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This document provides the DOE O 435.1, Radioactive Waste Management performance assessment analysis for Waste Management Area C. The performance assessment is required by DOE O 435.1 for closing U.S. Department of Energy (DOE)-operated facilities that will manage radioactive waste generated during departmental activities as low-level waste. The fundamental objective of this performance assessment is to support the closure of tanks and ancillary equipment within Waste Management Area C that will contain residual levels of radioactive wastes left at closure.

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APPROVED
By Lana Perry at 8:51 am, Sep 20, 2016

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Performance Assessment of Waste Management Area C, Hanford Site, Washington

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Abstract: This document provides the DOE O 435.1, Radioactive Waste Management performance assessment analysis for Waste Management Area C. The performance assessment is required by DOE O 435.1 for closing U.S. Department of Energy-operated facilities that will manage radioactive waste generated during departmental activities as low-level waste. The fundamental objective of this performance assessment is to support the closure of tanks and ancillary equipment within Waste Management Area C that will contain residual levels of radioactive wastes left at closure.

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Version	Date	Author	Change Description
Draft A	30-Sept-2015	S. Mehta et. al	Initial Draft for DOE-ORP Review
Draft B	30-Dec-2015	S. Mehta et. al	Updates to Draft A in response to review comments provided by DOE-ORP and WRPS
Rev. 0	30-Sep-2015	S. Mehta et. al	Updates to Draft B in response to review comments provided by DOE-HQ through the Low-Level Waste Disposal Facility Federal Review Group (LFRG).

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EXECUTIVE SUMMARY

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The U.S. Department of Energy, Office of River Protection (DOE-ORP) is pursuing closure on the single-shell tank (SST) Waste Management Area (WMA) C under Federal requirements and forthcoming State-approved closure plans and permits in accordance with the Hanford Federal Facility Agreement and Consent Order (HFFACO) (Ecology et al. 1989), Action Plan, Appendix I. Waste Management Area C is located in the 200 East Area of the Central Plateau at the Hanford Site in southcentral Washington (Figure ES-1) and is one of 12 tank farms grouped into 7 WMAs (A-AX, B-BX-BY, C, S-SX, T, TX-TY, and U) containing 149 SSTs and ancillary equipment built from 1943 to 1964 (see Figure ES-2).

This document provides the DOE O 435.1, Radioactive Waste Management performance assessment (PA) analysis for WMA C. The PA is required by DOE O 435.1 for closing U.S. Department of Energy (DOE)-operated facilities that will manage radioactive waste generated during departmental activities as low-level waste. The fundamental objective of this PA is to support the closure of tanks and ancillary equipment within WMA C that will contain residual levels of radioactive wastes left at closure.

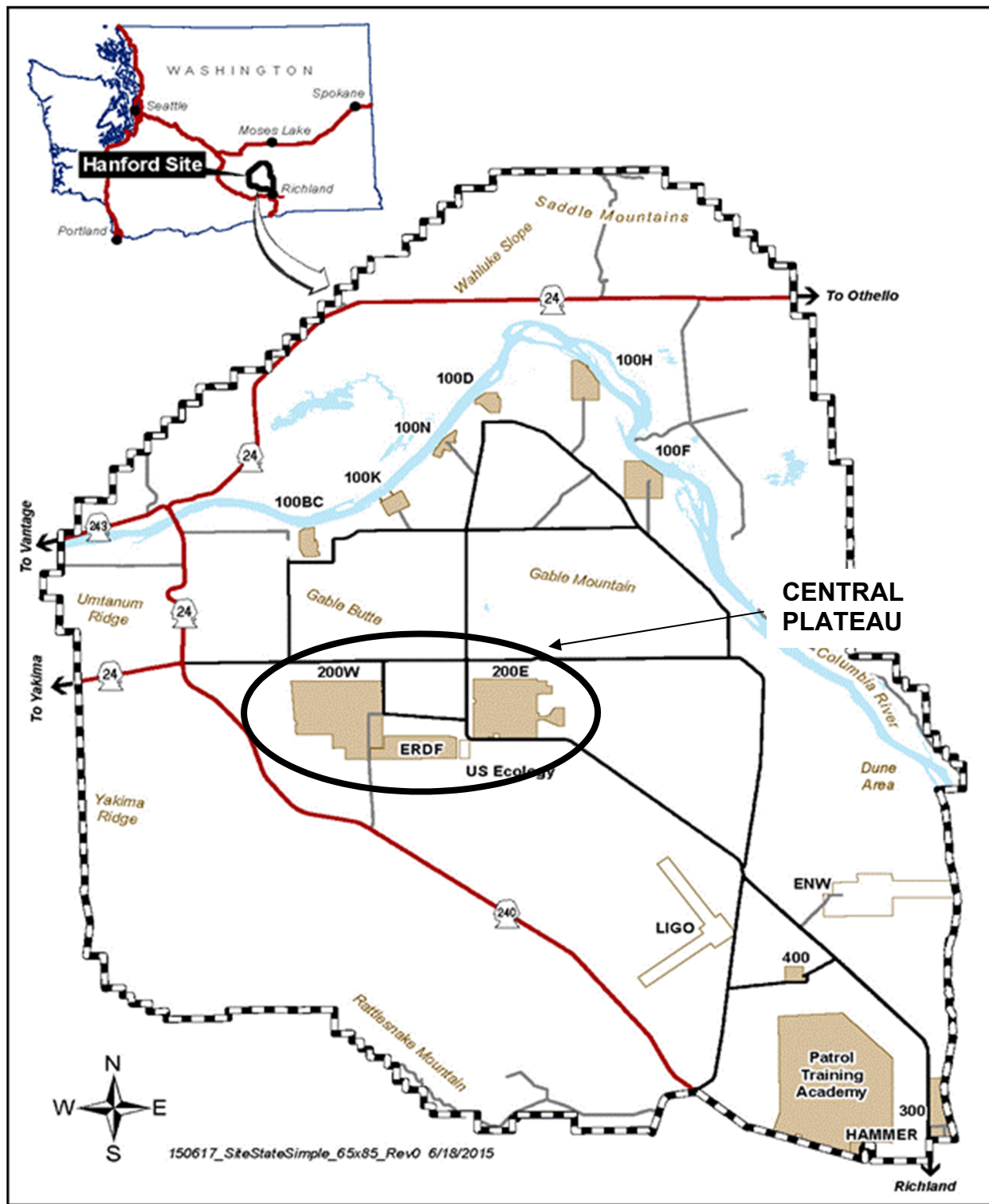
Waste Management Area C is located in the east central portion of the 200 East Area in land that is designated to be Industrial-Exclusive. In general, the WMA C boundary is represented by the fenceline surrounding the 241-C Tank Farm (C Farm) (Figure ES-3). The WMA C facility contains twelve 100-series tanks and four 200-series tanks (see Figure ES-3). The 100-series tanks are 23 m (75 ft) in diameter, have a 5-m (15-ft) operating depth, and have an operating capacity of 2,006,000 L (530,000 gal) each. The 200-series tanks are 6 m (20 ft) in diameter with a 7.32-m (24-ft) operating depth and an operating capacity of 208,000 L (55,000 gal) each. The tanks sit below grade with at least 2 m (7 ft) of soil cover to provide shielding from radiation exposure to operating personnel. Tank pits are located on top of the tanks and provide access to the tanks, pumps, and associated monitoring equipment. To support the transfer and storage of waste within WMA C SSTs, there is a complex waste transfer system of pipelines (transfer lines), diversion boxes, vaults, valve pits, and other miscellaneous structures. These miscellaneous features of the tank farm are referred to in this document by the general term “ancillary equipment and components.”

Closure of the individual SSTs and WMA C in its entirety occurs in three major steps: 1) SST waste retrieval, 2) filling the tanks with grout for stabilization, and 3) surface cover barrier placement. The final state of a tank farm that is considered in the PA is therefore a set of grouted tanks with associated ancillary equipment containing residual wastes that remain at the end of retrieval, covered by a modified Resource Conservation and Recovery Act of 1976 (RCRA) Subtitle C surface cover, residing in the native geological setting.

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Figure ES-1. Hanford Site and its Location in Washington State.

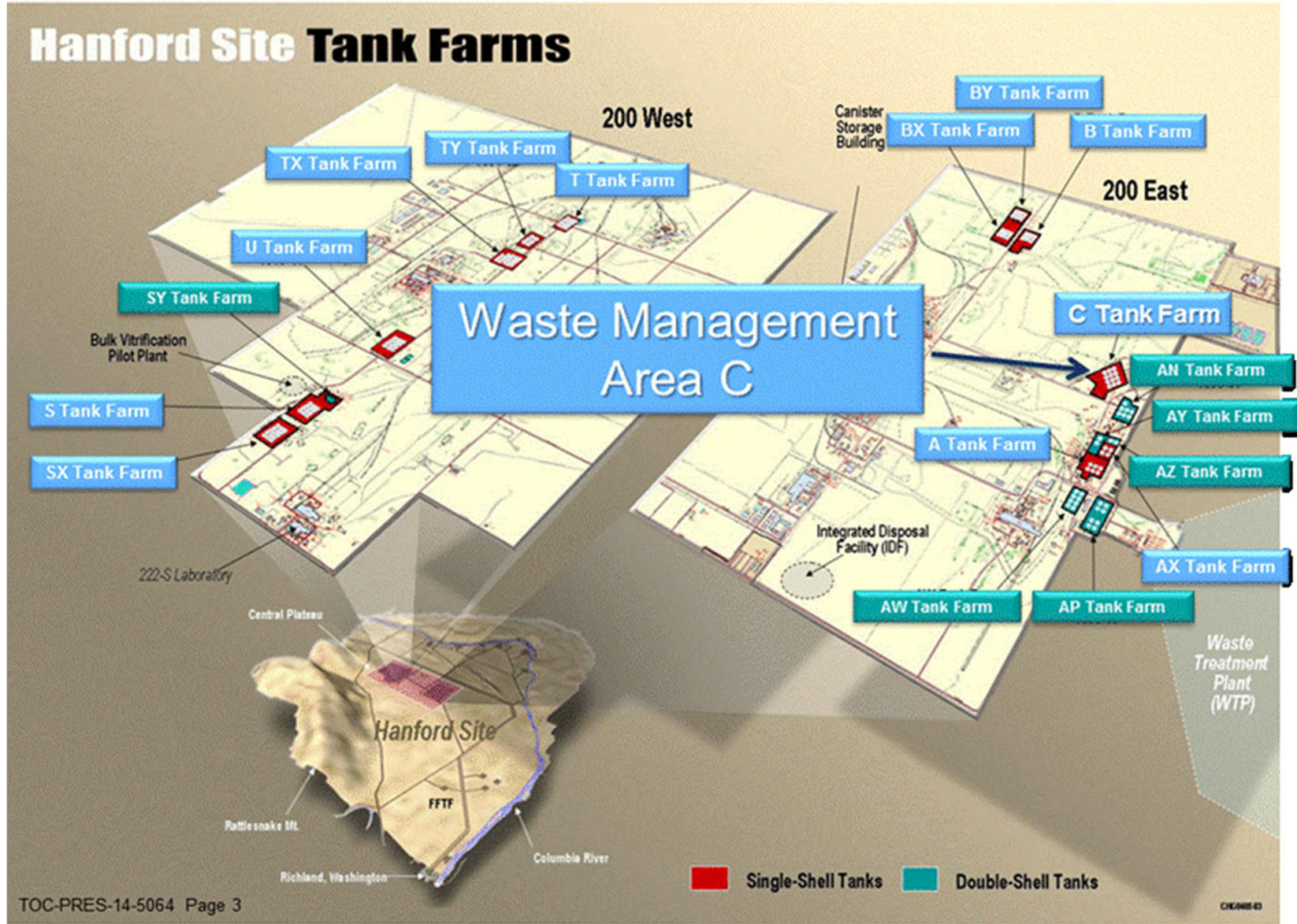


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ENW = Energy Northwest LIGO = Laser Interferometer Gravitational Wave Observatory
 ERDF = Environmental Restoration Disposal Facility
 HAMMER = Volpentest Hazardous Materials Management and Emergency Response (HAMMER) Federal Training Center

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Figure ES-2. Hanford Site Tank Farms.

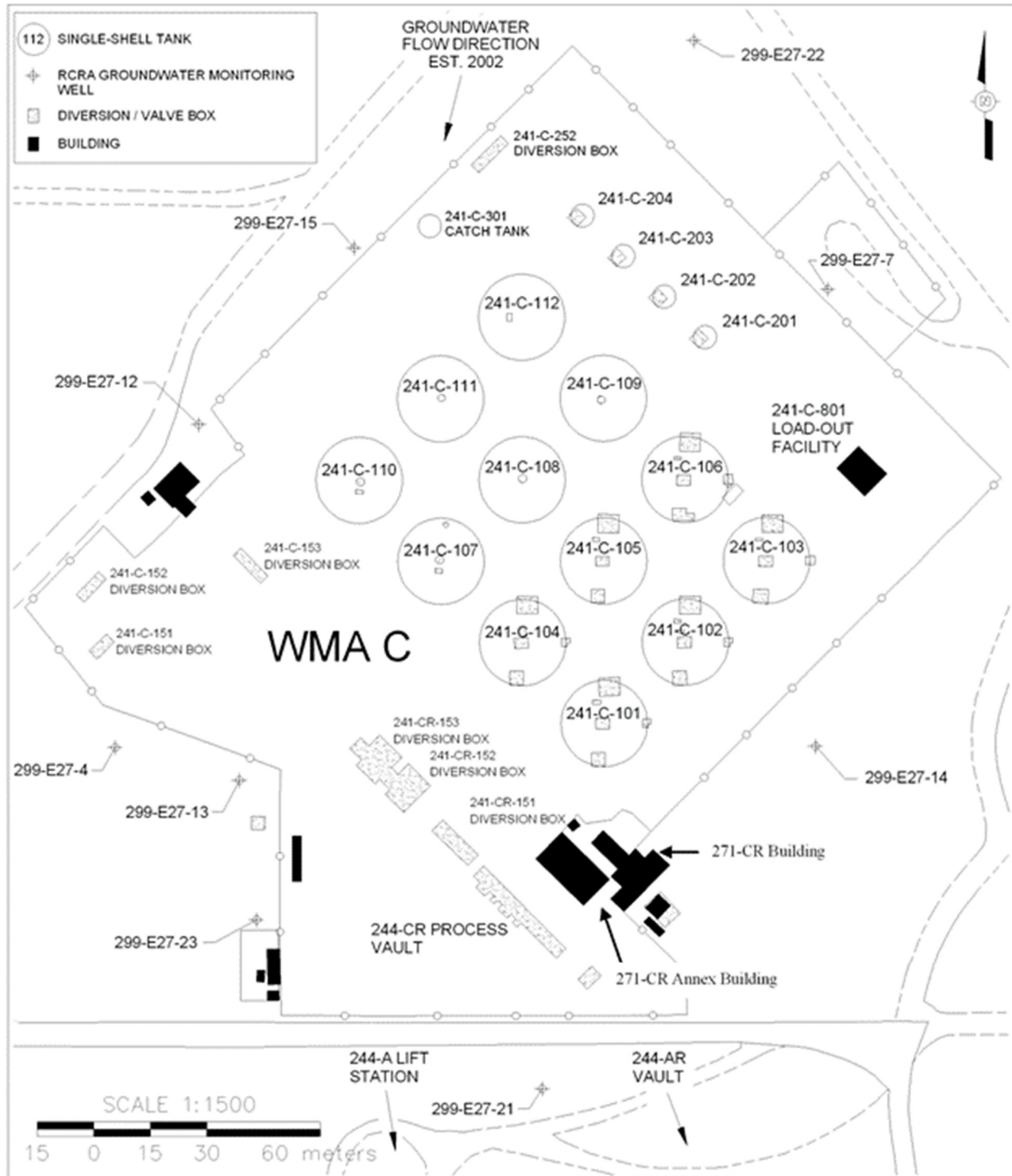


ES-3

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1 **Figure ES-3. Location of Facilities at Waste Management Area C and Surrounding Area.**
 2



H:\CHG\241-C TF\2E-WMA-C2A

3
 4 RCRA = Resource Conservation and Recovery Act of 1976

WMA = Waste Management Area

5
 6 The safety concept for this system is composed of a set of safety functions of manmade as well
 7 as natural components that act together to provide the long-term performance of a closed facility

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1 required in closure regulations. The safety functions represent multiple and redundant barriers,
2 so that the loss of one or some of the safety functions continues to result in adequate
3 performance of the overall system. A schematic depiction of these safety functions for the
4 closed WMA C is provided in Figure ES-4. The manmade components of the system that
5 influence contaminant migration include a closure surface barrier, and the distribution of waste
6 in the subsurface tanks and ancillary equipment. The natural components of the system that
7 influence contaminant migration are the several underlying, nearly-horizontal stratigraphic layers
8 within the vadose zone and the unconfined aquifer.

9
10 The WMA C PA has been structured to evaluate the behavior of the closed tank farm under a
11 variety of potential future conditions. An analysis case has been defined in which the safety
12 functions evolve in an expected manner without unusual behavior or unanticipated disruption;
13 this is termed the “base case.” The base case is the main analysis used to compare against the
14 performance objectives, but is not the sole analysis for such comparisons. In addition, a set of
15 deterministic sensitivity analyses have been conducted that show the effects when the safety
16 functions are degraded compared to their expected behavior as defined in the base case. The
17 specific safety functions examined in this way relate to the various physical components of the
18 disposal system that included model evaluations of groundwater impacts with the following:

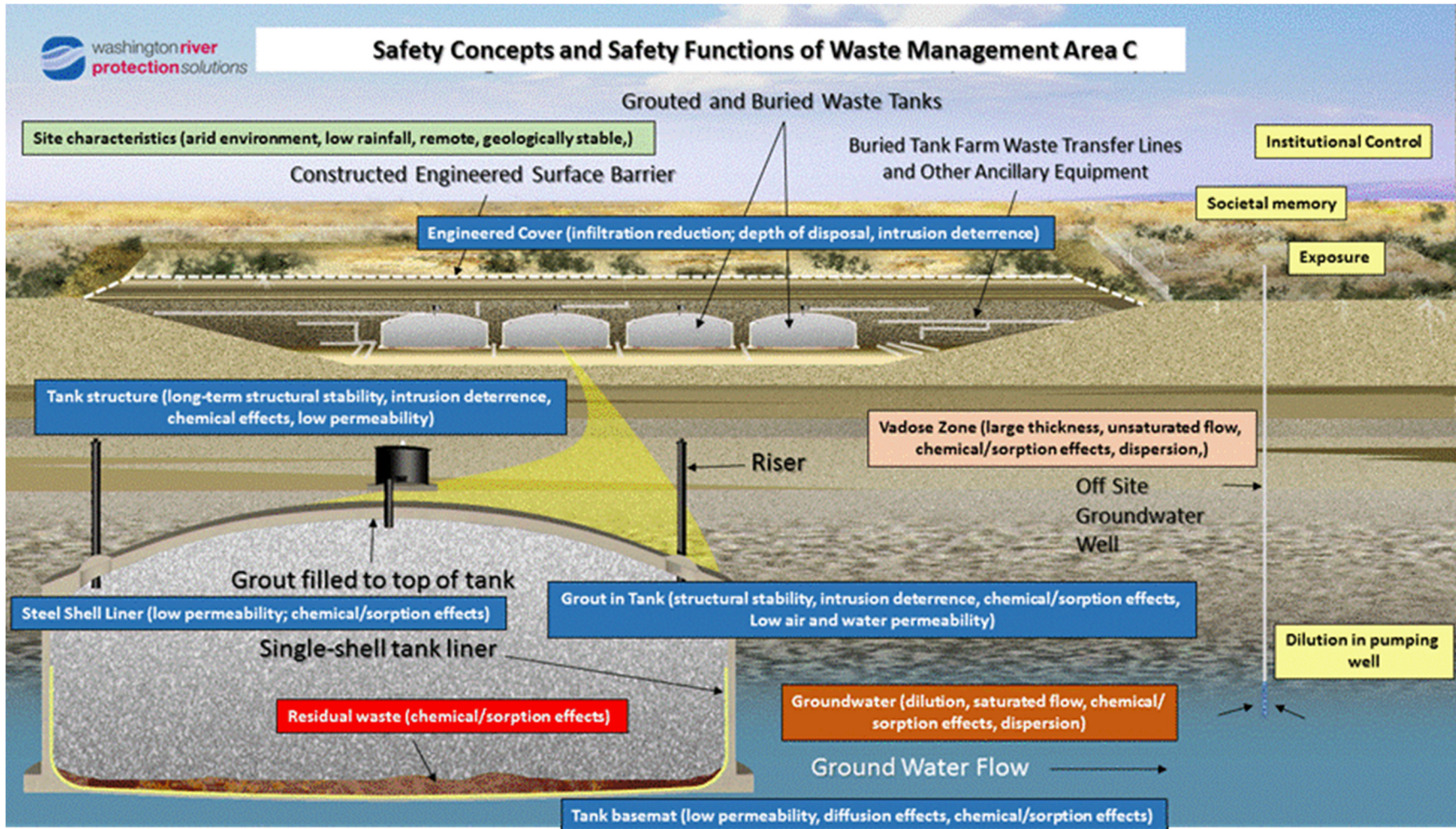
- 19
20 • Higher than expected infiltration rates; these may be the result of a number of potential
21 effects, ranging from unexpectedly poor performance of the cover, through changes in
22 land use with irrigation on top of the facility
- 23
24 • Changes in the effectiveness of the tanks and infill grout to act as barriers, by assuming
25 that the hydraulic conductivity of the tanks increases at times earlier than expected
- 26
27 • Changes in the leachability of the residual wastes, by assuming that the material would
28 dissolve instantly and completely upon contact with water
- 29
30 • Bounding inventories for unretrieved tanks
- 31
32 • Alternative conceptualizations of the stratigraphy of the vadose zone
- 33
34 • Alternative assumptions about dilution in the aquifer.

35
36 In addition to these deterministic analyses of the effect of the safety functions, a probabilistic
37 analysis of the base case was conducted to show the effects of parameter uncertainty on the
38 performance of the system. A number of parameters were assigned probability density
39 functions, the PA was run probabilistically, and uncertainty estimates in dose were evaluated.

40
41 Consequently, the PA includes a base case representing the expected behavior of the disposal
42 system, alternative cases representing degraded safety functions, and uncertainty analyses that
43 represent the effects of parameter uncertainty. These three elements of the PA represent the
44 uncertainties in the post-closure performance of the closed WMA C that will support closure
45 decisions.

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Figure ES-4. A Schematic Depiction of the Safety Functions for a Closed Waste Management Area C.



ES-6

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1 A closure date of year 2020 has been assumed for the WMA C PA. In the post-closure
2 assessment, four time periods have been considered: (1) a 100-year institutional control period
3 when the engineered surface cover works to its design capability, resulting in effectively
4 0.5 mm/yr recharge rate under the base of surface cover system; (2) a 400-year post-institutional
5 control period (from 100 years to 500 years after closure) within which the surface cover remains
6 intact; (3) the time period from 500 years after closure up to the DOE O 435.1-defined
7 compliance time period of 1,000 years after closure, during which the surface cover barrier
8 function is assumed to be fully degraded at the start of the time period (assuming a design life of
9 500 years after closure); and (4) the post-compliance period (beyond 1,000 years after closure)
10 up to 10,000 years after closure for the purpose of evaluating uncertainty and sensitivity on dose
11 estimates.

12
13 Residual inventory estimates used in this PA were determined based on information and
14 conditions as of September 2014. Inventory estimates were developed for 1) residuals in
15 retrieved tanks with post-retrieval sampling, 2) residuals in retrieved tanks without post-retrieval
16 sampling, 3) residuals in tanks undergoing retrieval and 4) post-retrieval residual inventory
17 estimates for ancillary equipment, including C-301 catch tank, 244-CR vault tanks, and sumps,
18 pits, diversion boxes, and waste transfer pipelines. All radionuclides left in tanks and ancillary
19 equipment at WMA C at closure with half-lives greater than 3 years and non-negligible
20 inventories were included in the PA. In addition, few radionuclides were included that are decay
21 progeny of radionuclides in the inventory to complete the decay chain. A total of
22 43 radionuclides are evaluated in the WMA C PA.

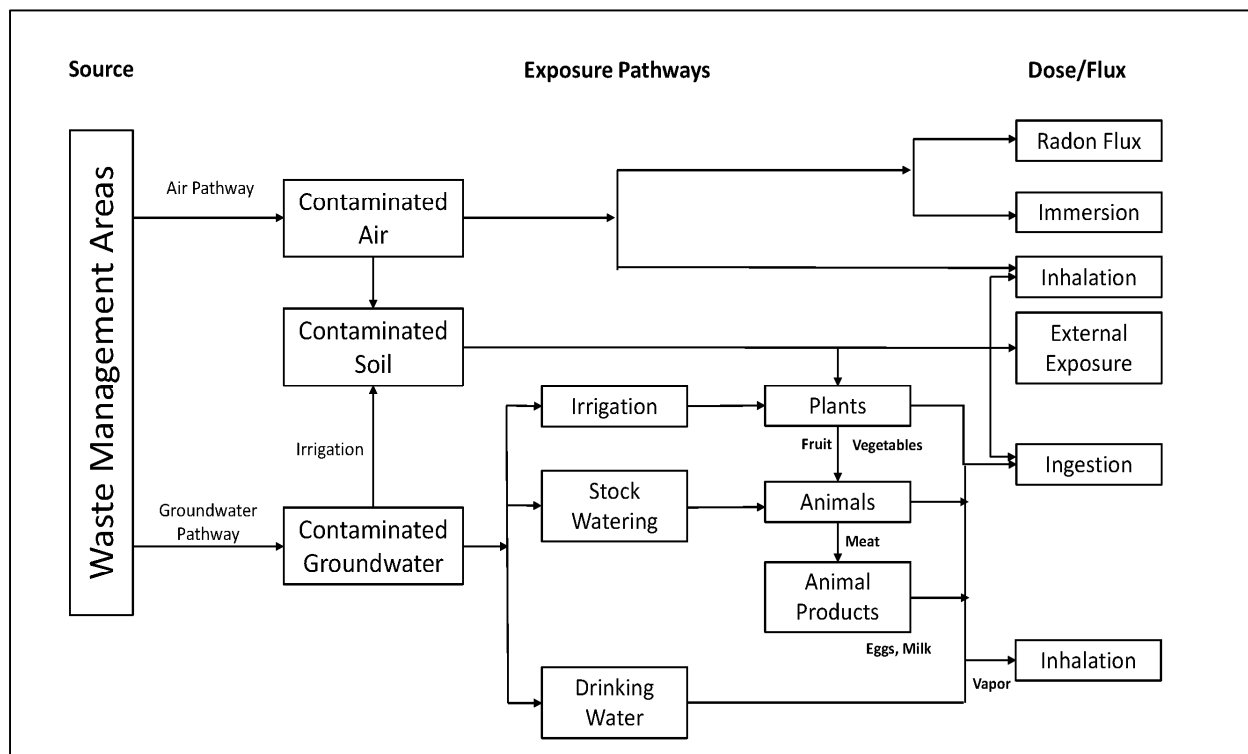
23
24 Radiological contaminant releases from the grout inside the tanks and 244-CR vault are
25 controlled by diffusion processes while the grout is assumed to remain intact. In the base case,
26 the tank structure and infill grout placed into the tanks were assumed to be intact for the entire
27 period of analysis. This assumption is supported by an evaluation of the degradation rate of
28 cementitious materials at Hanford. Because all waste transfer lines will likely be disposed in
29 place without the emplacement of infill grout within individual pipelines, the PA considered
30 contaminant release from wastes within the pipelines using a combination of advection and
31 diffusion release mechanisms.

32
33 The various pathways of possible exposure evaluated in the WMA C PA are illustrated in
34 Figure ES-5. The major pathways for contamination entering the environment are the
35 groundwater pathway, the air pathway, and an inadvertent intruder pathway (through drill
36 cuttings brought to the surface). The groundwater pathway evaluates the effect of moisture from
37 rain and snowfall entering the subsurface, contacting waste, and carrying dissolved contaminants
38 through the vadose zone to the unconfined aquifer. Therefore, a primary focus of the PA is
39 estimating the groundwater dose to a hypothetical member of the public (i.e., receptor) who:

- 40
41
- 42 • Consumes contaminated groundwater, leafy vegetables, and produce that were irrigated
43 with contaminated groundwater, and
 - 44 • Consumes milk and meat from animals that in turn consume contaminated water and
45 fodder that was irrigated with contaminated groundwater (Figure ES-5).
- 46

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1 **Figure ES-5. Overview of the Dose Calculations for Exposure Along the Groundwater**
 2 **Pathway and Air Pathway for the Waste Management Area C Performance Assessment.**
 3



4
 5 WMA = Waste Management Area
 6

7 During the compliance and post-compliance periods, the receptor is assumed to reside 100 m
 8 downgradient of the WMA C fence line. The surface water pathway is not a possible exposure
 9 pathway for the disposal facility because surface water is not present near WMA C, and is too
 10 limited on the Hanford Site Central Plateau in quantity to be used domestically.
 11

12 All-pathway dose calculations have been performed by evaluating the long-term release of
 13 radionuclides from the closed WMA C along the groundwater and atmospheric pathways. The
 14 groundwater pathway analysis is the most complex and included the following.
 15

- 16 (a) An initial three-dimensional screening analysis to identify radionuclides that cannot
 17 provide calculable groundwater contamination over the duration of the simulation and
 18 thus can be screened out from further calculations. Using conservative recharge rates and
 19 hydraulic properties it was determined that radionuclides with a $K_d > 0.1$ mL/g require no
 20 detailed analysis for the 1,000-year compliance time frame, and radionuclides with a
 21 $K_d > 1.5$ mL/g require no detailed analysis for the 10,000-year post-compliance period.
 22 As a result of the screening, radionuclides with $K_d > 1.5$ mL/g are excluded from further
 23 consideration in the groundwater pathway calculations.
 24
- 25 (b) A three-dimensional flow and transport analysis for the base case with the parameter
 26 values set at their expected values. This involved determining the appropriate boundary
 27 conditions under steady-state conditions that are expected in the future. No breakthrough

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1 of contaminant was observed within the 1,000-year compliance time period at the 100-m
2 downgradient compliance location in the saturated zone. The first breakthrough of
3 non-retarded contaminants occurred after 1,500 years after closure.
4

5 (c) One-dimensional abstraction models for performing uncertainty analyses and multiple
6 parameter sensitivity analyses. For the uncertainty analysis, including evaluation of the
7 coupled effects of uncertainty in source term, engineered system, and natural system, a
8 PA abstraction model was developed. A full uncertainty analysis using the Monte Carlo
9 sampling methodology was undertaken by developing stochastic inputs and performing
10 multi-realization simulations. Uncertainties in the dose estimates are calculated for the
11 compliance and post-compliance time periods.
12

13 (d) A suite of sensitivity analyses to evaluate the performance of the system when the safety
14 functions are degraded compared to their expected behavior.
15

16 The PA results of the all-pathways, atmospheric, radon flux, inadvertent intruder, and
17 groundwater (water resources) protection analyses are shown in Table ES-1 for the compliance
18 and post-compliance periods. Only the peak values of the effective dose equivalent or peak
19 concentrations are compared to the standards. Releases to groundwater and air were evaluated
20 against performance objectives for the all-pathways analysis required by DOE O 435.1. The
21 all-pathways analysis combines the groundwater pathway analysis and the air pathway analysis
22 for the base case, as discussed in Section 6.
23

24 As illustrated in Figure ES-6, the peak dose for the all-pathways analysis in the compliance
25 period is associated with the air pathway, with the peak dose of 4×10^{-3} mrem/yr dominated by
26 tritium resulting from upward gaseous diffusive flux from the residual waste. The peak
27 calculated dose occurs in the institutional control period, between 10 and 20 years after closure.
28 This peak dose occurs during the period of institutional control, and cannot, strictly speaking, be
29 regarded as a dose to a member of the public. Instead, the dose during this time period would
30 represent a potential dose to a worker at the compliance boundary. This calculated dose does not
31 consider the active monitoring measures that are anticipated during institutional control. The
32 all-pathways dose remains low, approximately 4×10^{-5} mrem/yr, for about 800 years after
33 closure, but shows a rapid increase near the end of the compliance time period due to
34 breakthrough of ^{99}Tc at 100 m downgradient of the facility along the groundwater pathway. The
35 peak dose within the sensitivity/uncertainty analysis time period (1,000 to 10,000 years after
36 closure) occurs at about 1,500 years after closure, and results primarily from a peak in ^{99}Tc
37 groundwater concentration at 100 m downgradient of the facility. The peak total dose within the
38 sensitivity/uncertainty analysis time period is 0.1 mrem/yr. The peak dose remains over
39 two orders of magnitude below the performance objective of 25 mrem/yr during the
40 sensitivity/uncertainty analysis period.
41

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Table ES-1. Comparison of Performance Objectives and Measures with the Waste Management Area C Performance Assessment Results for the Compliance and Post-Compliance Periods.

Performance Objective and/or Measure	Standard	Performance Assessment Results	
		Compliance Period (2020–3020) ^a	Post-Compliance Period (3020–12020) ^a
All Pathways (DOE O 435.1 Chg 1)	25 mrem/yr EDE	4E-3 mrem/yr	0.17 mrem/yr
Atmospheric (40 CFR 61, Subpart H)	10 mrem/yr EDE	4E-3 mrem/yr	2E-5 mrem/yr
Atmospheric (40 CFR 61, Subpart Q)	20 pCi.m ⁻² .s ⁻¹ radon flux (at surface of disposal facility)	2E-4 pCi.m ⁻² .s ⁻¹	7E-3 pCi.m ⁻² .s ⁻¹
Acute Inadvertent Intruder (DOE O 435.1 Chg 1)	500 mrem EDE ^b	36 mrem	11.1 mrem
Chronic Inadvertent Intruder (DOE O 435.1 Chg 1)	100 mrem/yr EDE ^b	8.2 mrem/yr ^f	7E-02 mrem/yr ^g
Groundwater Protection (water resources) (40 CFR 141)	Beta-gamma dose equivalent ≤ 4 mrem/yr	5E-4 mrem/yr	0.13 mrem/yr ^c
	Gross alpha activity concentration (excluding radon and uranium) ≤ 15 pCi/L	0 pCi/L	1E-10 pCi/L ^d
	Combined Ra-226 and Ra-228 concentration ≤ 5 pCi/L	0 pCi/L	7E-7 pCi/L ^d
	Uranium concentration ≤ 30 µg/L	0 µg/L	0.05 µg/L ^d
	Sr-90 concentration ≤ 8 pCi/L ^e	Not applicable	Not applicable
	H-3 concentration ≤ 20,000 pCi/L	0 pCi/L	1E-10 pCi/L ^d

^a Compliance at 100 m downgradient of Waste Management Area C except for inadvertent intruder scenarios.

^b Not applicable for post-compliance time period.

^c Beta-gamma dose equivalent ≤ 4 mrem/yr (based on Federal MCL) and calculated as $(C_{\text{Peak}}/\text{MCL}) \times 4$ mrem/yr. For Tc-99, which contributes almost the entire dose, $C_{\text{Peak}} = 30$ pCi/L and MCL = 900 pCi/L, so the equivalent dose is calculated to be 0.1 mrem/yr.

^d Concentrations less than 1E-10 pCi/L are essentially zero.

^e Not applicable; Sr-90 was screened out during evaluation of the groundwater pathway due to its relatively short half-life and its low mobility in the subsurface.

^f Peak dose based on assumed inadvertent intrusion into a waste transfer line at 100 years following loss of institutional control using a rural pasture exposure scenario. Peak dose occurs at 100 years after closure.

^g Peak dose based on assumed inadvertent intrusion into a waste transfer line after 1,000 years following loss of institutional control using a suburban garden exposure scenario. Peak dose occurs at 1,000 years after closure.

EDE = effective dose equivalent MCL = maximum contaminant level

References:

40 CFR 61, “National Emission Standards for Hazardous Air Pollutants,” Subpart H—National Emission Standards for Emissions of Radionuclides Other Than Radon From Department of Energy Facilities, Code of Federal Regulations, as amended.

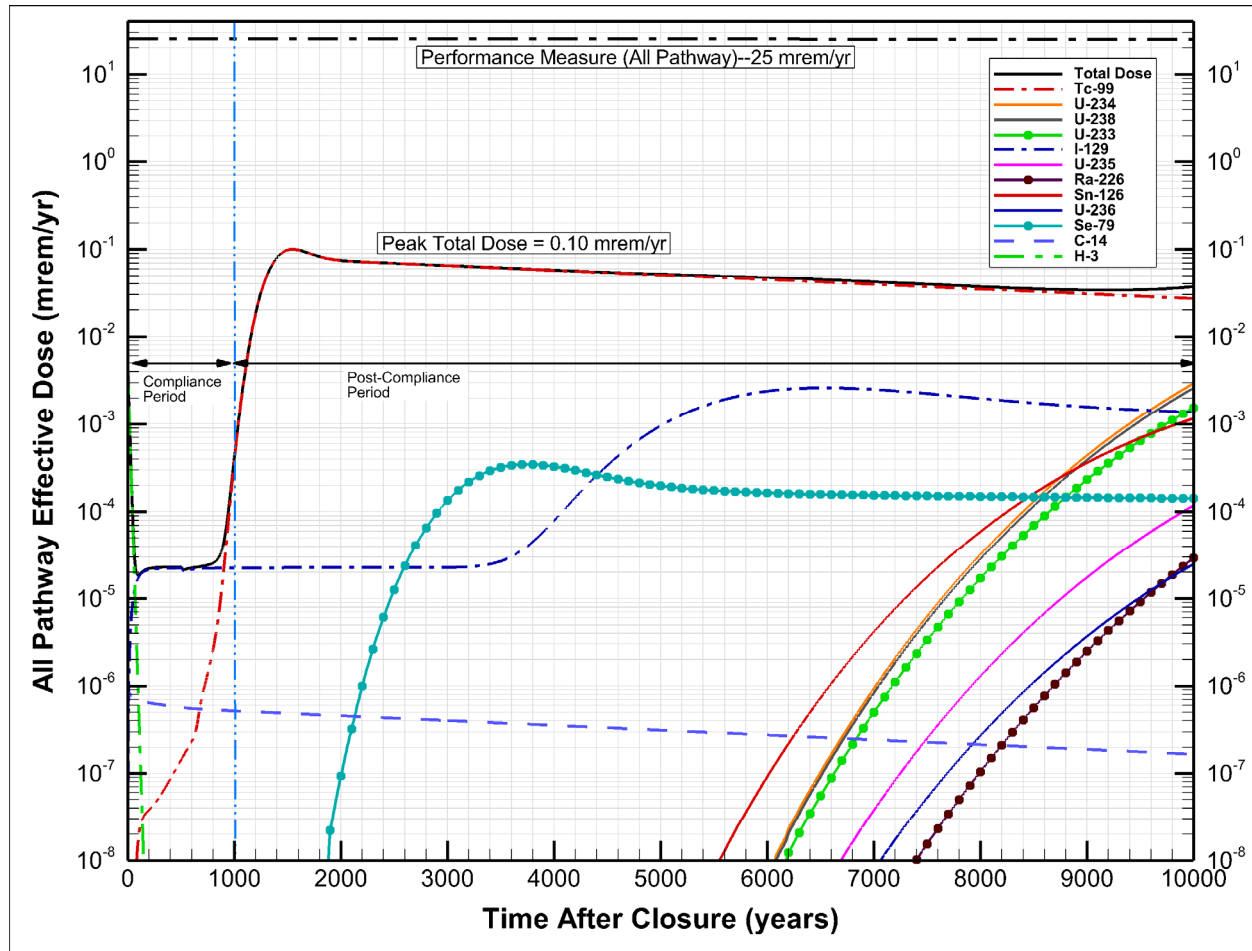
40 CFR 61, “National Emission Standards for Hazardous Air Pollutants,” Subpart Q—National Emission Standards for Radon Emissions From Department of Energy Facilities, Code of Federal Regulations, as amended.

40 CFR 141, “National Primary Drinking Water Regulations,” Code of Federal Regulations, as amended.

DOE O 435.1, 2001, Radioactive Waste Management, Change 1, U.S. Department of Energy, Washington, D.C.

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1 **Figure ES-6. All-Pathways Dose Results for Base Case that Includes Air and Groundwater**
 2 **Pathway Contributions at the Maximum Point of Concentration.**
 3 **The DOE O 435.1 compliance time (1,000 years) is shown as a vertical blue**
 4 **dashed line, and the compliance dose (25 mrem/yr) is shown as the black**
 5 **horizontal dashed line. Note the logarithmic vertical axis.**
 6



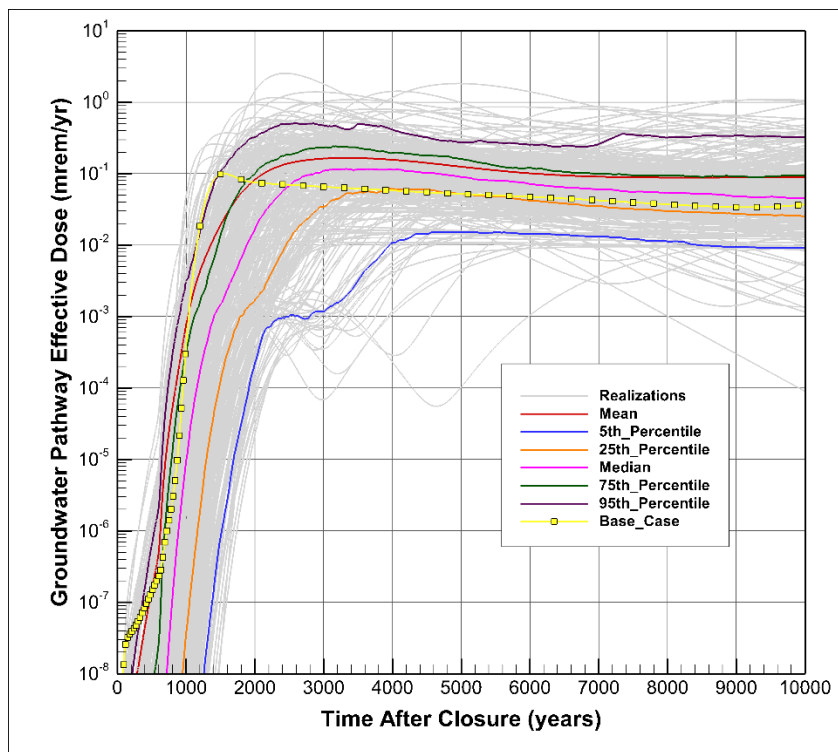
7
 8 Reference: DOE O 435.1, 2001, Radioactive Waste Management, U.S. Department of Energy, Washington, D.C.
 9

10 In the uncertainty analysis performed with the system-level model based on GoldSim¹ (see
 11 Figure ES-7, the highest calculated groundwater dose in the compliance period was about
 12 0.07 mrem/yr, and the highest calculated peak dose in the sensitivity/uncertainty analysis period
 13 was 2.5 mrem/yr, as discussed in Section 10.6. The most influential parameters that affect the
 14 peak dose in the groundwater pathway are the vadose zone hydraulic properties and Darcy flux
 15 in the saturated zone (see Section 8.1.4.4 for details).
 16

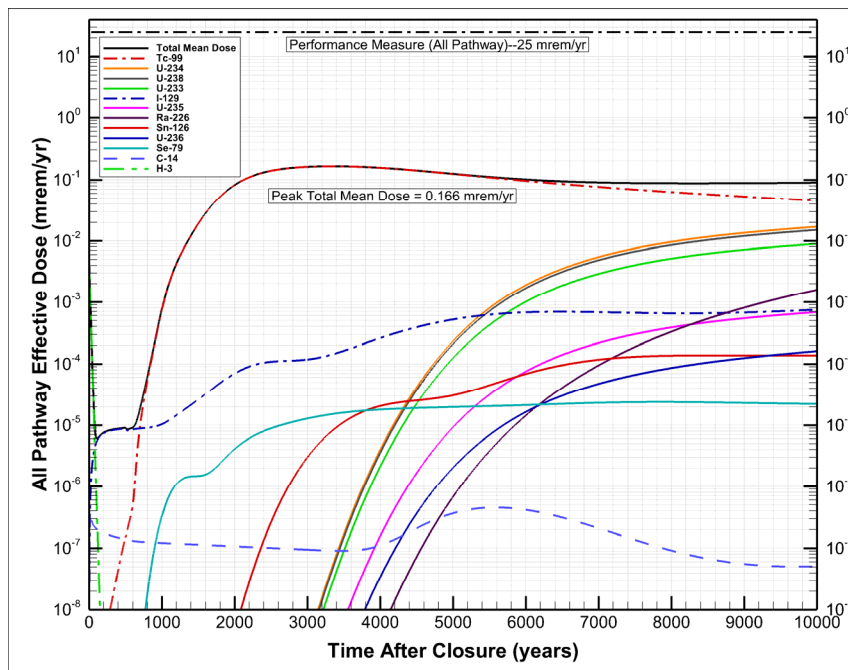
¹ GoldSim[®] simulation software is copyrighted by GoldSim Technology Group LLC of Issaquah, Washington (see <http://www.goldsim.com>).

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1 **Figure ES-7. Results of Uncertainty Analysis Based on 300 Realizations of System Model**
 2 **Based on GoldSim® (a) Groundwater Pathway Dose Results and**
 3 **(b) All-Pathways Dose Results.**
 4



(a)



(b)

5 GoldSim® simulation software is copyrighted by GoldSim Technology Group LLC of Issaquah, Washington (see
 6 <http://www.goldsim.com>).

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1 Among the sensitivity cases with degraded safety functions, the maximum deviation from the
2 base case was a factor of 4.8 higher than the base case, which occurred for the sensitivity case
3 which assumed the bounding ^{99}Tc inventory in the unretrieved tanks. For this case, there is no
4 change in the time dependence of the results compared to the base case; the peak occurs in the
5 sensitivity/uncertainty time period, and the concentration in the compliance time period is small.
6 This case represents an assumption that no further retrieval of ^{99}Tc from tanks will be possible.
7

8 In the parameter uncertainty analysis, for the entire range of input parameters, even including the
9 extreme of the sampled inputs, the disposal system met the performance objectives. A summary
10 of these results show the robustness of the PA to uncertainties in the input parameters used in the
11 model.
12

13 For the air pathway, only the radionuclides ^{14}C , ^3H , and ^{129}I are considered as they are the only
14 volatile radionuclides considered for air pathway dose calculations. Potential releases into the
15 gaseous pathway were evaluated and compared to the DOE O 435.1 performance objective of
16 10 mrem/yr for doses from airborne contamination. The results of the analyses were orders of
17 magnitude below the performance objective, as shown in Table ES-1.
18

19 Releases of radon from the facility were evaluated and compared to the 20 pCi/m²/s radon flux
20 performance objective in DOE O 435.1. The inventory of ^{226}Ra (the parent of ^{222}Rn) in WMA C
21 residual waste is small, and initial radon fluxes are very low compared to the performance
22 objectives. Ingrowth of ^{226}Ra from decay of the ^{238}U decay chain leads to increasing radon
23 fluxes at longer times. However, the fluxes remain many orders of magnitude below the
24 performance objective at all times, as presented in Section 10.3.
25

26 Doses associated with hypothetical inadvertent human intrusion were calculated for all sources in
27 WMA C (see Section 9.0) and compared to the acute and chronic performance measures in
28 DOE O 435.1. However, the calculated doses do not take account of the likelihood of intrusion
29 into the various sources, and there are significant differences between them. The tank domes
30 were constructed of reinforced concrete, which are still in good condition and will likely provide
31 a very substantial barrier to a drilling intrusion. Furthermore, upon closure the tanks will be
32 filled with grout, which will add a second, very significant barrier to drilling intrusion. As a
33 result of these barriers, intrusion into grouted tanks is not regarded as a credible event, as the
34 tank domes and infill grout form very substantial and long-lasting barriers to the intrusion.
35 Consequently, while the potential doses from intrusion into a tank are the highest calculated, the
36 likelihood of occurrence of intrusion into a tank is regarded as very small. As a result, the
37 intrusion analyses for tanks should be regarded as informational, and should not be compared to
38 the performance measures.
39

40 By contrast, barriers are much less robust or nonexistent for pipelines and other ancillary
41 equipment, and as a result the primary potential for intrusion is considered to be into ancillary
42 equipment. The most likely intrusion event for ancillary equipment would be intrusion into
43 one of the waste transfer lines within the area of WMA C (see Section 9). Doses resulting from
44 this type of intrusion event were used for comparison with performance measures for acute and
45 chronic exposure.
46

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1 The PA results indicate that the performance objectives and measures for the all-pathways dose,
2 the air pathway dose, the radon flux, and groundwater protection are met for both the 1,000-year
3 compliance time period (2020 to 3020) and the post-compliance period (3020 to 12020). For all
4 of the sensitivity analyses and uncertainty analyses evaluated, the disposal system met the
5 performance objectives. This result demonstrates the robustness of the PA to alternative
6 assumptions with respect to the behavior of the safety functions and input parameters.
7

8 Calculated doses for the acute and chronic exposure scenarios from a potential intrusion into a
9 waste transfer pipeline remain below the DOE O 435.1 performance measure for the time period
10 evaluated beyond 100 years after closure. The acute scenario dose is dominated by ^{137}Cs and
11 ^{239}Pu , while chronic scenario doses are dominated by ^{90}Sr , ^{137}Cs and ^{239}Pu . The total dose
12 generally shows a steep decline compared to the timescales evaluated in the PA due to short
13 half-lives of ^{90}Sr and ^{137}Cs , but becomes stable once long-lived ^{239}Pu becomes the dominant dose
14 contributor. The dominant exposure conditions for the assessment were from the acute scenario,
15 which had higher doses than the chronic exposure scenario at 100 years after closure. At longer
16 times (greater than about 500 years after closure), the acute scenario also produced higher
17 calculated doses for the intrusion into waste transfer pipelines, mainly because long-lived ^{239}Pu
18 plays a more important role in the dose calculation.
19

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LIST OF TERMS

1		
2		
3	Acronym or Abbreviation	
4		
5	1-D	one-dimensional
6	2-D	two-dimensional
7	3-D	three-dimensional
8	AEA	Atomic Energy Act of 1954
9	ALARA	As Low As Reasonably Achievable
10	ARAR	Applicable or relevant and appropriate requirement
11	ASR	alkali-silica reaction
12	BBI	Best-Basis Inventory
13	bgs	below ground surface
14	BP	before present
15	BRA	Baseline Risk Assessment
16	CA	composite analysis
17	CAD	computer-aided design
18	CCMS	camera/CAD modeling system
19	CCU	Cold Creek unit
20	CDF	cumulative distribution function
21	CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act of
22		1980
23	CFR	Code of Federal Regulations
24	CHPRC	CH2M HILL Plateau Remediation Company
25	CMS	corrective measures study
26	COPC	constituent of potential concern
27	CPGWM	Central Plateau Groundwater Model

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1	CRBG	Columbia River Basalt Group
2	C-S-H	calcium silicate hydrate
3	D&D	Demolition and Decommissioning
4	DAS	Disposal Authorization Statement
5	DCF	dose conversion factor
6	DDI	distilled de-ionized
7	DI	deionized
8	DKPRO	Radioactive Decay (DK) and Processing (PRO) code
9	DOE	U.S. Department of Energy
10	DOE-ORP	U.S. Department of Energy, Office of River Protection
11	DNFSB	Defense Nuclear Facilities Safety Board
12	DQO	data quality objectives
13	DWS	drinking water standard
14	Ecology	State of Washington Department of Ecology
15	EDS	energy dispersive spectroscopy
16	EHM	equivalent homogeneous media
17	EIS	Environmental Impact Statement
18	EMCF	Environmental Model Calculation File
19	EMMA	Environmental Model Management Archive
20	EMSL	Environmental and Molecular Sciences Laboratory
21	EPA	U.S. Environmental Protection Agency
22	ERDF	Environmental Restoration Disposal Facility
23	ETF	Effluent Treatment Facility
24	FEPs	Features, Events, and Processes

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1	FFTF	Fast Flux Test Facility
2	FLTF	Field Lysimeter Test Facility
3	FR	Federal Register
4	H3/CCu/RF	H3, CCU and Ringold Formation
5	HCP	Final Hanford Comprehensive Land-Use Plan
6	HDW	Hanford Defined Waste (Model)
7	HEIS	Hanford Environmental Information System
8	Hf	Hanford formation
9	HFFACO	Hanford Federal Facility Agreement and Consent Order
10	HFSUWG	Hanford Future Site Uses Working Group
11	HISI	Hanford Information Systems Inventory
12	HLAN	Hanford local area network
13	HLW	high-level waste
14	HMS	Hanford Meteorological Station
15	HSU	hydrostratigraphic unit
16	HTWOS	Hanford Tank Waste Operations Simulator
17	HWIS	Hanford Well Information System
18	HWMA	Hazardous Waste Management Act
19	ICRP	International Commission on Radiological Protection
20	IDF	Integrated Disposal Facility
21	ILAW	immobilized low-activity waste
22	IPA	Appendix I Performance Assessment
23	K-U-T	potassium, uranium, thorium
24	LANL	Los Alamos National Laboratory

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1	LERF	Liquid Effluent Retention Facility
2	LFRG	Low-Level Waste Disposal Facility Federal Review Group
3	LHS	Latin hypercube sampling
4	LIGO	Laser Interferometer Gravitational Wave Observatory
5	LLW	low-level waste
6	MCL	maximum contaminant level
7	MMI	Modified Mercalli Intensity (scale)
8	NAVD88	North American Vertical Datum of 1988
9	NCRP	National Council on Radiation Protection
10	NEPA	National Environmental Policy Act of 1969
11	NRC	U.S. Nuclear Regulatory Commission
12	NRIZ	normal residential intrusion zone
13	OECD	Organisation for Economic Co-operation and Development
14	OFM	Office of Financial Management
15	ORIGEN2	Oak Ridge Isotope Generation and Depletion Code 2
16	OU	operable unit
17	PA	performance assessment
18	PFP	Plutonium Finishing Plant
19	PHB	Prototype Hanford Barrier
20	PNNL	Pacific Northwest National Laboratory
21	PoCal	Point of Calculation
22	PUREX	Plutonium Uranium Extraction (facility)
23	RCA	RCRA Closure Analysis
24	RCC	Retrieval Completion Certification

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1	RCRA	Resource Conservation and Recovery Act of 1976
2	RCW	Revised Code of Washington
3	REDOX	Reduction-Oxidation (facility)
4	RETC	REtention Curve
5	RFI	RCRA facility investigation
6	RI/FS	remedial investigation/feasibility study
7	ROD	Record of Decision
8	RPPDF	River Protection Project Disposal Facility
9	RSD	relative standard deviation
10	SALDS	State-Approved Land Disposal Site
11	SD	standard deviation
12	SEM	scanning electron microscopy
13	SGE	Surface Geophysical Exploration
14	SI	saturation index
15	SNF	spent nuclear fuel
16	SPFT	single-pass flow-through
17	SST	single-shell tank
18	SSTIP	Single-Shell Tank Integrity Project
19	SST PA	DOE/ORP-2005-01, Initial Single-Shell Tank System Performance Assessment
20		for the Hanford Site
21	STOMP	Subsurface Transport Over Multiple Phases (computer code)
22	TC&WM	Tank Closure and Waste Management
23	TEDF	Treated Effluent Disposal Facility
24	TIC	Total inorganic carbon
25	TOC	Total organic carbon

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1	TSD	treatment, storage and disposal
2	TWINS	Tank Waste Information Network System
3	TWRS	Tank Waste Remediation System
4	UCL	upper confidence limit
5	UPR	unplanned release
6	USACE	U.S. Army Corps of Engineers
7	UST	underground storage tank
8	WAC	Washington Administrative Code
9	WIR	waste incidental to reprocessing
10	WMA	Waste Management Area
11	WRPS	Washington River Protection Solutions, LLC
12	WTP	Waste Treatment Plant
13		
14	Waste Types	
15	1C	First cycle BiPO ₄ decontamination waste
16	1CFeCN	Ferrocyanide sludge from in-plant scavenging of T-Plant 1C waste (without
17		coating waste)
18	2C	Second cycle BiPO ₄ decontamination waste
19	AR	Water washed PUREX sludge (1967-1976)
20	BiPO ₄	bismuth phosphate
21	BL	B Plant strontium processing wastes and miscellaneous wastes
22	BNW	research waste from Battelle Northwest
23	CW	cladding (coating) waste from Plutonium Uranium Extraction (PUREX) or
24		Reduction Oxidation (REDOX) Plants
25	CWP1	PUREX aluminum cladding waste (1956-1960)

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1	CWP2	PUREX aluminum cladding waste (1961-1972)
2	CWR1	Reduction-Oxidation (S Plant) aluminum cladding waste
3	CWZr1	PUREX/REDOX zirconium cladding waste (1968-1972)
4	HS	201-C Hot Semiworks waste (1961-1968)
5	IX	cesium denuded waste from ion exchange process in B Plant
6	MW1	BiPO ₄ Metal Waste (1944-1949)
7	OWW3	PUREX organic wash waste (1968-1972)
8	PFeCN	Ferrocyanide sludge from tributyl phosphate (TBP) in-plant scavenged supernate
9		and co-disposed TBP sludge
10	PSN	PUREX high-level waste (HLW) supernate
11	PSS	PUREX Sludge Supernate derived from washing PUREX HLW sludges in
12		244-AR Vault or 241-A and 241-AX tanks
13	RSN	REDOX HLW Supernate
14	SRR	Strontium recovery waste (1969-1985)
15	TBP	tributyl phosphate
16	TBP (UR)	Tributyl phosphate/Uranium Recovery Waste (1952-1957)
17	TFeCN	Ferrocyanide waste from 244-CR vault treatment of TBP waste
18	TH	Thorium process waste from PUREX Plant
19	TH1	Thoria process waste (1966)
20	TH2	Thoria process waste (1970)

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1.0 INTRODUCTION

1
2
3 The U.S. Department of Energy, Office of River Protection (DOE-ORP) is pursuing closure on
4 the single-shell tank (SST) Waste Management Area (WMA) C under Federal requirements and
5 forthcoming State-approved closure plans and permits in accordance with the Hanford Federal
6 Facility Agreement and Consent Order (HFFACO) (Ecology et al. 1989), Action Plan,
7 Appendix I. Waste Management Area C is located in the 200 East Area of the Central Plateau at
8 Hanford and is one of 12 tank farms grouped into 7 WMAs (A-AX, B-BX-BY, C, S-SX, T,
9 TX-TY, and U) containing 149 SSTs and ancillary equipment built from 1943 to 1964 (see
10 Figure 1-1).

11
12 This document provides the DOE O 435.1, Radioactive Waste Management performance
13 assessment (PA) (see section 1.1 for PA definition) analysis for WMA C. The PA is required by
14 DOE O 435.1 for closing U.S. Department of Energy (DOE)-operated facilities that will manage
15 generated radioactive waste as low-level waste (LLW) which was produced during departmental
16 activities. The fundamental objective of this PA is to support the closure of tanks and ancillary
17 equipment within WMA C that will contain residual levels of radioactive wastes left at closure.
18

19 The potential radiological dose to receptors from releases from a closed facility like WMA C is
20 typically evaluated with a PA that examines the following: 1) the release of radionuclides from
21 that facility, 2) the transport of those radionuclides through the environment, and 3) the exposure
22 to humans to environmental concentration levels of constituents of potential concern (COPCs)
23 that are released. In addition, the analysis also evaluates the exposure to potential receptors who
24 inadvertently intrude into the residual waste left in the facility.
25

26 The PA process provides the technical basis for subsequent decision documents to demonstrate
27 compliance with the performance objectives outlined in DOE G 435.1-1, Implementation Guide
28 for Use with DOE M 435.1-1, Radioactive Waste Management Manual, Chapter IV – Low-Level
29 Waste Requirements. The WMA C PA project made use of an inter-agency scoping process
30 during the development/planning phases of the PA effort, which resulted in a collaborative
31 understanding of the WMA C PA modeling approaches and assumptions.
32

33 This document follows as much as possible the general outline and content guidelines that are
34 identified in the Draft Radioactive Waste Management Disposal Authorization Statement
35 Technical Basis Documentation (DOE-STD-XXX) and those presented in the June 2014
36 working session. The purpose of this section, Section 1 Introduction, is to provide a general
37 overview of the PA process for WMA C including high-level assumptions, the relationship of
38 this PA with previous PA documents, and background information on the WMA C facility and
39 regulatory requirements. This information is presented in the following subsections:
40

- 41 • General Approach (Section 1.1)
- 42
- 43 • Regulatory Context (Section 1.2)
- 44
- 45 • General Facility Description (Section 1.3)
- 46

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- 1 • A Safety Concept and Safety Functions for Closed Waste Management Area C
2 (Section 1.4)
- 3
- 4 • Land Use and Institutional Control Assumptions (Section 1.5)
- 5
- 6 • Waste Management Area C History and Plan for Closure (Section 1.6)
- 7
- 8 • Previous Performance Assessments and Overlapping Analyses (Section 1.7)
- 9
- 10 • Summary of Key Assessment Assumptions (Section 1.8).
- 11

12 The remainder of the document is comprised of the following sections:

- 13
- 14 • Assessment Context (Section 2)
- 15 • Site and Facility Characteristics (Section 3)
- 16 • Screening Approaches (Section 4)
- 17 • Waste Characteristics (Section 5)
- 18 • Analysis of Performance (Section 6)
- 19 • Results of Analysis (Section 7)
- 20 • Uncertainty and Sensitivity Analysis (Section 8)
- 21 • Inadvertent Intruder Analysis (Section 9)
- 22 • Performance Evaluation and Interpretation of Results (Section 10)
- 23 • Quality Assurance (Section 11)
- 24 • Preparers (Section 12)
- 25 • References (Section 13).
- 26

27 Additional information supporting this document is contained in Appendices A through H.

30 1.1 GENERAL APPROACH

31
32 A Performance Assessment assesses the long-term fate and transport of contamination in the
33 environment and provides DOE with a reasonable assurance that in this case, the residual
34 radioactive waste left in tanks and ancillary equipment within the closed WMA C will meet
35 defined performance objectives and measures for the protection of human health and the
36 environment into the future.

37
38 This PA will satisfy part of the requirements outlined in Appendix I of the HFFACO.
39 Appendix I of the HFFACO Action Plan contains language that broadened the scope of a
40 “performance assessment.” Section 2.5 of HFFACO Action Plan Appendix I states:

41
42 “Ecology, as the lead agency for SST system closure, EPA, and DOE have elected
43 to develop and maintain as part of the SST system closure plan one performance
44 assessment for the purposes of evaluating whether SST system closure conditions
45 are protective of human health and the environment for all contaminants of

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1 concern, both radiological and nonradiological. DOE intends that this
2 performance assessment (PA) will document by reference relevant performance
3 requirements defined by RCRA, HWMA, Clean Water Act, Safe Drinking Water
4 Act, and the Atomic Energy Act of 1954 (AEA) and any other performance
5 requirements that might be ARARs under CERCLA. The PA is of larger scope
6 than a risk assessment required solely for nonradiological contaminants. The PA
7 is expected to provide a single source of information that DOE can use to satisfy
8 potentially duplicative functional and/or documentation requirements. A PA will
9 be developed for each WMA and will incorporate the latest information available.
10 These PAs will be approved by Ecology and DOE pursuant to their respective
11 authorities. For Ecology approval means incorporation by reference, into the
12 Site-Wide Permit through the closure plans.

13
14 As individual components are retrieved or characterized, or other component
15 closure activities are completed, the resulting component characterization
16 information will be incorporated into the WMA PA to determine its relative risk
17 compared to the entire WMA performance. In doing this, the Parties will be able
18 to make interim closure decisions for individual components. Initially, the WMA
19 PA will be based on assumptions and available data describing component
20 characterization information. As each WMA proceeds toward closure, its
21 respective PA will be updated to address all pertinent new results and findings –
22 and will, as a minimum, incorporate the following results as they become
23 available: actual volumes of tank waste residuals left after retrieval, results of
24 leak investigations, new geologic and ancillary equipment waste characterization
25 information, and the results of new barrier and tank residual stabilization and fill
26 performance studies and tests. Final WMA closure decisions will be made after
27 all components are retrieved and/or characterized, and all other component
28 closure activities have been completed and a final WMA PA is completed.
29

30 Note: Underlining is added to emphasize key points in the scope of the HFFACO Action Plan
31 Appendix I “performance assessment.”

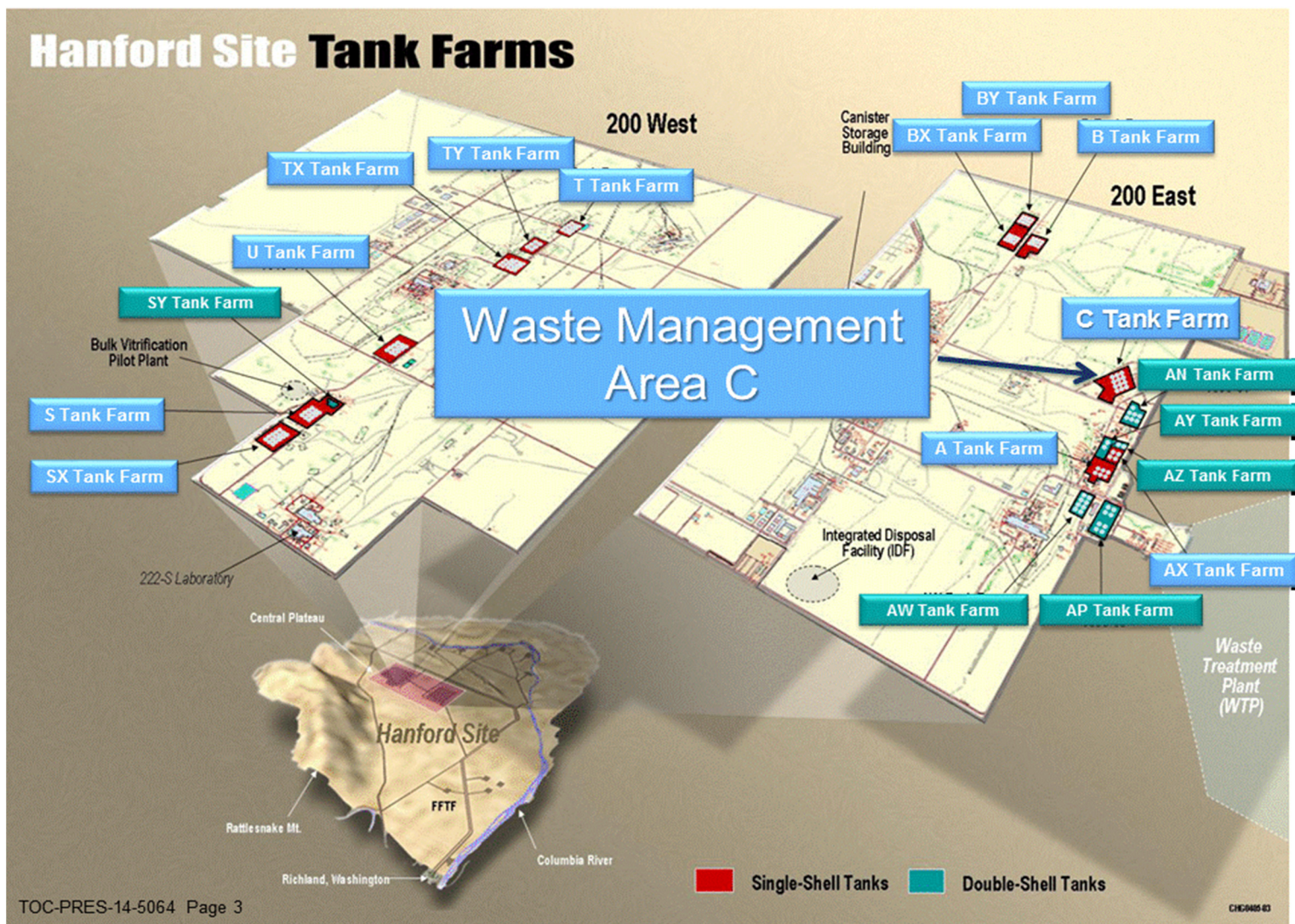
32
33 To distinguish between the two terms and avoid confusion, the term “performance assessment”
34 will be used in this document in the following manner:

- 35
36 • The broadened scope of the HFFACO Action Plan Appendix I analysis, which includes
37 non-radiological contaminants, will be referred to as the “Appendix I Performance
38 Assessment” (IPA)
39
- 40 • The simpler “performance assessment” (PA) will refer solely to the DOE O 435.1
41 definition of performance assessment for radionuclides.
42

43 Appendix I of the HFFACO Action Plan describes the waste retrieval and closure process that is
44 to be implemented for the Hanford Site SST system. The four components of the IPA are
45 illustrated in Figure 1-2.
46

1
2

Figure 1-1. Hanford Site Tank Farms.



1-4

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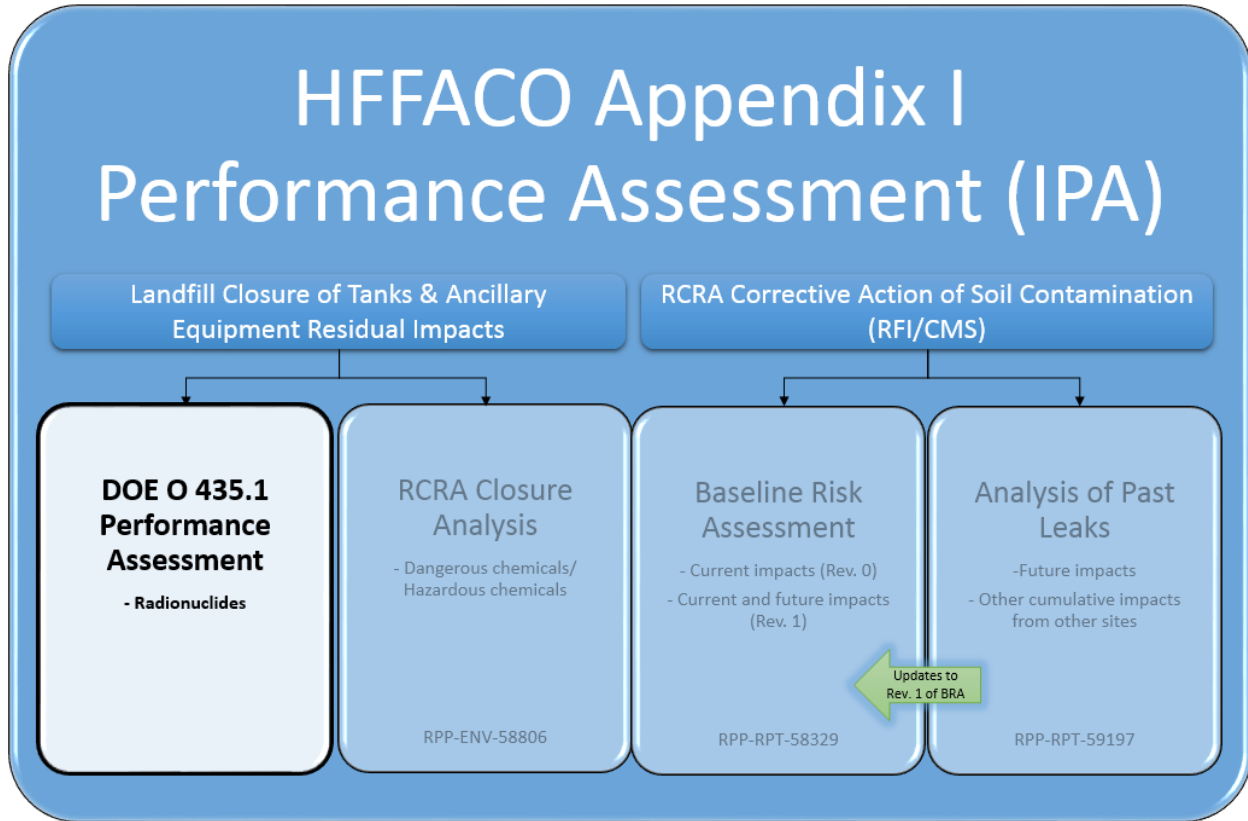
3
4
5
6

FFTF = Fast Flux Test Facility

Reference: TOC-PRES-14-5064-VA, "Waste Management Area C Performance Assessment (PA) Current Status."

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1 **Figure 1-2. The Components of the Appendix I Performance Assessment.**
2



3
4
5 BRA = Baseline Risk Assessment
6 HFFACO = Hanford Federal Facility Agreement and Consent Order
7 RCRA = Resource Conservation and Recovery Act of 1976
8 RFI/CMS = RCRA facility investigation/corrective measures study
9

References:

10
11 DOE O 435.1, Radioactive Waste Management.
12 RPP-ENV-58806, "RCRA Closure Analysis of Tank Waste Residuals Impacts at Waste Management Area C, Hanford Site,
13 Washington."
14 RPP-RPT-59197, "Analysis of Past Tank Waste Leaks and Losses in the Vicinity of Waste Management Area C at the Hanford
15 Site, Southeast Washington."
16 RPP-RPT-58329, "Baseline Risk Assessment for Waste Management Area C."
17

18 Closure decisions for the Hanford Site SST system soils will be made through the Resource
19 Conservation and Recovery Act of 1976 (RCRA) corrective action process. The RCRA
20 corrective action component of the IPA is documented in RPP-RPT-58339, "Phase 2 RCRA
21 Facility Investigation Report for Waste Management Area C," Draft A and will contain
22 1) a baseline risk assessment and 2) an analysis of past leaks.
23

- 24
25
26
27
28
- **Baseline Risk Assessment** – An evaluation of impacts to human and ecological receptors from both non-radiological and radiological contaminants in soils at WMA C under current condition, in the absence of actions to control or mitigate releases. Following guidance for RCRA Facility Investigation (RFI) and Corrective Measures Studies (CMS), a baseline risk assessment is completed at contaminated waste sites prior to remediation

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1 activities to establish a need for action. Guidance for the conduct of human health and
2 ecological risk assessments are summarized in Sections 3.0 and 4.0 of the initial version
3 of the baseline risk assessment (RPP-RPT-58329, “Baseline Risk Assessment for Waste
4 Management Area C”) that was prepared to support an RFI for WMA C
5 (RPP-RPT-58339, Draft A). Revision 1 of this document will address both current and
6 future impacts to human health and the environment.
7

- 8 • **Analysis of Past Leaks** – An evaluation of future impacts to human and ecological
9 receptors from both non-radiological and radiological contaminants in soils at the closed
10 WMA C. This evaluation of future impacts will support updates to the anticipated
11 Revision 1 of the baseline risk assessment (RPP-RPT-58329).
12

13 The evaluation of residual waste in tanks and ancillary equipment in support of decisions for
14 closure at WMA C is documented in two documents: 1) a RCRA Closure Analysis, and 2) a
15 DOE O 435.1 PA.
16

- 17 • **RCRA Closure Analysis (RCA)** – An evaluation of hazardous chemicals and dangerous
18 waste residual contaminants in tanks and ancillary equipment at a closed WMA C. This
19 component of the IPA is documented in a companion report, RPP-ENV-58806, “RCRA
20 Closure Analysis of Tank Waste Residuals Impacts at Waste Management Area C,
21 Hanford Site, Washington.”
22
- 23 • **DOE O 435.1 PA** – An evaluation of radioactive residual waste contaminants in tanks
24 and ancillary equipment at the closed WMA C. This component of the IPA is the sole
25 focus of this current document.
26

27 This PA is limited to analyses of radiological impacts of residual wastes in tanks and ancillary
28 equipment left in the closed WMA C under DOE O 435.1. The types of analysis in the PA
29 required by DOE O 435.1 along with their performance objectives are given in Chapter IV –
30 Low-Level Waste Requirements of DOE M 435.1-1, Radioactive Waste Management Manual
31 and are briefly summarized below.
32

- 33 • **Performance Objective Analyses.** These analyses determine if characteristics of the
34 closed WMA C that control radionuclide releases to the surrounding environment are
35 sufficient to satisfy long-term (1,000 years post-closure) period objectives. Prescribed
36 objectives include dose to humans from groundwater and air contamination (all-pathways
37 25 mrem/yr limit and a 10 mrem/yr atmospheric release limit) and a radon flux limit
38 (20 pCi/m²/s). Of these, the groundwater pathway is the most complex, requiring
39 numerical simulations for radionuclide release from the closed WMA C and transport to a
40 downgradient aquifer well. In contrast, the atmospheric release and radon flux analyses
41 can be completed with simpler numerical solutions or semi-analytic solutions, essentially
42 as bounding calculations.
43
- 44 • **Performance Measures Analyses.** These analyses establish two kinds of criteria for
45 WMA C. Criteria 1 includes radionuclide-specific concentration limits quantified with
46 respect to dose limit for inadvertent intruders that receive dose after exhuming waste.

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1 These analyses estimate dose from a set of algebraic equations that calculates the
2 intensity and duration of exposure to the intruder. Criteria 2 includes an analysis that
3 presumes a cause-and-effect relationship between inventory remaining in tanks and
4 ancillary equipment and groundwater contamination levels after release from WMA C
5 and employs the groundwater pathways analyses used for the all-pathways analysis.
6

- 7 • **Other Analyses.** Other analyses include sensitivity/uncertainty, As Low As Reasonably
8 Achievable (ALARA), and biota analyses. Sensitivity and uncertainty analyses are
9 completed to determine plausible ranges of environmental contamination resulting from
10 uncertainty in parameter values and processes considered in the PA and to identify the
11 most important parameters that influence the dose/risk at a designated point of calculation
12 (PoCal). Both deterministic and probabilistic approaches require numerical simulations.
13 The goal of ALARA analysis is attainment of lowest practical dose level after taking into
14 account health and non-health (societal, environmental, technical, economic, and public
15 policy) considerations and showing that closure at WMA C is being conducted in a
16 manner that maintains ALARA releases of radionuclides to the public and the
17 environment. The biota analysis is a calculation of dose to humans through contact with
18 contaminated biota.
19

20 The WMA C PA presents a comprehensive, systematic analysis of the long-term impacts of a
21 closed LLW facility in a semi-arid, near-surface environment. In addition to the specific
22 analyses included in the PA itself, the PA will be used to support decisions related to waste
23 incidental to reprocessing (WIR) that will be left at closure within tanks and ancillary equipment.
24 DOE M 435.1-1 Chapter IIB.(2)(a)2. is the second criteria for the WIR evaluation process. This
25 criterion states that such wastes “(w)ill be managed to meet safety requirements comparable to
26 the performance objectives set out in 10 CFR 61 Subpart C, *Performance Objectives*.” This PA
27 will be the primary tool used to demonstrate that Title 10, Code of Federal Regulations (CFR),
28 Part 61, “Licensing Requirements for Land Disposal of Radioactive Waste” (10 CFR 61),
29 Subpart C—Performance Objectives, § 61.41, Protection of the General Population from
30 Releases of Radioactivity and § 61.42, Protection of individuals from inadvertent intrusion are
31 met. Further, the PA will be used to develop the site-specific factors related to 10 CFR 61,
32 Subpart D—Technical Requirements for Land Disposal Facilities, § 61.55, Waste classification
33 Class C comparison.
34

35 Closure of WMA C will require a WIR determination of the tank residuals, a DOE O 435.1
36 Tier I Closure Authorization/II Closure Plan submittal, and RCRA Tier 1, 2, and 3 closure plans
37 which will be submitted as permit modifications to the Hanford Sitewide RCRA Permit
38 (WA7 89000 8967, “Hanford Facility Resource Conservation and Recovery Act Permit,
39 Dangerous Waste Portion Revision 8C for the Treatment, Storage, and Disposal of Dangerous
40 Waste”) for hazardous waste remaining in the tanks along with soils.
41

42 The WIR determination and the decision to landfill close the tanks will be made in accordance
43 with DOE O 435.1 and implemented through DOE M 435.1-1 Administrative Change 2,
44 Section I.2.F.(18) and II.B.(2), which requires consultation and coordination with the Office of
45 Environmental Management through the evaluation process. In practice, this will require the
46 Site Manager to submit the decision document (WIR Decision Evaluation and the DOE O 435.1

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1 Tier I and II Closure Plans) through the Deputy Assistant Secretary for Site Restoration to the
2 Secretary of Energy for approval. The closure of the tanks will also follow a process similar to
3 that governed by the Ronald W. Reagan National Defense Authorization Act for Fiscal
4 Year 2005, Section 3116, which will include consultation with the U.S. Nuclear Regulatory
5 Commission (NRC). This PA report may be updated to incorporate substantive comments
6 received during the NRC consultation. The finalized WMA C PA will form the technical basis
7 for the WIR determination.
8

9 In addition, in accordance with the HFFACO, the IPA will be developed to evaluate whether
10 SST system closure conditions are protective of human health and the environment for all
11 contaminants of concern, both radiological and non-radiological. The IPA will include the
12 documents outlined in Figure 1-2 to satisfy relevant DOE O 435.1, RCRA and Comprehensive
13 Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) performance
14 requirements.
15

16 The decision to remediate the contaminated soil and groundwater underneath the tank farms will
17 be made in accordance with DOE M 435.1-1 Administrative Change 2 Sections II.U.(2) and
18 I.2.F(5), which require the Site Manager to submit the decision document, such as the Record of
19 Decision (ROD), or any other document that serves as the authorization to dispose, to the Deputy
20 Assistant Secretary for Site Restoration for approval.
21

22 Related assessment activities (e.g., safety assessments, risk assessments, engineering evaluations,
23 and cost/design studies) are being evaluated in other documents related to WMA C. Although
24 occupational doses to workers are an important area of concern for facility retrieval and closure
25 operations, they are addressed by regulations and guidance that differ from those used in a
26 long-term human health and environmental impacts analysis. Additionally, this document
27 excludes the potential impacts of chemical toxicity of radiological constituents and
28 non-radiological hazardous constituents that may be present in the residual waste left in a closed
29 WMA C because this is part of the RCRA analysis.
30

31 **1.1.1 Waste Management Area C Performance Assessment Scoping Process**

32

33 The foundation of the WMA C IPA was established in a scoping process that was conducted
34 with regulatory agencies and stakeholders between 2009 and 2011. As a part of the scoping
35 process, a series of working sessions were conducted that addressed the following technical topic
36 areas:
37

- 38 • Residual Inventory (Detailed conceptual models and data related to residual waste
39 inventories left in WMA C tanks and ancillary equipment at closure) (May 5-7, 2009)
40
- 41 • Assessment Context/General Conceptual Models (September 1-3, 2009)
42
- 43 • Soil Inventory (Detailed conceptual models and data on waste inventories released to the
44 environment from historical releases during operations) (October 27-29, 2009)
45

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- 1 • Engineered System #1 (Detailed conceptual models and data on natural recharge and
2 waste release) (January 26-28, 2010)
3
- 4 • Natural System (Detailed conceptual models and data on vadose zone and groundwater
5 flow and transport) (May 25-27, 2010)
6
- 7 • Engineered System #2 (Continuation discussion of detailed conceptual models, data, and
8 characteristics of the engineered systems) (July 27-29, 2010)
9
- 10 • Exposure Scenarios (Detailed conceptual models and data on human health exposure
11 scenarios) (September 28-30, 2010)
12
- 13 • Vadose Zone and Groundwater Flow and Transport Modeling (Use of numerical and
14 system-level codes and models to support the PA) (January 25-27, 2011)
15
- 16 • Ecological Risk Assessment (Detailed conceptual models and data related to ecosystem
17 risk assessments) (May 17-19, 2011).
18

19 Regulatory agency members who participated in the scoping process included representatives
20 from DOE, U.S. Environmental Protection Agency (EPA), NRC, and the State of Washington
21 Department of Ecology (Ecology) as well as their contractors. Other participants in the working
22 sessions include representatives of the tribal nations, representatives of the Hanford Advisory
23 Board, other stakeholders groups, and members of the public.
24

25 The results of the WMA C IPA scoping process have been documented in a series of data
26 package reports that were produced in the 2009 to 2011 scoping time frame. These data
27 packages document the outcomes of working sessions held with relevant regulatory agencies and
28 stakeholders. The purpose of these working sessions was to solicit input from the working
29 session participants, and to obtain a common understanding concerning the scope, methods, and
30 data to be used in the HFFACO Appendix I PA for WMA C among the participants. The listing
31 of the current versions of each data package produced in each of the working sessions is
32 summarized in Table 1-1. Following each working session, Ecology provided comments on
33 each data package. Following the comment resolution, the data packages were revised
34 incorporating those comments. Both the comments and resolution to those comments are
35 provided as an appendix to each data package.
36

37 Between the development of these data packages and today, updated information has become
38 available for some of the inputs, and new conceptualizations and interpretations of data have
39 been developed. In addition, stakeholders have expressed ideas and concerns that have led to the
40 development of additional conceptual models and sensitivity analysis cases.
41

42 Specific areas in which deviations or updates from the prior data packages occurred include the
43 following:
44

- 45 • Tank inventories have been updated for retrieved tanks based on sampling of waste
46 residuals after completion of the retrieval process

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- 1 • Data on the contaminant-specific release behavior of waste residuals has been used to
 2 develop empirical approaches from modeling dissolution of the tank residuals
 3
 4 • Data and modeling have been conducted on degradation of the engineered barrier system
 5 to provide an improved basis for the analysis
 6
 7 • Two alternative models of the site stratigraphy have been implemented based on
 8 collaboration with stakeholders
 9
 10 • Vadose zone flow properties have been updated to better represent site-specific data
 11
 12 • Aquifer flow properties have been updated to reflect new data and interpretations.
 13

Table 1-1. Data Packages Produced as a Part of the Waste Management Area C Performance Assessment Scoping Process.

