91-002-01-327, EGTS Inoperable Because of a Train EGTS Being Out of Service for Filter Testing and B Train Diesel Generator Being Declared I Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|------------------|--------------|------------|--------------|---------------|-------------|
| 21 | Emergency Gas | Diesel Generator | Fuse | Not stated | Not stated | THERM-CY | Fuse failed |
| | Treatment System | | | | | | |
| | (EGTS) | | | | | | |
| | |] | | | | [| |
| | | <u> </u> | | | | | |

Document: LER 91-006-530, ESF Actuation Due to Loss of Power to 4.16 KV Bus Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|-----------------|--------------|------------|--------------|---------------|--|
| 22 | 1E Power | Circuit Breaker | Trip Circuit | Not stated | Not stated | MOIST | Moisture induced short circuit in trip circuit |

Document: LER 91-007-456, Rod Control System Failure Causes Shutdown Bank Control Rods to be in a Condition Prohibited by Technical Specifications Reviewed by: L. C. Meyer, INEL

| Ite | m | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|----|--------------------|----------------|--------------|------------|--------------|---------------|-------------------|
| | 23 | Rod Control System | Circuit Card | Transistor | Not stated | Not stated | Not stated | Transistor failed |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Document: LER 90-023-325, Partial Group 6 Isolation Resulting From Failure of Relay I-CAC-3A Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|-------------|------------------------|----------|------|
| Relay failure resulted in partial loss of cac | Occasional; (3 in 18 | 10 CFR 50.73 | RG 1.118, | Not stated | 1-3 | 16 |
| logic and subsequent partial group 6 | Mo) | | IEEE 338- | | | |
| isolation. This normally energized coil | | | 1987, Tech | | | |
| burned up as a result of normal end of life | | | Spec. surv. | | | |
| failure due to aging. | | | | | | |

Document: LER 90-023-424, Transformer Failure Results in Loss of Steam Generator Level and Manual Reactor Trip Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|------------------|------------------------|----------|------|
| Transformer failed resulted in loss of | Rare | 10 CFR 50.73 | No specific | Not stated | 1-4 | 17 |
| power to speed control circuitry of the 1B | | | surveillance for | | | |
| main feedwater pump. Possible | | | this component | | | |
| premature aging of transformer. | | | | | | |

Document: LER 90-029-01-325, CBEAF SYSTEM Actuation Resulting From the Failure of the 1-D22A-K2 Relay Coil.

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|------------------|------------------------|----------|------|
| CBEAF system actuation resulted from | Occasional | 10 CFR 50.73 | No specific | Not stated | 1-3 | 18 |
| the failed relay. This normally energized | | | surveillance for | | | |
| relay failed due to cracks in the epoxy | | | this component | | | |
| coating on the coil. This was called a | | | | | | |
| normal end of life failure due to aging. | | | | | | |

Document: LER 91-001-293, Automatic Closing of the Primary Containment System Group 5 Isolation Valves During Sruveillance Testing **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------|---|------------------------|----------|------|
| Circuit failed to control governor leading to Rare automatic closure of isolation valves. | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 19 |
| Cable embrittlement due to thermal aging was listed as the cause. handling of cable during maintenance and surveillance activities may have contributed to the cable failure. | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 20 |

Document: LER 91-002-01-327, EGTS Inoperable Because of a Train EGTS Being Out of Service for Filter Testing and B Train Diesel Generator Being Declared II Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|--------------|------------------------|----------|------|
| Failed fuse resulted in train B EGTS | Rare | 10 CFR 50.73 | Tech Spec. | Not stated | 1-5 | 21 |
| being declared inoperable. Frequent | | | required | | | |
| cycling on and off of the air start system | | | surveillance | | | |
| due to an air leak is believed to be have | | | | | | |
| degraded the fuse resulting in fuse failure. | | | | | | |

Document: LER 91-006-530, ESF Actuation Due to Loss of Power to 4.16 KV Bus Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|----------------|------------|------------------------|----------|------|
| Breaker opened when it was supposed to | Rare | 10 CFR 50.73 | RG 1.118, | Not stated | 1-5 | 22 |
| be closed. A degraded seal around an air | | | IEEE 338- | | | |
| conditioning duct penetration allowed | | | 1987, IEEE | | | |
| moisture from a rain storm to enter the | | | 741-1987 | | | |
| plant multiplexer cabinets causing the | | | SECTIO | | | |
| short circuit. | | | | | | |