Working Session Topical Area	Report Number (Year Published)	Current Revision No.	Title
Residual Inventory	RPP-RPT-42323 (2015)	3	Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates
Assessment Context	RPP-RPT-41918 (2010)	0	Assessment Context for Performance Assessment for Waste in C Tank Farm Facilities after Closure
Soil Inventory	RPP-RPT-42294 (2016)	2	Hanford Waste Management Area C Soil Contamination Inventory Estimates
Engineered System #1	RPP-RPT-44042 (2010)	0	Recharge and Waste Release within Engineered System in Waste Management Area C
Engineered System #2	RPP-RPT-46879 (2011)	2	Corrosion and Structural Degradation within Engineered System in Waste Management Area C
Natural System	RPP-RPT-46088 (2010)	1	Flow and Transport in the Natural System at Waste Management Area C
Exposure Scenarios	RPP-RPT-47479 (2011)	1	Exposure Scenarios for the Waste Management Area C Performance Assessment
Numerical Codes	RPP-RPT-48490 (2011)	1	Technical Approach and Scope for Flow and Contaminant Transport Analysis in the Initial Performance Assessment of Waste Management Area C
Ecosystem Risk	RPP-RPT-49425 (2011)	1	Ecological Risk Assessment Approach for Hanford Waste Management Area C

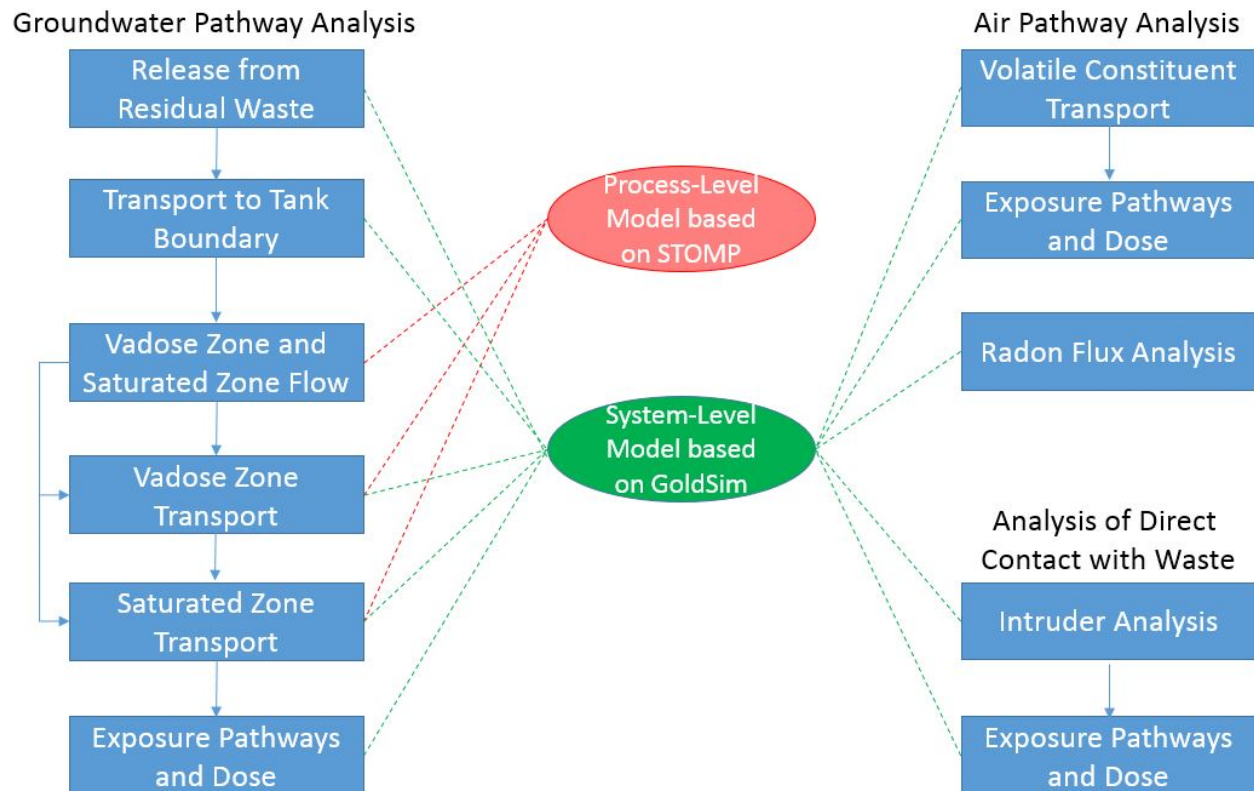
14
 15 **1.1.2 Model Development and Implementation Process**
 16

17 The WMA C PA effort is supported by a variety of modeling approaches, directed at various
 18 specific parts of the analysis, as shown in Figure 1-3. These include process-level models that
 19 address particular flow and transport mechanisms specific in the groundwater pathway analysis

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1 and an integrative system-level model that summarizes the entire system, from 1) contaminant
 2 release from the residual waste and environmental transport through the groundwater pathway,
 3 2) volatile contaminant releases from the residual waste and environmental transport through the
 4 air pathways, and 3) direct contact with residual wastes in the inadvertent intruder analysis. The
 5 system-level model uses the results of these analyses in subsequent evaluations of exposure
 6 pathways and dose. While the modeling that supports the PA considers a wide range of
 7 processes contributing to contaminant transport and exposure pathways, the primary technical
 8 approach is focused on the groundwater pathway, which includes release of contaminants from
 9 the residual waste, transport through the tank structure and porous media at the site (including
 10 consideration of air, water, and solid phases of engineered media such as grout and
 11 environmental media such as unsaturated and saturated soils), and exposure of contaminants by
 12 humans using contaminated groundwater.

13
 14 **Figure 1-3. Use of Subsurface Transport Over Multiple Phases and GoldSim® in the**
 15 **Evaluation of Parts of the Performance Assessment.**
 16



17 GoldSim® simulation software is copyrighted by GoldSim Technology Group LLC of Issaquah, Washington (see
 18 <http://www.goldsim.com>).

19 Subsurface Transport Over Multiple Phases (STOMP®) is copyrighted by Battelle Memorial Institute, 1996.

20
 21
 22 The groundwater pathway analysis in this PA is focused solely on the local-scale impacts at
 23 WMA C, not on a regional scale, owing to the regulatory requirements it addresses. The
 24 groundwater impacts are evaluated at 100 m (328 ft) downgradient of WMA C, as stipulated in
 25 DOE O 435.1.
 26

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1 As shown in Figure 1-3, the PA model analysis makes use of a combination of process and
2 systems models. The Subsurface Transport Over Multiple Phases (STOMP[®])¹ simulator
3 process-based code is used in the analysis of post-closure flow for both the unsaturated and
4 saturated flow systems. These groundwater flow analyses are used in subsequent groundwater
5 transport analyses in both STOMP[®] and GoldSim^{®2}. The STOMP[®]-based process models are
6 used deterministically to examine a range of model parameters through sensitivity analyses,
7 whereas the GoldSim[®]-based system-level model is used to perform uncertainty analyses and
8 additional sensitivity analyses to support the basis for comparisons with performance objectives
9 under DOE O 435.1. The scope of the uncertainty analysis and sensitivity analysis cases are
10 developed and justified on a formal approach based on the combined use of safety functions that
11 are linked to a formal review of Features, Events, and Processes (FEPs) (see discussion of this
12 topical area in Appendix H). These approaches have been combined with the approaches
13 presented and developed in the 2009 – 2011 Working Sessions to produce a suite of sensitivity
14 and uncertainty analyses that represent the basis for comparisons with performance objectives
15 and measures. The approach establishes the safety concept for the closed WMA C facility, and
16 leads to the identification of specific analyses that query the robustness of the disposal system.
17
18

19 1.2 REGULATORY CONTEXT

20

21 The regulatory context for tank farm closure, including requirements for the protection of human
22 health and the environment, is complex and regulated by multiple agencies, DOE, Ecology, and
23 EPA. The primary laws and regulations which govern cleanup and closure processes include the
24 following:
25

- 26 • National Environmental Policy Act of 1969 (NEPA)
- 27
- 28 • HFFACO
- 29
- 30 • RCRA/Hazardous Waste Management Act (HWMA) (Revised Code of Washington
31 [RCW] 70.105, “Hazardous Waste Management”)
- 32
- 33 • Atomic Energy Act of 1954 (AEA)
- 34
- 35 • CERCLA.
- 36

37 In concert, these laws and regulations provide the overarching guidelines for the cleanup and
38 closure processes. NEPA provides the decision-making structure for Federal agencies. The
39 HFFACO describes closure activities, which are driven by both the requirements of 1) the AEA,
40 as amended, regulating the radioactive portion of mixed waste and 2) RCRA/HWMA as
41 implemented through Washington Administrative Code (WAC) 173-303, “Dangerous Waste

¹ Battelle Memorial Institute (Battelle) retains copyright on all versions, revisions, and operational modes of the Subsurface Transport Over Multiple Phases (STOMP[®]) software simulator, as permitted by the U.S. Department of Energy. STOMP[®] is used here under a limited government use license.

² GoldSim[®] simulation software is copyrighted by GoldSim Technology Group LLC of Issaquah, Washington (see <http://www.goldsim.com>).

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1 Regulations,” regulating the nonradioactive dangerous portion of mixed waste. It should be
2 noted that the various laws and regulations for closure create redundant and possibly conflicting
3 administrative requirements. The HFFACO, in part, was established to address these issues and
4 to also identify the need for a single IPA that will be approved by Ecology and by DOE pursuant
5 to their authorities under RCRA and the AEA, respectively, and to ensure the actions taken for
6 WMA closure are protective of human health for all contaminants of concern, both radiological
7 and non-radiological.

9 **1.2.1 National Environmental Policy Act of 1969**

10
11 In December 2012, DOE published a NEPA environmental impact statement (EIS) for the
12 closure of Hanford Site tanks: DOE/EIS-0391, “Final Tank Closure and Waste Management
13 Environmental Impact Statement for the Hanford Site, Richland, Washington” (TC&WM EIS).
14 The TC&WM EIS in part analyzes SST system closure alternatives, including clean, landfill, and
15 hybrid clean/landfill closure. The summary to the TC&WM EIS states:

16
17 “For closure of the SSTs, DOE prefers landfill closure...which may require soil
18 removal or treatment of the vadose zone. Decisions on the extent of soil removal
19 or treatment, if needed, will be made on the tank farm– or waste management
20 area–basis through the RCRA closure permitting process.”

21
22 The DOE issued the TC&WM EIS ROD in December 2013 (78 FR 75913, “Record of Decision:
23 Final Tank Closure and Waste Management Environmental Impact Statement for the Hanford
24 Site, Richland, Washington”). The ROD stated “The tanks will be grouted and contaminated
25 soils may be removed. The SSTs will be landfill-closed, which means they will be stabilized and
26 an engineered modified RCRA Subtitle C barrier put in place followed by post-closure care.”
27 The Basis for the Decision states, “DOE has determined landfill closure of the SST system,
28 which would include corrective/mitigation actions that may require soil removal or treatment of
29 the vadose zone, is a more appropriate approach for SST system closure than clean closure.”

31 **1.2.2 Hanford Federal Facility Agreement and Consent Order**

32
33 The HFFACO, signed by DOE, Ecology, and EPA on May 15, 1989, is an enforceable
34 agreement that requires DOE to clean up and dispose of radioactive and hazardous waste at the
35 Hanford Site and close facilities that have been used to treat, store, or dispose of such waste.
36 The HFFACO establishes work requirements (milestones), methods for resolving problems, and
37 an action plan for cleanup that addresses priority activities. The HFFACO also recognizes the
38 applicability of RCRA and its amendments to the Hanford Site. It incorporates a regulatory
39 strategy that specifically places SST activities, including waste retrieval, facility cleanup,
40 remediation, waste disposal, and closure under the HWMA.

41
42 An integrated regulatory closure process entitled “Single-Shell Tank System Waste Retrieval and
43 Closure Process” has been developed in the HFFACO Action Plan Appendix I by DOE, in
44 conjunction with Ecology and EPA, to streamline regulatory approval for Hanford Site tank farm
45 closure. This integrated regulatory process uses the existing HFFACO process, action plan, and
46 milestones; completes the HWMA closure process as negotiated by DOE and Ecology; and also

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1 recognizes that SST WMA closure and other waste site cleanup activities via compliance with
2 Federal and State requirements need integration³. The process also integrates the applicable
3 requirements of the above regulations consistent with DOE M 435.1-1 and the AEA. The
4 agency responsible for the closure of all SST WMAs is DOE.

5
6 The HFFACO Action Plan, Appendix I, Section 2.5 establishes the need for a single IPA that
7 will be approved by Ecology and by DOE pursuant to their authorities under RCRA and the
8 AEA, respectively, and to ensure the actions taken for WMA closure will be protective of human
9 health for all contaminants of concern, both radiological and non-radiological. This PA being
10 developed per DOE O 435.1 will also undergo extensive internal DOE review and be reviewed
11 by the NRC under a consultation agreement. Furthermore, the RCRA Closure Analysis, a
12 separate document, will undergo extensive review by both DOE and Ecology.

14 **1.2.3 Resource Conservation and Recovery Act of 1976/ 15 Hazardous Waste Management Act**

16
17 The HFFACO Appendix I, Section 2.5 designates Ecology as the lead regulatory agency for SST
18 closure. Ecology regulates the SSTs as dangerous waste storage and treatment units under the
19 HWMA (RCW 70.105) and WAC 173-303, which implement RCRA.

20
21 The decision under the ROD for the TC&M EIS is that the SST system will be landfill closed
22 under the WAC regulations. Following the ROD, and in accordance with WAC 173-303-610,
23 “Closure and Post-Closure” and WAC 173-303-640, “Tank Systems,” DOE submitted
24 DOE/ORP-2014-02, Clean Closure Practicability Demonstration for Single-Shell Tanks to
25 Ecology via Letter 14-ECD-0030, “Transmittal of Clean Closure Practicability Demonstration
26 for the Single-Shell Tanks DOE/ORP-2014-02,” which demonstrated that clean closure of any
27 portion of the SST system is impracticable. DOE will close the WMAs and perform closure and
28 post-closure care in accordance with applicable landfill closure and post-closure requirements set
29 forth in WAC 173-303-610 and WAC 173-303-665, “Landfills” subsection (6) “Closure and
30 post-closure care.”

32 **1.2.4 Atomic Energy Act of 1954**

33
34 Under its authority of the AEA, DOE regulates the closure of its facilities containing radioactive
35 materials. The primary mechanism for this regulation is DOE O 435.1 and the associated
36 documents (particularly DOE M 435.1-1).

37
38 Where information regarding treatment, management, and disposal of the radioactive source,
39 byproduct material, special nuclear material (as defined by the AEA) and/or the radionuclide
40 component of mixed waste has been incorporated into the Hanford Site-Wide RCRA Permit, it is
41 not incorporated for the purpose of regulating the radiation hazards of such components under
42 the authority of this closure plan or RCW 70.105.

43

³ For the purpose of this document and HFFACO Appendix I, the terms “integrate” and “integration” mean “to coordinate for the purposes of efficiency and effectiveness.” Such terms have no effect on respective agency authority, requirements, or responsibilities (see page I-1 of HFFACO Action Plan).

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1.2.5 Comprehensive Environmental Response, Compensation, and Liability Act of 1980

Under Appendix I of HFFACO (Ecology et al. 1989), closure decisions for SST system soils will be made through the RCRA corrective action process pursuant to Agreement Milestones M-45-55 through M-45-62 and its established process for the development of interim measures where appropriate, RCRA RFI/CMS work plans, remedial field investigations, and corrective measures studies. Ecology will also seek the involvement of EPA for the purpose of ensuring the work is consistent with future CERCLA remedial decisions, and to provide EPA and DOE a basis to evaluate the need for additional work that might be required if the closure activities were conducted under CERCLA remedial action authority. Note that the SST WMAs will be closed in close coordination with other closure and cleanup activities of the Hanford Site Central Plateau, including the CERCLA evaluations being conducted for the BP-5 and PO-1 groundwater operable units.

1.3 GENERAL FACILITY DESCRIPTION

The Hanford Site, a facility in the DOE nuclear waste complex, encompasses ~1,500 km² (~586 mi²) northwest of the city of Richland along the Columbia River in southeastern Washington State, as shown in Figure 1-4. The Federal government acquired the Site in 1943 for the production of plutonium. Production of special nuclear materials continued until the 1980s. Since the 1990s, DOE has focused on environmental remediation of the Hanford Site.

Waste Management Area C (WMA C or the 241-C Tank Farm [C Farm]), part of the SST system, is located in the Central Plateau (see Figure 1-4), near the eastern edge of the 200 East Area. One of the first tank farms built, it was constructed in 1944 and 1945.

The WMA C facility contains twelve 100-series tanks and four 200-series tanks (see Figure 1-5). The 100-series tanks are 23 m (75 ft) in diameter, with a maximum 5 m (16-ft) depth and 2,006,000 L (530,000 gal) design capacity. The 200-series tanks are 6 m (20 ft) in diameter with a maximum 7 m (24-ft) depth and 208,000 L (55,000 gal) design capacity. Only tanks 241-C-101 (C-101) through 241-C-106 (C-106) have concrete pits. The other 100-series tanks are equipped with centrally located salt well pump pits. The tanks sit below grade with at least 2 m (7 ft) of soil cover to provide shielding from radiation exposure to operating personnel. Tank pits are located on top of the tanks and provide access to the tanks, pumps, and associated monitoring equipment.

The SSTs were constructed in place with 0.95-cm (0.375-in.)-thick carbon steel (ASTM A283 Grade C) lining the bottom and 0.64-cm (0.25-in.)-thick carbon steel lining the sides of a reinforced-concrete shell. The tanks have concave bottoms (center of tanks lower than the perimeter) and a curving intersection of the sides and bottom, where the carbon steel plate is 0.8 cm (0.3125 in.) thick. The inlet and outlet lines are located near the top of the liners. There are four inlet lines on each tank, which are also known as nozzles. Pipelines from the diversion boxes to tanks C-101, 241-C-104 (C-104), 241-C-107 (C-107), 241-C-108 (C-108), 241-C-110 (C-110), and 241-C-111 (C-111) are supported by concrete viaducts. At ~3 m (9 ft 10 in.) from the tank wall, the viaduct surface steps down and the void space between the pipes and the

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1 viaduct surface is grouted. At this point, the viaduct begins fanning out from 0.8 m (2 ft 8 in.)
2 wide to 2.2 m (7 ft 4 in.) wide to support the spread placement of the fill lines through the tank
3 wall. Tanks C-101, C-104, C-107, and C-110 each have one outlet line to the next tank in series.
4 Tanks 241-C-102 (C-102), 241-C-105 (C-105), C-108, and C-111 each have one additional inlet
5 line and one outlet line. Tanks 241-C-103 (C-103), C-106, 241-C-109 (C-109), and 241-C-112
6 (C-112) each have one additional inlet line from the previous tank in the series. The lines
7 connecting each tank are also referred to as “cascade” lines since they allowed transfer of fluids
8 between tanks using gravity flow.

9
10 To support the transfer and storage of waste within WMA C SSTs, there is a complex waste
11 transfer system of pipelines (transfer lines), diversion boxes, vaults, valve pits, and other
12 miscellaneous structures. These miscellaneous features of the tank farm are referred to in this
13 document by the general term “ancillary equipment and components.”

14
15 The 244-CR Process Tank Vault (244-CR vault) is located south of the tanks. The vault is a
16 two-level, multi-cell, reinforced-concrete structure constructed below grade, which contains
17 four underground tanks along with overhead piping and equipment. Two tanks (TK-CR-001 and
18 TK-CR-011) have a capacity of 170,343 L (45,000 gal) each. The other two tanks (TK-CR-002
19 and TK-CR-003) have capacities of 55,645 L (14,700 gal) each. These sets of ancillary
20 equipment and components are included in the DOE O 435.1 PA.

21
22 Fourteen unplanned releases (UPRs) have occurred within or near WMA C (Figure 1-6). The
23 largest ones are associated with leaks in pipelines or diversion boxes, with releases from
24 inlet/outlet ports of the SSTs, or with leaks from the SSTs. RPP-PLAN-39114, “Phase 2 RCRA
25 Facility Investigation/Corrective Measures Study Work Plan for Waste Management Area C”
26 provides more detail on these UPR sites. Impacts from the UPRs are not considered under the
27 scope of this DOE O 435.1 PA. Potential and future impacts from the UPRs will be addressed
28 through the RCRA Corrective Action process.

29
30 In the ROD issued December 13, 2013 (78 FR 75913), the preferred closure alternative for the
31 tanks is Alternative 2B. Under this alternative, the tanks would be retrieved to 99% of the
32 original inventory and filled with grout. The grout under consideration is formed from cement,
33 fly ash, fine aggregate, sodium bentonite clay, and water to create a free-flowing material that
34 can be used to fill the tanks after waste retrieval is completed. The grout hardens in the tanks to
35 form a monolithic cementitious material inside the tanks. For long-term performance, the grout
36 provides several benefits: it provides structural stability to the tank, it chemically conditions the
37 interior of the tanks to a high pH environment, it provides a low permeability layer to limit
38 contact of water with the residual wastes, and it provides a barrier to potential inadvertent human
39 intrusion.

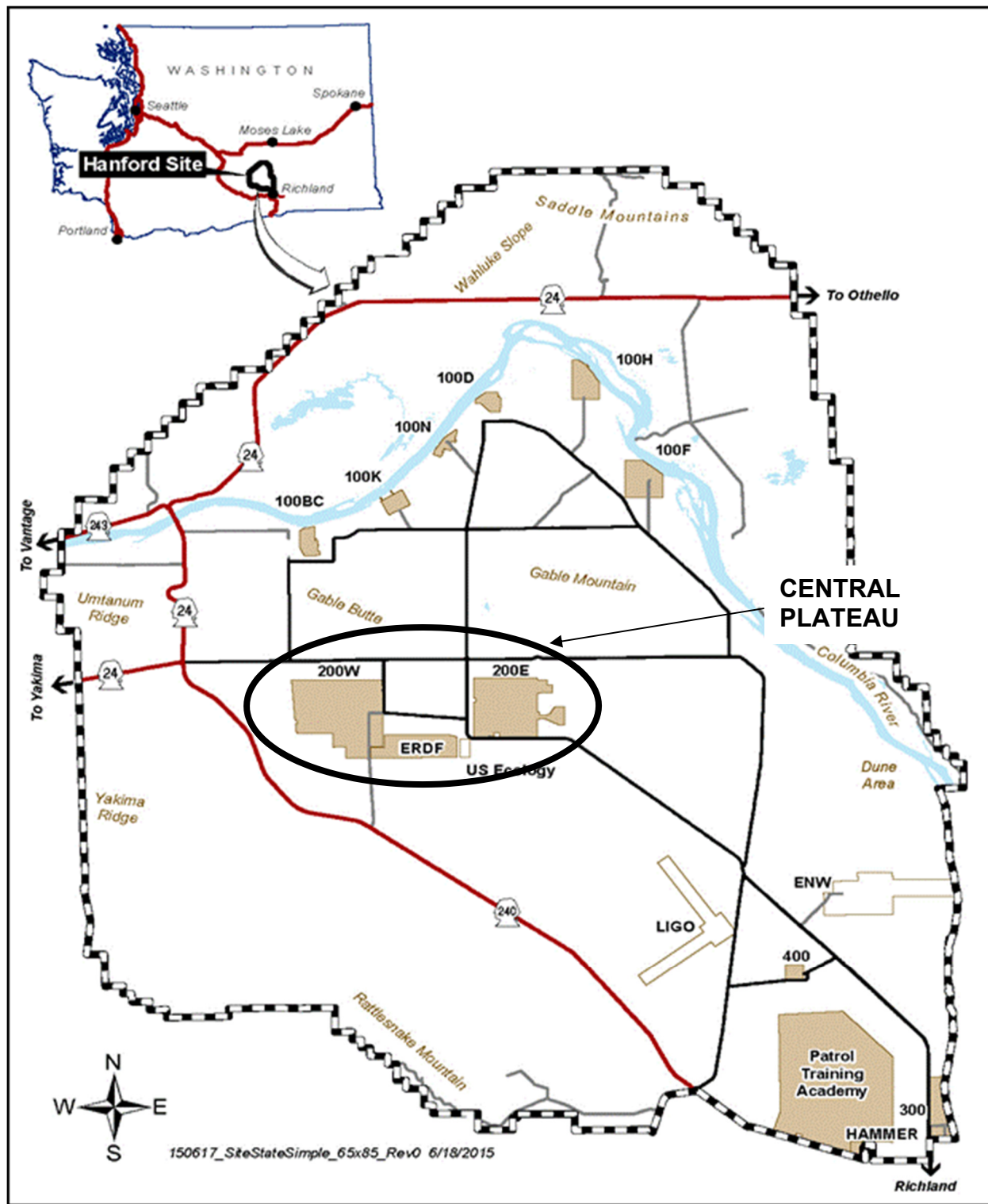
40
41 The specific formulation of the grout has not yet been established. DOE/EIS-0391 (2012)
42 assumed the fill material for the tanks will be similar to the cold-cap grout formulation
43 developed by the U.S. Army Corps of Engineers (USACE) for the Hanford Grout Vault
44 Program. This formulation has low-hydration heat and is free-flowing, self-leveling, and
45 designed to generate little or no free water during curing.

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Figure 1-4. Hanford Site and its Location in Washington State.



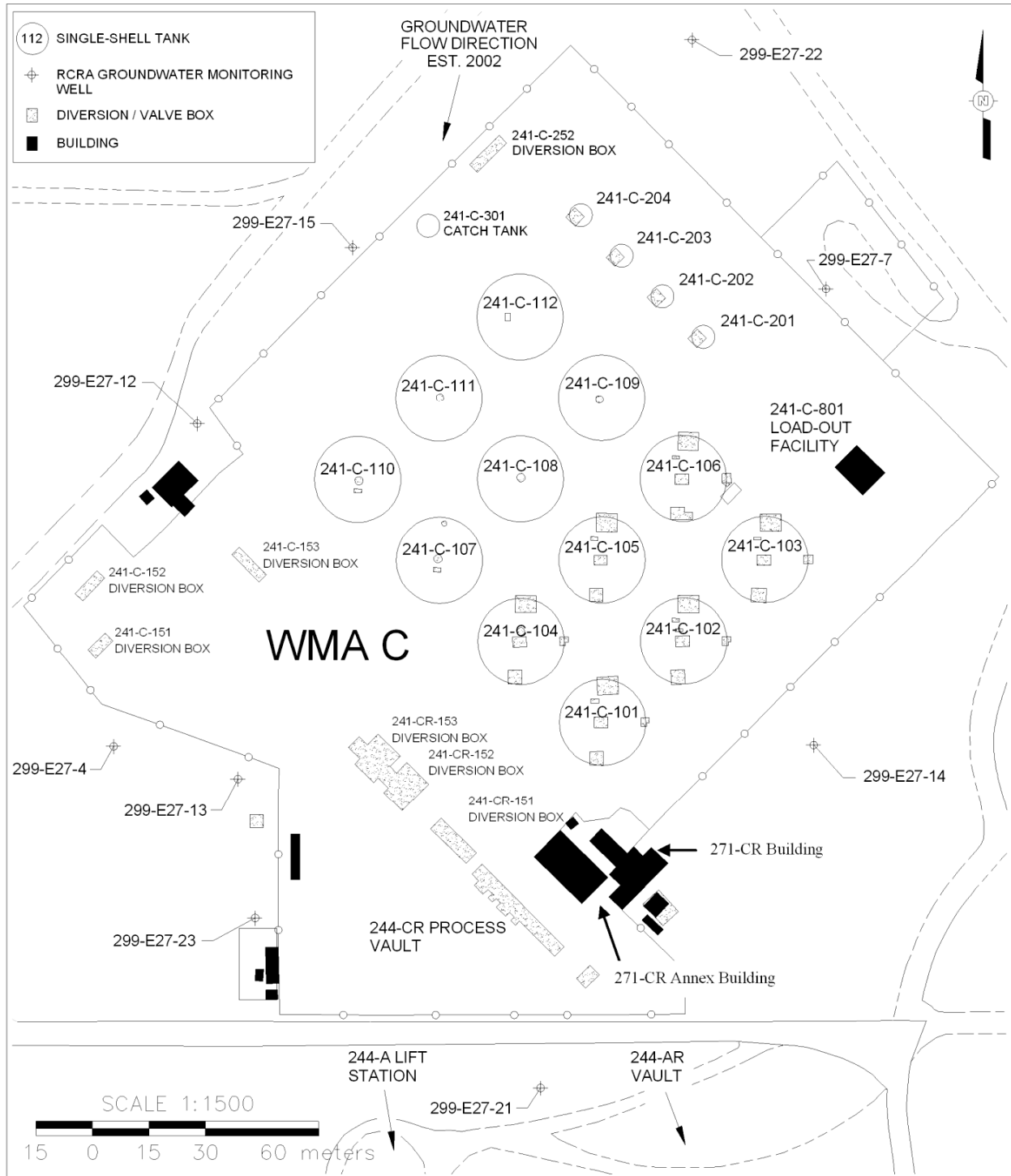
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ENW = Energy Northwest Columbia Generating Station LIGO = Laser Interferometer Gravitational Wave Observatory
 ERDF = Environmental Restoration Disposal Facility

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Figure 1-5. Location Map of Waste Management Area C and Surrounding Area.



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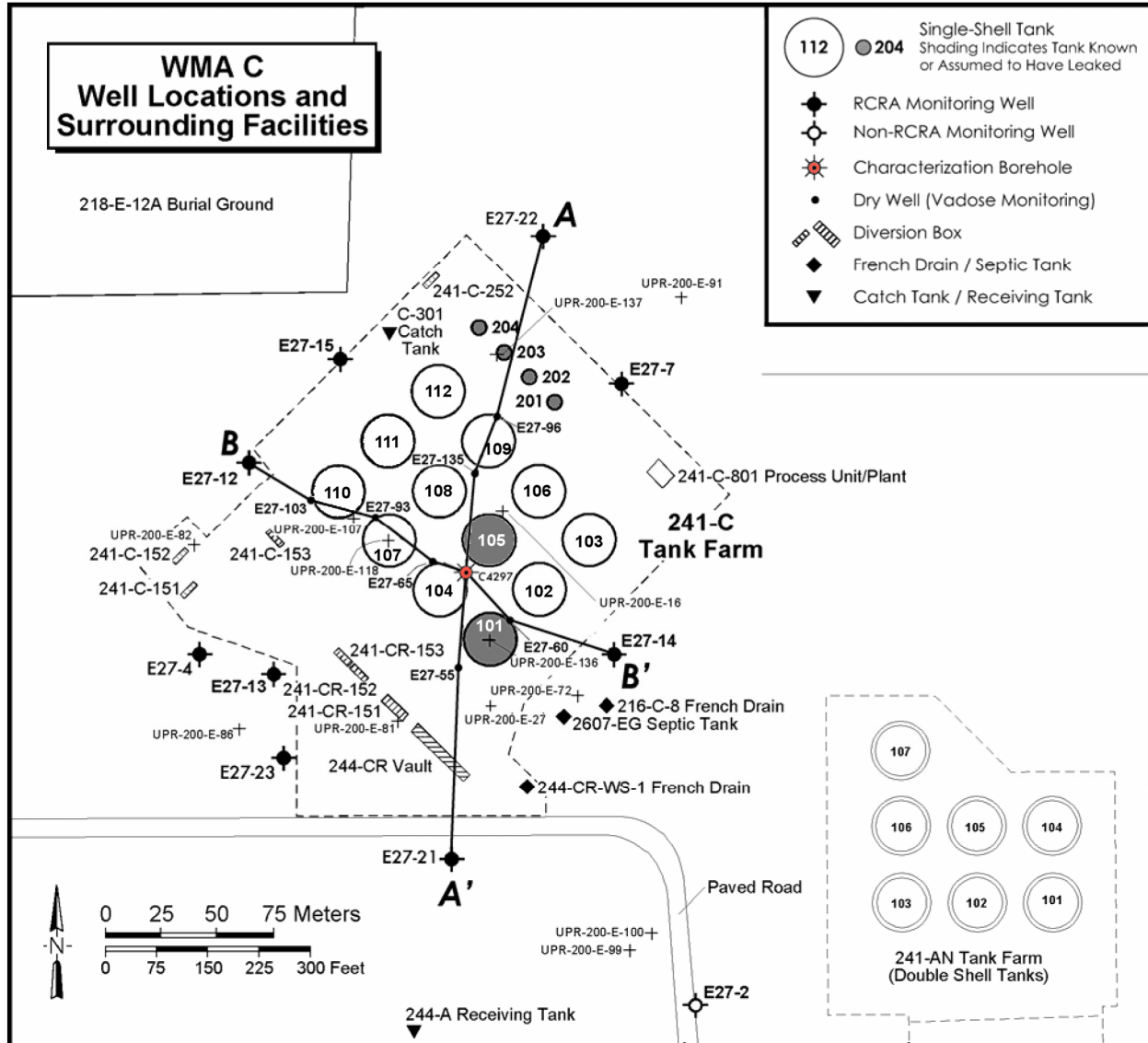
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RCRA = Resource Conservation and Recovery Act of 1976

WMA = Waste Management Area

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1 **Figure 1-6. Location Map of Unplanned Release Sites of Waste Management Area C.**
 2



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7 **1.4 A SAFETY CONCEPT AND SAFETY FUNCTIONS FOR CLOSED WASTE
8 MANAGEMENT AREA C**
9

10 The safety concept for tank closure is composed of a set of safety functions that act together to
 11 provide the long-term performance of a closed facility required in closure regulations. The
 12 safety functions represent multiple and redundant barriers, so that the loss of one or some of the
 13 safety functions continues to result in adequate performance of the overall system. A set of
 14 safety functions for WMA C are shown in Table 1-2. A schematic depiction of these safety
 15 functions for the closed WMA C is provided in Figure 1-7. The goal of the PA is to evaluate
 16 these safety functions, to provide reasonable assurance of performance even when some of the
 17 safety functions are lost or degraded through time or disruptive events.

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Table 1-2. List of Safety Functions for the Performance Assessment of Waste Management Area C. (2 sheets)

I1	Institutional control	By rule, it is assumed that control of the site will be retained for 100 years. A strong potential exists that the U.S. government will retain control of the site for a much more extended period of time.
I2	Societal memory	Societal memory is represented by records, deed restrictions, and other passive controls that would warn someone that additional care should be taken in the area. For a member of the public to come onsite to experience exposures to contamination from WMA C, records that the Hanford Site existed would need to be forgotten or ignored.
I3	Exposure point	By rule, it is assumed a post-closure well is established 100 m downgradient at the point of highest exposure. It is highly unlikely that groundwater exposure will occur at this location, and potential wells in other locations would produce much lower impacts to a member of the public. Furthermore, the 100 m boundary for WMA C lies under the A Complex, and does not represent a realistic exposure point. Exposures are more likely to occur further downgradient.
EB1	RCRA cover (permeability)	The final design cover has not yet been established, but is believed to be able to produce very low initial flow rates. Over some period of time this function may deteriorate.
EB2	Steel shell (permeability)	The function of the carbon steel shell to limit flow through the tank is not currently explicitly accounted for in the performance assessment. It is assumed to be permeable at all times. The shell is part of the overall assessment of low flow through the tank for long periods of time. Its potential eventual failure is considered as part of the generic barrier failure cases.
EB3	Steel shell (chemical)	The carbon steel shell will corrode over a period of time, leaving behind corrosion products of (primarily) iron oxides. These corrosion products are highly sorptive and tend to produce reducing conditions that are highly advantageous for limiting solubilities of key radionuclides, particularly technetium-99. This safety function is currently assumed to have no effect on system performance.
EB4	Steel shell (structural)	The steel shell provides structural support preventing short term subsidence of the closed facility.
EB5	Grout in tank (permeability)	The grout acts to limit water flow through the facility, making contaminant releases dominated by diffusion from the waste.
EB6	Grout in tank (chemical)	The grout acts to condition the chemistry of the waste residuals, with sorption characteristics of high pH environments.
EB7	Grout in tank (chemical)	The grout provides a passive and high pH environment for steel corrosion. This safety function is not included in the assessment since the steel shell is assumed to be permeable at all times.
EB8	Grout in tank (structural)	The grout provides structural support preventing subsidence of the closed facility.
EB9	Tank base mat (permeability)	The tank pad, if intact, will provide a flow-limiting layer.
EB10	Tank base mat (chemical)	The concrete pad is anticipated to continue to provide a high pH environment, with associated sorption, for an extended time in the future.

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Table 1-2. List of Safety Functions for the Performance Assessment of Waste Management Area C. (2 sheets)

WF1	Residual waste (chemical)	The residual waste is recalcitrant by nature, providing limitations to the amount and contaminant release rate upon contact with water.
VZ1	Water flow through vadose zone	The rate of water flow through the soil is slow, leading to long transport times in the vadose zone.
VZ2	Sorption on vadose zone soils	Vadose zone soils sorb some of the constituents of potential concern, delaying their arrival at the water table. However, a number of key contaminants are not believed to sorb significantly.
VZ3	Dispersion in vadose zone	Dispersion results in spreading contaminants in the vadose zone, and thereby decreasing concentrations.
VZ4	Anisotropy in vadose zone	Anisotropy may increase mixing and dispersion in the vadose zone, thereby decreasing concentrations.
SZ1	Water flow in saturated zone	Advective groundwater flow in the saturated zone leads to contaminant dilution.
SZ2	Sorption on saturated zone soils	Saturated zone soils sorb some of the constituents of potential concern, delaying their arrival at the point of compliance. A number of key contaminants are not believed to sorb significantly.
SZ3	Dispersion in saturated zone	Spreading of the plume in the saturated zone, adding dilution to the contaminant plume and lowering concentrations.
SZ4	Dilution in well	Dilution is caused by mixing at a groundwater well extracting groundwater where it is usable and accessible by a member of the public. This safety function is omitted from the performance assessment to make it compatible with the groundwater protection requirements.

RCRA = Resource Conservation and Recovery Act of 1976

WMA = Waste Management Area

1
2 A significant part of the safety concept lies in the land ownership of the Central Plateau by DOE.
3 It is noteworthy that all of the technical calculations that are presented in the WMA C PA are
4 predicated on the loss of the first two safety functions: loss of institutional control of the Central
5 Plateau by DOE, followed by loss of societal memory that the Hanford Site existed. If either or
6 both of these safety functions remain in place, the radiological impacts of releases or residual
7 wastes from WMA C are very low and greatly delayed in time, as shown in the TC&WM EIS
8 analyses for tank residual wastes. In the assessment context of PAs conducted under
9 DOE O 435.1, both of these safety functions are assumed to lose functionality completely after
10 the institutional control period of 100 years.
11
12 DOE O 435.1 introduces another administrative safety function into the analysis: the point of
13 compliance. If the first two safety functions (institutional control and societal memory) are lost,
14 DOE O 435.1 requires an assumption that a groundwater well is installed 100 m (328 ft) from the
15 disposal facility fenceline in the location of peak concentration. This assumption means that
16 relatively little credit is given for delay and dilution in the groundwater aquifer. Furthermore,
17 since the PA evaluates impacts from groundwater use at 100 m (328 ft) downgradient of the
18 facility fenceline, potential impacts inferred from this analysis would reflect larger potential

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1 impacts and provide an additional margin of safety than would be realized by either individuals
2 potentially using groundwater further downgradient or individuals not using groundwater at all.

3
4 The remaining parts of the safety concept involve the use of the engineering, environmental, and
5 hydrogeological setting to provide multiple and redundant barriers to the release and migration
6 of residual wastes from tanks and ancillary equipment. The barriers can be divided into one of
7 three types: structural safety functions, hydrological safety functions, and chemical safety
8 functions. The safety concept calls for backfilling the tanks with grout, leading to a highly stable
9 underground structural matrix. The resulting monolith of grout contained in the tank can be
10 assumed to maintain its ability to support the soil overburden for very long periods of time.
11 Discussion of the potential longevity of the tank structure and the emplaced grout is provided in
12 Section 6.2.1.2 (Evaluation of Tank Stability). The hydrological safety functions are features
13 and processes taking place in the vadose zone and unconfined aquifer that reduce the
14 concentration of a contaminant at a PoCal, such as dispersion, adsorption, natural attenuation,
15 and dilution with clean surrounding water. The chemical safety functions are intended to
16 decrease the solubility and increase the sorption of key contaminants, and to provide a stable and
17 passive chemical environment for the engineered barriers.

18
19 As discussed above, the purpose of the PA is to evaluate the safety concept in order to provide
20 reasonable assurance of its performance. Confidence in the overall safety concept is enhanced if
21 there is reasonable assurance of performance even in the event that one or more of the safety
22 functions are lost or are degraded in time. It is therefore reasonable to ask which FEPs might
23 affect a particular safety function in a way that might degrade its function, or to cause the safety
24 function to act differently than expected.

25
26 This approach can then be used to identify a set of sensitivity analyses that can be used to
27 explore the implications of the loss of safety functions, while at the same time exploring the
28 implications of aggregated FEPs that might affect the safety function in similar ways. The
29 structure of the PA for WMA C will therefore be to identify sensitivity cases and alternative
30 models for the safety functions shown in Table 1-2, and to examine outcomes when the safety
31 function behaves differently than expected, is degraded compared to a base case, or is lost
32 entirely. Particular attention will be given to any FEPs identified that might affect multiple
33 safety functions simultaneously.

34 35 36 **1.5 LAND USE AND INSTITUTIONAL CONTROL ASSUMPTIONS**

37
38 In September 1999, DOE issued the Final Hanford Comprehensive Land-Use Plan (HCP) EIS
39 (DOE/EIS-0222-F, "Final Hanford Comprehensive Land-Use Plan Environmental Impact
40 Statement"). The HCP EIS analyzed the impacts of alternatives for implementing a land-use
41 plan for DOE's Hanford Site for at least the next 50-year planning period and lasting for as long
42 as DOE retains legal control of some portion of the real estate. In November 1999 DOE issued
43 its ROD establishing the HCP, which consisted of four key elements:

- 44
45 • A land-use map that addressed the Hanford Site as five geographic areas,

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- 1 • A set of nine land-use designations that define the permissible uses for each area of the
2 site,
- 3 • The land-use policies, and
- 4 • The implementing procedures that would govern the review and approval of future land
5 uses.

6 These elements were reaffirmed in the HCP EIS Supplement Analysis (DOE/EIS-0222-SA-02,
7 “Supplement Analysis of the Hanford Comprehensive Land-Use Plan Environmental Impact
8 Statement”) and in the amended ROD (73 FR 55824, “Amended Record of Decision for the
9 Hanford Comprehensive Land-Use Plan Environmental Impact Statement”).

10 The Central Plateau was designated Industrial-Exclusive by the HCP EIS to allow for continued
11 waste management operations within the Central Plateau geographic area. The definition of
12 Industrial-Exclusive includes treatment, storage, and disposal of all appropriate categories of
13 wastes and related management activities. Figure 1-8 shows the Industrial-Exclusive area
14 established by the HCP EIS within the Central Plateau.

15 As stated in Section 3.3.2.3.3 of the Final HCP EIS: “This [Industrial-Exclusive] designation
16 would ... allow expansion of existing facilities or development of new compatible facilities.
17 Designating the Central Plateau as Industrial-Exclusive would be consistent with the Working
18 Group’s recommendations, current DOE management practice, other governments’
19 recommendations, and many public stakeholder values throughout the region.”

20 DOE/RL-2001-41, Sitewide Institutional Controls Plan for Hanford CERCLA Response Actions
21 describes institutional controls for the current Hanford Site CERCLA response actions. This
22 Plan originally was developed to fulfill the requirement for submittal of a Sitewide plan that
23 describes how the DOE Richland Operations Office will implement and maintain the operable
24 unit-specific institutional controls specified in CERCLA decision documents.

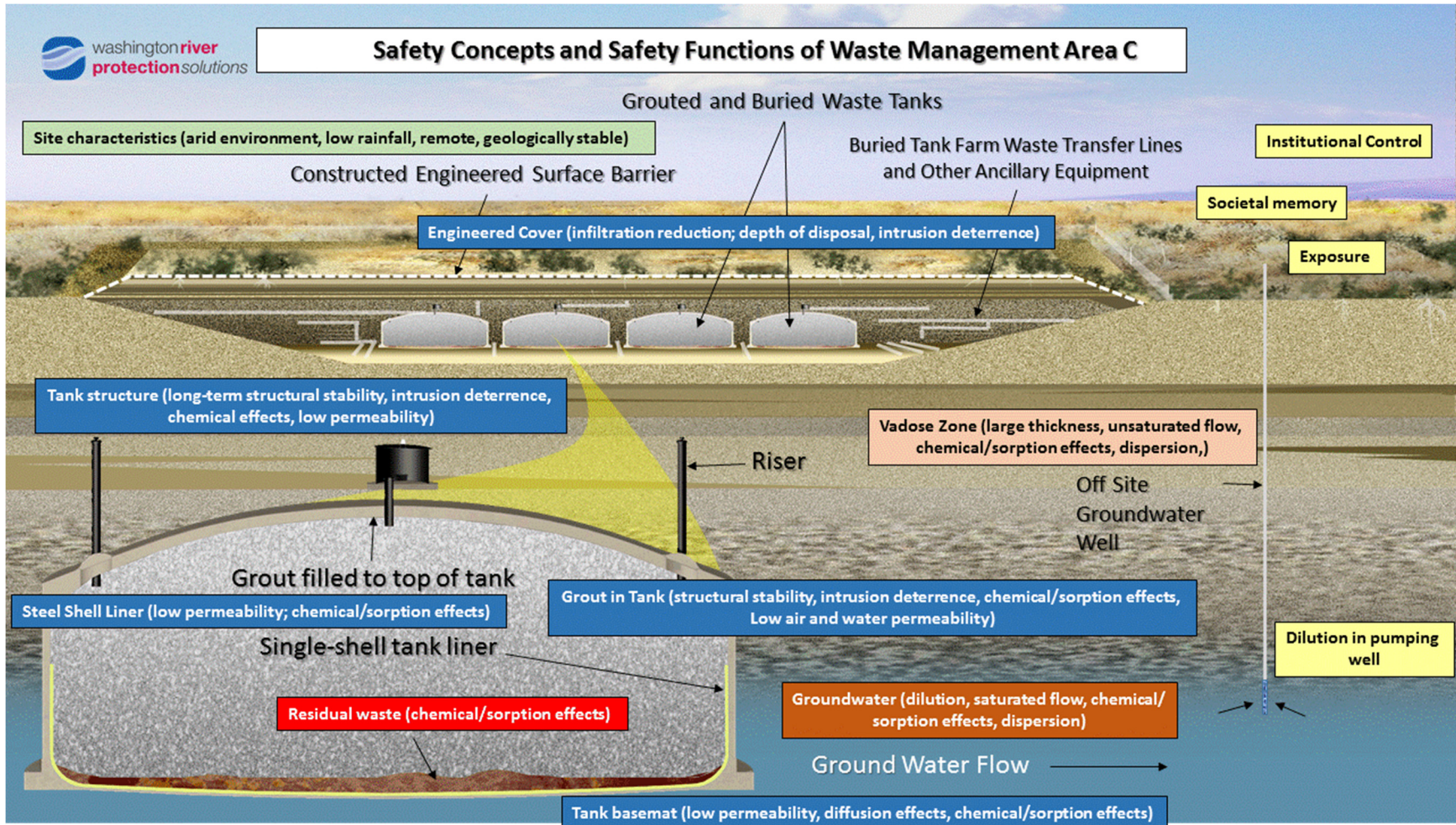
25 This plan includes specific discussion about each of the five categories of institutional controls
26 including warning notices, entry restrictions, fencing, land use management, and groundwater
27 use management on the Hanford Site for CERCLA-based remedial actions.

28 For all of the operational areas (i.e., including the 100, 200, and 300 Areas), this plan states:
29 “Land use is managed according to the comprehensive land-use plan as described in
30 DOE/EIS-0222-F and DOE/EIS-0222-SA-01 and [*sic*] in compliance with DOE orders and
31 cleanup end states as established in CERCLA decision documents.”

32 Despite the designation of the Central Plateau, including WMA C, the assumption under
33 DOE O 435.1 is that control of the site and institutional records (e.g., deed restrictions)
34 associated with its designation as Industrial-Exclusive are lost or otherwise not implemented
35 beginning 100 years after facility closure. Such events are a necessary precursor to the types of
36 exposure scenarios and the exposure location assumed in the PA. Such assumptions do not
37 represent an administrative intention by DOE to release the site from its Industrial-Exclusive
38 designation, but are only assumptions made as a basis for PA under DOE O 435.1.

1
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Figure 1-7. A Schematic Depiction of the Safety Functions for a Closed Waste Management Area C.



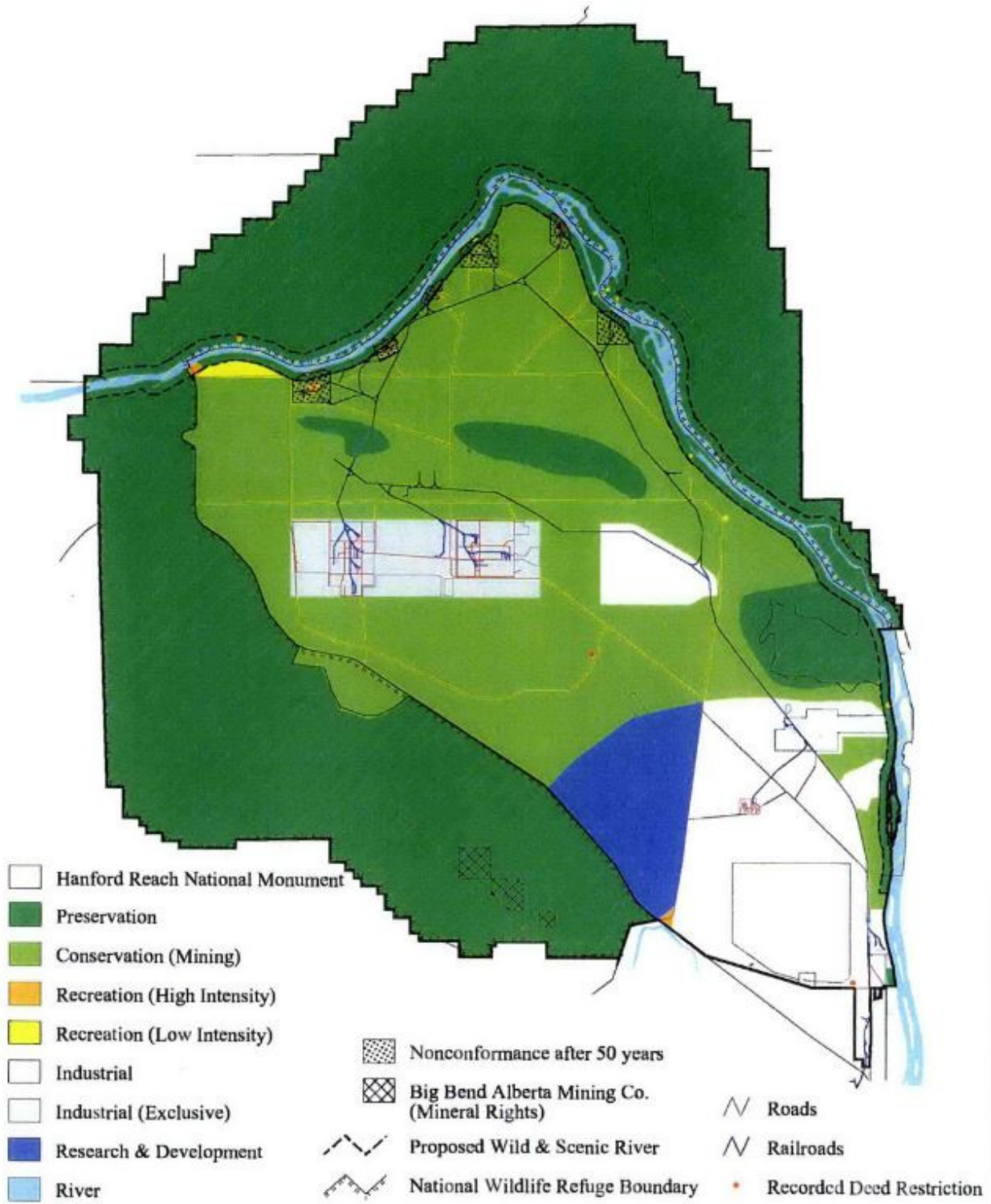
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Figure 1-8. Hanford Site, Showing Land-Use Designations Including the Hanford Reach National Monument.



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1.6 WASTE MANAGEMENT AREA C HISTORY AND PLAN FOR CLOSURE**1.6.1 History**

In this section, a summary is provided of the facility history with an emphasis on those features that are important to the PA. However, this section can only provide a summary of the available information because of the long operating history of the site.

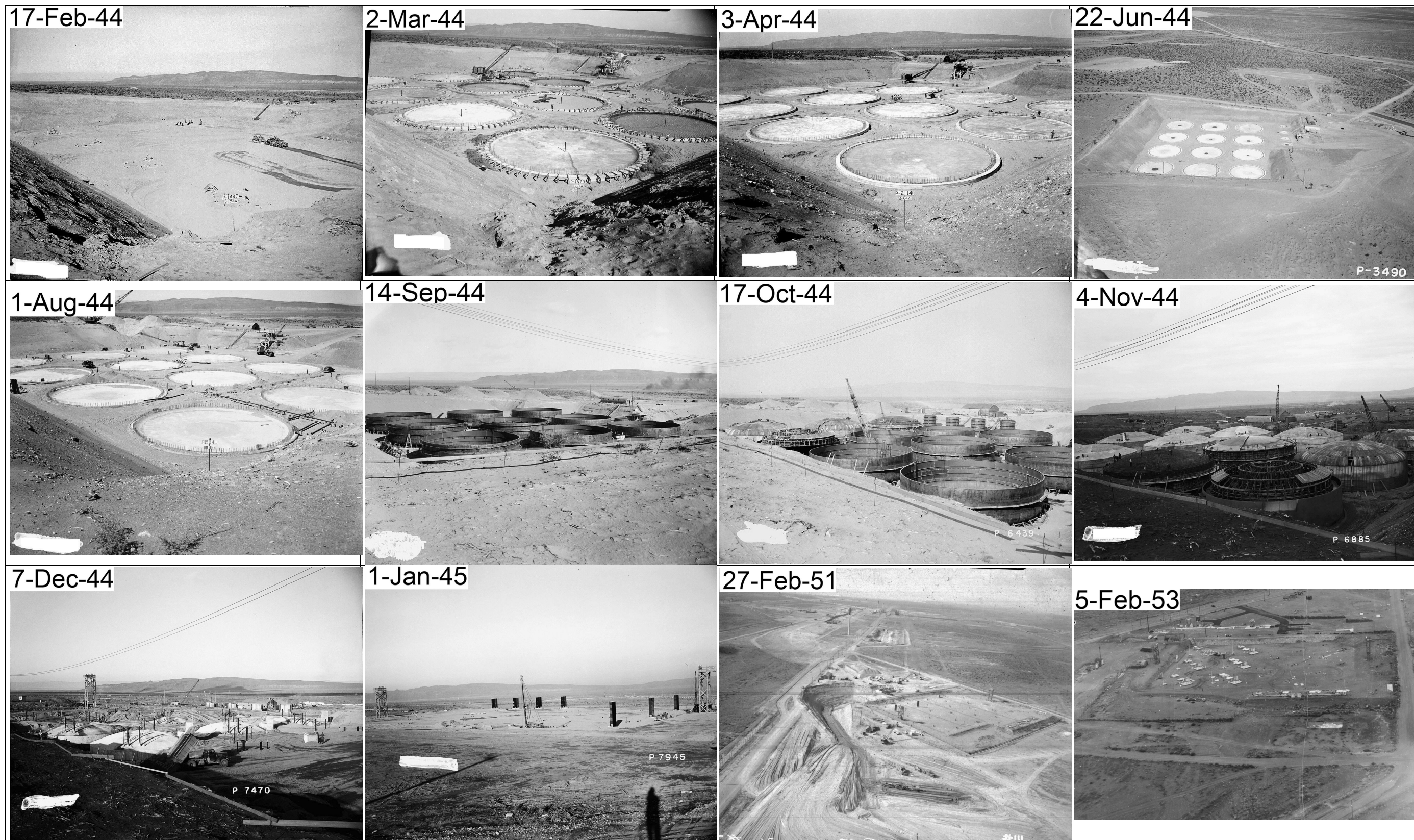
This tank farm was constructed from 1944 to 1945 and originally consisted of twelve 100-series tanks, four 200-series tanks, catch tank 241-C-301 (C-301 catch tank), four diversion boxes (241-C-151, 241-C-152, 241-C-153, 241-C-252) and interconnecting pipelines (Appendix D of RPP-7494, "Historical Vadose Zone Contamination from A, AX, and C Tank Farm Operations"). Construction of the tank farm is shown through a series of photographs (Figure 1-9). On February 10, 1945, the constructed facilities at WMA C were turned over to operations (HW-7-1388-DEL, "Hanford Engineer Works Monthly Report February 1945," page 16). However, the tanks were not utilized until March 1946 starting with the receipt of waste into the 100-series tanks and receipt of waste in the 200-series tanks in September 1947.

New facilities were constructed in WMA C in 1951 and 1952 to allow removal of the stored metal waste in tanks C-101 through C-106 as well as C-201 through C-204. New pump pits, sluice pits, and heel pits were constructed atop these 100-series SSTs for installing waste retrieval equipment through tank risers. The 244-CR vault was installed for acidification, dissolution of solids, and blending the retrieved metal waste slurries. Diversion boxes 241-CR-151, 241-CR-152, and 241-CR-153 along with concrete-encased pipelines were installed for transferring metal wastes from the SSTs to the 244-CR vault. A control room, the 271-CR building, was also constructed for operation of the 244-CR vault equipment. In 1962, building 241-C-801 was constructed to enable the recovery of ¹³⁷Cs. Finally, from the 1970s through the 1990s additional pipelines and facilities were installed to support interim stabilization.

The tanks received wastes from the various chemical separations processes conducted at the Hanford Site. For a number of reasons, essentially all of the very high-activity waste streams generated during plutonium recovery operations at the Hanford Site prior to 1980 have been reprocessed. Often, these high-activity waste streams were reprocessed multiple times by physical, chemical, and thermal means. In many cases, reprocessed high-activity waste streams were commingled with lower activity wastes to produce the materials stored in the tanks. An extended summary of the waste processing activities that contributed to wastes in the tank farm is provided in Appendix B of DOE/ORP-2005-01, Initial Single-Shell Tank System Performance Assessment for the Hanford Site (SST PA).

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Figure 1-9. Photographs Showing Different Stages of the Historical Construction of Tanks and Selected Ancillary Equipment in Waste Management Area C.



3

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1 Waste retrieval activities have been ongoing since 2003. As of September 1, 2014, waste has
2 been retrieved from 13 SSTs in C Farm (C-101, C-103, C-104, C-106, C-107, C-108, C-109,
3 C-110, C-112, 241-C-201 [C-201], 241-C-202 [C-202], 241-C-203 [C-203], and 241-C-204
4 [C-204]). Waste retrieval is completed for 13 of the 16 tanks. A practicability request to forego
5 a third technology has been submitted for tank C-102 (RPP-RPT-58676, “Practicability
6 Evaluation Request to Forego a Third Retrieval Technology for Tank 241-C-102”) and is under
7 review, and tank C-106 is undergoing a HFFACO (Ecology et al. 1989) Appendix H
8 Attachment 2 “Exception to Retrieval Criteria for Single-Shell Tanks” process that will “indicate
9 the reason DOE does not believe the retrieval criteria can met” (RPP-20658, “Basis for
10 Exception to the Hanford Federal Facility Agreement and Consent Order Waste Retrieval
11 Criteria for Single-Shell Tank 241-C-106”). Residual tank waste constituents and/or hard heel
12 constituents after retrieval were sampled and analyzed. Tank C-203 was not sampled, and
13 tanks C-101, C-107 and C-112 sample results are not yet available. As of September 30, 2014,
14 waste has been partially retrieved and waste retrieval operations are ongoing for SSTs C-102,
15 C-105 and C-111.
16

17 1.6.2 Closure

18
19 Closure of the individual SSTs and WMA C in its entirety occurs in three major steps as
20 identified in RPP-RPT-41918, “Assessment Context for Performance Assessment for Waste in
21 C Tank Farm Facilities after Closure”: 1) SST waste retrieval, 2) tank filling for stabilization,
22 and 3) surface barrier placement. A general description of these steps follows.
23

- 24 1. For landfill closure of WMA C to occur, DOE must retrieve as much waste as technically
25 possible (Ecology et al. 1989). The DOE should meet the performance objectives for the
26 disposal of Class C LLW provided in 10 CFR 61, Subpart C. In addition, because the
27 tank waste residual is mixed waste, it has to meet Washington State dangerous waste
28 requirements for closure (WAC 173-303). In the HFFACO Appendix I (Ecology et al.
29 1989) entitled, “SST System Waste Retrieval and Closure Process,” closure permits will
30 be incorporated into the Hanford Site-Wide Permit (WA7 89000 8967).
31
- 32 2. The next closure action process after Ecology and DOE Headquarters approval would be
33 to fill the tanks with grout to stabilize and immobilize the residual waste to prevent
34 further long-term degradation of the SSTs, and to discourage intruder access as required
35 for a near-surface disposal facility. As discussed in Section 1.3, the specific formulation
36 of the grout has not yet been established, but the TC&WM EIS assumed the fill material
37 for the tanks will be similar to the cold-cap grout formulation developed by USACE for
38 the Hanford Grout Vault Program. This formulation has low-hydration heat and is
39 free-flowing, self-leveling, and designed to generate little or no free water during curing.
40 This assumption has been adopted for the purposes of this PA.
41
- 42 3. The final closure activity would be placement of an engineered surface cover. This
43 surface cover will provide a barrier to infiltration and intrusion. The specific design of
44 the closure cover has not been finalized, but it is likely to be based on the Modified
45 RCRA Subtitle C Barrier concept (RPP-RPT-49701, “Waste Management Area C
46 Closure – Conceptual Design Report”).

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1.7 PREVIOUS PERFORMANCE ASSESSMENTS AND OVERLAPPING ANALYSES

Over the years, numerous PAs relating to various disposal activities at the Hanford Site, meeting the requirements of DOE O 435.1, have been completed, including:

- WHC-EP-0645, “Performance Assessment for the Disposal of Low-Level Waste in the 200 West Area Burial Grounds”
- BHI-00169, “Environmental Restoration Disposal Facility Performance Assessment”
- WHC-SD-WM-TI-730, “Performance Assessment for the Disposal of Low-Level Waste in the 200 East Area Burial Grounds”
- WHC-SD-WM-EE-004, “Performance Assessment of Grouted Double-Shell Tank Waste Disposal at Hanford”
- PNNL-11800, “Composite Analysis for Low-Level Waste Disposal in the 200 Area Plateau of the Hanford Site”
- DOE/ORP-2000-24, Hanford Immobilized Low-Activity Waste Performance Assessment: 2001 Version.

These assessments do not directly pertain to WMA C, but represent a broad base of knowledge and activities for other facilities at Hanford and regionally relevant issues. At several sites, the nature and behavior of the general geological setting is expected to be similar.

A number of documents dealing with assessments for closing tank farms with specific relevance to WMA C have been issued. Early PAs relevant to WMA C include:

- DOE/ORP-2003-11, “Preliminary Performance Assessment for Waste Management Area C at the Hanford Site, Washington”
- RPP-13774, “Single-Shell Tank System Closure Plan.”

These older assessments were updated with current information in recent assessments that include:

- DOE/ORP-2005-01, “Initial Single-Shell Tank System Performance Assessment for the Hanford Site”
- DOE/EIS-0391, “Final Tank Closure and Waste Management Environmental Impact Statement for the Hanford Site, Richland, Washington”
- RPP-PLAN-47559, “Single-Shell Tank Waste Management Area C Pipeline Feasibility Evaluation.”

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1 These more recent assessments provide relevant information to the IPA and are briefly
2 summarized in the following sections.

3 4 **1.7.1 Single-Shell Tank Performance Assessment**

5
6 The SST PA (DOE/ORP-2005-01), that met the requirements of the DOE O 435.1, presented an
7 analysis of the long-term impacts of residual wastes assumed to remain after retrieval of tank
8 wastes and closure of the SST farms. The SST PA was intended to be a comprehensive
9 evaluation of closure of all SST WMAs at Hanford, and included WMA C in its scope, but was
10 not exclusively focused on it.

11
12 The reference case set of parameters and engineering assumptions evaluated in the SST PA was
13 selected to represent a best estimate of the closed facility performance at WMA C. The SST PA
14 also examined a range of values for parameters to support defining the expected performance
15 range of each barrier or feature. To estimate the robustness of the selected set of barriers,
16 alternative conceptualizations were analyzed using variations on the reference case design to
17 establish the level of performance degradation that might occur. Additionally in the SST PA,
18 residual tank waste impacts on groundwater, air resources, and the inadvertent intruder were
19 shown to be limited and well below most important performance objectives for the reference
20 case used in the analysis.

21 22 **1.7.2 Tank Closure and Waste Management Environmental Impact Statement Analysis** 23 **of Waste Management Area C**

24
25 The HCP EIS and subsequent supplemental analysis (DOE/EIS-0222-F; DOE/EIS-0222-SA-01,
26 “Hanford Comprehensive Land-Use Plan Environmental Impact Statement Supplement
27 Analysis”) and RODs [64 FR 61615, “Record of Decision: Hanford Comprehensive Land-Use
28 Plan Environmental Impact Statement (HCP EIS)”; 73 FR 55824] designated a 5,064-hectare
29 (12,513-acre) area within the Central Plateau of Hanford as Industrial-Exclusive. This area,
30 which includes the 200 East and 200 West Areas, includes WMA C. The Industrial-Exclusive
31 designation preserves DOE control of continuing remediation activities and use of the existing
32 compatible infrastructure required to support activities such as radioactive and mixed waste
33 treatment, storage, and disposal. Further, under this designation, DOE continues its Federal
34 waste disposal mission. The Industrial-Exclusive designation also allows for the expansion of
35 existing facilities or the development of new compatible facilities in support of ongoing
36 missions.

37
38 The TC&WM EIS (DOE/EIS-0391) included in its scope an evaluation of residual wastes in
39 WMA C. The EIS also included an evaluation of waste sources in the tank farm, including past
40 tank leaks, retrieval leaks from the tanks, and UPRs from within the WMA C fenceline. In
41 Federal Register notice 78 FR 75913, DOE issued the first in a series of RODs announcing its
42 preferred alternative (Alternative 2B) for wastes contained in underground radioactive waste
43 storage tanks evaluated in the Final TC&WM EIS, DOE/EIS-0391 (2012). Decisions announced
44 in this ROD pertain to each of the three main areas analyzed in the EIS, i.e., tank closure,
45 decommissioning of the Fast Flux Test Facility (FFTF), and waste management. This ROD
46 amends the 1997 Tank Waste Remediation System (TWRS) ROD (62 FR 8693, “Record of

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1 Decision for the Tank Waste Remediation System, Hanford Site, Richland, WA,” February 26,
2 1997).

3
4 As a part of the ROD issued December 13, 2013 (78 FR 75913) arising from the TC&WM EIS,
5 the preferred closure alternative for the SST WMAs was Alternative 2B. This ROD includes
6 retrieval of 99% of the waste volume currently stored in Hanford’s 177 underground storage
7 tanks, landfill closure of the SST farm systems, and operation and maintenance of the tank farms.
8 Tank Closure Alternative 2B considers vitrification treatment of waste from the Hanford
9 200 East and 200 West Area tank farms in accordance with the TWRS EIS ROD and
10 supplemental analyses.

11
12 The end state of the tanks evaluated under Alternative 2B assumes that the individual WMAs of
13 the SST waste system would be closed as landfill units under the requirements of WAC 173-303
14 and DOE O 435.1, as applicable, or decommissioned under DOE O 430.1B, Real Property Asset
15 Management. The tanks and selected ancillary equipment would be filled with grout to
16 immobilize residual waste, prevent long-term degradation of the tanks, and discourage
17 inadvertent intruder access. Under Alternative 2B, removal and replacement of the top 4.5 m
18 (15 ft) of soil was considered for the 241-BX and 241-SX Tank Farms, but no such actions are
19 under consideration for WMA C. The ROD states that decisions on the extent of soil removal or
20 treatment would be made on a tank farm or WMA basis through the RCRA closure permitting
21 process. The closed tank system would be covered with an engineered Modified RCRA
22 Subtitle C Barrier, followed by post-closure care for 100 years.

23
24 The details of the basis for the impacts analyses from WMA C for Alternative 2B within the
25 TC&WM EIS are provided in Appendix F. Because of the importance of the TC&WM EIS in
26 establishing the ROD for landfill closure of WMA C and other SST WMAs, the PA effort
27 evaluated a specific sensitivity case using the current base case numerical model developed for
28 the WMA C PA with the same residual inventories, recharge, and waste release models used for
29 the WMA C model developed for the EIS. A comparison of results of this sensitivity case with
30 comparable results for the WMA C-specific model used in the TC&WM EIS analysis is also
31 described and provided in Appendix G.

32 33 **1.7.3 Waste Management Area C Pipeline Feasibility Study**

34
35 Revision 1 of RPP-PLAN-47559 provided an initial scoping analysis of the post-closure
36 consequences of residual wastes in ancillary equipment. This analysis did not consider residual
37 wastes in tanks. These analyses resulted in the following general conclusions:

- 38
- 39 • For the inadvertent drilling intrusion scenario, a total acute dose to the intruding receptor
40 was well below the generally accepted performance objective for inadvertent intrusion
41 (500 mrem for acute exposure) at closed LLW facilities under DOE O 435.1
42
 - 43 • For groundwater, a peak chronic total dose to the receptor was well below the drinking
44 water standard of 4 mrem/yr
45

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- 1 • For key non-radiological contaminants assumed to be left behind in waste pipelines,
2 human health and environmental impacts via the groundwater pathway were well below
3 groundwater cleanup level.
4
5

6 **1.8 SUMMARY OF KEY ASSESSMENT ASSUMPTIONS**

7

8 This assessment has been structured as a series of sensitivity and uncertainty analyses intended to
9 evaluate the effect of a wide range of assumptions on site evolution and alternative concepts
10 regarding the physical behavior of the site. The alternative analyses include sensitivity cases that
11 evaluate conditions well outside the range of the base case analysis. In all cases the calculations
12 produced results that are below the performance measures. Therefore, none of the assumptions
13 listed in this section are key assumptions to compliance, and there are no specific design
14 variables that must be met in order to meet the regulatory goals of DOE O 435.1.
15

16 An extended list of key assumptions used in the PA are presented in Appendix A. Specific key
17 assumptions are presented here that specifically relate to potential decisions regarding design
18 features and closure of the facility.
19

- 20 • It has been assumed that the landfill closure of WMA C occurs in 2020, consistent with
21 planning assumptions in the TC&WM EIS. The results of the PA are not significantly
22 affected by alternative assumptions about closure timing.
23
- 24 • The engineered cover for WMA C is not yet designed, but is assumed to be similar to the
25 Modified RCRA Subtitle C Barrier that limits infiltration through the waste primarily by
26 evapotranspiration processes (i.e., surface barrier) based on the work done for the
27 Hanford Prototype barrier (DOE/ORP-2008-01, RCRA Facility Investigation Report for
28 Hanford Single-Shell Tank Waste Management Areas, Appendix C). These processes
29 are not modeled directly, but those processes have been studied through field
30 measurements, tracer studies, and numerical models to estimate net infiltration
31 (PNNL-14744, “Recharge Data Package for the 2005 Integrated Disposal Facility
32 Performance Assessment”; PNNL-14960, “200-BP-1 Prototype Hanford Barrier Annual
33 Monitoring Report for Fiscal Year 2004”; “Multiple-Year Water Balance of Soil Covers
34 in a Semiarid Setting” [Fayer and Gee 2006]). Instead, the recommended net infiltration
35 rates from those reports are applied to the area under the engineered cover and are varied
36 spatially and temporally as appropriate according to the estimated or assumed
37 time-dependent performance of a surface barrier.
38
- 39 • The specific formulation of the grout has not yet been established, and site-specific
40 measurements of the chemical influence of the grout have not been performed. The
41 chemical effect of the grout is represented by contaminant-specific distributions of
42 distribution coefficients (K_d), which have been developed from international literature on
43 sorption of radionuclides on cementitious materials. These values are generally
44 consistent with, or more conservative than, comparable values used for the
45 facility-specific grout at the Savannah River F and H tank farm PAs
46 [WSRC-STI-2007-00369, “Hydraulic and Physical Properties of Tank Grouts and Base

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1 Mat Surrogate Concrete for FTF Closure” and WSRC-STI-2007-00607, “Chemical
2 Degradation Assessment of Cementitious Materials for the HLW Tank Closure Project
3 (U)”].
4

- 5 • Inventories of contaminants in retrieved tanks are based on post-retrieval sampling and
6 measurements. It is assumed that the sampling results are representative of the entire
7 waste residuals. Inventories for tanks that have not yet completed retrieval use the best
8 estimates of post-retrieval conditions available at this time. These data have been
9 estimated as of September 30, 2014. Additional sensitivity cases executed based on
10 alternative inventories in the 2009 to 2011 working sessions.
11
12

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2.0 ASSESSMENT CONTEXT

1
2
3 The scope of the PA must be considered within the framework of the HFFACO (Ecology et al.,
4 1989). Appendix I of the HFFACO contains language that broadened the scope of the PA. This
5 definition by the regulatory agencies in Section 2.5 of Appendix I states:
6

7 “Ecology, as the lead agency for SST system closure, EPA, and DOE have elected
8 to develop and maintain as part of the SST system closure plan one performance
9 assessment for the purposes of evaluating whether SST system closure conditions
10 are protective of human health and the environment for all contaminants of
11 concern, both radiological and non-radiological. DOE intends that this
12 performance assessment (PA) will document by reference relevant performance
13 requirements defined by RCRA, HWMA, *Clean Water Act*, *Safe Drinking Water*
14 *Act*, and the *Atomic Energy Act of 1954* (AEA) and any other performance
15 requirements that might be ARARs [*applicable or relevant and appropriate*
16 *requirements*] under CERCLA. The PA is of larger scope than a risk assessment
17 required solely for nonradiological contaminants. The PA is expected to provide
18 a single source of information that DOE can use to satisfy potentially duplicative
19 functional and/or documentation requirements. A PA will be developed for each
20 WMA and will incorporate the latest information available. These PAs will be
21 approved by Ecology and DOE pursuant to their respective authorities. For
22 Ecology approval means incorporation by reference, into the Site-Wide Permit
23 through the closure plans.
24

25 As individual components are retrieved or characterized, or other component
26 closure activities are completed, the resulting component characterization
27 information will be incorporated into the WMA PA to determine its relative risk
28 compared to the entire WMA performance. In doing this, the Parties will be able
29 to make interim closure decisions for individual components. Initially, the
30 WMAPA [*sic*] will be based on assumptions and available data describing
31 component characterization information. As each WMA proceeds toward
32 closure, its respective PA will be updated to address all pertinent new results and
33 findings – and will, as a minimum, incorporate the following results as they
34 become available: actual volumes of tank waste residuals left after retrieval,
35 results of leak investigations, new geologic and ancillary equipment waste
36 characterization information, and the results of new barrier and tank residual
37 stabilization and fill performance studies and tests. Final WMA closure decisions
38 will be made after all components are retrieved and/or characterized, and all other
39 component closure activities have been completed and a final WMA PA is
40 completed.”
41

42 Note: Underlining is added to emphasize key points in the scope of the HFFACO Appendix I
43 PA.
44

45 Based on the regulatory requirements outlined above, the closure “performance assessment” as it
46 is defined in HFFACO Appendix I will contain three major components, and is a broader

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1 analysis than “performance assessment” as it is defined in DOE O 435.1. It is therefore
2 important to distinguish between the two to avoid confusion about the term “performance
3 assessment.” For the purposes of this report, the term “Appendix I performance assessment”
4 (IPA) will be used to refer to the HFFACO Appendix I analysis, whereas when the simpler term
5 “performance assessment” (PA) is used, it will refer solely to the DOE M 435.1-1 definition of
6 “performance assessment.”
7

8 The three major components of the IPA include: (1) a baseline risk assessment that evaluates
9 human and ecological risks for current environmental contamination conditions, (2) an
10 assessment of a closed WMA C driven by the regulatory requirements of HFFACO Appendix I
11 for hazardous constituents, and (3) a long-term PA on the fate and transport of radionuclide tank
12 residuals in a closed WMA C driven by the regulatory requirements of DOE O 435.1. This third
13 component of the IPA is the topic of this report, and will be supplemented by additional
14 documents that detail the results of other two analysis components.
15

16 The baseline risk assessment, which is the first component of the IPA, presents the risks and
17 hazard impacts from releases of radionuclides and hazardous substances to the environment from
18 current contamination in the absence of any actions to control or mitigate these releases. Under
19 either the CERCLA or RCRA Corrective Action processes, a baseline risk assessment is
20 completed at contaminated waste sites prior to remediation activities to establish a need for
21 action. A baseline risk assessment is also used by Ecology to determine cleanup levels and
22 assess the performance of remedial actions against the Model Toxics Control Act
23 (RCW 70.105D, “Hazardous Waste Cleanup — Model Toxics Control Act”) cleanup levels (see
24 WAC 173-340-740, “Unrestricted Land Use Soil Cleanup Standards”; WAC 173-340-745, “Soil
25 Cleanup Standards for Industrial Properties”; and WAC 173-340-747, “Deriving Soil
26 Concentrations for Groundwater Protection”). An initial version of the baseline risk assessment
27 has been prepared (RPP-RPT-58329) to support the RCRA Facility Investigation of WMA C
28 (RPP-RPT-58339). As this version of the baseline risk assessment is updated, it will be
29 supplemented by results of an analysis of past leaks and releases at WMA C that will include a
30 scoping analysis and forward projection of the potential radiological and hazardous chemical
31 impacts from past leaks and releases into the future.
32

33 The second component of the WMA C IPA will be an initial assessment of long-term impacts of
34 hazardous chemical constituents within the residual wastes in tanks and ancillary equipment left
35 in a closed WMA C. This component of the IPA will be documented in a companion report to
36 this current PA.
37

38 The third component of the IPA for WMA C is the PA required for radioactive constituents of
39 the residual wastes in tanks and ancillary equipment in a closed WMA C under DOE O 435.1.
40 This component is the sole focus of this report.
41

42 As identified in Section 1, this PA satisfies a part of the IPA requirements outlined in Appendix I
43 of the HFFACO Action Plan. The PA is limited to the analyses of impacts from radiological
44 waste constituents from residual wastes in tanks and ancillary equipment, which are anticipated
45 to be left in WMA C after closure, and is expected to satisfy those requirements under
46 DOE O 435.1.

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1 This section on Assessment Context includes a description of performance objectives and
2 performance measures along with the timing and locations for points of assessment. It is
3 comprised of the following subsections:
4

- 5 • Public Protection Performance Objectives and Measures (Section 2.1)
- 6 • Point of Assessment Timing and Assumptions (Section 2.2)
- 7 • Assessment Period (Section 2.3)
- 8 • Modeling Approach (Section 2.4)
- 9 • Hypothetical Inadvertent Intrusion (Section 2.5)
- 10 • Reasonable Efforts To Minimize Releases (Section 2.6).

13 **2.1 PUBLIC PROTECTION PERFORMANCE OBJECTIVES AND MEASURES**

14
15 An extended discussion of the full set of HFFACO Appendix I regulatory requirements and other
16 elements of the assessment context is presented in RPP-RPT-41918. The performance objectives
17 under HFFACO Appendix I comprise a combination of DOE O 435.1, RCRA closure
18 requirements, and Ecology requirements. For the current report, which is focused on the
19 requirements of DOE O 435.1, a subset of these regulatory requirements is applicable. This
20 subset of the overall requirements is shown in Table 2-1.
21

23 **2.2 POINT OF ASSESSMENT AND TIMING ASSUMPTIONS**

24
25 As previously identified, the TC&WM EIS ROD for landfill closure of SSTs was published in
26 the Federal Register on December 13, 2013. For the landfill closure of WMA C, site closure is
27 assumed to occur at year 2020, at which time the tanks are assumed to be filled with grout and
28 covered with a final closure cover. The point of assessment and timing assumptions are
29 consistent with the requirements of DOE O 435.1 and HFFACO. It is assumed for the purposes
30 of this PA that institutional control and societal memory are retained for 100 years after the year
31 of closure, based on the standard DOE O 435.1 requirement for inadvertent human intrusion.
32 The point of assessment for all-pathways (i.e., combined doses for the groundwater and air
33 pathways) and groundwater protection analyses is 100 m (328 ft) from the downgradient
34 fenceline of WMA C per DOE G 435.1-1, Chapter IV – Low Level Waste Requirements. In
35 order to ensure consistency in the assessment, hazardous chemicals will also be evaluated at this
36 point in the companion report that addresses these requirements.
37

38 The concentrations used for comparison with the performance measures for water resource
39 protection are the peak concentrations in groundwater at that distance from the facility,
40 calculated across a spatial plane at 100 m (328 ft) downgradient of the facility fenceline. These
41 concentrations are strictly applicable solely to the Ecology water resources performance
42 objectives. Doses calculated for the all-pathways (i.e., combined groundwater and air pathways)
43 performance objective apply to a point of exposure at which people might be exposed (i.e., at the
44 wellhead of a pumping well) at 100 m downgradient of the facility fenceline. For consistency
45 and simplicity, the peak concentrations in groundwater calculated for comparison with water
46 resource protection are used as the concentration in the all-pathways analyses. Since taking

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1 account of the well will only have a potential to dilute the groundwater concentrations, using
 2 peak groundwater concentrations would give similar or higher dose calculations compared to
 3 using wellhead concentrations.
 4

Table 2-1. Exposure Scenarios, Performance Objectives and Measures, and Points of Assessment for the Waste Management Area C Performance Assessment.

Exposure Scenario	Performance Objective and Measures	Point of Assessment	
		Operational and Active Institutional Control Periods ^a	Post-Institutional Control Period
All-pathways ^b	25 mrem/yr ^c	Facility boundary	100 m (328 ft) ^d
Air pathway ^b	10 mrem/yr ^c	Facility boundary	100 m (328 ft) ^d
Radon ^b	20 pCi/m ² /s	Flux rate at facility surface	Flux rate at facility surface
	0.5 pCi/L ^e	Facility boundary	100 m (328 ft) ^d
Water resources	Washington Department of Ecology requirements on concentrations of radionuclides	At the source and 100 m (328 ft) ^d	100 m (328 ft) ^d
Intruder ^b	100 mrem/yr Chronic ^{c, f}	Not applicable	Facility
	500 mrem Acute ^{c, f}	Not applicable	Facility

^a The active institutional control period includes final closure.

^b Chapter IV – Low-Level Waste Requirements of DOE M 435.1-1, Radioactive Waste Management Manual.

^c Excluding radon in air.

^d The point of highest projected dose or concentration beyond a 100 m (328 ft) buffer zone surrounding the disposed waste. Additionally, concentrations found in tank residuals will be compared against the standard Model Toxics Control Act three-phase model.

^e Alternative radon Performance Objective.

^f Performance Measure.

5
 6 Comparison with the radon performance objective has been evaluated using the surface flux
 7 criterion in Table 2-1, applied at the top of the disposal cover.
 8

9 The intruder protection objective has been applied consistent with DOE O 435.1 principles and
 10 guidance. The facility has been evaluated for credible exposure situations, taking account of the
 11 facility design and local construction and drilling practices. The closed facility is assumed to
 12 remain under institutional control for a period of 100 years after closure, at which time control
 13 and memory of the facility is assumed to be lost, and potential inadvertent human intrusion can
 14 occur.
 15
 16

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2.3 ASSESSMENT PERIOD

The DOE O 435.1 compliance time period for a PA is 1,000 years after closure. Longer time frames (10,000 years) are included in the analysis per NRC draft guidance¹ (NUREG-1854, NRC Staff Guidance for Activities Related to U.S. Department of Energy Waste Determinations – Draft Final Report for Interim Use, Section 4.1.1.1) and as a sensitivity and uncertainty analysis component per DOE O 435.1 to provide information to decision makers about potential long-term doses, but doses after 1,000 years need not be directly compared with performance objectives and measures of the DOE Order. The closed facility is assumed to remain under institutional control for a period of 100 years after closure, at which time control and memory of the facility is assumed to be lost. This assumption is applied primarily for the purpose of comparison with the performance measures related to inadvertent human intrusion in DOE O 435.1, and does not represent a DOE intent to release the facility in the future (see DOE P 454.1, Use of Institutional Controls).

2.4 MODELING APPROACH

This section provides an overview of the modeling approach for evaluation of 1) source-term release; 2) contaminant fate and transport along the groundwater pathway; 3) contaminant fate and transport along the air pathway; and 4) exposure and dose analysis. A schematic representation of this overall modeling approach is provided in Figure 2-1.

2.4.1 Source Term Release

For source-term release in the PA effort, contaminant release for the residual wastes and subsequent contaminant release for the grouted tank and ancillary equipment to the surrounding environment was performed using a system-level model based on GoldSim[®] using its contaminant transport module (see Figure 2-1). The source term considers processes associated with release of contaminants from residual waste into the natural environment. Separate source terms are considered for each of the twelve 100-series tanks, four 200-series tanks, C-301 catch tank, 244-CR vault, and pipelines, resulting in 19 separate source terms. The inventory used in the source term model includes the current estimate of the inventory and residual volume (see Section 3.2). Source terms for pits and diversion boxes are not explicitly considered but are incorporated as part of the pipeline source term.

Both mineral phase solubility-limited and matrix degradation rate-limited processes are considered for release of contaminant from the waste. These conceptual models are based on observations made through multi-year leaching tests and identification of mineral phases as

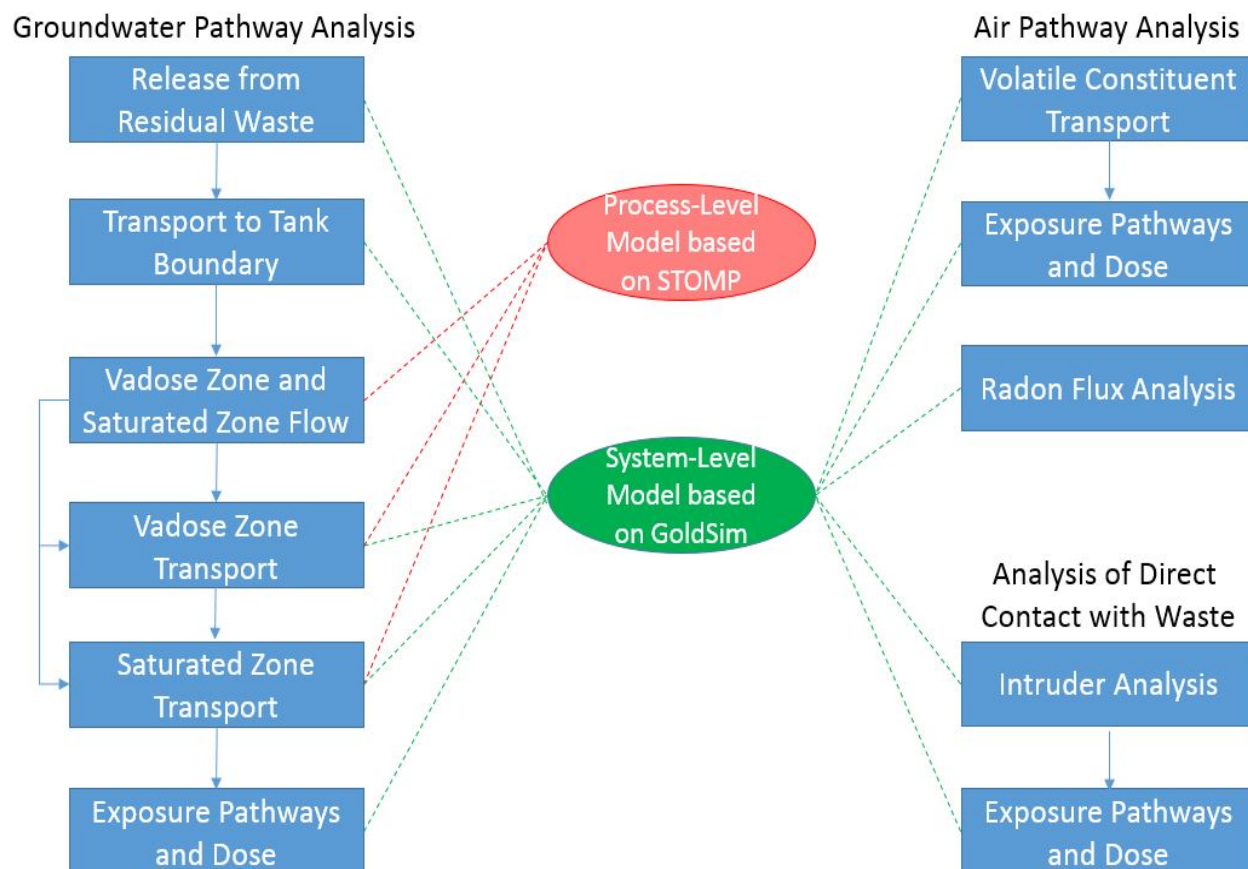
¹ On March 26, 2015, NRC issued a proposed revision to 10 CFR Part 61 and associated guidance on treatment of timeframes in performance assessment (80 FR 16082, “Low-Level Radioactive Waste Disposal”; NUREG-2175, Guidance for Conducting Technical Analyses for 10 CFR Part 61 – Draft Report for Comment). At this time these regulatory changes and associated guidance are in the public comment period, and are not completed. Consequently, they are not addressed in this report.

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1 presented in Section 5. The following release mechanisms are considered based on experimental
 2 results:

- 3
- 4 • a matrix-degradation-rate-based release of ^{99}Tc , and
- 5 • solubility-controlled releases of uranium.
- 6

7 **Figure 2-1. Schematically Overview of the Model Approach for the**
 8 **Waste Management Area C Performance Assessment.**
 9



10 GoldSim[®] simulation software is copyrighted by GoldSim Technology Group LLC of Issaquah, Washington (see
 11 <http://www.goldsim.com>).