Document: LER 91-007-456, Rod Control System Failure Causes Shutdown Bank Control Rods to be in a Condition Prohibited by Technical Specifications **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|------|----------------|------------------|------------------------|----------|----------|
| Transistor failure caused the circuit to fail | Rare | 10 CFR 50.73 | No specific | Not stated | 1-4 | 23 |
| resulting in no motion control for the group | | | surveillance for | | | |
| 1 control rods. Aging degradation was | | | this component | | | |
| given as the cause of the transistor | | | | | | |
| failure. | | | | | | |

Document: LER 91-008-260, Unplanned Engineered Safety Features Actuation Due to a Failed PCIS Relay **Reviewed by:** L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|----------------|--------------|------------|------------------|---------------|-------------|
| 24 | Primary Containment | Logic Relay | Coil | Not stated | General Electric | Not stated | Burned coil |
| | Isolation System | | | | | | |
| | | | | | | i | |
| | | | | | | | |
| | ĺ | | | | | | |

Document: LER 91-010-01-155, Reactor Protection System Pressure Switches Experiencing Setpoint Drift, Revision 1 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|----------------|--------------|------------|--------------|---------------|-----------------------|
| 25 | Reactor Protection | Switches | | Not stated | Foxboro | CORR | Corrosion caused |
| | System | | | | | · | switch setpoint drift |
| | | l | | | | | |

Document: LER 91-014-01-498, Erratic Containment Extended Range Pressure Channel Output Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|--------------|------------|--------------|---------------|---------------------|
| 26 | Containment | Pressure | Thermisitor | Not stated | Barton | Not stated | Erratic behavior of |
| | Extended Range | Transmitter | | | | | instrument |
| 1 | Pressure Channel | | | | | | |
| | | | | | | | |

Document: LER 91-016-260, Unplanned Engineered Safety Features Actuation Due to a Blown Fuse Caused by a Failed Relay **Reviewed by:** L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|------------------|---------------|-------------------|
| 27 | ESFAS | Relay | Coil | Not stated | General Electric | ELETEMP | Relay coil failed |
| | | | | | | | |
| | | | | | | | |
| | | | |] | | | |
| | | | | ļ | | | |
| L | | <u> </u> | l | | | L | <u></u> |

Document: LER 91-016-424, Failure to Complete Technical Specification Required Action for Battery Cell Low Voltage Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|--------------|------------|-----------------|---------------|---|
| 28 | Various | Battery | NA | Not stated | C & D Batteries | Not stated | Low cell voltage while single cell charging |

Document: LER 91-020-237, Reactor Building Ventilation Isolation and Automatic Standby Gas Treatment Initiation Due to Radiation Monitor Power Supply Failure Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|----------------|--------------|------------|------------------|---------------|---------------------|
| 2 | Reactor Building | Power Supply | Wire | Not stated | General Electric | WEAR | Insulation worn and |
| | Ventilation System | | | | | | spark caused power |
| I | | | | | | | supply failure |

Document: LER 91-021-254, RCIC Declared Inoperable Due to High Pump Flow in ISI Required Action Range Reviewed by: L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------|----------------|--------------|------------|--------------|---------------|------------------|
| 30 | RCIC System | Tachometer | NA | Not stated | Not stated | Not stated | Instrument drift |
| Ì | | | | | | | |
| | | | | | | | |

Document: LER 91-028-254, Loss of Power to 1A RPS Bus Caused by EPA 1A-1 Tripping on Undervoltage Due to Low M-G Set Output Reviewed by: L. C. Møyer, INEL

| Item | | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---------|-------------------|------------------|------------|------------------|---------------|------------------------------|
| _ | _ | A-G Set | Voltage Regulator | Voltage Rheostat | Insulation | General Electric | Not stated | Low voltage from m- g set |
|] | | | | | | | | |

Document: LER 91-008-260, Unplanned Engineered Safety Features Actuation Due to a Failed PCIS Relay **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|--------------|------------------------|----------|------|
| The burned coil cause the normally | Occasional | 10 CFR 50.73 | Tech Spec. | Not stated | 1-3 | 24 |
| energized relay to fail resulting in loss of | | | required | | | |
| logic power and an unplanned actuation of | | | surveillance | | | |
| the estas. This was called a thermally | | | | | | |
| aged relay coil failure. | | | | | | |

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Document: LER 91-010-01-155, Reactor Protection System Pressure Switches Experiencing Setpoint Drift, Revision 1 Reviewed by: L. C. Mever, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|--------------|------------------------|----------|------|
| The drift would adversly effect the RPS | Rare | 10 CFR 50.73 | Tech Spec. | Not stated | 1-2 | 25 |
| operation. Found during refueling outage | | | required | | | |
| calibration. | | | surveillance | | | |