12 Subsurface Transport Over Multiple Phases (STOMP[®]) is copyrighted by Battelle Memorial Institute, 1996.

13
 14
 15 The source term processes that are considered in the post-closure period include releases of
 16 contaminants from residual waste, and their transport to the underlying vadose zone via either
 17 diffusion or advection out of the tank structures filled with grout and ancillary equipment.

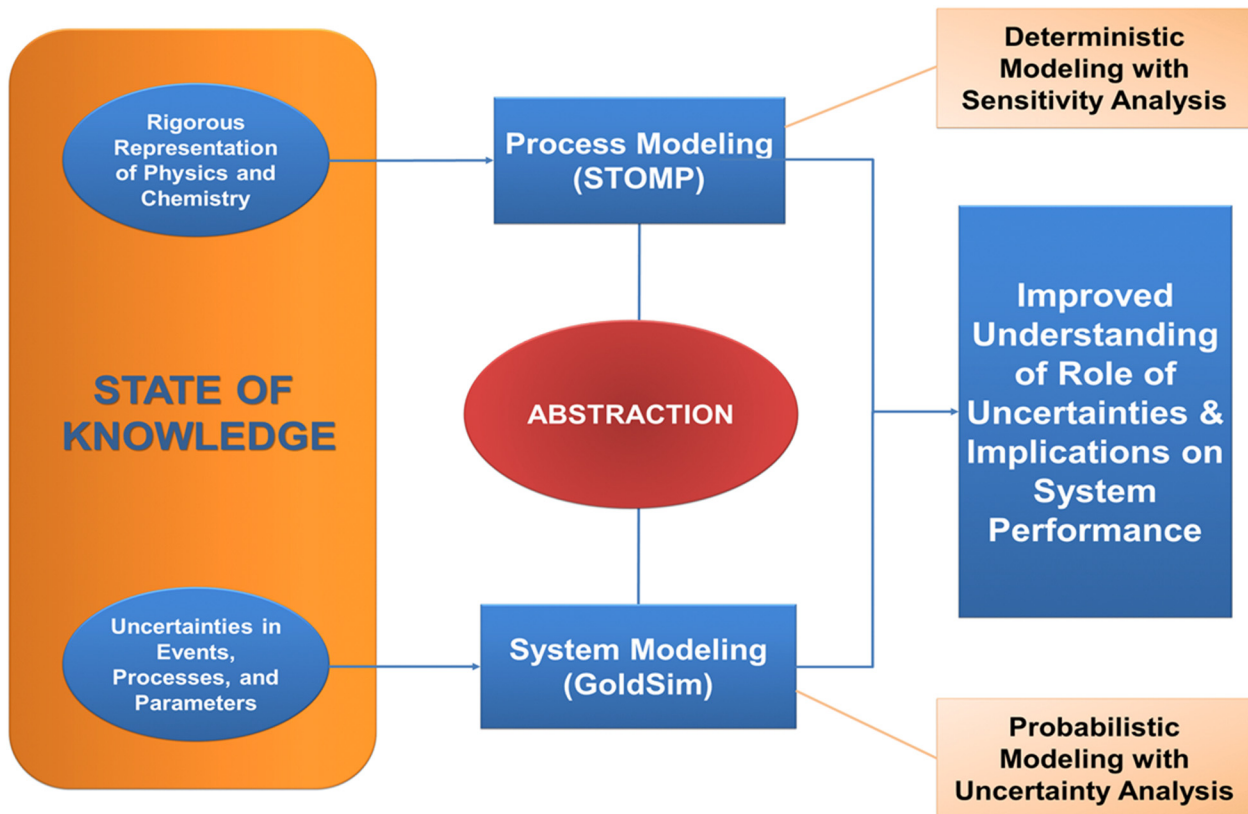
18
 19 The specific details of the conceptual and mathematical models of the source term release from
 20 the waste residuals into the surrounding environment as implemented in the system model based
 21 on GoldSim[®] are discussed in Sections 6.2.1 and 6.3.1, respectively.
 22

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2.4.2 Contaminant Fate and Transport along the Groundwater Pathway

For simulating contaminant fate and transport along groundwater, the PA is being conducted using complementary approaches, including both deterministic and probabilistic approaches (see Figure 2-2). Deterministic analyses use detailed representations of the geological system that are implemented in STOMP[®], so that influences of relevant features and processes on water flow and radionuclide transport in groundwater can be evaluated. However, the model for evaluating flow requires significant computational time, limiting its ability to fully address parameter uncertainties using Monte Carlo analyses. As a result, the deterministic analyses are augmented using probabilistic analyses for an abstracted model of the groundwater system. The abstracted model, implemented in GoldSim[®], will use probability density functions to represent the uncertainty in input parameters and demonstrate their influence on contaminant transport predictions. Consistency between the probabilistic GoldSim[®]-based system model and the physically-based STOMP[®] model is achieved through an abstraction process, in which the STOMP[®] flow fields are used as inputs to the GoldSim[®]-based model. This approach assures consistency between the flow field calculated using STOMP[®] and the flow field needed by GoldSim[®].

Figure 2-2. Complimentary Use of Process-Level and System-Level Models for Groundwater Pathway in the Waste Management Area C Performance Assessment.



GoldSim[®] simulation software is copyrighted by GoldSim Technology Group LLC of Issaquah, Washington (see <http://www.goldsim.com>).

Subsurface Transport Over Multiple Phases (STOMP[®]) is copyrighted by Battelle Memorial Institute, 1996.

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1 The abstraction approach assures that, for a specific set of input parameters for flow, the flow
2 field in both models is consistent, differing only in the discretization of the two models. This
3 approach is extended to support probabilistic analyses as follows. A set of STOMP[®] analyses
4 are conducted for a discrete set of combinations of input parameters, selected to span the range
5 of values in the input parameters. The outputs from these flow analyses are used to construct a
6 response surface representation of the flow for the full range of input parameters. This response
7 surface is constructed by interpolating between the STOMP[®]-calculated flow rates to give an
8 approximation to the flow field for the full range of input parameters. The response surface is
9 then used in the probabilistic analyses by sampling the input parameters, and using the response
10 surface to represent the flow field for the sampled input parameters.

12 **2.4.3 Contaminant Fate and Transport along the Air Pathway**

14 For simulating contaminant fate and transport along the air pathway, the PA evaluates gases and
15 vapors that could travel upward from the residual inventory within tanks and ancillary equipment
16 through the surface barrier to the ground surface using the system-level model based on
17 GoldSim[®] (see Figure 2-1). The principal mechanism by which nuclides migrate from the waste
18 to the ground surface is gaseous diffusion. For tanks, in which the residual waste is
19 predominantly on the bottom of the tank, this means that the gases are transported through the
20 tank infill grout, the tank dome, the soil overburden, and the surface barrier. For pipelines, the
21 diffusion would occur through the soil overburden and the surface barrier.

23 Releases to the atmospheric pathway and groundwater pathway begin at the start of the
24 simulation. The partitioning of inventory into the aqueous and gaseous phase occurs within the
25 source-term model (in the residual waste layer). The mass partitioned into the aqueous phase is
26 then available for transport to the underlying vadose zone, while the partitioned fraction in the
27 gas phase is available for upward transport to the atmosphere. Although diffusive path length for
28 the gas phase can vary based on lateral movement, in order to maximize the flux, only the
29 shortest vertical upward path length is considered. In addition, to maximize the upward transport
30 through the gas phase, the downward flow of water above the residual waste location is not
31 modeled. Any physical effect of surface barrier on gaseous flux is also ignored.

33 Of the radionuclides contained in residual inventory at closure (Section 3), four could potentially
34 originate as gas:

- 36 • Carbon-14 as CO₂ gas
- 37 • Hydrogen-3 (tritium) as H₂ gas
- 38 • Iodine-129 as I₂ gas
- 39 • Radon-222 as radon gas.

41 A separate calculation, specific for radon using the GoldSim[®] system model, is used for
42 comparisons with the performance objective of 20 pCi/m²/s⁻¹ for radon flux at the surface of the
43 disposal facility.

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1 The specific details of the conceptual and mathematical models of the contaminant fate and
2 transport along the air pathway as implemented in the system model based on GoldSim[®] are
3 discussed in Sections 6.2.2 and 6.3.2.5, respectively.
4

5 **2.4.4 Exposure and Dose Analysis for Comparison with Performance Objectives**

6

7 For the exposure and dose analysis performed, the PA effort examined the combined doses from
8 the groundwater and air pathways dose that resulted in the all-pathways doses using the
9 system-level model based on GoldSim[®] (see Figure 2-1).
10

11 To meet the DOE O 435.1 requirements, an all-pathways farmer scenario is implemented to
12 calculate the total effective dose equivalent for comparison to the performance objective of
13 25 mrem, which is the total effective dose equivalent in a year from all exposure pathways,
14 excluding the dose from radon and progeny in air. In this scenario, calculations are performed
15 based on predicted radionuclide transport through the groundwater pathway and atmospheric
16 pathway, and exposure at the point of contact.
17

18 For the groundwater pathway part of the all-pathways dose analysis, the assessment assumes the
19 individual who receives dose is a Representative Person (“ICRP Publication 101a: Assessing
20 Dose of the Representative Person for the Purpose of the Radiation Protection of the Public”
21 [ICRP 2006]) who resides near the WMA C tank farm and draws contaminated water from a
22 well downgradient of WMA C. The all-pathways Representative Person is assumed to use the
23 water to drink, irrigate crops, and water livestock. The conceptual and mathematical models for
24 the specific implementation of the dose analysis for the groundwater pathway in the system-level
25 model based on GoldSim[®] is described in Sections 6.2.3 and 6.3.3.1, respectively.
26

27 For the atmospheric transport pathway, the following three exposure routes are considered for
28 the receptor residing 100 m (328 ft) downgradient of the facility fenceline:
29

- 30 • Air immersion
- 31 • Inhalation of dust
- 32 • External exposure to radiation from the contaminated ground surface.
33

34 Calculation of the dose of the air pathway for purposes of comparison with the all-pathways and
35 air pathway performance objectives considers the effects of releases of tritium, ¹⁴C, and ¹²⁹I and
36 specifically excludes the effects of radon and its progeny in air.
37

38 The conceptual and mathematical models for the specific implementation for the air pathway of
39 the dose analysis in the system-level model based on GoldSim[®] are described in Sections 6.2.3
40 and 6.3.3.2, respectively.
41

42 **2.5 HYPOTHETICAL INADVERTENT INTRUSION**

43

44 To meet the DOE O 435.1 requirements, a hypothetical inadvertent intruder scenario is
45 implemented to calculate the total effective dose equivalent for comparison to the performance
46

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1 measure of 500 mrem for acute exposure and 100 mrem/yr for chronic exposures. These
2 calculations have been implemented in the system-level model based on GoldSim[®] (see
3 Figure 2-1).

4
5 Calculation in the PA takes account of the potential for future human actions resulting in
6 inadvertent intrusion into WMA C after the assumed 100-year period of institutional control.

7
8 Protection of inadvertent intruders may be accomplished through one of several strategies. The
9 combination of strategies is intended to ensure that adequate protection of the inadvertent
10 intruder is achieved (“Safety assessment for near-surface disposal of low- and intermediate-level
11 radioactive waste” [Kozak 2010]). These strategies are

- 12
- 13 • Depth of disposal,
- 14 • Institutional controls,
- 15 • Control of waste concentrations, and
- 16 • Intruder barriers.
- 17

18 The combination of these strategies is used to minimize the likelihood of an intrusion event
19 occurring, or to minimize the consequences of the intrusion event should it occur. The end state
20 of WMA C contains features that support all four of these strategies for protection of the
21 inadvertent intruder.

22
23 Controlling the depth of disposal has long been a key parameter for evaluating intrusion
24 scenarios. The NRC, in its development of its regulation for near-surface disposal (10 CFR 61)
25 examined a number of alternative ways in which an inadvertent human intruder might disrupt a
26 waste trench (NUREG/CR-4370, Update of Part 61 Impacts Analysis Methodology). An
27 underlying concept in the NRC analyses is that the number of potential types of intrusion
28 activities that could result in an inadvertent human intrusion decreases quickly with depth, and
29 that therefore the likelihood of an intrusion event decreases with depth. In the requirements for
30 disposal of Class C waste established in 10 CFR 61.55, this concept was made explicit: Class C
31 waste “must be disposed of so that the top of the waste is a minimum of 5 meters below the top
32 surface of the cover or must be disposed of with intruder barriers that are designed to protect
33 against an inadvertent intrusion for a least 500 years.” [10 CFR 61, Subpart D, § 61.52, Land
34 disposal facility operation and disposal site closure, subsection (a)(2)].

35
36 This concept was also made explicit in international guidance by the Nuclear Energy Agency of
37 the Organisation for Economic Co-operation and Development (OECD) (“Shallow Land
38 Disposal of Radioactive Waste: Reference Levels for Acceptance of Long-Lived Radionuclides”
39 [NEA 1987]), who introduced the concept of the “normal residential intrusion zone (NRIZ),”
40 which represented the depth of a foundation of a residential home. This zone was stated
41 nominally to be about 3 m (10 ft) deep, but which could vary according to site-specific
42 considerations. This approach was intended to account, to a certain extent, for the effect
43 introduced by differing depths for excavating foundations in different locations.

44
45 The current conceptual design of the Modified RCRA Subtitle C Barrier is based on
46 DOE/RL-93-33, Focused Feasibility Study of Engineered Barriers for Waste Management Units

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1 in the 200 Areas. The modified RCRA Subtitle C Barrier design described by DOE/RL-93-33
2 provides 1.7 m (5.6 ft) of depth in its basic design. However, on page 3-10 of DOE/RL-93-33, it
3 is noted that to meet Class C depth of disposal requirements, “the thicknesses of one or more of
4 the barrier layers (e.g., grading fill [Layer 8] or topsoil [Layers 1 and/or 2]) could be modified
5 (i.e., increased) to conform to” a 5 m (16.4 ft) depth. Therefore, consistent with these design
6 considerations, for the purposes of this PA, it is assumed that the modified RCRA Subtitle C
7 barrier is designed to provide at least 5 m (16.4 ft) depth to the top-most waste zone in the closed
8 configuration.

9
10 The closed tank farm has several additional features that will act to deter intrusion. The tank
11 dome materials are reinforced concrete and exhibit only minor degradation (see
12 RPP-RPT-50934, “Inspection and Test Report for the Removed 241-C-107 Dome Concrete” and
13 RPP-RPT-58254, “Concrete Core Testing Report for the Single-Shell Tank 241-A-106 Sidewall
14 Coring Project”), so they retain substantial strength to resist an intrusion event. Similarly, the
15 infill grout that will be added to the tanks in the closure process will have substantial structural
16 strength and the ability to resist intrusion. These features of the system make intrusion into tank
17 residuals very unlikely. Furthermore, intrusion into ancillary equipment would produce similar
18 or greater consequences to intrusion into tank waste. Consequently, the primary focus for
19 intrusion into WMA C considers an intrusion event into ancillary equipment. Intrusion into tank
20 wastes will be considered only as a sensitivity analysis for comparison with intrusion into
21 ancillary equipment.

22
23 Based on these considerations, the following approach is taken to evaluating inadvertent human
24 intrusion.

- 25
- 26 • The only credible intrusion event is a drilling event. Depth of disposal together with
27 concrete and grout intrusion barriers limit the types of events that may be considered
28 credible.
 - 29
 - 30 • The intrusion is assumed to be into the ancillary equipment rather than a tank. This type
31 of event is more credible than a tank intrusion, since the tank dome and grout form a
32 substantial intruder protection barrier.
 - 33
 - 34 • The driller is assumed to penetrate a 7.6-cm (3-in.)-diameter waste transfer pipeline that
35 is assumed to be 5% full of waste.
 - 36
 - 37 • The drilling event is assumed to occur any time after 100 years post-closure.
 - 38
 - 39 • The acute exposure to the driller is calculated using assumptions about the duration of the
40 drilling based on present day drilling methods at the Hanford Site.
 - 41

42 The conceptual and calculational models for the specific implementation for the acute and
43 chronic hypothetical inadvertent intruder scenarios in the system-level model based on
44 GoldSim[®] are described in Section 9.2 and 9.3, respectively.

45
46

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2.6 REASONABLE EFFORTS TO MINIMIZE RELEASES

DOE O 458.1, Radiation Protection of the Public and the Environment requires the application of a graded approach to consider optimization of the disposal system to keep doses to members of the public ALARA. A feature of DOE O 435.1 compared to earlier DOE Orders is the removal of specific performance objectives for ALARA based on the view that, for disposal, ALARA is a process to reduce potential doses to the public that is not amenable to numerical criteria to limit releases (National Council on Radiation Protection [NCRP] Report No. 152, "Performance Assessment of Near-Surface Facilities for Disposal of Low-Level Radioactive Waste"). Since numerical ALARA is not directly applicable to post-closure conditions of a closed disposal facility, the evaluation should instead address whether reasonable efforts have been made to minimize post-closure releases from the facility.

For WMA C, the process to minimize releases to the extent practicable is an intrinsic part of the retrieval and closure processes. The established retrieval criteria for SSTs are as defined in the HFFACO, Milestone M-045-00:

"Closure will follow retrieval of as much tank waste as technically possible, with tank waste residues not to exceed $[10.2 m^3]$ 360 cubic feet (cu. ft.) in each of the 100 series tanks, $[0.8 m^3]$ 30 cu. ft. in each of the 200 series tanks, or the limit of waste retrieval technology capability, whichever is less. If the DOE believes that waste retrieval to these levels is not possible for a tank, then DOE will submit a detailed explanation to EPA and Ecology explaining why these levels cannot be achieved, and specifying the quantities of waste that the DOE proposes to leave in the tank. The request will be approved or disapproved by EPA and Ecology on a tank-by-tank basis."

When DOE completes retrieval of waste from a tank, DOE provides documentation to Ecology, known as a Retrieval Completion Certification (RCC), that DOE has completed retrieval of that tank. The RCC describes the technological approaches used to remove waste to the extent practicable. Therefore, the efforts to minimize releases from the closed facility using retrieval of waste are extensively documented and go through a regulatory review and approval process.

In addition to retrieval, releases from the facility can be minimized using design and closure methods. Alternative methods for closing the SSTs were evaluated as part of the scope of the TC&WM EIS (DOE/EIS-0391). Under the Tank Closure Alternatives, DOE evaluated each of the primary tank closure components, specifically, storage, retrieval, treatment, and disposal of tank waste and closure of the SST system. The TC&WM EIS considered a number of alternative options for retrieval, treatment, and closure of the SSTs. Specifically for residual wastes, these alternatives considered several possible approaches for SST closure, with an associated range of implications for long-term releases from the closed WMA C, as follows.

- Alternative 1: No action alternative.
- Alternative 2a: Retrieval of 99% of waste from the SSTs. The SST system would not be closed.

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- 1 • Alternatives 2b, 3, and 6c: Retrieval of 99% of waste from the SSTs. Landfill closure of
2 all SSTs under RCRA with the SSTs covered with an engineered, modified RCRA
3 Subtitle C barrier designed to provide 500-year protection. Under these alternatives,
4 contaminated soil would be removed down to 4.6 m (15 ft) at the 241-BX and
5 241-SX Tank Farms and replaced with clean soil from onsite sources. The 4.6-m (15-ft)
6 depth would allow removal of some of the ancillary equipment prior to closure.
7
- 8 • Alternative 4: Retrieval of 99.9% of the waste from the SSTs. Selective clean closure of
9 241-BX and 241-SX Tank Farms, which means the tanks, ancillary equipment, and
10 contaminated soil would be removed, and the remaining tank farms (including WMA C)
11 would be closed as landfills and covered with an engineered, modified RCRA Subtitle C
12 barrier.
13
- 14 • Alternative 5: Retrieval of 90% of the waste from the SSTs. The SST system would be
15 closed as a landfill and covered with an engineered Hanford barrier, a multi-layer barrier
16 designed to provide 1,000-year protection.
17
- 18 • Alternatives 6a and 6b: Retrieval of 99.9% of the waste from the SSTs. The SST system
19 would be clean closed. Here, clean closure meant the removal or remediation of all
20 hazardous waste such that further regulatory control under RCRA is not necessary.
21

22 Alternative 2b was selected as the preferred option in a ROD resulting from the EIS
23 consideration of these options (78 FR 75913). By evaluating these alternatives, DOE has
24 demonstrated reasonable efforts to minimize releases associated with the end state of WMA C.
25
26

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3.0 SITE AND FACILITY CHARACTERISTICS

1
2
3 This section provides descriptive information relevant to the WMA C site, environment, and
4 facility to provide the basis for a conceptual model of how radionuclides and hazardous
5 chemicals may be released following closure of the WMA. The organization of this section was
6 taken from Performance Assessment Annotated Outline for Chapter Four given in
7 DOE-STD-XXX, Radioactive Waste Management Disposal Authorization Statement Technical
8 Basis Documentation Technical Standard. It is comparable to the information found in
9 Chapter 3 “Physical Characteristics of the Study Area” in the more recent remedial
10 investigations/feasibility studies (RI/FSs) (e.g., DOE/RL-2010-97, Remedial Investigation/
11 Feasibility Study for the 100-KR-1, 100-KR-2, and 100-KR-4 Operable Units, Draft A).
12

13 The assessment of radionuclide and hazardous chemical transport from WMA C and the
14 resulting human exposure from release of those contaminants into the environment requires
15 careful consideration of factors affecting transport processes and the potential for exposure.
16 Topographic features and hydrogeologic characteristics strongly affect the fate and transport of
17 contaminants potentially released from the closed site. Projected land use and population
18 distributions affect the estimation of impacts from human exposure. Facility features control
19 how contaminants would be released and the rate at which they are released from the facility.
20 The waste inventory, concentration, volume, and form affect the magnitude and rate of
21 constituent releases from the source term. Each of these topics is discussed in the following
22 sections.
23
24

3.1 SITE CHARACTERISTICS

25
26
27 The relevant natural and demographic characteristics and data for WMA C and the surrounding
28 area are given in this section. The purpose of this information is to provide basis for the site
29 conceptual model and method of analysis in sufficient detail to support the PA required by
30 HFFACO (Ecology et al. 1989) Appendix I Section 2.5. Detailed information on the topics
31 given in this section can be found in the data packages produced for the WMA C PA scoping
32 session meetings that took place from May 2009 through May of 2011, as well as new
33 characterization documents that have been released since the end of the scoping sessions.
34 References to the detailed information are provided in the summary descriptions. A listing of the
35 scoping sessions and associated data packages are given in the Introduction and Appendix A.
36

3.1.1 Geography and Demography

37
38
39 This section describes the geography and demography of the Hanford Site, including a
40 description of the use of adjacent lands, the current population database, the socioeconomics of
41 the area, past and planned DOE activities, and the results of an investigation of future uses
42 conducted for inclusion in the “Final Hanford Comprehensive Land-Use Plan Environmental
43 Impact Statement” and associated ROD (DOE/EIS-0222-F, 64 FR 61615). Additional detailed
44 information on the geography and demography of the site can be found in Revision 18 of
45 PNNL-6415, “Hanford Site National Environmental Policy Act (NEPA) Characterization.”
46

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3.1.1.1 Site Location

3.1.1.1.1 Hanford Site. The Hanford Site encompasses ~1,517 km² (~586 mi²) in Benton, Franklin, and Grant Counties, located in south-central Washington State (Figure 3-1) within the semi-arid Pasco Basin of the Columbia Plateau. Nearby towns are Richland (40 km [25 mi] to the southeast) and Yakima (80 km [50 mi] to the west), with the nearby major metropolitan areas being Spokane (201 km [125 mi] to the northeast), Seattle (241 km [150 mi] to the northwest) and Portland, Oregon (~400 km [~250 mi] downstream on the Columbia River). The Hanford Site stretches ~48 km (~30 mi) north to south and ~38 km (~24 mi) east to west, immediately north-northwest of the confluence of the Yakima and Columbia Rivers, the Cities of Kennewick, Pasco, and Richland (the Tri-Cities), and the City of West Richland.

The Columbia River flows eastward through the northern part of the Hanford Site and then turns south, forming part of the eastern Site boundary. This section of the river is known as the Hanford Reach and is a free-flowing section of the Columbia River, ~82 km (~51 mi) long. It is named after a large northward bend in the river's otherwise southbound course. It is the only section of the Columbia River in the U.S. that is neither tidal nor part of a reservoir. The following seven dams are upstream of the Hanford Site and are listed from closest to furthest from Hanford: Priest Rapids, Wanapum, Rocky Island, Rocky Reach, Wells, Chief Joseph, and Grand Coulee. Other important rivers near the Hanford Site are the Yakima River to the south and southwest and the Snake River to the east. The Cascade Mountains, which are ~160 km (100 mi) to the west, have an important effect on the climate of the area.

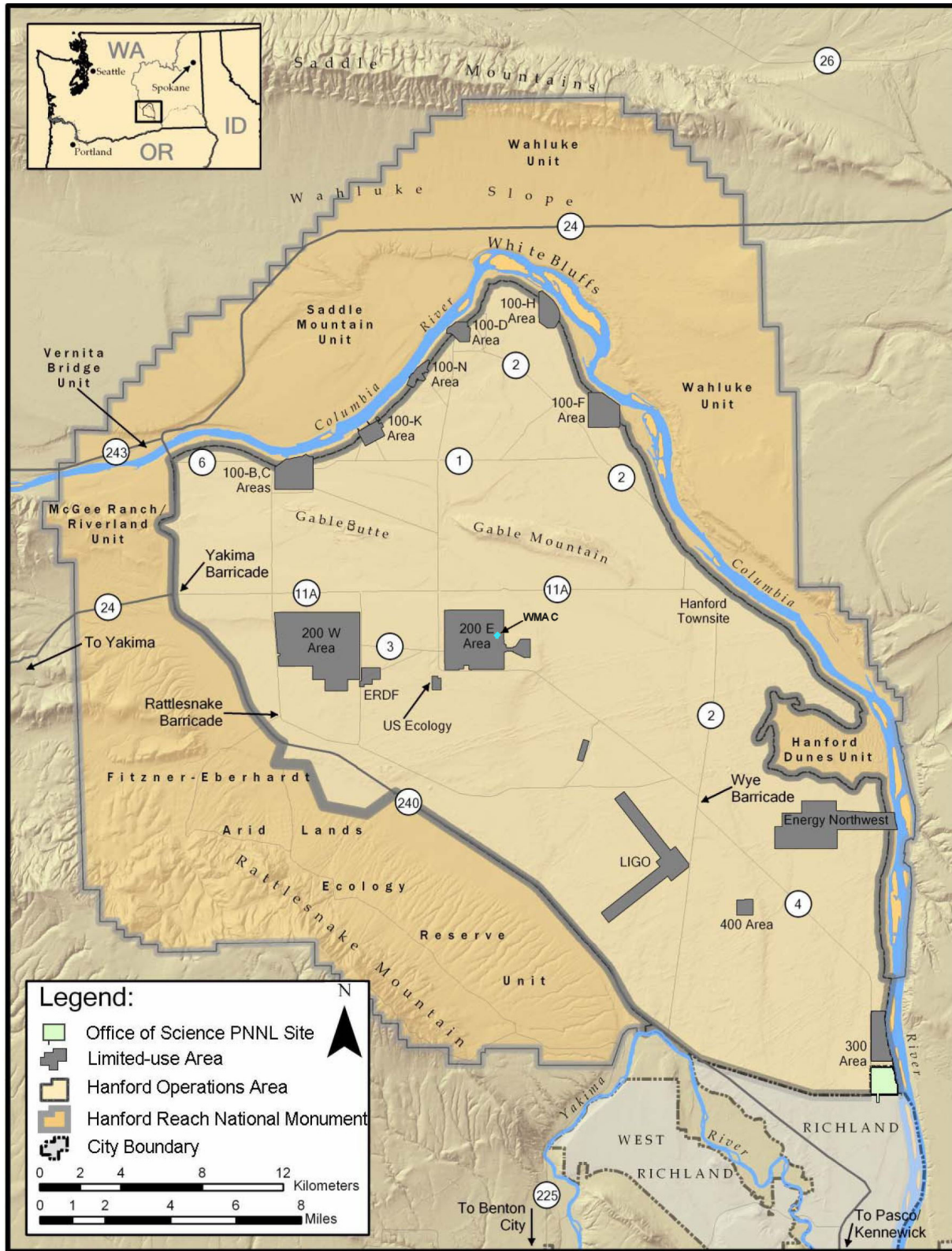
The Yakima River runs near the southern boundary of the Hanford Site, joining the Columbia River at the City of Richland. Rattlesnake Mountain, Yakima Ridge, and Umtanum Ridge form the southwestern and western boundaries of the Site, and Saddle Mountain forms its northern boundary. The plateau of the central portion of the Hanford Site is punctuated by two small east-west ridges, Gable Butte and Gable Mountain. Lands adjoining the Hanford Site to the west, north, and east are principally range and agricultural areas.

3.1.1.1.2 Waste Management Area C. Waste Management Area C is one of 12 SST farms that were built from 1943 to 1962 and designed to store and transfer mixed waste generated as a part of Hanford Site operations. A complete description of WMA C is given in Section 3.2 Facility Design and Operational Features. It is located within the Hanford Site in the east central portion of the 200 East Area (Figures 3-1 and 3-2). The WMA C boundary is represented by the fenceline surrounding C Farm (Figure 3-3), which encloses an area of ~3.4 hectares (~8.5 acres). In Figure 3-3, the waste transfer pipelines emanating out of the diversion boxes have been color coded to the diversion box, thereby allow the reader to follow the pipelines and associated connections. Waste Management Area C is located 11.3 km (7 mi) west of the Columbia River, with the groundwater gradient toward the Columbia River.

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Figure 3-1. U.S. Department of Energy’s Hanford Site and Surrounding Area.



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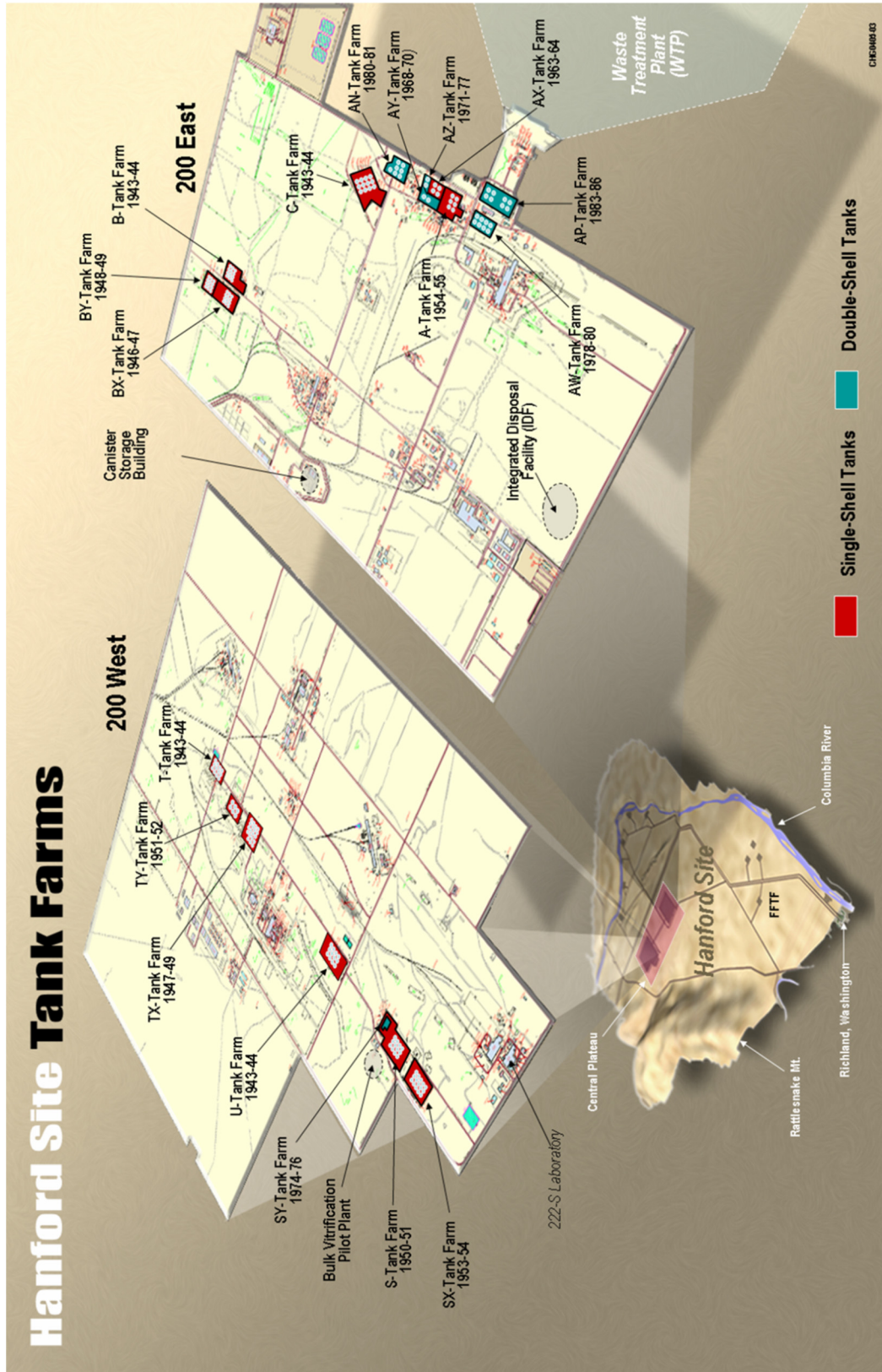
ERDF = Environmental Restoration Disposal Facility
LIGO = Laser Interferometer Gravitational Wave Observatory

PNNL = Pacific Northwest National Laboratory
WMA = Waste Management Area

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Figure 3-2. Facilities in the 200 East and 200 West Areas.

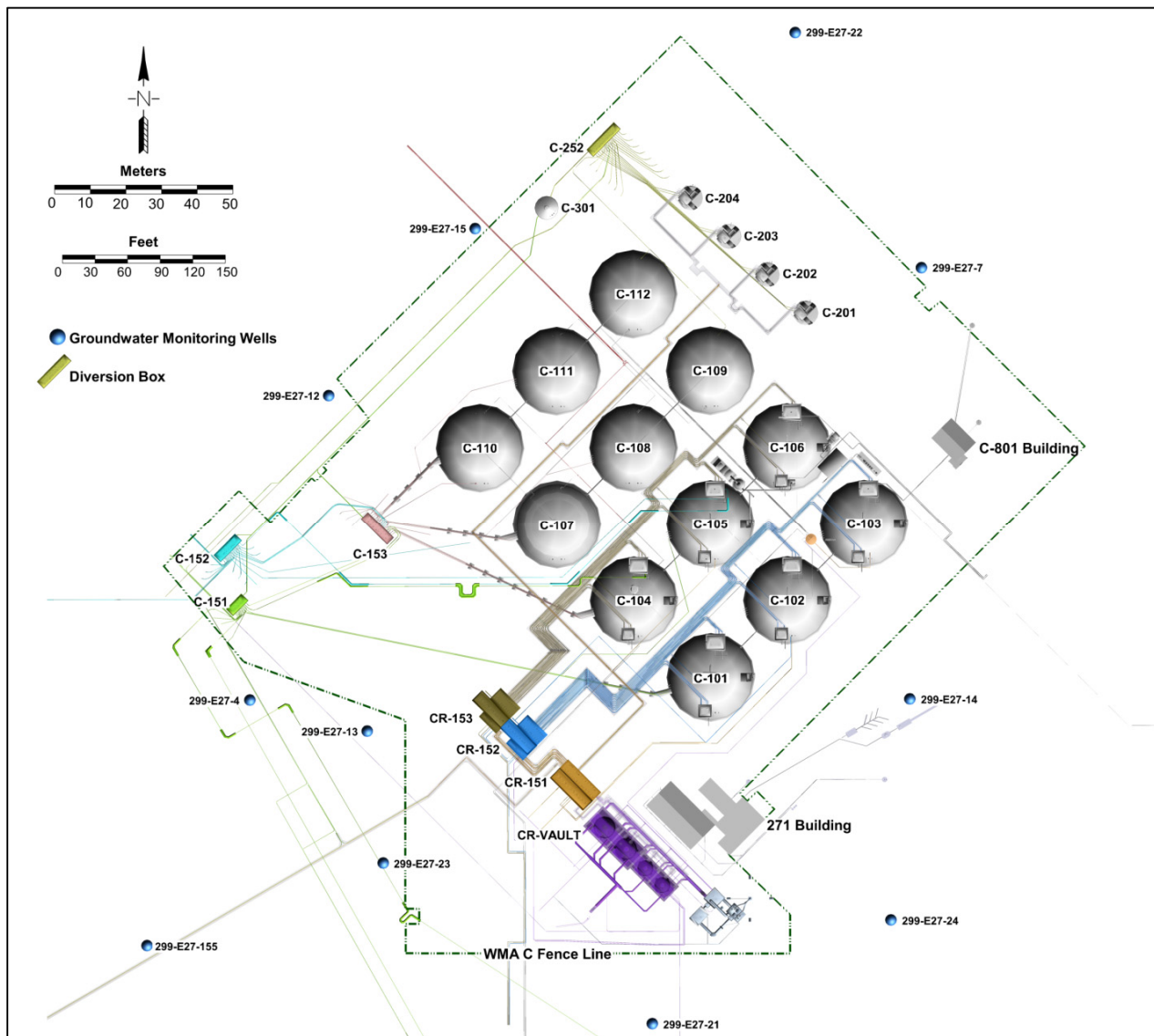


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4

FFTF = Fast Flux Test Facility

1
2

Figure 3-3. Waste Management Area C Tanks and Associated Infrastructure.



WMA = Waste Management Area

3-5

3
4

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3.1.1.2 Site Description

3.1.1.2.1 Hanford Site Description. The Hanford Site is a relatively undeveloped area of shrub-steppe (a drought-resistant, shrub and grassland ecosystem) that contains a rich diversity of plant and animal species. This area has been protected from disturbance, except for fire, over the past 60 years. This protection has allowed plant species and communities that have been displaced by agriculture and development in other parts of the Columbia Basin to thrive at the Hanford Site.

In the past, the Hanford Site was a U.S. Government defense materials production site that included nuclear reactor operation; uranium and plutonium processing; the storage and processing of spent nuclear fuel (SNF); and the management of radioactive and hazardous chemical wastes. The current mission at Hanford includes managing waste products, cleaning up the site, researching new ideas and technologies for waste disposal and cleanup, and reducing the size of the site [PNNL-20548, “Hanford Site Environmental Report for Calendar Year 2010 (Including Some Early 2011 Information),” page v.]. Present Hanford programs are diversified and include the management of radioactive waste, cleanup of waste sites and soil and groundwater contaminated by past waste releases, stabilization and storage of SNF, research into renewable energy and waste disposal technologies, cleanup of contamination, and stabilization and storage of plutonium.

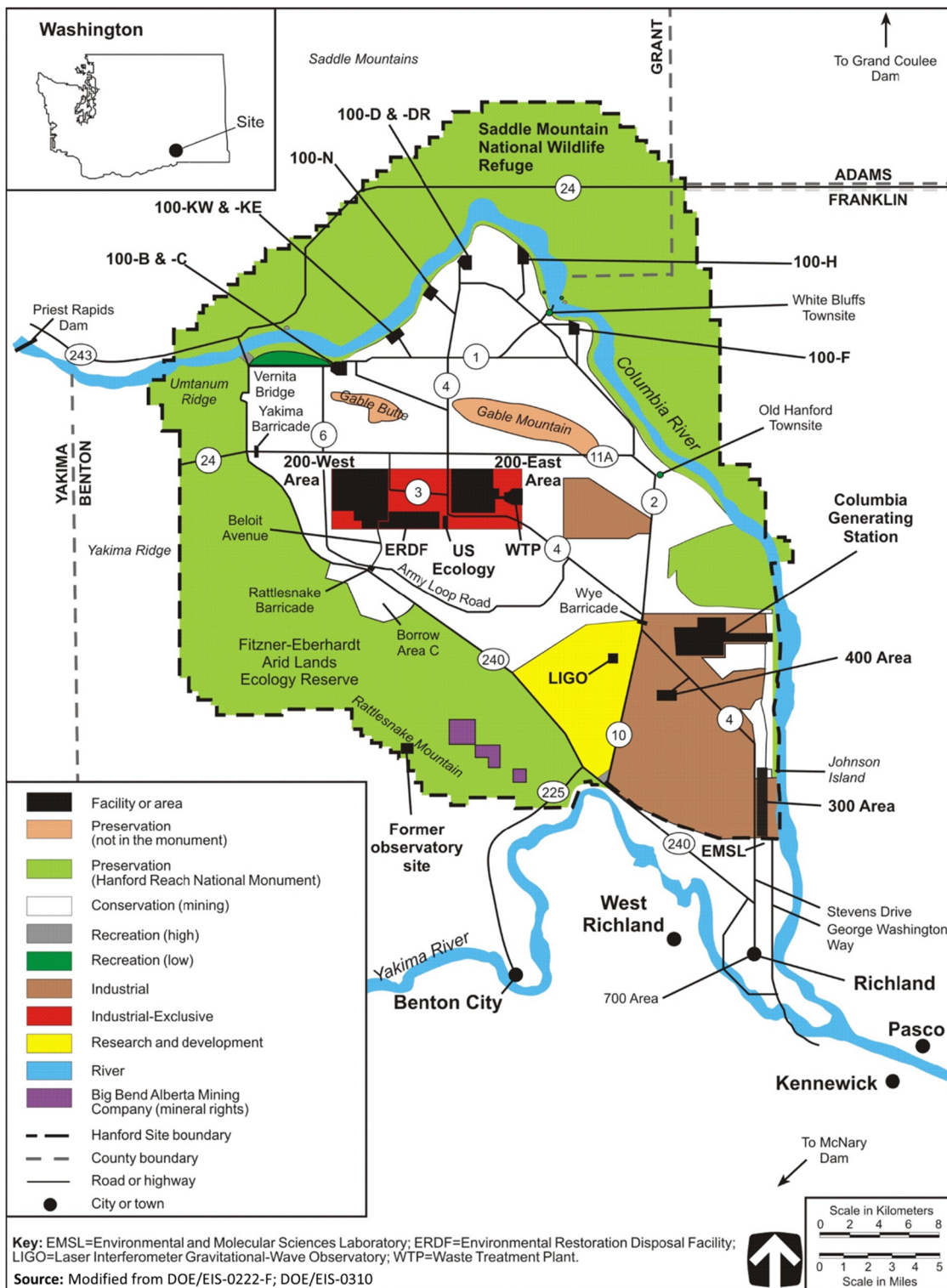
Hanford is owned and used primarily by DOE, but portions of it are owned, leased, or administered by other Government agencies. Public access to the Site is limited to travel on the Route 4 and Route 10 access roads as far as the Wye Barricade, State Routes 24 and 240, and the Columbia River. By restriction of access, the public is shielded from portions of the Site formerly used for the production of nuclear materials and currently used for waste storage and disposal. Only ~6% of the land area has been disturbed and is actively used, leaving mostly vacant land with widely scattered facilities (Revision 17 of PNNL-6415, page 4.144). Figure 3-4 shows the generalized land use at Hanford as developed in the “Final Hanford Comprehensive Land-Use Plan Environmental Impact Statement” (DOE/EIS-0222-F, 64 FR 61615) and modified by the designation of the Hanford Reach National Monument (65 FR 37253, “Establishment of the Hanford Reach National Monument”).

In June 2000, a Presidential proclamation (65 FR 37253) established the 78,914-hectare (195,000-acre) Hanford Reach National Monument to protect the nation’s only un-impounded stretch of the Columbia River above Bonneville Dam and the largest remnant of the shrub-steppe ecosystem that once blanketed the Columbia River Basin. In 2003, DOE and the U.S. Fish and Wildlife Service began management of the monument. The U.S. Fish and Wildlife Service administered three major management units of the monument totaling ~668 km² (~258 mi²). These included (1) the Fitzner/Eberhardt Arid Lands Ecology Reserve Unit, a 310-km² (120-mi²) tract of land in the southwestern portion of the Hanford Site; (2) the Saddle Mountain Unit, a 129-km² (50-mi²) tract of land located north-northwest of the Columbia River and generally south and east of State Highway 24; and (3) the Wahluke Unit, an 225-km² (87-mi²) tract of land located north and east of both the Columbia River and the Saddle Mountain Unit.

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Figure 3-4. Generalized Land Use of the Hanford Site and Adjacent Areas.



3
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6
7
8

References:
 DOE/EIS-0222-F, "Final Hanford Comprehensive Land-Use Plan Environmental Impact Statement."
 DOE/EIS-0310, "Final Programmatic Environmental Impact Statement for Accomplishing Expanded Civilian Nuclear Energy Research and Development and Isotope Production Missions in the United States, Including the Role of the Fast Flux Test Facility."

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1 **3.1.1.2.2 Waste Management Area C.** This section provides a summary description of
2 WMA C (Section 3.2 provides a complete detailed description of the WMA). Waste
3 Management Area C is one of 12 tank farms that make up the SST system. The Hanford Site
4 SST system consists of 149 underground SSTs and processing equipment, and was designed and
5 constructed between 1940 and 1964 to transport and store radioactive and hazardous chemical
6 wastes generated from reprocessing spent nuclear fuel. One of the first tank farms built,
7 WMA C was constructed in 1944 and 1945.

8
9 The WMA C contains twelve 100-series tanks and four 200-series tanks (see Figure 3-4). The
10 100-series tanks are 23 m (75 ft) in diameter, have a 5-m (15-ft) operating depth, and have an
11 operating capacity of 2,006,000 L (530,000 gal) each. The 200-series tanks are 6 m (20 ft) in
12 diameter with a 7.32-m (24-ft) operating depth and an operating capacity of 208,000 L
13 (55,000 gal) each. Other specific details of these tanks are provided in Sections 1.3 and 3.2. The
14 transfer and storage of waste within WMA C SSTs was supported by a complex waste transfer
15 system of pipelines (waste transfer lines), diversion boxes, vaults, valve pits, and other
16 miscellaneous structures.

17
18 Additionally, 14 UPRs have occurred within or near to WMA C. The largest ones are associated
19 with releases from pipelines or diversion boxes, with releases from inlet/outlet ports of the SSTs,
20 or with leaks from the SSTs. RPP-PLAN-39114 and RPP-RPT-58339 provide more detail on
21 these UPR sites. Evaluation of these UPRs is outside the scope of the current PA analysis; but
22 rather, will be addressed through the RCRA Corrective Action process.

23
24 **3.1.1.3 Population Distribution.** Demographic data are used within a performance
25 assessment to help set the exposure scenarios for assessing dose/risk and to select dosimetry
26 parameters. The population data for Washington is for April 1, 2014 from Office of Financial
27 Management (OFM) April 1 Official Population Estimates (State of Washington Office of
28 Financial Management, Queried 05/17/2015, [April 1 official population estimates],
29 <http://www.ofm.wa.gov/pop/april1/default.asp>). The population data for Oregon are from the
30 Population Research Center at Portland State University, which provides the official post-census
31 estimate of population numbers for Oregon and are used to disburse State revenues to Oregon
32 counties and cities. The estimates were published April 15, 2014 for the July 1, 2013
33 populations (Portland State University College of Urban & Public Affairs: Population Research
34 Center, Queried 05/17/2015, [Population Estimates and Reports],
35 <http://www.pdx.edu/prc/population-reports-estimates>).

36
37 The major population centers within an 80-km (50-mi) radius of the Hanford Site are shown in
38 Figure 3-5, along with their estimated 2013 to 2014 populations. The 80-km (50-mi) radius is
39 centered on the Hanford Meteorological Station (HMS), located ~1.7 km (~1.0 mi) east of
40 WMA T in the 200 West Area, and 6.6 km (4.1 mi) west of WMA C. Portions of Benton,
41 Franklin, Adams, Grant, Kittitas, Yakima, Klickitat, and Walla Walla Counties in Washington,
42 and Morrow and Umatilla Counties in Oregon, lie within the 80-km (50-mi) radius. Most of the
43 people reside in the counties of Benton and Franklin, which are two of the fastest growing
44 counties in Washington with rates of growth during the 2000s of 23% and 58%, respectively.
45 From 2010 to April 1, 2014, Benton and Franklin counties continue to be the fastest-growing
46 counties in the State with rates of growth of 6.5% and 10.8%, respectively.

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1 69 km (43 mi) to the west of HMS; and Umatilla, 75 km (47 mi) to the south-southeast of HMS.
2 The Washington cities of Ellensburg and Walla Walla lie just beyond the 80-km (50-mi) radius.
3

4 In 2010, ~586,500 people resided within 80 km (50 mi) of the HMS (PNNL-20631, “Hanford
5 Site Regional Population-2010 Census”). This total represents an increase in population of 29%
6 from 1990 to 2000 and 21% from 2000 to 2010 (PNNL-20631). Because WMA C’s location is
7 near the center of the Hanford Site, the resident population within 16 km (10 mi) is estimated to
8 be only 15, and 13,000 within 32 km (20 mi) (PNNL-20631). About 186,000 people, located
9 mostly to the southwest and the southeast, live between 32 and 48 km (20 and 30 mi) from
10 WMA C (PNNL-20631). The population has grown since 2010.
11

12 **3.1.1.4 Uses of Adjacent Lands.** This section describes the socioeconomics of the region,
13 historical use of the land, and the expected future use of the land.
14

15 **3.1.1.4.1 Socioeconomics.** The principal driving forces of the Tri-Cities’ economy since the
16 early 1970s are: 1) DOE and its contractors operating the Hanford Site; 2) Energy Northwest
17 (formerly the Washington Public Power Supply System) which operates a nuclear power plant
18 just north of Richland; and 3) the agricultural community, including a substantial
19 food-processing component. Although DOE activities, agriculture and food processing are the
20 dominant industries, there has been a substantial rise in the number of visitors to the Tri-Cities
21 over the last several years resulting in tourism playing an increasing role in helping to diversify
22 and stabilize the area’s economy. Overall tourism expenditures for 2011 were \$393 million, up
23 from \$299 million in 2005. The socioeconomics of the area surrounding the Hanford Site are
24 more fully described in Section 4.7 of PNNL-6415.
25

26 The land use classification around the Hanford Site varies from urban to rural. Most of the land
27 south of the Hanford Site is urban, including the Tri-Cities, while much of the land to the north
28 and east is irrigated crop land. Most of the irrigation water comes from the Bureau of
29 Reclamation Columbia Basin Project, which uses the water behind Grand Coulee Dam
30 (e.g., Roosevelt and Banks Reservoirs) as the primary water source. The water is transported via
31 canals to the areas north and east of the Columbia River. The land to the west of the Hanford
32 Site is used for irrigated agriculture near the Yakima River and dry-land farming at the higher
33 elevations. The Columbia River is used by the cities of Richland, Pasco, and Kennewick for
34 drinking water. It is used to transport numerous grains and other agricultural-related
35 commodities by barge and similar means. It is also used for recreation and hydroelectric power
36 production for the western United States.
37

38 Additionally, the Hanford Reach contains islands, riffles, gravel bars, oxbow ponds, and
39 backwater sloughs that support some of the most productive salmon spawning areas in the
40 Northwest, including the largest remaining stock of wild fall chinook salmon in the Columbia
41 Basin. The loss of other spawning grounds on the Columbia and its tributaries has increased the
42 importance of the Hanford Reach’s fisheries.
43

44 **3.1.1.4.2 Early Historical Use of the Land.** In prehistoric and early historic times, American
45 Indians of various tribal affiliations heavily populated the Hanford Reach, and some of their
46 descendants still live in the region. Present-day tribal members retain traditional secular and

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1 religious ties to the region, and many have knowledge of the ceremonies and lifestyles of their
2 culture. The Washani, or Seven Drums religion, which has ancient roots, is still practiced by
3 many American Indians. Native plant and animal foods, some of which can be found at
4 Hanford, are used in ceremonies performed by tribal members (DOE/EIS-0310, “Final
5 Programmatic Environmental Impact Statement for Accomplishing Expanded Civilian Nuclear
6 Energy Research and Development and Isotope Production Missions in the United States,
7 Including the Role of the Fast Flux Test Facility,” pages 3-125).

8
9 Significant non-Indian settlement of the region began relatively late. In 1888, small irrigation
10 companies and farmer cooperatives began to develop irrigation systems in the Columbia Basin.
11 The agricultural economy of the region saw upswings and downswings, from agricultural price
12 increases during World Wars I and II, drought during the 1920s, and the Great Depression during
13 the 1930s. While, principally, non-Indian farmers lived on the adjacent private lands, members
14 of the Wanapum Band continued to reside on portions of the future Hanford Site that remained in
15 Federal ownership. In 1942, ~19,000 people lived in Benton and Franklin counties. Pasco was
16 the largest population center, with ~3,900 people (WHC-MR-0293, “Legend and Legacy:
17 Fifty Years of Defense Production at the Hanford Site”). The City of Richland had a population
18 of ~200 people (Drummers and Dreamers [Relander 1956]).

19
20 In the early 1940s, almost all of the land that would at some time be considered part of the
21 Hanford Site was being used for crops or grazing. More than 88% (~152,971 hectares
22 [378,000 acres]) was sagebrush range land interspersed with volcanic outcroppings, where some
23 18,000 to 20,000 sheep grazed during winter and spring. Some 11% (almost 19,830 hectares
24 [49,000 acres]) was farmland, much of it irrigable but not all under cultivation. Less than 1%
25 (less than 809 hectares [2,000 acres]) consisted of town plots, right of ways, school sites,
26 cemeteries, and similarly used land, most of it in or near the three small communities of
27 Richland, Hanford, and White Bluffs (United States Army in World War II, Special Studies --
28 Manhattan: The Army and the Atomic Bomb [Jones 1985]).

29
30 **3.1.1.4.3 Past and Present U.S. Department of Energy Activities at the Hanford Site.** In
31 1943, the Hanford Engineer Works was established as one of the three original Manhattan
32 Project sites and USACE began construction of the Hanford Site to produce plutonium for
33 national defense. It was the first nuclear production facility in the world. The region was
34 selected because of its remoteness and because it had abundant electrical power from Grand
35 Coulee Dam (located ~230 mi [~370 km] upstream from the old Hanford town site), a functional
36 railroad, clean water from the Columbia River, and available sand and gravel for construction.
37 The USACE divided the site into a number of operational areas which are briefly summarized
38 below (for more information on the description of each operational area, please see PNNL-6415,
39 Revision 18 or DOE/EIS-0391).

- 40
41
- 42 • **100 Areas:** These areas of the Site are situated along the shore of the Columbia River in
43 the northern portion of the Site and contain nine retired nuclear reactors. The irradiated
44 fuel produced in the 100 Areas reactors was transported by rail to the 200 Areas.
 - 45 • **200 Areas:** Fuel reprocessing, plutonium and uranium separation, plutonium finishing,
46 and waste management including treatment, storage, and disposal activities, have been

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1 conducted in the 200 Areas. Waste from the research and development activities and fuel
2 fabrication activities in the 300 Area, reactor operation programs conducted in the
3 100 Areas, and FFTF in the 400 Area is sent to the 200 Areas for storage and disposal.
4 Waste management activities are scheduled to continue until the mid-21st century.
5 Waste management facilities are located in the 200 Areas, which are surrounded by
6 security fencing. The following major facilities, many of which are inactive, are located
7 in the 200 Areas (Figure 3-2):

- 8
- 9 - Burial trenches, burial grounds, low-level waste burial grounds
- 10
- 11 - 18 underground storage tank farm areas including the 241-A, 241-AN, 241-AP,
12 241-AW, 241-AX, 241-AY, 241-AZ, 241-B, 241-BX, 241-BY, 241-C, 241-S,
13 241-SX, 241-SY, 241-T, 241-TX, 241-TY, and 241-U Tank Farms
- 14
- 15 - Very large fuel processing and recovery facilities including the B, T, U, and
16 Z Plants, and the Reduction-Oxidation (REDOX) and Plutonium Uranium
17 Extraction (PUREX) facilities
- 18
- 19 - Tank wastewater evaporator facilities (242-A, 242-S, and 242-T Evaporators)
- 20
- 21 - Office and warehouse buildings.
- 22

23 Between and just south of the 200 East and West Areas is the Environmental Restoration
24 Disposal Facility (ERDF) (Figures 3-1 and 3-4). This facility is a trench system and will
25 hold most of the contaminated soil and materials from facility decontamination and
26 decommissioning and Hanford Site remediation. Washington State leases a 3.9-km²
27 (1.5-mi²) parcel located between the 200 West and 200 East Areas, which, in turn,
28 subleases a portion of this land to U.S. Ecology, Inc., a private company, for the disposal
29 of commercially-generated low-level radioactive waste.

- 30
- 31 • **300 Area:** This area of the Site is located just north of Richland and was the location of
32 nuclear fuel fabrication and research and development activities.
- 33
- 34 • **400 Area:** This area of the Site is located northwest of the 300 Area. It is the location of
35 FFTF, a 400-megawatt thermal, liquid-metal (sodium)-cooled nuclear research and test
36 reactor owned by DOE. The facility, which operated for ~10 years, has been shut down
37 since 1993 and is currently being deactivated.
- 38
- 39 • **600 Area:** This area of the Site includes the Hanford Reach National Monument and all
40 the land not included in the 100, 200, 300, and 400 Areas. The Hanford Reach National
41 Monument, established in 2000 (65 FR 37253), totals 792.6 km² (306 mi²) and includes
42 Fitzner-Eberhardt Arid Lands Ecology Reserve Unit, Saddle Mountain Wildlife Refuge
43 Unit, McGee Ranch/Riverlands Unit, and land 0.40 km (0.25 mi) inland from the mean
44 high-water mark on the south and west shores of the 82-km (51-mi)-long Hanford Reach
45 of the Columbia River. It also includes the Federally-owned islands in the Hanford
46 Reach and the sand dune area northwest of the Energy Northwest site. This designation

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1 establishes the protection and management of the land encompassing the monument.
2 A separate memorandum allows for the incorporation of additional Hanford Site lands
3 into the monument as the land is remediated.
4

- 5 • **Former 700 Area:** This area of the Site was the original location for administrative
6 activities for the Hanford Site and was located where the Federal Building is located
7 today (DOE/RL-97-02, National Register of Historic Places Multiple Property
8 Documentation Form - Historic, Archaeological and Traditional Cultural Properties of
9 the Hanford Site, Washington). It is no longer part of the Hanford Site.
10
- 11 • **Former 1100 Area:** This area of the Site was the location of general stores and
12 transportation maintenance facilities for the Hanford Site. The 1100 Area was located
13 between the 300 Area and the city of Richland, encompassing an area of ~311 hectares
14 (~768 acres). In September 1996, the 1100 Area was declared remediated and EPA
15 issued a delisting of this area of the Site from the National Priorities List
16 (DOE/RL-96-16, Screening Assessment and Requirements for a Comprehensive
17 Assessment: Columbia River Comprehensive Impact Assessment). Most of the
18 1100 Area has been incorporated into the city of Richland and is no longer a part of the
19 Hanford Site (DOE/RL-88-30, Hanford Site Waste Management Units Report).
20

21 For more than 40 years, the primary mission at Hanford was associated with the production of
22 nuclear materials for national defense. Land management and development practices at the
23 Hanford Site were driven by resource needs for nuclear production, chemical processing, waste
24 management, and research and development activities. The DOE developed infrastructure and
25 facility complexes to accomplish this work, but large tracts of land used as protective buffer
26 zones for safety and security purposes remained undisturbed. These buffer zones preserved a
27 biological and cultural resource setting unique in the Columbia Basin region.
28

29 In the late 1980s, the primary DOE mission changed from defense materials production to
30 environmental restoration. In 1989, DOE entered into the HFFACO (Tri-Party Agreement) with
31 EPA and Ecology (Ecology et al. 1989).
32

33 The Hanford Site encompasses more than 2,963 waste management units and contaminated
34 groundwater plumes that have been grouped into 75 operable units (OUs). Each OU has
35 common characteristics such as geography, waste content, type of facility, and relationship to
36 contaminant plumes. The grouping into designated OUs allows for economies of scale to reduce
37 the cost and number of characterization investigations and remedial actions required to complete
38 environmental cleanup (WHC-EP-0216, "Preliminary Operable Units Designation Project").
39

40 **3.1.1.4.4 Future Hanford Land Use.** In 1992, DOE, EPA, and Ecology gathered a group of
41 stakeholders (Hanford Future Site Uses Working Group [HFSUWG]) to study potential future
42 uses for the Hanford Site land. This HFSUWG issued a summary ("The Future for Hanford:
43 Uses and Cleanup, Summary of the Final Report of the Hanford Future Site Uses Working
44 Group" [HFSUWG 1992a]) and a detailed report ("The Future for Hanford: Uses and Cleanup,
45 The Final Report of the Hanford Future Site Uses Working Group" [HFSUWG 1992b]) of its
46 findings. The "Final Hanford Comprehensive Land-Use Plan Environmental Impact Statement"

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1 (DOE/EIS-0222-F) is heavily based on the work of the HFSUWG. However, DOE land use
2 planning extends for only 50 years instead of the 100 years forecast by the HFSUWG.
3 HFSUWG (1992a) contains the following statement about near-term use of the 200 Areas, called
4 the Central Plateau in the report:

5
6 “The presence of many different types of radionuclides and hazardous constituents
7 in various volumes, forms and combinations throughout the site poses a key
8 challenge to the Hanford cleanup. To facilitate cleanup of the rest of the site,
9 wastes from throughout the Hanford site should be concentrated in the Central
10 Plateau. . . . Waste storage, treatment, and disposal activities in the Central Plateau
11 should be concentrated within this area as well, whenever feasible, to minimize
12 the amount of land devoted to, or contaminated by, waste management activities.
13 This principle of minimizing land used for waste management should specifically
14 be considered in imminent near-term decisions about utilizing additional
15 uncontaminated Central Plateau lands for permanent disposal of *[sic]* grout.”
16

17 The report continues on the subject of future use options (HFSUWG 1992a):

18
19 “In general, the Working Group desires that the overall cleanup criteria for the
20 Central Plateau should enable general usage of the land and groundwater for other
21 than waste management activities in the horizon of 100 years from the
22 decommissioning of waste management facilities and closure of waste disposal
23 areas.”
24

25 Based on conversations of the HFSUWG, they could not agree on a definition of “general use.”
26 For the “foreseeable future,” the HFSUWG developed options involving waste treatment,
27 storage, and disposal of DOE low-level radioactive waste. The differences among the options
28 are whether offsite waste (radioactive and/or hazardous) would be allowed to be disposed of on
29 the Hanford Site. Finally, the report states (HFSUWG 1992a):

30
31 “The working group identified a single cleanup scenario for the Central Plateau.
32 This scenario assumes that future uses of the surface, subsurface, and
33 groundwater in and immediately surrounding the 200 West and 200 East Areas
34 would be exclusive. Surrounding the exclusive area would be a temporary
35 surface and subsurface exclusive buffer zone composed of at least the rest of the
36 Central Plateau. As the risks from the waste management activities decrease, it is
37 expected that the buffer zone would shrink commensurately.”
38

39 For nearer-term land use planning, the ROD (64 FR 61615) for the “Final Hanford
40 Comprehensive Land-Use Plan Environmental Impact Statement” (DOE/EIS-0222-F) identifies
41 near-term land uses for the Hanford Site. The ROD prescribes the use in the 200 Areas as
42 exclusively industrial (primarily waste management) with much of the surrounding land having
43 the use of preservation or conservation. The Hanford Reach National Monument was established
44 along the Columbia River corridor as well as in lands at the northern and western edges of the
45 Site (65 FR 37253). For further discussion of Hanford land uses, the reader is referred to
46 DOE/EIS-0222-F and DOE/RL-2009-10, Hanford Site Cleanup Completion Framework.

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3.1.2 Meteorology and Climatology

The climate of the Pasco Basin, where the Hanford Site is located, can be classified as either mid-latitude semiarid or mid-latitude desert, depending on which climatological classification system is being used. Large diurnal temperature variations are common, resulting from intense solar heating and night-time cooling. Summers are warm and dry with abundant sunshine. Daytime high temperatures in June, July, and August can exceed 40 °C (104 °F). Winters are cool with occasional precipitation that makes up ~44% of the yearly total. During the winter, outbreaks of cold air associated with modified arctic air masses can reach the area and cause temperatures to drop below -18 °C (0.4 °F). Overcast skies and fog occur during the fall and winter months.

The region's climate is greatly influenced by the Pacific Ocean and the Cascade Mountain Range to the west, and other mountain ranges to the north and east. The Pacific Ocean moderates temperatures throughout the Pacific Northwest, and the Cascade Range generates a rain shadow that limits rain and snowfall in the eastern half of Washington State. The Cascade Range also serves as a source of cold air drainage, which has a considerable effect on the wind regime on the Hanford Site. Mountain ranges to the north and east of the region shield the area from the severe winter storms and frigid air masses that move southward across Canada.

3.1.2.1 Current Data. Climatological data for the Hanford Site are compiled at the HMS, which is located on the Central Plateau, just outside the northeast corner of the 200 West Area and ~4 km (~2.5 mi) west of the 200 East Area. To characterize meteorological differences accurately across the Hanford Site, the HMS operates a network that currently contains 30 monitoring stations (Figure 3-6). Data are collected and processed at each station, and information is transmitted to the HMS every 15 minutes. This monitoring network has been in full operation since the early 1980s. Data from the HMS capture the general climatic conditions for the region and describe the specific climate of the Central Plateau. Meteorological measurements have been made at the HMS since late 1944. Before the HMS was established, local meteorological observations were made at the old Hanford town site (1912 through late 1943) and in Richland (1943 to 1944) (PNNL-6415). Meteorological data collected at the HMS are considered to be representative of conditions at WMA C.

3.1.2.2 Temperature and Humidity. Daily and monthly averages and extremes of temperature, dew point temperature, and relative humidity for 1945 through 2004 are reported in PNNL-15160, "Hanford Site Climatological Summary 2004 with Historical Data." From 1945 through 2010, the record maximum temperature was 45 °C (113.0 °F) recorded in August 1961, July 2002, and July 2006. The record minimum temperature was -30.6 °C (-23.1 °F) in February 1950. Normal monthly average temperatures ranged from a low of -0.2 °C (31.6 °F) in December to a high of 24.6 °C (76.3 °F) in July. During winter, the highest monthly average temperature at the HMS was 6.9 °C (44.4 °F) in February 1991, and the record lowest was -11.1 °C (12.0 °F) in January 1950. During summer, the record maximum monthly average temperature was 27.9 °C (82.2 °F) in July 1985, and the record minimum was 17.2 °C (63.0 °F) in June 1953. Table 3-1 provides the average monthly temperatures for the last 13 years along with average annual temperature. The bottom two rows provide the average annual temperature from 1947 to 2013, and the normal temperature which is a 30-year average from 1980 to 2010.

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1 The normal annual relative humidity at the HMS is 54%. Humidity is highest during winter,
2 averaging ~76%, and lowest during summer, averaging ~36%.

3
4 **3.1.2.3 Precipitation.** Average annual precipitation at the HMS is 17 cm (6.7 in.). During
5 1995, the wettest year on record, 31.3 cm (12.3 in.) of precipitation was measured; during 1976,
6 the driest year, only 7.6 cm (3 in.) was measured. The wettest season on record was the winter
7 of 1996-1997 with 14.1 cm (5.6 in.) of precipitation; the driest season was the summer of 1973,
8 when only 0.1 cm (0.04 in.) of precipitation was measured. Most precipitation occurs during the
9 late autumn and winter, with more than half of the annual amount occurring from November
10 through February. Days with greater than 1.3 cm (0.51 in.) precipitation occur on average less
11 than one time each year. Table 3-2 provides the monthly and average annual precipitation at
12 HMS since 2000. The bottom two lines provide the average yearly precipitation since 1947 and
13 normal precipitation, which is a 30-year average from 1980 to 2010.

14
15 Average snowfall ranges from 0.25 cm (0.1 in.) during October to a maximum of 13.2 cm
16 (5.2 in.) during December and decreases to 1.3 cm (0.5 in.) during March. The record monthly
17 snowfall of 59.4 cm (23.4 in.) occurred during January 1950. The seasonal record snowfall of
18 142.5 cm (56.1 in.) occurred during the winter of 1992-1993. Snowfall accounts for ~38% of all
19 precipitation from December through February.

20
21 **3.1.2.4 Wind.** On the Hanford Site, the prevailing wind direction is from the northwest all
22 year long. The secondary wind direction is from the southwest. Summaries of wind directions
23 indicate that winds from the northwestern quadrant occur most often during winter and summer.
24 During spring and fall, the frequency of southwesterly winds increases, with a corresponding
25 decrease in the northwesterly flow. Monthly average wind speeds are lowest during winter
26 months, averaging ~3 m/s (~7 mi/hr), and highest during summer, averaging ~4 m/s (~9 mi/hr).
27 Wind speeds well above average are usually associated with southwesterly winds. However,
28 summertime drainage winds are generally northwesterly and frequently exceed 13 m/s
29 (29 mi/hr). These winds are most prevalent over the northern portion of the Hanford Site.
30 Figure 3-6 shows the 2010 wind roses (i.e., diagrams showing direction and frequencies of wind)
31 measured at a height of 9 m (30 ft) for the 30 meteorological monitoring stations located at and
32 around the Hanford Site. Figure 3-7 provides wind roses for the same stations from 1982 to
33 2006 (PNNL-6415).

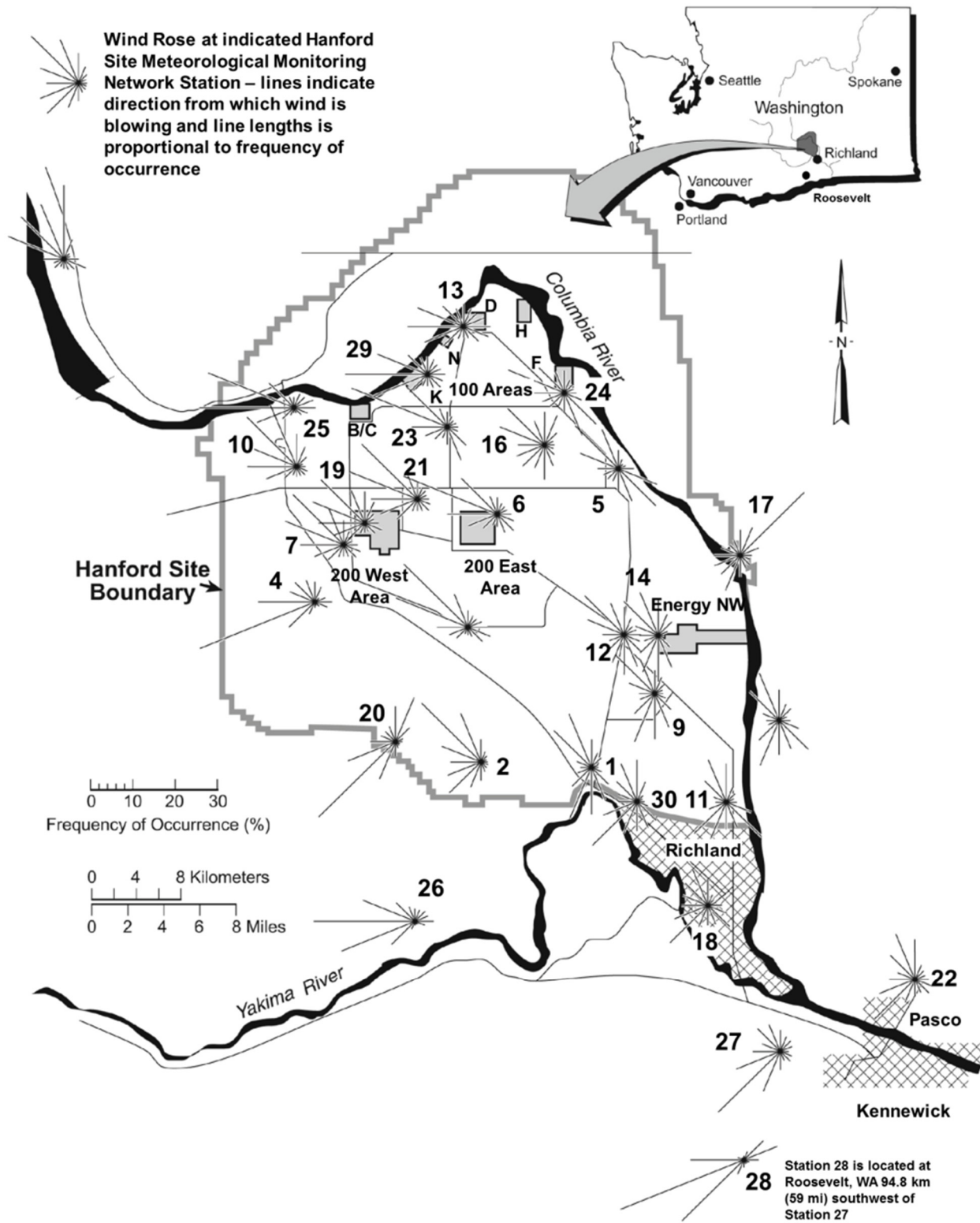
34
35 The monthly and annual prevailing wind directions, average speeds, and peak gusts are
36 summarized in Tables 5.1 through 5.4 of PNNL-15160. The annual average wind speed for
37 meteorological records kept from year 1945 to 2004 is calculated to be ~3.4 m/s (7.6 mi/hr) at
38 15.2 m (50 ft) above the ground. During 2010, the average wind speed was 3.6 m/s (8.1 mi/hr),
39 which was 0.2 m/s (0.4 mi/hr) above normal (PNNL-20548).

40

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1
2
3

Figure 3-6. Hanford Meteorological Monitoring Network Wind Roses in 2010 at the 9.1-meter (30-foot) Level.



4
5
6

Adapted from PNNL-20548, "Hanford Site Environmental Report for Calendar Year 2010 (Including Some Early 2011 Information)."

Table 3-1. Monthly and Average Annual Temperatures at Hanford Meteorological Station since 2000 (°C).

YEAR	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC	ANNUAL
2000	0.5	3.7	7.1	13.0	16.2	21.1	24.2	23.3	17.6	11.2	1.1	-1.2	11.4
2001	0.8	2.1	8.2	10.8	17.6	19.2	24.4	25.4	20.6	11.9	6.0	1.6	12.4
2002	3.1	3.6	5.8	11.8	15.6	22.0	26.4	24.2	19.1	10.2	5.0	2.9	12.4
2003	3.3	4.4	9.4	11.2	16.2	22.5	26.8	24.7	20.7	14.1	3.2	0.5	13.1
2004	-1.6	2.8	9.8	12.7	16.4	21.3	26.4	25.5	18.3	12.5	4.3	2.2	12.6
2005	-1.1	3.2	9.4	12.0	17.9	20.3	25.3	24.8	18.4	12.4	3.5	-2.6	11.9
2006	3.6	2.3	7.2	11.2	17.0	21.3	26.7	23.8	19.3	11.3	4.4	-1.7	12.2
2007	-1.8	3.2	8.6	11.3	17.3	20.3	27.2	23.3	18.7	10.8	4.0	0.4	11.9
2008	-2.7	4.8	6.3	9.3	17.6	20.1	25.1	23.7	18.9	11.3	5.7	-3.9	11.3
2009	-0.7	1.7	5.5	10.9	16.8	21.9	26.5	24.6	20.2	10.1	5.0	-4.1	11.6
2010	3.3	5.6	8.3	11.8	14.4	19.4	24.8	23.7	18.8	12.3	2.6	0.9	12.2
2011	0.9	1.7	6.7	9.1	14.0	19.4	23.0	24.7	20.8	12.3	3.6	-0.7	11.3
2012	0.2	3.2	7.6	12.7	16.2	18.9	25.6	25.4	19.7	11.6	5.6	2.4	12.4
2013	-1.2	3.9	7.9	12.0	17.3	21.0	27.1	25.4	20.7	11.4	3.6	-2.8	12.2
AVERAGE	-0.4	3.2	7.4	11.6	16.6	20.7	24.9	24.0	19.1	11.7	4.5	0.1	11.9
NORMAL	0.8	3.4	8.1	11.9	16.7	20.9	25.1	24.3	19.1	11.7	4.7	-0.5	12.2

¹ Normal is a 30-year average from 1980 to 2010.

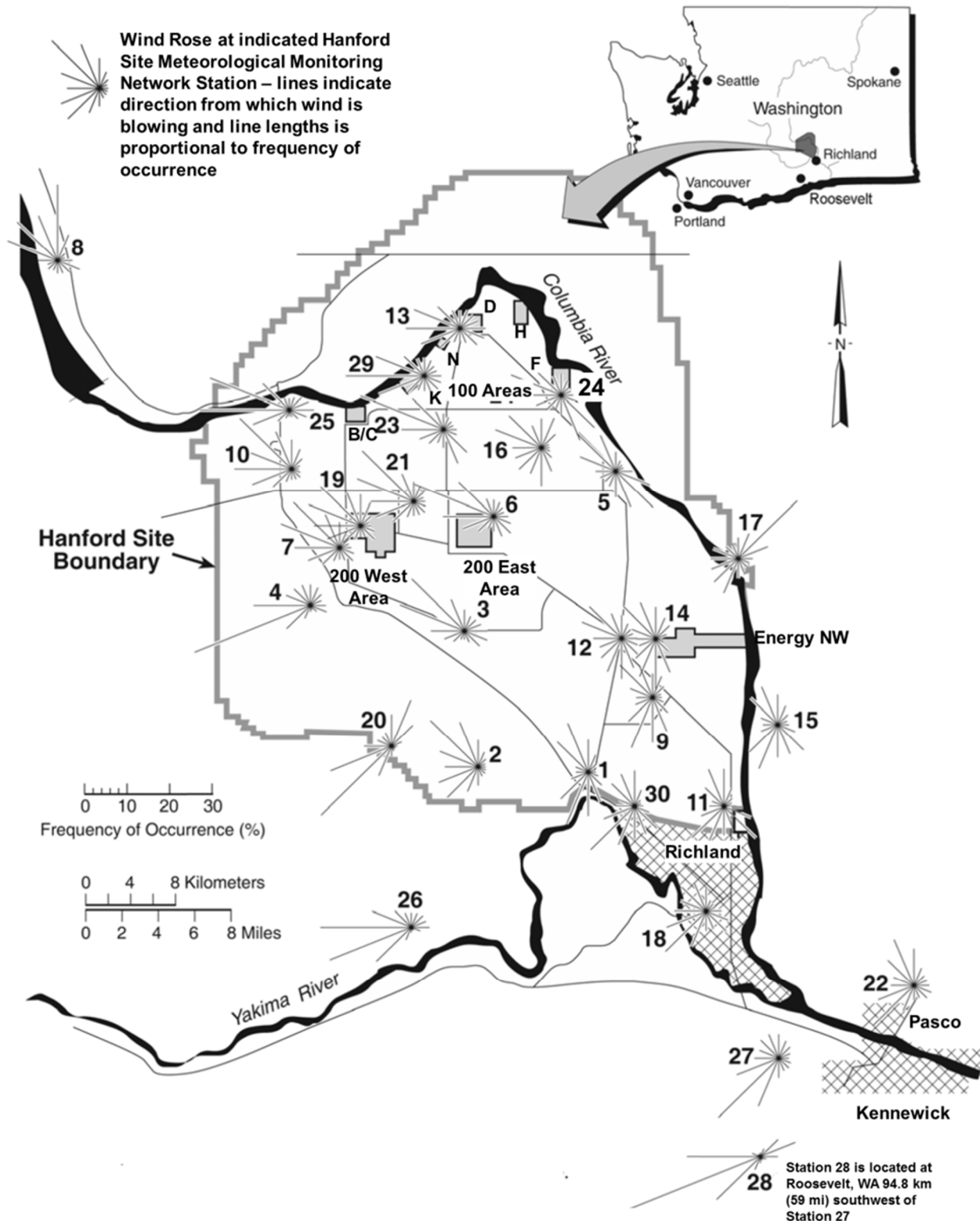
Table 3-2. Monthly and Average Annual Precipitation at Hanford Meteorological Station since 2000 (cm).

YEAR	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC	ANNUAL
2000	2.77	2.84	2.39	1.45	1.96	0.64	1.17	Trace	1.42	1.45	2.74	1.70	20.52
2001	0.74	1.07	1.70	2.11	0.20	3.23	0.13	0.20	0.33	0.94	4.24	2.03	16.92
2002	1.07	1.70	0.48	0.74	0.41	1.65	0.41	0.03	Trace	0.30	0.97	5.99	13.74
2003	4.75	2.08	0.66	5.66	0.20	Trace	0.00	1.17	0.61	0.18	0.38	4.98	20.68
2004	5.38	2.34	0.91	0.53	2.26	2.08	0.08	2.41	0.36	2.18	0.74	0.94	20.22
2005	2.36	0.10	0.79	0.66	2.01	0.15	0.23	0.15	1.68	0.74	2.26	5.11	16.23
2006	3.00	1.04	0.61	3.30	1.45	3.38	Trace	Trace	0.53	1.93	1.80	4.45	21.49
2007	0.36	1.93	1.88	0.66	0.76	1.14	0.18	0.81	1.45	0.53	2.87	1.35	13.92
2008	3.25	1.40	0.51	0.20	1.42	0.99	Trace	1.22	0.10	0.56	1.88	2.41	13.94
2009	2.92	1.63	2.03	0.99	0.46	0.41	Trace	0.10	0.15	1.98	1.42	1.80	13.89
2010	3.15	1.42	0.51	1.50	3.38	2.92	1.17	0.33	2.41	1.57	2.90	4.62	25.88
2011	1.35	0.08	2.21	0.64	3.10	0.99	0.30	Trace	0.13	1.96	0.30	0.25	11.30
2012	2.77	1.70	1.63	1.55	0.56	3.84	0.38	Trace	0.08	1.05	0.80	1.41	8.18
2013	0.41	0.23	0.99	0.76	4.06	3.45	0.03	0.61	1.07	0.97	0.91	0.18	13.67
AVERAGE	2.36	1.57	1.27	1.19	1.37	1.42	0.51	0.58	0.76	1.37	2.18	2.62	17.22
NORMAL¹	2.39	1.78	1.45	1.40	1.30	1.30	0.58	0.46	0.79	1.24	2.41	3.05	18.14

¹ Normal is a 30 year average from 1980 to 2010.

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1 **Figure 3-7. Hanford Meteorological Monitoring Network Wind Roses from 1982 to 2006 at**
 2 **the 9.1-meter (30-foot) Level.**
 3



4
 5 Adapted from PNNL-6415, "Hanford Site National Environmental Policy Act (NEPA) Characterization."

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1 **3.1.2.5 Severe Weather.** Concerns about severe weather usually center on hurricanes,
2 tornadoes, and thunderstorms. Fortunately, the occurrence of hurricanes and tornadoes is
3 infrequent and their scale is generally small in the northwestern portion of the United States.
4 According to the records of the HMS and the National Severe Storms Forecast Center database,
5 only 24 separate tornados have occurred between 1916 and 1994 within 160 km (99 mi) of the
6 Hanford Site. Only one of these tornadoes was observed within the boundaries of the Hanford
7 Site itself (at the extreme western edge), and no damage resulted. The estimated probability of a
8 tornado striking a point at the Hanford Site is 9.6×10^{-6} /yr. Hurricanes do not reach the interior
9 of the Pacific Northwest.

10
11 Severe winds are associated with thunderstorms or the passage of strong cold fronts. The
12 average occurrence of thunderstorms in the vicinity of the HMS is 10 per year. They are most
13 frequent during the summer; however, they have occurred in every month. High speed winds at
14 the Site are more commonly associated with strong cold frontal passages. In rare cases, intense
15 low pressure systems can generate winds of near-hurricane force. The greatest peak wind gust
16 was 130 km/hr (81 mi/hr), recorded at 15 m (49 ft) above ground level at the HMS.
17 Extrapolations based on 35 years of observation indicate a return period of ~200 years for a peak
18 gust in excess of 145 km/hr (90 mi/hr) at 15 m (49 ft) above ground level.

19
20 **3.1.2.6 Climate Change.** In Global Climate Change Impacts in the United States: A State of
21 Knowledge Report from the U.S. Global Change Research Program, Karl et al. (2009) projects
22 that the in Pacific Northwest, regionally averaged temperatures are expected to increase 1.7 to
23 5.6 °C (3 to 10 °F) during this century. They also noted that temperatures rose 0.83 °C (1.5 °F)
24 over the past century and some areas saw increases up to 2.2 °C (4.0 °F). Karl et al. (2009) also
25 suggests that winter precipitation will increase and summer precipitation will decrease. Most of
26 the concern is with snowpack because it dominates water storage for irrigation and hydro system
27 functioning. Scenarios of future climate for the Pacific Northwest, Climate Impacts Group
28 (Mote et al. 2008) stated that the best estimate of future temperature change in the Pacific
29 Northwest is 0.28 °C (0.5 °F) per decade until about 2050. Mote et al. (2008) estimated
30 precipitation changes would range from -10% to +20% by the year 2080. They also noted that
31 warming will be greater in summer than in the other seasons.

32
33 For an analysis of recharge in the 200 East Area, PNNL-13033, “Recharge Data Package for the
34 Immobilized Low-Activity Waste 2001 Performance Assessment” represented future climate
35 conditions by scaling the current temperature and precipitation data to match paleoclimate
36 observations derived from pollen data. “Vegetation and climate change in northwest America
37 during the past 125 kyr” (Whitlock and Bartlein 1997) described a 125,000-year paleoclimate
38 record constructed from the pollen record in cores taken from Carp Lake, near Goldendale,
39 Washington. Carp Lake is located ~175 km (~109 mi) southwest of the Hanford Site, at an
40 elevation of 714 m (2,343 ft). Similar pollen records at the Hanford Site were eliminated during
41 the glacial flooding 13,000 years ago. Thus, Carp Lake provides a proxy for paleoclimate
42 information relevant to the Hanford Site. BHI-00144, “Long-term Climate Change Effects Task
43 for the Hanford Site Permanent Isolation Barrier Development Program: Final Report”
44 described the Carp Lake pollen interpretation relative to precipitation and temperature. For the
45 entire Holocene (i.e., the last 10,000 years), the data suggest that annual temperatures and
46 precipitation ranged from 0 to 2.8 °C (0 to 5 °F) warmer and 0 to 50% drier compared to modern

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1 climate. During the glacial period prior to the Holocene, annual temperatures ranged from
2 0.2 °C (0.36 °F) warmer to 2.5 °C (4.5 °F) cooler and precipitation ranged from 75 to 128% of
3 modern levels. In summary, for the last 100,000 years, annual precipitation ranged from 50 to
4 128% of modern levels and annual temperatures ranged from -2.5 to 2.8 °C (-4.5 to 5 °F) of
5 modern levels. These ranges appear to bracket the latest estimates for precipitation and
6 temperature changes in the Pacific Northwest. Figures 3-8 and 3-9 illustrate the pollen-derived
7 precipitation and temperature records, respectively.