Document: LER 91-014-01-498, Erratic Containment Extended Range Pressure Channel Output Reviewed by: L. C. Mever. INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|----------------|---------------|------------------------|----------|------|
| A cracked thermistor was found on the | Rare | 10 CFR 50.73 | Tech Spec. | Not stated | 1-4 | 26 |
| control card, however the erratic behavior | | | surveillance, | | | |
| of the pressure transmitter cannot be | | | RG 1.118, | | | |
| positively attributed to this thermistor. | | | IEEE 338 | | | |

Document: LER 91-016-260, Unplanned Engineered Safety Features Actuation Due to a Blown Fuse Caused by a Failed Relay **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|---------------|------------------------|----------|------|
| Unplanned ESFAS actuation due to failed Rare | 10 CFR 50.73 | Tech Spec. | Not stated | 1-3 | 27 |
| relay. The failed relay coil was 15 years | | surveillance, | | | |
| old and the service life for a normally- | | not specific | | | |
| energized coil relay of this type is 15 to 20 | | | | | |
| years. This was an end of life failure. | | | 1 | | |

Document: LER 91-016-424, Failure to Complete Technical Specification Required Action for Battery Cell Low Voltage Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function Contrib to Failure | | Reported progs Rel.progs Re | | Report Recommendations | Page No. | Item |
|--|------|-----------------------------|---------------|------------------------|----------|------|
| Battery failed to meet technical | Rare | 10 CFR 50.73 | Tech Spec. | Not stated | 1-4 | 28 |
| specification while charging. This was | | | surveillance, | | | |
| considered to be related to battery aging | | | RG 1.118, | | | |
| phenomena. | | | IEEE 450 | | | |

Document: LER 91-020-237, Reactor Building Ventilation Isolation and Automatic Standby Gas Treatment Initiation Due to Radiation Monitor Power Supply Failure Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|------------------|------------------------|----------|------|
| The ventilation system and gas treatment | Occasional | 10 CFR 50.73 | No specific | Not stated | 1-4 | 29 |
| system actuation resulted from the power | | | surveillance for | | | |
| supply failure. | | | this component | | | |

Document: LER 91-021-254, RCIC Declared Inoperable Due to High Pump Flow in ISI Required Action Range Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|------------------|------------------------|----------|------|
| Failure due to instrument drift caused by | Rare | 10 CFR 50.73 | No specific | Not stated | 1-4 | 30 |
| aging | ŀ | | surveillance for | | | |
| | | | this component | | | |

Document: LER 91-028-254, Loss of Power to 1A RPS Bus Caused by EPA 1A-1 Tripping on Undervoltage Due to Low M-G Set Output Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|-----------------|------------------------|----------|------|
| Cause of dip is unknown, but normal wear | Occasional | 10 CFR 50.73 | Vendor specific | Not stated | 1-6 | 31 |
| of the voltage adjustment rheostat was | | | program | | | |
| supected. It was believed to have | | | | | | |
| developed a flat spot or corrosion at the | | | | | | |
| point of the previous adjustment due to | | | | | | |
| normal wear at that point over a long | | | | | | 1 1 |
| period of time. | | | | | | |
| | | | | | | |

Document: LER 91-028-325, Component Failure of a Reactor Water Cleanup System Isolation Logic Relay Resulted in an Unplanned Engineered Safety Feature Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|------------------|---------------|-------------------------|
| 32 | RWCU | Relay | Coil | Insulation | General Electric | Not stated | Relay coil failed after |
| | | | | 1 | | | insulation breakdown |
| | | |] | | | | |
| | | | Ì | | | | |
| | | | | | | | |

Document: LER 91-030-423, Motor Control Center Auxiliary Control Relay Failure Due to Thermal Aging **Reviewed by:** L. C. Meyer, INEL

| 1 | tem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|---|-----|----------------------|----------------|--------------|------------|--------------|----------------|-------------------|
| | 33 | Motor Control Center | Relay | Coil | Insulation | ITE Gould | ELETEMP & EMBR | , |
| | | | | | | | | embrittlement and |
| | | | | | | | | failure |
| | | | | | | | | |

Document: LER 92-001-155, Brittle Motor Lead Wires Discovered in VOP-7050 (Main Steam Isolation Valve-MSIV) Reviewed by: L. C. Meyer, INEL

| lte | n System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---------------|-----------------------|----------------------|--------------|--------------|----------------|---------------------|
| | 34 Main Steam | Isolation Valve Motor | Lead Wire Insulation | Butyl rubber | Limitorque | ELETEMP & EMBR | Brittle and cracked |
| | | | | | | | insulation |
| | | | | | | | Ì |
| | ļ | | | | | | |
| | | | | | | | |