8 9 **3.1.3 Ecology**

10 This section summarizes the ecology of the Hanford Site (PNNL-6415, Section 4.5;
11 DOE/EIS-0391, Section 3.7), highlighting the 200 Areas where WMA C is located. The
12 information in this section emphasizes plant and animal activities that may affect exposure
13 pathways. The primary impact would be through roots penetrating and animals burrowing
14 through surface barriers into a disposal facility. Secondly, the types of plants and animals and
15 their density can affect net recharge to groundwater, which is greatly influenced by surface
16 vegetation and burrowing. PNNL-6415 details both the terrestrial and aquatic ecology of the
17 Hanford Site and presents extensive listings of plant and animal species, but this section
18 considers only terrestrial ecological effects because WMA C is not located near significant
19 aquatic ecological systems.
20

21
22 The Hanford Site consists of primarily undeveloped land. Chemical processing facilities, nuclear
23 reactors that have been shut down, and supporting facilities occupy only ~6% of the site. Most
24 of the Hanford Site has not experienced tillage or agricultural grazing since the early 1940s.
25

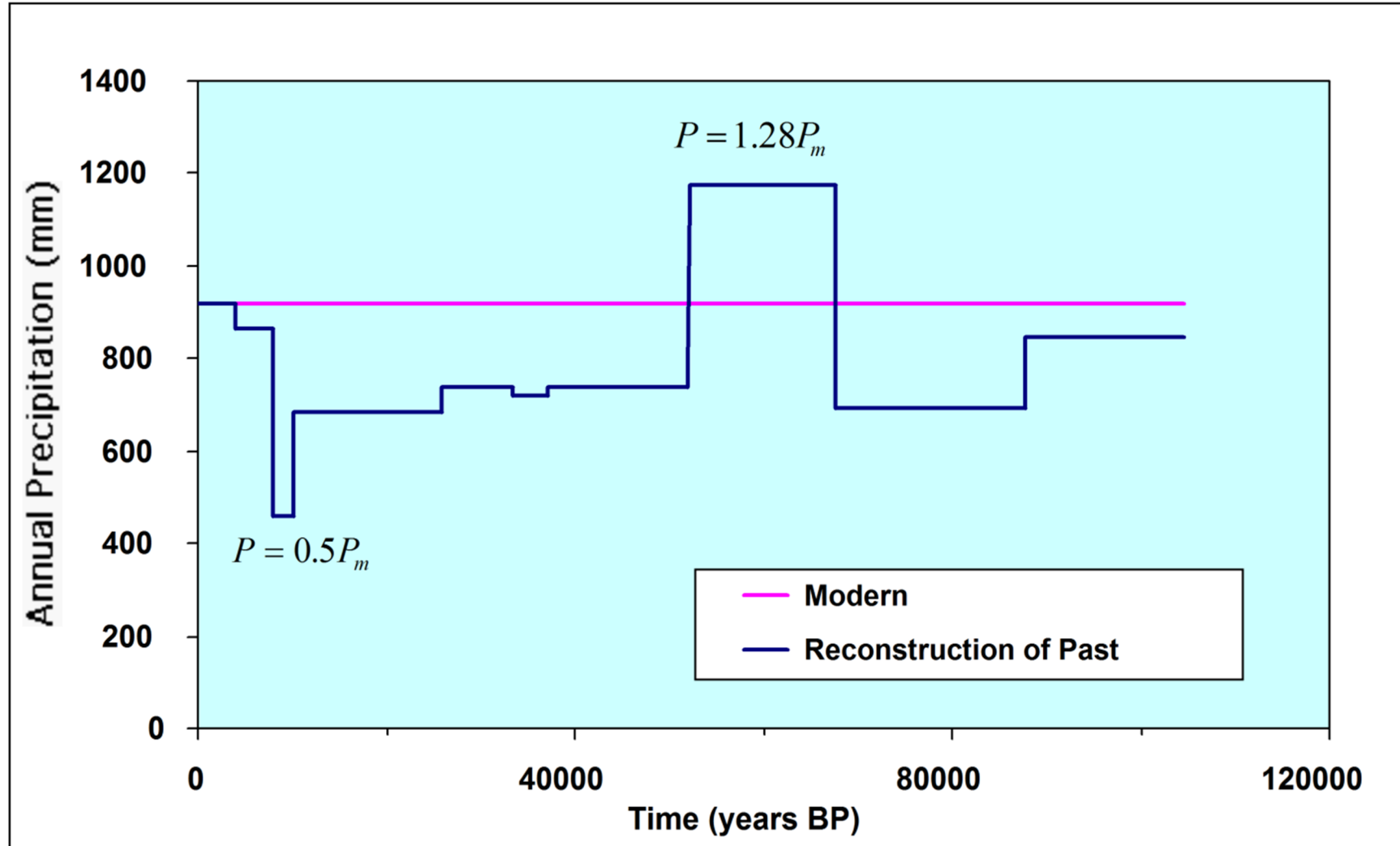
26 The Hanford Site is characterized as a shrub-steppe ecosystem that is adapted to the mid-latitude
27 semiarid climate of the region. These ecosystems are typically dominated by a shrub overstory
28 with a grass understory. In the early 1800s, dominant plants in the area were big sagebrush
29 (*Artemisia tridentata*) and an understory consisting of perennial Sandberg's bluegrass (*Poa*
30 *sandbergii*) and bluebunch wheatgrass (*Pseudoregneria spicata*). Other species included
31 threetip sagebrush, bitterbrush, gray rabbitbrush, spiny hopsage, needle and thread grass, Indian
32 rice grass, and prairie June grass.
33

34 With the advent of settlement, livestock grazing and agricultural production contributed to
35 colonization by non-native vegetation species that currently dominate portions of the landscape.
36 Although agriculture and livestock production were the primary subsistence activities at the turn
37 of the century, these activities ceased when the Hanford Site was designated in 1943. No
38 farming has occurred on the Hanford Site since the government took control of the site.
39

Figure 3-8. Precipitation Reconstruction for Past 100,000 Years Based on Pollen Data.

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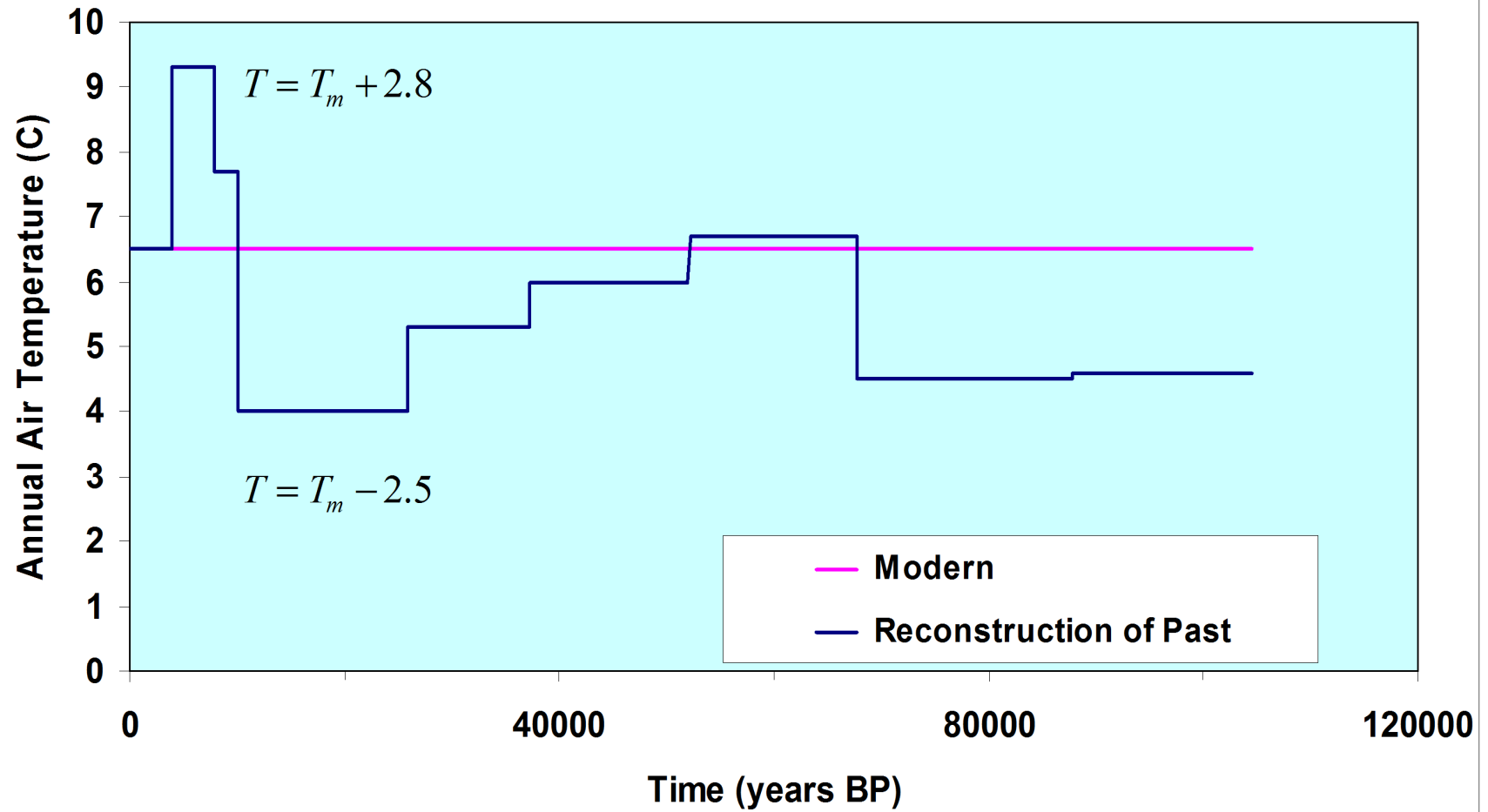
BP = before present

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Figure 3-9. Temperature Reconstruction for Past 100,000 Years Based on Pollen Data.

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BP = before present

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1 The dominant non-native species, cheat grass, is an aggressive colonizer and has become well
2 established across the Site. Over the past decade, several knapweed species also have become
3 persistent invasive species in areas not dominated by shrubs. Range fires that historically burned
4 through the area during the dry summers eliminated fire-intolerant species (e.g., big sagebrush)
5 and allowed more opportunistic and fire-resistant species to establish. Of the 590 species of
6 vascular plants recorded for the Hanford Site, ~20% are non-native. Wildfires are frequent on
7 the Hanford Site. Several of the more recent fires are shown on Figure 3-10 and are described on
8 page 3-7 of DOE/EIS-0391. Vegetation loss due to fires and firefighting activities exposed the
9 soil to erosion by subsequent wind and rain, and can enhance recharge by removing vegetation
10 from evapotranspiration barriers placed over the site.

11
12 Figure 3-11 illustrates vegetation and land cover in and around the 200 East Area following the
13 24 Command (June/July 2000) and Wautoma Fires (August 2007). Most of the 200 Areas were
14 not directly impacted by either fire (see Figure 3-10). Undisturbed portions of the 200 Areas are
15 characterized by the following communities: big sagebrush/bunchgrass-cheat grass, cheat grass-
16 bluegrass, crested wheatgrass-bunchgrass-cheat grass, and gray rabbit brush/cheat grass-
17 bluegrass. The former two communities are prominent in the 200 East Area, while the latter two
18 are more common in the 200 West Area. Most of the waste disposal and storage sites are
19 covered by non-native vegetation or are kept in a vegetation-free condition by the controlled
20 application of approved herbicides because plants could potentially accumulate waste
21 constituents. Where vegetation is present, it aids in stabilizing surface soil, controlling soil
22 moisture, or displacing more-invasive, deep-rooted species like Russian thistle (PNNL-6415,
23 page 4.98). Due to the disturbed nature of most of the 200 Areas, wildlife use is limited;
24 however, surveys have recorded the badger, coyote, Great Basin pocket mouse, mule deer,
25 long-billed curlew, killdeer, horned lark, Say's phoebe, American robin, American kestrel,
26 western meadowlark, and common raven [PNNL-14133, "Blanket Biological Review for
27 General Maintenance Activities Within Active Burial Grounds, 200 E and 200 W Areas,
28 ECR #2002-200-034," page 3; PNNL-14233, "Biological Review of the Hanford Solid Waste
29 EIS – Borrow Area C (600 Area), Stockpile and Conveyance Road Area (600 Area),
30 Environmental Restoration Disposal Facility (ERDF) (600 Area), Central Waste Complex
31 (CWC) Expansion (200 West), 218-W-5 Expansion Area (200 West), New Waste Processing
32 Facility (200 West), Undeveloped Portion of 218-W-4C (200 West), Western Half &
33 Northeastern Corner of 218-W-6 (200 West), Disposal Facility Near Plutonium-Uranium
34 Extraction (PUREX) Facility (200 East), ECR #2002-600-012b," pages 9, 10; PNNL-16620,
35 "Ecological Data in Support of the Tank Closure and Waste Management Environmental Impact
36 Statement Part 2: Results of Spring 2007 Field Surveys"].

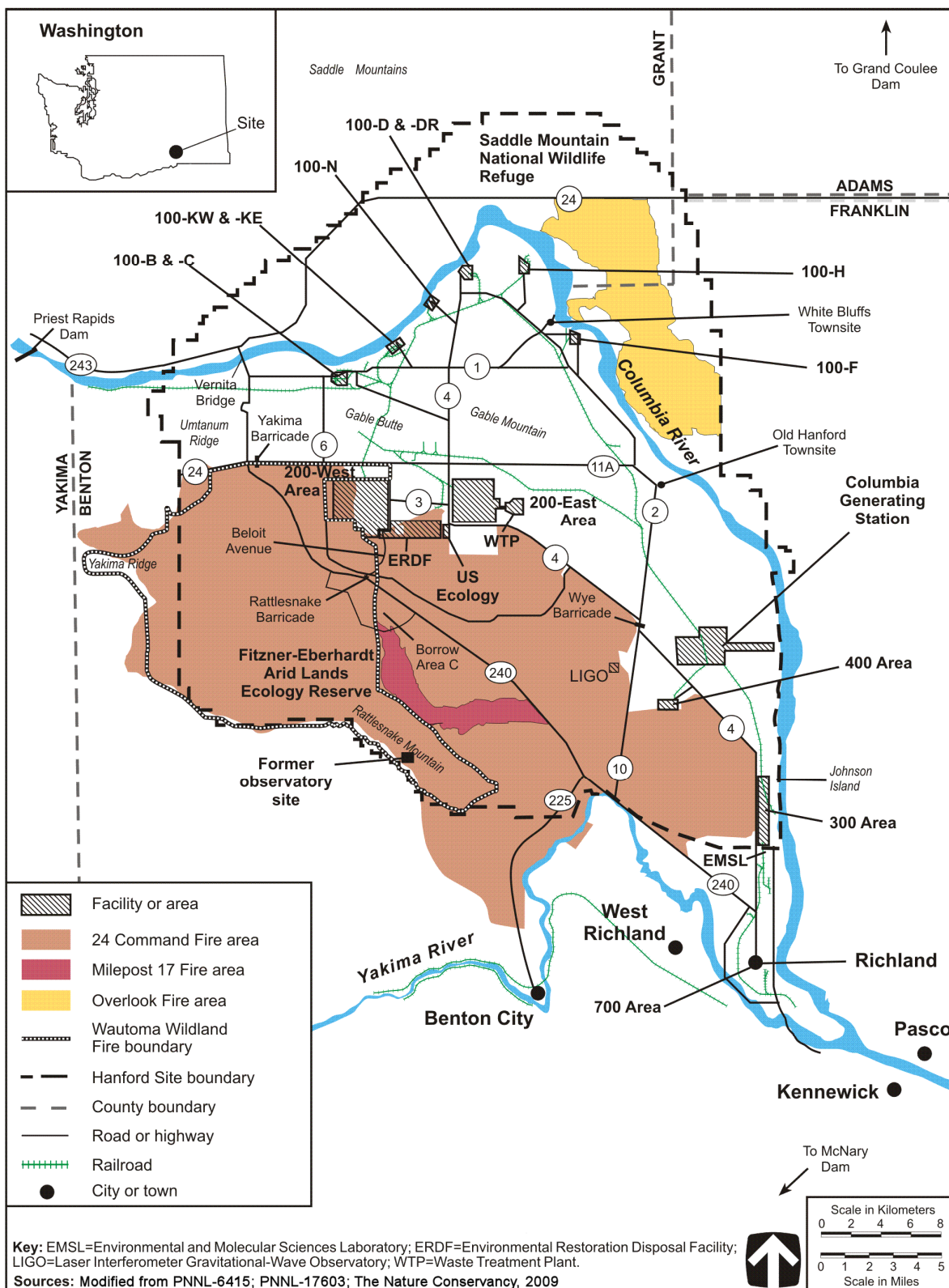
37
38 All WMAs in the tank farm system are actively managed to prevent vegetation, insects, and
39 wildlife from using the WMA as habitat, including WMA C. Herbicides and pesticides are used
40 on a regular basis and fences are placed around the perimeter to keep larger animals out.
41 Without a source of food within the WMA, smaller animals are less likely to enter. Figure 3-12
42 provides the size of the habitat areas within 152 m (500 ft) of WMA C.

43

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Figure 3-10. Extent of Area Burned During Recent Fires at the Hanford Site.



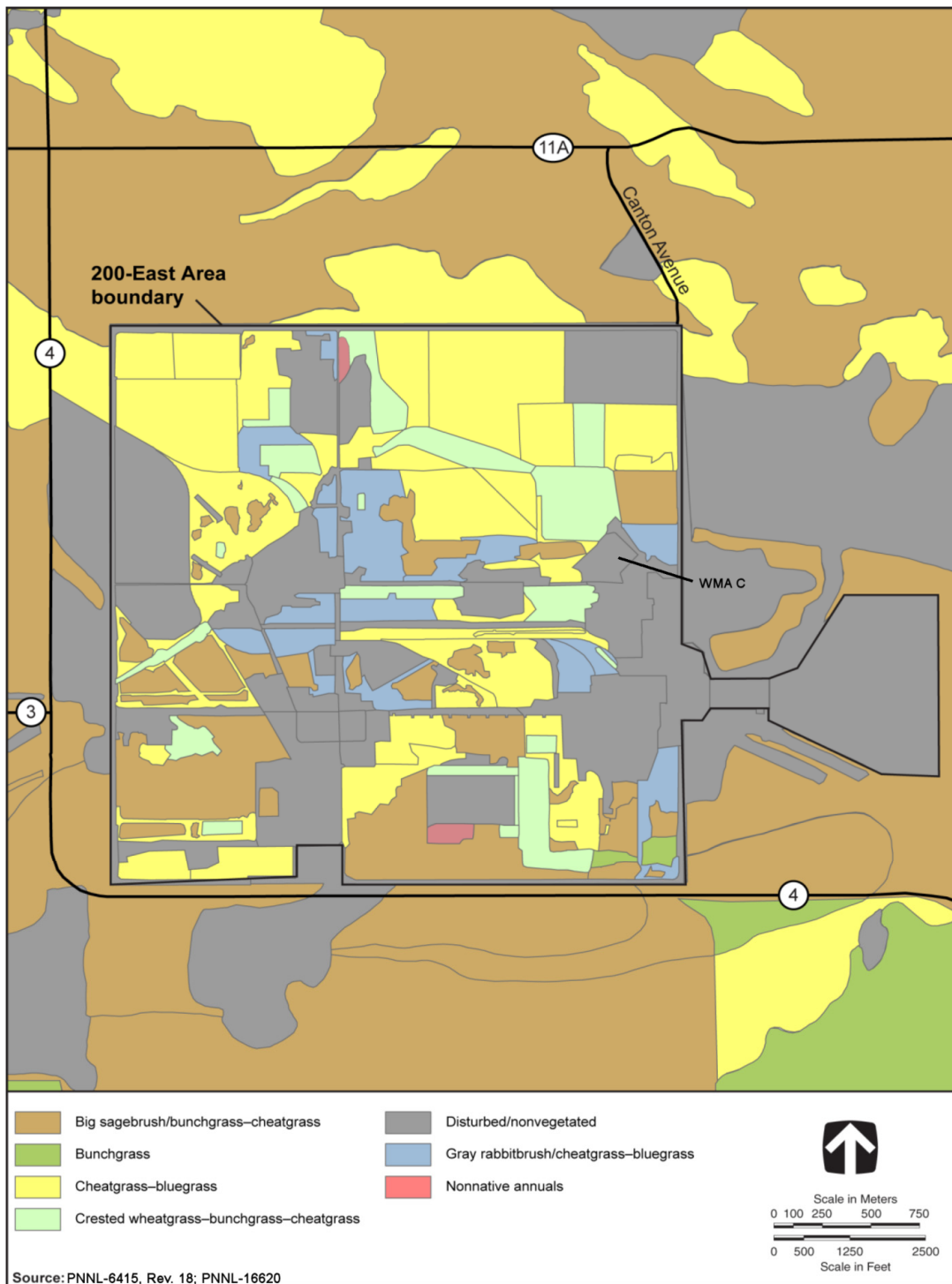
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Source: DOE/EIS-0391, "Final Tank Closure and Waste Management Environmental Impact Statement for the Hanford Site, Richland, Washington."

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Figure 3-11. Vegetation Communities in and near 200 East Area.



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Modified from DOE/EIS-0391, "Final Tank Closure and Waste Management Environmental Impact Statement for the Hanford Site, Richland, Washington."

References:

- PNNL-6415, "Hanford Site National Environmental Policy Act (NEPA) Characterization."
- PNNL-16620, "Ecological Data in Support of the Tank Closure and Waste Management Environmental Impact Statement Part 2: Results of Spring 2007 Field Surveys."

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3.1.4 Geology, Seismology, and Volcanology

Since the Hanford Site started operating in the early 1940s, a large volume of information on the geology, seismology, and volcanology of the Site has been collected and evaluated. Over the last several years, the following two data packages have been prepared to describe the geology, hydrology, and geochemistry of the SST system and WMA C:

- 1) RPP-RPT-46088, "Flow and Transport in the Natural System at Waste Management Area C"
- 2) PNNL-15955, "Geology Data Package for the Single-Shell Tank Waste Management Areas at the Hanford Site."

Most of the data included in the geologic data package were collected by (or used by) several projects between about 1980 and the present. Those projects include the Basalt Waste Isolation Project, the Skagit Hanford Nuclear Project, the Washington Public Power Supply System safety analysis, several PAs, and numerous regulatory-driven geologic and hydrologic characterizations, assessments, and monitoring projects.

The technical aspects of all of these projects, and thus the data, interpretations of the data, and conclusions, have been overseen by one or more regulatory agencies and stakeholder groups including the NRC, the National Academy of Science, the Defense Nuclear Facilities Safety Board (DNFSB), the EPA, the U.S. Geological Survey, the Washington State Departments of Ecology and Health, the Oregon Department of Energy, and the Yakama, Nez Perce, and Wanapum Indian Nations and the Confederated Tribes of the Umatilla Reservation. The high level of oversight has helped ensure a rigorous understanding of bounding geologic, seismic, and volcanic risks.

This section provides a summary of the data in the two data packages, highlighting those aspects that are important to developing the conceptual model describing transport of contaminants away from the waste facility to a receptor. This section will focus on the regional and Hanford Site geologic framework. The geology of WMA C is discussed in Section 3.1.9 Waste Management Area C Site Characterization.

3.1.4.1 Regional Geologic Framework. The Hanford Site (Figure 3-13) lies within the Columbia Plateau, a broad plain situated between the Cascade Range to the west and the Rocky Mountains to the east, and is underlain by the Miocene Columbia River Basalt Group (CRBG) (Figure 3-14). The northern Oregon and Washington portion of the Columbia Plateau is often called the Columbia Basin because it forms a lowland surrounded on all sides by mountains. The low-relief plains of the Central Plains physiographic region and anticlinal ridges of the Yakima Folds region dominate the physiographic setting of the Hanford Site. In the central and western parts of the Columbia Basin and Pasco Basin where the Hanford Site is located, the basalt is underlain predominantly by Tertiary continental sedimentary rocks and overlain by late Tertiary and Quaternary fluvial and glacio-fluvial deposits. All these were folded and faulted during the Cenozoic Era to form the current landscape of the region.

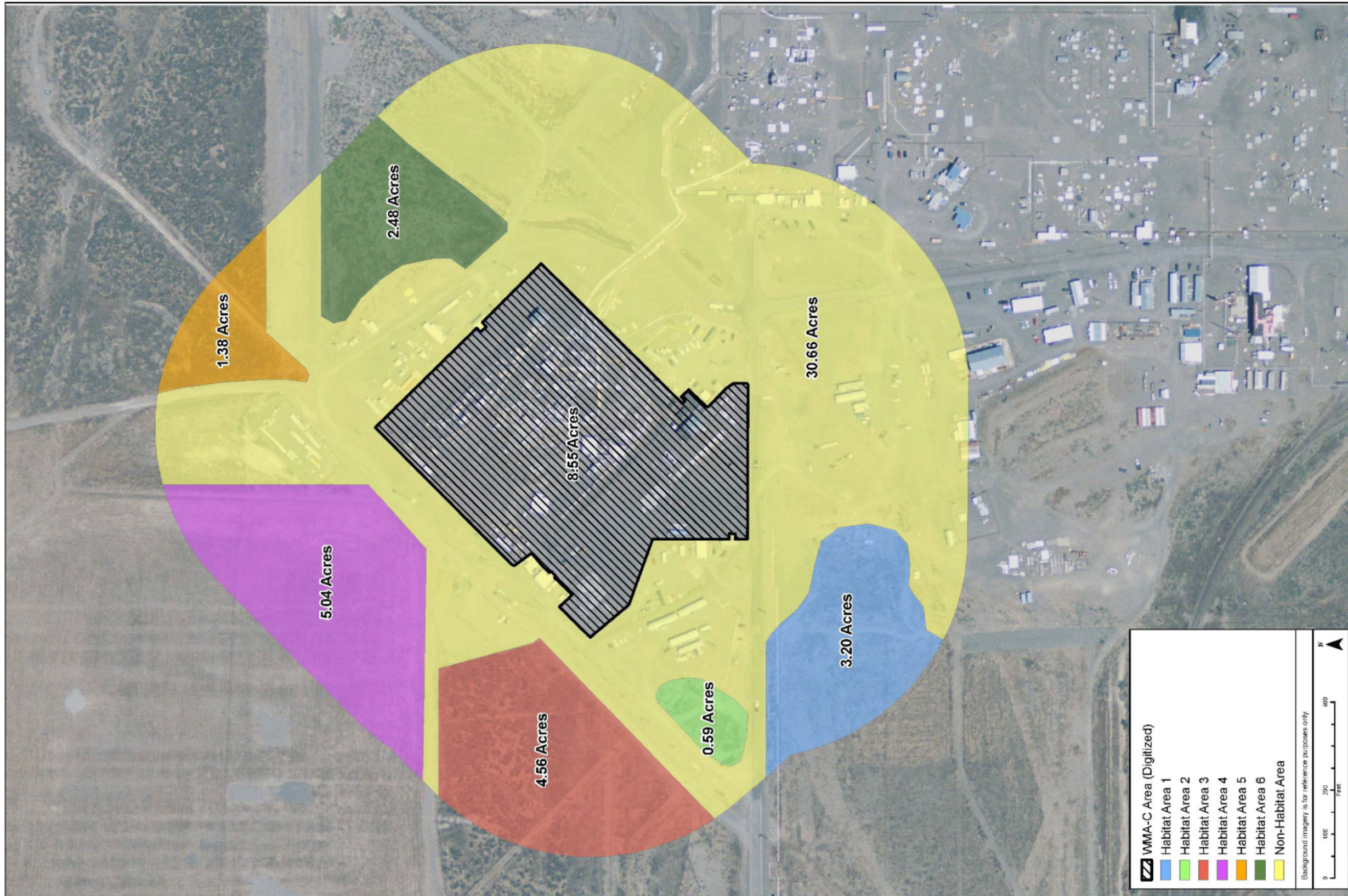


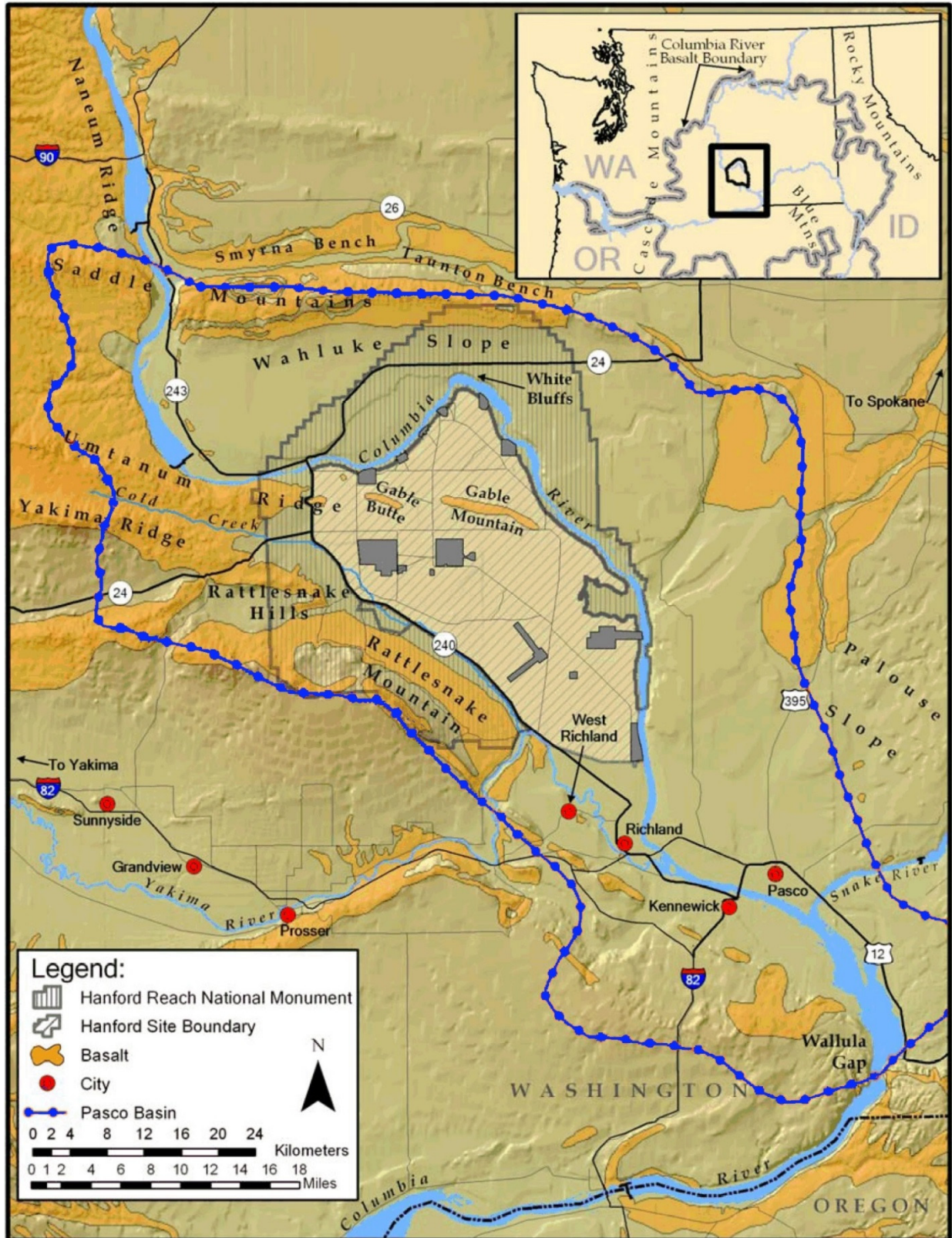
Figure 3-12. Habitat Areas within a 500 Foot Perimeter of Waste Management Area C.

WMA = Waste Management Area

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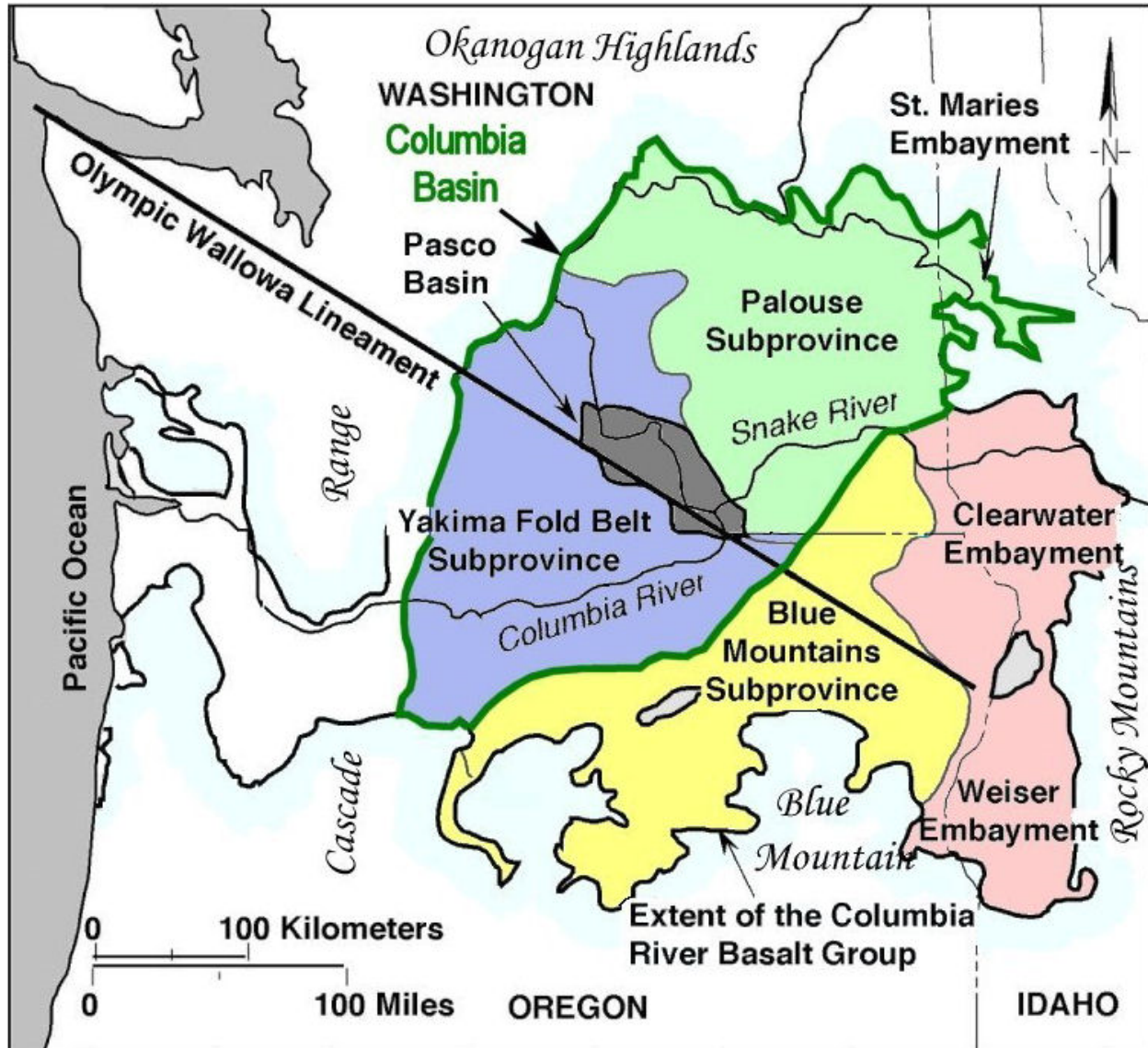
Figure 3-13. Geologic Elements of the Pasco Basin Portion of the Columbia Basin, Washington.



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1 **Figure 3-14. Geologic Setting of the Columbia Basin and Pasco Basin.**
 2



3
 4
 5 The Columbia Basin is a structurally and topographically low area surrounded by mountains
 6 ranging in age from the late Mesozoic to recent (Figure 3-14). The Columbia Basin is composed
 7 of two fundamental sub-provinces, the Palouse Slope and the Yakima Fold Belt (Figure 3-14).
 8 The Palouse Slope is a stable, undeformed area overlying the old continental craton that dips
 9 westward toward the Hanford Site. The Yakima Fold Belt is a series of anticlinal ridges and
 10 synclinal valleys in the western and central parts of the Columbia Basin. The edge of the old
 11 continental craton lies at the junction of these two structural sub-provinces and is currently
 12 marked by the Ice Harbor dike swarm of the CRBG east of the Hanford Site. The Blue
 13 Mountains sub-province of the Columbia River flood-basalt province is a northeast trending
 14 anticlinorium that extends 250 km from the Oregon Cascades to Idaho and forms the southern
 15 border of the Columbia Basin and the southern part of the Columbia Plateau.
 16

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1 **3.1.4.1.1 Lava Flows.** Lava flows erupted over a period of time from 17 to 6 million years
2 ago. Under the Hanford Site, basaltic lava deposits (CRBG) are over 4 km (13,000 ft) thick
3 (“Volcanism and Tectonism in the Columbia River Flood-Basalt Province,” page 386, plate 1
4 [Reidel and Hooper 1989]), spreading over portions of Idaho, Oregon, and Washington. The
5 Columbia Basin encloses the CRBG. A depression in the lower part of the Columbia Basin is
6 referred to as the Pasco Basin (Figure 3-14). The Pasco Basin is bounded by the Saddle
7 Mountains to the north, Naneum Ridge to the west, Rattlesnake Hills to the south, and the
8 Palouse Slope to the east, generally the area north of where the Snake River flows into the
9 Columbia River. Geographically, the ridges surrounding the Hanford Site and vicinity define the
10 Pasco Basin, which contains Ringold Formation sediment from the ancestral Columbia River and
11 sediment deposited by the Ice Age floods.

12 **3.1.4.1.2 Crustal Folding.** During and after the eruption of the lava flows, the Earth’s tectonic
13 forces buckled and folded the basalt in the western Columbia Basin into generally east-west
14 trending, long, narrow ridges (anticlines), and intervening valleys (synclines). Collectively, this
15 is identified as the Yakima Fold Belt.

16 **3.1.4.1.3 Ancestral Columbia River Deposits.** The ancestral Columbia River repeatedly
17 changed its course over the past 15 million years, depositing gravel, sand, silt, and clay
18 (RHO-BWI-ST-14, “Subsurface Geology of the Cold Creek Syncline,” “Chapter 2 – Suprabasalt
19 Sediments of the Cold Creek Syncline Area”; “Paleodrainage of the Columbia River System on
20 the Columbia Plateau of Washington State – A Summary” [Fecht et al. 1987]; DOE/RW-0164,
21 Consultation Draft Site Characterization Plan Reference Repository Location, Hanford Site,
22 Washington; “Late Cenozoic Structure and Stratigraphy of South-Central Washington” [Reidel
23 et al. 1994]; Open File Report 96-8, “The Miocene to Pliocene Ringold Formation and
24 Associated Deposits of the Ancestral Columbia River System, South-Central Washington and
25 North-Central Oregon”). Uplifting basalt ridges diverted the course of the Columbia River from
26 a southerly direction (toward Goldendale) to an easterly direction (toward Wallula Gap) and left
27 behind the Ringold Formation (Fecht et al. 1987). Later regional uplift associated with the
28 Cascade Mountains caused the river to cut through its own earlier deposits (the Ringold
29 Formation), exposing the White Bluffs. Within the Hanford Reach, the Columbia River
30 continues to erode the White Bluffs. Groundwater seepage from irrigation along the bluffs
31 makes them unstable. Consequently, the White Bluffs are land sliding and sloughing into the
32 Columbia River along much of the shoreline (Fecht et al. 1987).

33 **3.1.4.1.4 Ice Age Floods.** During the Pleistocene, cataclysmic floods inundated the Pasco
34 Basin several times when ice dams failed on the Clark Fork River that created Glacial Lake
35 Missoula (“Quaternary Geology of the Columbia Plateau” [Baker et al. 1991]). The Ice Age
36 floods began as early as 2.5 million years ago (“Long History of Pre-Wisconsin, Ice Age
37 Cataclysmic Floods: Evidence from Southeastern Washington State” [Bjornstad et al. 2001])
38 with the most recent occurring 18,000 to 13,000 years ago. Current interpretations suggest as
39 many as 40 flooding events occurred as ice dams holding back glacial Lake Missoula repeatedly
40 formed and broke. In addition to larger major flood episodes, there were probably numerous
41 smaller individual flood events. Deciphering the history of cataclysmic flooding in the Pasco
42 Basin is complicated, not only because of floods from multiple sources but also because the
43 paths of Missoula floodwaters migrated and changed course with the advance and retreat of the
44 Cordilleran Ice Sheet.

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1 Along with sedimentological evidence for cataclysmic flooding in the Pasco Basin, high-water
2 marks and faint strandlines occur along the basin margins. Temporary lakes were created when
3 flood waters were hydraulically dammed, resulting in the formation of the short-lived Lake
4 Lewis behind Wallula Gap. High water mark elevations for Lake Lewis (Figure 3-15), inferred
5 from ice-rafted erratics on ridges, range from 370 to 385 m (1,214 to 1,263 ft) above sea level.
6

7 The sediment deposited by the cataclysmic flood waters has been informally called the Hanford
8 formation because the best exposures and most complete deposits are found there. The
9 coarse-grained flood facies (gravel-dominated facies of DOE/RL-2002-39, Standardized
10 Stratigraphic Nomenclature for Post-Ringold-Formation Sediments Within the Central Pasco
11 Basin) is generally confined to relatively narrow tracts within or near flood channel ways. The
12 plane-laminated sand facies (sand-dominated facies of DOE/RL-2002-39), on the other hand,
13 occurs as a broad sheet over most of the central basin.
14

15 **3.1.4.2 Hanford Site Geologic Framework.** The previous section provided the regional
16 geologic framework. This section provides a summary of the geologic structure and stratigraphy
17 unique to the Hanford Site. Please see the geologic data packages for more complete
18 descriptions.
19

20 **3.1.4.2.1 Geologic Structure.** The Cold Creek syncline (Figure 3-16) lies between the
21 Umtanum Ridge-Gable Mountain uplift and the Yakima Ridge uplift and is an asymmetric and
22 relatively flat-bottomed structure. The Cold Creek syncline began developing during the
23 eruption of the CRBG and has continued to subside since that time. The 200 Areas lie on the
24 northern flank, and the bedrock dips gently (approximately 5°) to the south. The deepest parts of
25 the Cold Creek syncline, the Wye Barricade depression and the Cold Creek depression, are
26 ~12 km (~7.5 mi) southeast of the 200 Areas and southwest of the 200 West Area, respectively
27 (Figure 3-16).
28

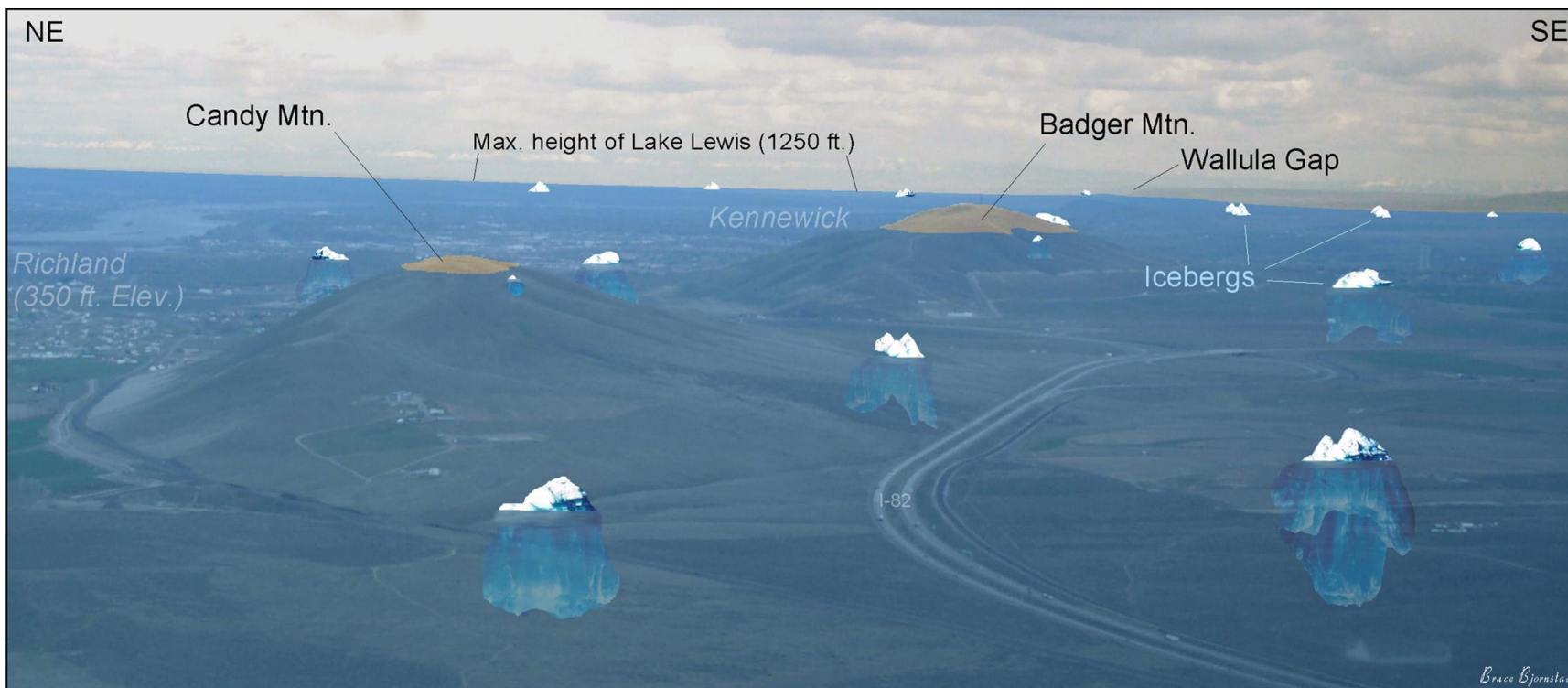
29 The Wahluke syncline north of Gable Mountain is the principal structural unit that contains the
30 100 Areas. The Wahluke syncline is an asymmetric and relatively flat-bottomed structure
31 similar to the Cold Creek syncline. The northern limb dips gently (approximately 5°) to the
32 south. The steepest limb is adjacent to the Umtanum Ridge-Gable Mountain structure.
33

34 The 200 East Area is located on the eastern part of the Cold Creek bar, which is along the
35 northern flank of the Cold Creek syncline (Figure 3-16). Another deep structural low, the Wye
36 Barricade depression, developed along the Cold Creek syncline southeast of the 200 East Area.
37 The May Junction fault is a normal fault that marks the western boundary of the depression.
38

39 The 200 East Area sits at the southern end of a series of secondary doubly plunging anticlines
40 and synclines that are associated with the Umtanum Ridge-Gable Mountain anticlinal structure.
41 Waste Management Areas A, AX, B-BX-BY, and C in the 200 East Area lie near the southern
42 flank of the closest secondary anticline. A fault was recently detected during drilling of seismic
43 test boreholes at the Waste Treatment Plant. The fault caused some displacement in the Pomona
44 Basalt that lies beneath the Elephant Mountain Member but is not thought to have caused any
45 displacement in younger basalts or overlying sediments (PNNL-16407, "Geology of the Waste
46 Treatment Plant Seismic Boreholes").

Figure 3-15. Flood in the South of the Hanford Site, Washington, between 18,000 to 13,000 Years Ago.

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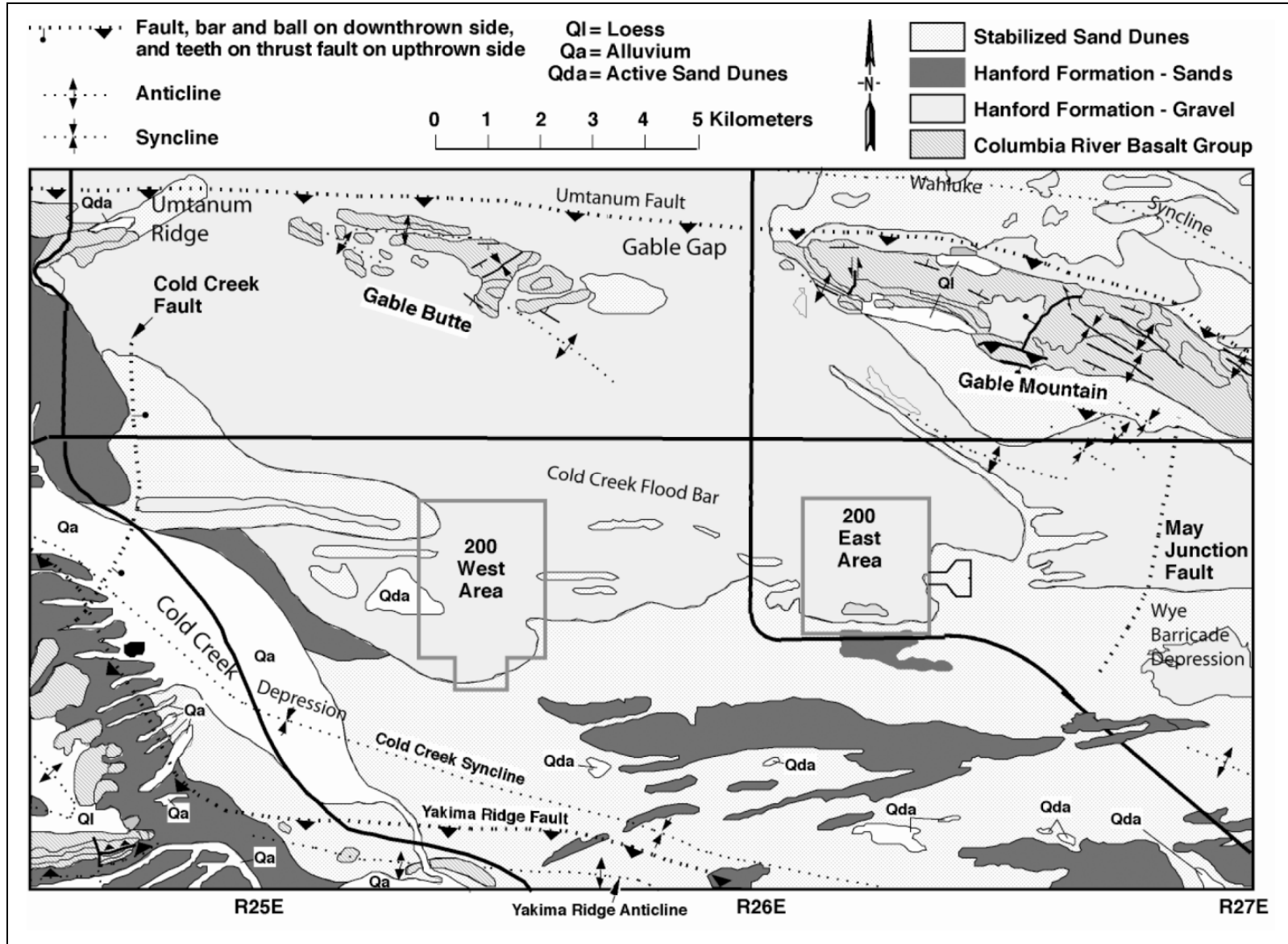


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Figure 3-16. Geologic and Geomorphic Map of the 200 Areas and Vicinity.



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1 **3.1.4.2.2 Stratigraphy.** The generalized stratigraphy of the Pasco Basin and Hanford Site is
2 shown in Figure 3-17. The principal rocks exposed at the surface of the surrounding ridges are
3 the CRBG and intercalated sedimentary rocks of the Ellensburg Formation. In the low-lying
4 basins and valleys, these are overlain by younger sedimentary rocks of the Ringold Formation,
5 Cold Creek unit (CCU), and the Pleistocene cataclysmic flood deposits of the Hanford
6 formation. Figure 3-18 provides an approximate west to east cross section through the Hanford
7 Site.

8
9 **Columbia River Basalt Group and Ellensburg Formation:** The Elephant Mountain Member
10 is the uppermost basalt flow beneath the 200 Areas and much of the Hanford Site. Where folds
11 and faults have formed basalt ridges, other flows from the Saddle Mountains, Wanapum, and
12 Grande Ronde Formations are exposed.

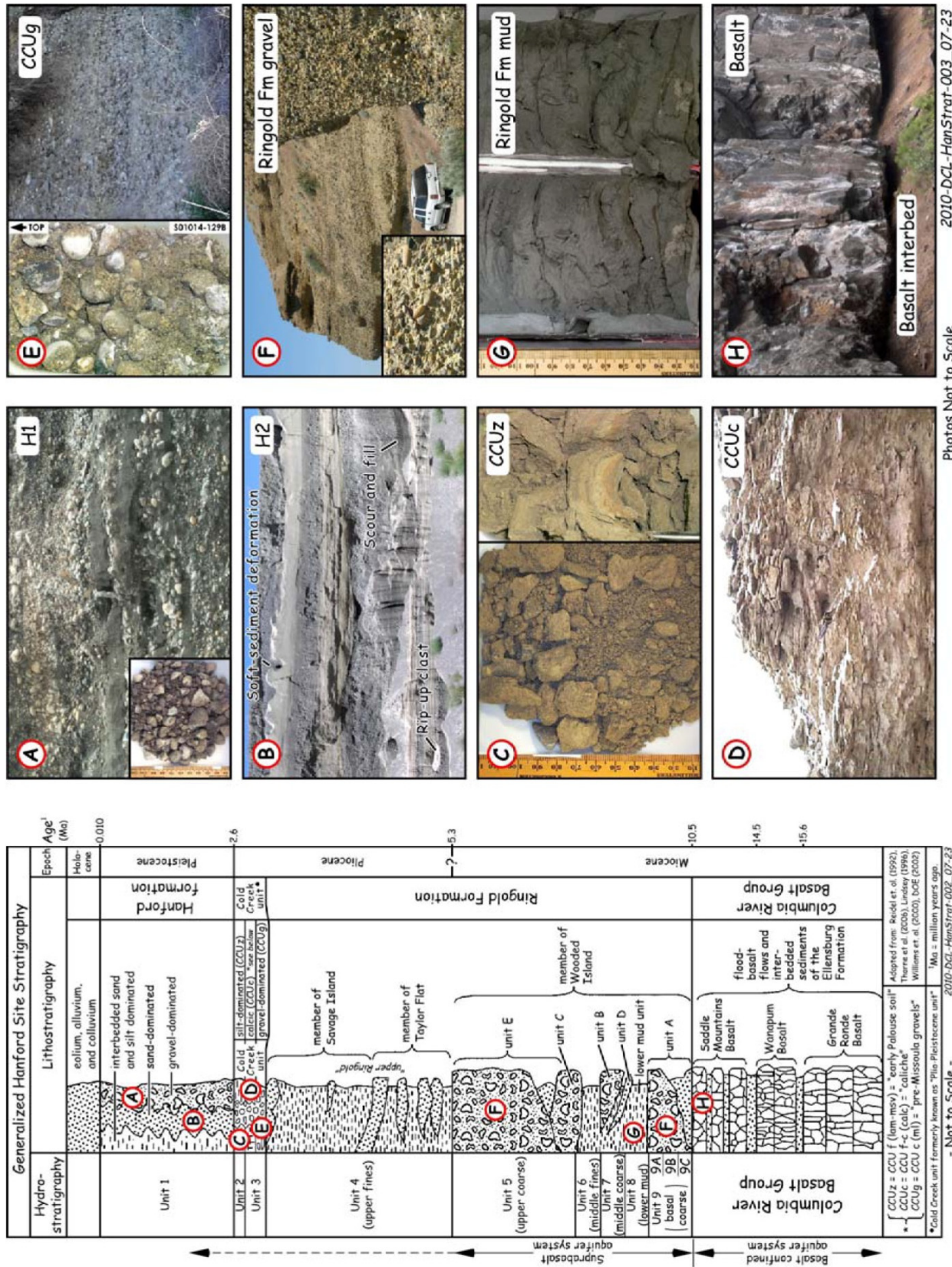
13
14 The Ellensburg Formation is intercalated with and overlies the CRBG in the Pasco Basin and
15 includes epiclastic and volcanoclastic sedimentary rocks (“Stratigraphic and Lithologic
16 Variations in the Columbia River Basalt” [Waters 1961]; USGS Bulletin 1457-G, “Revisions in
17 stratigraphic nomenclature of the Columbia River Basalt Group”). The upper Ellensburg
18 Formation consists of sand and gravel marking mainstream deposits and sand, silt, and clay
19 overbank deposits that are sandwiched between basalt flows. Along with the more permeable
20 basalt flow bottoms and flow tops, these sediments form the uppermost confined basalt aquifer
21 system beneath the Hanford Site. The upper, younger Ellensburg Formation interbedded with
22 the Saddle Mountains Basalt (as noted on Figure 3-17 as part of the CRBG) reflects changes in
23 river courses, with sediments from the Columbia River becoming dominant as developing
24 anticlinal ridges pushed the Columbia River east and basalt flows pushed the Clearwater-Salmon
25 system to the south. Relatively few boreholes in the 200 Areas penetrate the Ellensburg
26 Formation. Those boreholes that do penetrate the Ellensburg Formation generally find
27 tuffaceous siltstones and sandstones, with conglomerates marking ancient main river channels.
28 The Ellensburg stratigraphy of the Hanford Site has been discussed in more detail in Fecht et al.
29 (1987).

30
31 The uppermost basalt flow beneath the Central Plateau is the Elephant Mountain Member
32 (RHO-BWI-ST-14, “Chapter 3 – Wanapum and Saddle Mountains Basalts of the Cold Creek
33 Syncline Area”). The top of basalt surface dips to the southwest beneath the 200 West Area and
34 to the south-southwest beneath the 200 East Area. Low-amplitude secondary folds such as the
35 one to the northeast of the 200 East Area may occur throughout the area and have probably not
36 been fully identified. Between the 200 East Area and Gable Gap to the north, the Elephant
37 Mountain has been eroded to expose underlying basalt flows. There is also a suspected window
38 eroded through the Elephant Mountain near the northeast corner of the 200 East Area.

39
40 **Post-Columbia River Basalt Sediments:** The Hanford Site and tank farms are situated on a
41 sequence of Ringold Formation, CCU, and Hanford formation sediments overlying the CRBG
42 (Figure 3-19). The upper Miocene to middle Pliocene record of the Columbia River system in
43 the Columbia Basin is represented by the upper Ellensburg and Ringold Formations. Except for
44 local deposits (e.g., the CCU), there is a hiatus (erosion or lack of sedimentation) in the
45 stratigraphic record between the end of the Ringold Formation deposition (3.4 Ma) and the
46 beginning of Pleistocene (1.6 Ma) time (DOE/RW-0164, DOE/RL-2002-39).

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1 **Figure 3-17. Generalized Stratigraphy of the Hanford Site Including the Central Plateau.**
 2



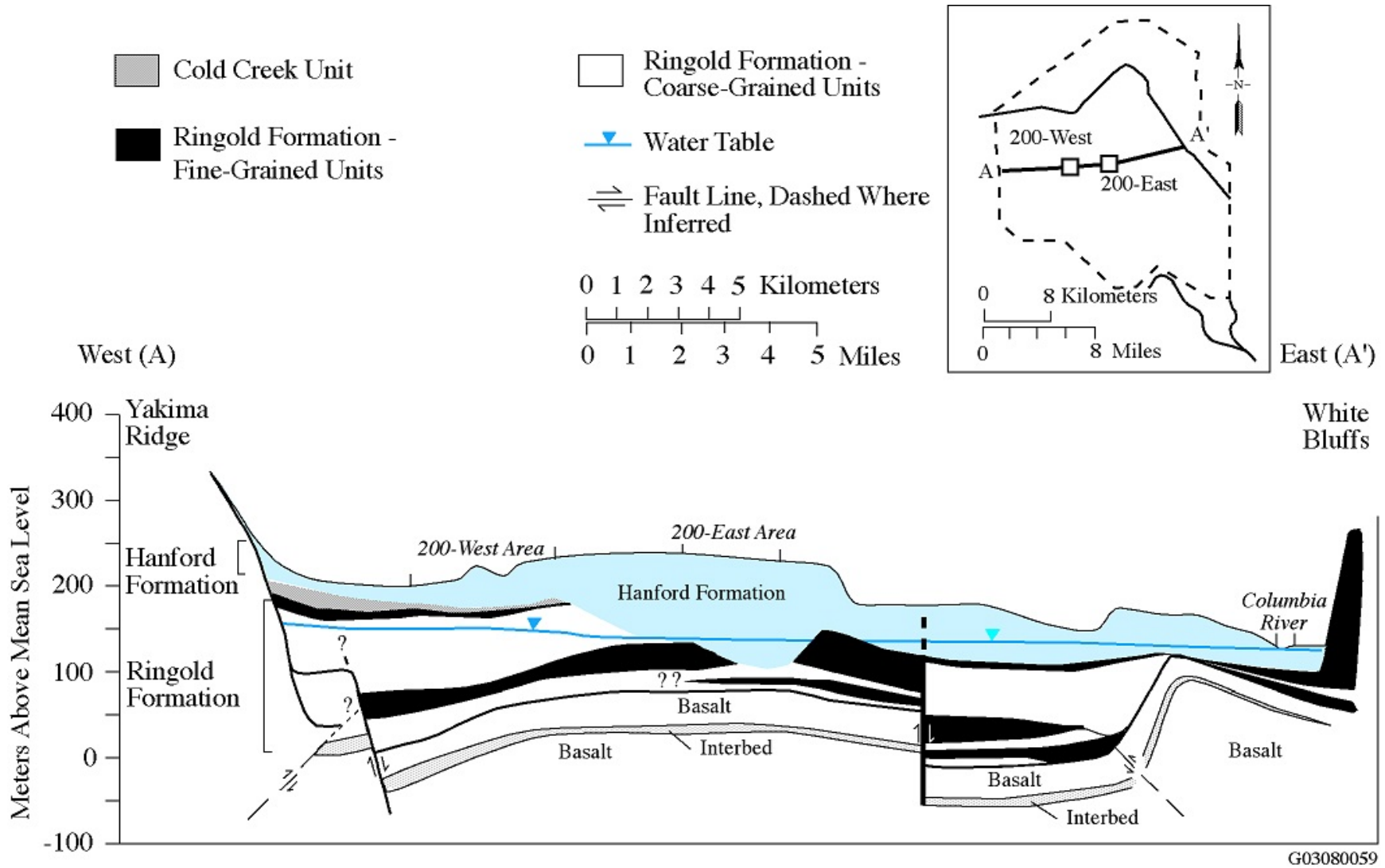
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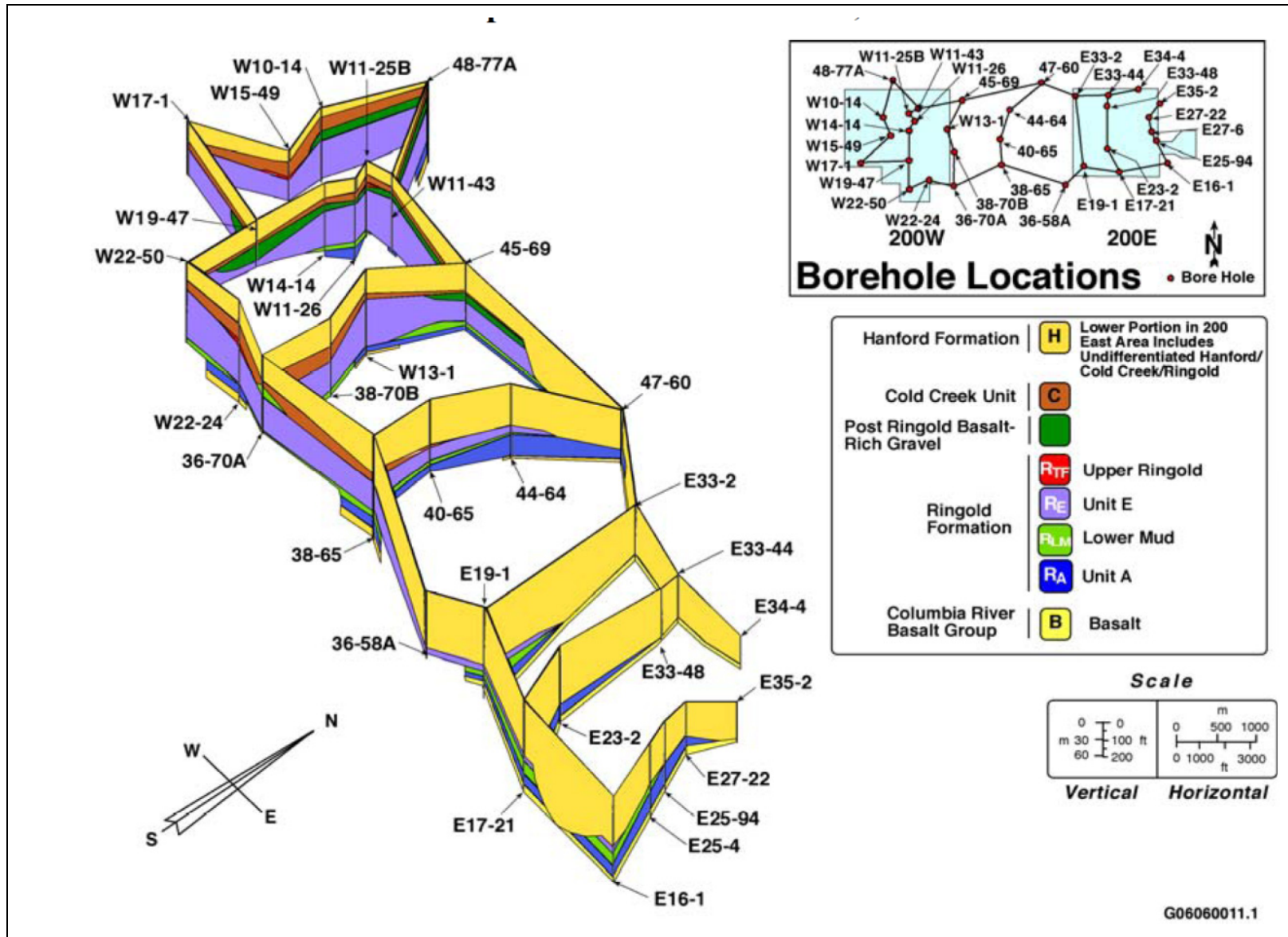
Figure 3-18. Cross-Section Running through the Central Plateau of the Hanford Site.

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1 **Figure 3-19. Fence Diagram of Sediment Overlying the Columbia River Basalt Group in the Central Plateau, Hanford Site.**
2



3-40

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1 **Ringold Formation:** The Ringold Formation at the Hanford Site is up to 185 m (607 ft) thick in
2 the deepest part of the Cold Creek syncline south of the 200 West Area and 170 m (558 ft) thick
3 in the western Wahluke syncline near the 100 B Area. The Ringold Formation pinches out
4 against the Gable Mountain, Yakima Ridge, Saddle Mountains, and Rattlesnake Mountain
5 anticlines. It is largely absent in the northern and northeastern parts of the 200 East Area. It
6 consists of semi-indurated clay, silt, pedo-genically altered sediment, fine- to coarse-grained
7 sand, and granule to cobble gravel. Ringold Formation strata typically are below the water table
8 on the Hanford Site, and the textural variations influence groundwater flow.
9

10 In the Pasco Basin, the lower half of the Ringold Formation, the member of Wooded Island, is
11 the main unconfined aquifer under the Hanford Site and contains five separate stratigraphic
12 intervals dominated by the fluvial gravel facies. These gravels, designated units A, B, C, D, and
13 E, are separated by intervals containing deposits typical of the overbank and lacustrine facies
14 (WHC-SD-EN-EE-004, “Revised Stratigraphy for the Ringold Formation, Hanford Site,
15 South-Central Washington”). In the 200 Areas, only fluvial gravel units A and E occur.
16 Between these two gravel units in many places is the lowermost of the fine-grained.
17

18 The upper part of the Ringold Formation, informally called the member of Taylor Flat
19 (BHI-00184, “Miocene- to Pliocene-Aged Suprabasalt Sediments of the Hanford Site,
20 South-Central Washington”) consists of the sequence of fluvial sands, overbank deposits, and
21 lacustrine sediments overlying unit E. This corresponds to the upper unit as originally defined
22 by “Ringold Formation of Pleistocene Age in Type Locality, the White Bluffs, Washington”
23 (Newcomb 1958) along the White Bluffs in the eastern Pasco Basin. The fluvial sand facies is
24 the principal facies of the upper part under the tank farms at the Hanford Site.
25

26 **Cold Creek Unit:** The CCU (DOE-RL-2002-39) includes all material underlying the Hanford
27 formation, overlying the Ringold Formation in the vicinity of the 200 West Area, and may
28 extend over most of the central Pasco Basin. The CCU distinguishes itself from the Hanford and
29 Ringold formations because it was formed when the Ringold Formation was eroding and
30 relatively little was being deposited at the Hanford Site. This subunit is found locally in the Cold
31 Creek syncline in the subsurface.
32

33 The CCU is laterally discontinuous and overlies the tilted and truncated Ringold Formation in an
34 unconformable relationship in the western Cold Creek syncline in the vicinity of the 200 West
35 Area (DOE/RL-2002-39). To the east, the pre-Missoula gravels replace the calcrete and
36 silt-dominated subunits of the CCU. The CCU appears to be correlative to other side stream
37 alluvial, eolian, and pedogenic deposits found near the base of the ridges bounding the Pasco
38 Basin on the north, west, and south. These sedimentary deposits are inferred to have a late
39 Pliocene to early Pleistocene age on the basis of stratigraphic position and magnetic polarity of
40 interfingering loess units (DOE/RW-0164).
41

42 Distribution of the CCU depends in part on erosion and weathering of the underlying Ringold
43 Formation and post-depositional erosion by the Ice Age floods (“Buried carbonate paleosols
44 developed in Pliocene-Pleistocene deposits of the Pasco Basin, south-central Washington,
45 U.S.A.” [Slate 1996]). The thickness of the Cold Creek deposit ranges from 0 to 20 m (0 to
46 66 ft). Locally the CCU contains very hard rock that formed as precipitation evaporated and left

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1 behind minerals forming what geologists call caliche or hardpan. This layer can influence
2 contaminant migration by slowing its rate of downward movement and potentially diverting
3 contaminants laterally (Slate 1996). However, CCU as described above is largely absent from
4 the 200 East Area.

5
6 **Hanford formation:** The Hanford formation is the informal name given to all glacio-fluvial
7 deposits from cataclysmic Ice Age floods found in the Pasco Basin (RHO-BWI-ST-4, “Geologic
8 Studies of the Columbia Plateau: A Status Report”). Sources for floodwaters included glacial
9 Lake Missoula, and ice-margin lakes that formed around the margins of the Columbia Plateau
10 and Lake Bonneville (Baker et al. 1991). On average, interglacial conditions lasting
11 ~50,000 years have been separated by major glacial advances, also averaging ~50,000 years. To
12 date, Ice Age flood deposits from only four of the major glacial events that occurred between
13 1 million and 13,000 years ago are identified within the Pasco Basin (Baker et al. 1991; Open
14 File Report 94-8, “Geologic Map of the Richland 1:100,000 Quadrangle, Washington”).
15 Evidence to support the other major glacial cycles in the Pasco Basin either are masked or have
16 been destroyed by subsequent Ice Age floods.

17
18 When the Ice Age floodwaters entered the Pasco Basin, they quickly became impounded behind
19 Wallula Gap, which was too restrictive for the volume of water involved. Floodwaters formed
20 temporary lakes with shorelines up to 381 m (1,250 ft) in elevation. The lakes lasted not more
21 than a few days (“Magnitudes and implications of peak discharges from glacial Lake Missoula”
22 [O’Connor and Baker 1992]). The deposits that were left after the floodwater receded, known as
23 the Hanford formation, blanket low-lying areas over most of the Hanford Site. These Ice Age
24 floods created Cold Creek bar (Figure 3-20), a giant, streamlined deposit of gravel, sand, and silt
25 that extends for 19.3 km (12 mi) downstream of Umtanum Ridge. Gravel-dominated deposits,
26 laid down under the strongest flood currents, are generally restricted to the north side of the bar.
27 At the south end of the bar, where flood currents were gentler, interbedded sand and silt deposits
28 were laid down. In between these two areas deposits of predominantly sand accumulated, which
29 includes the area beneath C Farm.

30
31 The Hanford formation consists of mostly unconsolidated sediments that cover grain sizes from
32 pebble to boulder gravel, fine- to coarse-grained sand, silty sand, and silt. The formation is
33 further subdivided into gravel-, sand-, and silt-dominated facies, which transition into
34 one another laterally with distance from the main, high-energy, flood channels. Beneath much of
35 the Hanford Site the Hanford formation has been locally subdivided into several informal
36 subunits. WHC-SD-EN-TI-290, “Geologic Setting of the Low-Level Burial Grounds”
37 subdivides the Hanford formation in the 200 East and West Areas into three basic units: H1, H2,
38 and H3. H1 is described as consisting of a gravel facies-dominated interval in the upper part of
39 the formation throughout much of the 200 East and West Areas. Unit H2 is described as a
40 predominantly sand facies-dominated unit, which increases in predominance within the
41 formation from north to south across the same area. The H3 unit is generally described as a
42 mixed sand and gravel facies unit found comprising the lower part of the formation in much of
43 the 200 East Area, and possibly locally in the 200 West Area.

44
45 Furthermore, PNNL-19702, “Hydrogeologic Model for the Gable Gap Area, Hanford Site”
46 identified five paleochannels (A through E) running through the Central Plateau that are filled

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1 with coarse-grained, highly permeable flood deposits of the Hanford formation. These
2 paleochannels may have initially formed during Ringold time, and if so, were further deepened
3 during cataclysmic flooding which removed all Ringold-age deposits from the channel.
4 Paleochannel D, which has a remnant of Ringold Formation along its east side, might be an
5 example of a Ringold-age channel that was cut deeper during Ice Age flooding. Paleochannel D
6 runs from the northwest corner through to the southeast corner of 200 East Area.

7 **Holocene Surficial Deposits:** Holocene surficial deposits consist of silt, sand, and gravel that
8 form a thin layer across much of the Hanford Site. These sediments were deposited by a
9 combination of eolian and alluvial processes.

10 **Tank Farm Backfill:** The shallowest sediments found within the confines of the tank farm are
11 described primarily as basaltic pebble-cobble gravel with a sand and silt matrix. This material is
12 commonly brown in color and contains construction debris, including nails, wood, and cement.
13 These strata are interpreted to be tank farm backfill, which is consistent with previous
14 interpretations of area geology (ARH-LD-132, "Geology of the 241-C Tank Farm"). Moisture
15 logs collected in many of the tank farm leak detection borings show increased moisture ~12 to
16 13 m (40 to 42 ft) below ground surface (bgs). This is interpreted to be moisture accumulating
17 above the compacted base of the original tank farm excavation. No soil has developed over the
18 backfill and the vegetation within the WMA is controlled through herbicides.

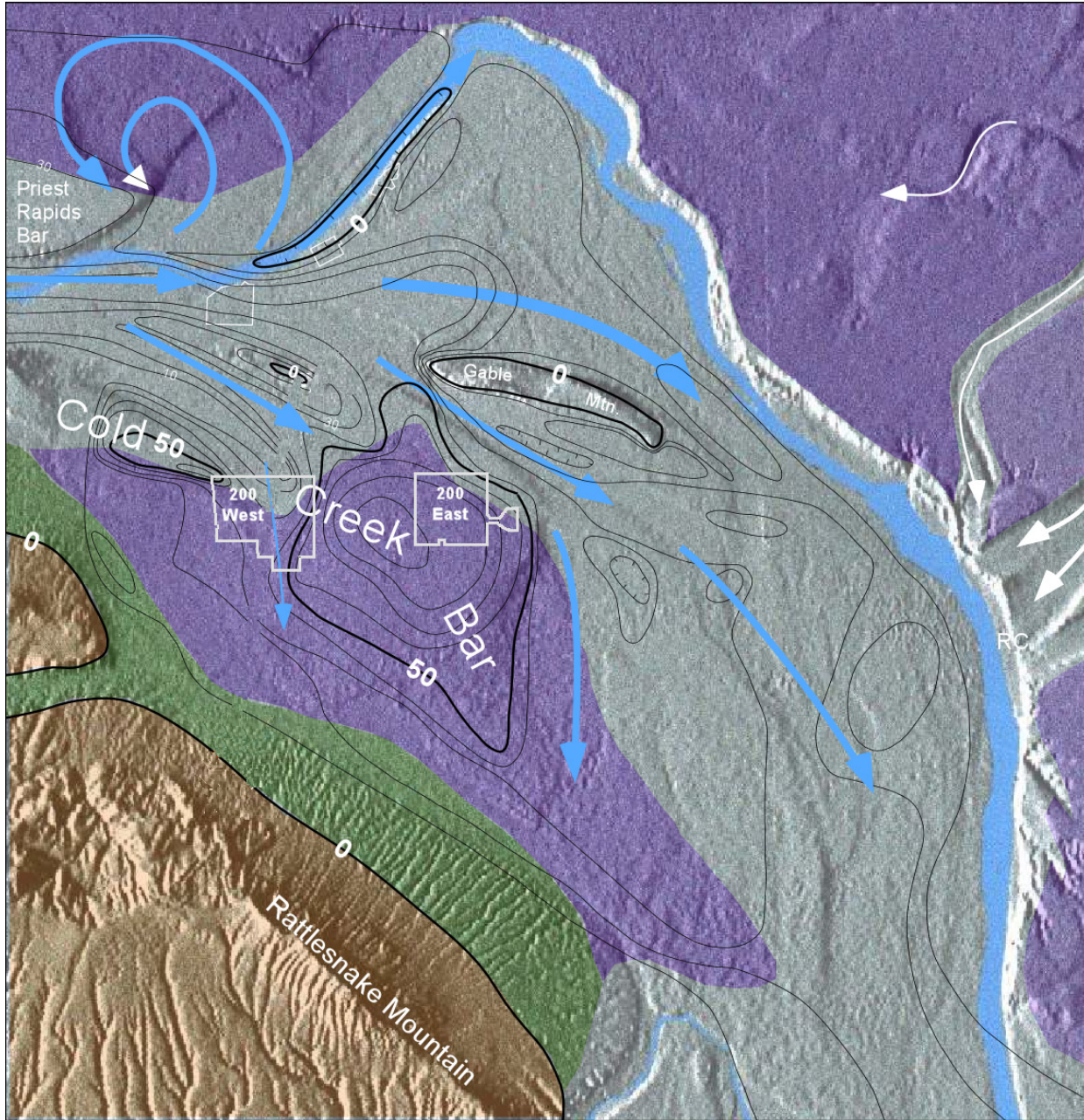
19 **3.1.4.2.3 Clastic Dikes.** Clastic dikes are found in the Hanford formation and locally in other
20 sedimentary units (RHO-BWI-C-64, "Clastic Dikes Of The Pasco Basin, Southeastern
21 Washington, Final Report"; BHI-00230, "Geologic Field Inspection of the Sedimentary
22 Sequence at the Environmental Restoration Disposal Facility"; BHI-01103, "Clastic Injection
23 Dikes of the Pasco Basin and Vicinity – Geologic Atlas Series"). Clastic dikes (Figure 3-21) are
24 vertical to sub-horizontal fissures filled by multiple layers of unconsolidated sand, silt, clay, and
25 minor gravel aligned parallel to sub-parallel to dike walls. Clastic dikes range in vertical extent
26 from 0.3 m to 55 m (1 ft to 180 ft). In cross-section, clastic dikes range from 1 millimeter to
27 1.8 m (0.04 in. to 5.91 ft) in thickness, and in plan view clastic dikes extend up to 100 m (328 ft)
28 along strike. Clastic dikes form a branching pattern that in plan view forms polygons many feet
29 across. Where the dikes intersect the ground surface, a feature known as patterned ground is
30 observed. Patterned ground features are most abundant when Hanford formation
31 sand-dominated and silt-dominated facies are at or near ground surface. BHI-01103 summarizes
32 the location at Hanford where clastic dikes have been identified. Clastic dikes are inferred to be
33 present beneath the SST farms, and at least locally, they cross-cut the Plio-Pleistocene boundary
34 (WHC-EP-0698, "Groundwater Impact Assessment Report for the 216-U-14 Ditch").
35 BHI-01103 did not identify any clastic dikes in the vicinity of WMA C.

36 **3.1.4.2.4 200 Areas Topography.** Figure 3-22 shows the 200 Areas and the WMAs in a
37 perspective view (note that the vertical to horizontal exaggeration in this figure is 5:1).
38 The 200 Areas Central Plateau contains a topographic high in between the 200 East and
39 200 West Areas with gently dipping sides, except in the northwest corner of the 200 West Area.
40 The WMAs were always located downhill from the waste-generating facilities to allow gravity
41 flow in the pipelines from the facilities to the tanks. The relative flatness of the WMAs means
42 that the final topography will be determined by the surface cover and grading of the surrounding
43 soil.

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Figure 3-20. Isopach Map of the Ice Age Flood Deposits (Hanford Formation).



Ice-Age Flood Deposits

- Gravel-Dominated Flood Deposits
- Sand-Dominated Flood Deposits
- Interbedded Sand- and Silt-Dominated Flood Deposits (Touchet-type beds)

Contour interval = 10 m

N

↑

↓

0 10 20 km

0 2 4 6 8 10 mi

- Above flood level (>1200 ft elev.)
- Flood flow

3

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- 1 **Figure 3-21. Typical Type II Clastic Injection Dike Exposed in a Wall of the**
2 **Environmental Restoration Disposal Facility Excavation Exposed during Construction.**
3 **The facility is located on the 200 Area Pleistocene Glacio-fluvial Flood Bar in the central**
4 **Hanford Site.**
5



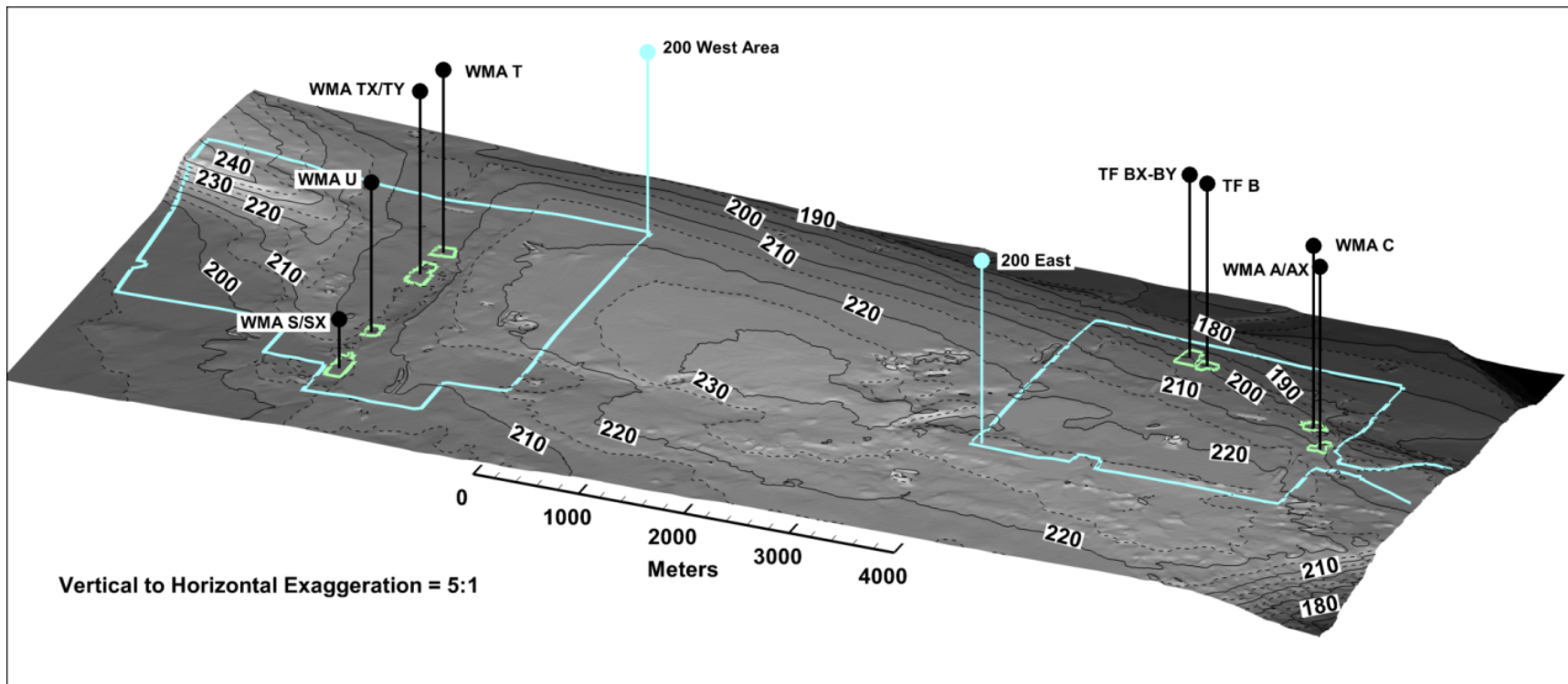
- 6
7

Source: BHI-01103, "Clastic Injection Dikes of the Pasco Basin and Vicinity – Geologic Atlas Series."

Figure 3-22. Topography of the 200 Areas Central Plateau in Meters above Mean Sea Level.

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7

WMA = Waste Management Area

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1 **3.1.4.2.5 Surface Soils.** The Holocene deposits and exposed Hanford formation sediments
2 have experienced soil development and evolved into identifiable soil types. BNWL-243, “Soil
3 Survey Hanford Project in Benton County Washington” describes 15 different surface soil types
4 on the Hanford Site, varying from sand to silty and sandy loam. Various classifications,
5 including land use, are also given in BNWL-243. These soil types control the flux of water
6 reaching the water table (i.e., recharge) (PNNL-13033). The soils found in the Central Plateau in
7 and around the 200 Areas are Quincy Sand (formally known as Rupert Sand), Burbank Loamy
8 Sand, and Ephrata Sandy Loam. BNWL-243 described these types of soil as follows.
9

- 10 • **Quincy Sand (formally known as Rupert Sand).** This mapping unit represents one of
11 the most extensive soils on the Hanford Site. The surface is a brown to grayish-brown
12 coarse sand, which grades to a dark grayish-brown sand at ~1 m (~36 in.). Rupert soils
13 developed under grass, sagebrush, and hopsage in coarse sandy alluvial deposits, which
14 were mantled by wind-blown sand. Relief characteristically consists of hummocky
15 terraces and dune-like ridges. This soil may be correlated as Quincy Sand, which was not
16 separated here. Active sand dunes are present. Some dune areas are separated; however,
17 many small dunes, blow-outs, and associated small areas of Ephrata and Burbank soils
18 are included.
19
- 20 • **Burbank Loamy Sand.** This is a dark-colored (surface is very dark grayish-brown;
21 subsoil is dark grayish-brown), coarse-textured soil which is underlain by gravel. The
22 surface soil is usually 0.41 m (~16 in.) thick but can be 0.76 m (30 in.) thick. The gravel
23 content of the subsoil may range from 20 to 80% by volume.
24
- 25 • **Ephrata Sandy Loam.** The surface of this soil is dark colored with subsoil that is dark
26 grayish-brown and medium-textured. It is underlain by gravelly material that may extend
27 for many feet.
28
- 29 • **Esquatzel Silt Loam.** This soil is not found within the 200 Areas Central Plateau, but
30 rather to the south of the 200 West Area. It is mentioned here because it is a possible
31 source for borrow material needed for the Modified RCRA Subtitle C Barrier
32 (D&D-25575, “Silt Borrow Source Field Investigation Report”). It is deep dark-brown
33 soil formed in recent alluvium and is derived from loess and lake sediment. The subsoil
34 grades to dark grayish-brown in many areas, but color and texture of the subsoil are
35 variable because of the stratified nature of the alluvial deposits.
36

37 Since the end of the Pleistocene, the main geologic process at the Hanford Site has been wind.
38 After the last Missoula flood drained from the Pasco Basin, winds moved the loose,
39 unconsolidated material until vegetation was able to stabilize it. Stabilized sand dunes cover
40 much of the Pasco Basin, but there are areas, such as along the Hanford Reach National
41 Monument, where active sand dunes remain.
42

43 **3.1.4.3 Seismology.** The historic record of earthquakes in the Pacific Northwest dates from
44 about 1840. The early part of this record is based on newspaper reports of human perception of
45 shaking and structural damage as classified using the Modified Mercalli Intensity (MMI) scale;
46 the early record is probably incomplete because the region was sparsely populated. The

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1 historical record appears to be complete since 1905 for MMI V and since 1890 for MMI VI
2 (“Earthquake Recurrence Rate Estimates for Eastern Washington and the Hanford Site,”
3 CONF-8910192--18 [Rohay 1989]). Seismograph networks did not start providing earthquake
4 locations and magnitudes of earthquakes in the Pacific Northwest until about 1960.
5 A comprehensive network of seismic stations that provides accurate locating information for
6 most earthquakes of magnitude greater than 2.5 on the Richter scale was installed in eastern
7 Washington during 1969. Currently, measured seismic activity for the Hanford Site is reported
8 quarterly and annually (e.g., PNNL-20302, “First Quarter Hanford Seismic Report for Fiscal
9 Year 2011”). Figure 3-23 provides summaries of known events at and around the Hanford Site
10 between 1890 and 2005 (PNNL-6415).

11
12 Three horizontal layers of stratigraphy related to seismicity exist at the Hanford Site and vicinity
13 including the CRBG, the pre-basalt sediments, and the crystalline basement. About 75% of
14 Hanford Site earthquake events originate in the CRBG layer. The pre-basalt sedimentary layer
15 has been the origin of 8% of the events, and the crystalline basement has been the origin of
16 17% of these events (Revision 5-C of RPP-13033, “Tank Farms Documented Safety Analysis”).

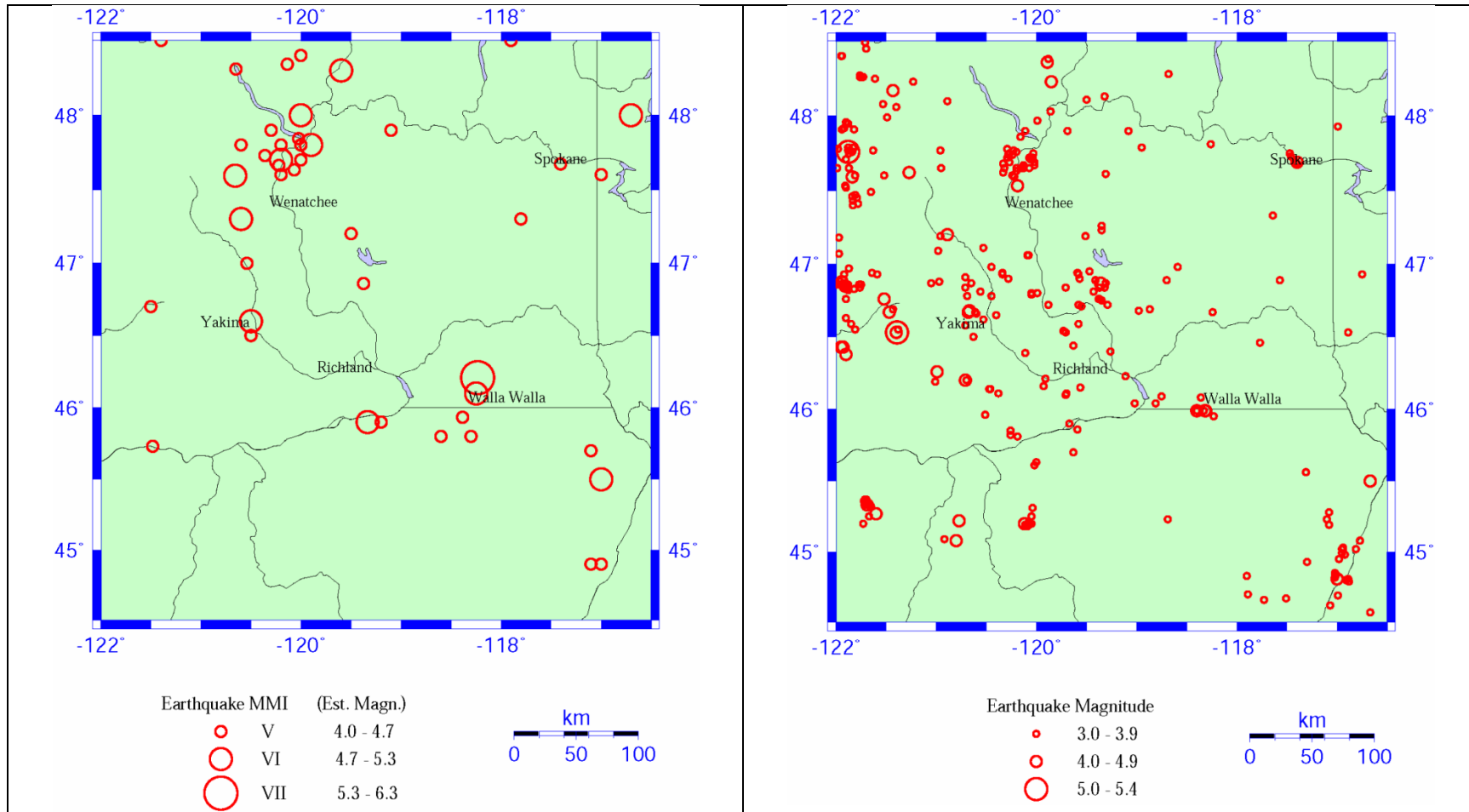
17
18 The most frequent seismic occurrences at the Hanford Site are earthquake swarms (Figure 3-24)
19 that consist of multiple small energy events that fall within a small energy range and are
20 constrained temporally (weeks to months) and spatially (5 to 10 km [3 to 6 mi] in length).
21 Swarms tend to reoccur in particular locations, ~90% of individual earthquakes are at Richter
22 scale magnitudes of 2 or less, and 70% to 80% of them occur at depths less than 4 km
23 (2.5 mi) bgs.

24
25 Larger isolated earthquakes also occur nearby (DOE/RW-0164). The largest single event
26 earthquake recorded near the Hanford Site occurred in Milton-Freewater, Oregon, located
27 ~80 km (50 mi) away in 1936 at a Richter magnitude of 5.75 and a maximum MMI of VII. The
28 two next largest nearby earthquakes occurred north of the Hanford Site in 1917 and 1973 near
29 Othello, Washington, ~48 km (30 mi) north of the 200 Areas with magnitudes above 4 on the
30 Richter scale and MMI of V. The 1973 earthquake occurred ~1 km (0.6 mi) bgs. Since 1973,
31 80 small earthquakes (2.5 to 4.3 magnitudes) have been recorded within a radius of 90 km
32 (56 mi) of the Hanford Site Central Plateau, the closest being a magnitude 3.3 event with the
33 epicenter 8 km (5 mi) north of the 200 Areas. Earthquake depths vary for isolated events and
34 have been estimated as deep as 30 km (~19 mi).

35
36 Greater magnitude earthquakes have been recorded at greater distances from the Hanford Site at
37 the edges of the Columbia Plateau, along the coastal subduction zones to the west and in the
38 Rocky Mountains to the east. The Columbia Plateau, which is made up of thick and extensive
39 sequences of flood basalt layers in the Columbia River Group, extends well beyond the Hanford
40 Site covering parts of eastern Washington, eastern Oregon, and Idaho. Notable events in these
41 areas are the 2001 “Nisqually earthquake” in the Puget Sound (6.8 magnitude), an approximate
42 magnitude 6.8 to 7.4 earthquake in north-central Washington in 1872 near Lake Chelan, the 1959
43 Hebgen Lake earthquake (7.5 magnitude) in western Montana, and the 1983 Borah Peak
44 earthquake in eastern Idaho (7.3 magnitude).

45

Figure 3-23. Historical Earthquake Activity of the Columbia Basin, Washington, and Surrounding Areas.



Left: *Historical Earthquake Activity of the Columbia Basin, Washington, and Surrounding Areas. All earthquakes between 1890 and 1970 with a Modified Mercalli Intensity (MMI) V or larger and/or a magnitude 4 or larger are shown ("Earthquake Recurrence Rate Estimates for Eastern Washington and the Hanford Site," CONF-8910192--18 [Rohay 1989]).*

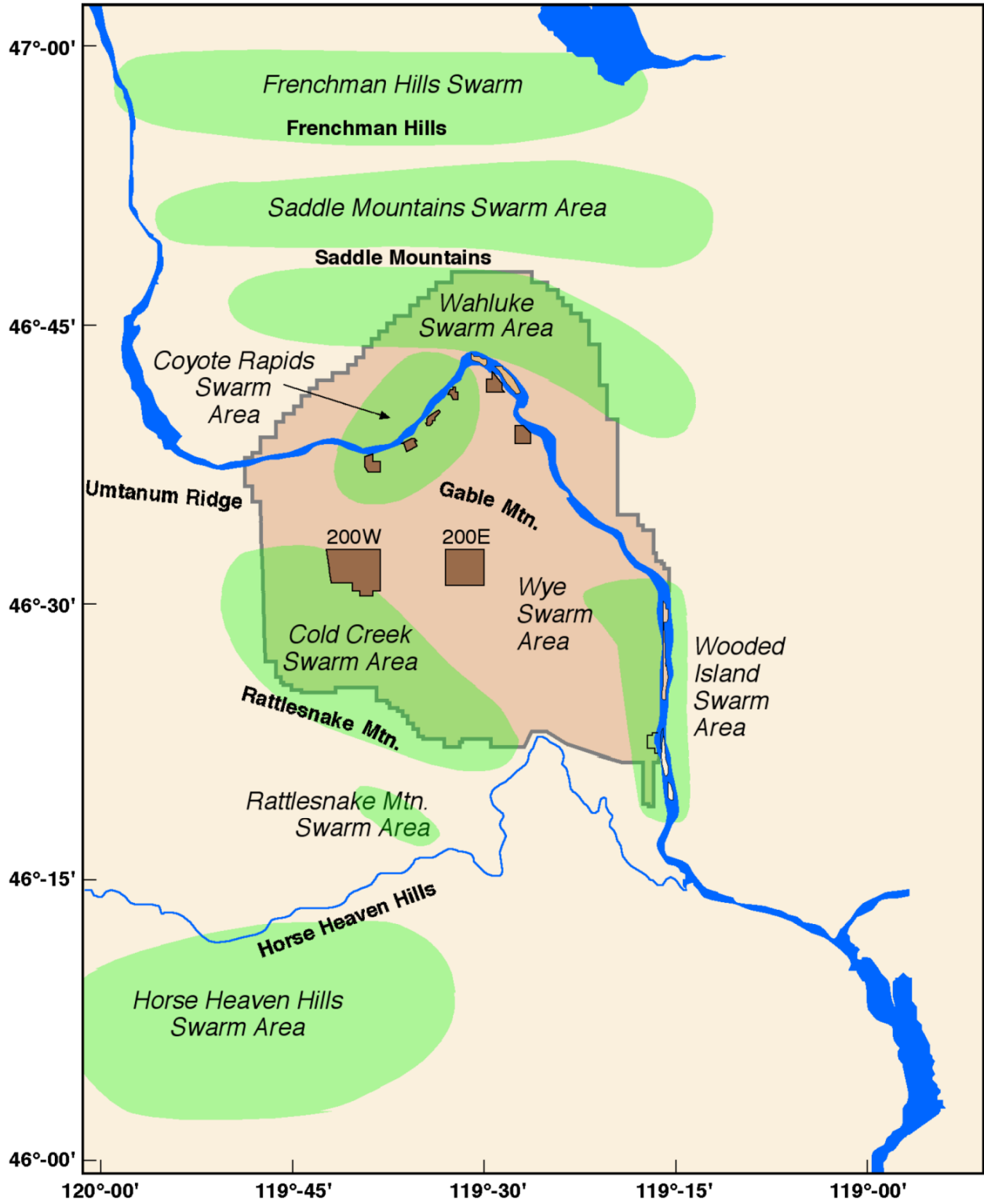
Right: *Earthquake Activity of the Columbia Basin, Washington, and Surrounding Areas as Measured by Seismographs. All earthquakes between 1970 and 2005 with Richter magnitudes of 3 or larger are shown (Northern California Earthquake Data Center, Queried 09/2005, [Advanced National Seismic System (ANSS) Catalog Search], <http://www.quake.geo.berkeley.edu/anss/catalog-search.html>).*

Source: PNNL-6415, "Hanford Site National Environmental Policy Act (NEPA) Characterization."

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Figure 3-24. Earthquake Swarm Areas in the Vicinity of the Hanford Site.



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1 The gross pattern of seismic activity around the Hanford Site is consistent with our
2 understanding of regional tectonic characteristics of the Northwest. That is, the flood basalts
3 form a large and relatively competent block of rock that is surrounded by numerous complex
4 zones of active faults where large-scale stresses, imposed primarily by the ongoing subduction of
5 the Pacific and Juan de Fuca Plates underneath the North American Plate, are mostly relieved.
6 Consequently, relatively minimal stress relief occurs in the Columbia Plateau and earthquake
7 energy is correspondingly small. This means that potential ground motion that accompanies
8 these earthquakes is also relatively small.

9 Relative movement is commonly quantified as some fraction of gravitational acceleration (g) and
10 has been usually correlated with earthquake magnitude. For the range of earthquake magnitudes
11 suggested by data summarized above for the Hanford Site (<3 to 6), peak accelerations between
12 <0.0017 and 0.18 g are proposed. The associated range of motion is generally imperceptible
13 compared to clearly felt movement that can result in minimal building damage. A probabilistic
14 seismic hazard analysis (WHC-SD-W236A-TI-002, "Probabilistic Seismic Hazard Analysis,
15 DOE Hanford Site, Washington") estimated that a 0.1 g horizontal acceleration would occur
16 every 500 years and a 0.2 g acceleration would occur every 2,500 years.

17 **3.1.4.4 Volcanology.** Two types of volcanic hazards have affected the Hanford Site in the past
18 20 million years. The hazards were (1) continental flood basalt volcanism that produced the
19 CRBG and (2) volcanism associated with the Cascade Range. Several volcanoes in the Cascade
20 Range are currently considered to be active, but activity associated with flood basalt volcanism
21 has ceased.

22 The flood basalt volcanism that produced the CRBG occurred between 17 and 6 million years
23 ago. Most of the lava was extruded during the first 2 to 2.5 million years of the 11-million-year
24 volcanic episode. Volcanic activity has not recurred during the last 6 million years, suggesting
25 that the tectonic processes that created the episode have ceased. The recurrence of CRBG
26 volcanism is not considered to be a credible volcanic hazard (DOE/RW-0164).

27 Volcanism in the Cascade Range was active throughout the Pleistocene Epoch and has remained
28 active through the Holocene Epoch. The eruption history of the current Holocene Epoch best
29 characterizes the most likely types of activity in the next 100 years. Many of the volcanoes have
30 been active in the last 10,000 years, including Mount Mazama (Crater Lake) and Mount Hood in
31 Oregon; and Mount Saint Helens, Mount Adams, and Mount Rainier in Washington. The
32 Hanford Site is 150 km (~93 mi) from Mount Adams, 175 km (109 mi) from Mount Rainier, and
33 200 km (124 mi) from Mount Saint Helens, the three closest active volcanoes. At these
34 distances, the deposition of tephra (ash) is the only potential hazard. Mount Saint Helens has
35 been considerably more active throughout the Holocene Epoch than Mount Rainier or Mount
36 Adams, which is the least active of the three. WHC-SD-GN-ER-30038, "Volcano Ashfall Loads
37 for the Hanford Site," concludes that the Hanford Site is sufficiently distant from the Cascade
38 Range volcanoes that hazards from lava flows, pyroclastic flows and surges, landslides, lahars,
39 and ballistic projectiles are below a probability of concern.

40 **3.1.4.5 Subsurface Subsidence and Liquefaction.** Field and laboratory studies that have
41 been completed at many of the tank farm sites are summarized in WHC-SD-GN-ER-30009,
42 "Bibliography and Summary of Geotechnical Studies at the Hanford Site." These studies reveal

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1 that there are no areas of potential surface or subsurface subsidence, uplift, or collapse at the
2 Hanford Site, with the minor exceptions of the Cold Creek and Wye Barricade depressions,
3 neither of which are close to WMA C. With the exception of the loose superficial
4 wind-deposited silt and sand in some locations, the in-place soils are competent and form good
5 foundations.

6
7 Liquefaction is the sudden decrease of shearing resistance of a cohesionless soil, caused by the
8 collapse of the structure by shock or strain, and is associated with a sudden but temporary
9 increase of the pore fluid pressure. Saturated or near-saturated soil (sediments) are required for
10 liquefaction to occur. The average volumetric moisture content at WMA C is less than 10% (see
11 Section 3.1.9.2.2). Therefore, liquefaction of soils beneath the tank farms would not be a
12 credible hazard because the water table is greater than 65 m (213 ft) bgs.

14 3.1.5 Hydrology

15
16 This section presents the summary of the hydrology/hydrogeology (water and soil
17 characteristics) of the Hanford Site, focusing on surface water, recharge, characteristics of the
18 unsaturated zone or vadose zone and the saturated zone or groundwater. Due to waste disposal
19 operations at the Hanford Site, the hydrology of the Site has been studied and monitored in
20 detail. Therefore, the information presented in this section will primarily be a summation of
21 previous work highlighting those characteristics that affect the WMA C PA. For additional
22 detail, see the following references.

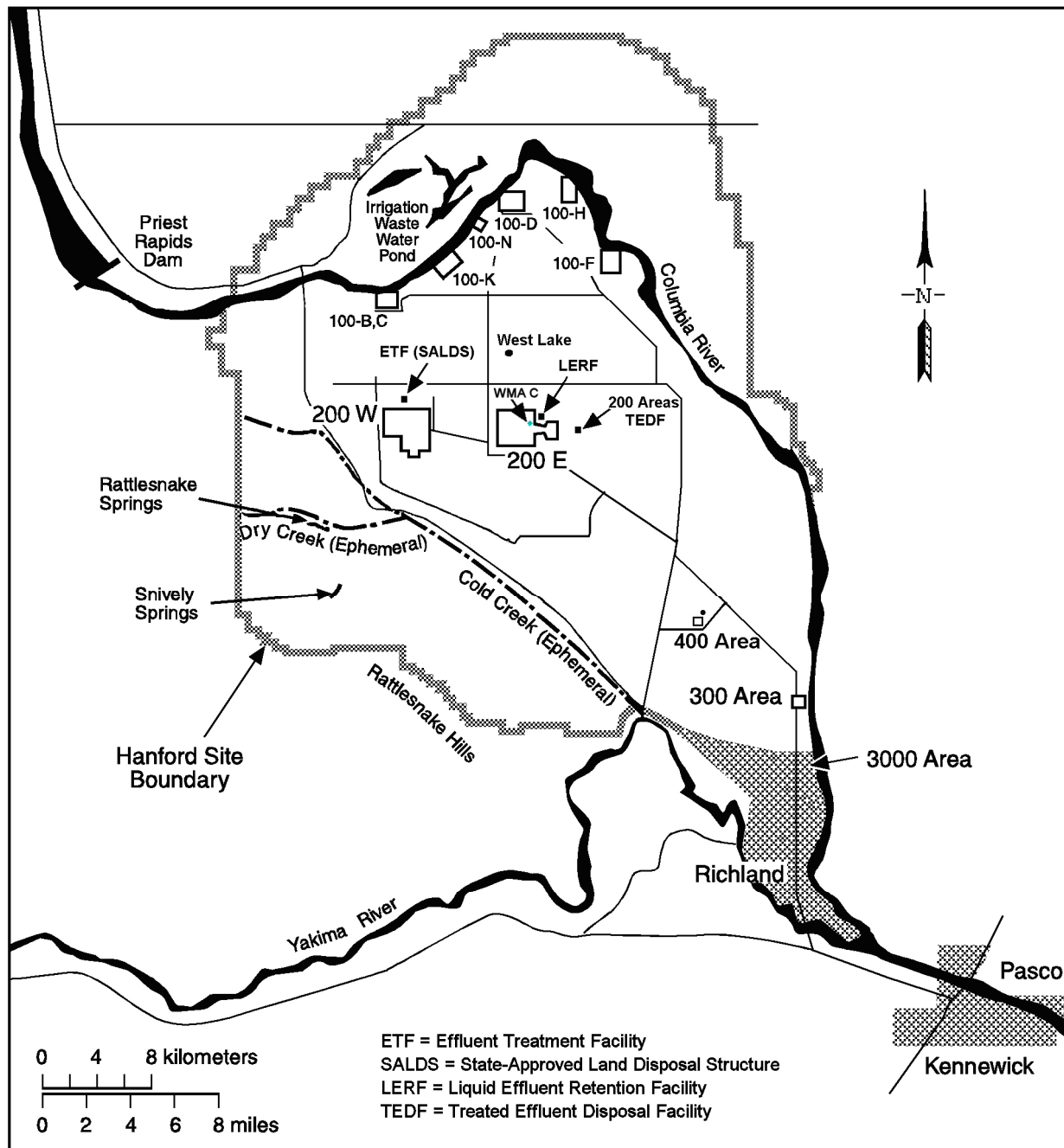
- 24 • PNNL-20548, “Hanford Site Environmental Report for Calendar Year 2010 (Including
25 Some Early 2011 Information)” provides the overview of the characterization and
26 monitoring activities conducted at the Hanford Site during the calendar year.
- 28 • DOE/RL-2013-22, Hanford Site Groundwater Monitoring Report for 2012.
29 This document describes the groundwater monitoring activities during the fiscal year.
- 31 • Revision 18 of PNNL-6415, “Hanford Site National Environmental Policy Act (NEPA)
32 Characterization” provides a standardized description of the Hanford Site environment.
- 34 • DOE/ORP-2008-01, RCRA Facility Investigation Report for the Hanford Single-Shell
35 Tank Waste Management Areas. This document describes the Phase 1 vadose zone
36 characterization efforts at the SST farms.

37
38 These overview documents will contain references to site-specific documents that describe the
39 hydrology for a particular waste site (e.g., WMA C). A summary of the hydrology for WMA C
40 is given in Section 3.1.9 Waste Management Area C Site Characterization.

41
42 **3.1.5.1 Surface Water.** Surface water at the Hanford Site includes the Columbia River,
43 Columbia Riverbank seepage, springs, and ponds. Intermittent surface streams, such as Cold
44 Creek, may also contain water after large precipitation or snowmelt events. In addition, the
45 Yakima River flows along a short section of the southern boundary of the Hanford Site
46 (Figure 3-25), and there is surface water associated with irrigation east and north of the Site.

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1 **Figure 3-25. Surface Water Features including Rivers, Ponds, Major Springs,**
 2 **and Ephemeral Streams on the Hanford Site, Washington.**
 3



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4
 5
 6 **3.1.5.1.1 Columbia River.** The Columbia River is the second largest river in the contiguous
 7 United States in terms of total flow and is the dominant surface-water body on the Hanford Site.
 8 The original selection of the Hanford Site for plutonium production and processing was based, in
 9 part, on the occurrence of abundant water provided by the Columbia River. The existence of the
 10 Hanford Site has precluded development of this section of the river. Waste left at WMA C

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1 following closure could impact the Columbia River through the groundwater pathway. Waste
2 Management Area C is located ~11.2 km (7 mi) from the Columbia River.

3
4 The Columbia River originates in the mountains of eastern British Columbia, Canada, and drains
5 an area of ~680,000 km² (262,480 mi²) enroute to the Pacific Ocean. Columbia River flow at the
6 U.S. Geological Survey gauging station, located just west of the Hanford Site boundary (located
7 downstream of Priest Rapids Dam), has been measured during a 90-year period from 1917 to
8 2007. Daily average flows during this period ranged from 570 to 19,540 m³/s (20,000 to
9 690,000 ft³/s). The lowest and highest flows occurred before the construction of upstream dams.
10 During the 10-year period from 1997 through 2006, the average flow rate was also ~3,300 m³/s
11 (116,500 ft³/s). The river elevation is ~121 m (396 ft) near the 100 B and C areas and ~105 m
12 (343 ft) at the 300 Area.

13
14 The Columbia River flows through the northern part and along the eastern border of the Hanford
15 Site with these areas of the Hanford Site draining into the Columbia River. Except for the
16 Columbia River estuary, the only unimpounded stretch of the river in the United States is the
17 Hanford Reach, which extends from Priest Rapids Dam (located upstream of the Site)
18 downstream ~82 km (51 mi) to the northern upstream extent of Lake Wallula (formed by
19 McNary Dam), which begins above Richland. The Hanford Reach of the Columbia River was
20 recently incorporated into the land area established as the Hanford Reach National Monument.

21
22 Flows in the Hanford Reach are directly affected by releases from Priest Rapids Dam; however,
23 Priest Rapids operates as a run-of-the-river dam rather than a storage dam. Flows are controlled
24 to generate power and promote salmon egg and embryo survival. Several drains and intakes are
25 also present along the Hanford Reach, including irrigation outfalls from the Columbia Basin
26 Irrigation Project, intakes at the Columbia Generating Station operated by Energy Northwest,
27 and Hanford Site intakes for onsite water use.

28
29 The State of Washington has promulgated water quality standards for the Columbia River,
30 WAC 173-201A, "Water Quality Standards for Surface Waters of the State of Washington." The
31 Hanford Reach of the Columbia River has been designated as Class A (Excellent). This
32 designation requires that the water be usable for substantially all needs, including drinking water,
33 recreation, and wildlife. The DOE has conducted routine water-quality monitoring of the
34 Columbia River since 1958.

35
36 **3.1.5.1.2 Yakima River.** The Yakima River, which follows a small length of the southwest
37 boundary of the Hanford Site, has much lower flows than the Columbia River. The average
38 flow, based on nearly 72 years of daily flow records (U.S. Geological Survey, Queried 09/2015,
39 [USGS Water Data for the Nation], <http://waterdata.usgs.gov/nwis/nwis>), is ~100 m³/s
40 (3,530 ft³/s), with an average monthly maximum of ~500 m³/s (17,550 ft³/s), and minimum of
41 4.7 m³/s (165 ft³/s). The Yakima River System drains surface runoff from approximately
42 one-third of the Hanford Site. Contaminant plumes in groundwater that originate from the
43 Hanford Site do not reach the Yakima River and, because the elevation of the river surface is
44 higher than the adjacent water table (based on well water-level measurements), groundwater is
45 expected to flow from the Yakima River into the aquifer underlying the Site rather than from the

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1 aquifer into the river (PNL-10195, “Three-Dimensional Conceptual Model for the Hanford Site
2 Unconfined Aquifer System: FY 1994 Status Report”).

3
4 **3.1.5.1.3 Springs and Streams.** Springs are found on the slopes of Rattlesnake Hills
5 (Figure 3-25) along the western edge of the Site (DOE/RW-0164). An alkaline spring is located
6 at the east end of Umtanum Ridge (“Biodiversity Inventory and Analysis of the Hanford Site,
7 1997 Annual Report” [The Nature Conservancy 1998]). Rattlesnake and Snively Springs form
8 small surface streams (Figure 3-25). Water is discharged from Rattlesnake Springs and flows in
9 Dry Creek for ~2.6 km (1.6 mi) before disappearing into the ground. Cold Creek and its
10 tributary, Dry Creek, are ephemeral streams within the Yakima River drainage system in the
11 southwestern portion of the Site. These streams drain areas to the west of the Site and cross the
12 southwestern part of the Site toward the Yakima River. When surface flow occurs, it infiltrates
13 rapidly and disappears into the surface sediments in the western part of the Site. The quality of
14 water in these springs and streams varies depending on the source; they are upgradient of
15 Hanford waste and plumes of contaminated groundwater found on the Hanford Site.
16

17 **3.1.5.1.4 Flooding.** Columbia River flow is regulated by three upstream dams in Canada and
18 by seven upstream dams in the United States. The Hanford Reach, ~80 km (50 mi) long, extends
19 from Priest Rapids Dam to just north of the 300 Area. Flow through the Hanford Reach
20 fluctuates significantly and is controlled at Priest Rapids Dam. The three dams with the largest
21 reservoirs upstream from the Hanford Site are the Mica and Hugh Keenleyside Dams in Canada
22 and the Grand Coulee Dam in the United States. The controlled flow of the Columbia River
23 caused by these dams results in a lower flood hazard for high-probability floods
24 (e.g., 100-year floods); however, dam-failure scenarios are significant potential contributors that
25 result in high flood flows.
26

27 The probable maximum flood for the Columbia River downstream of Priest Rapids Dam has
28 been calculated to be 40,000 m³/s (1.4 million ft³/s) (Figure 3-26) and is greater than the
29 500 year flood. This flood would inundate parts of the 100 Area adjacent to the Columbia River,
30 but the central portion of the Hanford Site would remain unaffected [DOE/RW-0070, Nuclear
31 Waste Policy Act (Section 112), Environmental Assessment, Reference Repository Location,
32 Hanford Site, Washington]. The USACE has derived the Standard Project Flood with both
33 regulated and unregulated peak discharges given for the Columbia River downstream of Priest
34 Rapids Dam (“Water Control Manual for McNary Lock and Dam, Columbia River, Oregon and
35 Washington” [USACE 1989]). The regulated Standard Project Flood for this part of the river is
36 given as 15,200 m³/s (536,800 ft³/s) and the 100 year regulated flood as 12,400 m³/s
37 (438,000 ft³/s). Impacts to the Hanford Site are negligible and would be less than the probable
38 maximum flood.
39

40 The USACE evaluated a number of scenarios on the effects of failures of Grand Coulee Dam,
41 assuming flow conditions on the order of 11,325 m³/s (400,000 ft³/s). The discharge resulting
42 from a 50% breach at the outfall of Grand Coulee Dam was determined to be 595,000 m³/s
43 (21 million ft³/s). In addition to the areas inundated by the probable maximum flood, the
44 remainder of the 100 Area, the 300 Area, and nearly all of Richland would be flooded
45 (DOE/RW-0070) as shown in Figure 3-26. No determinations were made for breaches greater
46 than 50% of Grand Coulee Dam, for failures of dams upstream, or for associated failures

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1 downstream of Grand Coulee. Based on a 1951 USACE study (USACE 1951, “Artificial Flood
2 Possibilities on the Columbia River”), the 50% breach scenario was believed to represent the
3 largest realistically conceivable flow resulting from either a natural or human-induced breach
4 (DOE/RW-0070). It was also assumed that a scenario such as the 50% breach would occur only
5 as the result of direct explosive detonation, and not because of a natural event such as an
6 earthquake, and that even a 50% breach under these conditions would indicate an emergency
7 situation in which there might be other overriding major concerns.
8

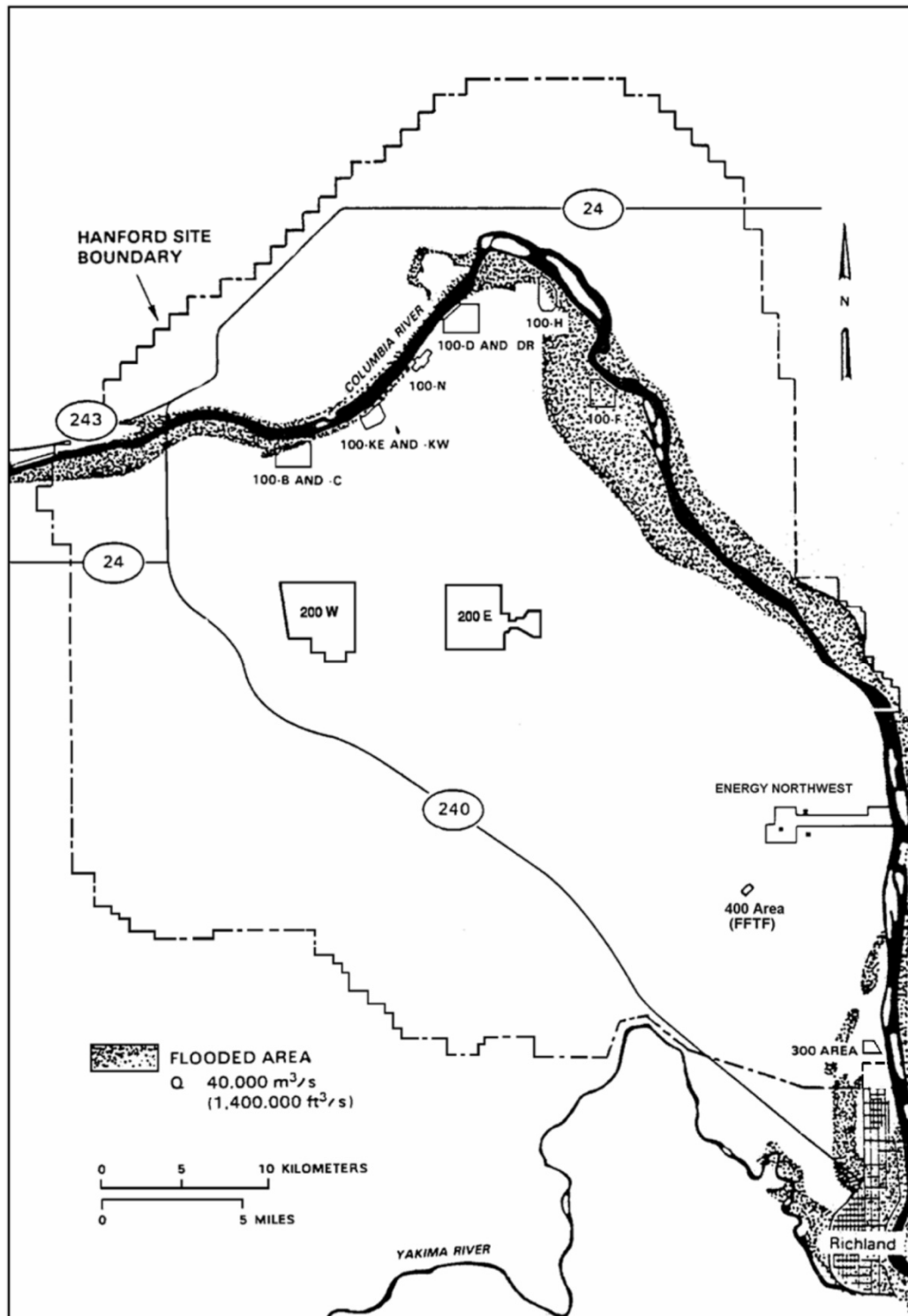
9 A flood scenario of a 50% breach of Grand Coulee Dam results in a flood level of ~143.3 m
10 (470 ft) above mean sea level at Columbia River mile 365; this low point is the closest flood
11 route to the 200 Areas Plateau. River mile 365 is ~45.7 m (150 ft) below the ground surface of
12 the lowest elevation tank farm. The 50% breach of the Grand Coulee Dam would not impact the
13 200 East and 200 West areas or the land within the 600 Area (i.e., between the 200 East and
14 200 West areas) occupied by tank farm facilities. Therefore, this scenario bounds all other
15 Columbia River flood scenarios. UCRL-21069, “Probabilistic Flood Hazard Assessment for the
16 N Reactor, Hanford, Washington” provides a detailed hazard assessment of other flood
17 scenarios.
18

19 The Yakima River is ~19.3 km (12 mi) south of and greater than 61 m (200 ft) in elevation
20 below the 200 East and 200 West areas. The Yakima River is not a flood hazard for the tank
21 farm facilities. During 1980, a flood risk analysis of Cold Creek was conducted as part of the
22 characterization of a basaltic geologic repository for high-level radioactive waste. In lieu of
23 100- and 500-year floodplain studies, a probable maximum flood evaluation was performed
24 based on a large rainfall or combined rainfall/snowmelt event in the Cold Creek and Dry Creek
25 watershed (RHO-BWI-C-120/PNL-4219, “Flood Risk Analysis of Cold Creek near the Hanford
26 Site”) (Figure 3-27). The probable maximum flood discharge rate for the lower Cold Creek
27 Valley was 2,265 m³/s (80,000 ft³/s) compared to 564 m³/s (19,900 ft³/s) for the 100 year flood.
28 Modeling indicated that State Route 240, along the Hanford Site’s southwestern and western
29 areas, would not be usable. Based on this information, flooding of WMA C would not be a
30 credible scenario.
31

32 **3.1.5.1.5 Columbia Riverbank Springs.** During the early 1980s, researchers identified
33 115 springs along the Benton County shoreline of the Hanford Reach (PNL-5289, “Investigation
34 of Ground-Water Seepage from the Hanford Shoreline of the Columbia River”). Seepage occurs
35 both below the river surface and on the exposed riverbank, particularly at low river stage.
36 Riverbank springs flow intermittently, apparently influenced primarily by changes in river level.
37 In many areas, water flows from the river into the aquifer at high river stage and then returns to
38 the river at low river stage. This “bank storage” phenomenon has been modeled numerically for
39 the 100 H Area (PNNL-13674, “Zone of Interaction Between Hanford Site Groundwater and
40 Adjacent Columbia River: Progress Report for the Groundwater/River Interface Task Science
41 and Technology Groundwater/Vadose Zone Integration Project”). In areas of contaminated
42 groundwater, riverbank springs are also generally contaminated. The concentrations in seeping
43 water along the riverbank may be lower than groundwater; however, the mixing between river
44 water and the contaminated aquifer contributed to the fluctuating bank storage phenomenon.
45

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1 **Figure 3-26. Flood Area for the Probable Maximum Flood on the Hanford Site,**
 2 **Washington, as Determined by the Upper Limit of Precipitation and Maximum Runoff.**
 3

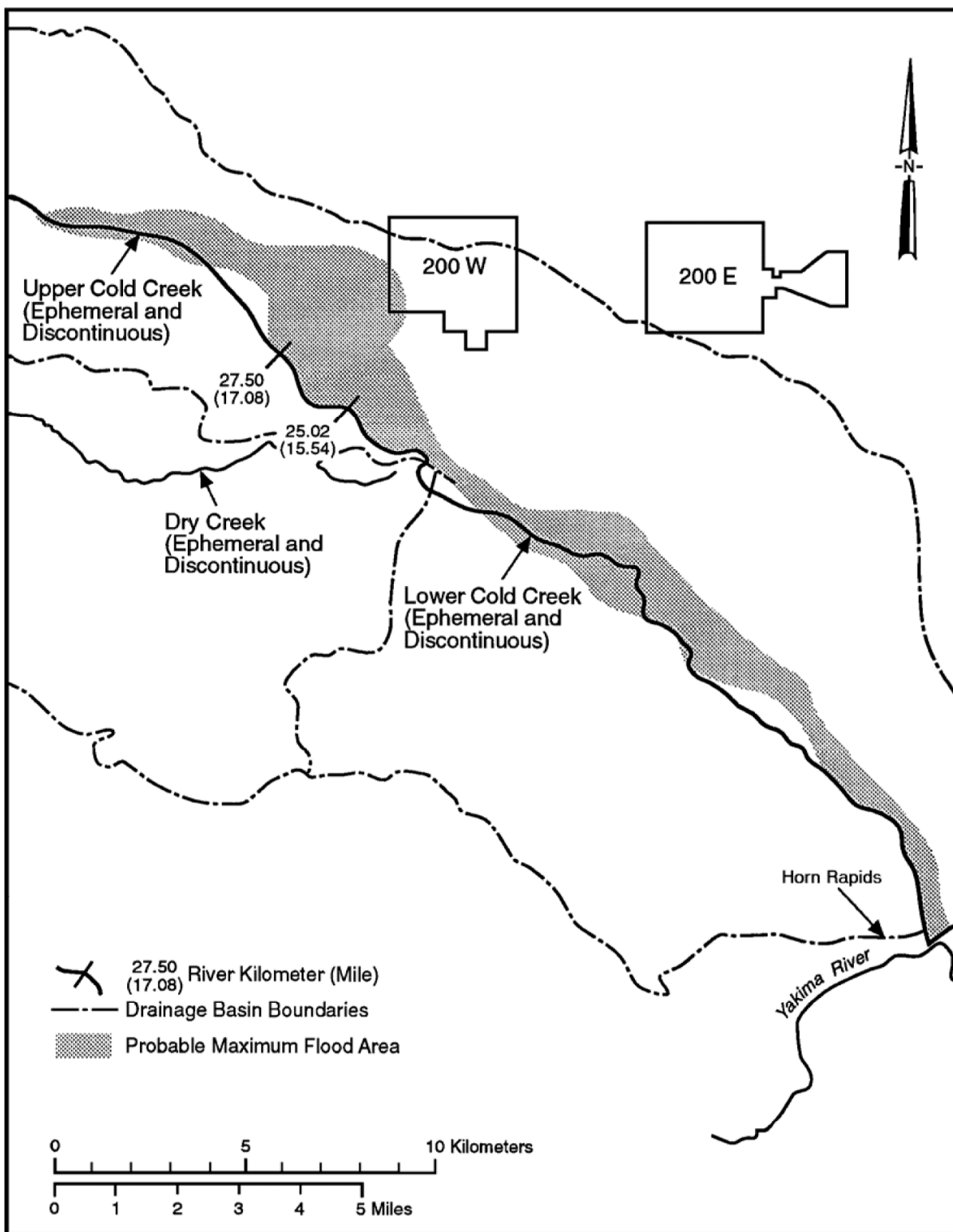


4 Reference: DOE/RW-0070, Nuclear Waste Policy Act (Section 112), Environmental Assessment,
 5 Reference Repository Location, Hanford Site, Washington.
 6
 7

8 FFTF = Fast Flux Test Facility

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1 **Figure 3-27. Extent of Probable Maximum Flood in Cold Creek Area, Hanford Site,**
 2 **Washington, delineated using the U.S. Army Corps of Engineers'**
 3 **HEC-2 Water Surface Profiles Model.**
 4



5 Reference: RHO-BWI-C-120/PNL-4219, "Flood Risk Analysis of Cold Creek near the Hanford Site."
 6

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1 Contamination historically has been detected in near-shore samples downstream from riverbank
2 springs (PNNL-20548). Riverbank springs are monitored for radionuclides at each of the
3 100 Areas, the Hanford town site, and the 300 Area. Detected radionuclides include ^{90}Sr , ^{99}Tc ,
4 ^{129}I , ^{234}U , ^{235}U , and ^{238}U , and tritium, as well as arsenic, chromium, chloride, fluoride, nitrate,
5 and sulfate. Metals and anions (chloride, fluoride, nitrate, and sulfate) were detected in spring
6 water from samples collected in 2005. Concentrations of volatile organic compounds were near
7 or below their detection limits in all samples. Trichloroethylene was detected ($1.4\ \mu\text{g}/\text{L}$
8 [$0.19\ \text{oz}/\text{gal}$]) in one sample from the 300 Area and was the only analyte detected at all shoreline
9 spring sampling locations. Trichloroethylene has been consistently detected at low
10 concentrations in the 300 Area shoreline spring water (PNNL-20548).

11
12 **3.1.5.1.6 Non-Riverine Surface Water.** The occurrence of non-riverine surface water on the
13 Hanford Site is shown in Figure 3-25. These surface water bodies include West Lake and the
14 200 Areas Treated Effluent Disposal Facility (TEDF) disposal ponds (see next section).
15 West Lake is located north of the 200 East Area and 5 km (3 mi) north-northwest of WMA C,
16 and is a natural feature recharged from groundwater (ARH-CD-775, “Geohydrologic Study of
17 the West Lake Basin”; PNL-7662, “An Evaluation of the Chemical, Radiological, and Ecological
18 Conditions of West Lake on the Hanford Site”). West Lake is the only natural pond at the
19 Hanford Site. West Lake has not received direct effluent discharges from Site facilities; rather,
20 its existence is caused by the intersection of the elevated water table with the land surface in the
21 topographically low area. Water levels of West Lake fluctuate with water table elevation, which
22 is influenced by wastewater discharges in the 200 Areas. The water level and size of the lake has
23 been decreasing over the past several years because of reduced wastewater discharge.

24
25 Several naturally-occurring vernal ponds, which are not depicted on Figure 3-25, are located near
26 Gable Mountain and Gable Butte (The Nature Conservancy 1998). The formation of these ponds
27 in any particular year depends on the amount and temporal distribution of precipitation and
28 snowmelt events. The vernal ponds range in size from $\sim 6.1\ \text{m}$ by $6.1\ \text{m}$ to $45.73\ \text{m}$ by $30.5\ \text{m}$
29 ($20\ \text{ft}$ by $20\ \text{ft}$ to $150\ \text{ft}$ by $100\ \text{ft}$), and were found in three clusters. Approximately ten were
30 documented at the eastern end of Umtanum Ridge, seven were observed in the central part of
31 Gable Butte, and three were found at the eastern end of Gable Mountain.

32
33 **3.1.5.1.7 Disposal Ponds.** The TEDF in the 200 Areas consists of two disposal ponds. These
34 ponds are each $0.02\ \text{km}^2$ ($0.008\ \text{mi}^2$) in size and receive industrial wastewater permitted in
35 accordance with WAC 173-216, “State Waste Discharge Permit Program.” The wastewater
36 percolates into the ground from the disposal ponds. Current disposal ponds (i.e., 200 Area
37 TEDF) have an artificial influence on net contributions to the water table. Since these ponds are
38 located between the WMAs and the Columbia River, they could impact the groundwater flow
39 path. However, the disposal activities within the 200 Areas are not expected to exist after current
40 operations end, so their long-term influence is not considered in this WMA C PA.

41
42 Historical Site activities discharged contaminated effluent to liquid waste sites, which caused the
43 groundwater table to rise on the Central Plateau (DOE/RL-2001-54, Central Plateau Ecological
44 Evaluation) creating artificial ponds and wetlands. In 1995, these management practices ceased,
45 eliminating all man-made wetlands, with the exception of a small wetland identified in the
46 200 East Area during the 2001 Ecological Compliance Assessment Program survey.

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1 **3.1.5.2 Recharge.** Two types of recharge, natural and anthropogenic, occur at the Hanford
2 Site. Natural recharge occurs as the result of the process of water from rain, snow, and other
3 sources moving downward through the soil and reaching the top of the groundwater aquifer.
4 Anthropogenic recharge occurs as a result of water and/or liquids applied to the surface and/or
5 subsurface by human activities. Examples of anthropogenic recharge would include intentional
6 releases of waters and/or wastes into ponds, ditches, and/or cribs; the uncontrolled release of
7 water from testing of fire hydrants; the use of water to wash down, excavate, and/or
8 decontaminate equipment or facilities; the collection of water in low-lying areas with improper
9 drainage control (i.e., ponding of snow melt or precipitation in tank farm areas); water recharge
10 down man-made preferential pathways (i.e., unsealed wells or boreholes); or the unintentional or
11 unplanned loss of waters and/or waste fluids or liquids from tanks and/or water and waste
12 transfer pipelines.

13 **3.1.5.2.1 Runoff.** Total estimated precipitation over the Pasco Basin is $\sim 9 \times 10^8 \text{ m}^3$
14 ($\sim 3.2 \times 10^{10} \text{ ft}^3$) annually (DOE/RW-0164). This was calculated by multiplying the average
15 annual precipitation averaged over the Pasco Basin by the $4,900 \text{ km}^2$ ($1,900 \text{ mi}^2$) basin area.
16 Precipitation varies both spatially and temporally with higher amounts generally falling at higher
17 elevations. As noted in Section 3.1.2.3, annual precipitation measured at the HMS has varied
18 from 6.8 to 31.3 cm (2.7 to 12.3 in.) since 1947. Most precipitation occurs during the late
19 autumn and winter, with more than half of the annual amount occurring from November through
20 February. Mean annual runoff from the Pasco Basin is estimated at $< 3.1 \times 10^7 \text{ m}^3/\text{yr}$
21 ($< 1.1 \times 10^9 \text{ ft}^3/\text{yr}$), or $\sim 3\%$ of the total precipitation (DOE/RW-0164). Most of the remaining
22 precipitation is lost through evapotranspiration. However, some precipitation that infiltrates the
23 soil is not lost to evaporation or transpiration and eventually recharges the groundwater flow
24 system.

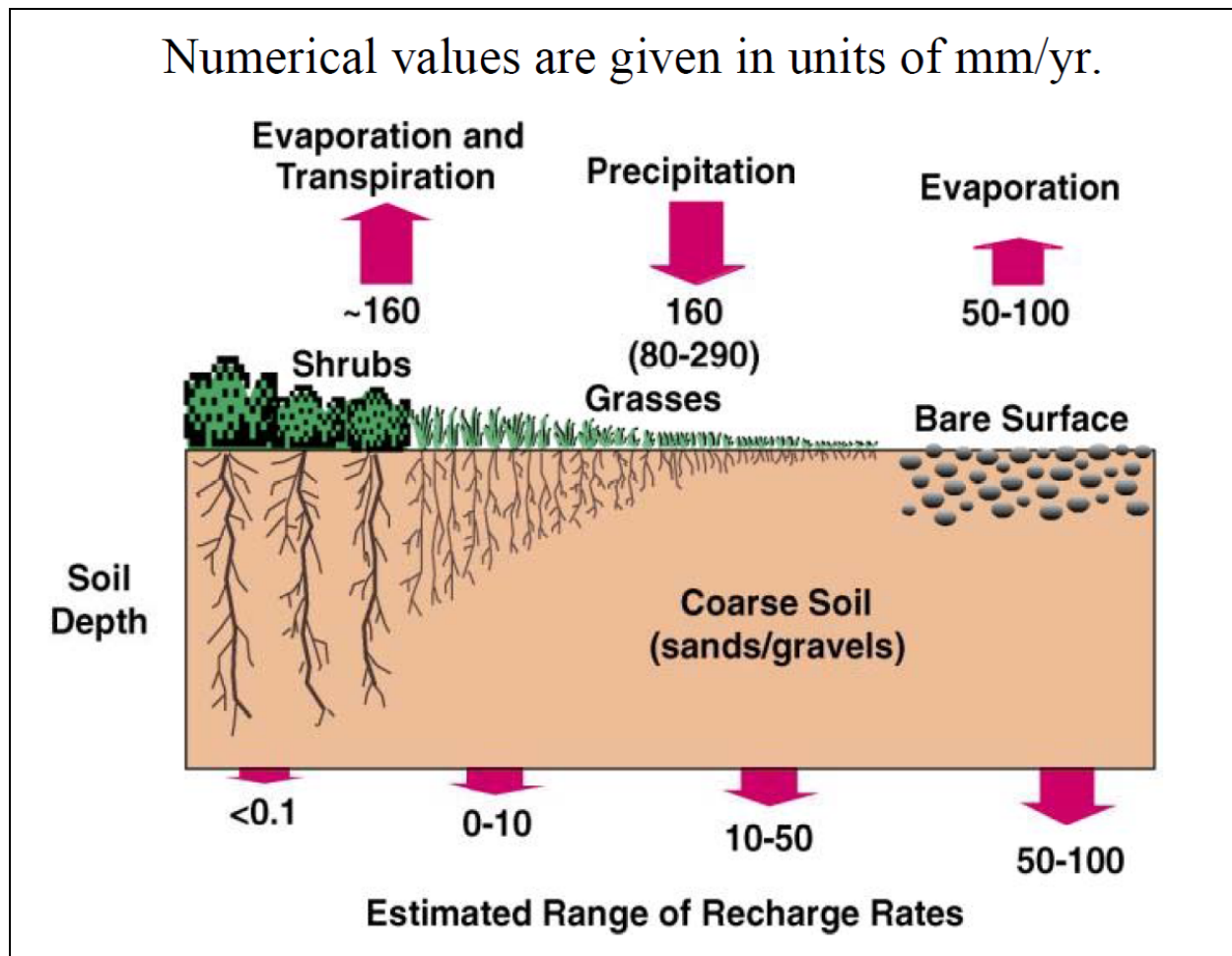
25 **3.1.5.2.2 Natural Recharge.** The recharge rate at a specific location is determined by the soil,
26 plant, and weather conditions that control the water balance at that location. The water balance
27 describes the storage and movement of water in and out of the soil, which is the upper part of the
28 unsaturated zone that experiences soil-forming processes and encompasses the evaporation and
29 plant root zone. Water arrives at the soil surface in the form of precipitation, either as rain or
30 snow. Plant water uptake and evaporation, both of which are influenced by weather conditions,
31 remove water stored in the soil and return it to the atmosphere. Deep drainage is the movement
32 of stored water downward below the root zone. Once water is below the root zone, gravity
33 continues to draw the water downward until it eventually recharges the water table.

34 “Variations in Recharge at the Hanford Site” (Gee et al. 1992) and “Estimating Recharge Rates
35 for a Groundwater Model Using a GIS” (Fayer et al. 1996) estimate that recharge rates from
36 precipitation across the Hanford Site range from near zero to over 100 mm/year (3.94 in./yr).
37 Recharge is variable both spatially and temporally. It is greatest in areas where coarse-textured
38 soils bare of deep-rooted vegetation exist and in years with rapid snowmelt events and
39 precipitation during cool months. The magnitude of recharge at a particular location is
40 influenced by five main factors: climate, soils, vegetation, topography, and springs and streams.
41 Events such as the fire that burned vegetation from a large portion of the Hanford Site during the
42 summer of 2000 also affect recharge rates. Fayer et al. (1996) used several types of field data
43 and computer modeling to estimate the areal distribution of mean recharge rates for the soil and
44 vegetation conditions at the Hanford Site, including any disturbance by Hanford Site operations.

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1 Figure 3-28 shows how the recharge rate is affected by both the presence and type of plants.
 2 Shrubs with deep root systems tend to produce lower recharge rates because the deep roots can
 3 access a greater volume of soil and thus more stored water. In contrast, grasses with shallow
 4 root systems tend to produce higher recharge rates because the roots can access only a smaller
 5 volume of soil (and, thus, less stored water). In addition to rooting depth differences, shrubs tend
 6 to be active for a much greater portion of the year than grasses. Having a longer period of
 7 activity gives the shrubs a greater likelihood of finding and extracting soil water. Without any
 8 plants, water is removed only via evaporation from the soil surface. Annual changes in weather
 9 and plant activity ensure that recharge is never absolutely constant. However, the impacts from
 10 annual plant and weather changes on recharge are muted when recharge is measured below the
 11 root zone and averaged over decades. The result is a recharge rate that appears to be fairly
 12 constant.

13
 14 **Figure 3-28. Recharge Dependence on Surface Conditions.**
 15



16 Measurements of recharge on the Hanford Site for over 20 years for a variety of precipitation
 17 rates, soil, and vegetation conditions, including conditions representative of evapotranspiration
 18 barrier, have been made at the Field Lysimeter Test Facility (FLTF) (PNNL-16688, "Recharge
 19 Data Package for Hanford Single-Shell Tank Waste Management Areas"). The site is located
 20

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1 close to the 200 West Area eastern fence and within a few hundred of the HMS. Figure 3-29 is a
2 cut-away drawing of a key lysimeter facility in operation at the Hanford Site. The FLTF
3 contains 18 large lysimeters (surface areas of 2.3 and 3.1 m² [24.8 and 33.4 ft²]; depth from 1.5
4 to 3.0 m [4.9 to 9.8 ft]) and 6 smaller lysimeters (surface area is 0.07 m² [0.75 ft²]; depth 3.0 m
5 [9.8 ft]).
6

7 Treatments include variations of material types and thicknesses, the presence of vegetation, and
8 the use of irrigation to mimic the increased precipitation of a possible future climate. Data from
9 this facility include drainage, water content, matric potential, temperature, and vegetation
10 observations. Challenges for the measurement technique include impacts on recharge (the act of
11 measuring can affect the measurement), difficulty of replicating natural soil conditions in a
12 container, cost of establishing measurement facilities, and length of time needed to gather
13 enough data to get a reasonable estimate of the recharge rate.
14

15 **3.1.5.2.3 Anthropogenic Recharge.** Over and above natural recharge, human activities within
16 the tank farms can provide additional recharge. This occurs because of manmade sources
17 (e.g., leaking waterlines, waste lines, or tanks, testing of fire hydrants, excavation with water),
18 preferential pathways (unsealed abandoned wells or poorly capped boreholes), and improper
19 drainage control (ponding of precipitation at tank farms). Figure 3-30 provides examples of a
20 number of these conditions.
21

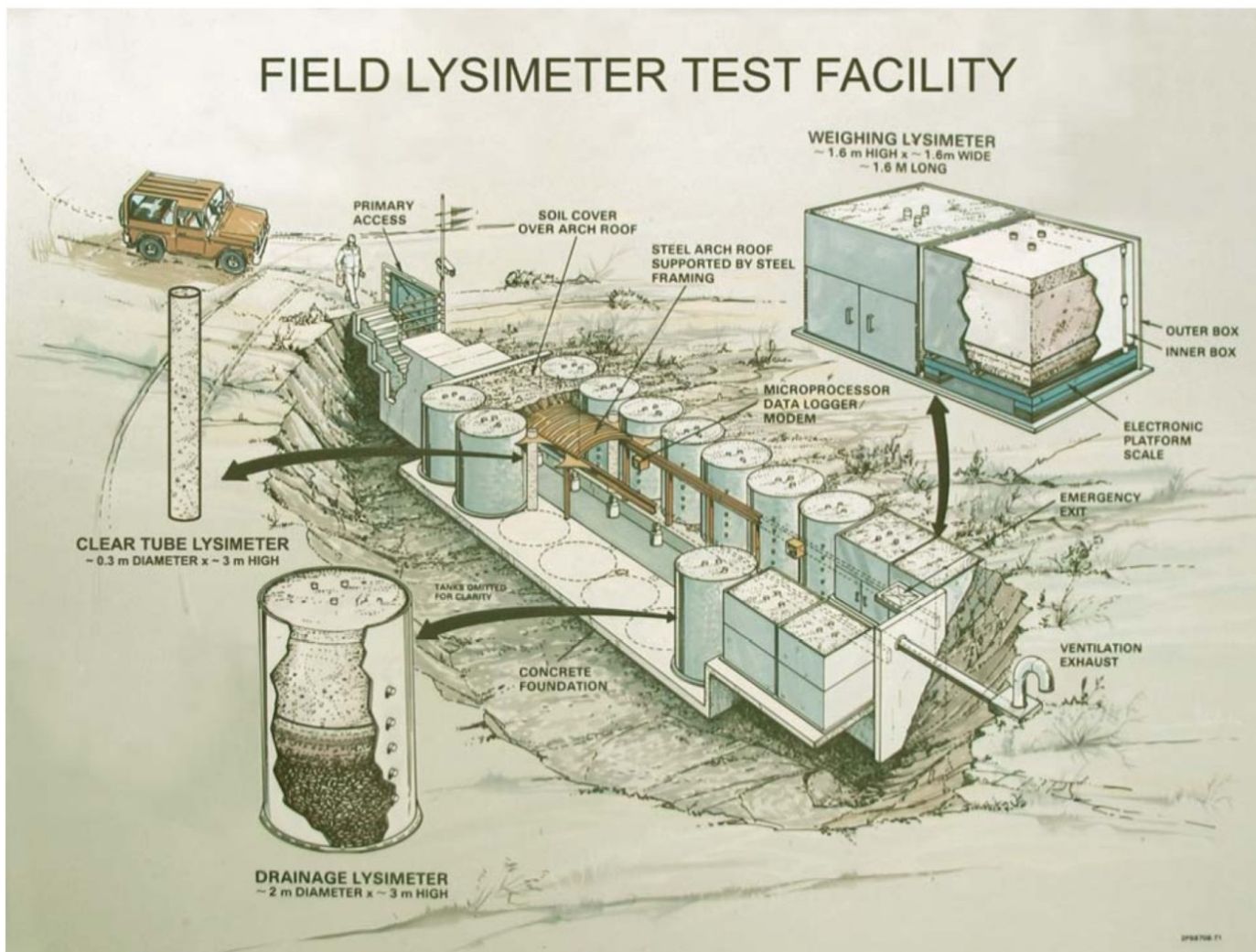
22 The amount of anthropogenic recharge due to pipeline leaks and improper drainage is extremely
23 difficult to quantify. For example, if a waterline developed a small leak on the order of a quart
24 per minute, this would lead to an additional volume of ~49,000 L (~130,000 gal) released per
25 year. That is equivalent to increasing the natural recharge over the ~3.24-hectare (8-acre)
26 WMA C by 15%. Additionally, the records do not indicate when and how much water was
27 applied during operations [Figure 3-30(d)] or how often ponding occurred on WMA C
28 [Figure 3-30(e)]. Scoping calculations examining the potential effects of anthropogenic recharge
29 on the release and transport of contaminants in past tank waste leaks and losses from WMA C
30 facilities are evaluated and described in RPP-RPT-59197, “Analysis of Past Tank Waste Leaks
31 and Losses in the Vicinity of Waste Management Area C at the Hanford Site, Southeast
32 Washington.”
33

34 However, for future conditions, anthropogenic recharge is not expected to be a factor in release
35 from the WMAs because in the late 1990s and early 2000s two major efforts took place to
36 eliminate anthropogenic recharge within Hanford’s SST System. The first effort was interim
37 stabilization of the SSTs by removing pumpable liquids from the SSTs to mitigate potential
38 future leaks from them. Furthermore, these tanks will be filled with grout prior to the placement
39 of a recharge barrier. The second effort was to apply interim measures to reduce/stop additional
40 recharge in the tank farms. Surface water controls have been constructed to reduce surface water
41 run-on from major meteorological events and from breaks in waterlines. Also, waterlines that
42 were determined unnecessary have been isolated, cut, and capped. Waterlines that were found to
43 be necessary for continued operations have been leak tested and any lines found to be leaking
44 were replaced (DOE/ORP-2008-01). Once retrieval operations cease, the remaining waterlines
45 are expected to be taken out of service.
46

1
2

Figure 3-29. Recharge Dependence on Surface Conditions.

Data collection at the FLTF began in November 1987. Three separate lysimeter designs are included in the facility.



3-63

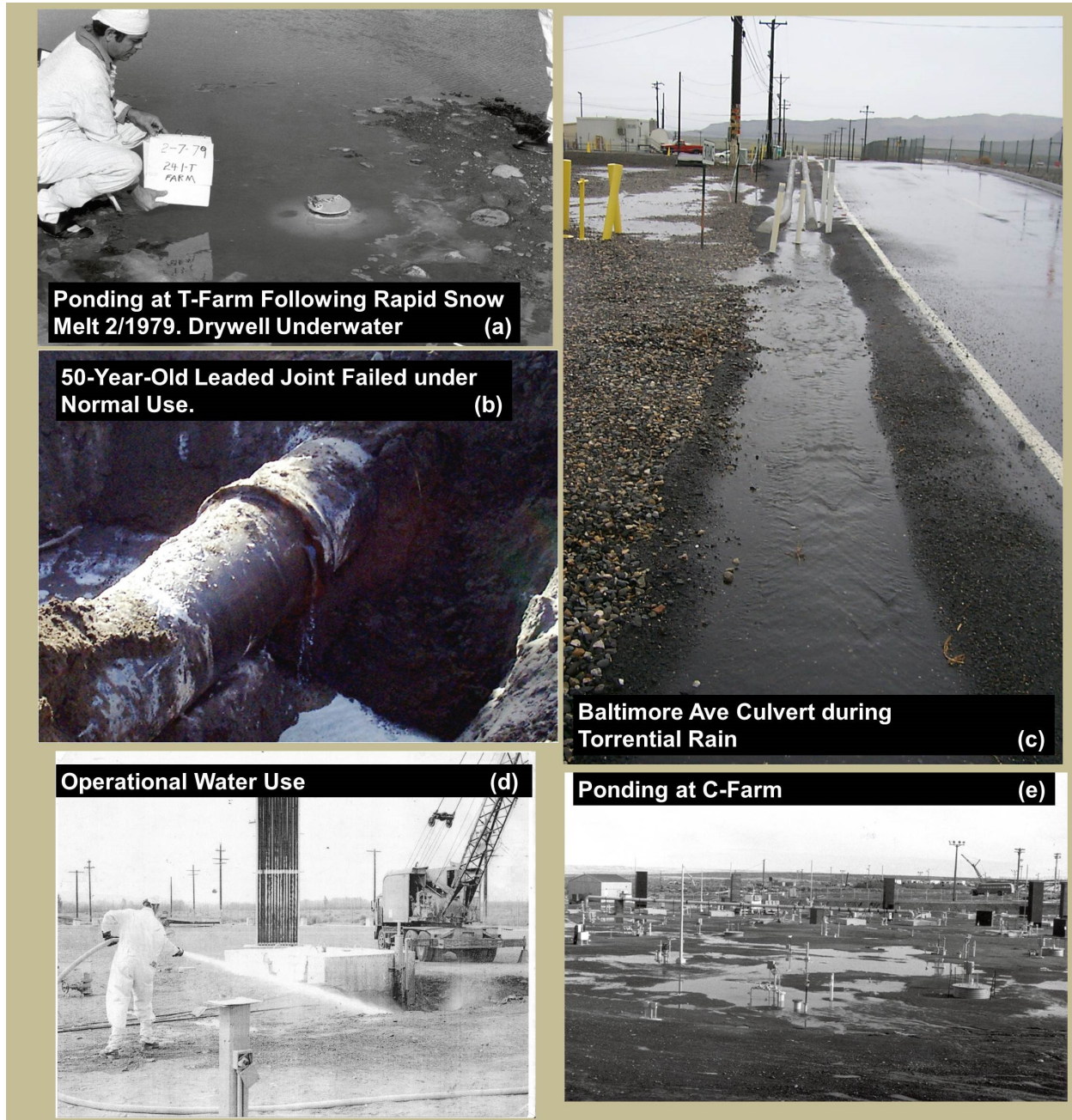
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3
4

FLTF = Field Lysimeter Test Facility

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1 **Figure 3-30. Examples of Anthropogenic Recharge in the 200 Area. (Photographs a – c are**
 2 **from DOE/ORP-2008-01 Appendix K, Photographs d and e are Archive Photos).**
 3



4 Reference: DOE/ORP-2008-01, RCRA Facility Investigation Report for Hanford Single-Shell Tank Waste Management Areas.
 5
 6

7 **3.1.5.3 Vadose Zone.** The vadose zone is that part of the geologic media which extends from
 8 the earth's surface to the water table. At the Hanford Site, the thickness of the vadose zone
 9 ranges from 0 m (0 ft) near the Columbia River to greater than 100 m (328 ft) under parts of the
 10 Central Plateau (PNNL-13080, "Hanford Site Groundwater Monitoring: Setting, Sources, and
 11 Methods"). Unconsolidated glacio-fluvial sands and gravels of the Hanford formation make up
 12 most of the vadose zone (Figure 3-17). In some areas, such as most of the 200 West Area and in

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1 some of the 100 Areas, the fluvial-lacustrine sediments of the Ringold Formation make up the
2 lower part of the vadose zone. The CCU also makes up part of the vadose zone. The integrated
3 knowledge obtained from previous and ongoing studies provides a good conceptual
4 understanding of the geologic, hydraulic, and geochemical environment and its controls on the
5 distribution and movement of contaminants within the vadose zone (PNNL-14702, “Vadose
6 Zone Hydrogeology Data Package for Hanford Assessments”). Figure 3-19 provides a fence
7 diagram of sediment overlying the Columbia River Basalt Group in the Central Plateau. In the
8 200 East Area around WMA C, the undifferentiated low Hanford gravels (H3), CCU, Ringold
9 formation would replace the CCU and upper Ringold and Ringold E shown in this figure.

10
11 The primary features relevant to the vadose zone flow and transport include the hydrogeologic
12 materials (and their physical, hydraulic, and geochemical properties), subsurface conditions
13 (e.g., fluid statics and thermal conditions), and fluid properties. Other features relevant to the
14 vadose zone conceptual model, such as climate and weather statistics, terrestrial ecology, and
15 projected land use were given in the previous sections.

16
17 **3.1.5.3.1 Hydrostratigraphy.** The vadose zone stratigraphy influences the movement of
18 liquid through the soil column. The vadose zone beneath the 200 East Area can be subdivided
19 into six principal hydrostratigraphic units (HSUs), including three units within the Hanford
20 formation, a fluvial gravel facies of the CCU (equivalent to the Pre-Missoula Gravels of
21 “Appendix 2R - Stratigraphic Investigation of the Skagit/Hanford Nuclear Project,” in
22 Skagit/Hanford Nuclear Project, Preliminary Safety Analysis Report [Webster and Crosby 1982]
23 and WHC-SD-ER-TI-003, “Geology and Hydrology of the Hanford Site: A Standardized Text
24 for Use in Westinghouse Hanford Company Documents and Reports”), and two units belonging
25 to the Ringold Formation (WHC-SD-EN-TI-012, “Geologic Setting of the 200 East Area: An
26 Update”; WHC-SD-EN-TI-019, “Hydrogeologic Model for the 200 East Groundwater Aggregate
27 Area”; PNNL-12261, “Revised Hydrogeology for the Suprabasalt Aquifer System, 200-East
28 Area and Vicinity, Hanford Site, Washington”; DOE/RL-2002-39).

29
30 The Hanford formation units include (1) an upper gravel-dominated facies, (2) a sand-dominated
31 facies, and (3) a lower gravel-dominated facies. Over most of the 200 East Area, the Hanford
32 sand-dominated facies lies between the upper and lower gravel-dominated facies
33 (WHC-SD-EN-TI-012, WHC-SD-EN-TI-019, DOE/RL-2002-39). Based on borehole samples,
34 the upper and lower gravel-dominated facies appear to have similar physical and chemical
35 properties. The Ringold Formation in the 200 East Area is, for the most part, eroded away in the
36 northern half of the 200 East Area. Here, the Hanford formation lies directly on top of basalt
37 bedrock. With the dropping water table, basalt crops out above the water table and, thus, is
38 unsaturated beneath the northeastern portion of the 200 East Area. Underneath WMA C, the top
39 of the unconfined aquifer lies within a unit composed of undifferentiated gravels from the lower
40 Hanford formation gravels (H3), the CCU, and the Ringold formation.

41
42 The vadose zone stratigraphy influences the potential for spreading of liquid within the soil
43 column. Where conditions are favorable, lateral spreading of liquid effluent and/or local perched
44 water zones may develop. Lateral spreading can occur along any strata with contrasting
45 hydraulic conductivity. Where low-permeability layers within the Hanford formation have been
46 documented, they are thin (0.5 m [1.6 ft] or less) and laterally discontinuous. Low-permeability

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1 layers within the sand-dominated facies of the Hanford formation are generally thicker and more
2 continuous than those in the gravel-dominated facies. Some paleosols and facies changes
3 (i.e., the contact between fine-grained and coarser-grained facies) may be fairly continuous over
4 the range of 100 m (328 ft) or so, with some lateral spreading of crib effluent noted on that same
5 scale. Lateral spreading can delay the arrival of contaminants at the water table but may cause
6 mixing of the subsurface plume at one site with that of an adjacent site. Spreading may also
7 require increasing the area of surface barriers to cover wider plumes.

8
9 Clastic dikes have also been observed in the Hanford formation beneath the 200 East Area.
10 Their most important feature is their potential to either enhance or inhibit vertical and lateral
11 movement of contaminants in the subsurface, depending on textural relationships (BHI-01103).
12 For example, the vertically-oriented clay skins within clastic dikes may locally form an
13 impediment to lateral flow. This could then cause ponding (perching) of the water and eventual
14 breakthrough to underlying strata.

15
16 Sublinear channel-cut scour and fill features occur within the Hanford formation and may act as
17 preferential pathways in the horizontal direction. Other types of heterogeneity are associated
18 with stratigraphic pinch-out or offlapping/onlapping of facies.

19
20 **3.1.5.3.2 Hydraulic and Transport Properties.** Accurate predictions of flow and transport in
21 the vadose zone require a detailed characterization of the hydrologic properties and their
22 variability, as well as estimates of transport parameters such as dispersivity. In particular, data
23 that are essential for quantifying the water storage and flow properties of unsaturated soil include
24 the soil moisture characteristics (i.e., soil moisture content versus pressure head, and unsaturated
25 hydraulic conductivity versus pressure head relations) for sediment in various geologic units.

26
27 Data on particle-size distribution, moisture retention, and saturated hydraulic conductivity (K_s)
28 have been cataloged for over 284 samples from throughout the Hanford Site, including
29 12 locations in the 200 East and West Areas (WHC-EP-0883, “Variability and Scaling of
30 Hydraulic Properties for 200 Area Soils, Hanford Site”; “Evaluation of van Genuchten-Mualem
31 Relationships to Estimate Unsaturated Hydraulic Conductivity at Low Water Contents”
32 [Khaleel et al. 1995]; “Correcting Laboratory-Measured Moisture Retention Data for Gravels”
33 [Khaleel and Relyea 1997]; PNNL-13672, “A Catalog of Vadose Zone Hydraulic Properties for
34 the Hanford Site”; WMP-17524, “Vadose Zone Hydraulic Property Letter Reports”; and “On the
35 Hydraulic Properties of Coarse-Textured Sediments at Intermediate Water Contents” [Khaleel
36 and Heller 2003]). Laboratory analyses of the hydraulic properties of samples collected at
37 Hanford have been performed at a number of different laboratories using techniques similar to
38 those described by Methods of Soil Analysis, Part 1—Physical and Mineralogical Methods
39 (Klute 1986).

40
41 Macrodispersivity estimates for non-reactive species have been estimated using the
42 “Three-dimensional stochastic analysis of macrodispersion in aquifers” (Gelhar and Axness
43 1983) equation where the longitudinal macrodispersivity depends on the mean pressure head.
44 HNF-4769, “Far-Field Hydrology Data Package for Immobilized Low-Activity Tank Waste
45 Performance Assessment” estimated a longitudinal macrodispersivity of ~1 m (~3 ft) for the
46 sand-dominated facies of the Hanford formation in the 200 East Area. The transverse

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1 dispersivities have been estimated as one tenth of the longitudinal values (“A Critical Review of
2 Data on Field-Scale Dispersion in Aquifers” [Gelhar et al. 1992]). Based on a survey of
3 literature, Stochastic Subsurface Hydrology (Gelhar 1993) examined the longitudinal vadose
4 zone dispersivities as a function of the scale of the experiment, and found an increase of
5 dispersivity with an increase in scale.
6

7 **3.1.5.3.3 Vadose Zone Contamination.** The Hanford Site has more than 800 past-practice
8 liquid-disposal facilities. Mixed radioactive liquid waste was discharged to the vadose zone
9 through reverse (injection) wells, French drains, cribs, ponds, trenches, and ditches. From 1944
10 through the late 1980s, 1.5 to 1.7 billion m³ (396 to 449 billion gal) of effluent were disposed to
11 the soils (PNNL-SA-32152, “A Short History of Plutonium Production and Nuclear Waste
12 Generation, Storage, and Release at the Hanford Site”). Most effluent was released in the
13 200 Areas. The largest groundwater contaminant plumes emanating from the 200 Areas are
14 those of tritium and nitrate. The major source for both was discharges from chemical processing
15 of irradiated nuclear fuel rods.
16

17 Also present are ⁹⁹Tc and ¹²⁹I that, like tritium and nitrate, are mobile in both the vadose zone
18 and groundwater. The major sources of ⁹⁹Tc and ¹²⁹I were discharges to liquid disposal facilities.
19 Vadose zone sources for these contaminants remain beneath many past-practice disposal
20 facilities. However, other than physical sampling and laboratory analysis, few direct ways exist
21 to monitor tritium, nitrate, ⁹⁹Tc, and ¹²⁹I in the vadose zone.
22

23 Approximately 280 UPRs in the 200 Areas also contributed contaminants to the vadose zone
24 (DOE/RL-96-81, Waste Site Grouping for 200 Areas Soil Investigations). Many of these were
25 associated with tank farm operations, and have contributed significant contamination to the
26 vadose zone. Over the past 15 years, a significant effort has been implemented to better
27 understand and quantify vadose zone contamination in and around the WMAs. These
28 investigations have focused on developing a better understanding of major releases and of the
29 potential impacts on groundwater quality. These efforts have integrated information from a
30 number of different DOE and Hanford Site projects and have focused on evaluating the past
31 release events that contribute the bulk of subsurface contamination.
32

33 The information sources used for the SST WMA-level vadose zone investigations included
34 baseline spectral gamma logging of the ~750 shallow monitoring boreholes (referred to as
35 drywells) within each of the seven WMAs, as well as assessments of the historical gross gamma
36 logging data from each WMA. “Gross gamma logging” refers to logs in which gamma activity
37 is measured without regard to energy level. The gross gamma log simply reports the total
38 gamma activity as a function of depth. Drywell gross gamma logging data were used as part of
39 the tank farm leak detection program until 1994. “Spectral gamma logging” refers to logs in
40 which energy spectra are collected in the borehole. In a spectral gamma log, individual gamma
41 photons are counted as a function of energy level. This allows radionuclides to be identified and
42 quantified on the basis of gamma activity at specific energy levels. From 1995 to 2000, spectral
43 gamma logging was performed in the existing drywell network to develop a baseline
44 understanding of subsurface contamination conditions in each of the SST WMAs. Results of the
45 baseline spectral gamma logging project are summarized in a series of 12 reports (one for each
46 SST farm). In 2000, DOE/RL-99-36, Phase 1 RCRA Facility Investigation/Corrective Measures

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1 Study Work Plan for Single-Shell Tank Waste Management Areas was issued to collect vadose
2 zone characterization data in the single-shell WMAs, and characterization data related to this
3 work plan was collected from 2000 to 2008.

4
5 Vadose zone characterization efforts have included drilling, sampling, and soil analysis in
6 multiple SST WMAs, coupled with review of historical process records and gamma logging
7 data. The information collected during this time is provided in DOE/ORP-2008-01. Since the
8 issuance of this report, a Phase 2 vadose characterization program was initiated at WMA C to
9 collect additional vadose zone data (RPP-PLAN-39114). The results of the vadose zone
10 sampling at WMA C are documented in RPP-RPT-58339.

11
12 In 2007, a process was started (RPP-32681, “Process to Assess Tank Farm Leaks in Support of
13 Retrieval and Closure Planning”) to re-assess SST leak volumes based on a synthesis of available
14 information, including vadose zone borehole drilling and sampling data from
15 DOE/ORP-2008-01, gamma-ray logging data, and historical information. In Table 3-3 of
16 HNF-EP-0182, “Waste Tank Summary Report for Month Ending August 31, 2005,” Rev. 209,
17 67 tanks were classified as “confirmed or suspected” of having leaked contaminated liquid to the
18 vadose zone. These classifications were assigned based largely on data and priorities from the
19 period of tank farm operations. As a result of the re-assessment process, the most recent “Waste
20 Tank Summary Report for Month Ending May 31, 2014” (HNF-EP-0182, Rev. 317, Table 3-2)
21 has 64 tanks classified “confirmed or suspected” of having leaked. The re-assessment has added
22 one new tank to the list (C-105) and removed five tanks (241-A-103, C-110, C-111, 241-SX-104,
23 241-SX-110) from the list. Vadose zone inventory estimates based on the revised leak volumes
24 are being developed. Presently, inventory estimates are available for WMA C (RPP-RPT-42294,
25 “Hanford Waste Management Area C Soil Contamination Inventory Estimates,” Rev. 2),
26 241-B Tank Farm (RPP-RPT-49089, “Hanford B-Farm Leak Inventory Assessments Report”),
27 WMA U (RPP-RPT-50097, “Hanford 241-U Farm Leak Inventory Assessment Report”),
28 241-TX Tank Farm (RPP-RPT-50870, “Hanford 241-TX Farm Leak Inventory Assessment
29 Report”), and WMA T (RPP-RPT-55084, “Hanford 241-T Farm Leak Inventory Assessment
30 Report”). Uncertainties in leak volume estimates are addressed as part of the inventory
31 estimates.

32
33 **3.1.5.4 Groundwater.** This section describes the relevant characteristics of the groundwater
34 hydrology, which has been studied and monitored in detail because of the waste disposal
35 operations at the site. The hydrology characteristics of the Hanford Site are important to the
36 definition of potential pathways for the WMA C contaminants to the public and the estimation of
37 the magnitudes of the environmental impacts. Evaluating this pathway requires information
38 about the types of aquifers, depth to the water table, and regional flow paths toward surface
39 water discharge points. Surface water flow represents an exposure pathway for both human
40 health and the environment.

41
42 The discussion focuses on the geohydrology of the 200 Areas but also includes information on
43 the Hanford Site in general, highlighting those aspects that were important to the modeling of the
44 post-closure system performance. This information was summarized largely from material

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1 presented in PNNL-6415, DOE/RL-2014-32, Hanford Site Groundwater Monitoring Report for
2 2013 and PNNL-20548, as follows.

- 3
- 4 • “Hanford Site Environmental Report for Calendar Year 2010 (Including Some Early
5 2011 Information)” (PNNL-20548) provides the overview of the characterization and
6 monitoring activities conducted at the Hanford Site during the calendar year.
7
- 8 • Hanford Site Groundwater Monitoring Report for 2014 (DOE/RL-2014-32) describes the
9 groundwater monitoring activities during the fiscal year.
10
- 11 • “Hanford Site National Environmental Policy Act (NEPA) Characterization”
12 (PNNL-6415) provides a standardized description of the Hanford Site environment.
13

14 Groundwater beneath the Hanford Site is found in both an upper unconfined aquifer system and
15 deeper basalt-confined aquifers. The unconfined aquifer system is also referred to as the
16 suprabasalt aquifer system because it is within the sediments that overlie the basalt bedrock.
17 Portions of the suprabasalt aquifer system are locally confined. However, because the entire
18 suprabasalt aquifer system is interconnected on a site-wide scale, it is referred to in this report as
19 the Hanford unconfined aquifer system.
20

21 **3.1.5.4.1 Basalt-Confined Aquifer System.** The upper basalt-confined aquifer groundwater
22 system occurs within basalt fractures and joints, interflow contacts, and sedimentary interbeds
23 within the upper Saddle Mountains Basalt. The thickest and most widespread sedimentary unit
24 in this system is the Rattlesnake Ridge interbed, which is present beneath much of the Hanford
25 Site. Groundwater also occurs within the Levey interbed, which is present only in the southern
26 portion of the Site. A small interflow zone occurs within the Elephant Mountain Member of the
27 upper Saddle Mountains Basalt and may be significant to the lateral transmission of water. The
28 upper basalt-confined aquifer system is confined by the dense, low-permeability interior portions
29 of the overlying basalt flows and in some places by silt and clay units of the lower Ringold
30 Formation that overlie the basalt. Approximately 50 wells screened in the upper basalt-confined
31 aquifer have been sampled or had water levels measured in recent years.
32

33 The horizontal hydraulic conductivities of most of these basalt-confined aquifers fall in the range
34 of 10^{-10} to 10^{-4} m/s (3×10^{-10} to 3×10^{-4} ft/s). Saturated but relatively impermeable dense
35 interior sections of the basalt flows have horizontal hydraulic conductivities ranging from 10^{-15}
36 to 10^{-9} m/s (3×10^{-15} to 3×10^{-9} ft/s), about five orders of magnitude lower than some of the
37 confined aquifers that lie between these basalt flows (DOE/RW-0164). Hydraulic-head
38 information indicates that groundwater in the basalt-confined aquifers generally flows toward the
39 Columbia River and, in some places, toward areas of enhanced vertical inter-aquifer flow within
40 the unconfined aquifer system (PNNL-16346, “Hanford Site Groundwater Monitoring for Fiscal
41 Year 2006”; DOE/RW-0164; SD-BWI-TI-335, “Fresh-Water Potentiometric Map and Inferred
42 Flow Direction of Ground Water Within the Mabton Interbed, Hanford Site, Washington State --
43 January 1987”).
44

45 The DOE monitors groundwater quality in the upper basalt-confined aquifer system because of
46 the potential for downward migration of contaminants from the overlying unconfined aquifer in

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1 areas where confining units are absent or fractured. The upper basalt-confined aquifer system is
2 not affected by contamination as much as the unconfined aquifer. Contamination found in the
3 upper basalt-confined aquifer system is most likely to occur in areas where the confining units
4 have been eroded away or were never deposited, and where past disposal of large amounts of
5 wastewater resulted in downward hydraulic gradients.

6 Researchers have identified areas of intercommunication between the contaminated unconfined
7 aquifer and the upper basalt-confined aquifer by geochemical signatures and the presence of
8 nitrate and tritium in groundwater in some basalt-confined wells near the 200 East Area
9 (PNL-10817, "Hydrochemistry and Hydrogeologic Conditions within the Hanford Site Upper
10 Basalt Confined Aquifer System"). However, groundwater monitoring data do not indicate that
11 contamination has migrated into the upper basalt-confined aquifer. Because of poor seals in
12 wells constructed prior to implementation of WAC 173-160, "Minimum Standards for
13 Construction and Maintenance of Wells," intercommunication between aquifers has permitted
14 groundwater flow from the unconfined aquifer to the underlying confined aquifer in the past,
15 increasing the potential to spread contamination. Section 2.14.2 of DOE/RL-2008-01 further
16 discusses communication between the upper basalt-confined aquifer system and the overlying
17 aquifers. The small amount of contamination detected in the upper basalt-confined aquifer is
18 attributed to areas where confining units of basalt have been partially removed by erosion or are
19 absent, or where wells provided a pathway for migration. The basalt-confined aquifer system
20 would not provide a pathway for contaminants from WMA C to the accessible environment.

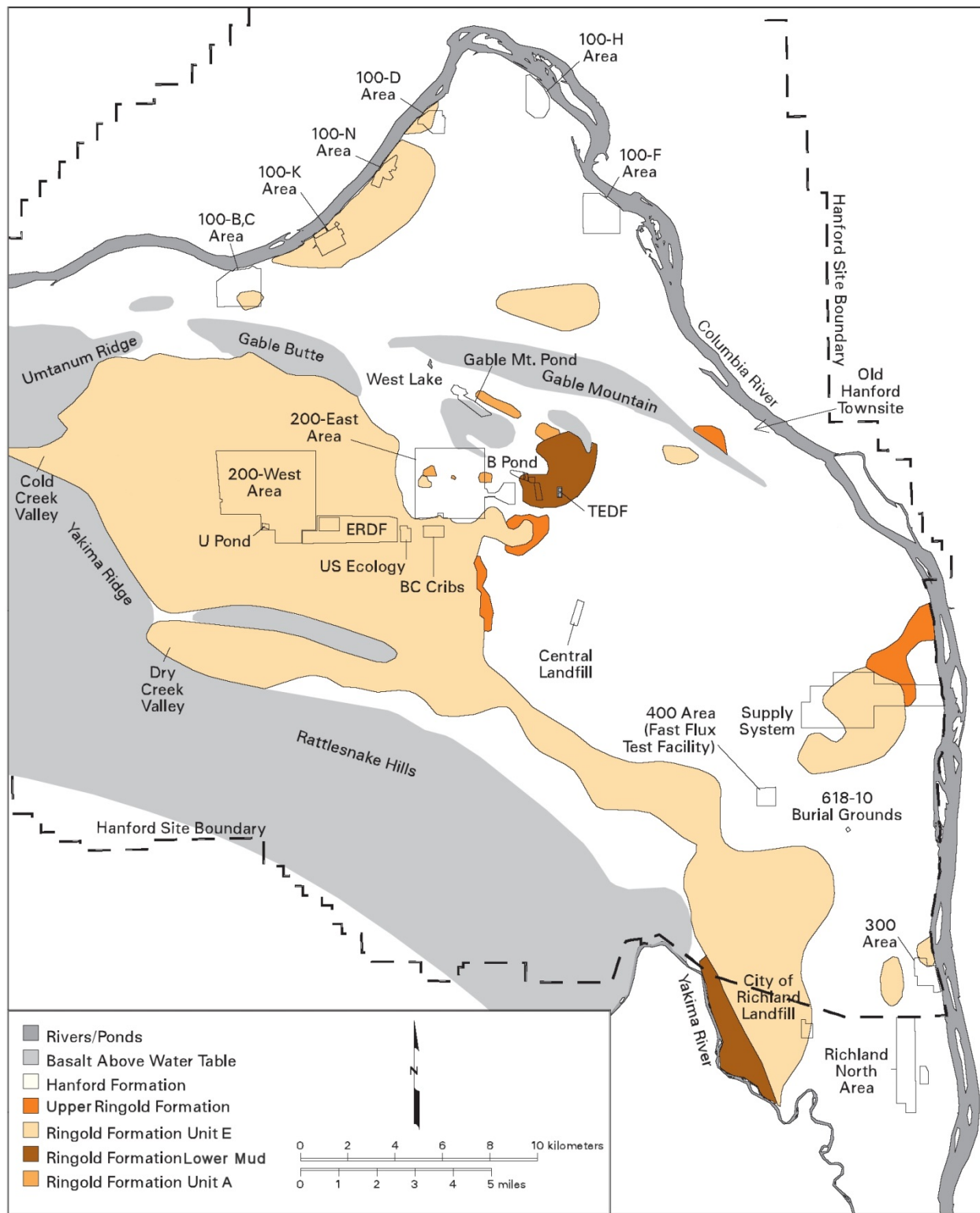
21 **3.1.5.4.2 Unconfined Aquifer System.** The base of the uppermost aquifer system is defined
22 as the top of the uppermost basalt flow, with the top of the system being the water table. This
23 aquifer system is bounded laterally by anticlinal basalt ridges and is ~152 m (500 ft) thick near
24 the center of the Pasco Basin. Within the Hanford Site, this uppermost aquifer system lies at
25 depths ranging from less than 0.3 m (1 ft) below the ground surface near West Lake and the
26 Columbia and Yakima Rivers, to more than 107 m (350 ft) in the central portion of the Cold
27 Creek syncline. Groundwater in the unconfined aquifer at the Hanford Site generally flows from
28 recharge areas in the elevated region near the western boundary of the Hanford Site toward the
29 Columbia River on the eastern and northern boundaries. The Columbia River is the primary
30 discharge area for the unconfined aquifer. The Yakima River borders the Hanford Site on the
31 southwest and is generally regarded as a source of recharge.