Document: LER 92-001-263, Shutdown Required by Technical Specification Due to Inoperable Bellows Leak Detection System for Safety Relief Valves Reviewed by: L. C. Meyer, INEL

| lten | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|------------------|---------------|------------------|---------------|-------------------|
| 3 | 5 Bellows Leak | Valve | Seating Material | Cast urethane | Automatic Switch | ELETEMP | Urethane seat |
| | Detection System | | | | Company | | material degraded |
| | | | | | | · · | due to high |
| | | | | | | | temperature |

Document: LER 92-001-296, Engineered Safety Feature Actuation Caused by a Failed Relay Coil

Reviewed by: L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|----------------|--------------|------------|------------------|---------------|----------------------|
| 36 | Engineered Safety | Relay | Coil | Not stated | General Electric | ELETEMP | Degraded insulation |
| | Feature Actuating | | | | - | | causing coil failure |
| | System (ESFAS) | | | 1 | | 1 | - |

Document: LER 92-001-339, Reactor Trip Caused by MFRV Closure Upon Failure of Driver Card Reviewed by: L. C. Mever, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|------------------|--------------|------------|--------------|---------------|---------------------|
| 37 | Feedwater system | Main Feed | Power Supply | Not stated | Not stated | Not stated | Power supply failed |
| | | Regulating Valve |] |) | | | on driver card |
| | [| | | | | | |

Document: LER 92-002-247, Reactor Trip Due to Main Feedwater Regulating Valve Going Closed Reviewed by: L. C. Meyer, INEL

 Item System
 Structure/Comp
 Subcomponent
 Materials
 Manufacturer
 ARD mechanism
 ARD effects

 38
 Feedwater system
 Feedwater
 Solenoid Valve
 Not stated
 Not stated
 Not stated
 Solenoid valve failed

Document: LER 92-004-389, Manual Reactor Trip Due to Low Steam Generator Water Level Caused by a Failed Circuit in the 2A Feedwater Regulating Control Sy Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects | |
|------|------------------------------------|----------------|--------------|------------|--------------|---------------|------------------|---|
| 39 | Feedwater | Power Supply | Capacitor | Not stated | Not stated | Not stated | Capacitor failed | 1 |
| | Regulatiog Valve Control System | | | | | | | |
| | | | | | | | | l |

Document: LER 91-028-325, Component Failure of a Reactor Water Cleanup System Isolation Logic Relay Resulted in an Unplanned Engineered Safety Feature A Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-------------------|------------------------|----------|------|
| ESFAS actuation resulted from the relay | Occasional | 10 CFR 50.73 | Tech Spec. not | Not stated | 1-4 | 32 |
| failure. Component failure determined to | | | specific for this | | | 1 |
| be a normal end of life failure due to | | | component | | | 1 |
| aging. This was a normally energized | | | | | | 1 |
| relay. | | | 1 | | | 1 |

Document: LER 91-030-423, Motor Control Center Auxiliary Control Relay Failure Due to Thermal Aging Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|-----------------|------------------------|----------|------|
| Elevated temperature from continuous | Occasional | 10 CFR 50.73 | Vendor specific | Not stated | 1-5 | 33 |
| operation of relays caused embrittlement | | | program | | | |
| and failure. Heat also discolored other plastic parts near the coil. | | | | | | |

Document: LER 92-001-155, Brittle Motor Lead Wires Discovered in VOP-7050 (Main Steam Isolation Valve-MSIV) Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|----------------|-----------------|------------------------|----------|------|
| Loss of isolation capability, the degraded | Rare | 10 CFR 50.73 | Vendor specific | Not stated | 1-4 | 34 |
| wire insulation was found in the limit | | | progarm, GL | | | |
| switch housing as a result of planned | | | 89-10, | | | |
| maintenance during a scheduled refueling | | | NUREG-1352 | | | |
| outage. | | | | | | |

Document: LER 92-001-263, Shutdown Required by Technical Specification Due to Inoperable Bellows Leak Detection System for Safety Relief Valves **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-----------------|------------------------|----------|------|
| Valve failed to seat due to degradation of | Rare | 10 CFR 50.73 | Vendor specific | Not stated | 1-6 | 35 |
| the seating material from exposure to | | | program | | | |
| temperatures near manufacturers rated | | | | | 1 | |
| temperature. | | | | | | |

Document: LER 92-001-296, Engineered Safety Feature Actuation Caused by a Failed Relay Coil **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|-----------------|------------------------|----------|------|
| The coil failure iniated partial actuation of | OCCAIONAL | 10 CFR 50.73 | Vendor specific | Not stated | 1-5 | 36 |
| the ESFAS system. | | | program, Tech. | | | |
| | | | Spec. Surveil. | | | |

Document: LER 92-001-339, Reactor Trip Caused by MFRV Closure Upon Failure of Driver Card Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---------------------------------------|----------------------|----------------|-------------|------------------------|----------|------|
| Power supply failure caused the MFRV | Occasional | 10 CFR 50.73 | No specific | Not stated | 1-3 | 37 |
| valve to fail closed isolating normal | | | program | | | |
| feedwater and causing a reactor trip. | | | | | | |

Document: LER 92-002-247, Reactor Trip Due to Main Feedwater Regulating Valve Going Closed **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|---|----------------------|----------------|-------------|------------------------|----------|------|
| Solenoid valve failued relieving air | Rare | 10 CFR 50.73 | No specific | Not stated | 1-3 | 38 |
| pressure to the diaphragm of the | | | program | | 1 | |
| regulating valve which caused it to go to | | | | | | |
| the closed position. | | | | | | |

Document: LER 92-004-389, Manual Reactor Trip Due to Low Steam Generator Water Level Caused by a Failed Circuit in the 2A Feedwater Regulating Control Sy Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-----------------|------------------------|----------|------|
| Because of the capacitor failure the lead | Rare | 10 CFR 50.73 | Vendor specific | Not stated | 1-3 | 39 |
| lag circuit output current was low and the | | | program | | | |
| steam regulating valve closed. The reactor | | | | | | |
| was manually tripped. | | | | | | |

Document: LER 92-006-331, Emergency Safety Feature Actuation During Modification Acceptance Testing Due to Damaged Switchyard Cable **Reviewed by:** L. C. Meyer, INEL

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|--------------|------------------------------|--------------|-------------------------|---|
| 40 | 1E Power | Cable | Insulation | Ethylene propylene rubber | Not stated | WEATH, CORR, & MOIST | Insulation degraded, galvanic corrosion rusted wire cores |

Document: LER 92-006-354, Reactor Shutdown to Comply With Technical Specification 3.6.1.1, Due to Failure of Suppression Chamber to Drywell Vacuum Breal Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|--------------|------------|--------------|---------------|-------------------|
| 41 | Various | Drywell Vacuum | Seal | Not stated | Not stated | Not stated | Seal degraded due |
| | | Breakers | | { | | | to aging |
| | | | | | | | |
| | | | | | | | |
| | | | L | | | | |

Document: LER 92-007-01-33, Failure of Analog Transmitter Trip System (ATTS) Trip Relays Due to Thermal Aging **Reviewed by:** L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------------|----------------|--------------|------------|--------------|---------------|--|
| 42 | Analog Transmitter Trip System | Relay | Coil | Not stated | Amerace | ELETEMP | Relay coil wire insulation embrittlement |

Document: LER 92-009-01-499, Missed Technical Specification Required Surveillance Due to a Faulty Toxic Gas Monitoring System Modern **Reviewed by:** L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|----------------|--------------|------------|--------------------------|---------------|--------------|
| 43 | Emergency Response Display System (ERFDADS) | Modem | NA | Not stated | Black Box Corporation | Not stated | Modem failed |

Document: LER 92-011-325, Primary Containment Monitoring System Inoperability Due to Relay Failure Reviewed by: L. C. Meyer, INEL

| ite | n System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-----|---------------------|---------------------|--------------|------------|------------------|---------------|----------------------|
| | 4 Containment | Containment Control | Relay | Not stated | General Electric | Not stated | Relay failed (end of |
| | Atmospheric Control | Logic | | | | | life) |
| | (CAC) System | | | | | | |

Document: LER 92-021-237, Automatic Isolation of Reactor Building Ventilation Due to Radiation Monitor Trip Relay Failure Reviewed by: L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|----------------|--------------|------------|------------------|---------------|-----------------|
| 4 | 5 Reactor Building | RBV Radiation | Relay | Not stated | General Electric | Not stated | Burned out coil |
| | Ventilation System | Monitor | | | | | |

Document: LER 92-034-01-333, Engineered Safety Feature Actuations Due to Transformer Failure

Reviewed by: L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|------------------|---------------|------------------------------|
| 46 | ESFAS | Transformer | NA | Not stated | General Electric | ELETEMP | Insulation degradation in |
| | | | | | | | transfomer |