32 The unconfined aquifer system underlying the Hanford Site exists within sediments deposited on
33 top of the Columbia River Basalts. It is composed primarily of the Ringold Formation and
34 overlying Hanford formation. Figure 3-31 is a hydrogeologic map of the units present at the
35 water table surface in June 1998, which represents the top of the unconfined aquifer just prior to
36 the start of active remediation. In the 200 West Area, the water table occurs almost entirely in
37 the Ringold Unit E gravels, while in the 200 East Area, it occurs primarily in the Hanford
38 formation and in the Ringold Unit A gravels (Figure 3-18). Along the southern edge of the
39 200 East Area, the water table is in the Ringold Unit E gravels. The upper Ringold facies were
40 eroded in most of the 200 East Area by the ancestral Columbia River and, in some places, by the
41 Missoula floods that subsequently deposited Hanford gravels and sands on what was left of the
42 Ringold Formation (DOE/RL-2002-39). Because the Hanford formation and possibly the CCU
43 sand and gravel deposits are much more permeable than the Ringold gravels, the water table is
44 relatively flat in the 200 East Area, but groundwater flow velocities are higher.

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1
2

Figure 3-31. Hydrogeologic Units Present at the Water Table in June 1998.



3
4
5
6

Source: WCH-520, "Performance Assessment for the Environmental Restoration Disposal Facility, Hanford Site, Washington."

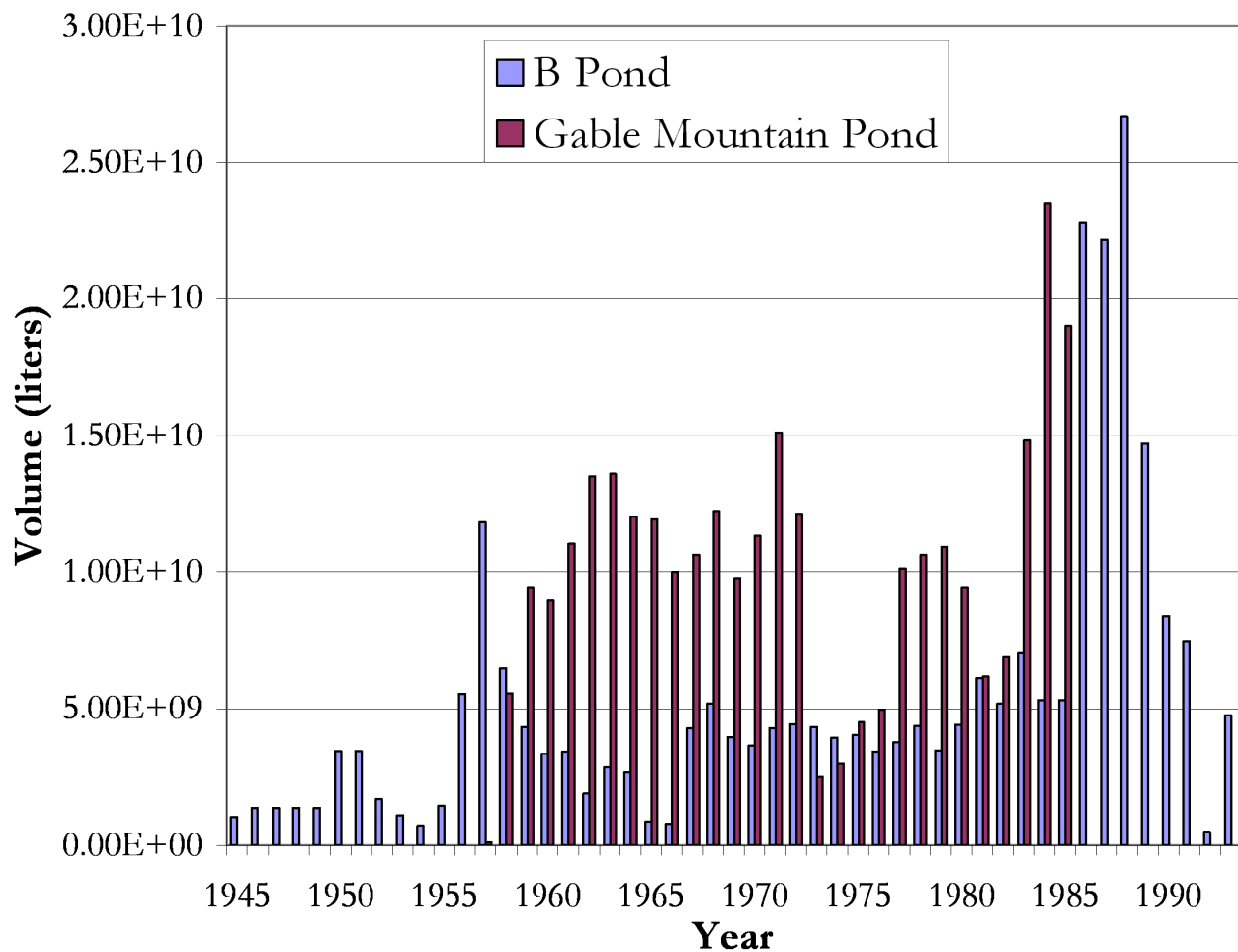
ERDF = Environmental Restoration Disposal Facility

TEDF = Treated Effluent Disposal Facility

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1 The hydrology of the 200 Areas has been strongly influenced by the discharge of large quantities
 2 of wastewater to the ground. Between 1944 and the mid-1990s, an estimated 1.68×10^{12} L
 3 (4.44×10^{11} gal) of liquid was discharged to disposal ponds, trenches, and cribs. Wastewater
 4 discharge has decreased since 1984 and currently only contributes a volume of recharge in the
 5 same range as the estimated natural recharge from precipitation. The largest volumes of
 6 discharge around the 200 East Area were to the 216-B Pond system, the 216-A-25 (Gable
 7 Mountain) pond system, and several of the PUREX cribs in the southeast corner of 200 East
 8 Area. Figure 3-32 shows the liquid discharge history for the two ponds. The Gable Mountain
 9 Pond is estimated to have received ~293 billion L (77 billion gal) of effluent, while the
 10 216-B Pond to have received ~256 billion L (68 billion gal) of effluent. In the 200 West Area,
 11 the largest volumes of discharge were to the 216-T Pond system and the 216-U-10 Pond
 12 (Figure 3-33). The 216-T Pond system is estimated to have received ~424 billion L
 13 (112 billion gal) of effluent (WHC-EP-0815, "Groundwater Impact Assessment Report for the
 14 216-T-4-2 Ditch"), while the 216-U Pond to have received ~158 billion L (41.7 billion gal) of
 15 effluent (WHC-EP-0707, "216-U-10 Pond and 216-Z-19 Ditch Characterization Studies").
 16

17 **Figure 3-32. Discharge History for the 216-B Pond System and Gable Mountain Pond.**
 18



19
 20

21 Figure 3-34 shows a series of water table elevation maps for the time periods representing
 22 pre-operational conditions, operational conditions, and present day conditions for the Hanford

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1 Site. The first water table map (Figure 3-34a) is a hind cast map of water table elevations
2 (ERDA-1538, “Final Environmental Impact Statement, Waste Management Operations, Hanford
3 Reservation, Richland, Washington”) prior to the start of significant Hanford Site wastewater
4 discharges. This water map includes the effects of limited irrigation near the former towns of
5 White Bluff and Hanford, but not the effects of extensive irrigation now common in Cold and
6 Dry Creeks. The 1944 water table contours indicate that groundwater flow is easterly toward the
7 Columbia River with a relatively uniform hydraulic gradient (~1.5 m/km [5 ft/mi]). Regional
8 groundwater flow was generally toward the east-northeast, while flow north of Gable Mountain
9 was more to the north.

10
11 The pre-Manhattan Project water table in the 200 West Area and 200 East Area was ~123 m
12 (404 ft) and 120 m (394 ft) above sea level, respectively (BNWL-B-360, “Selected Water Table
13 Contour Maps and Well Hydrographs for the Hanford Reservation, 1944-1973”). In the
14 200 West Area, the water table elevation increased rapidly from 1949 to 1956, but appeared to
15 stabilize between the late 1960s and the late 1980s. Water levels began to decline in the late
16 1980s when wastewater discharges in the 200 West Area were reduced. In the 200 East Area,
17 the water table elevation increased rapidly from 1954 to 1963. The water table declined
18 somewhat in the late 1960s and early 1970s, but then increased again in the early 1980s before
19 beginning a final decline throughout the 1990s when wastewater discharges in the 200 East Area
20 were reduced.

21
22 During operations, water levels in the uppermost and unconfined aquifer rose as much as 26 m
23 (85 ft) and 9 m (30 ft) beneath the 200 West Area and 200 East Area, respectively, because of
24 artificial recharge caused by liquid waste disposed from the mid-1940s to 1995. Figure 3-34b
25 shows water table mounding present in the 200 Areas for June 1987. The volume of water that
26 was discharged to the ground at the 200 West Area was actually less than that discharged at the
27 200 East Area. However, the lower hydraulic conductivity of the aquifer near the 200 West Area
28 inhibited groundwater movement in this area, resulting in a higher groundwater mound.

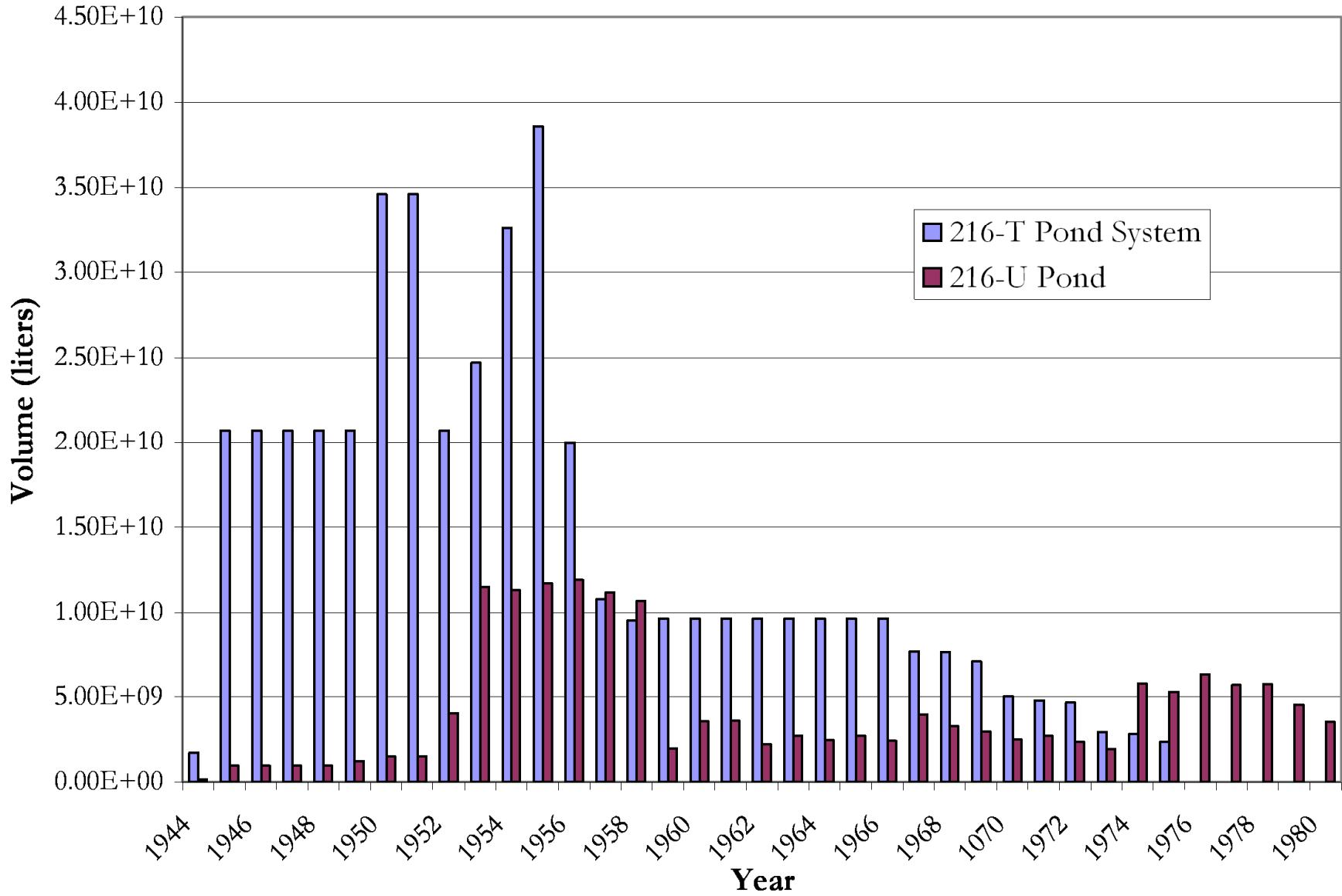
29
30 Presently, groundwater in the unconfined aquifer generally flows from upland areas in the west
31 toward the regional discharge area north and east along the Columbia River (Figure 3-34c).
32 Steep hydraulic gradients occur in the western, eastern, and northern regions of the Site. Shallow
33 gradients occur southeast of 100-FR and in a broad arc extending from west of 100-BC toward
34 the southeast between Gable Butte and Gable Mountain (Gable Gap), through the 200 East Area
35 and into the central portion of the Site. The reduction of wastewater discharges has caused water
36 levels to drop significantly; however, a residual groundwater mound beneath the 200 West Area
37 is still present today as shown by the curved water table contours near this area. Additionally,
38 small groundwater mounds exist near the 200 Area TEDF and State-Approved Land Disposal
39 Site wastewater disposal sites.

40
41 Comparing the approximate rate of water table decline in the 200 East Area with that in the
42 200 West Area shows that the rate of decline is three to four times faster in the 200 West Area.
43 This is probably due, in part, to the greater increase in water level at U Pond than at B Pond.
44 Also, the water table gradient is extremely flat in the 200 East Area, whereas the gradient is
45 steeper beneath the 200 West Area. This indicates that a small increment of water table decline
46 must be spread out over a much larger area in the 200 East Area than in the 200 West Area.

1
2

Figure 3-33. Discharge History for the 216-T Pond and 216-U Pond.

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3

Figure 3-34a. Hind Cast Water Table Map of the Hanford Site, January 1944.

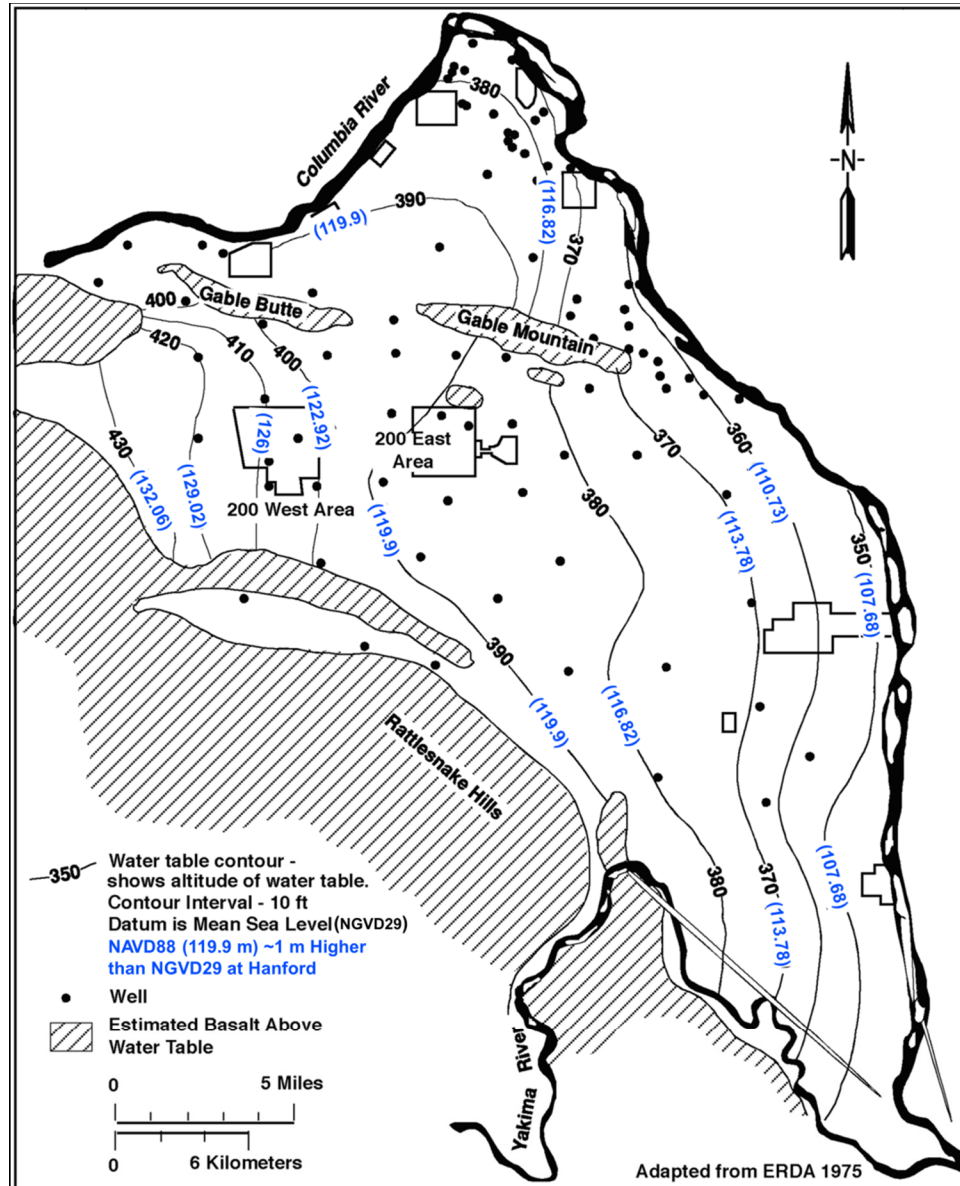
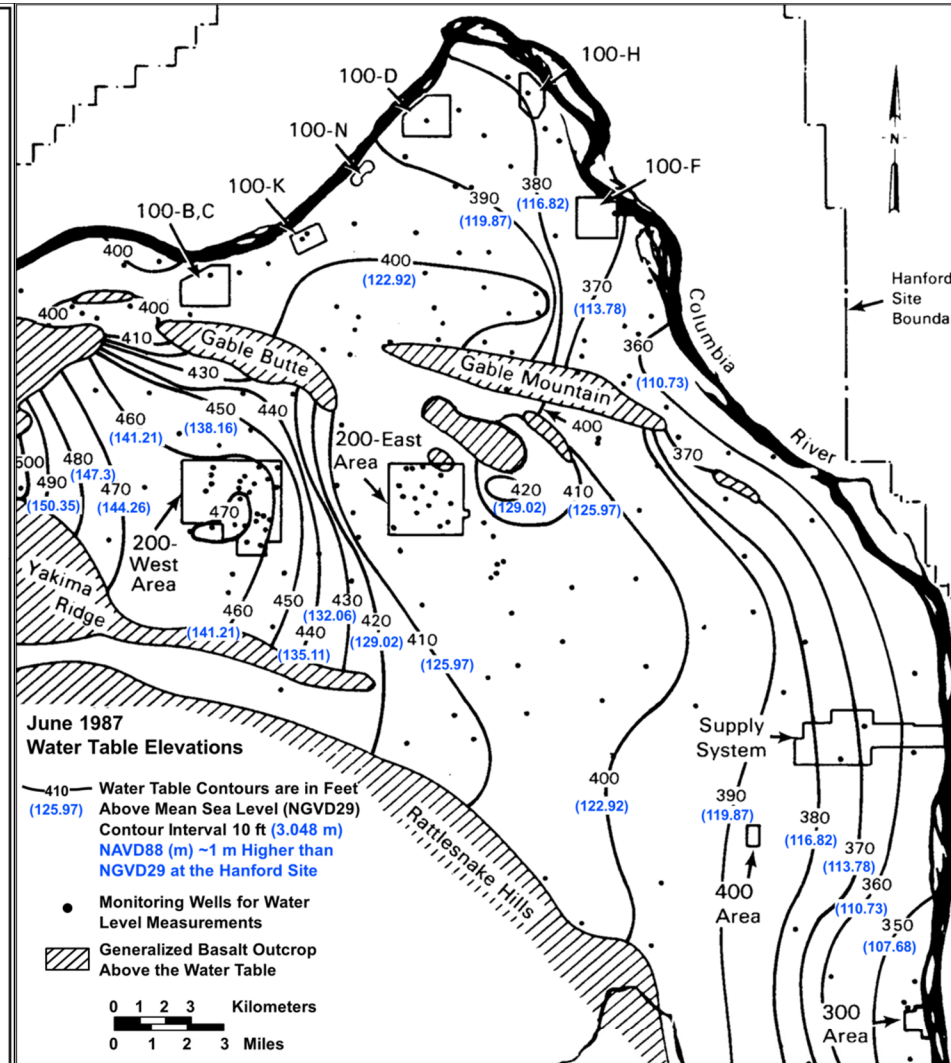
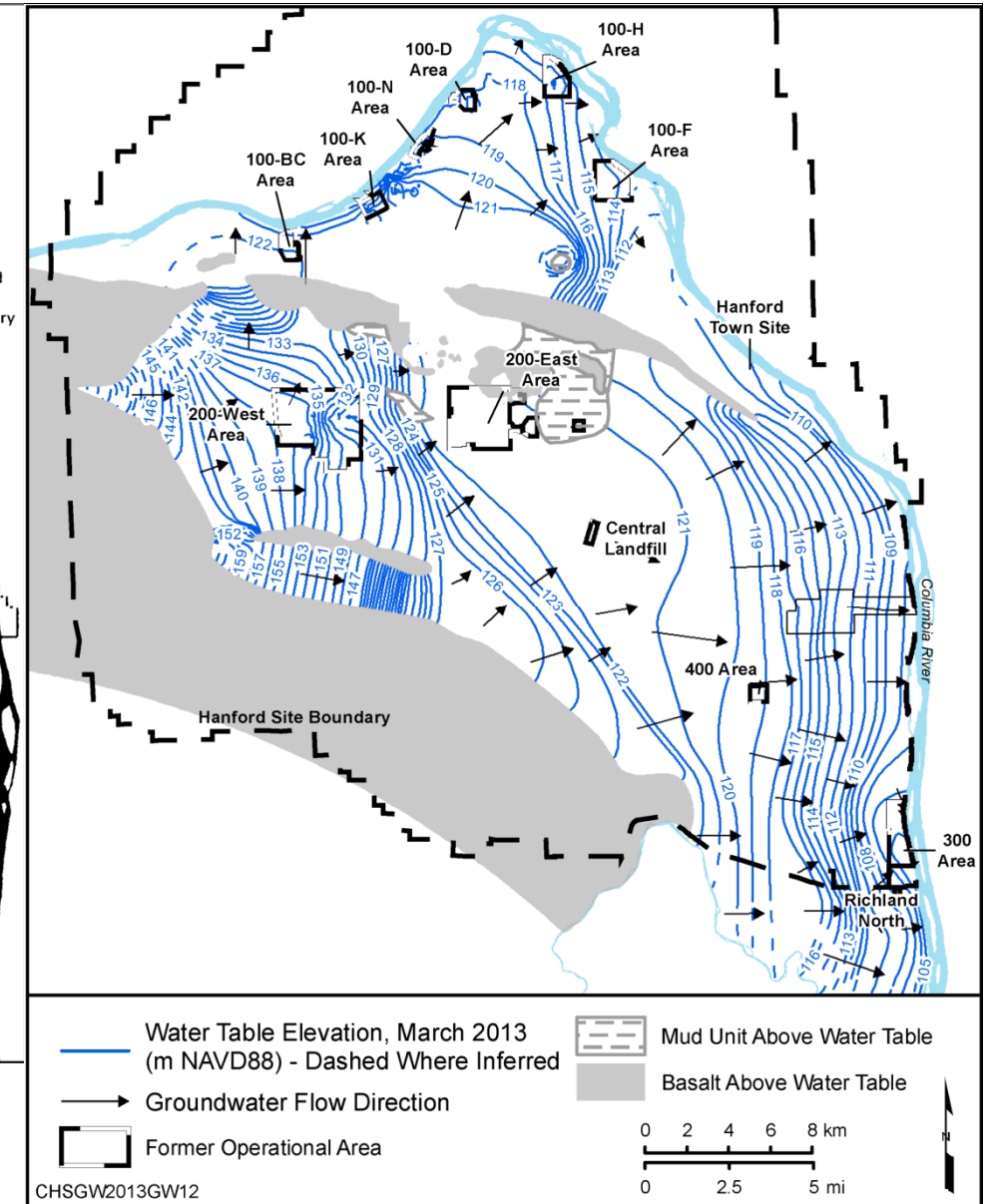


Figure 3-34b. Water Table Elevations for June 1987.



Reference: PNL-6464, "Environmental Monitoring at Hanford for 1987."

Figure 3-34c. Water Table Elevations for 2013.



CHSGW2013GW12

Source: DOE/RL-2014-32, Hanford Site Groundwater Monitoring Report for 2013.

ERDA 1975 refers to ERDA-1538, "Final Environmental Impact Statement, Waste Management Operations, Hanford Reservation, Richland, Washington."

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1 The groundwater mounds drastically changed the flow direction causing radial flow from the
2 discharge areas, and, in some areas, resulted in a complete reversal of flow direction. Until about
3 1980, the edge of the mounds migrated outward from the sources. Groundwater levels have
4 declined over most of the Hanford Site since 1984 because of decreased wastewater discharges
5 (DOE/RL-2014-32), and since 1996, when all non-permitted discharges to the ground ceased,
6 groundwater flow has begun to return to pre-Hanford Site conditions.
7

8 The dominant source of water in the unconfined aquifer beneath the 200 East Area and vicinity is
9 inflow of groundwater from upgradient areas to the west. Formerly, the direction of groundwater
10 flow diverged beneath the 200 East Area in the general vicinity of WMA C and the B Complex
11 (WMA B-BX-BY and nearby Cribs), with some water flowing toward the north through Gable
12 Gap and some flowing southeast. The flow direction changed during 2011; since then, flow has
13 been toward the south and southeast across much of the 200 East Area. This change in flow
14 directions is important because contaminant plumes located in the northwest corner of the
15 200 East Area located near and under the B Complex could flow under WMA C.
16

17 A limited amount of hydraulic property data is available from testing of wells. Hydraulic test
18 results from wells on the Hanford Site have been compiled for the Hanford Groundwater
19 Monitoring Project and for environmental restoration efforts (BNWL-1709, “Collection and
20 Analysis of Pump Test Data for Transmissivity Values”; PNL-8337, “Summary and Evaluation
21 of Available Hydraulic Property Data for the Hanford Site Unconfined Aquifer System”;
22 PNL-10835, “Comparison of Constant-Rate Pumping Test and Slug Interference Test Results at
23 the Hanford Site B Pond Multilevel Test Facility”; PNNL-13342, “Analysis of the Hydrologic
24 Response Associated with Shutdown and Restart of the 200-ZP-1 Pump-and-Treat System”;
25 PNNL-13378, “Results of Detailed Hydrologic Characterization Tests – Fiscal Year 1999”;
26 PNNL-13514, “Results of Detailed Hydrologic Characterization Tests – Fiscal Year 2000”;
27 PNNL-14058, “Prototype Database and User’s Guide of Saturated Zone Hydraulic Properties for
28 the Hanford Site”; PNNL-14113, “Results of Detailed Hydrologic Characterization Tests –
29 Fiscal Year 2001”; WHC-SD-EN-TI-014, “Hydrogeologic Model for the 200 West Groundwater
30 Aggregate Area”; and WHC-SD-EN-TI-019). Most hydraulic tests were conducted within the
31 upper 15 m (49 ft) of the aquifer, and many were open to more than one geologic unit. In some
32 cases, changes in water table elevation may have significantly changed the unconfined aquifer
33 transmissivity at a well since the time of the hydraulic test. Few hydraulic tests within the
34 Hanford Site unconfined aquifer system have yielded accurate estimates of aquifer-specific yield.
35

36 Horizontal hydraulic conductivities of sand and gravel facies within the Ringold Formation
37 generally range from ~1 to 100 m/day (3 to 328 ft/day), compared to 10 to 7,000 m/day (33 to
38 23,000 ft/day) for the Hanford formation and the coarse-grained multi-lithic facies of the CCU
39 (pre-Missoula gravels) (DOE/RW-0164; PNNL-13641, “Uncertainty Analysis Framework –
40 Hanford Site-Wide Groundwater Flow and Transport Model”; PNNL-14058; PNNL-14656,
41 “Borehole Data Package for Four CY 2003 RCRA Wells 299-E27-4, 299-E27-21, 299-E27-22,
42 and 299-E27-23 at Single-Shell Tank, Waste Management Area C, Hanford Site, Washington”;
43 PNNL-14804, “Results of Detailed Hydrologic Characterization Tests – Fiscal Year 2003”;
44 WHC-SD-EN-TI-019). Because the Ringold Formation sediments are more consolidated and
45 partially cemented, they are ~10 to 100 times less permeable than the sediments of the overlying
46 Hanford formation. Before wastewater disposal operations at the Hanford Site, the uppermost

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1 aquifer was mainly within the Ringold Formation, and the water table extended into the Hanford
2 formation at only a few locations (“Geology and Ground-Water Characteristics of the Hanford
3 Reservation of the U.S. Atomic Energy Commission, Washington” [Newcomb et al. 1972]).
4 However, wastewater discharges raised the water table elevation across the site. The general
5 increase in groundwater elevation caused the unconfined aquifer to extend upward into the
6 Hanford formation over a larger area, particularly near the 200 East Area. This resulted in an
7 increase in groundwater velocity because of both the greater volume of groundwater and the
8 higher permeability of the newly-saturated Hanford formation sediments.

9
10 **3.1.5.4.3 Existing Groundwater Contamination.** When the Hanford Site was operating,
11 spent fuel reprocessing, isotope recovery operations, and associated waste management activities
12 occurred within the 200 East and 200 West Areas located in the central portion of the Site.
13 Waste disposal within the 200 Areas began with startup of plutonium-separation operations in
14 late 1944 (WHC-MR-0521, “The Plutonium Production Story at the Hanford Site: Processes and
15 Facilities History”). Three separations processes were used. The earliest was the
16 bismuth-phosphate process, which was used between 1944 and 1956 at T Plant in the 200 West
17 Area (200-ZP groundwater interest area), and between 1945 and 1952 at B Plant in the 200 East
18 Area (200-BP). The REDOX process was used between 1952 and 1967 at the REDOX Plant in
19 the 200 West Area (200-UP). Finally, the PUREX process was used from 1956 to 1972, and
20 again from 1983 to 1989 at the PUREX Plant in the 200 East Area (200-PO).

21
22 Beginning in 1949, the product from the separations plants was further processed at the
23 Plutonium Finishing Plant (PFP) (200-ZP), which operated until 1989. Other chemical processes
24 performed in the 200 Areas included uranium recovery, using the tributyl phosphate process at
25 U Plant (200-UP) between 1952 and 1957, and radionuclide recovery by various methods at
26 B Plant (200-BP) between 1963 and 1983 [PNL-SA-23121 S, “Hanford Technical Exchange
27 Program: Process Chemistry at Hanford (Genesis of Hanford Wastes)”. Each chemical
28 processing facility generated multiple waste streams and used multiple waste sites for waste
29 management and disposal.

30
31 Additionally, the 200 Areas contain seven SST WMAs: A-AX, B-BX-BY, and C within the
32 200 East Area and S-SX, T, TX-TY, and U within the 200 West Area. Unplanned releases
33 (e.g., tank liner leaks or releases from cascade lines or spare ports) have contaminated the vadose
34 zone and some of this contamination has migrated downward to the groundwater
35 (e.g., PNNL-11810, “Results of Phase I Groundwater Quality Assessment for Single-Shell Tank
36 Waste Management Areas S-SX at the Hanford Site”). Migration through the vadose zone may
37 have been facilitated in the past by additions of water from various sources, most notably nearby
38 wastewater ditches and cribs, water supply pipeline leaks, and rainfall/snowmelt runoff events.
39 Nitrate, chromium and ⁹⁹Tc from many of the tank farms, as well as uranium specifically from
40 WMA B-BX-BY, form substantial groundwater plumes. These plumes generally are expanding
41 in areal extent and exhibit increasing constituent concentrations indicating that contaminants
42 continue to enter the groundwater from the vadose zone.

43
44 The intentional disposal of waste streams to ponds, ditches, and cribs, combined with the UPRs
45 from the WMAs has resulted in a complex mixture of soil and groundwater contamination that
46 complicates the process of interpreting specific contaminant sources for specific plumes.

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1 Groundwater monitoring is/has been performed on a regular basis to evaluate levels of
2 contamination, movement of groundwater plumes, and changes to the unconfined/confined
3 aquifers. Each year an annual groundwater monitoring report is issued with the most recent
4 being DOE/RL-2014-32. This annual report provides monitoring results for the AEA, as
5 required by DOE Orders; for RCRA treatment, storage, and disposal (TSD) units; and for
6 CERCLA groundwater OUs.

7
8 The annual report divides the Central Plateau into four geographical groundwater interest areas
9 (200-BP-5, 200-PO-1, 200-UP-1, and 200-ZP-1). These groundwater interest areas encompass
10 groundwater contamination from the 200 East and 200 West Areas and regions into which this
11 contamination has migrated beyond the Central Plateau (Figure 3-35). WMA C falls within the
12 200-BP-5 OU, which also contains WMA B-BX-BY.

13
14 Groundwater contaminant plumes of tritium, nitrate, and ^{129}I formed when the waste discharged
15 to ponds and cribs reached the aquifer. These contaminants form regional plumes originating on
16 the Central Plateau (Figure 3-35). The tritium and nitrate plumes have decreased in area over the
17 years as a result of radioactive decay (tritium only) and dispersion; the area of ^{129}I has remained
18 stable. A large carbon tetrachloride plume originated in the 200 West Area. Other groundwater
19 contaminants in the Central Plateau include ^{99}Tc , uranium, ^{90}Sr , trichloroethene, cyanide, and
20 other dangerous waste constituents.

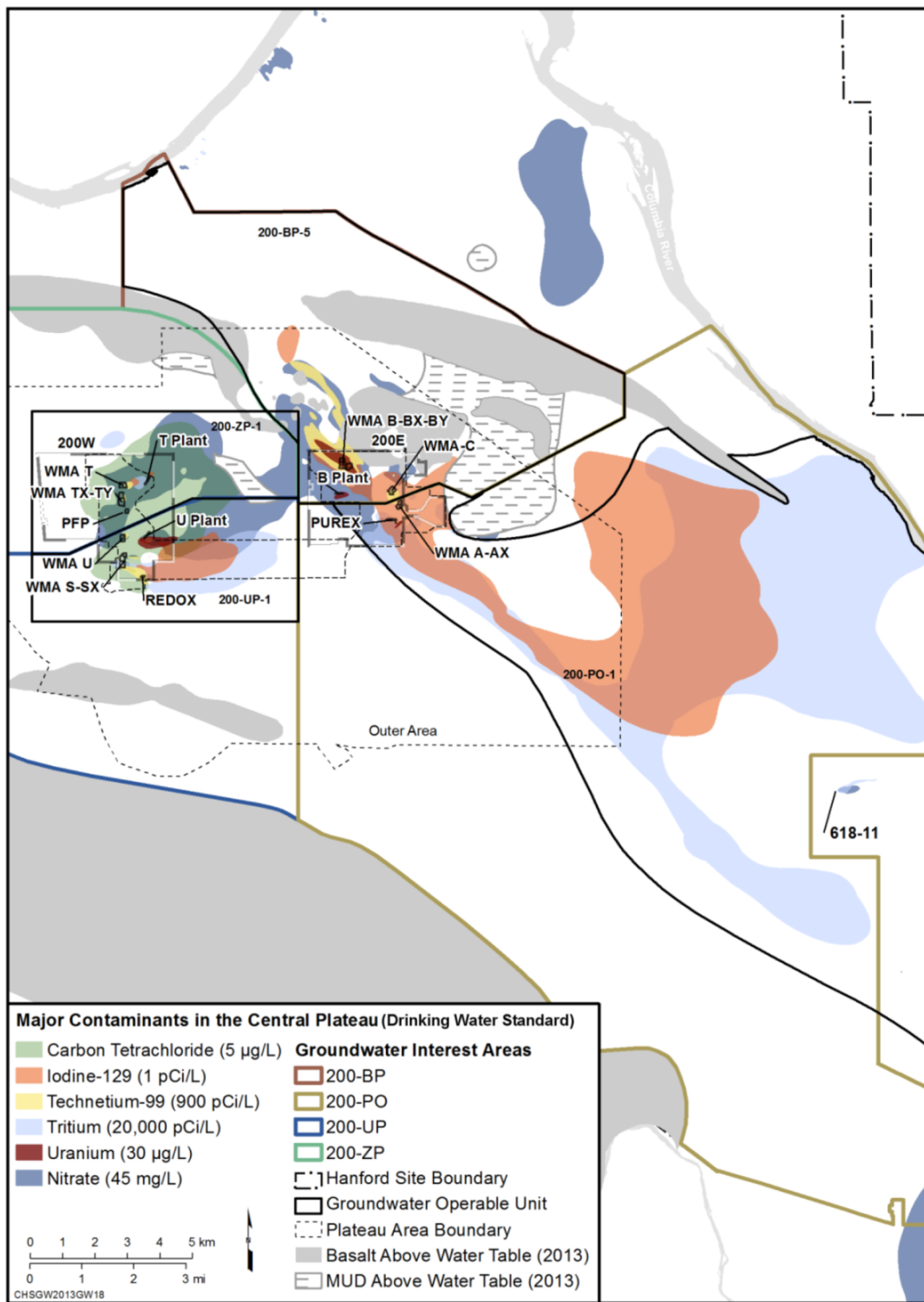
21
22 The unconfined aquifer within the 200 East Area boundary is the primary aquifer impacted by
23 past waste disposal operations and is associated with the suprabasalt sediment of the Ringold
24 Formation, CCU, and Hanford formation (Figure 3-17). The greatest concentration/activity of
25 nitrate, ^{99}Tc , and uranium is in the 200-BP-5 OU area within the northwest portion of the
26 200 East Area, also referred to as the B Complex (e.g., 241-B-BX-BY single-shell underground
27 storage tank [UST] area “Waste Management Area B-BX-BY” and adjacent liquid waste sites).
28 These plumes extend both to the northwest and southeast within an ancestral Columbia River
29 paleochannel that incised semi-consolidated gravels and cohesive fluvial-lacustrine Ringold
30 deposits. With the groundwater flow in the vicinity of the B Complex changing flow direction
31 from northwest through Gable Gap to the southeast toward the Columbia River and through the
32 paleochannel, contaminant plumes in the vicinity of the B Complex could intersect contaminant
33 plumes originating at WMA C in the near future.

34
35 Below is a summary description for existing groundwater contamination in the 200-BP-5
36 groundwater interest area taken from DOE/RL-2014-32 (the reader is referred to that document
37 for more information) for the following contaminants:

- 38
- 39 • Tritium
- 40 • ^{129}I
- 41 • Nitrate
- 42 • ^{99}Tc
- 43 • Uranium
- 44 • Cyanide.
- 45

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1 **Figure 3-35. Groundwater Contamination for 2013 which Originated within the Central Plateau along with Central Plateau Groundwater Interest Areas.**
 2
 3



Source: DOE/RL-2014-32, Hanford Site Groundwater Monitoring Report for 2013.

PFP = Plutonium Finishing Plant
 PUREX = Plutonium Uranium Extraction (facility)
 REDOX = Reduction-Oxidation (facility)
 WMA = Waste Management Area

4
 5
 6
 7
 8

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1 Tritium

2 The major sources of tritium within the 200-BP-5 groundwater interest area were the 216-B-50
3 and 216-B-57 cribs located north and northwest of 241-BY Tank Farm (BY Farm),
4 216-BX-102 UPR from SST 241-BX-102 (BX-102), 216-B-3 pond just east of the 200 East Area
5 and the 216-B-12 Crib ~750 m (2,460 ft) south-southwest of WMA B-BX-BY. However, at
6 216-B-12 crib, the source could also be from the 200-PO sources (DOE/RL-2014-32). The size
7 of the tritium plume in the upper part of the unconfined aquifer within 200-BP has decreased
8 since 2003. The decline is attributed with radioactive decay, dispersion, and possibly
9 diminishing levels of drainage from the vadose zone at certain locations. The maximum tritium
10 levels near the 216-B-50 and 216-B-57 cribs are ~22,000 pCi/L; at the BX-102 site, the
11 maximum tritium levels are on the order of 25,000; at the 216-B-12 crib, the levels range from
12 94,000 pCi/L to 150,000 pCi/L and finally at the 216-B-3 pond the maximum levels observed are
13 ~42,000 pCi/L. While tritium is found in the unconfined aquifer underneath WMA C at levels
14 below the drinking water standard (DWS), no known sources for the tritium are suspected to
15 have originated from WMA C.

16

17 Iodine-129

18 There are three sources of iodine in southeast 200 East Area (216-A-10 Crib vicinity,
19 216-A-29 Ditch, and B Pond) that were contributors to the widespread distribution of ¹²⁹I within
20 the 200 East Area and Gable Gap. Other potential sources of ¹²⁹I to groundwater include the
21 BY Cribs, 241-BX-102 UPR, and the 216-B-8 Crib. Overall ¹²⁹I activity in 2013 within the
22 200-BP-5 groundwater interest area ranged from ~7 pCi/L near WMA C (299-E27-22
23 [Figure 3-4]) to less than 1 pCi/L at wells in the northern part of Gable Gap. The northwest
24 plume extent reflects the primary flow path in the late 1980s when discharges to Gable Mountain
25 Pond were terminated. Although WMA C is not considered a source for ¹²⁹I, all 12 groundwater
26 monitoring wells at WMA C had ¹²⁹I levels exceeding DWS. The levels at WMA C ranged from
27 2.5 to 7.5 pCi/L. Iodine-129 levels detected near WMA C have been relatively consistent over
28 the past two decades.

29

30 Nitrate

31 The most extensive plume in 2013 within the 200-BP-5 groundwater interest area is the nitrate
32 (Figure 3-35). Nitrate sources have been identified as: BY Cribs (located just to the north of
33 BY Farm), 216-B-7A&B Cribs, 216-B-8 Crib, SST 241-BX-102 UPR, releases with 241-B Tank
34 Farm (B Farm) (part of WMA B-BX-BY), 216-B-12 Crib, 216-B-5 Injection Well,
35 216-B-2-2 Ditch, WMA C, Gable Mountain Pond, and Gable Gap. The highest nitrate levels
36 observed in 2013 were at B Farm with a level of close to 1,700 mg/L (0.23 oz/gal), followed by
37 the BY Cribs at ~1,400 mg/L (0.19 oz/gal). Contaminant levels drop off to ~300 to 800 mg/L
38 (0.04 oz/gal to 0.11 oz/gal) at 241-BX-102 UPR and 216-B-7A&B Cribs. Waste Management
39 Area C is the source of nitrate found at monitoring wells around WMA C. A total of three wells
40 had nitrate levels above the DWS (45 mg/L [0.006 oz/gal]). The highest level observed was
41 110 mg/L (0.015 oz/gal) at well 299-E27-14 (Figure 3-4) on the east side of the tank farm. The
42 contaminant level has been fairly constant at well 299-E27-14 for the past several years. The
43 other two wells at WMA C with levels above the DWS are 299-E27-21 (~46 mg/L
44 [0.006 oz/gal]) and 299-E-27-24 (70 mg/L [0.009 oz/gal]).

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1 Technetium-99

2
3 Technetium-99 sources have been identified at BY Cribs, 216-B-7A&B Cribs, 216-B-8 Crib,
4 241-BX-102 UPR, releases with B Farm (WMA B-BX-BY), WMA C and Gable Gap.
5 Three general plume areas are present within the 200-BP-5 groundwater interest area
6 (Figure 3-35); one area north of 200 East, one near WMA B-BX-BY, and one near WMA C.
7 The largest of the three plumes is near WMA B-BX-BY and sources include the BY Cribs,
8 216-B-7A&B Cribs, 216-B-8 Crib, 241-BX-102 UPR, and releases associated with the B Farm.
9 The greatest ⁹⁹Tc activity in the 200-BP-5 groundwater interest area in 2013 occurred at
10 well 299-E33-18, with a maximum activity of 36,000 pCi/L. The ratio of ⁹⁹Tc to nitrate in
11 groundwater is potentially useful for evaluating source contributions. The ⁹⁹Tc-to-nitrate ratio
12 associated with this area indicates a potentially different source than the other high activity wells
13 in this area, due to the greater ⁹⁹Tc activity and lower nitrate concentration. This is consistent
14 with the type of waste released; metal waste from tank BX-102.
15

16 Technetium-99 in the 200-BP-5 groundwater interest area is primarily from liquid waste
17 associated with the BY Cribs, which received a mean inventory of 128.6 Ci of ⁹⁹Tc (Appendix C
18 of RPP-26744, "Hanford Soil Inventory Model, Rev. 1"). Prior to the 2011 groundwater flow
19 reversal, ⁹⁹Tc activity beneath the BY Cribs exceeded 30,000 pCi/L in all three wells located
20 within the BY Cribs footprint. The increased activity was the result of minimal groundwater
21 flow between 2006 and 2011 and continuous ⁹⁹Tc infiltration into the aquifer at an average
22 activity of ~3.8 µCi/L based on RPP-26744. Since 2011 this concentrated ⁹⁹Tc plume has
23 migrated and expanded to the southeast as a result of the groundwater flow reversal in this area.
24

25 Uranium

26
27 Uranium found in the 200-BP-5 groundwater interest area primarily originated from large
28 disposal inventories to the 216-B-12 Crib and the 241-BX-102 UPR. The uranium inventory
29 disposed to these sites exceeded 10,000 kg, which is at least an order of magnitude greater than
30 other waste sites within the 200-BP-5 groundwater interest area. Rough order of magnitude
31 calculations indicated that 1,050 kg (2,310 lbs) of water-extractable uranium may reside in the
32 Cold Creek silt-dominated unit ~3 m (10 ft) above the aquifer. The estimate was based on
33 sample results from three boreholes in an east-west orientation within the perched water zone.
34 The highest concentration of uranium observed in the unconfined aquifer in 2013 was
35 3,330 µg/L (4.4×10^{-4} oz/gal) (DWS is 30 µg/L [4.4×10^{-6} oz/gal]) at well 299-E33-18 (~80 m
36 [262 ft] due east of 241-BX Tank Farm). At WMA C, uranium has leaked from the SSTs and/or
37 pipelines. RPP-35484, "Field Investigation Report for Waste Management Areas C and A-AX"
38 reported ²³⁶U in vadose zone samples taken from well 299-E27-7 as an indication of irradiated
39 fuel fission product being released to the soil. However, it is not clear as to the source of
40 uranium in the groundwater. It may be from WMA C or may be the result of slightly
41 contaminated groundwater flowing into the area around WMA C. There are no clear trends over
42 the last 6 years in the groundwater data for uranium and the concentrations found in groundwater
43 wells bounding WMA C are 3 to 10 times less than the DWS (i.e., ~2 to 11 µg/L [2.7×10^{-7} to
44 1.5×10^{-6} oz/gal]).
45

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Cyanide

Cyanide found in the 200-BP-5 interest area originated from disposal of tributyl phosphate wastes scavenged for ^{137}Cs . After scavenging was completed, the tank supernate, including the remaining dissolved ferrocyanide compounds, was discharged to the BY Cribs at the B Complex. In the late 1990s, cyanide concentrations began to increase in the groundwater beneath the BY Cribs along with nitrate and ^{99}Tc . In addition, low concentrations of cyanide detected in the vicinity of WMA C are attributed to historical releases of ferrocyanide-containing waste at that facility.

As of 2013, cyanide is the only dangerous waste constituent determined as impacting groundwater from C Farm. More specifically, cyanide only exceeded the detection limit in three wells in 2013 (299-E27-14, 299-E27-23, and 299-E27-24 [Figure 3-4]). The concentrations were significantly less than the 200 $\mu\text{g/L}$ (2.7×10^{-5} oz/gal) DWS. By the end of 2013 the cyanide concentrations in two of the wells were below the detection limit. The highest concentration, 13.9 $\mu\text{g/L}$ (1.9×10^{-6} oz/gal), in 2013 was in well 299-E27-24, which is screened across the bottom of the aquifer. During 2013 the cyanide concentration in this well ranged between 8.64 and 13.9 $\mu\text{g/L}$ (1.2×10^{-6} oz/gal and 1.9×10^{-6} oz/gal).

3.1.5.4.4 Groundwater Travel Times. Travel time of water through the unconfined aquifer from the 200 East Area to the Columbia River has been estimated to be in the range of 10 to 30 years (Open File Report 87-222, "Subsurface Transport of Radionuclides in Shallow Deposits of the Hanford Nuclear Reservation, Washington – Review of Selected Previous Work and Suggestions for Further Study"; PNL-6328, "Estimation of Ground-Water Travel Time at the Hanford Site: Description, Past Work, and Future Needs"). This is because of large volumes of recharge from wastewater that were disposed in the 200 Areas between 1944 and the mid-1990s, and the relatively high permeability of Hanford formation sediments, which are below the water table between the 200 East Area and the Columbia River. Analysis of the tritium plume in DOE/RL-2009-85, Remedial Investigation Report for the 200-PO-1 Groundwater Operable Unit estimated a travel time of 33 years. It further states that this estimate is likely to be conservative (i.e., overstates the groundwater contamination migration rates compared to current conditions) because of the past groundwater mounding in the Central Plateau.

3.1.6 Geochemical Properties

The Hanford formation sediment in the 200 Areas consists of glacio-fluvial materials deposited by cataclysmic Ice Age floods. The mineralogy of this sediment is highly variable, depending on grain size. Gravel-dominated sediment tends to have a high abundance of lithic fragments (mostly basaltic, with some plutonic, metamorphic, and detrital caliche fragments) (DOE/RL-2002-39). Finer-grained facies have proportionally less lithic fragments and more quartz, feldspar, and mica grains. Microprobe analysis of the sand and finer-grained fraction indicates dominance by quartz (18 to 67.1% by weight), plagioclase (5.1 to 41.5%) and microcline (1.8 to 30.1%) (RHO-ST-23, "Geology Of The Separation Areas, Hanford Site, South-Central Washington"; PNL-8889, "Solid-Waste Leach Characteristics and Contaminant-Sediment Interactions, Volume 1: Batch Leach and Adsorption Tests and Sediment Characterization"; PNNL-14202, "Mineralogical and Bulk-Rock Geochemical Signatures of

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1 Ringold and Hanford Formation Sediments”). Other common minerals include amphiboles up to
2 36.6%, pyroxenes up to 27.5%, mica (biotite/illite) up to 13.1%, and calcite up to 6.5% by
3 weight. Smectite clays represent a few weight percent of the bulk sand fraction (3.3 to 5%
4 [PNL-8889]) and generally dominate the clay fraction (RHO-ST-23). PNNL-14586, “Geologic
5 Data Package for 2005 Integrated Disposal Facility Waste Performance Assessment” reported
6 chlorite concentrations generally <3% by weight except for one sample that had 8% by weight of
7 chlorite.

8
9 Hanford formation sediment is typified as having low organic carbon content, generally <0.1%
10 by weight (PNL-8889), and low-to-moderate cation exchange capacity (2.6 to
11 7.8 milli-equivalents per 100 g [3.53 oz] [PNL-8889]). The sediment has a slightly basic pH
12 when wetted (PNL-8889 found the pH of saturation extract ranging from 7.66 to 8.17). Small
13 amounts of detrital calcium carbonate (calcite) are common and can act as a weak buffer.

14
15 Empirical bulk distribution coefficient (K_d) data for Hanford formation and Ringold Formation
16 sediments are fairly abundant for dilute waste solutions and groundwater (PNNL-13895,
17 “Hanford Contaminant Distribution Coefficient Database and Users Guide”). Fewer K_d data are
18 available for the CCU sediments, or for high ionic strength waste solutions with slightly acidic to
19 slightly basic pH values. A relatively small amount of K_d data exists for the combined high
20 ionic-strength/highly-basic tank liquors for many common radionuclides. These distribution
21 coefficient (K_d) data have been well tabulated [PNNL-13895; PNNL-11800; PNL-7297,
22 “Hanford Waste-Form Release and Sediment Interaction – A Status Report with Rationale and
23 Recommendations for Additional Studies”; PNNL-13037, “Geochemical Data Package for the
24 Hanford Immobilized Low-Activity Tank Waste Performance Assessment (ILAW PA),” Rev. 1;
25 PNNL-11485, “Radionuclide Adsorption Distribution Coefficients Measured in Hanford
26 Sediments for the Low Level Waste Performance Assessment Project”; PNNL-11965, “Effects
27 of Aging Quartz Sand and Hanford Site Sediment with Sodium Hydroxide on Radionuclide
28 Sorption Coefficients and Sediment Physical and Hydrological Properties: Final Report for
29 Subtask 2a”; and PNNL-13037, “Geochemical Data Package for the 2005 Hanford Integrated
30 Disposal Facility Performance Assessment,” Rev. 2]. In most instances, adsorption appears to be
31 the controlling geochemical process, but neutralization of acid waste by the alkaline sediment
32 and neutralization of basic tank waste can cause precipitation of some contaminant species
33 within the sediment pores. Outside the zone of pH neutralization, adsorption is considered to be
34 the dominant contaminant retardation process in the vadose zone.

36 3.1.7 Natural Resources

37
38 The following section discusses the natural geologic and water resources on the Hanford Site.
39 The Central Plateau of the Hanford Site has no important natural resources.

40
41 **3.1.7.1 Geologic Resources.** Geologic resources at the Hanford Site are very limited. Hanford
42 Site mineral resources include sand, gravel, silt, clay, and aggregate. Historically, these
43 resources were extracted at several quarries or pits at the Hanford Site and used for road
44 construction and maintenance, and waste burial activities. No major mining operations exist in
45 the Hanford Site area. Oil and gas exploration have occurred; however, no economically viable
46 accumulations were found.

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1 **3.1.7.2 Water Resources.** The Columbia River is used as a source of both drinking water and
2 industrial water for several Site facilities (PNNL-20548). The water systems of Richland, Pasco,
3 and Kennewick withdrew a large portion of the 48.8 billion L (12.9 billion gal) used during 2006
4 from the Columbia River. Each city operates its own supply and treatment system, located
5 downgradient and downriver of the Site. The Richland water supply system derives ~82% of its
6 water directly from the Columbia River, while the remainder is split between a well field in north
7 Richland (that is recharged from the river) and groundwater wells.

8
9 The City of Richland's total water usage during 2006 was 20.1 billion L (5.3 billion gal). The
10 Kennewick system uses two wells and the Columbia River for its water supplies. These wells
11 serve as the sole source of water between November and March and can provide ~40% of the
12 total maximum supply of 94.6 billion L/day (25 million gal/day). Total 2006 usage in
13 Kennewick was 13.4 billion L (3.5 billion gal). A significant number of Kennewick's residents
14 (~22,000 residential customers) draw irrigation water from the Kennewick Irrigation District,
15 which has the Yakima River as its source. The City of Pasco system also draws from the
16 Columbia River for its water needs. During 2006, Pasco consumed 15.5 billion L
17 (4.1 billion gal). Energy Northwest operates the Columbia Generating Station northeast of the
18 400 Area. Energy Northwest uses Columbia River water for both potable and process/cooling
19 water applications.

20
21 **3.1.8 Natural Background Radiation**

22
23 The Hanford Site has an extensive monitoring program. Studies have been directed at
24 determining background levels of possible contaminants in the soil (DOE/RL-92-94, Hanford
25 Site Background: Part 1, Soil Background for Nonradioactive Analytes; DOE/RL-95-55,
26 Hanford Site Background: Evaluation of Existing Soil Radionuclide Data; DOE/RL-96-12,
27 Hanford Site Background: Part 2, Soil Background for Radionuclides) and in the groundwater
28 (WHC-EP-0595, "Westinghouse Hanford Company Operational Groundwater Status Report,
29 1990-1992"). Also, reports are issued annually covering general environmental conditions
30 (PNNL-6415) and groundwater monitoring (DOE/RL-2014-32).

31
32 Low concentrations of some longer-lived radionuclides such as isotopes of cesium, plutonium,
33 potassium, strontium, and uranium are detectable that are associated with particulate matter that
34 accumulated in riverbed sediments (PNNL-20548). The levels were similar to those measured in
35 previous years. No discernible increase in concentration could be attributed to current
36 Hanford Site operations. DOE/RL-91-45, Hanford Site Risk Assessment Methodology,
37 summarizes all the measurements taken to determine radionuclide background levels at the
38 Hanford Site (see Appendix B, Section B.2.8).

39
40 Recent annual Hanford Site environmental reports (e.g., PNNL-20548) estimate that the total
41 annual dose from Hanford Site operations in 2010 to a hypothetical maximally-exposed
42 individual at an offsite location was ~0.18 mrem. The air-pathway annual dose was 0.053 mrem
43 (excluding radon) and 0.067 mrem (including radon). These radiation exposures are small
44 compared to other natural and human-produced sources that are estimated to contribute
45 ~365 mrem annual dose to individuals living near the Hanford Site (NCRP Report No. 93,
46 "Ionizing Radiation Exposure of the Population of the United States").

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3.1.9 Waste Management Area C Site Characterization

The previous sections provided summary information on the Hanford Site characteristics. This section provides a brief summary of the characterization of the vadose zone and unconfined aquifer in and around WMA C, including contamination in both the vadose zone and unconfined aquifer. Since the late 1990s there has been an extensive effort to characterize the vadose zone and unconfined aquifer around WMA C. These efforts are described in numerous documents including, but not limited to, DOE/ORP-2008-01 Appendix L; DOE/RL-2014-32; GJO-98-39-TAR/GJO-HAN-18, “Hanford Tank Farms Vadose Zone: C Tank Farm Report”; GJO-98-39-TARA/GJO-HAN-18, “Hanford Tank Farms Vadose Zone: Addendum to the C Tank Farm Report”; RPP-PLAN-39114; RPP-RPT-56356, “Development of Alternative Digital Geologic Models of Waste Management Area C”; and RPP-RPT-58339. For more detailed information, please refer to the characterization documents.

The principal driver for site characterization at WMA C is a number of confirmed or suspected waste loss events which occurred in WMA C (labeled as UPRs in Figure 3-36) during its operational history. These included suspected tank leaks and known waste losses from waste transfer piping systems. The current understanding of contaminant occurrences and environmental conditions at WMA C is described in RPP-ENV-33418, “Hanford C-Farm Leak Inventory Assessments Report” and DOE/ORP-2008-01. The primary contamination zones currently identified in WMA C include a localized high ^{137}Cs activity zone near the bottom of the southwest part of tank C-105 and three UPRs near waste transfer pipelines and diversion boxes in the southwest part of WMA C. Sampling at groundwater wells 299-E27-21 and 299-E27-23 along the southern boundary (Figure 3-36) of WMA C had results for ^{99}Tc at concentrations greater than 25 times the DWS of 900 pCi/L.

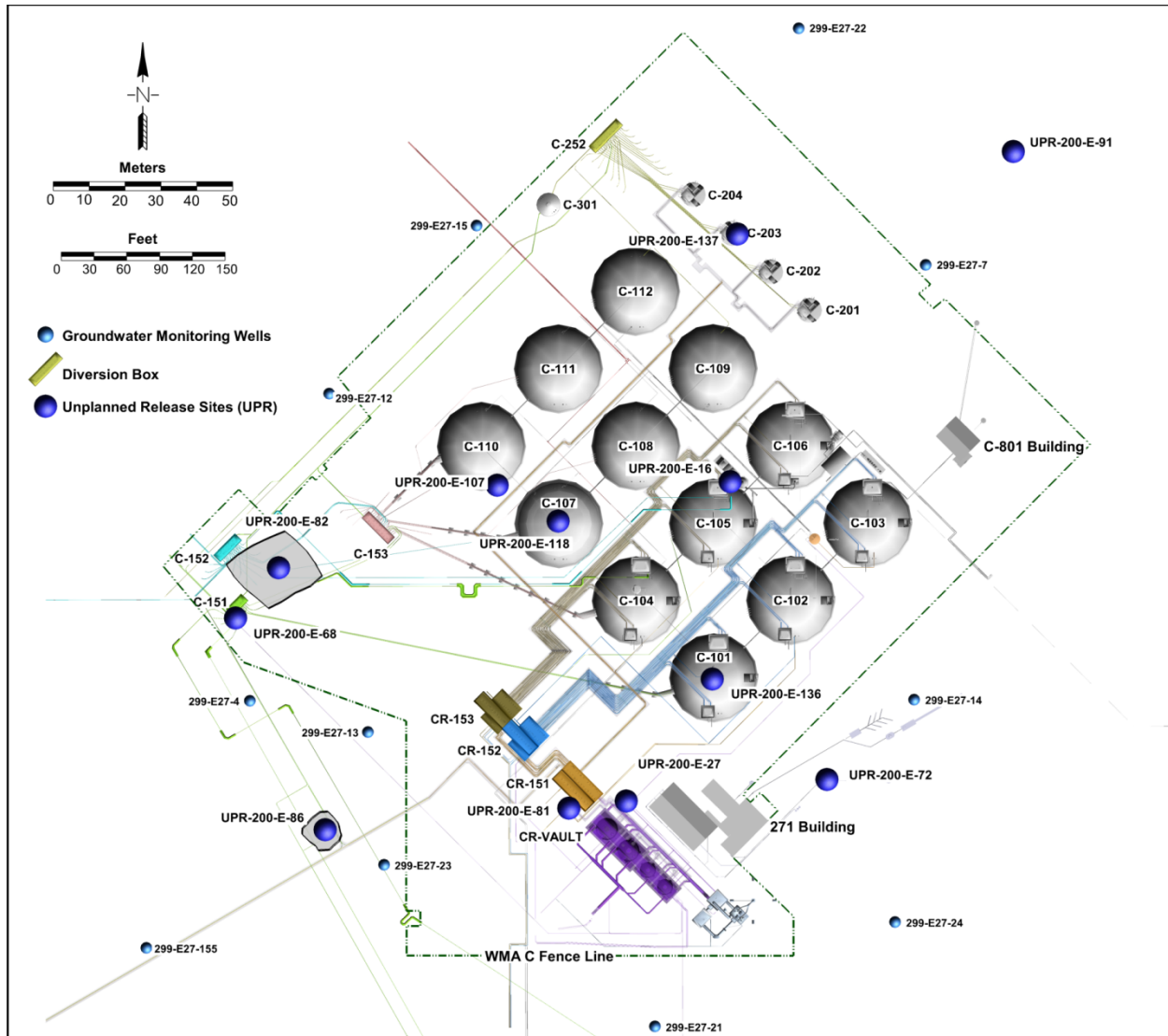
3.1.9.1 Geology. The geology of WMA C is summarized from the information provided in DOE/ORP-2008-01, RPP-RPT-46088, and RPP-RPT-56356. A generalized fence diagram through WMAs A-AX and C is shown in Figure 3-37.

Six stratigraphic units lie within WMAs A-AX and C. From oldest to youngest, the primary geologic units are:

- Columbia River Basalt Group
- Undifferentiated Hanford lower gravelly sequence (H3 unit)/Cold Creek/Ringold formations
- Hanford formation – sand sequence (H2 unit)
- Hanford formation – upper gravelly sequence (H1 unit)
- Backfill
- Recent deposits.

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1 **Figure 3-36. Waste Management Area C Tanks, Infrastructure,**
 2 **and Associated Unplanned Releases.**
 3

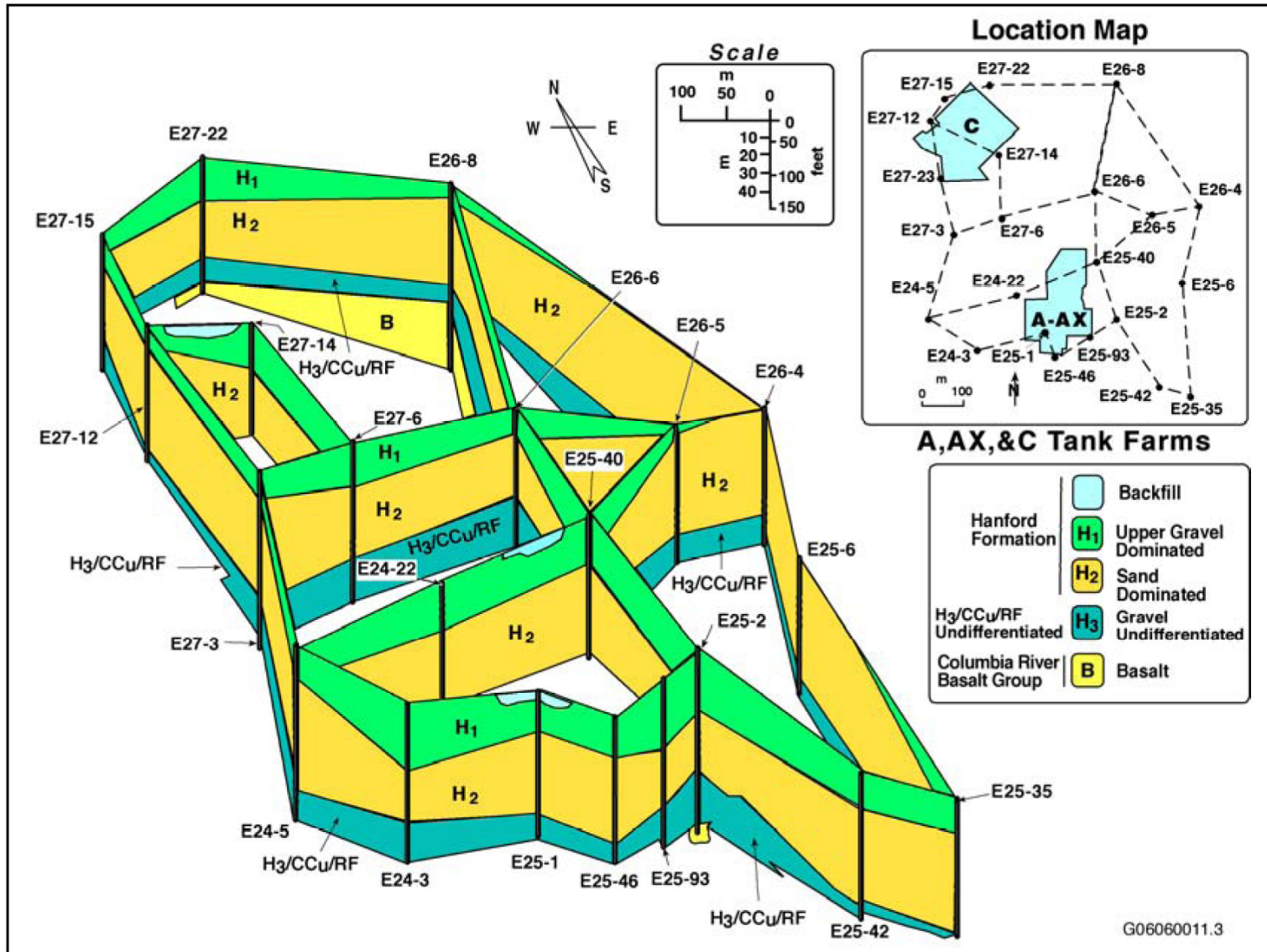


4
 5 WMA = Waste Management Area
 6

7 The general characteristics of these units are described in more detail in Section 3.1.4,
 8 RPP-RPT-46088 and RPP-RPT-56356. At WMA C, it is not possible to separate out the
 9 Ringold Formation, CCU and the lower gravelly sequence of the Hanford formation (H3). In the
 10 vicinity of WMA C, this unit is referred to as undifferentiated H3, CCU and Ringold Formation
 11 (H₃/CCU/RF). The SSTs at WMA C were emplaced in an excavation of the Hanford formation
 12 sediments of the upper, gravel-dominated (H1) unit. This excavation may also locally intercept
 13 the upper portions of the sand-dominated Hanford (H2) unit. Once the tanks were built, the
 14 excavation was backfilled with reworked sediments of the upper, gravel-dominated (H1) unit.
 15 The water table or the unconfined aquifer's surface lies ~60 m (~200 ft) below the bottom of the
 16 tank farms excavations within the undifferentiated H₃/CCU/RF.
 17

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Figure 3-37. Fence Diagram Showing Cross-Sections through Waste Management Areas A-AX and C.



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Source: RPP-RPT-46088, "Flow and Transport in the Natural System at Waste Management Area C."

RPP-ENV-58782, Rev. 0

1 The geologic strata underlying WMA C was characterized in conjunction with soil sampling and
2 borehole logging for radionuclides and hazardous waste constituents as part of the Phase 1 and 2
3 RCRA Facility Investigations at WMA C. The borehole and geologic logging was used to
4 identify the elevations of tops of the geologic units in the vicinity of WMA C. Specifically
5 potassium, uranium, thorium (K-U-T) data from geophysical logs were used to map the tops of
6 the different geologic units at WMA C (RPP-RPT-56356). Two alternative geologic models
7 were developed based on this data.

8
9 Additional conceptual models are being developed with detailed heterogeneous representations
10 of the geologic framework at WMA C. One is a facies-based model based primarily on a
11 geostatistical analysis of the K-U-T data collected in selected direct push boreholes within
12 WMA C; the other is based on geostatistical evaluations of volumetric moisture content
13 measured in multiple direct push boreholes and drywells within WMA C.

14
15 The major difference between the two existing developed alternative models is whether or not a
16 sandy gravel facies is to include a silt layer identified at the bottom of the H2 subunit in the
17 vicinity of WMA C. The K-U-T data (i.e., a lower gross gamma and potassium count) indicates
18 that there is a coarsening of the sand at the bottom of the H2 turning more into a sandy gravel.
19 Underlying this sandy gravel facies is a silt unit with a strong potassium peak and occasional
20 strong natural uranium peak. The difficulty in making this determination is that there are few
21 direct pushes or drywells that are at a sufficient depth to obtain both good geophysical logs and
22 geologic logs (with drill cuttings). The drill cuttings from some of the nearby groundwater wells
23 indicated that there was definite fining of the sands along with some silt found at the vertical
24 location as indicated by the K-U-T data in the geophysical logs, but a competent silt layer was
25 not observed. Alternative Geologic Model I does not include the sandy gravel and underlying
26 silt unit with the H2 unit, while Alternative Geologic Model II does include them. The existence
27 of these layers could cause increased lateral movement in the vadose zone. A series of fence
28 diagrams showing the differences between the two models within WMA C is given in
29 RPP-RPT-56356. The fence diagram for both these models running southwest to northeast
30 through the center of WMA C is given in Figure 3-38.

31
32 **3.1.9.2 Hydrology.** Following is an overview of the hydrology of the vadose zone and
33 uppermost, unconfined aquifer beneath WMA C. More detailed information supporting this
34 section can be found in DOE/ORP-2008-01, RPP-RPT-46088, and RPP-RPT-58339.

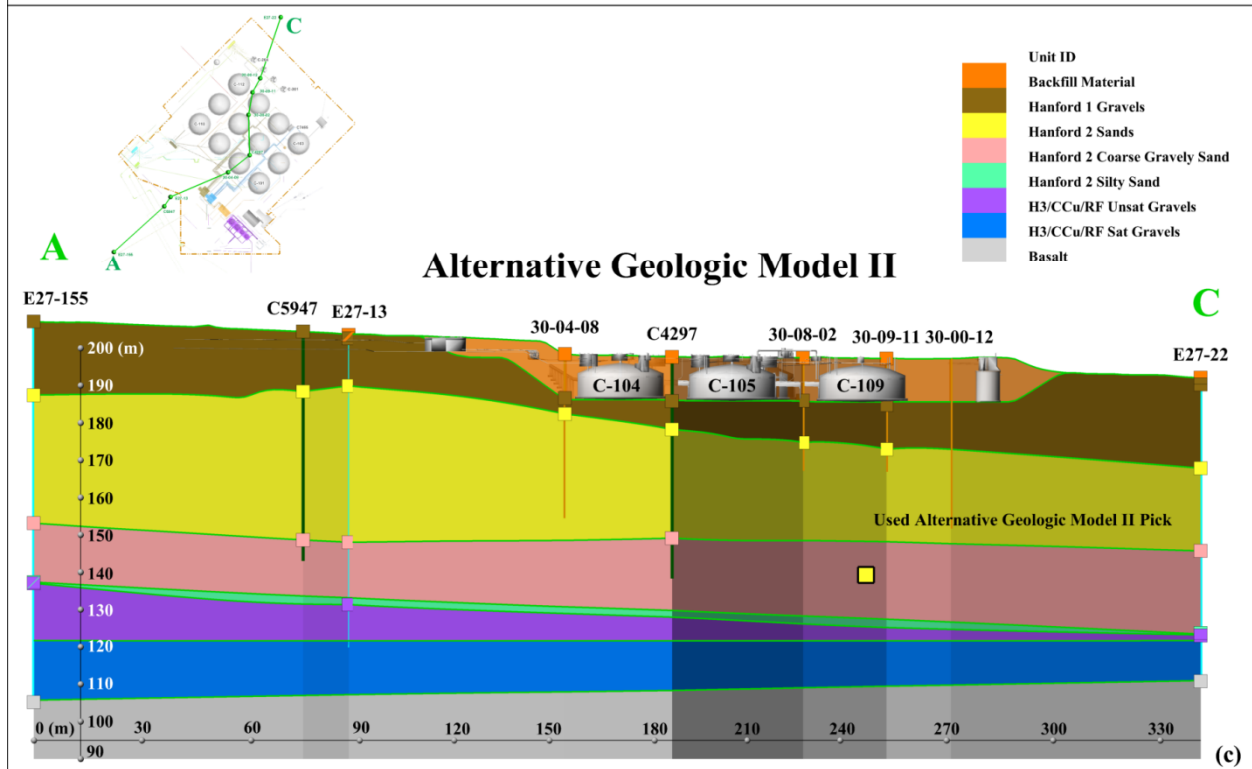
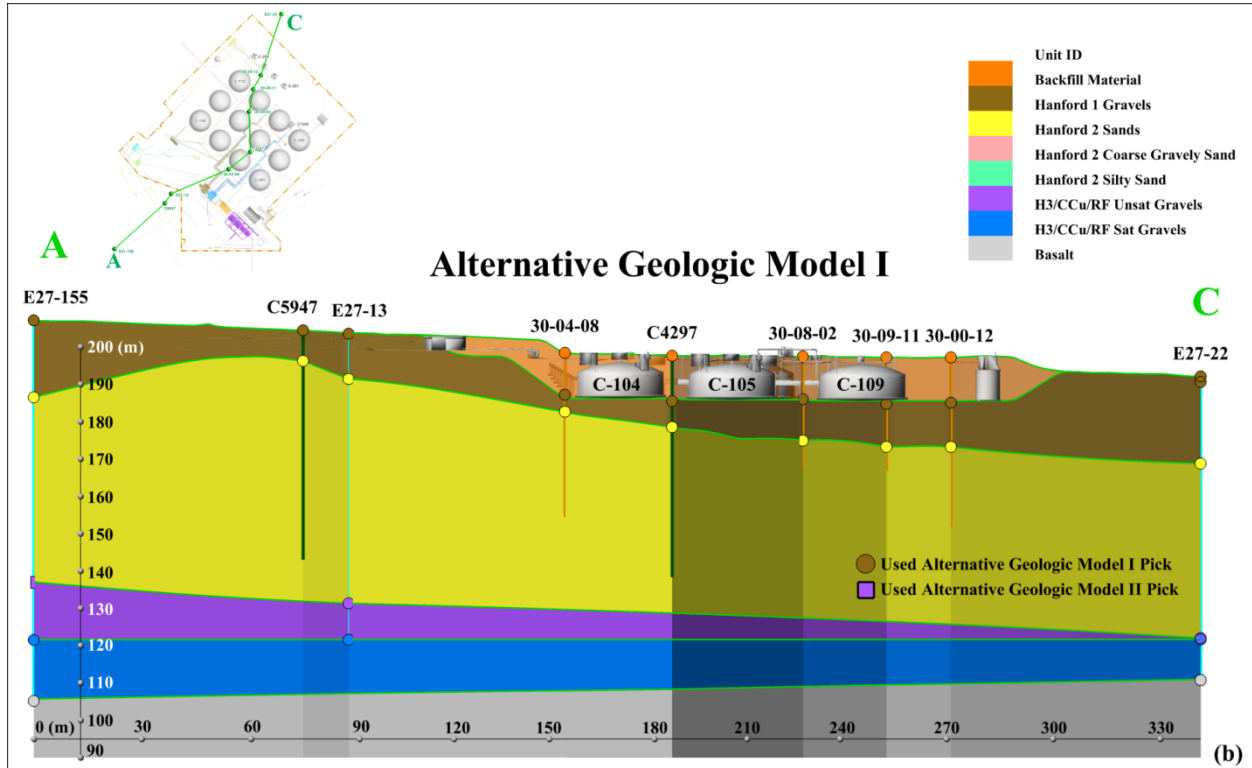
35
36 **3.1.9.2.1 Vadose Zone – Monitoring and Characterization Activities.** Waste Management
37 Area C has 70 drywell monitoring boreholes (see Figure 3-39) available for leak detection
38 monitoring and to provide access for limited vadose zone characterization (e.g., geophysical
39 logging). These drywells were drilled from 1944 to 1982. In 1997, C Farm drywells were
40 logged using a high-resolution spectral gamma logging system. This effort was part of the
41 baseline characterization for WMA C. Results are documented in GJO-98-39-TAR/
42 GJO-HAN-18 and its associated addendum GJO-98-39-TARA/GJO-HAN-18. The depth ranges
43 for most of these drywells is between 30.5 and 45.7 m bgs (100 and 150 ft bgs). The deepest
44 drywell in WMA C is 47.2 m bgs (155 ft bgs) (30-00-03), and the maximum logged depth is
45 43.6 m bgs (143 ft bgs) (30-04-08).

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Figure 3-38. Fence Diagram of Alternative Geologic Models to be Used in Waste Management Area C.

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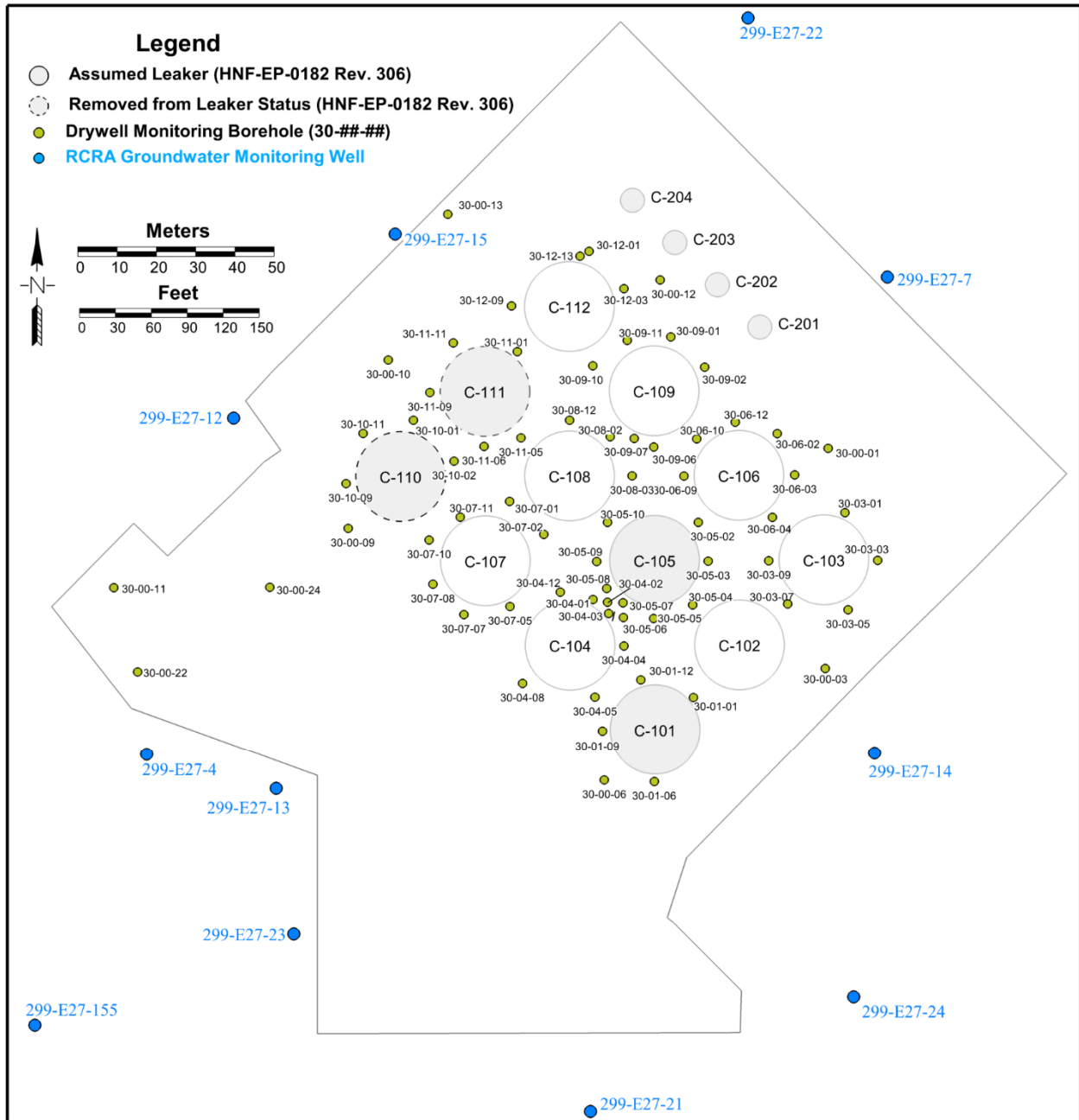
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H3/CCu/RF = undifferentiated H3, Cold Creek Unit and Ringold Formation

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Figure 3-39. Vadose Zone and Groundwater Monitoring Network for Waste Management Area C.



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Reference: HNF-EP-0182, "Waste Tank Summary Report for Month Ending September 30, 2013," Rev. 306.

RCRA = Resource Conservation and Recovery Act of 1976

The major gamma-emitting contaminants associated with WMA C are ¹³⁷Cs and ⁶⁰Co with lesser amounts of ¹⁵⁴Eu. These contaminants are located mostly in and around areas of confirmed or suspected tank and pipeline leaks. Although most of the drywells are deeper than the surrounding contamination, some zones of contamination extend deeper than nearby drywells.

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1 Consequently, the maximum depth of vadose zone contamination is not known in some areas of
2 WMA C.

3
4 Since 2004, extensive vadose characterization activities have been conducted at WMA C in
5 support of the RCRA corrective action. The characterization was divided into two phases. The
6 first phase concentrated on characterizing an area of high ¹³⁷Cs concentrations observed in
7 drywells at the depth of the base of tank C-105 below the cascade line running between
8 tanks C-104 and C-105 and the pipeline leak known as UPR-200-E-82 close to the
9 241-C-152 diversion box. The characterization borehole drilled next to tank C-105 was the
10 deepest characterization within WMA C at 59.9 m (196.5 ft) bgs at the time. Results from soil
11 sampling show the greatest concentration of ⁹⁹Tc (8.4 pCi/g) and nitrate (20 µg/g
12 [2.7×10^{-6} oz/gal]) at 41.1 to 47.2 m bgs (~135 to 155 ft bgs). Slant direct pushes underneath
13 UPR-200-E-82 found ⁹⁹Tc (28.6 pCi/g) and nitrate (19.7 µg/g [2.6×10^{-6} oz/gal]) centered below
14 the pipeline leak at 23.5 m bgs (77 ft bgs). Complete results of the first phase of characterization
15 are documented in DOE/ORP-2008-01 Appendix L.

16
17 The second phase started in 2008 and characterization data was collected per the work plan
18 (RPP-PLAN-39114). For Phase 2, site characterization data was collected at the 23 sites
19 identified in Figure 3-40a. Each characterization site was given a letter map designation. The
20 site characterization activities for Phase 2 included the following:

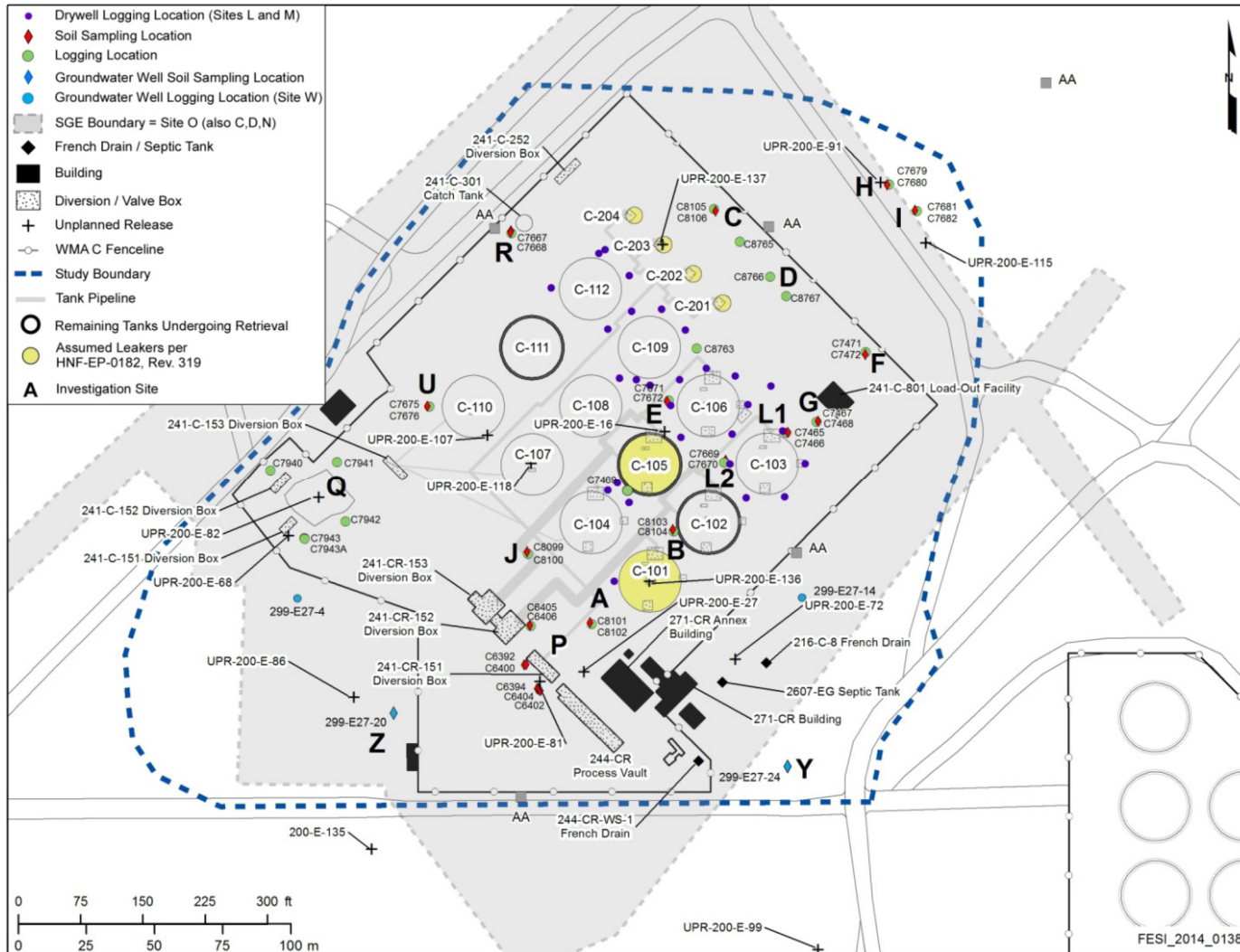
- 21
22 a. Soil collection and analysis through direct push boreholes technology
- 23 b. Geophysical logging at drywell boreholes and groundwater monitoring wells
- 24 c. Surface Geophysical Exploration
- 25 d. Tissue sampling for ecological risk assessment
- 26 e. Possible sampling of vadose zone during the installation of any new groundwater wells
27 within ~30 m (~100 ft) of WMA C.