Document: LER 92-006-331, Emergency Safety Feature Actuation During Modification Acceptance Testing Due to Damaged Switchyard Cable Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function Contrib to Failure | | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|------|----------------|------------------------|------------------------|----------|------|
| A tear or crack in the insulation exposed wires to ambient conditions and moisture intrusion with continuous dc potential on wires may have contributed to galvanic corrosion leading to an open circuit. The | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-8 | 40 |
| failed circuit caused sf actuation during test. | | | | | | |

Document: LER 92-006-354, Reactor Shutdown to Comply With Technical Specification 3.6.1.1, Due to Failure of Suppression Chamber to Drywell Vacuum Break Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | |
|--|----------------|--------------|------------------------|------------|------|----|
| Leak in vacuum breakers was too large | Rare | 10 CFR 50.73 | No specific | Not stated | 1-5 | 41 |
| and violated the technical specifications | | | program | | | |
| resulting in reactor shut down. Two of the | | | | | | |
| three leaking breakers also had seal and | | | | | | |
| pallet alignment problems. | | | | | | |

Document: LER 92-007-01-33, Failure of Analog Transmitter Trip System (ATTS) Trip Relays Due to Thermal Aging Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|--|------------------------|----------|------|
| Debris from the embrittled coil spool was inhibiting movement of the relay plunger resulting in sticking relay and excessive delay time. The relay had been in service 4 years which exceeded the recommended service life of 3 years | Occasional | 10 CFR 50.73 | Tech Spec. required surveillance | Not stated | 1-5 | 42 |

Document: LER 92-009-01-499, Missed Technical Specification Required Surveillance Due to a Faulty Toxic Gas Monitoring System Modem Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------------|----------------|-------------|------------------------|----------|------|
| Garbled data sent to erfdads computer. | Rare | 10 CFR 50.73 | No specific | Not stated | 1-5 | 43 |
| Failure of modern attributed to aging. | | 1 | program | | | |
| Operators were unable to meet technical | | | | | | |
| specifications requiring the each chemical | | | | | | |
| detection system be demonstrated | | | | | | |
| operable every 12 hours. | | | | | | |

Document: LER 92-011-325, Primary Containment Monitoring System Inoperability Due to Relay Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------|--------------|------------------------|----------|------|
| Failure of this relay resulted in loss of | Occasional | 10 CFR 50.73 | Tech Spec. | Not stated | 1-3 | 44 |
| power to various containment isolation | | | required | | | |
| valves and inoperability of the cac system. | | | surveillance | | | |

Document: LER 92-021-237, Automatic Isolation of Reactor Building Ventilation Due to Radiation Monitor Trip Relay Failure Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|----------------------|----------------|-------------|------------------------|----------|------|
| Failure of relay coil caused the RBV | Rare | 10 CFR 50.73 | No specific | Not stated | 1-4 | 45 |
| system to actuate. | | | program | | | |

Document: LER 92-034-01-333, Engineered Safety Feature Actuations Due to Transformer Failure

Reviewed by: L. C. Meyer, INEL

| | Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|---|----------------------|----------------|---------------|------------------------|----------|------|
| | Fault in middle phase b winding due to | Rare | 10 CFR 50.73 | RG 1.118, | Not stated | 1-16 | 46 |
| | dielectric breakdown of insulation caused | | | IEEE 338-1987 | | 1 | |
| | transformer failure resulting in ESFAS | | | | | () | |
| | actuations. The dielectric breakdown due | | | | | | |
| | to aging resulted in multiple faults. | | | 1 | | | |
| 1 | to aging resulted in maliple ladits. | | | | | | |

Document: LER 92-038-255, Reactor Trip Caused by a Loss of the Preferred AC BUS Y-20 Coincident With a Blown Fuse in a Second Channel of the Reactor Previewed by: L. C. Meyer, INEL

| <u>item</u> | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------------|------------------------------|----------------|--------------|------------|--------------|---------------|-----------------------------|
| 47 | Reactor Protection System | Inverter | Transformer | Not stated | Sola | ELETEMP | Transformer coils failed |
| | | | <u> </u> | _ | | | |

Document: LER 93-002-249, Control Valve Fast Closure Half-Scram Pressure Switches Out-of Calibration Due to Setpoint Drift **Reviewed by:** L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-----------------|--------------|------------|--------------|---------------|---------------------|
| 48 | Reactor Protection | Pressure Switch | NA | Not stated | Barksdale | VIB | Wear of face of the |
| | System | | | | | | plunger |
| | | | | | | | 1 |

Document: LER 93-003-530, Emergency Diesel Generator Unable to Start and Run in Manual Test Mode **Reviewed by:** L. C. Mever, INEL

| ltem_ | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|-------|-------------------------------|-----------------|--------------|------------|--------------|---------------|---|
| | Emergency Diesel Generator | Starting System | Relay | Not stated | Agastat | Not stated | Relay failed by fault of a suppression varistor across coil |

Document: LER 93-005-01-275, Medium Voltage Cable Failures Due to Chemical Degradation and Undkown Causes Reviewed by: L. C. Meyer, INEL

| item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---------------------------|---|--------------|-------------------------|---|
| 50 | Various | Cable | 12KV Underground Cable | Ethylene- propylene=rubber (EPR) and neoprene jacket | Okonite | CHEM, CONTAM, & CORR | Chemical degradation of jacket and corrosion of shield |
| 51 | Various | Cable | 12KV Underground Cable | Ethylene- propylene=rubber (EPR) and neoprene jacket | Okonite | Not stated | Anomalies occurred over time |

Document: LER 93-005-01-305, Annual Transmitter Calibration Finds a Shift in the Pressurizer High Pressure Reactor Trip Signal Initiation Due to Instrument Drift Reviewed by: L. C. Meyer, INEL

| Iter | n System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|----------------|--------------|------------|--------------|---------------|-------------------|
| | 2 Reactor Protection | Pressure | NA | Not stated | Foxboro | Not stated | Transmitter drift |
| | System | Transmitter | | | | | l |
| | | | | | | | |
| | | | | | | | |

Document: LER 93-007-249, Yarway Reactor Water Level Switch Failure Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|----------------|--------------|------------|--------------|---------------|--------------|
| 53 | High PRessure | Level Switch | NA | Not stated | Yarway | MECHSTR | Spring force |
| | Coolant Injection | | | | | | degradation |
| | System (HPCI) | | | | | | |

Document: LER 93-008-237, Yarway Reactor Water Level Switch Failure

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------------|----------------|--------------|------------|--------------|---------------|--------------|
| 54 | High PRessure | Level Switch | NA | Not stated | Yarway | MECHSTR | Spring force |
| | Coolant Injection System (HPCI) | | | | | | degradation |
| | Oystelli (I'li' Ol) | L | | | | l | L |

Document: LER 92-038-255, Reactor Trip Caused by a Loss of the Preferred AC BUS Y-20 Coincident With a Blown Fuse in a Second Channel of the Reactor Pro **Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---|----------------------|----------------|---------------|------------------------|----------|------|
| The transformer failure resulted from | Rare | 10 CFR 50.73 | Tech. Spec. | Not stated | 1-8 | 47 |
| accelerated aging due to improper inernal | | | required | | | |
| wiring in the inverter. Only one primary | | | surveillance, | | | |
| winding was connected resulting in | | | RG 1.118 | | | |
| operation at a higher temperature, the Y- | | | | · · | 1 | 1 1 |
| 20 bus power failure tripped the reactor. | | | | | | |

Document: LER 93-002-249, Control Valve Fast Closure Half-Scram Pressure Switches Out-of Calibration Due to Setpoint Drift Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|--------------|------------------------|----------|------|
| Vibration contributed to the drift of the set | Rare | 10 CFR 50.73 | Tech Spec. | Not stated | 1-6 | 48 |
| point because of wear on the plunger | | | required | | | |
| face. | | | surveillance | | | |

Document: LER 93-003-530, Emergency Diesel Generator Unable to Start and Run in Manual Test Mode Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Functio | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | ltem |
|--|----------------------|----------------|--|------------------------|----------|------|
| The starting system check circuitry relay shorted and the resulting current surge damaged other electrical components on the fiber optics card in the EDG starting circuit. The EDG would not start in the manual test mode. Component aging was the cause | Rare | 10 CFR 50.73 | RG 1.108, IEEE 387-1984 Section 7.5, IEEE 749 | Not stated | 1-9 | 49 |

Document: LER 93-005-01-275, Medium Voltage Cable Failures Due to Chemical Degradation and Undkown Causes Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|------------------------|------------------------|----------|------|
| A ground fault developed at the cable jacket degradation location (insulation breakdown). Excess chlorides and a fatty acid, ethyl ester compound, were identified as the chemical that attacked | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-16 | 50 |
| the cable jacket. Water carried chemical into conduit. Ground fault occurred on cable. water was in conduit (cable was designed for wet conditions) cable removed from conduit and no root cause identified from inspections or tests conducted by utility and manufacturer. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-16 | 51 |