28
29 RPP-PLAN-39114 provides a complete description of what was to be collected at each of these
30 sites. During the preparation of the work plan for the Phase 2 characterization, a transitional
31 characterization (Phase 1.5) effort was undertaken and vadose zone characterization took place at
32 two past UPR sites (UPR-200-E-81 and UPR-200-E-86) (Figure 3-40b). This transitional
33 characterization effort was called “near-term characterization” and focused on the deployment of
34 hydraulically-driven direct push technology to push boreholes (i.e., Phase 1.5) for geophysical
35 logging, placement of deep electrodes, and collection of soil samples. The results of both the
36 transitional characterization and the Phase 2 characterization efforts are given in
37 RPP-RPT-58339.

38
39 **3.1.9.2.2 Vadose Zone – Moisture Content.** Moisture content data from both neutron logging
40 and laboratory analyses were collected during both Phase 1 and 2 characterization efforts of the
41 RCRA Facility Investigation. A statistical summary of this moisture content data is provided
42 here. The reader is referred to Appendix B for additional detailed information about this
43 moisture content data and its use in the PA model development process.

1
2

Figure 3-40a. Completed Phase 2 RCRA Facility Investigation Characterization Locations.



Reference: HNF-EP-0182, "Waste Tank Summary Report for Month Ending July 31, 2014," Rev. 319.

RCRA = Resource Conservation and Recovery Act of 1976, 42 USC 6901, et seq.
SGE = Surface Geophysical Exploration

WMA = Waste Management Area

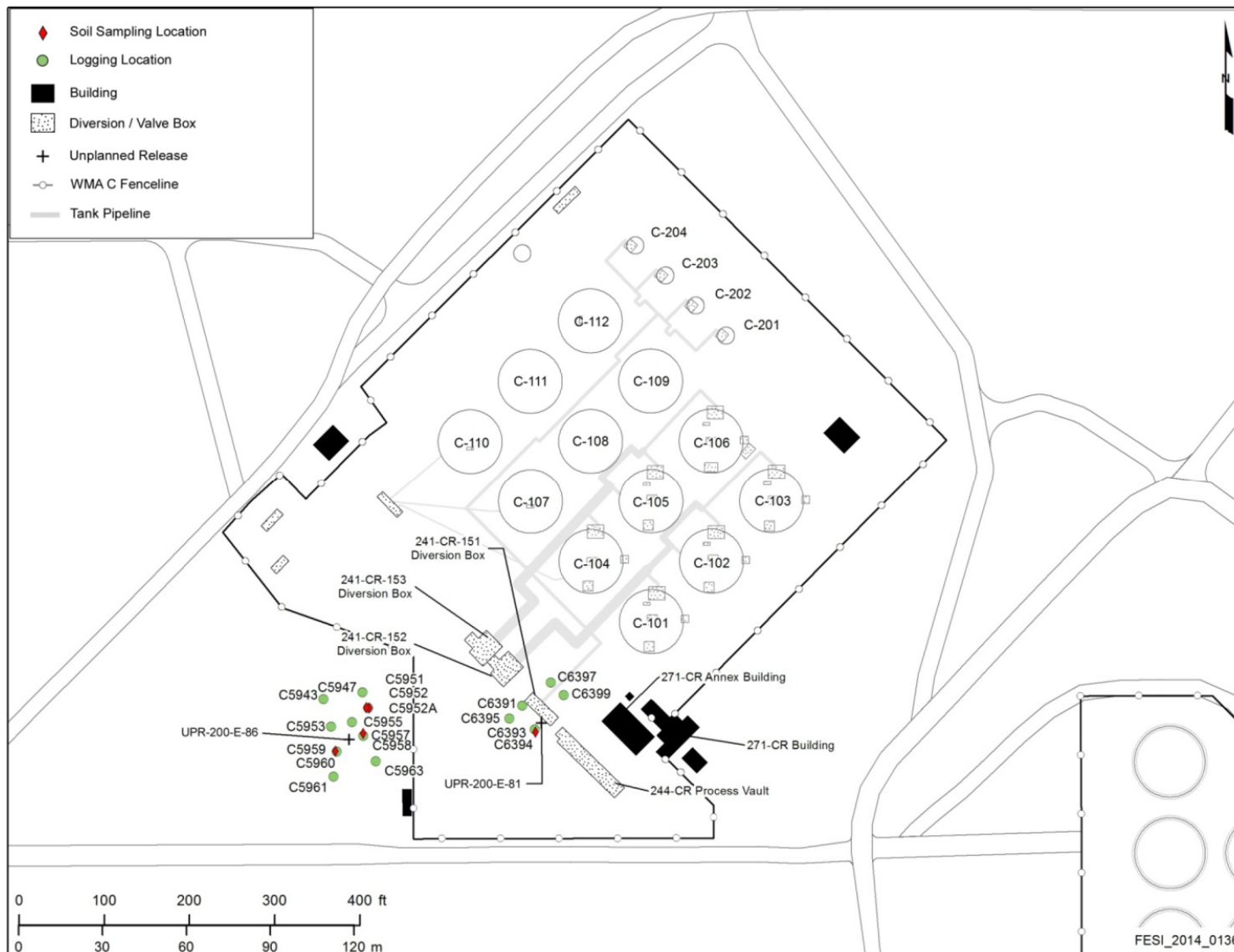
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Figure 3-40b. Completed Transitional (Phase 1.5) Characterization Locations.



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WMA = Waste Management Area

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1 The neutron logging data came from two drywells and 63 direct push boreholes. Laboratory
2 measured moisture content (weight % converted to volumetric moisture content) came from
3 one groundwater well (299-E27-22) and one characterization borehole (C4297).

4
5 The spacing for the neutron logging of moisture content varied from 0.05 m to 0.15 m (~0.15 ft
6 to 0.5 ft). The spacing on the laboratory samples was greater. A total 32,912 measurements
7 were made and moisture content ranged from 0.11 to 30.64 volumetric percent, with a mean of
8 5.69, and a median of 5.09. Furthermore, the formations were identified in each
9 well/borehole/direct push and a statistical analysis of volumetric moisture content data was run
10 for each formation (Table 3-3). The locations for the moisture content measurements are shown
11 in Figure 3-41.

12
13 **3.1.9.2.3 Vadose Zone – Contamination.** Figure 3-42 provides a visualization of the vadose
14 zone contamination beneath WMA C as represented by ^{137}Cs data and the ^{99}Tc
15 borehole C4297. This figure is a three-dimensional (3-D) perspective of WMA C providing
16 locations of tanks and associated drywells. Tanks considered to be leakers are based on
17 information in HNF-EP-0182, “Waste Tank Summary Report for Month Ending February 28,
18 2015,” Rev. 326. For ^{137}Cs each drywell is represented with a single vertical line. Shaded rings
19 around the drywells indicate the level of vadose zone contamination based on spectral gamma
20 logging results. Only the more significant soil contamination zones (i.e., ^{137}Cs contamination
21 levels greater than 10 pCi/g) are shown.

22
23 Spectral gamma logging data provided in Figure 3-42 indicate the presence of contamination in
24 the region between tanks C-104 and C-105. The most concentrated contamination occurs at
25 drywell 30-05-07 on the southwest side of tank C-105 (Figure 3-42), where two high ^{137}Cs
26 concentration zones occur at and below the tank bottom (DOE/ORP-2008-01). Also shown on
27 Figure 3-42 are sample locations showing where the more mobile ^{99}Tc was found in
28 characterization borehole C4297. In addition to the high ^{137}Cs at tank C-105, evidence from the
29 historical record indicates that three unplanned near-surface release events (UPR-200-E-81,
30 UPR-200-E-82, UPR-200-E-86) occurred on the southwest side of C Farm (Figure 3-36). These
31 events are known to have made relatively significant contributions to vadose zone contamination
32 (RPP-14430, “Subsurface Conditions Description of the C and A-AX Waste Management
33 Area”).

34
35 The UPR-200-E-81 event occurred near the 241-CR-151 diversion box and involved the loss of
36 ~140,000 L (~36,000 gal) of waste. The UPR-200-E-82 event occurred near the 241-C-152
37 diversion box and involved the loss of ~10,000 L (~2,600 gal) of waste. The UPR-200-E-86
38 event occurred in a pipeline break near the southwest corner of C Farm and involved the loss of
39 ~66,000 L (~17,400 gal) of waste. Other UPRs occurred within or near to WMA C
40 (RPP-ENV-33418) and are the subject of further characterization efforts at WMA C
41 (RPP-PLAN-39114). These other UPRs are also shown on Figure 3-36. The Phase 2 RCRA
42 Facility Investigation (RPP-RPT-58339) found low levels of contaminants related to tank waste.
43 However, the contaminant concentrations levels found in the soil are so low that the areas in
44 which they are found are not considered to be the sources for the groundwater contamination at
45 WMA C.

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Table 3-3. Summary Statistics for Volumetric Moisture Content in the Lithologic Units Underlying Waste Management Area C.

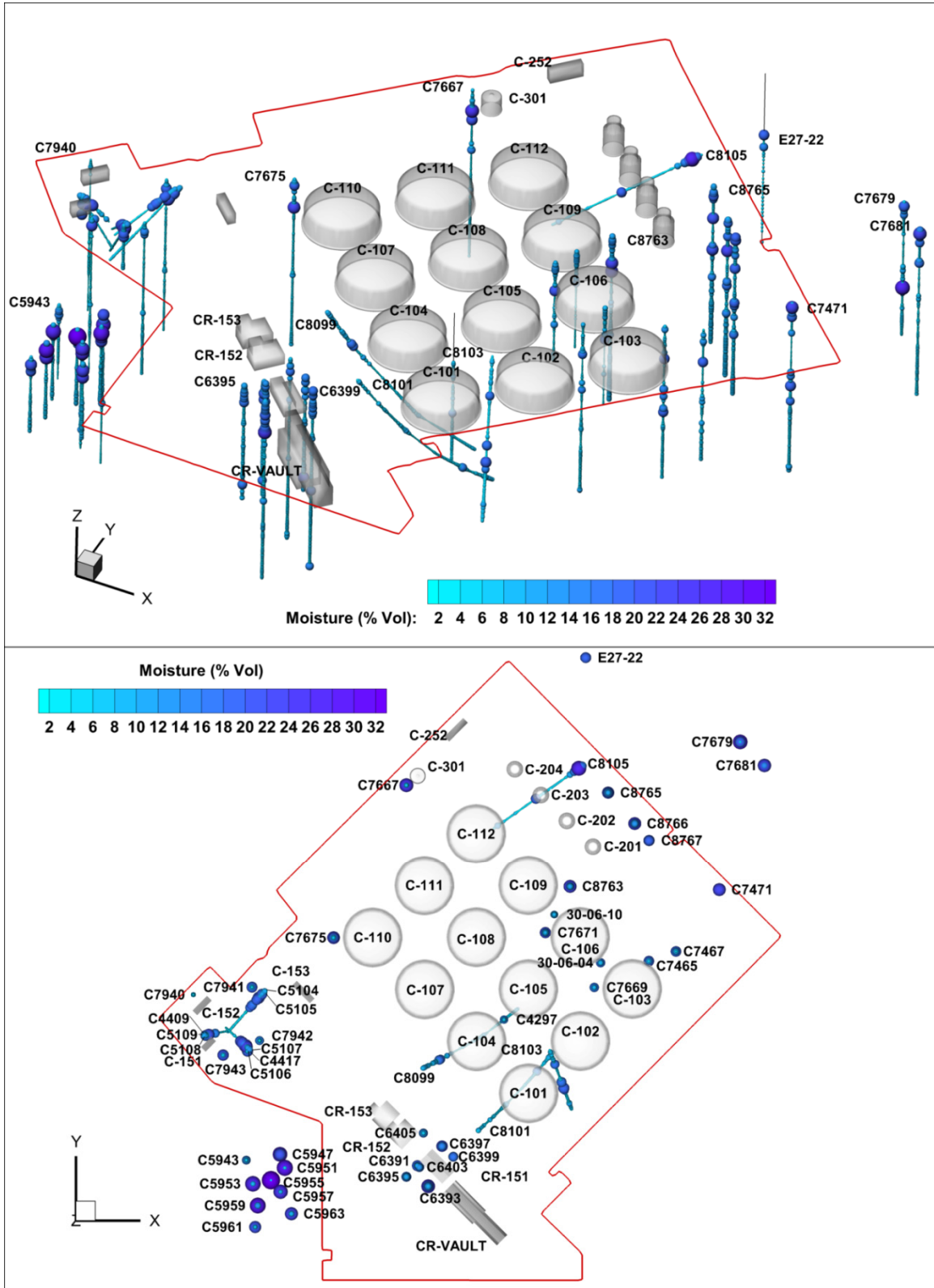
Unit	Count of Wells	Count of Measurements	Minimum (Vol %)	Maximum (Vol %)	Average (Vol %)	Median (Vol %)	Mode (Vol %)	Standard Deviation	Variance
Backfill	52	4,052	0.11	30.61	8.09	7.48	6.20	3.71	13.75
H1	66	7,977	0.13	30.64	5.88	4.72	3.26	3.67	13.47
H2	64	20,876	1.06	26.32	5.15	4.96	4.89	1.82	3.30
H3	1	7	5.54	7.09	6.18	6.01	Too Few	0.65	0.43
Waste Management Area C	67	32,912	0.11	30.64	5.69	5.09	4.89	2.82	7.95

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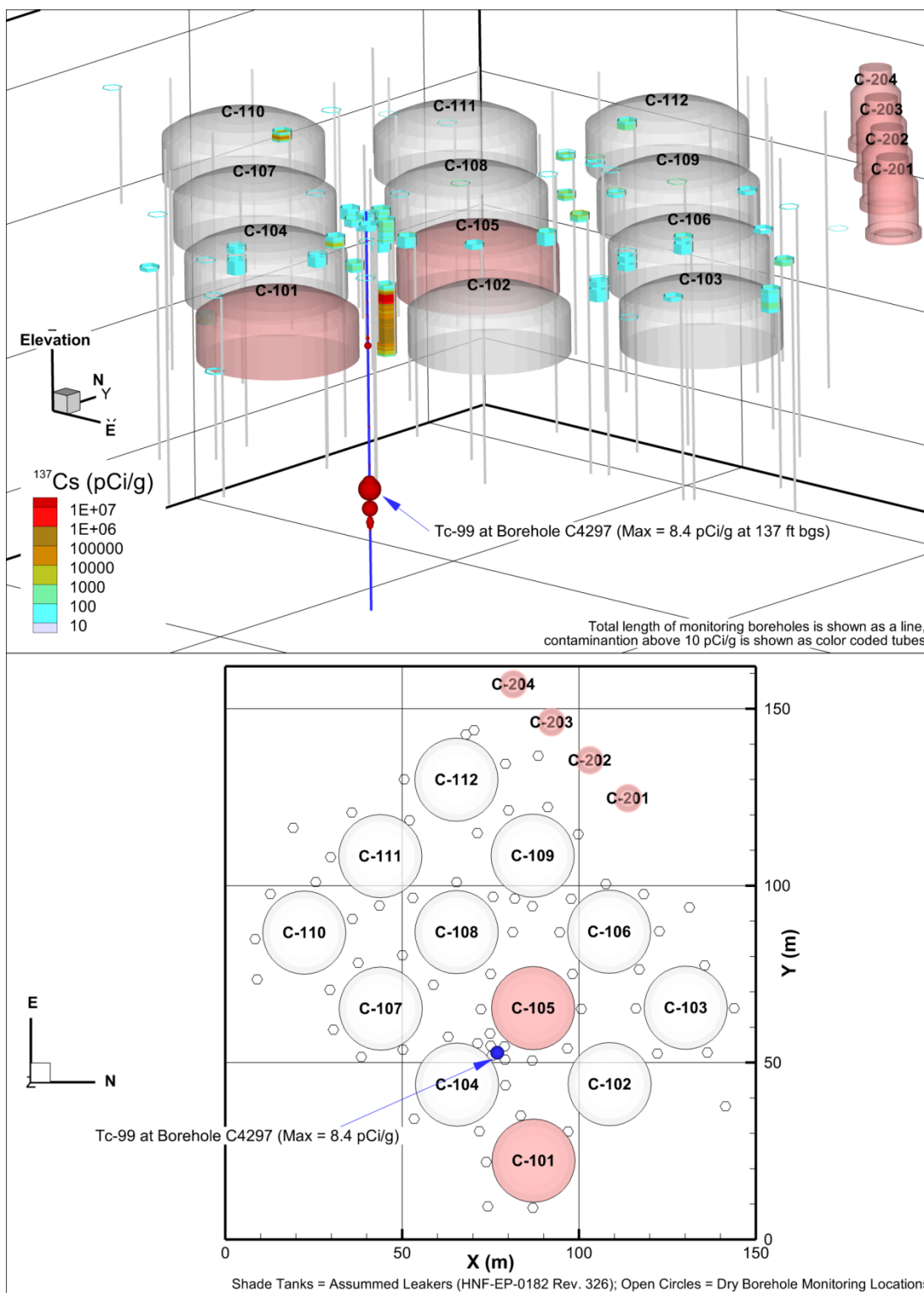
Figure 3-41. Moisture Content (% Vol) Measurements in Vadose Zone at Waste Management Area C.



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1 **Figure 3-42. Three-Dimensional Perspective of Waste Management Area C Tanks and**
 2 **Drywells Showing Occurrence of Significant (>10 pCi/g) Cesium-137 Contamination**
 3 **in the Vadose Zone along with Technetium-99 at Borehole C4297.**
 4



5 Reference: HNF-EP-0182, "Waste Tank Summary Report for Month Ending February 28, 2015," Rev. 326.
 6

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1 **3.1.9.2.4 Unconfined Aquifer – Monitoring.** Quarterly groundwater monitoring was initiated
2 at WMA C in 1992 in accordance with WHC-SD-EN-AP-012, “Interim-Status Groundwater
3 Monitoring Plan for the Single-Shell Tanks.” The initial well network consisted of five wells:
4 299-E27-7, 299-E27-12, 299-E27-13, 299-E27-14, and 299-E27-15 (Figure 3-39). These wells
5 were used for quarterly groundwater monitoring beginning in March 1992 and continued until
6 the Fall of 1993. In the Spring of 1994, semi-annual sampling began for indicator parameter
7 evaluation. Monthly sampling began in June 1998 to prepare for sluicing at tank C-106. The
8 monthly sampling was scaled back to bi-monthly in 2000 and then returned to quarterly sampling
9 in 2001. In 2001, a new monitoring plan, PNNL-13024, “RCRA Groundwater Monitoring Plan
10 for Single-Shell Tank Waste Management Area C at the Hanford Site,” was initiated and
11 required additional wells to ensure adequate monitoring network coverage for WMA C.
12 Wells 299-E27-4, 299-E27-21, 299-E27-22, and 299-E27-23 (Figure 3-39) were subsequently
13 added to the network.
14

15 In 2009, WMA C was placed in assessment monitoring because of the exceedance of the critical
16 mean for the indicator parameter specific conductance. In addition, the dangerous constituent
17 cyanide has been found in groundwater beneath WMA C, albeit at levels much lower than the
18 DWS. To meet quarterly RCRA assessment requirements, a new monitoring plan
19 (DOE/RL-2009-77, Groundwater Quality Assessment Plan for the Single-Shell Tank Waste
20 Management Area C) was developed which superseded PNNL-13024. Currently, assessment
21 monitoring is being completed in accordance with DOE/RL-2009-77. Three wells (299-E27-24,
22 299-E27-25, and 299-E27-155; see Figure 3-39) were added to the network per
23 DOE/RL-2009-77. Well 299-E27-25 is not shown on Figure 3-39; it is located ~170 m (~550 ft)
24 northeast of the northeast fenceline of WMA C. The network now is composed of 12 WMA C
25 monitoring network wells.
26

27 In addition to meeting the quarterly assessment requirements, quarterly monitoring is also done
28 to meet the requirements of External letter 04-TPD-083, “Agreement on Content of Tank Waste
29 Retrieval Work Plans,” in which quarterly groundwater monitoring sample results are to be
30 provided to Ecology during tank retrievals. To meet the sampling requirements, the groundwater
31 monitoring analyses include RCRA and AEA constituents from the following: anions, cyanide,
32 metals, ⁹⁹Tc, gross beta, total uranium, and low-level gamma scan. The most recent quarterly
33 monitoring report is SGW-58561, “WMA C Quarterly October Through December 2014
34 Quarterly Groundwater Monitoring Report.”
35

36 **3.1.9.2.5 Unconfined Aquifer – Groundwater Flow Conditions.** The water table or
37 potentiometric surface lies ~60 m (~200 ft) below the bottom of the tank farm excavations within
38 the undifferentiated H₃/CC_u/RF. The aquifer materials consist dominantly of sandy gravel or
39 silty sandy gravel. The water table elevation beneath WMA C is ~122 m (400 ft) NGVD88 with
40 ~77 m (255 ft) of vadose zone. The aquifer thickness, based on the top of basalt at 108 m
41 (355 ft), is ~13.4 m (44 ft). Hydraulic conductivity values reported for the aquifer in this area
42 vary considerably, ranging from 0.04 (silt lenses within the sandy gravel) to 6,900 m/day (1.6 in.
43 to 22,600 ft). Additional hydraulic property data from aquifer testing at wells near WMA C is
44 provided in RPP-RPT-46088.
45

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1 Currently, the general groundwater flow direction in the unconfined aquifer beneath WMA C is
2 to the south/southeast. The water table is very flat overall, with an estimated hydraulic gradient
3 between 1×10^{-5} to 2×10^{-5} m/m; the estimated groundwater flow velocity ranges from 0.2 to
4 0.4 m/day (0.7 to 1.3 ft/day) (RPP-RPT-46088). Those hydraulic gradient estimates are also
5 consistent with those recently reported in SGW-54165, "Evaluation of the Unconfined Aquifer
6 Hydraulic Gradient Beneath the 200 East Area, Hanford Site" for the unconfined aquifer near the
7 Integrated Disposal Facility (IDF) and PUREX cribs. Also coincident with the flow change are
8 decreasing concentrations of other contaminants in monitoring wells west of C Farm, indicating
9 a change in flow direction. These observations and other interpretations discussed in
10 SGW-58561 provide sufficient evidence for the determination of a south to southeast flow
11 direction at WMA C.
12

13 The discharge of large volumes of wastewater in the early 1950s to B Pond raised the water table
14 in the vicinity of WMAs C and A-AX as much as 4.9 m (16 ft) above the pre-Hanford Site
15 operations level (PNNL-14548, "Hanford Site Groundwater Monitoring for Fiscal Year 2003").
16 The corresponding flow direction underneath WMA C at this time was toward the southwest
17 (DOE/ORP-2008-01 Appendix H). Water levels began to decline in the late 1980s when
18 wastewater discharges were reduced. The decline has become even more pronounced since other
19 effluent discharges throughout the 200 Areas ceased in 1995. Water levels are expected to
20 continue declining within the region surrounding WMAs A-AX and C, with the flow direction
21 changing to the southeast. With the change in flow direction, contamination originating in the
22 B Complex in the northwest corner of 200 East may flow underneath WMA C in the not too
23 distant future.
24

25 **3.1.9.2.6 Unconfined Aquifer – Contamination.** Observations of elevated concentrations of
26 nitrate, sulfate, and ^{99}Tc appear to be associated with past releases from WMA C because these
27 constituents are much higher in the downgradient wells compared to upgradient wells, and they
28 exceed their respective groundwater DWSs. Additionally, cyanide, which is a dangerous waste
29 constituent, is also found in the aquifer at levels above the detection limit, but well below the
30 DWS of $200 \mu\text{g/L}$ (2.7×10^{-5} oz/gal). The measured cyanide concentration was $13.9 \mu\text{g/L}$
31 (1.9×10^{-6} oz/gal) in December 2013 at well 299-E27-14. Only ^{99}Tc and cyanide are discussed
32 further in this section. Technetium-99 exceeded the DWS by a factor of almost 30 and cyanide
33 is a dangerous waste constituent. For discussions and interpretations of the overall trends of
34 other constituents in monitoring wells in the vicinity of WMA C, the reader is referred to
35 SGW-58561.
36

37 In December 2014, ^{99}Tc had concentrations exceeding the 900 pCi/L DWS in 7 of the
38 11 monitoring wells surrounding WMA C (Figure 3-43). However in 2006, only 4 of the
39 11 wells exceeded the DWS. Three of these wells (299-E27-4, 299-E27-13, and 299-E27-23)
40 are located just outside the south-central region of WMA C (Figure 3-39). The other well that
41 exceeded the DWS is 299-E27-14, located east of WMA C. Two new wells (299-E27-155 and
42 299-E27-4) placed to the south and east of WMA C after 2006 also showed ^{99}Tc concentrations
43 above the DWS when they were installed. The ^{99}Tc in the groundwater in that region appears to
44 be centered on well 299-E27-23 with the trend in that well increasing from $\sim 5,000$ pCi/L in late
45 2006 to $\sim 26,000$ pCi/L by April 2012. Since then, the trend at the well has been decreasing,
46 falling to $\sim 3,400$ pCi/L by December 2014. This decline is associated with changes in the flow

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1 direction to the east and southeast. The resulting change in flow direction and sampling in
2 downgradient wells (299-E27-21 and 299-E27-24) from 299-E27-23 show ⁹⁹Tc increasing in
3 these wells, indicating plume movement to the east-southeast. Finally, at well 299-E27-14, ⁹⁹Tc
4 values ranged between 1,500 and 2,600 pCi/L from 2006 to late 2012. However, in early 2013
5 they started increasing, peaking in June of 2013 at 10,700 pCi/L and decreasing since then; they
6 had decreased to 6,200 pCi/L by December 2014. It is believed the ⁹⁹Tc found at
7 well 299-E27-14 is from a different source than ⁹⁹Tc found in the south-central region of
8 WMA C.

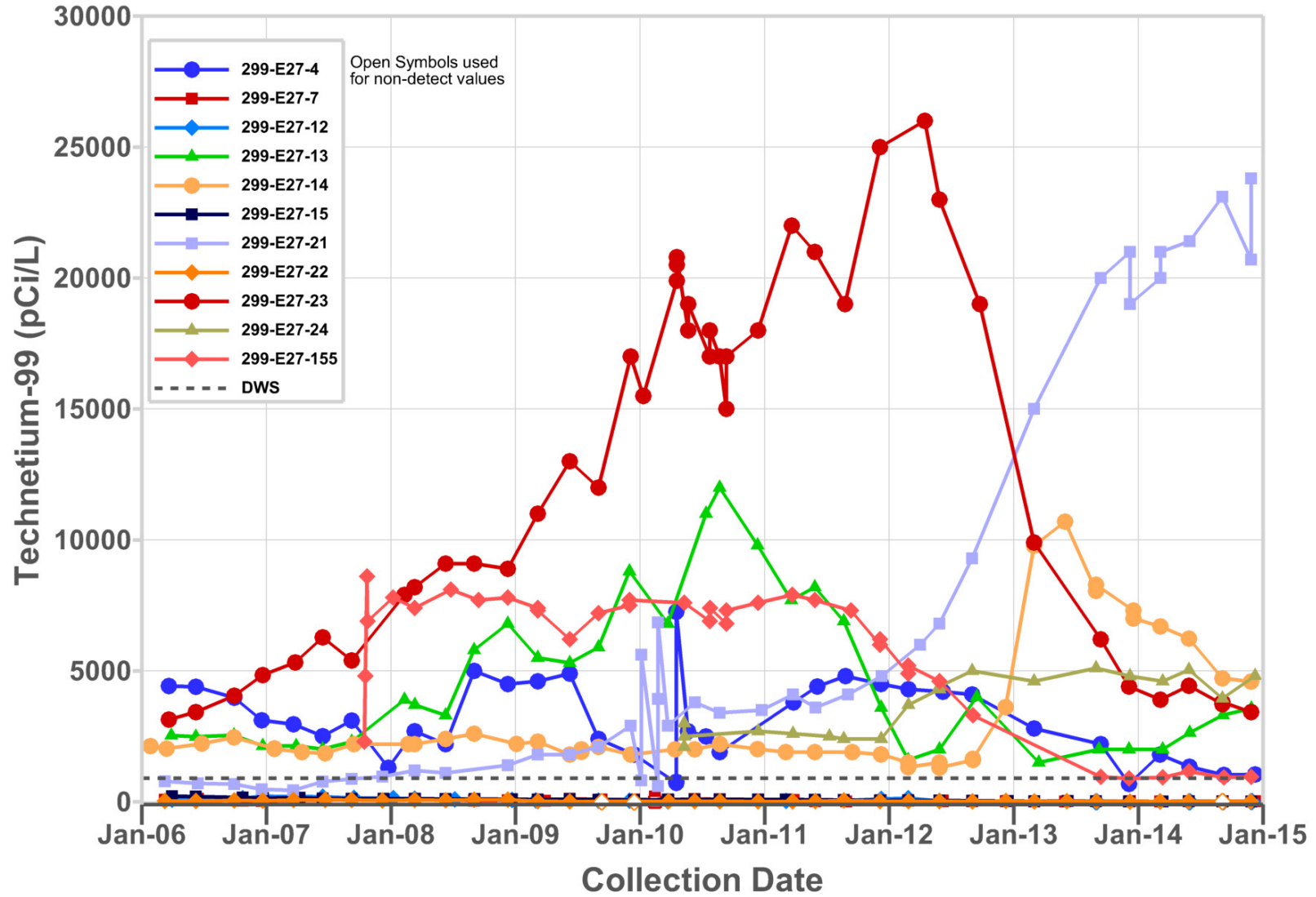
9
10 The specific source of ⁹⁹Tc in the groundwater at WMA C has not been identified.

11
12 The dangerous waste constituent cyanide was detected at four WMA C wells in December 2014
13 at concentrations far below the 200 µg/L DWS. A possible reason for the increased number of
14 wells with detectable cyanide between June and December is that the detection limit for cyanide
15 decreased from 4 to 1.67 µg/L (5.3×10^{-7} oz/gal to 2.2×10^{-7} oz/gal). Three of the four wells
16 (299-E27-7, 299-E27-14, and 299-E27-23) with detected cyanide were reported with
17 concentrations between 3 and 4 µg/L (4.0×10^{-7} oz/gal to 5.3×10^{-7} oz/gal). The other well
18 (299-E27-4) was detected with 7.9 µg/L (1.1×10^{-6} oz/gal). Concentrations at well 299-E27-4
19 are generally near the detection level but were higher in December of 2009, 2011, and 2014
20 (10.4, 7.98, and 7.9 µg/L [1.39×10^{-6} oz/gal, 1.06×10^{-6} oz/gal and 1.07×10^{-6} oz/gal],
21 respectively). Remnant levels of low cyanide concentrations appear to be present sporadically
22 beneath the eastern and western portions of the C Farm facility, while more persistent
23 concentrations exist to the southeast (wells 299-E27-14 and 299-E27-24) as can be seen in
24 Figure 3-44. However, cyanide concentrations have appeared to diminish beneath C Farm. The
25 highest cyanide concentration in December 2014 was 7.9 µg/L (1.1×10^{-6} oz/gal) at
26 well 299-E27-4. As discussed in DOE/RL-2009-77, the source is likely be related to past
27 releases from WMA C, but a specific source within WMA C has not been identified.

3.2 WASTE MANAGEMENT AREA C PRINCIPAL FACILITY DESIGN FEATURES

33 Waste Management Area C is part of the Hanford Site SST system consisting of
34 149 underground SSTs and processing equipment designed and constructed between 1940 and
35 1964 to transport and store radioactive and hazardous chemical wastes generated from irradiated
36 nuclear fuel processing. The tanks, designed to store waste, vary in size from 190,000 to
37 3,800,000 L (50,000 gal to 1,000,000 gal) and contain a variety of solid and liquid waste. In
38 addition to the tanks, a large amount of ancillary equipment associated with the system exists
39 and, although not designed to store wastes, the ancillary equipment is contaminated through
40 contact with the waste. Waste was routed to the tanks through a network of underground waste
41 transfer piping, with interconnections provided in concrete pits that allowed changes to the
42 routing through instrumentation. Processing vaults used during waste handling operations,
43 evaporators used to reduce the waste stored in the system, and other miscellaneous structures
44 used for a variety of waste handling operations are also included in the system. The SST system
45 was taken out of service in 1980 and no additional waste has been added to the tanks.

1 **Figure 3-43. Technetium-99 Concentrations in Waste Management Area C Wells from January 2006 through December 2014.**
2

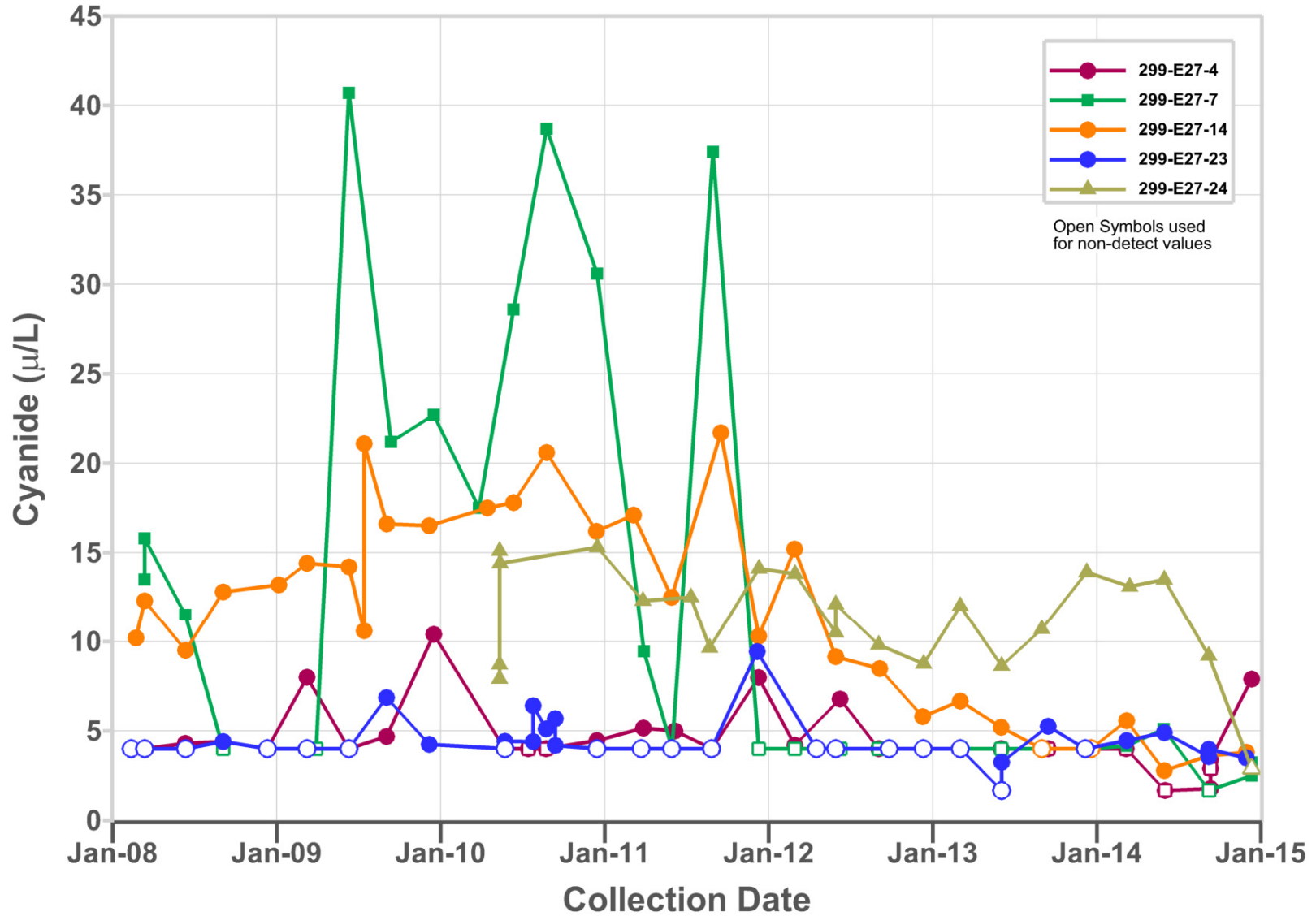


3-102

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Figure 3-44. Cyanide Concentrations in Waste Management Area C Wells from January 2006 through December 2014.



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3

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1 For the landfill closure¹ of WMA C, site closure is assumed to occur at year 2020, at which time
2 the tanks are assumed to be filled with grout and covered with a final closure cover. This section
3 provides site-specific information for WMA C. It is a summary from the most recent documents
4 that describe present conditions, geology and hydrology, subsurface contamination, and source
5 terms. The list of these documents and what they contain is given in Appendix A. The majority
6 of these documents were produced to support the working sessions for the WMA C PA that took
7 place from February 2009 to May 2011. In addition to the data packages, several other
8 documents have been produced after the working sessions that provide updated information on
9 WMA C facility characteristics.

11 3.2.1 Facility Description

13 Waste Management Area C is located in the east central portion of the 200 East Area
14 (Figure 3-4) in land that is designated to be Industrial-Exclusive. Waste Management Area C is
15 one of seven WMAs (A-AX, B-BX-BY, C, S-SX, T, TX-TY, and U) containing 149 SSTs built
16 from 1943 to 1964 (Figure 3-2). In general, the WMA C boundary is represented by the
17 fenceline surrounding the C Farm (Figure 3-3). Waste Management Area C contains
18 twelve 100-Series SSTs and four 200-Series SSTs that were constructed in 1943 to 1944 along
19 with associated ancillary equipment (i.e., diversion boxes, pipes). It was placed in service in
20 1946, and used to store and transfer waste until the mid-1980s. Additional ancillary equipment
21 (244-CR vault and CR diversion boxes) were added in the early 1950s. Because of its long
22 operational history, C Farm received waste generated by essentially all of the Hanford Site major
23 chemical processing operations including bismuth phosphate fuel processing, uranium recovery,
24 PUREX fuel processing, Hot Semiworks Facility pilot plant operations, fission product recovery,
25 and tank farm interim stabilization and isolation activities.

27 Fifteen of the 16 WMA C SSTs were interim stabilized between 1981 and 2003
28 (HNF-SD-RE-TI-178, "Single-Shell Tank Interim Stabilization Record"). The interim
29 stabilization process removed as much pumpable liquid as practicable. "Practicable" means
30 pumping was continued until the pump rate was less than 0.19 L/min (0.05 gpm). Only
31 tank C-106 was not interim stabilized. This tank went directly to retrieval. The waste in the
32 WMA C tanks is currently in the process of being retrieved and transferred to Hanford's
33 double-shell tanks. However, not all waste can be retrieved and estimates of the inventory of
34 radionuclides and hazardous chemicals remaining in the tank residuals after closure are given in
35 Section 3.2.2.

37 **3.2.1.1 Infrastructure.** This section summarizes the information given in the following data
38 packages produced for the working sessions: RPP-RPT-44042, "Recharge and Waste Release
39 within Engineered System in Waste Management Area C" and RPP-RPT-46879, "Corrosion and
40 Structural Degradation within Engineered System in Waste Management Area C." Table 3-4
41 lists the WMA C infrastructure components that were included in the WMA C PA. Inventories
42 of radionuclides and hazardous chemicals remaining in these components are provided in
43 Section 3.2.2.

¹ 78 FR 75913, "Record of Decision: Final Tank Closure and Waste Management Environmental Impact Statement for the Hanford Site, Richland, Washington" (December 13, 2013).

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Table 3-4. Operating Period and Capacities for Waste Management Area C Facilities Included in the Performance Assessment.*

Facility	Interim Stabilized	Constructed	Operating Capacity (gal)
<i>Single-Shell Tanks</i>			
241-C-101	1983	1943 to 1944	530,000
241-C-102	1995	1943 to 1944	
241-C-103	2003	1943 to 1944	
241-C-104	1989	1943 to 1944	
241-C-105	1995	1943 to 1944	
241-C-106	N/A	1943 to 1944	
241-C-107	1995	1943 to 1944	
241-C-108	1984	1943 to 1944	
241-C-109	1983	1943 to 1944	
241-C-110	1995	1943 to 1944	
241-C-111	1984	1943 to 1944	
241-C-112	1990	1943 to 1944	
241-C-201	1982	1943 to 1944	55,000
241-C-202	1981	1943 to 1944	
241-C-203	1982	1943 to 1944	
241-C-204	1982	1943 to 1944	
<i>Miscellaneous Underground Storage Tanks</i>			
Facility	Removed From Service	Constructed	Operating Capacity (gal)
241-C-301 catch tank	1988	1946	36,000
244-CR-001 vault tank**	1988 (244-CR Process Tank Vault)	1946	40,000
244-CR-002 vault tank**		1946	15,000
244-CR-003 vault tank**		1946	15,000
244-CR-011 vault tank**		1946	40,000
<i>Underground Waste Transfer Lines</i>			
241-C tank farm pipelines	N/A	1943 to 1944	~26,700
241-C-151	1985	1946	N/A
241-C-152	1985	1946	N/A
241-C-153	1985	1946	N/A
241-C-252	1985	1946	N/A
241-CR-151	1985	1952	N/A
241-CR-152	1985	1952	N/A
241-CR-153	1985	1952	N/A

* Data on the facilities are from DOE-RL-88-30, Hanford Site Waste Management Units Report; RPP-15043, "Single-Shell Tank System Description"; RPP-PLAN-47559, Single-Shell Tank Waste Management Area C Pipeline Feasibility Evaluation."

** Capacity estimates for tanks associated with the 244-CR Process Tank Vault are from HNF-EP-0182, "Waste Tank Summary Report for Month Ending February 29, 2016," Rev. 338.

N/A = not applicable

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1 **3.2.1.1.1 Single-Shell Tanks.** The 241-C Tank Farm (C Farm, i.e., WMA C) contains
2 12 first-generation, reinforced-concrete tanks with carbon steel liners covering the sides and
3 bottoms. The 100-series tanks are 23 m (75 ft) in diameter, with a maximum 5-m (16-ft) depth
4 and 2,006,000-L (530,000-gal) design capacity. The 200-series tanks are 6 m (20 ft) in diameter
5 with a maximum 7-m (24-ft) depth and 208,000-L (55,000-gal) design capacity. Typical tank
6 configuration and dimensions are shown in Figure 3-45. The 100-series tanks sit below grade
7 with at least 2 m (7 ft) of soil cover to provide shielding from radiation exposure to operating
8 personnel. Tank pits are located on top of the 100-series tanks and provide access to the tank,
9 pumps, and monitoring equipment.

10
11 The SSTs were constructed in place with carbon steel (ASTM A283/A283M-03, “Standard
12 Specification for Low and Intermediate Tensile Strength Carbon Steel Plates”) lining the bottom
13 and sides of a reinforced concrete shell. The tanks have concave bottoms (i.e., center of tanks
14 lower than the perimeter) and a curving intersection of the sides and bottom (Figure 3-46). The
15 inlet and outlet lines are located near the top of the liners (Figure 3-45). The tanks are arranged
16 in four rows of three tanks. The tanks in each row are piped together so that when the first tank
17 fills, it overflows (cascades) into the second tank, and the second into the third. The four smaller
18 200-series tanks are piped to diversion box 241-C-252 (Figure 3-45). For additional history of
19 types of waste that went into WMA C, please see RPP-RPT-44042.

20
21 The HFFACO Appendix H requires that tanks C-103 and C-106 be retrieved to less than 10.2 m³
22 (360 ft³) for 100-series SSTs and 0.85 m³ (30 ft³) for 200-series SSTs or the limit of technology,
23 whichever is lower. The thresholds of 10.2 m³ (360 ft³) and 0.85 m³ (30 ft³) were the average
24 calculated residual volume left in each of the 100-series and 200-series SSTs, respectively, after
25 99% of the waste is retrieved. The C Farm will be the first tank farm at Hanford to be
26 completely retrieved. The limits of technology that govern the retrieval process for tanks C-101,
27 C-102, C-104, C-105, C-107, C-108, C-109, C-110, C-111, C-112 are provided in the Consent
28 Decree in *Washington v. DOE*, Case No. CV-08-5085-RMP (E.D. Wa. October 25, 2010).
29 Table 3-5 provides the current status of retrieval operations at WMA C as of February 28, 2015.

30
31 **3.2.1.1.2 Ancillary Equipment.** To support the transfer and storage of waste within the
32 WMA C SSTs, a complex waste transfer system of pipelines (waste transfer lines), diversion
33 boxes, vaults, valve pits, and other miscellaneous structures exists. Collectively, these are
34 referred to as ancillary equipment, as shown in Figure 3-36. Multiple levels of piping were
35 installed over time in WMA C. A time line of piping installations is described in (RPP-7494). It
36 is estimated that there are ~11 km (~7 mi) of waste transfer piping in C Farm
37 (RPP-PLAN-47559). Estimated total volume of piping is given in Table 3-4; estimated volume
38 of residuals remaining in pipes after closure is 5,962 L (1,575 gal) (RPP-PLAN-47559).

39
40 The 244-CR vault is located south of the tanks. The vault is a two-level, multi-cell,
41 reinforced-concrete structure constructed below grade (DOE/RL-92-04, PUREX Source
42 Aggregate Area Management Study Report), which contains four underground tanks along with
43 overhead piping and equipment. This reference estimated a capacity of 170,343 L (45,000 gal)
44 each for two tanks (TK-CR-001 and TK-CR-011) and a capacity of 55,494 L (14,700 gal) each
45 for the other two tanks (TK-CR-002 and TK-CR-003). HNF-EP-0182 currently lists the
46 capacities of TK-CR-001 and TK-CR-011 as 151,400 L (40,000 gal) each and the capacities of

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1 TK-CR-002 and TK-CR-003 as 56,775 L (15,000 gal) each. This vault and associated diversion
2 boxes 241-CR-151, 241-CR-152, and 241-CR-153 were constructed in 1951 and ceased
3 operating in 1988. Figure 3-47 shows the waste pH, temperature, and volume estimates in 2005.
4 Approximately 98% of the liquid volume in the cells was removed in early 2010
5 (RPP-RPT-45845, “Completion of Pumpable Liquid Removal from 244-CR Vault”). In addition
6 to the tanks in the 244-CR vault, a catch tank C-301 exists that was used to catch waste from the
7 diversion boxes.

8
9 The routing of liquid waste from the operations buildings to the tank farms was accomplished
10 using underground transfer lines, diversion boxes, and valve pits. The diversion boxes housed
11 jumpers (remote pipeline connectors) where waste could be routed from one transfer line to
12 another. The diversion boxes are below-ground, reinforced-concrete boxes that were designed to
13 contain any waste that leaked from the high-level waste (HLW) transfer line connections. Per
14 INDC-356-VOL3, “Construction Hanford Engineer Works U.S. Contract
15 Number W-7412-ENG-1 Du Pont Project 9536 History of the Project Volume III” (page 923),
16 the interior surfaces of diversion boxes were coated with a chemically resistant paint. If waste
17 leaked into a diversion box, it generally drained by gravity to nearby catch tanks where any
18 spilled waste was stored and then pumped to SSTs (DOE/RL-92-04). The seven diversion boxes
19 located within WMA C are labeled (241-) C-151, C-152, C-153, C-252, CR-151, CR-152, and
20 CR-153 on Figure 3-36.

21
22 **3.2.1.2 Closure.** The TC&WM EIS ROD (78 FR 75913) was published on December 13,
23 2013. It states the following:

24
25 “SST closure operations include filling the tanks and ancillary equipment with
26 grout to immobilize the residual waste. Disposal of contaminated equipment and
27 soil will occur on site. The tanks will be grouted and contaminated soil may be
28 removed. The SSTs will be landfill-closed, which means they will be stabilized,
29 and an engineered modified RCRA Subtitle C barrier put in place followed by
30 post-closure care.”

31
32 Waste Management Area C closure is anticipated to occur during the next decade (i.e., ~2020), at
33 which time the tanks will be filled with grout and covered with a final closure cover. Although
34 tank leaks and soil releases have been identified in C Farm, for a nominal modeling case it is
35 assumed that at the time of closure the C Farm tank liners will be intact. This is because
36 tank C-105 is the only C Farm tank currently assumed to have a breach in the liner, with
37 ~40% probability (RPP-ASMT-46452, “Tank 241-C-105 Leak Assessment Completion
38 Report”). There are several other sources of releases near this tank and a liner breach for this
39 tank is not confirmed. Other releases were assessed to have occurred high on the tank wall or to
40 be cascade line or spare inlet releases (tanks C-101, C-104, C-108 and C-110). Liquid level
41 decreases in tank C-111 and in the C-200-series tanks were assessed to be caused by evaporation
42 with no apparent releases to the soil (RPP-ENV-33418). Drywell and leak detection monitoring
43 to date in the vicinity of tanks retrieved showed no evidence of leakage during retrieval
44 (RPP-RPT-58386, “Retrieval Data Report for Single-Shell Tank 241-C-101”; RPP-RPT-33060,
45 “Retrieval Data Report for Single-Shell Tank 241-C-103”; RPP-RPT-54072, “Retrieval Data
46 Report for Single-Shell Tank 241-C-104”; RPP-20577, “Stage II Retrieval Data Report for

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1 Single-Shell Tank 241-C-106”; RPP-RPT-58295, “Retrieval Data Report for Single-Shell
2 Tank 241-C-107”; RPP-RPT-55896, “Retrieval Data Report for Single-Shell Tank 241-C-108”;
3 RPP-RPT-55284, “Retrieval Data Report for Single-Shell Tank 241-C-109”; RPP-RPT-56796,
4 “Retrieval Data Report for Single-Shell Tank 241-C-110”; RPP-RPT-58490, “Retrieval Data
5 Report for Single-Shell Tank 241-C-112”; RPP-RPT-26475, “Retrieval Data Report for
6 Single-Shell Tank 241-C-203”; RPP-RPT-29095, “Retrieval Data Report for Single-Shell
7 Tank 241-C-202”; RPP-RPT-30181, “Retrieval Data Report for Single-Shell Tank 241-C-201”;
8 RPP-RPT-34062, “Retrieval Data Report for Single-Shell Tank 241-C-204”), indicating that the
9 waste containment appears to be intact for these tanks. In addition, operational high resolution
10 resistivity monitoring data to date, in the vicinity of the remaining tanks undergoing retrieval
11 (C-102, C-105, and C-111), shows no evidence of waste losses during the retrieval process
12 (e-mail from A. R. Olander to J. G. Field, “RE: WMA C PA - Editing” (Olander, A. R.,
13 2016-05-03); e-mail from A. R. Olander to M. P. Bergeron, “RE: WMA C PA - Editing”
14 (Olander, A. R., 2016-08-18)). Recent summary information on depth gamma and moisture
15 measurements made in dry wells near tank C-102 (HGLP-MBL-018, “241-C-102 Tank Waste
16 Retrieval Project Final Report of Drywell Monitoring Data”) before and after retrieval supports
17 this general conclusion. The monitoring data results collected during retrieval of tank C-105 call
18 into question the hypothesis of a possible breach in the liner of tank C-105.
19

20 While the tanks most likely will be filled with grout following retrieval of the waste in the tanks,
21 the final closure cover may be delayed because of the proximity to nearby single-shell and
22 double-shell tanks just to the east and southeast of WMA C. With the presence of grout in tanks
23 and the possible use of a suitable interim cover over the tank farm, the delay in placement of
24 final closure cover is not expected to have a significant adverse impact on the potential
25 contaminant releases to the groundwater pathway from the tank farm after closure. This section
26 summarizes information provided in RPP-RPT-44042 and RPP-RPT-46879.
27

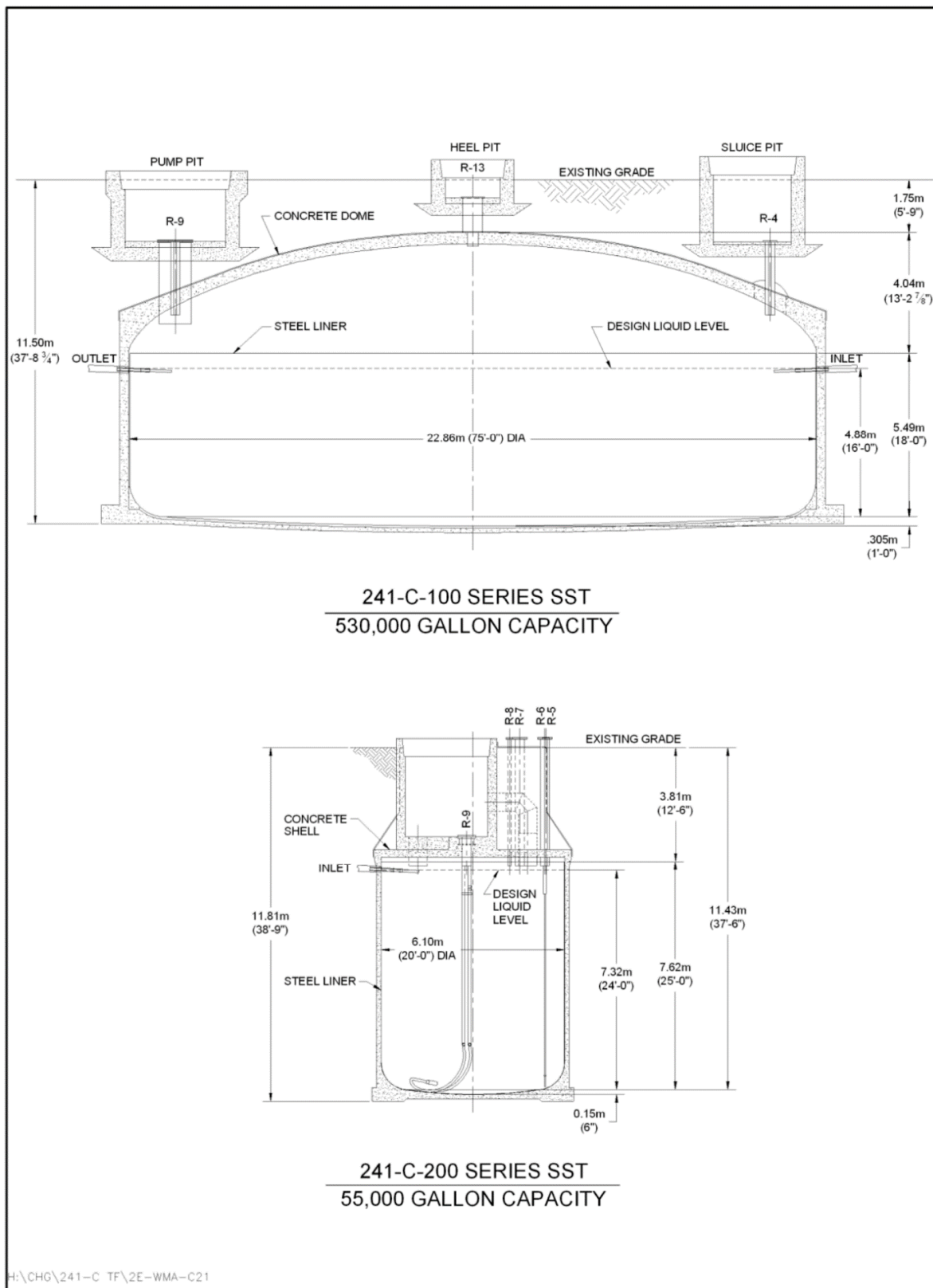
28 **3.2.1.2.1 Stabilization of Tank and Selected Components with Grout Fill.** After the
29 retrieval of the residual waste, the SSTs and some of the ancillary equipment and components
30 (i.e., C-301 catch tank, 244-CR vault, and diversion boxes but not pipelines) within WMA C will
31 be filled with grout. Grout is a material formed from cement, fly ash, fine aggregate, sodium
32 bentonite clay, and water to create a free-flowing material that can be used to fill the tanks after
33 waste retrieval is completed. The grout hardens in the tanks to stabilize the residual waste and
34 provide structural stability for landfill closure of the tank farms.
35

36 The closure plan approach to fill the tanks will provide a high quality grout throughout the tank
37 (DOE/EIS-0391, 2012). Although the final formulation of the grout has not been developed, it is
38 assumed the grout would be similar to the cold-cap grout formulation developed by USACE for
39 the Hanford Grout Vault Program. This formulation exhibits a low-hydration heat and is
40 free-flowing, self-leveling, and designed to generate little or no free water during curing
41 (DOE/EIS-0391 Appendix E). Figure 3-48 shows the conceptual model of an SST shortly after
42 the emplacement of the grout, while Figure 3-49 shows the conceptual model of an aged tank
43 system. The modified RCRA C barrier is not shown in either of these figures.
44

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Figure 3-45. Waste Management Area C Tanks and Associated Tank Infrastructure.

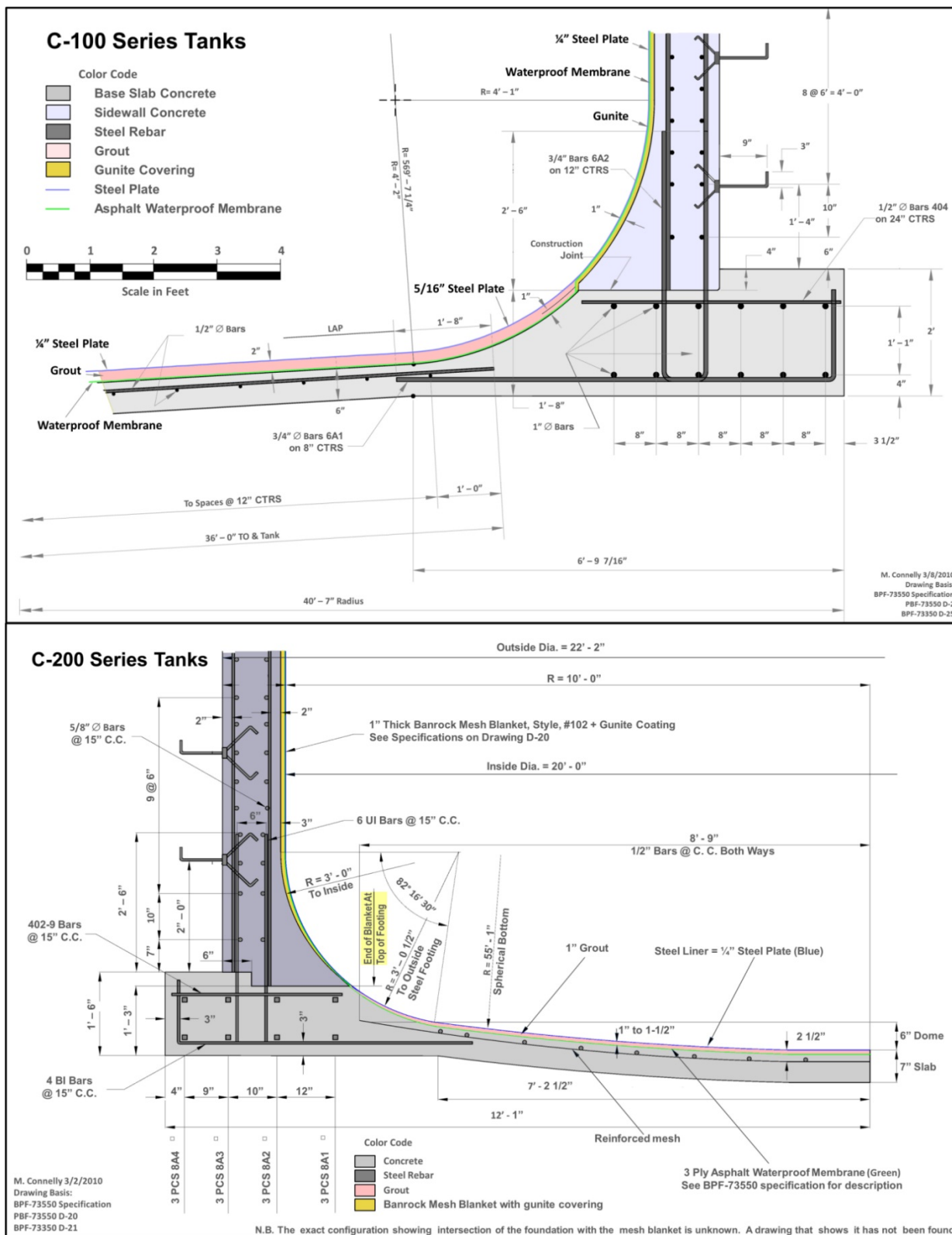


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SST = single-shell tank

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1 **Figure 3-46. Corner of Tank Floor with Tank Sides for the C-100 and C-200 Series Tanks.**
 2



3 Reference: BPF-73550, "Specifications For Construction of Composite Storage Tanks Bldg. No. 241 Hanford Engineer
 4 Works Project 9536."
 5

Table 3-5. Single-Shell Tank Retrieval Status at Waste Management Area C as of May 31, 2014.^a (2 sheets)

Tank Number	Status	Comments	Nominal Volume of Remaining Waste^b	Reference
241-C-101	Complete	Declared “Retrieved to Limit of First and Second Retrieval Technologies,” September 25, 2013	5.0 kgal	RPP-CALC-56434, “Post-Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-101”
241-C-102	Ongoing	Retrieval in progress – retrieval initiated April 27, 2014	51.7 kgal	HNF-EP-0182, “Waste Tank Summary Report for Month Ending February 28, 2015,” Rev. 326 Note 10
241-C-103	Complete	Declared “Retrieval Completed,” August 23, 2006	2.5 kgal	RPP-RPT-33060, “Retrieval Data Report for Single-Shell Tank 241-C-103”
241-C-104	Complete	Declared “Retrieval Completed,” August 17, 2012	1.9 kgal	RPP-CALC-54284, “Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-104”
241-C-105	Ongoing	Retrieval in progress – retrieval initiated June 11, 2014	131.3 kgal	HNF-EP-0182 Rev. 326 Note 13
241-C-106	Complete	Declared “Retrieval Completed,” December 31, 2003	2.8 kgal	RPP-20577, “Stage II Retrieval Data Report for Single-Shell Tank 241-C-106”
241-C-107	Complete	Declared “Retrieved to Limit of Third Retrieval Technology,” September 30, 2014	10.7 kgal	RPP-CALC-59985, “Post-Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-107”
241-C-108	Complete	Declared “Retrieved to Limit of Modified Sluicing Technology,” March 22, 2012	3.4 kgal	RPP-CALC-54266, “Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-108”
241-C-109	Complete	Declared “Retrieved to Limit of Modified Sluicing Technology,” September 12, 2012	2.0 kgal	RPP-CALC-54759, “Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-109”
241-C-110	Complete	Declared “Retrieval Completed,” October 30, 2013	1.8 kgal	RPP-CALC-56399, “Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-110”
241-C-111	Ongoing	Retrieval in progress – retrieval initiated September 14, 2010	32.8 kgal	HNF-EP-0182 Rev. 326 Note 19
241-C-112	Ongoing	Declared “Retrieval Completed,” May 29, 2014	12.7 kgal	RPP-CALC-56856, “Estimated Waste Volume Remaining in Single Shell Tank 241-C-112 after Hard Heel Retrieval”

Table 3-5. Single-Shell Tank Retrieval Status at Waste Management Area C as of May 31, 2014.^a (2 sheets)

Tank Number	Status	Comments	Nominal Volume of Remaining Waste^b	Reference
241-C-201	Complete	Declared "Retrieval Completed," March 23, 2006	0.14 kgal	RPP-29441, "Post-Retrieval Waste Volume Determination for Single-Shell Tank 241-C-201"
241-C-202	Complete	Declared "Retrieval Completed," August 11, 2005	0.15 kgal	RPP-RPT-29095, "Retrieval Data Report for Single-Shell Tank 241-C-202"
241-C-203	Complete	Declared "Retrieval Completed," March 24, 2005	0.14 kgal	RPP-RPT-26475, "Retrieval Data Report for Single Shell Tank 241-C-203"
241-C-204	Complete	Declared "Retrieval Completed," December 11, 2006	0.14 kgal	RPP-RPT-34062, "Retrieval Data Report for Single-Shell Tank 241-C-204"

^a Status taken from HNF-EP-0182, Rev 326.

^b Nominal volume of waste inventory is the best estimate of residual volume. Retrieval Data Reports also provide 95% upper confidence level volume as the bounding estimate of remaining waste.

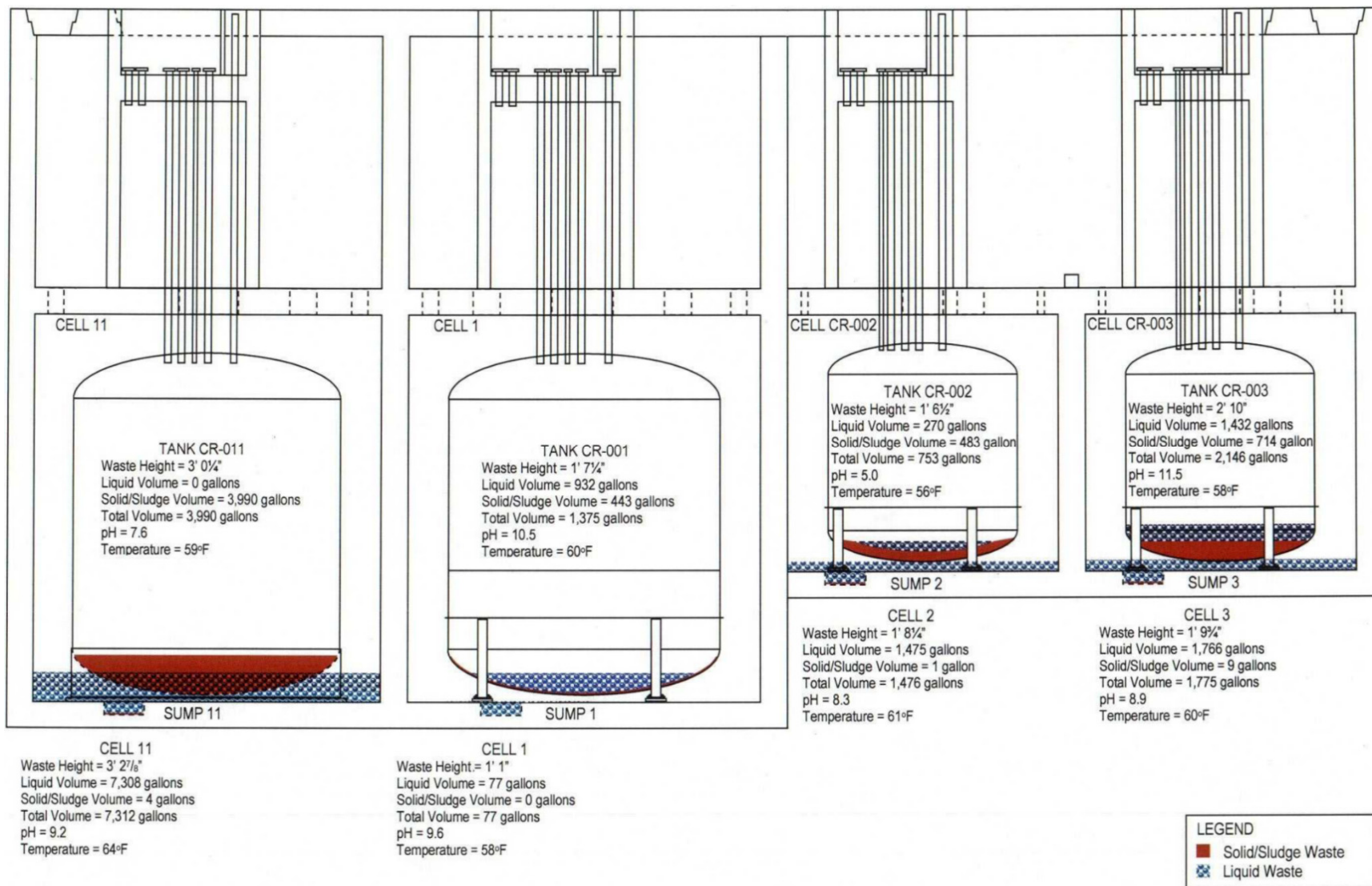
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Figure 3-47. 244-CR Process Tank Vault Waste pH, Temperature, and Volume Estimates in 2005.

3-113



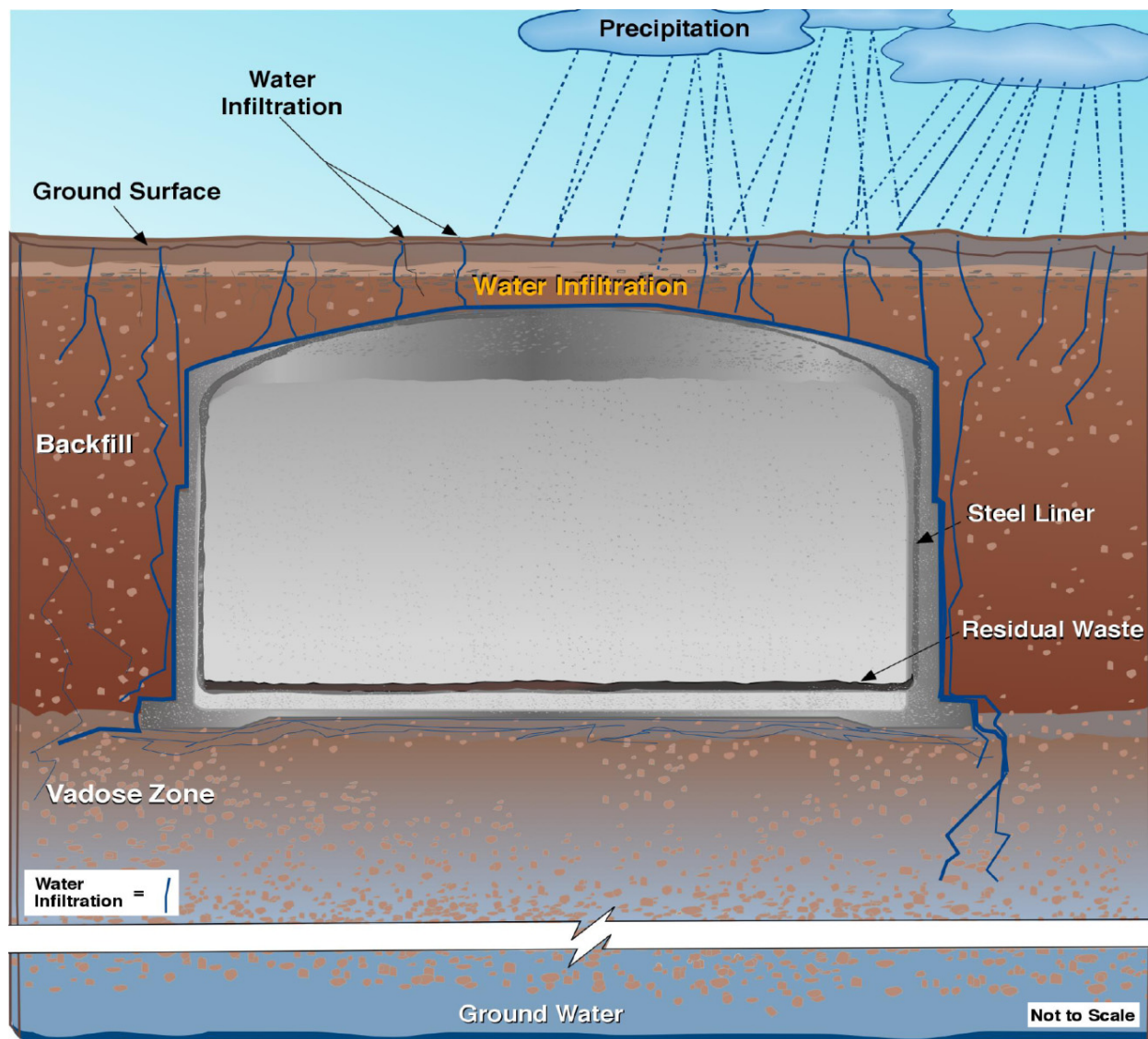
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Source: RPP-RPT-24257, "244-CR Vault Liquid Level Assessment and Video Inspection Completion Report."

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1 **Figure 3-48. Conceptual Model of Tank Filled with Cementitious Grout.**
 2



3 This is a schematic to illustrate infiltration of precipitation which is typically through slow gravitational drainage.
 4

5 Pacific Northwest National Laboratory (PNNL) has conducted numerous studies to understand
 6 release of ⁹⁹Tc, chromium, and uranium from residual waste left in the WMA C SSTs (C-103,
 7 C-104, C-106, C-108, C-202, C-203, and C-204) after closure using distilled water, as well as
 8 water in equilibrium with a young grout and an aged grout. The results of these studies are given
 9 in Section 5.0 of this document.

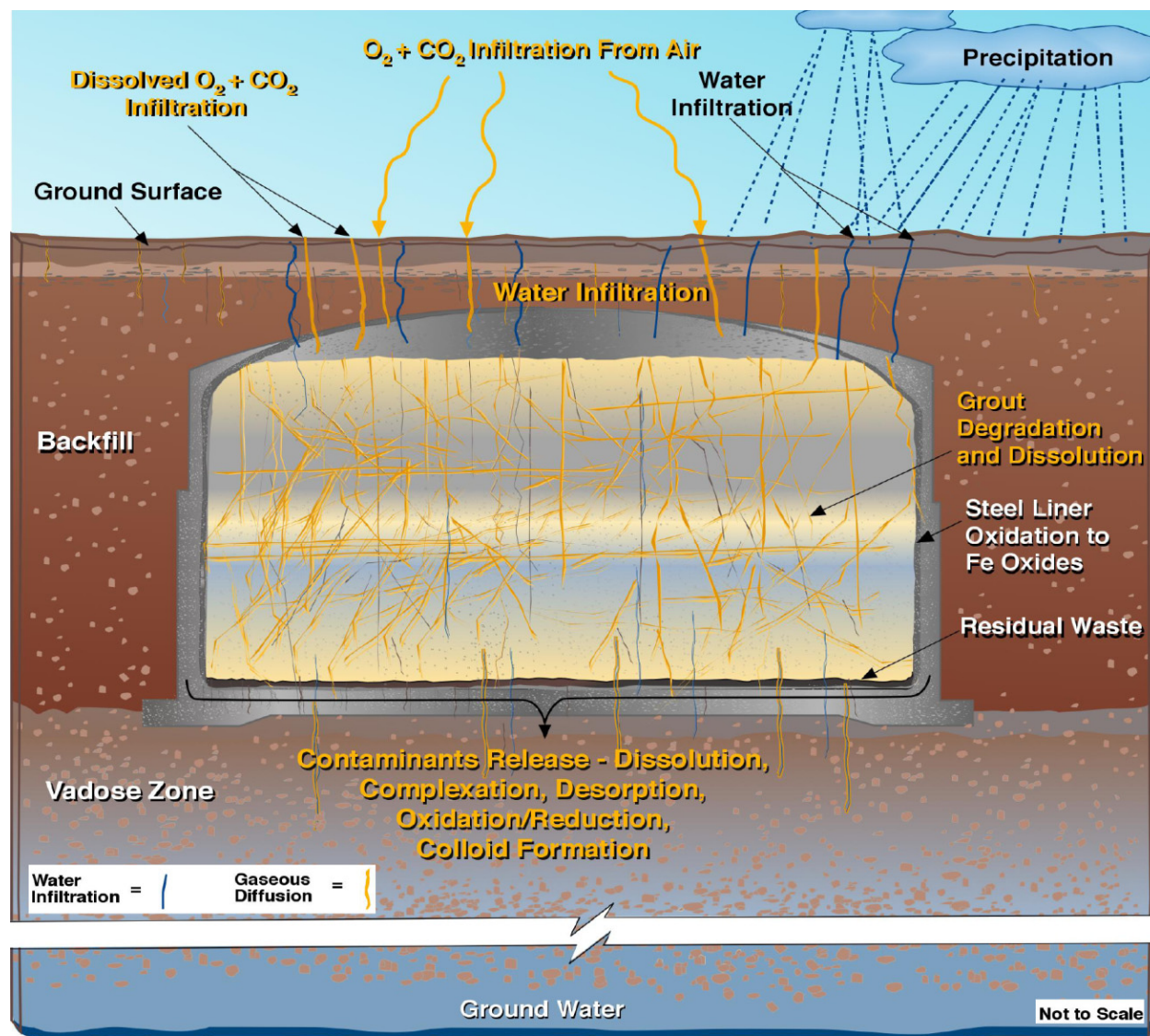
10
 11 **3.2.1.2.2 Use of Modified RCRA Subtitle C Barrier.** After the tank and ancillary equipment
 12 have been grouted, the closure plan approach would be to place an engineered modified RCRA
 13 Subtitle C barrier over the site. DOE/RL-93-33 provides the conceptual design criteria,
 14 regulatory requirements, technical guidance, and the conceptual baseline design of the modified
 15 RCRA Subtitle C barrier. The surface cover does not currently exist, but the expected
 16 performance of the barrier comes from lysimeter studies, tracer tests, and computer simulations

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1 (PNNL-14744) as well as monitoring of the 200-BP-1 Prototype Hanford Barrier (PNNL-18845,
 2 “200-BP-1 Prototype Hanford Barrier – 15 Years of Performance Monitoring”).

3
 4
 5

Figure 3-49. Conceptual Model of Cementitious Grouted Tank Aging.



6 This is a schematic to illustrate the physical and chemical processes acting on grouted tank over time

7
 8 The modified RCRA Subtitle C barrier generally consists of a layer of clay, geo-membrane
 9 material, and sand and gravel. This RCRA-compliant barrier will be modified by the addition of
 10 ~4.6 m (15 ft) of soil to provide shielding from radioactive material and to deter intrusion. The
 11 cover includes a vegetated surface layer of fine-grained soils to retain moisture and encourage
 12 evapotranspiration, thereby minimizing infiltration and vadose zone transport of contaminants to
 13 groundwater. It is expected that thickness of the top layer of the barrier will be increased to
 14 provide additional defense-in-depth against direct contact exposure from a basement excavation
 15 over the site. Prior to cover construction, specific closure cover designs will be evaluated and
 16 the most appropriate closure cover design will be selected for construction.

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1 Figure 3-50 provides the generic modified RCRA Subtitle C barrier baseline design from
2 DOE/RL-93-33. The expected performance of this design configuration is used in building the
3 fate and transport model. The performance of the barrier with regard to recharge comes from the
4 upper one meter of the barrier which contains the silt loam layer. This layer collects and holds
5 the precipitation that falls over the site during the winter months; then during the summer
6 months, evapotranspiration takes place that removes the stored precipitation from an assumed silt
7 loam layer.

8
9 For a degraded surface barrier, a range of potential recharge rates may result. PNNL-14744
10 investigated the possibility of the most likely natural failure mechanisms (i.e., bioturbation of the
11 silt loam layer, wind erosion, and accretion of windblown sand). With appropriate design
12 considerations, PNNL-14744 argues that the failure possibility of these natural systems is quite
13 low, and the emplaced silt-loam soils will continue to perform for as long as they remain in
14 place. Based on these arguments, PNNL-14744 concluded that the long-term effectiveness of
15 the surface barrier would continue to limit recharge rates to less than 0.1 mm/yr for thousands of
16 years.

17
18 These arguments are further supported by the monitoring of the Hanford Barrier documented in
19 PNNL-18845, which reports 15 years of data collection on the following:

- 20
21 • water-balance monitoring, consisting of precipitation, runoff, soil moisture storage, and
22 drainage measurements with evapotranspiration calculated by difference
- 23
24 • stability monitoring, consisting of asphalt-layer-settlement, basalt-side-slope-stability,
25 and surface-elevation measurements
- 26
27 • vegetation dynamics
- 28
29 • animal use.

30
31 The 200-BP-1 Prototype Hanford Barrier was installed in 1994 over the 216-B-57 Crib. Based
32 on monitoring of the Prototype Hanford Barrier, it is expected that the barrier will continue to
33 perform even after fires have burned off the vegetation (PNNL-18934, “The Effects of Fire on
34 the Function of the 200-BP-1 Engineered Surface Barrier”) and extreme precipitation events
35 (PNNL-14143, “The Hanford Site 1000-Year Cap Design Test”). The lessons learned from the
36 Prototype Hanford Barrier indicate that the cover design for the WMA C barrier will be very
37 robust and will be able to continue to perform as designed for very long time frames, but to
38 address potential uncertainties, cases are considered that address increased infiltration/recharge
39 that could occur as a result of a variety of changes that may happen in the far future.

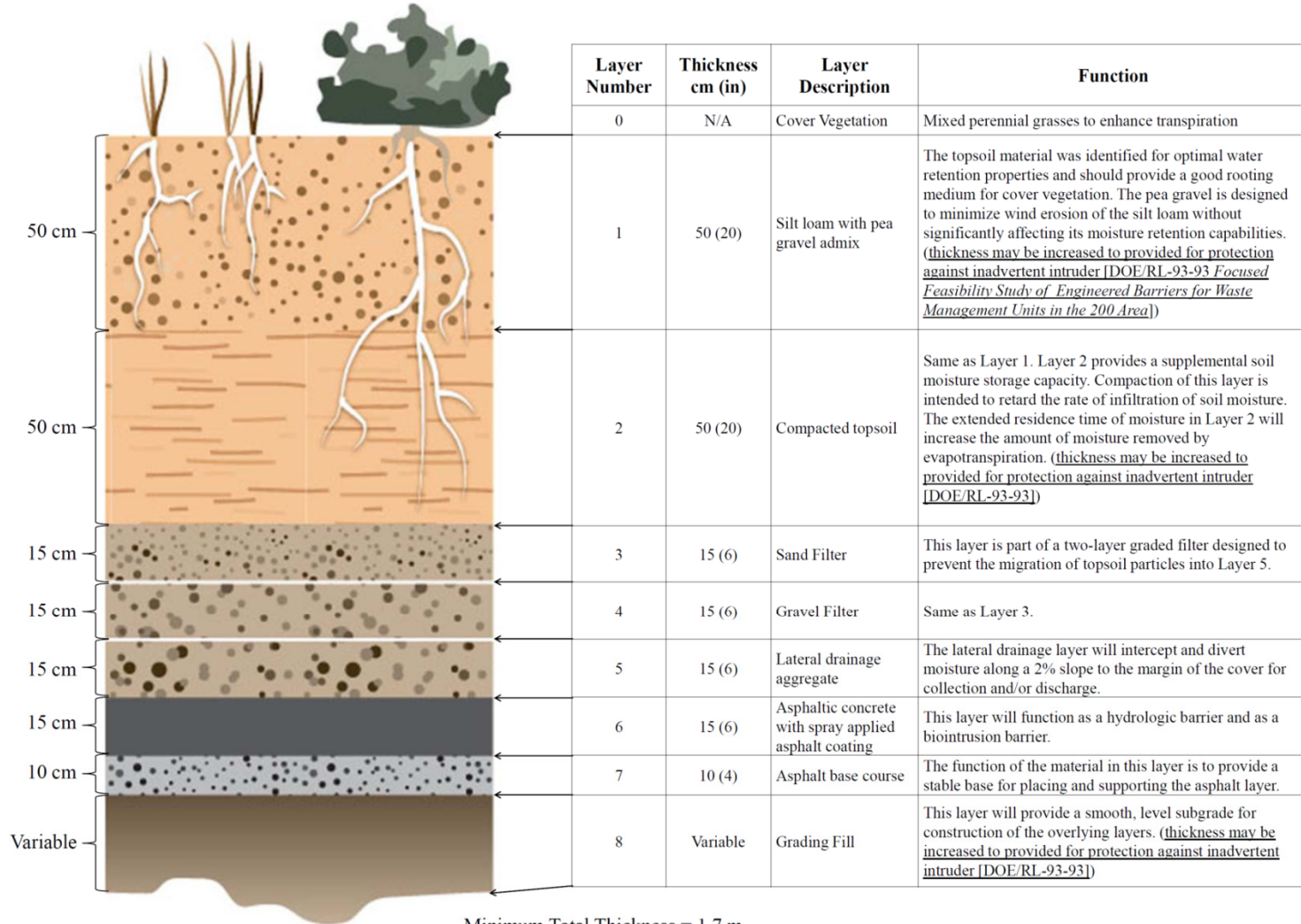
40
41 The modified RCRA-compliant closure cover being considered for WMA C will be designed to
42 meet or exceed the regulatory requirements for applications at Category 1 LLW and Category 3
43 LLW (NRC Class C waste) facilities (see DOE/RL-93-93 for complete listing of regulatory
44 requirements. The basis for cover design criteria is summarized in Table 3-6 (DOE/RL-93-33,
45 Table 2-5).

46

1
2

Figure 3-50. Generic Modified RCRA C Baseline Design from DOE/RL-93-33.

Modified RCRA C Barrier



Reference: DOE/RL-93-33, Focused Feasibility Study of Engineered Barriers for Waste Management Units in the 200 Areas.

RCRA = Resource Conservation and Recovery Act of 1976, 42 USC 6901, et seq.

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Table 3-6. Summary of Design Criteria for the Modified RCRA C Barrier*.

1	Minimize moisture infiltration through the cover.
2	Design a multilayer cover of materials that are resistant to natural degradation processes.
3	Design a durable cover that needs minimal maintenance during its design life.
4	Design a cover with a functional life of 500 years.
5	Prevent plants from accessing and mobilizing contamination (i.e., prevent root penetration into the waste zone).
6	Prevent burrowing animals from accessing and mobilizing contamination.
7	Ensure that the top of the waste is at least 5 m (16 ft) below final grade or include appropriate design provisions to limit inadvertent human intrusion.
8	Facilitate drainage and minimize surface erosion by wind and water.
9	Design the low-permeability layer of the cover to have a permeability less than or equal to any natural subsoil present.
10	Design the cover to prevent the migration and accumulation of topsoil material within the lateral drainage layer (i.e., clogging of the lateral drainage layer).
11	For frost protection, the lateral drainage layer and the low-permeability asphalt layer must be located at least 0.76 m (2.5 ft) below final grade.

RCRA = Resource Conservation and Recovery Act of 1976, 42 USC 6901, et seq.

* Reference: Table 2-5 DOE/RL-93-33, Focused Feasibility Study of Engineered Barriers for Waste Management Units in the 200 Areas.