Document: LER 93-005-01-305, Annual Transmitter Calibration Finds a Shift in the Pressurizer High Pressure Reactor Trip Signal Initiation Due to Instrument Drift Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|---------------|------------------------|----------|------|
| The transmitter would not initiate a trip | Occasional | 10 CFR 50.73 | RG 1.118, | Not stated | 1-5 | 52 |
| signal at the required point. The method | | | IEEE 338-1987 | | | |
| of calibration was most probable cause | | | | | | |
| and aging was the next most likely cause. | | | | | | |

Document: LER 93-007-249, Yarway Reactor Water Level Switch Failure Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------|----------------|---------------|------------------------|----------|------|
| Switch tripped outside of technical | Frequently | 10 CFR 50.73 | RG 1.118, | Not stated | 1-5 | 53 |
| specification limits. Excessive set point | | | IEEE 338-1987 | | | |
| drifts were also found. | | | | | | |

Document: LER 93-008-237, Yarway Reactor Water Level Switch Failure Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|---------------------------------------|----------------------|----------------|----------------------------|-------------------------------|----------|------|
| Out of tolerance | Frequently | 10 CFR 50.73 | RG 1.118, IEEE 338-1987 | Not stated | 1-6 | 54 |

| ltem | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|----------------|--------------|------------|--------------|---------------|-------------|
| 55 | Solid State | Fuse | NA | Not stated | Not stated | Not stated | Fuse failed |
| | Protection System | | ſ | | | | |
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Page 8B

Document: LER 93-009-498, Technical Specification 3.0.3 Entry Due to Potentially Undersized Fuses in the Solid State Protection System Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | item |
|--|----------------------|----------------|-------------|------------------------|----------|------|
| An independent laboratory determined | Rare | 10 CFR 50.73 | No specific | Not stated | 1-5 | 55 |
| that the fuse did not open as the result of | | | program | | | |
| a high current fault. It was not possible to | | | | | | |
| determine whether the fuse had a defect. | | | | | | |
| LER states that the event was caused by | | | | | | |
| the random age related failure of a ssps | | | | | | |
| fuse. | | | | | | |

Table A.2 Gall Report for NRC Bulletins

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------|--------------|-----------|--------------|---------------|---------------------|
| 1 | | Pressure | O-Ring | Metal | Rosemount | Not stated | Loss of transmitter |
| | | Transmitters Model | | | | | oil |
| | | 1153 & 1154 | | | | | |
| | | | | | | | |

Table A.2 Gall Report for NRC Bulletins

Document: BL 90-01, Loss of Fill-Oil in Transmitters Manufactured by Rosemount Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | n Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | |
|---|----------------------|------------------|-------------|-----------------------------------|----------|------|--|
| Transmitter drift, slow response, inability | Frequent | Not discussed in | Bul 90-01 | identify transmitters and take | | 1 | |
| to respond over full range, sustained | | report | Suppl 1, RG | appropriate corrective action [4] | | | |
| zero/span drift, or total failure | | | 1.118, IEEE | | | | |
| | | | 338-1987 | | | | |

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| 5. AUTHOR(S) K.E.Kasza,* D.R. Diercks,* J.W. Holland,* S.U. Choi,* J.L. Binder,* W.J. Shack,* O.K. Chopra,* D.C. Ma,* A. Erdemir,* J.L. Edson,** L.C.Meyer,** and E.W. Roberts.** | 1. REPORT NUMBER (Assigned by NRC, Add Vol., Supp., Rev., and Addendum Numbers, If any.) NUREG/CR-6490 ANL-96/13 Vol. 1 3. DATE REPORT PUBLISHED MONTH YEAR December 1996 4. FIN OR GRANT NUMBER J2076 and L1606 6. TYPE OF REPORT Technical 7. PERIOD COVERED (Inclusive Dates) | | | | | |
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| Nuclear Management and Resources Council Industry Reports. The results of these reviews we standardized GALL tabular format and standardized definitions of aging related degradation me computerized data base has also been developed for all review tables and can be used to search components, and relevant aging effects. A survey of the GALL tables reveals that all significant of components. | DRDS/DESCRIPTORS (List words or phrases that will assist researchers in locating the report.) of Nuclear Power Plant Components and Systems is Renewal elated Degradation Mechanisms onent Aging Data Base ure Aging 13. AVAILABILITY STATEMENT unlimited 14. SECURITY CLASSIFICATION (This Report) | | | | | |
| NRC FORM 335 (2-89) | 16. PRICE | | | | | |

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