1
2 **Erosion Protection.** Water and wind erosion surface cover material can impact the integrity of a
3 surface cover. The low precipitation, the low intensity of precipitation events, the absence of
4 surface run-on features at the Hanford Site, and stability monitoring (PNNL-18845) all support
5 the assumption that water erosion will not be a significant factor at WMA C barrier. Wind
6 erosion, however, has been observed at the Hanford Site, primarily in exposed sandy areas and in
7 the sand dunes to the southeast of WMA C.
8
9 DOE/RL-99-11, 200-BP-1 Prototype Barrier Treatability Test Report evaluated the potential for
10 wind erosion for surface barriers. DOE/RL-99-11 calculated that the worst-case potential
11 erosion rate would be to lose 15 cm (6 in.) of silt loam in 500 years. The analysis method was
12 derived for agricultural soils and did not consider the benefits of the pea gravel admix.
13 Extensive wind tunnel studies performed at the Hanford Site show that a mixture of fine-grained
14 soil and pea gravel significantly reduced erosion due to wind forces. Soil/pea gravel armoring
15 can reduce erosion rates from 96.5% to more than 99% at wind speeds of 72, 90 and 108 km/hr
16 (45, 56, and 67 mi/hr) (PNL-8478, "Soil Erosion Rates Caused by Wind and Saltating Sand
17 Stresses in Wind Tunnel"; WHC-EP-0673, "Permanent Isolation Surface Barrier Development
18 Plan"). With the lower reduction value (96%), the wind erosion potential would be 15 cm (6 in.)
19 in 12,500 years. The experience at the Prototype Hanford Barrier ("Quest for the Perfect Cap"
20 [Wing and Gee 1994]) suggests that wind erosion will be negligible within months after the
21 barrier surface is vegetated. Therefore, for all intents and purposes, wind erosion of the silt loam
22 should be minor and is assumed to be so for the WMA C vegetated, closure surface barrier.

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1 The engineered cover system surface will be seeded and fertilized to promote plant growth.
2 Vegetation will minimize erosion and accelerate removal of water from the water storage layer
3 through transpiration. Long-term considerations include periods of drought or fire so erosion
4 and hydrologic modeling studies have assumed a poor stand of vegetation. The vegetation will
5 consist of local plant species based on vegetation studies performed for Hanford disturbed areas.
6

7 **Post-Closure Inadvertent Intrusion Protection.** DOE/RL-93-33 included design criteria 4 and
8 7 listed in Table 3-6 as part of the design of the Modified RCRA Subtitle C Barrier to meet the
9 requirements of 10 CFR 61.42 and 10 CFR 61.52 for the protection of the inadvertent intruder.
10 Additionally, to further deter the inadvertent intrusion of humans into the waste, a marker system
11 will be used to warn future generations of the dangers of the buried waste. Permanent markers
12 that identify the potential exposure hazards will be installed at all corner boundaries of the closed
13 facility. The DOE is expected to maintain active control of the Hanford Site (using fences,
14 patrols, alarms, and monitoring instruments). Site information will be provided on an Internet
15 website, U.S. Geological Survey maps, libraries, and other information repositories that would
16 be readily available to the public. Land-use restrictions and institutional controls will be placed
17 on the closed WMA C facility and its adjacent buffer zone to permanently preclude development
18 until unacceptable risk no longer remains at the site.
19

20 The closed WMA C facility will clearly delineate the boundaries of the surface barrier by
21 providing a distinct contrast with the surrounding terrain. The side slopes are engineered
22 structures that will point to an obvious anthropogenic origin. These distinct side slopes in
23 combination with warning signs are intended to minimize the risk of human intrusion.
24

25 As discussed above, the WMA C engineered surface cover system also contains a bio-intrusion
26 layer consisting of gravel. The function of this layer is to prevent small burrowing animals and
27 rodents from penetrating the underlying cover components and the waste material. Barrier
28 studies at Hanford have shown that a thin layer of gravel is effective in preventing animals and
29 rodents from penetrating underlying waste materials (WHC-EP-0673). The bio-intrusion
30 material will consist of gravel screened from the local available alluvium at the Hanford Site.
31 The alluvium gravels at the Hanford Site are composed of granite, quartz, and other durable
32 minerals that make it ideally suited for long-term applications.
33

34 **3.2.2 Tank Residual Waste Inventory**

35

36 This section summarizes residual waste inventory information and describes the methods and
37 assumptions used to estimate the inventories and concentrations of radionuclides and chemicals
38 in residual waste in the WMA C SSTs and ancillary equipment at closure. The ancillary
39 equipment includes the C-301 catch tank, the 244-CR vault, diversion boxes and pits, and waste
40 transfer pipelines associated with WMA C.
41

42 The following topics are discussed in this section:

- 43 • Major waste types
- 44
45

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- 1 • Updated waste inventory estimates for tanks and ancillary equipment
- 2
- 3 ○ Retrieved tanks with post-retrieval sampling
- 4
- 5 ○ Retrieved tanks without post-retrieval sampling
- 6
- 7 ○ Tanks undergoing retrieval
- 8
- 9 ○ Ancillary Equipment including C-301 catch tank, the 244-CR vault, waste transfer
- 10 pipelines, pits and diversion boxes
- 11
- 12 • Inventory uncertainties.
- 13

14 Tank waste inventories for the 25 chemicals and 46 radionuclides are tracked using a Best-Basis

15 Inventory (BBI) process. A listing of these constituents is provided in Table 3-7. Available

16 analytical data are evaluated to identify which data best represent the waste concentrations in a

17 tank. When analytical data are not available for a chemical or radionuclide, waste concentrations

18 are estimated based on waste process information. Waste volume estimates in the BBI are based

19 on waste-level measurements and/or waste transfer information. In addition to standard

20 chemical and radionuclide BBI inventory estimates, after sampling tank residuals, inventories

21 were developed for primary and secondary constituents in RPP-23403, “Single-Shell Tank

22 Component Closure Data Quality Objectives.”

23

24 As of September, 2014, waste was retrieved from 13 of 16 SSTs in C Farm (C-101, C-103,

25 C-104, C-106, C-107, C-108, C-109, C-110, C-112, C-201, C-202, C-203, and C-204) and was

26 in progress for the remaining 3 tanks (C-102, C-105 and C-111). Only BBI inventory estimates

27 based on pre-retrieval samples and model estimates are currently available for the

28 three unretrieved tanks (i.e., C-102, C-105, and C-111). After waste is retrieved, residual waste

29 is sampled for constituents specified in RPP-23403. Tables 3-8 and 3-9 show primary chemical

30 and radionuclide constituents in RPP-23403.

31

32 **3.2.2.1 Waste Inventory Assumptions.** Key enabling assumptions for current residual

33 inventory estimates for C Farm SSTs and ancillary equipment include the following.

34

- 35 a. For tanks retrieved, the retrieval volumes and inventories documented in applicable
- 36 retrieval data reports or residual inventory reports are the assumed inventories in WMA C
- 37 SSTs at closure (see RPP-RPT-42323, “Hanford C-Farm Tank and Ancillary Equipment
- 38 Residual Waste Inventory Estimates”).
- 39
- 40 b. Radionuclides were decayed to January 1, 2020. Therefore, the radionuclide values
- 41 presented differ from the 2014 BBI values, which are decayed to January 1, 2008 (see
- 42 RPP-RPT-42323).
- 43

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- 1 c. For tanks not yet retrieved (i.e., C-102, C-105, and C-111), it was assumed that, for a
2 lower bound estimate, the minimum volume remaining would be 10 kL (360 ft³). This is
3 the threshold goal for 100-series SSTs specified in the HFFACO.
4
- 5 d. The Hanford Tank Waste Operations Simulator (HTWOS) model is assumed to provide a
6 minimum estimate for threshold residual waste inventory estimates for tanks not yet
7 retrieved (i.e., C-102, C-105, and C-111). This is because HTWOS assumes soluble
8 constituents are mobilized during the retrieval process and largely removed when waste is
9 retrieved to the threshold goal. The HTWOS assumptions are located in
10 HNF-SD-WM-SP-012, "Tank Farm Contractor Operation and Utilization Plan."
11
- 12 e. The current BBI inventory is assumed to provide an upper bound estimate for tanks not
13 yet retrieved (i.e., C-102, C-105, and C-111). These upper bound estimates presented for
14 the tanks not yet retrieved reflect conditions in WMA C as of September 1, 2014.
15
- 16 f. Waste concentrations in ancillary equipment are assumed to be represented by the
17 average concentration of waste in WMA C tanks that have been retrieved.
18

19 This simplifying assumption is made because:
20

- 21 • Little analytical data is available for waste in ancillary equipment,
22
 - 23 • Ancillary equipment was flushed, mobilizing soluble constituents similar to
24 retrieval,
25
 - 26 • Ancillary equipment received waste to or from many of the tanks in a farm, and
27
 - 28 • Process history of waste types and volumes received by different ancillary
29 equipment has not been developed and estimates would be highly uncertain.
30
- 31 g. It is assumed that waste in the C-301 catch tank and 244-CR vault will be retrieved prior
32 to closure (no specific goals or limits have been established for these facilities). Retrieval
33 of 90% of the waste was assumed for these facilities. The average residual
34 concentrations for WMA C tanks retrieved to date was assumed for these facilities.
35
- 36 h. It was assumed that the waste was or will be flushed from pits and diversion boxes and
37 the primary residual waste remaining at closure will be limited to waste adsorbed to
38 concrete surfaces with waste penetration to a depth of 0.04 cm (0.0157 in.) (RPP-15043,
39 "Single-Shell Tank System Description").
40
- 41 i. It was assumed that the majority of waste transfer pipelines are 5% full of waste except
42 for a plugged line and cascade lines which are assumed to be full. The technical basis for
43 these assumptions and the associated pipeline lengths and estimated waste volumes are
44 given in RPP-PLAN-47559.
45

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Table 3-7. Standard Best-Basis Inventory Constituents.

Chemicals		Radionuclides		
Al	Na	³ H	¹³⁴ Cs	²³⁴ U
Bi	Ni	¹⁴ C	¹³⁷ Cs	²³⁵ U
Ca	NO ₂	⁵⁹ Ni	^{137m} Ba	²³⁶ U
Cl	NO ₃	⁶⁰ Co	¹⁵¹ Sm	²³⁷ Np
CO ₃	Oxalate	⁶³ Ni	¹⁵² Eu	²³⁸ Pu
Cr	Pb	⁷⁹ Se	¹⁵⁴ Eu	²³⁸ U
F	PO ₄	⁹⁰ Sr	¹⁵⁵ Eu	²³⁹ Pu
Fe	Si	⁹⁰ Y	²²⁶ Ra	²⁴⁰ Pu
Hg	SO ₄	⁹³ Zr	²²⁷ Ac	²⁴¹ Am
K	Sr	^{93m} Nb	²²⁸ Ra	²⁴¹ Pu
La	Total organic carbon	⁹⁹ Tc	²²⁹ Th	²⁴² Cm
Mn	U-TOTAL	¹⁰⁶ Ru	²³¹ Pa	²⁴² Pu
	Zr	^{113m} Cd	²³² Th	²⁴³ Am
		¹²⁵ Sb	²³² U	²⁴³ Cm
		¹²⁶ Sn	²³³ U	²⁴⁴ Cm
		¹²⁹ I		

1
2 **3.2.2.2 Major Waste Types.** The residual waste in WMA C at closure will be contained in
3 tanks, vaults, pits/boxes, and waste transfer pipelines. The waste originally stored in these tanks
4 and ancillary equipment consisted of supernate and sludge from the processing of irradiated
5 uranium fuel. Supernate is free-standing liquid from the waste processing operations and sludge
6 is precipitate from the supernate.

7
8 Tables 3-10 and 3-11 show waste types and processes that generated wastes transferred to
9 C Farm. These processes and the waste types generated are discussed in HNF-SD-WM-TI-740,
10 “Standard Inventories of Chemicals and Radionuclides in Hanford Tank Wastes.” Table 3-12
11 shows the principal types of sludge remaining in the C Farm tanks and ancillary equipment. The
12 waste consists of a large array of chemicals and radionuclides. Process knowledge-based waste
13 type composition estimates based on reactor fuel irradiation records and process plant records are
14 provided in RPP-19822, “Hanford Defined Waste Model – Revision 5.0.”

15
16 **3.2.2.3 Residual Waste Inventory Estimates.** Residual inventory estimates used in this PA
17 were determined based on information and conditions as of September 2014. Inventory
18 estimates were developed for 1) residuals in retrieved tanks with post-retrieval sampling,
19 2) residuals in retrieved tanks without post-retrieval sampling, 3) residuals in tanks undergoing
20 retrieval and 4) post-retrieval residual inventory estimates for ancillary equipment, including:

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- 1 C-301 catch tank, 244-CR vault tanks, and sumps, pits, diversion boxes, and waste transfer
 2 pipelines. These inventory estimates are reported in Tables 3-13, 3-14, 3-15, 3-16, and 3-17.
 3

Table 3-8. Primary Chemical Constituents.

Inorganic Constituents			
Acetate – C ₂ H ₃ O ₂ ⁻	Chromium – Cr	Iron – Fe	pH
Aluminum – Al	Cobalt – Co	Lead – Pb	Selenium – Se
Ammonium – NH ₄ ⁺	Copper – Cu	Manganese – Mn	Silver – Ag
Antimony – Sb	Cyanide – CN ⁻	Mercury – Hg	Strontium – Sr
Arsenic – As	Ferrocyanide – Fe(CN) ₆ ⁴⁻	Nickel – Ni	Thallium – Tl
Barium – Ba	Fluoride – F ⁻	Nitrate – NO ₃ ⁻	Uranium – U
Beryllium – Be	Formate – CHO ₂ ⁻	Nitrite – NO ₂ ⁻	Vanadium – V
Cadmium – Cd	Glycolate – C ₂ H ₃ O ₃ ⁻	Oxalate – C ₂ O ₄ ²⁻	Zinc – Zn
Organic Constituents			
1,1,2-Trichloroethylene	4-Methyl-2-pentanone (MIBK)	m-Xylene	Polychlorinated biphenyls
2-Butanone (MEK)	Xylenes (Mixed isomers of o-, m-, and p-)	p-Xylene	
2-Propanone (Acetone)	o-Xylene	Tributyl phosphate	

Reference: RPP-23403, “Single-Shell Tank Component Closure Data Quality Objectives.”

- 4
5

Table 3-9. Primary Radiological Constituents.

Cesium 137 – ¹³⁷ Cs	Technetium 99 – ⁹⁹ Tc	Plutonium 238 – ²³⁸ Pu
Cobalt 60 – ⁶⁰ Co	Antimony 125 – ¹²⁵ Sb	Plutonium 239/240 – ^{239/240} Pu
Europium 152 – ¹⁵² Eu	Selenium 79 – ⁷⁹ Se	Plutonium 241 – ²⁴¹ Pu
Europium 154 – ¹⁵⁴ Eu	Tin 126 – ¹²⁶ Sn	Americium 241 – ²⁴¹ Am
Europium 155 – ¹⁵⁵ Eu	Uranium 233 – ²³³ U	Curium 242 – ²⁴² Cm
Carbon 14 – ¹⁴ C	Uranium 234 – ²³⁴ U	Curium 243 – ²⁴³ Cm
Tritium – ³ H	Uranium 235 – ²³⁵ U	Curium 244 – ²⁴⁴ Cm
Iodine 129 – ¹²⁹ I	Uranium 236 – ²³⁶ U	Thorium 228 – ²²⁸ Th
Nickel 63 – ⁶³ Ni	Uranium 238 – ²³⁸ U	Thorium 230 – ²³⁰ Th
Strontium 90 – ⁹⁰ Sr	Neptunium 237 – ²³⁷ Np	Thorium 232 – ²³² Th

Reference: RPP-23403, “Single-Shell Tank Component Closure Data Quality Objectives,” Rev. 5.

- 6

Table 3-10. Waste Types Received into 241-C 100-Series Tanks (1956 through 1978).

Year	C-101	C-102	C-103	C-104	C-105	C-106	C-107	C-108	C-109	C-110	C-111	C-112
1956	TFeCN			CW	CW					OWW	OWW	TFeCN
1957			PSN	CW	CW	PSN/ OWW		TFeCN	TFeCN		CW/ TFeCN	TFeCN
1958				CW	CW							
1959					CW				CW		CW	
1960	CW	CW	CW		CW			CW			CW	CW
1961		CW					CW	CW			CW	HS
1962		CW					CW		HS		HS	HS
1963	PSN	CW	PSN		PSN	PSN					HS	
1964	PSN	CW					HS		HS		HS	
1965		CW	PSN				HS	HS	HS			
1966		TH/CW	PSN				BNW/HS		HS			
1967		CW					HS					
1968		CW/OWW			PSN							
1969		OWW		OWW	PSN	PSS						
1970			IX	TH/OWW/PSN	PSN/RSN	PSS	IX	OWW/IX	IX	IX		IX
1971			IX	CW/OWW	PSS	PSS						
1972			CW/OWW	CW/OWW	PSS					IX		
1973			Misc	Misc	PSS		Misc	Misc				
1974			Misc	Misc	PSS	BL						
1975			Misc	Misc	PSS	BL						
1976			Misc	Misc	PSS	BL						
1977						BL						
1978						BL						

Definitions:

Colors in table are used to highlight each waste type

BL B Plant strontium processing wastes and miscellaneous wastes

CW Cladding (coating) waste from Plutonium Uranium Extraction (PUREX) or Reduction-Oxidation (REDOX) Plants

HS 201-C Hot Semiworks waste

IX Cesium denuded waste from ion exchange process in B Plant

Misc Sources may include research waste from Battelle Northwest (i.e., **BNW**) which is now Pacific Northwest National Laboratory, reactor decontamination waste, etc.

OWW Organic Wash Waste from PUREX Plant

PSN PUREX high-level waste (HLW) supernate

PSS PUREX Sludge Supernate derived from washing PUREX HLW sludges in 244-AR Vault or 241-A and 241-AX tanks

RSN REDOX HLW Supernate

TFeCN Ferrocyanide waste from 244-CR vault treatment of tributyl phosphate waste

TH Thorium process waste from PUREX Plant

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Table 3-11. Waste Types in C-200 Series Tanks.

Waste Type	241-C-201	241-C-202	241-C-203	241-C-204
Metal Waste – Addition from B Plant	November 1947 – December 1948			
Metal Waste Supernate – Removal to 241-C-106	December 1953			
Metal Waste Supernate – Removal to 241-C-104	None	None	None	7,000 gallons 11/1954
Metal Waste Sluicing to 244-CR Process Tank Vault	2/15/1954 – 3/17/1954	1/9/1954 – 1/14/1954	1/15/1954 – 1/28/1954	1/1955 – 2/1955
Hot Semiworks – PUREX process waste (5/1955 – 3/1956) Process equipment and facility flushes for modifications	5/1955 – 11/1955	11/1955 – 5/1956	12/1955 – 11/1956 4/1956 – 11/1956	12/1955 – 11/1956 4/1956 – 11/1956
Supernate Removal			1/1970 – 3/1970	
Supernate Removal	4/1970 – 6/1970			
Supernate Removal				7/1977
Supernate Removal	10/1980			

1
2
3**Table 3-12. Current Waste Types in 241-C Farm Tanks.**

Waste Type	Description	Tanks
AR	Water washed PUREX sludge (1967-1976)	C-103, 106
BL	B Plant Low activity waste (1963-1972)	C-106
1C	First cycle BiPO ₄ coating waste (1944-1956)	C-107, 109, 110, 111, 112
CWP1	PUREX aluminum cladding waste (1956-1960)	C-101, 102, 103, 104, 105, 106, 111, 112
CWP2	PUREX aluminum cladding waste (1961-1972)	C-102, 104, 107, 112
CWZr1	PUREX/REDOX zirconium cladding waste (1968-1972)	C-102, 104
HS	Hot Semiworks waste (1961-1968)	C-111, 112, 201, 202, 203, 204
MW1	BiPO ₄ Metal Waste (1944-1949)	C-102
OWW3	PUREX organic wash waste (1968-1972)	C-104
SRR	Strontium recovery waste (1969-1985)	C-107
TBP (UR)	Tributyl phosphate /Uranium Recovery Waste (1952-1957)	C-101, 102, 105, 106
TFeCN	Ferrocyanide sludge (1955-1958)	C-111, 112
TH1	Thoria process waste (1966)	C-102
TH2	Thoria process waste (1970)	C-104

BiPO₄ = bismuth phosphate
 PUREX = Plutonium-Uranium Extraction (facility)

REDOX = Reduction-Oxidation (S Plant)

4
5
6
7

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1 Inventory estimates for other constituents for which analytical results are available are reported
2 in Appendix D of RPP-RPT-42323. These include primary analytes in RPP-23403 shown in
3 Tables 3-8 and 3-9 and secondary constituents in the data quality objectives (DQO) document
4 (RPP-23403). Additional discussion and details for current residual inventory estimates are
5 provided in RPP-RPT-42323.

6
7 Concentrations for BBI constituents for the SSTs were calculated by dividing the inventories by
8 associated volumes shown in the respective residual inventory tables (Tables 3-13 and 3-14).
9 This calculation provides average concentrations for sludge, interstitial liquids and supernate and
10 for multiple waste types in a tank. Where available, concentrations are based on analytical
11 results. As of September 2014, analytical results were obtained for 10 of the 13 SSTs retrieved
12 for constituents shown in Tables 3-8 and 3-9.

13
14 **3.2.2.3.1 Retrieved Tanks with Post-Retrieval Sampling.** Inventory estimates for the
15 10 SSTs (C-103, C-104, C-106, C-108, C-109, C-110, C-201, C-202, C-203, and C-204) for
16 which retrieval operations have been completed and post-retrieval samples have been obtained
17 are based on the BBI. As of September 2014, waste volume estimates were completed using a
18 camera/computer-aided design (CAD) modeling system (CCMS) and post-retrieval residual
19 sampling and analysis was completed for these 10 SSTs. In addition to standard chemical and
20 radionuclide BBI inventory estimates, inventories were developed for many other constituents
21 after sampling tank residuals.

22
23 The base case inventory for these tanks is the average BBI estimate and the upper bound
24 inventory is the upper 95% confidence interval for the mean inventory. These inventories are
25 provided in Tables 3-13 and 3-16.

26
27 Average and upper limit concentrations for these tanks for constituents specified in RPP-23403
28 are shown in Appendix D of RPP-RPT-42323.

29
30 **3.2.2.3.2 Retrieved Tanks without Post-Retrieval Sampling.** Inventory estimates for the
31 three SSTs (C-101, C-107 and C-112) for which retrieval operations have been completed, but
32 post-retrieval samples have not been obtained, are also based on the BBI and CCMS estimates.
33 However, the basis for waste composition estimates for these tanks varies. For tanks C-101 and
34 C-107 the BBI inventory estimates are based on pre-retrieval sample results, sample-based
35 templates and process knowledge. For tank C-112, the BBI inventory estimates are based on
36 in-process transfer samples representative of the C1 waste type and sample and process
37 knowledge templates. Statistical uncertainties were not estimated for inventories based on
38 process knowledge.

39
40 The base case inventory for retrieved tanks without post-retrieval sampling is the average BBI
41 estimate. Because many of the constituents are not sample based, an upper bound inventory
42 could not be estimated for many constituents for these tanks. It is believed that the concentration
43 and inventories of soluble constituents will be lower than those currently estimated by the BBI.
44 Inventory estimates for these tanks will be adjusted as needed, after post-retrieval sampling and
45 analyses are completed. The inventories for tanks in this category are provided in Table 3-13;
46 average waste concentrations are shown in Appendix B of RPP-RPT-42323.

Table 3-13a. 241-C Tank Farm Residual Inventory Estimates for Retrieved Tanks with Post-Retrieval Sampling. (sheet 1 of 2)

Tanks Retrieved (BBI average) ^a	241-C-101 ^b	241-C-103	241-C-104	241-C-106	241-C-107 ^b	241-C-108	241-C-109	241-C-110	241-C-112 ^b	241-C-201	241-C-202	241-C-203	241-C-204
Residual Volume (kL [kgal])	18.9(4.99)	9.57(2.53)	7.2(1.9)	10.49(2.77)	53(14)	12.9(3.4)	7.6(2.0)	8(2.1)	48(12.7)	0.6(0.16)	0.6(0.16)	0.5(0.13)	0.5(0.13)
Total Radionuclides (Ci) ^c	7.30E+03	1.47E+04	1.43E+04	1.00E+05	6.37E+04	2.67E+03	4.75E+03	5.28E+03	1.92E+03	4.10E+02	7.25E+02	3.50E+02	2.33E+02
¹⁰⁶ Ru	9.11E-20	1.72E-16	2.14E-10	8.59E-10	8.85E-17	7.01E-17	4.86E-17	1.38E-17	6.52E-17	2.82E-11	2.87E-11	2.35E-11	2.20E-11
^{113m} Cd	1.47E-03	1.49E-02	5.11E-02	2.13E+00	2.50E-03	1.97E-03	1.37E-03	3.89E-04	1.84E-03	5.77E-04	5.88E-04	4.80E-04	4.50E-04
¹²⁵ Sb	9.36E-07	6.96E-07	9.60E-01	3.62E-03	1.31E-06	1.04E-06	7.20E-07	2.04E-07	9.70E-07	5.39E-05	5.49E-05	4.50E-05	4.21E-05
¹²⁶ Sn	5.13E-04	5.27E-05	8.81E-03	1.76E+00	4.94E-04	3.91E-04	2.71E-04	2.38E-02	3.65E-04	1.10E-04	1.13E-04	9.21E-05	8.61E-05
¹²⁹ I	5.55E-05	3.00E-03	4.84E-04	6.31E-04	4.07E-02	3.81E-05	2.65E-05	2.65E-04	3.57E-05	4.57E-07	7.35E-06	1.47E-05	3.57E-07
¹³⁴ Cs	2.01E-09	3.78E-09	7.18E-06	1.54E-05	2.59E-10	2.05E-10	1.42E-10	4.04E-11	1.92E-10	4.13E-08	4.22E-08	3.46E-08	3.22E-08
¹³⁷ Cs	3.61E+02	6.07E+02	6.22E+02	1.00E+03	2.32E+03	8.57E+01	4.31E+01	2.02E+01	7.66E+02	7.01E+00	6.18E+00	9.10E+00	4.13E+00
^{137m} Ba	3.22E+02	5.41E+02	5.54E+02	8.95E+02	2.06E+03	7.59E+01	3.84E+01	1.80E+01	6.80E+02	6.25E+00	5.51E+00	8.09E+00	3.67E+00
¹⁴ C	2.76E-03	6.99E-03	3.08E-03	8.21E-03	2.16E-02	8.18E-03	7.65E-04	1.51E-03	1.60E-02	7.64E-04	2.03E-04	1.66E-04	1.88E-04
¹⁵¹ Sm	4.00E+00	4.30E-01	3.17E+03	7.82E+03	1.04E+04	6.66E+00	4.65E+00	1.32E+00	6.25E+00	2.39E+01	2.43E+01	1.99E+01	1.86E+01
¹⁵² Eu	6.38E-05	2.58E-05	3.54E-02	2.02E+00	1.35E-04	1.07E-04	7.41E-05	2.11E-05	1.00E-04	2.10E-03	2.14E-03	1.75E-03	1.64E-03
¹⁵⁴ Eu	2.77E-03	1.41E+00	1.57E+00	2.25E+01	5.70E-03	4.52E-03	3.13E-03	8.89E-04	4.22E-03	9.42E-02	9.61E-02	1.50E-02	5.62E-02
¹⁵⁵ Eu	4.69E-04	4.37E-01	2.29E-01	7.65E+00	8.66E-04	6.84E-04	4.74E-04	1.35E-04	6.39E-04	1.45E-02	1.48E-02	1.81E-02	1.13E-02
²²⁶ Ra	5.90E-07	1.54E-08	3.24E-07	5.13E-04	5.95E-07	4.73E-07	3.26E-07	9.27E-08	4.40E-07	1.00E-09	1.02E-09	8.40E-10	7.86E-10
²²⁷ Ac	1.58E-06	6.39E-08	1.11E-05	1.74E-03	6.20E-06	7.78E-07	3.40E-06	9.62E-07	4.57E-06	3.45E-09	3.51E-09	2.87E-09	2.69E-09
²²⁸ Ra	2.64E-13	4.70E-05	8.73E-04	1.32E-04	9.70E-04	3.70E-06	2.06E-12	5.85E-13	2.78E-12	9.51E-07	9.70E-07	4.48E-07	3.35E-06
²²⁹ Th	1.33E-10	2.60E-11	8.56E-08	1.91E-05	1.89E-09	1.50E-09	1.04E-09	2.95E-10	1.40E-09	1.18E-11	1.20E-11	9.81E-12	9.17E-12
²³⁰ Th ^d	—	—	—	9.38E-04	—	—	—	—	—	—	—	—	—
²³¹ Pa	2.48E-08	1.66E-07	7.47E-05	2.53E-03	3.83E-05	3.02E-05	2.10E-05	5.96E-06	2.82E-05	6.79E-09	6.93E-09	5.67E-09	5.30E-09
²³² Th	1.12E-12	1.99E-04	3.70E-03	5.60E-04	4.11E-03	1.57E-05	8.72E-12	2.48E-12	1.18E-11	4.03E-06	4.11E-06	1.90E-06	1.42E-05
²³² U	1.75E-06	4.29E-06	3.53E-02	4.87E-04	2.20E-06	4.50E-07	9.94E-08	1.91E-08	4.50E-07	2.25E-06	2.00E-06	6.60E-06	4.93E-06
²³³ U	1.71E-07	5.85E-03	2.18E+00	1.82E-03	2.15E-07	4.10E-08	9.69E-09	1.86E-09	4.39E-08	1.14E-05	1.02E-05	3.37E-05	2.51E-05
²³⁴ U	1.69E-01	1.36E-02	4.17E-01	9.40E-04	2.07E-01	3.25E-02	9.35E-03	2.64E-03	4.23E-02	3.65E-02	3.52E-02	1.13E-01	8.27E-02
²³⁵ U	7.54E-03	7.10E-04	1.98E-02	3.86E-05	9.24E-03	1.82E-03	4.01E-04	1.14E-04	1.89E-03	1.48E-03	1.42E-03	4.79E-03	3.42E-03
²³⁶ U	1.93E-03	3.74E-04	4.85E-03	1.73E-05	2.31E-03	2.85E-04	9.61E-05	2.93E-05	4.73E-04	5.23E-04	3.52E-04	8.33E-04	5.13E-04
²³⁷ Np	3.45E-04	1.35E-02	7.97E-02	5.41E-02	2.08E-04	2.17E-05	6.46E-04	1.09E-03	1.54E-04	3.42E-03	2.90E-03	2.70E-05	2.16E-02
²³⁸ Pu	1.13E-01	1.30E+00	5.89E-01	2.38E+00	8.05E-01	4.37E-03	1.56E-02	1.56E-02	3.59E-02	4.42E-01	3.99E-01	1.36E-02	2.76E-04

Table 3-13a. 241-C Tank Farm Residual Inventory Estimates for Retrieved Tanks with Post-Retrieval Sampling. (sheet 2 of 2)

Tanks Retrieved (BBI average) ^a	241-C-101	241-C-103	241-C-104	241-C-106	241-C-107	241-C-108	241-C-109	241-C-110	241-C-112	241-C-201	241-C-202	241-C-203	241-C-204
²³⁸ U	1.72E-01	1.64E-02	4.39E-01	9.02E-04	2.11E-01	4.03E-02	9.53E-03	2.59E-03	4.32E-02	3.69E-02	3.28E-02	1.09E-01	8.13E-02
²³⁹ Pu	1.83E+01	4.99E+00	5.15E+00	1.67E+01	1.30E+02	6.68E-01	4.01E-01	1.17E+00	5.79E+00	1.58E+01	1.43E+01	4.86E-01	9.84E-03
²⁴⁰ Pu	1.96E+00	1.04E+00	1.55E+00	3.57E+00	1.42E+01	7.27E-02	4.36E-02	1.27E-01	6.29E-01	3.40E+00	3.08E+00	1.05E-01	2.12E-03
²⁴¹ Am	9.91E+00	4.83E+00	8.46E+00	6.38E+01	3.70E+02	9.46E-01	3.71E-01	4.94E-02	9.42E-01	2.46E+00	1.21E+00	3.16E-02	3.16E-03
²⁴¹ Pu	1.54E+00	1.80E+00	1.14E+01	1.84E+01	1.10E+01	7.91E-02	5.09E-01	3.58E-01	4.91E-01	8.36E+00	7.52E+00	2.58E-01	5.21E-03
²⁴² Cm	2.23E-03	5.73E-05	3.13E-02	1.45E-01	6.09E-02	1.59E-04	6.17E-05	8.75E-06	1.54E-04	8.30E-02	4.01E-02	1.04E-03	1.04E-04
²⁴² Pu	2.70E-05	3.24E-05	1.97E-02	4.16E-04	1.97E-04	1.01E-06	6.07E-07	1.77E-06	8.76E-06	1.60E-04	1.45E-04	4.94E-06	9.98E-08
²⁴³ Am	1.43E-03	3.70E-05	5.25E-03	3.05E-03	3.86E-02	9.78E-05	3.91E-05	5.54E-06	9.72E-05	9.76E-04	4.71E-04	1.22E-05	1.22E-06
²⁴³ Cm	1.86E-05	7.66E-07	3.64E-03	5.55E-02	5.02E-04	1.50E-06	5.09E-07	7.22E-08	1.26E-06	3.10E-03	1.50E-03	3.88E-05	3.87E-06
²⁴⁴ Cm	3.32E-04	1.52E-05	6.69E-02	7.39E-01	8.95E-03	2.96E-05	9.09E-06	1.29E-06	2.25E-05	5.55E-02	2.68E-02	6.95E-04	6.95E-05
³ H	2.45E-02	3.98E-03	9.32E-03	4.17E-03	1.44E-02	1.94E-02	3.51E-03	1.80E-03	1.06E-02	1.57E-04	1.60E-04	1.31E-04	1.13E-04
⁵⁹ Ni	7.23E-04	1.12E-01	8.64E-02	1.05E+01	1.18E-03	9.30E-04	6.46E-04	1.83E-04	8.69E-04	4.07E-03	4.16E-03	3.40E-03	3.18E-03
⁶⁰ Co	1.76E-04	1.83E-02	4.66E-01	2.23E+00	9.14E-04	7.22E-04	5.02E-04	1.42E-04	6.75E-04	2.37E-03	2.44E-03	2.15E-03	1.86E-03
⁶³ Ni	5.53E-02	1.86E+01	9.95E+01	6.53E+01	1.46E-01	2.80E+00	8.78E-01	4.08E-01	1.08E-01	8.33E-01	2.00E-01	5.54E-02	1.46E-02
⁷⁹ Se	2.80E-04	2.64E-05	8.56E-03	9.57E-03	2.70E-04	1.62E-03	1.48E-04	4.21E-05	1.99E-04	5.49E-05	5.61E-05	4.58E-05	4.29E-05
⁹⁰ Sr	3.29E+03	6.78E+03	4.89E+03	4.50E+04	2.42E+04	1.25E+03	2.33E+03	2.62E+03	2.28E+02	1.71E+02	3.31E+02	1.56E+02	1.03E+02
⁹⁰ Y	3.29E+03	6.78E+03	4.89E+03	4.50E+04	2.42E+04	1.25E+03	2.33E+03	2.62E+03	2.28E+02	1.71E+02	3.31E+02	1.56E+02	1.03E+02
^{93m} Nb	1.83E-05	3.69E-04	3.16E-02	5.92E+00	8.45E-02	4.80E-02	4.64E-02	1.32E-02	6.26E-02	7.46E-04	7.64E-04	6.26E-04	5.84E-04
⁹³ Zr	3.35E-05	7.03E-04	6.24E-02	1.04E+01	1.55E-01	1.22E-01	8.45E-02	2.41E-02	1.14E-01	1.46E-03	1.49E-03	1.22E-03	1.14E-03
⁹⁹ Tc	4.34E-02	4.48E-02	3.04E-01	1.64E-01	2.14E+00	4.87E-02	8.77E-03	4.46E-02	1.69E+00	2.63E-03	2.50E-03	2.32E-03	3.18E-03

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a September 1, 2014 Best-Basis Inventory (BBI), includes tank 241-C-106 for which retrieval completion is under review. Note: for less than detect values; BBI mean uses less than detect values or process knowledge estimate, whichever is lower.

^b Inventories estimated without post-retrieval sampling.

^c Radionuclides are decayed to January 1, 2020 for 241-C Tank Farm closure assessments.

^d Thorium-230 is not a standard BBI constituent but is included for Performance Assessment modeling estimates. Only the tank 241-C-106 nominal inventory based on analytical results is presented. Concentrations for other tanks sampled were below detection limits.

Table 3-13b. 241-C Tank Farm Residual Inventory Estimates for Retrieved Tanks with Post-Retrieval Sampling.

Tanks Retrieved (BBI average)^a	241-C-101^b	241-C-103	241-C-104	241-C-106	241-C-107^b	241-C-108	241-C-109	241-C-110	241-C-112^b	241-C-201	241-C-202	241-C-203	241-C-204
Residual Volume (kL [kgal])	18.9 [4.99]	9.57 [2.53]	7.2 [1.9]	10.49 [2.77]	53 [14]	12.9 [3.4]	7.6 [2.0]	8 [2.1]	48 [12.7]	0.6 [0.16]	0.6 [0.16]	0.5 [0.13]	0.5 [0.13]
Total Chemicals (kg)	2.00E+04	4.15E+03	4.79E+03	1.90E+03	2.74E+04	9.05E+03	4.97E+03	4.87E+03	2.64E+04	4.55E+02	3.96E+02	5.08E+02	4.57E+02
Al	7.93E+01	3.63E+03	1.14E+03	3.82E+02	1.98E+03	3.47E+03	2.15E+03	1.29E+03	3.32E+02	4.11E+00	8.48E+00	0.00E+00	5.88E+00
Bi	2.23E+01	9.49E-05	2.91E+00	2.94E+00	1.02E+03	7.56E+01	1.98E+00	3.63E+01	1.32E+03	6.10E-01	6.34E-01	1.29E+00	0.00E+00
Ca	1.15E+02	2.17E+01	1.35E+01	1.18E+02	5.04E+01	2.40E+01	1.56E+01	5.84E+00	6.44E+01	6.76E+00	7.12E+00	2.02E+00	5.90E-01
Cl	6.17E+01	1.94E-01	5.95E-01	6.14E+00	5.99E+01	9.01E-02	6.46E-02	6.26E-01	7.86E+01	2.93E-01	2.87E-01	5.86E-02	5.58E-03
Cr	7.23E+00	2.38E+00	3.06E+00	3.78E+00	5.54E+01	6.31E-01	1.76E-01	1.12E+00	5.78E+01	1.22E+01	9.09E+00	2.60E+00	1.36E+00
F	3.46E+01	1.62E-01	1.54E+01	5.43E-01	6.05E+02	1.21E+02	9.68E+01	1.38E+02	7.09E+02	2.69E+00	2.26E+00	1.64E+00	8.05E-03
Fe	8.77E+02	1.19E+02	3.24E+02	2.07E+02	4.37E+03	2.82E+02	9.28E+01	1.90E+02	7.02E+02	1.10E+02	8.70E+01	1.28E+01	3.21E+01
Hg	2.98E+00	1.06E+00	1.35E+00	1.93E+00	3.78E+00	2.03E-02	1.84E-02	1.07E-01	2.63E-02	1.07E-01	2.87E-01	2.23E-03	1.47E-01
K	8.68E+00	3.60E+00	1.31E+00	1.77E+01	2.58E+01	2.74E+00	2.61E-01	4.46E-01	2.21E+01	8.91E-01	9.09E-01	1.83E+00	2.02E+00
La	1.56E+00	1.82E-01	2.34E-02	2.44E+00	1.03E+01	1.32E-02	1.20E-01	9.98E-03	1.18E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Mn	7.14E+00	4.42E+00	4.29E+01	5.49E+02	1.93E+02	4.08E+00	5.63E-01	7.61E-01	6.52E+00	1.90E+01	1.69E+01	5.13E-01	2.39E-01
Na	4.80E+03	9.60E+01	1.15E+03	1.88E+02	6.13E+03	3.27E+03	1.30E+03	1.20E+03	6.90E+03	4.91E+01	4.58E+01	5.59E+01	3.33E+01
Ni	3.27E+00	4.58E+00	6.00E+00	3.02E+01	9.86E+01	7.45E+01	1.33E+01	4.13E-01	1.46E+00	6.15E+00	7.28E+00	2.04E-01	8.01E-01
NO ₂	5.64E+02	4.82E-01	5.06E+00	4.14E+01	2.15E+03	5.78E+00	3.83E+00	2.74E+00	6.75E+02	5.27E-01	4.52E-01	9.94E-01	3.13E-02
NO ₃	8.20E+03	8.71E-01	9.38E+00	3.48E+01	3.59E+03	9.16E+00	4.52E+00	6.73E+00	8.76E+03	1.35E+00	1.25E+00	3.76E+00	2.22E-02
Pb	2.07E+01	8.50E+00	6.48E+00	2.56E+01	3.62E+02	1.71E+01	5.39E+00	5.62E+00	1.36E+01	6.25E+00	5.84E+00	3.07E+00	1.02E+00
PO ₄	3.79E+03	2.99E+01	4.28E+01	9.00E+01	4.74E+03	1.18E+03	9.82E+02	1.40E+03	4.83E+03	5.46E+01	3.46E+01	7.24E+01	7.96E+01
Si	2.40E+01	1.27E+02	1.31E+02	1.60E+01	1.02E+02	8.78E+01	2.79E+01	2.05E+01	4.28E+02	6.99E+00	8.60E+00	2.01E+00	7.33E+00
SO ₄	7.71E+02	2.16E+00	1.15E+00	3.90E+00	5.17E+02	2.93E+00	2.86E+00	7.46E+00	9.32E+02	3.66E+00	4.01E-01	6.58E-01	1.28E-02
Sr	2.34E+01	2.41E+00	9.35E-01	1.83E+00	1.71E+01	1.97E+01	4.91E-01	5.63E+01	1.00E+01	9.09E-01	1.22E+00	2.30E-01	3.67E-01
Total Inorganic Carbon as CO ₃	6.57E+01	1.68E+01	4.77E+02	7.58E+01	6.45E+02	2.77E+02	2.03E+02	4.89E+02	4.12E+02	3.36E+01	3.43E+01	1.50E+01	1.41E+01
Total Organic Carbon	3.00E+01	1.25E+01	6.53E+01	9.07E+01	4.16E+01	3.96E+00	3.38E+01	1.20E+01	3.66E+01	2.43E+01	2.48E+01	4.47E+00	3.54E+01
UTOTAL	5.16E+02	4.91E+01	1.32E+03	2.70E+00	6.32E+02	1.21E+02	2.86E+01	5.49E+00	1.29E+02	1.11E+02	9.88E+01	3.26E+02	2.43E+02
Zr	3.79E-01	1.33E+01	2.49E+01	2.79E+00	2.80E+00	5.98E-01	7.05E+00	3.62E-01	9.53E+00	1.02E-02	9.45E-02	1.05E-01	0.00E+00

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a September 1, 2014 Best-Basis Inventory (BBI), includes tank 241-C-106 for which retrieval completion is under review. 95% Confidence Interval = Mean + 2 × Standard Deviation (Closure mean for tanks with closure reports, BBI mean for tanks 241-C-101, 241-C-107 and 241-C-112: no closure report). Difference between closure mean and BBI mean: Closure mean uses less than detect values in inventory estimates; BBI mean uses less than detect values or process knowledge estimate, whichever is lower. As a result, closure means may be higher than BBI means for some constituents.

^b Inventories estimated without post-retrieval sampling.

RPP-ENV-58782, Rev. 0

Table 3-14a. 241-C Tank Farm Residual Inventory Estimates for Tanks Undergoing Retrieval. (2 sheets)

Base Case for Tanks not Retrieved ^a	241-C-102	241-C-105	241-C-111
Residual Volume (kL [kgal])	10.2 [2.69]	48.0 [12.7]	132 [34.9]
Total Radionuclides (Ci) ^b	9.19E+02	6.74E+04	6.24E+05
¹⁰⁶ Ru	1.71E-13	6.76E-16	7.13E-10
^{113m} Cd	1.78E-02	5.85E-02	5.99E-02
¹²⁵ Sb	1.27E-05	2.89E-06	1.37E-03
¹²⁶ Sn	1.83E-04	2.93E-04	6.72E-03
¹²⁹ I	2.56E-03	8.93E-03	1.41E-02
¹³⁴ Cs	1.54E-07	1.52E-08	1.42E-06
¹³⁷ Cs	8.07E+01	5.07E+03	7.14E+03
^{137m} Ba	8.07E+01	4.52E+03	6.36E+03
¹⁴ C	9.88E-04	4.85E-02	1.04E-01
¹⁵¹ Sm	9.72E-01	2.36E+00	6.39E+02
¹⁵² Eu	1.26E-04	1.12E-04	5.38E-02
¹⁵⁴ Eu	1.36E-01	4.67E-03	2.41E+00
¹⁵⁵ Eu	2.62E-02	6.07E-04	3.70E-01
²²⁶ Ra	2.88E-07	1.59E-07	4.51E-06
²²⁷ Ac	1.93E-02	5.16E-07	1.82E-05
²²⁸ Ra	3.64E-01	2.36E-13	6.54E-12
²²⁹ Th	1.06E-02	1.25E-10	3.56E-09
²³¹ Pa	2.12E-03	6.56E-07	4.99E-05
²³² Th	2.29E-02	9.98E-13	2.77E-11
²³² U	2.83E-02	8.61E-06	2.22E-05
²³³ U	2.17E+00	5.01E-07	4.80E-05
²³⁴ U	1.13E-01	2.38E-01	7.74E-01
²³⁵ U	4.27E-03	1.02E-02	3.37E-02
²³⁶ U	1.43E-03	5.16E-03	1.32E-02
²³⁷ Np	5.16E-05	1.93E-04	3.32E-03
²³⁸ Pu	1.48E+00	7.48E-01	1.70E+00
²³⁸ U	9.78E-02	2.44E-01	7.88E-01
²³⁹ Pu	6.49E+01	5.27E+01	9.45E+01

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Table 3-14a. 241-C Tank Farm Residual Inventory Estimates for Tanks Undergoing Retrieval. (2 sheets)

Base Case for Tanks not Retrieved ^a	241-C-102	241-C-105	241-C-111
²⁴⁰ Pu	1.55E+01	1.04E+01	1.85E+01
²⁴¹ Am	2.12E+01	2.83E+01	8.32E+01
²⁴¹ Pu	4.87E+01	1.75E+01	3.54E+01
²⁴² Cm	1.15E-03	1.01E-03	6.21E-02
²⁴² Pu	9.00E-04	3.13E-04	6.54E-04
²⁴³ Am	7.93E-04	6.71E-04	1.15E-02
²⁴³ Cm	6.22E-05	9.09E-06	1.82E-03
²⁴⁴ Cm	1.28E-03	1.56E-04	3.26E-02
³ H	2.15E-05	4.08E+00	2.58E+00
⁵⁹ Ni	1.62E-01	4.40E-01	1.40E+00
⁶⁰ Co	2.14E-01	6.82E-01	1.03E-01
⁶³ Ni	1.36E+01	3.61E+01	1.13E+02
⁷⁹ Se	1.60E-06	1.51E-04	3.53E-03
⁹⁰ Sr	2.94E+02	2.88E+04	3.05E+05
⁹⁰ Y	2.94E+02	2.88E+04	3.05E+05
^{93m} Nb	1.10E-02	1.45E-03	9.78E-02
⁹³ Zr	4.22E-03	2.76E-03	1.81E-01
⁹⁹ Tc	3.56E-03	7.81E+00	2.19E+00

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a Includes tanks 241-C-102, 241-C-105 and 241-C-111 for which retrieval is in progress as of September 1, 2014. Note: Based on retrieval results for other tanks and in-process results for these tanks, it appears that the retrieval goal of 360 ft³ or less will not be met for these tanks. The base case reflects the assumed retrieval end state based on retrieval performance to date.

^b Radionuclides are decayed to January 1, 2020 for 241-C Tank Farm closure assessments.

1
2 **3.2.2.3.3 Tanks Undergoing Retrieval.** Future residual waste volumes are unknown for the
3 three SSTs for which retrieval is in progress (C-102, C-105 and C-111); therefore, lower and
4 upper bound residual inventories were estimated for these tanks (C-102, C-105, and C-111).
5 These inventories are provided in Table 3-17.

6
7 The lower bound residual waste volume was assumed to be 10.2 m³ (360 ft³) (the retrieval
8 threshold goal) because it appears likely that more than 10.2 m³ (360 ft³) of residual waste will
9 be left in these tanks after retrieval.

10

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Table 3-14b. 241-C Tank Farm Residual Inventory Estimates for Tanks Undergoing Retrieval.

Base Case for Tanks not Retrieved*	241-C-102	241-C-105	241-C-111
Residual Volume (kL [kgal])	10.2 [2.69]	48.0 [12.7]	132 [34.9]
Total Chemicals (kg)	7.51E+03	2.76E+04	8.34E+04
Al	5.29E+03	1.49E+04	1.60E+04
Bi	4.53E+01	3.57E+01	1.55E+03
Ca	1.22E+02	1.90E+02	2.20E+03
Cl	2.62E-03	2.98E+01	2.21E+02
Cr	1.13E+01	3.70E+01	7.33E+01
F	6.06E-03	7.90E+01	8.07E+02
Fe	3.37E+02	3.92E+02	7.53E+03
Hg	7.55E-02	5.02E-01	4.69E+01
K	7.85E+00	8.26E+01	1.87E+02
La	2.26E+00	2.62E-01	5.68E+01
Mn	2.86E+01	1.82E+02	4.68E+01
Na	4.30E+02	3.66E+03	1.03E+04
Ni	1.20E+02	1.59E+02	2.65E+03
NO ₂	2.78E-02	6.46E+02	5.50E+03
NO ₃	9.54E-02	7.81E+02	1.47E+04
Pb	2.84E+01	3.45E+01	7.65E+02
PO ₄	6.12E+01	5.77E+02	1.20E+04
Si	5.49E+02	2.97E+03	1.42E+03
SO ₄	7.21E+00	2.80E+02	1.26E+03
Sr	2.38E+00	1.37E+01	3.58E+01
Total Inorganic Carbon as CO ₃	5.80E+01	1.26E+03	3.47E+03
Total Organic Carbon	2.18E+01	4.14E+02	1.46E+02
UTOTAL	2.93E+02	7.32E+02	2.36E+03
Zr	9.46E+01	1.56E+01	3.02E+01

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

* Includes tanks 241-C-102, 241-C-105 and 241-C-111 for which retrieval is in progress as of September 1, 2014. Note: Based on retrieval results for other tanks and in-process results for these tanks, it appears that the retrieval goal of 360 ft³ or less will not be met for these tanks. The base case reflects the assumed retrieval end state based on retrieval performance to date.

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Table 3-15a. 241-C Tank Farm Residual Inventory Estimates for Ancillary Equipment. (2 sheets)

Ancillary Equipment	Catch Tank 241-C-301 ^a	244-CR Process Tank Vault ^a	Pits ^b	Diversion Boxes ^b	Pipelines ^b
Residual Volume (kL [kgal])	4.0 [1.06]	4.1 [1.08]	0.1 [0.03]	0.2 [0.06]	6.1 [1.6]
Total Radionuclides (Ci) ^b	7.04E+03	7.22E+03	2.13E+02	4.13E+02	1.07E+04
¹⁰⁶ Ru	1.19E-10	1.22E-10	3.60E-12	6.98E-12	1.80E-10
^{113m} Cd	8.63E-02	8.85E-02	2.61E-03	5.06E-03	1.31E-01
¹²⁵ Sb	5.36E-02	5.50E-02	1.62E-03	3.15E-03	8.12E-02
¹²⁶ Sn	6.91E-02	7.08E-02	2.09E-03	4.05E-03	1.05E-01
¹²⁹ I	2.09E-04	2.15E-04	6.34E-06	1.23E-05	3.17E-04
¹³⁴ Cs	1.10E-06	1.12E-06	3.32E-08	6.43E-08	1.66E-06
¹³⁷ Cs	1.23E+02	1.26E+02	3.74E+00	7.24E+00	1.87E+02
^{137m} Ba	1.10E+02	1.13E+02	3.33E+00	6.46E+00	1.67E+02
¹⁴ C	2.07E-03	2.12E-03	6.28E-05	1.22E-04	3.14E-03
¹⁵¹ Sm	5.38E+02	5.51E+02	1.63E+01	3.16E+01	8.15E+02
¹⁵² Eu	8.45E-02	8.66E-02	2.56E-03	4.96E-03	1.28E-01
¹⁵⁴ Eu	1.19E+00	1.22E+00	3.60E-02	6.98E-02	1.80E+00
¹⁵⁵ Eu	3.66E-01	3.75E-01	1.11E-02	2.15E-02	5.54E-01
²²⁶ Ra	1.96E-05	2.01E-05	5.94E-07	1.15E-06	2.97E-05
²²⁷ Ac	6.72E-05	6.89E-05	2.04E-06	3.94E-06	1.02E-04
²²⁸ Ra	5.99E-05	6.14E-05	1.82E-06	3.52E-06	9.08E-05
²²⁹ Th	7.32E-07	7.51E-07	2.22E-08	4.30E-08	1.11E-06
²³¹ Pa	1.03E-04	1.06E-04	3.12E-06	6.04E-06	1.56E-04
²³² Th	2.54E-04	2.60E-04	7.69E-06	1.49E-05	3.85E-04
²³² U	1.99E-03	2.04E-03	6.04E-05	1.17E-04	3.02E-03
²³³ U	1.21E-01	1.25E-01	3.68E-03	7.13E-03	1.84E-01
²³⁴ U	2.30E-01	2.35E-01	6.96E-03	1.35E-02	3.48E-01
²³⁵ U	9.72E-03	9.96E-03	2.94E-04	5.70E-04	1.47E-02
²³⁶ U	1.96E-03	2.01E-03	5.94E-05	1.15E-04	2.97E-03
²³⁷ Np	2.87E-02	2.94E-02	8.68E-04	1.68E-03	4.34E-02
²³⁸ Pu	7.52E-01	7.71E-01	2.28E-02	4.41E-02	1.14E+00
²³⁸ U	2.26E-01	2.31E-01	6.83E-03	1.32E-02	3.42E-01

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Table 3-15a. 241-C Tank Farm Residual Inventory Estimates for Ancillary Equipment. (2 sheets)

Ancillary Equipment	Catch Tank 241-C-301 ^a	244-CR Process Tank Vault ^a	Pits ^b	Diversion Boxes ^b	Pipelines ^b
²³⁹ Pu	2.17E+01	2.22E+01	6.57E-01	1.27E+00	3.28E+01
²⁴⁰ Pu	4.68E+00	4.79E+00	1.42E-01	2.74E-01	7.08E+00
²⁴¹ Am	5.63E+00	5.77E+00	1.70E-01	3.30E-01	8.52E+00
²⁴¹ Pu	1.23E+01	1.26E+01	3.71E-01	7.19E-01	1.86E+01
²⁴² Cm	9.02E-02	9.25E-02	2.73E-03	5.29E-03	1.37E-01
²⁴² Pu	1.32E-03	1.35E-03	3.99E-05	7.74E-05	2.00E-03
²⁴³ Am	1.39E-03	1.43E-03	4.21E-05	8.16E-05	2.11E-03
²⁴³ Cm	5.41E-03	5.55E-03	1.64E-04	3.17E-04	8.19E-03
²⁴⁴ Cm	8.74E-02	8.96E-02	2.65E-03	5.13E-03	1.32E-01
³ H	2.13E-03	2.18E-03	6.44E-05	1.25E-04	3.22E-03
⁵⁹ Ni	4.21E-01	4.31E-01	1.27E-02	2.47E-02	6.37E-01
⁶⁰ Co	1.18E-01	1.21E-01	3.58E-03	6.93E-03	1.79E-01
⁶³ Ni	9.69E+00	9.93E+00	2.93E-01	5.69E-01	1.47E+01
⁷⁹ Se	1.05E-03	1.07E-03	3.17E-05	6.14E-05	1.58E-03
⁹⁰ Sr	3.11E+03	3.18E+03	9.40E+01	1.82E+02	4.70E+03
⁹⁰ Y	3.11E+03	3.18E+03	9.40E+01	1.82E+02	4.70E+03
^{93m} Nb	2.34E-01	2.40E-01	7.08E-03	1.37E-02	3.54E-01
⁹³ Zr	4.13E-01	4.24E-01	1.25E-02	2.43E-02	6.26E-01
⁹⁹ Tc	3.70E-02	3.80E-02	1.12E-03	2.17E-03	5.61E-02

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a Assumes 90% retrieval for C-301 catch tank and 244-CR vault. Note: Current volumes and inventories for these tanks are 10 times the values shown in this table.

^b Estimated waste volumes and inventories at closure for pits, diversion boxes and waste transfer pipelines.

Note: Radionuclides are decayed to January 1, 2020 for 241-C Tank Farm closure assessments.

1
2 The HTWOS model was used to estimate residual inventories for the lower bound if tanks are
3 retrieved to the threshold goal of 10.2 m³ (360 ft³). The HTWOS model simulates retrieval
4 operations considering the mobility and composition of waste and retrieval fluids to estimate the
5 waste residual inventories after retrieval. As such, it provides a more rigorous approach to
6 estimate residual inventories compared to estimates based on simple percentage of waste
7 currently in the tanks and differentiates between soluble and insoluble constituents. However, if
8 only a portion of the waste is retrieved and if soluble constituents are not washed from the waste,

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- 1 the inventories of soluble and insoluble constituents may be much different than that predicted
 2 by the HTWOS model.
 3

Table 3-15b. 241-C Tank Farm Residual Inventory Estimates for Ancillary Equipment.

Ancillary Equipment	Catch Tank 241-C-301 ^a	244-CR Process Tank Vault ^a	Pits ^b	Diversion Boxes ^b	Pipelines ^b
Residual Volume (kL [kgal])	4.0 [1.06]	4.1 [1.08]	0.1 [0.03]	0.2 [0.06]	6.1 [1.6]
Total Chemicals (kg)	2.64E+03	2.70E+03	7.98E+01	1.55E+02	3.99E+03
Al	5.28E+02	5.41E+02	1.60E+01	3.10E+01	7.99E+02
Bi	6.40E+00	6.56E+00	1.94E-01	3.75E-01	9.69E+00
Ca	1.94E+01	1.98E+01	5.86E-01	1.14E+00	2.93E+01
Cl	7.51E-01	7.70E-01	2.27E-02	4.40E-02	1.14E+00
Cr	1.79E+01	1.83E+01	5.41E-01	1.05E+00	2.70E+01
F	2.12E+01	2.18E+01	6.43E-01	1.25E+00	3.22E+01
Fe	2.21E+02	2.27E+02	6.70E+00	1.30E+01	3.35E+02
Hg	5.82E-01	5.96E-01	1.76E-02	3.41E-02	8.81E-01
K	5.30E+00	5.43E+00	1.60E-01	3.11E-01	8.02E+00
La	1.09E-01	1.12E-01	3.31E-03	6.40E-03	1.65E-01
Mn	4.82E+01	4.94E+01	1.46E+00	2.83E+00	7.30E+01
Na	4.40E+02	4.51E+02	1.33E+01	2.58E+01	6.65E+02
Ni	1.45E+01	1.48E+01	4.38E-01	8.49E-01	2.19E+01
NO ₂	3.87E+00	3.97E+00	1.17E-01	2.27E-01	5.86E+00
NO ₃	7.50E+00	7.69E+00	2.27E-01	4.40E-01	1.14E+01
Pb	1.41E+01	1.45E+01	4.28E-01	8.28E-01	2.14E+01
PO ₄	3.46E+02	3.55E+02	1.05E+01	2.03E+01	5.24E+02
Si	3.63E+01	3.72E+01	1.10E+00	2.13E+00	5.49E+01
SO ₄	4.16E+00	4.27E+00	1.26E-01	2.44E-01	6.30E+00
Sr	5.57E+00	5.71E+00	1.69E-01	3.27E-01	8.43E+00
Total Inorganic Carbon as CO ₃	1.42E+02	1.46E+02	4.31E+00	8.35E+00	2.16E+02
Total Organic Carbon	7.47E+01	7.66E+01	2.26E+00	4.38E+00	1.13E+02
UTOTAL	6.76E+02	6.93E+02	2.05E+01	3.97E+01	1.02E+03
Zr	2.61E+00	2.67E+00	7.89E-02	1.53E-01	3.95E+00

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a Assumes 90% retrieval for C-301 catch tank and 244-CR vault. Note: Current volumes and inventories for these tanks are 10 times the values shown in this table.

^b Estimated waste volumes and inventories at closure for pits, diversion boxes and waste transfer pipelines.

Table 3-16a. 241-C Tank Farm Residual Inventory 95% Confidence Interval Estimates for Retrieved Tanks with Post-Retrieval Sampling. (3 sheets)

Tanks Retrieved (95% Confidence Interval with post-retrieval residual data) ^a										
	241-C-103	241-C-104	241-C-106	241-C-108	241-C-109	241-C-110	241-C-201	241-C-202	241-C-203	241-C-204
¹⁰⁶ Ru	__b	__b	__b	__b	__b	__b	__b	__b	__b	__b
^{113m} Cd	—	—	—	—	—	—	—	—	—	—
¹²⁵ Sb	__b	__b	__b	__b	__b	__b	__b	__b	__b	__b
¹²⁶ Sn	—	1.68E-02	—	__b	__b	3.53E-02	—	—	—	—
¹²⁹ I	3.81E-03	__b	__b	__b	__b	__b	__b	9.64E-06	3.84E-05	__b
¹³⁴ Cs	2.08E-06	—	__b	—	—	—	—	—	—	—
¹³⁷ Cs	7.40E+02	1.14E+03	1.35E+03	1.07E+02	5.55E+01	3.18E+01	9.13E+00	7.18E+00	1.09E+01	5.16E+00
^{137m} Ba	6.60E+02	9.99E+02	1.20E+03	9.52E+01	4.91E+01	2.83E+01	8.14E+00	6.40E+00	9.70E+00	4.60E+00
¹⁴ C	__b	4.64E-03	__b	__b	__b	__b	1.38E-03	__b	__b	__b
¹⁵¹ Sm	—	—	—	—	—	—	—	—	—	—
¹⁵² Eu	__b	__b	__b	__b	__b	__b	__b	__b	__b	__b
¹⁵⁴ Eu	1.89E+00	__b	__b	__b	__b	__b	__b	__b	__b	__b
¹⁵⁵ Eu	__b	__b	__b	__b	__b	__b	__b	__b	__b	__b
²²⁶ Ra	—	__b	—	—	—	—	—	—	—	—
²²⁷ Ac	—	—	—	—	—	—	—	—	—	—
²²⁸ Ra	—	—	—	—	—	—	—	—	—	—
²²⁹ Th	—	—	—	—	—	—	—	—	—	—
²³¹ Pa	—	__b	__b	__b	__b	__b	—	—	—	—

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Table 3-16a. 241-C Tank Farm Residual Inventory 95% Confidence Interval Estimates for Retrieved Tanks with Post-Retrieval Sampling. (3 sheets)

Tanks Retrieved (95% Confidence Interval with post-retrieval residual data) ^a										
	241-C-103	241-C-104	241-C-106	241-C-108	241-C-109	241-C-110	241-C-201	241-C-202	241-C-203	241-C-204
²³⁰ Th ^c	— ^b	— ^b	1.45E-03	— ^b	— ^b	— ^b	— ^b	— ^b	— ^b	— ^b
²³² Th	2.36E-04	7.21E-03	7.68E-04	1.99E-05	1.32E-05	—	7.76E-06	7.75E-06	4.27E-06	2.52E-05
²³² U	—	—	—	—	—	—	—	—	—	—
²³³ U	6.95E-03	— ^b	2.36E-03	— ^b	— ^b	— ^b	2.03E-07	— ^b	— ^b	— ^b
²³⁴ U	1.84E-02	6.08E-01	1.21E-03	4.72E-02	— ^b	3.80E-03	4.27E-04	4.44E-02	1.41E-01	1.07E-01
²³⁵ U	8.69E-04	2.99E-02	5.16E-05	2.20E-03	5.93E-04	1.53E-04	6.22E-09	1.75E-03	5.67E-03	4.26E-03
²³⁶ U	4.58E-04	7.30E-03	2.40E-05	5.12E-04	1.75E-04	3.72E-05	1.12E-07	4.90E-04	1.06E-03	6.57E-04
²³⁷ Np	2.52E+01	— ^b	1.03E-01	— ^b	— ^b	1.43E-03	7.33E+00	5.02E+00	— ^b	5.61E+01
²³⁸ Pu	2.19E+00	1.06E+00	— ^b	4.85E-03	2.12E-02	2.20E-02	— ^b	— ^b	— ^b	— ^b
²³⁸ U	2.01E-02	8.57E-01	1.30E-03	4.97E-02	1.41E-02	—	2.30E-08	4.00E-02	1.29E-01	1.01E-01
²³⁹ Pu	7.26E+00	9.01E+00	2.24E+01	7.83E-01	6.03E-01	1.69E+00	2.76E+01	1.63E+01	7.34E-01	1.23E-02
²⁴⁰ Pu	1.57E+00	2.71E+00	4.83E+00	8.52E-02	6.56E-02	1.85E-01	5.95E+00	3.52E+00	1.58E-01	2.64E-03
²⁴¹ Am	6.90E+00	1.67E+01	8.13E+01	1.18E+00	4.41E-01	6.67E-02	4.06E+00	1.39E+00	4.16E-02	3.93E-03
²⁴¹ Pu	3.08E+00	1.90E+01	2.04E+01	6.63E-02	6.05E-01	4.62E-01	1.10E+01	7.10E+00	3.71E-01	6.17E-03
²⁴² Cm	— ^b	5.86E-02	—	— ^b	— ^b	— ^b	—	— ^b	— ^b	— ^b
²⁴² Pu	—	3.54E-02	—	1.18E-06	— ^b	2.57E-06	—	—	—	—
²⁴³ Am	—	—	—	—	—	—	—	—	—	—
²⁴³ Cm	5.32E-02	8.10E-03	6.30E-01	— ^b	— ^b	— ^b	2.92E-02	— ^b	— ^b	2.41E-05
²⁴⁴ Cm	1.06E+00	1.48E-01	1.20E+01	— ^b	— ^b	— ^b	5.57E-01	— ^b	— ^b	4.78E-04

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Table 3-16a. 241-C Tank Farm Residual Inventory 95% Confidence Interval Estimates for Retrieved Tanks with Post-Retrieval Sampling. (3 sheets)

Tanks Retrieved (95% Confidence Interval with post-retrieval residual data) ^a										
	241-C-103	241-C-104	241-C-106	241-C-108	241-C-109	241-C-110	241-C-201	241-C-202	241-C-203	241-C-204
³ H	__b	__b	__b	__b	__b	2.46E-03	__b	__b	__b	__b
⁵⁹ Ni	__b	__b	__b	__b	__b	__b	__b	__b	__b	__b
⁶⁰ Co	__b	__b	__b	__b	__b	__b	__b	__b	__b	__b
⁶³ Ni	2.26E+01	2.60E+02	8.78E+01	3.69E+00	1.08E+00	5.38E-01	1.27E+00	2.40E-01	6.90E-02	1.86E-02
⁷⁹ Se	__b	__b	__b	2.15E-03	__b	__b	__b	__b	__b	__b
⁹⁰ Sr	9.73E+03	9.74E+03	5.75E+04	1.77E+03	2.99E+03	3.69E+03	2.30E+02	3.60E+02	2.11E+00	1.29E+02
⁹⁰ Y	9.73E+03	9.74E+03	5.75E+04	1.77E+03	2.99E+03	3.69E+03	2.30E+02	3.60E+02	2.11E+00	1.29E+02
^{93m} Nb	—	—	—	—	—	—	—	—	—	—
⁹³ Zr	—	—	—	—	—	—	—	—	—	—
⁹⁹ Tc	5.37E-02	4.65E-01	2.22E-01	6.12E-02	1.10E-02	7.08E-02	4.78E-03	3.88E-03	3.97E-03	4.03E-03

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a Analytical data as of September 1, 2014, Best-Basis Inventory (BBI) constituents only, includes tank 241-C-106 for which retrieval completion is under review. 95% confidence interval = Mean + 2 × Standard Deviation (Closure mean for tanks with closure reports, BBI mean for C-101, C-107 and C-112: no closure report). 95% confidence intervals are not included for constituents with concentrations below analytical detection limits.

^b Concentration less than analytical detection limit.

^c Thorium-230 is not a standard BBI constituent, but is included for Performance Assessment model estimates. Radionuclides are decayed to January 1, 2020 for 241-C Tank Farm closure assessments.

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Table 3-16b. 241-C Tank Farm Residual Inventory 95% Confidence Interval Estimates for Retrieved Tanks with Post-Retrieval Sampling. (2 sheets)

Tanks Retrieved (Best-Basis Inventory, 95% Confidence Intervals for Single-Shell Tanks with post-retrieval residual data) ^a										
	241-C-103	241-C-104	241-C-106	241-C-108	241-C-109	241-C-110	241-C-201	241-C-202	241-C-203	241-C-204
Al	4.34E+03	1.80E+03	4.89E+02	4.17E+03	2.94E+03	1.74E+03	5.50E+00	9.28E+00	— ^b	5.88E+00
Bi	— ^b	4.35E+00	— ^b	— ^b	2.49E+00	4.72E+01	1.08E+00	1.03E+00	1.52E+00	— ^b
Ca	2.65E+01	2.39E+01	1.53E+02	2.86E+01	2.26E+01	7.49E+00	1.02E+01	7.86E+00	2.45E+00	5.90E-01
Cl	4.97E-01	9.06E-01	— ^b	— ^b	— ^b	— ^b	6.15E-01	5.86E-01	7.36E-02	6.98E-03
Cr	3.02E+00	4.45E+00	4.85E+00	7.98E-01	2.45E-01	1.61E+00	2.52E+01	9.94E+00	3.70E+00	1.36E+00
F	2.02E-01	3.01E+01	— ^b	1.60E+02	1.20E+02	1.84E+02	4.97E+00	2.84E+00	2.20E+00	8.05E-03
Fe	1.62E+02	4.83E+02	2.65E+02	3.71E+02	1.41E+02	2.68E+02	2.01E+02	9.99E+01	1.90E+01	3.21E+01
Hg	1.71E+00	1.95E+00	2.86E+00	2.49E-02	3.03E-02	1.64E-01	1.53E-01	3.34E-01	2.98E-03	1.47E-01
K	4.46E+00	1.82E+00	— ^b	—	— ^b	6.73E-01	— ^b	— ^b	— ^b	— ^b
La	2.51E-01	— ^b	3.12E+00	— ^b	1.78E-01	— ^b	— ^b	— ^b	— ^b	— ^b
Mn	5.44E+00	8.90E+01	7.11E+02	6.73E+00	9.34E-01	1.04E+00	3.91E+01	1.86E+01	7.02E-01	2.39E-01
Na	1.14E+02	1.60E+03	2.43E+02	3.97E+03	1.91E+03	1.56E+03	7.03E+01	5.75E+01	6.64E+01	3.33E+01
Ni	5.60E+00	1.10E+01	3.99E+01	8.99E+01	1.97E+01	5.38E-01	1.28E+01	8.05E+00	3.01E-01	8.01E-01
NO ₂	6.13E-01	7.81E+00	— ^b	6.85E+00	4.49E+00	— ^b	8.86E-01	6.63E-01	2.98E+00	3.12E-02
NO ₃	1.10E+00	1.30E+01	— ^b	1.15E+01	5.79E+00	1.33E+01	2.11E+00	1.73E+00	— ^b	2.23E-02
Pb	1.08E+01	9.91E+00	3.31E+01	2.26E+01	6.39E+00	7.32E+00	8.93E+00	6.45E+00	4.00E+00	1.02E+00
PO ₄	4.81E-01	7.52E+01	— ^b	1.68E+03	1.49E+03	1.82E+03	—	—	—	7.96E+01
Si	1.53E+02	1.82E+02	2.07E+01	1.49E+02	5.12E+01	2.76E+01	1.14E+01	1.00E+01	2.90E+00	7.33E+00

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Table 3-16b. 241-C Tank Farm Residual Inventory 95% Confidence Interval Estimates for Retrieved Tanks with Post-Retrieval Sampling. (2 sheets)

Tanks Retrieved (Best-Basis Inventory, 95% Confidence Intervals for Single-Shell Tanks with post-retrieval residual data) ^a										
	241-C-103	241-C-104	241-C-106	241-C-108	241-C-109	241-C-110	241-C-201	241-C-202	241-C-203	241-C-204
SO ₄	2.27E-01	1.60E+00	— ^b	3.54E+00	3.62E+00	9.33E+00	5.41E+00	4.41E-01	1.98E+00	1.28E-02
Sr	3.16E+00	1.46E+00	2.34E+00	2.61E+01	7.52E-01	8.94E+01	1.68E+00	1.33E+00	2.78E-01	3.67E-01
TIC as CO ₃	—	—	—	—	—	—	—	—	—	—
TOC	—	—	—	—	—	—	—	—	—	—
UTOTAL	6.03E+01	1.99E+03	— ^b	1.48E+02	4.24E+01	7.51E+00	2.12E+02	1.54E+02	3.70E+02	3.04E+02
Zr	1.65E+01	5.55E+01	3.60E+00	7.57E-01	—	4.63E-01	2.19E-02	1.08E-01	1.25E-01	— ^b

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a September 1, 2014 Best-Basis Inventory (BBI), includes tank 241-C-106 for which retrieval completion is under review.

95% Confidence Interval = Mean + 2 × Standard Deviation (Closure mean for tanks with closure reports, BBI mean for C-101, C-107 and C-112: no closure report).

95% confidence intervals were not calculated for constituents with concentrations below analytical detection limits.

^b Concentration less than analytical detection limit.

TIC = Total inorganic carbon

TOC = Total organic carbon

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Table 3-17a. 241-C Tank Farm Residual Inventory Lower Bound and Upper Bound Estimates for Tanks Undergoing Retrieval. (2 sheets)

	BBI – Upper Bound Estimate for Tanks not Retrieved as of September 1, 2014 ^a			HTWOS – Lower Bound Estimate for Tanks not Retrieved (assumes 360 ft ³ in tanks after retrieval) ^a		
	241-C-102	241-C-105	241-C-111	241-C-102	241-C-105	241-C-111
Residual Volume (kL [kgal])	405 [107]	500 [132]	132 [34.9]	10.2 [2.69]	10.2 [2.69]	10.2 [2.69]
Total Radionuclides (Ci) ^b	2.75E+04	7.02E+05	6.24E+05	9.19E+02	2.28E+04	1.39E+05
¹⁰⁶ Ru	1.13E-12	7.04E-15	7.13E-10	1.71E-13	2.33E-16	1.63E-10
^{113m} Cd	3.24E-01	6.10E-01	5.99E-02	1.78E-02	1.30E-02	1.22E-02
¹²⁵ Sb	2.27E-04	3.01E-05	1.37E-03	1.27E-05	8.84E-07	3.12E-04
¹²⁶ Sn	3.54E-03	3.05E-03	6.72E-03	1.83E-04	7.72E-05	1.53E-03
¹²⁹ I	7.89E-02	9.30E-02	1.41E-02	2.56E-03	2.72E-07	1.75E-08
¹³⁴ Cs	1.09E-05	1.58E-07	1.42E-06	1.54E-07	4.81E-09	2.02E-12
¹³⁷ Cs	6.08E+03	5.29E+04	7.14E+03	8.07E+01	1.52E+03	8.40E-03
^{137m} Ba	5.43E+03	4.71E+04	6.36E+03	8.07E+01	1.52E+03	8.40E-03
¹⁴ C	4.89E-01	5.05E-01	1.04E-01	9.88E-04	5.54E-04	1.31E-07
¹⁵¹ Sm	1.73E+01	2.46E+01	6.39E+02	9.72E-01	8.14E-01	1.46E+02
¹⁵² Eu	2.24E-03	1.16E-03	5.38E-02	1.26E-04	3.85E-05	1.23E-02
¹⁵⁴ Eu	2.42E+00	4.86E-02	2.41E+00	1.36E-01	1.60E-03	5.50E-01
¹⁵⁵ Eu	4.66E-01	6.32E-03	3.70E-01	2.62E-02	2.09E-04	8.45E-02
²²⁶ Ra	5.21E-06	1.66E-06	4.51E-06	2.88E-07	5.46E-08	1.03E-06
²²⁷ Ac	2.90E-01	5.38E-06	1.82E-05	1.93E-02	4.89E-07	1.91E-05
²²⁸ Ra	9.63E-02	2.45E-12	6.54E-12	3.64E-01	5.17E-12	1.14E-10
²²⁹ Th	1.90E-01	1.30E-09	3.56E-09	1.06E-02	4.06E-11	8.12E-10
²³¹ Pa	3.77E-02	6.83E-06	4.99E-05	2.12E-03	2.23E-07	1.07E-05
²³² Th	4.08E-01	1.04E-11	2.77E-11	2.29E-02	3.25E-13	7.14E-12
²³² U	5.10E-01	8.97E-05	2.22E-05	2.83E-02	2.80E-06	5.06E-06
²³³ U	3.91E+01	5.22E-06	4.80E-05	2.17E+00	1.63E-07	1.10E-05
²³⁴ U	2.04E+00	2.48E+00	7.74E-01	1.13E-01	7.77E-02	1.77E-01
²³⁵ U	7.68E-02	1.06E-01	3.37E-02	4.27E-03	3.33E-03	7.70E-03
²³⁶ U	2.58E-02	5.37E-02	1.32E-02	1.43E-03	1.68E-03	3.02E-03
²³⁷ Np	9.45E-04	2.01E-03	3.32E-03	5.16E-05	6.30E-05	7.58E-04

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Table 3-17a. 241-C Tank Farm Residual Inventory Lower Bound and Upper Bound Estimates for Tanks Undergoing Retrieval. (2 sheets)

	BBI – Upper Bound Estimate for Tanks not Retrieved as of September 1, 2014 ^a			HTWOS – Lower Bound Estimate for Tanks not Retrieved (assumes 360 ft ³ in tanks after retrieval) ^a		
	241-C-102	241-C-105	241-C-111	241-C-102	241-C-105	241-C-111
²³⁸ Pu	2.64E+01	7.79E+00	1.70E+00	1.48E+00	2.58E-01	3.89E-01
²³⁸ U	1.76E+00	2.54E+00	7.88E-01	9.78E-02	7.97E-02	1.80E-01
²³⁹ Pu	1.16E+03	5.49E+02	9.45E+01	6.49E+01	1.81E+01	2.16E+01
²⁴⁰ Pu	2.77E+02	1.08E+02	1.85E+01	1.55E+01	3.57E+00	4.21E+00
²⁴¹ Am	3.50E+02	2.95E+02	8.32E+01	2.12E+01	1.00E+01	1.94E+01
²⁴¹ Pu	8.68E+02	1.82E+02	3.54E+01	4.87E+01	6.01E+00	8.06E+00
²⁴² Cm	2.09E-02	1.06E-02	6.21E-02	1.15E-03	3.50E-04	1.41E-02
²⁴² Pu	1.60E-02	3.26E-03	6.54E-04	9.00E-04	1.08E-04	1.49E-04
²⁴³ Am	1.47E-02	6.99E-03	1.15E-02	7.93E-04	5.83E-05	2.62E-03
²⁴³ Cm	1.13E-03	9.47E-05	1.82E-03	6.22E-05	3.14E-06	4.13E-04
²⁴⁴ Cm	2.34E-02	1.62E-03	3.26E-02	1.28E-03	5.36E-05	7.39E-03
³ H	5.00E+00	4.25E+01	2.58E+00	2.15E-05	1.24E-04	3.22E-06
⁵⁹ Ni	2.93E+00	4.58E+00	1.40E+00	1.62E-01	1.51E-01	3.20E-01
⁶⁰ Co	3.90E+00	7.10E+00	1.03E-01	2.14E-01	2.27E-01	2.35E-02
⁶³ Ni	2.46E+02	3.76E+02	1.13E+02	1.36E+01	1.24E+01	2.57E+01
⁷⁹ Se	2.03E-03	1.57E-03	3.53E-03	1.60E-06	4.59E-09	4.80E-09
⁹⁰ Sr	6.47E+03	3.00E+05	3.05E+05	2.94E+02	9.86E+03	6.95E+04
⁹⁰ Y	6.47E+03	3.00E+05	3.05E+05	2.94E+02	9.86E+03	6.95E+04
^{93m} Nb	3.89E-02	1.51E-02	9.78E-02	1.10E-02	2.41E-03	1.04E-01
⁹³ Zr	7.82E-02	2.88E-02	1.81E-01	4.22E-03	9.39E-04	3.90E-02
⁹⁹ Tc	3.02E-01	8.14E+01	2.19E+00	3.56E-03	9.43E-01	5.49E-02

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a Inventory estimates based on retrievals through September 1, 2014 for tanks 241-C-102, 241-C-105, and 241-C-111. These would be the residual inventories if no additional waste was retrieved from these tanks after September 1, 2014. Note: Based on retrieval results for other tanks and in-process results for these tanks, it appears that the retrieval goal of 360 ft³ or less will not be met for these tanks. The base case reflects the assumed retrieval end state based on retrieval performance to date.

^b Radionuclides are decayed to January 1, 2020 for 241-C Tank Farm closure assessments.

BBI = Best-Basis Inventory

HTWOS = Hanford Tank Waste Operations Simulator

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Table 3-17b. 241-C Tank Farm Residual Inventory Lower Bound and Upper Bound Estimates for Tanks Undergoing Retrieval.

	BBI – Upper Bound Estimate for Tanks not Retrieved as of September 1, 2014 ^a			HTWOS – Lower Bound Estimate for Tanks not Retrieved (assumes 360 ft ³ in tanks after retrieval) ^a		
	241-C-102	241-C-105	241-C-111	241-C-102	241-C-105	241-C-111
Residual Volume (kL [kgal])	405 [107]	500 [132]	132 [34.9]	10.2 [2.69]	10.2 [2.69]	10.2 [2.69]
Total Chemicals (kg)	2.28E+05	2.86E+05	8.34E+04	7.51E+03	7.55E+03	1.017E+04
Al	9.45E+04	1.55E+05	1.60E+04	5.29E+03	5.14E+03	3.51E+03
Bi	8.23E+02	3.72E+02	1.55E+03	4.53E+01	1.09E+01	3.52E+02
Ca	2.25E+03	1.98E+03	2.20E+03	1.22E+02	6.49E+01	5.02E+02
Cl	6.09E+02	3.10E+02	2.21E+02	2.62E-03	9.07E-04	2.76E-04
Cr	2.19E+02	3.85E+02	7.33E+01	1.13E+01	2.42E+00	1.25E+01
F	1.41E+03	8.23E+02	8.07E+02	6.06E-03	2.41E-03	1.01E-03
Fe	5.98E+03	4.08E+03	7.53E+03	3.37E+02	1.35E+02	1.72E+03
Hg	2.06E+00	5.23E+00	4.69E+01	7.55E-02	1.53E-05	5.83E-05
K	4.08E+02	8.60E+02	1.87E+02	7.85E+00	1.86E+01	9.32E+00
La	4.01E+01	2.73E+00	5.68E+01	2.26E+00	9.05E-02	1.30E+01
Mn	5.10E+02	1.90E+03	4.68E+01	2.86E+01	6.22E+01	1.06E+01
Na	3.60E+04	3.81E+04	1.03E+04	4.30E+02	5.80E+02	2.42E+02
Ni	2.18E+03	1.66E+03	2.65E+03	1.20E+02	5.47E+01	6.05E+02
NO ₂	6.46E+03	6.73E+03	5.50E+03	2.78E-02	1.97E-02	6.86E-03
NO ₃	2.22E+04	8.14E+03	1.47E+04	9.54E-02	2.38E-02	1.83E-02
Pb	5.47E+02	3.59E+02	7.65E+02	2.84E+01	9.07E+00	1.75E+02
PO ₄	5.58E+03	6.01E+03	1.20E+04	6.12E+01	1.76E-02	1.37E+03
Si	1.20E+04	3.09E+04	1.42E+03	5.49E+02	1.02E+03	1.83E+02
SO ₄	2.45E+03	2.92E+03	1.26E+03	7.21E+00	8.55E-03	1.57E-03
Sr	5.24E+01	1.43E+02	3.58E+01	2.38E+00	4.59E+00	7.49E+00
TIC as CO ₃	2.57E+04	1.31E+04	3.47E+03	5.80E+01	1.18E+02	7.91E+02
TOC	6.32E+02	4.31E+03	1.46E+02	2.18E+01	8.78E+01	2.05E+01
UTOTAL	5.27E+03	7.63E+03	2.36E+03	2.93E+02	2.39E+02	5.38E+02
Zr	1.75E+03	1.62E+02	3.02E+01	9.46E+01	5.29E+00	6.49E+00

Source: RPP-RPT-42323, "Hanford C-Farm Tank and Ancillary Equipment Residual Waste Inventory Estimates."

^a Inventory estimates based on retrievals through September 1, 2014 for tanks 241-C-102, 241-C-105, and 241-C-111. These would be the residual inventories if no additional waste was retrieved from these tanks after September 1, 2014. Note: Based on retrieval results for other tanks and in-process results for these tanks, it appears that the retrieval goal of 360 ft³ or less will not be met for these tanks. The base case reflects the assumed retrieval end state based on retrieval performance to date.

BBI = Best-Basis Inventory
HTWOS = Hanford Tank Waste Operations Simulator

TIC = Total inorganic carbon
TOC = Total organic carbon

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1 The upper bound inventory was the BBI inventory on September 1, 2014 for each tank; this
2 would be the residual inventory if no additional waste can be retrieved from these tanks. The
3 BBI waste volumes and concentrations were used to calculate upper bound inventories for these
4 tanks.

5
6 A base case estimate for the volume and concentration of residual waste that will remain after
7 retrieval was also made based on characteristics of the waste and retrieval performance to date
8 for these tanks. Base case estimates are presented in Table 3-14 and discussed in
9 Section 3.2.2.4.3.

10
11 **3.2.2.3.4 Residual Inventory Estimates for Ancillary Equipment.** Because little
12 information is available for waste in catch tanks and waste transfer pipelines, it was assumed that
13 the composition of waste in pipelines and catch tanks is the same as the average composition of
14 waste in the BBI for retrieved and sampled C Farm SSTs. Waste volumes for C-301 catch tank
15 and the 244-CR vault were based on measurements. However, the amount of waste remaining in
16 pits, diversion boxes and pipelines is unknown. Based on operations information, most of the
17 waste has been flushed from the pits, diversion boxes, and pipelines. Hence, the residual waste
18 volume is expected to be small compared to catch tank and SST post-retrieval residuals.
19 A volume estimate for pits and diversion boxes was developed based on the surface area of pits
20 and diversion boxes in C Farm. A volume estimate for pipelines was developed based on the
21 length and size of pipelines in C Farm.

22
23 The inventory estimates for the ancillary equipment are provided in Table 3-15.
24 RPP-RPT-42323 Appendix C-3 shows average waste concentrations for retrieved and sampled
25 tanks.

26
27 **3.2.2.4 Inventory Uncertainty.** Table 3-18 shows different sources of uncertainties that must
28 be considered for inventory estimates for retrieved and non-retrieved tanks and different types of
29 ancillary equipment. The following sections address inventory uncertainties.

30
31 **3.2.2.4.1 Inventory Estimates for Retrieved Tanks with Post-Retrieval Sample Analyses.**
32 The primary sources of uncertainty for retrieved tanks with post-retrieval samples and analysis
33 are analytical uncertainty and residual waste volume uncertainty. Post-retrieval samples were
34 collected in accordance with the SST Component Closure DQO (RPP-23403). Samples were
35 collected at multiple locations in the residual waste in an attempt to provide a representative
36 sample. Analytical uncertainty estimates are determined for each constituent and sample
37 analyzed considering precision and accuracy of samples based on variability between primary
38 and duplicate samples, and other quality controls specified in the DQO and sampling and
39 analysis plan. Differences between sample results from two or more locations provide a measure
40 of spatial variability and representativeness of the tank samples.

41
42 The median sample-based relative standard deviation (RSD) for the 10 tanks sampled was ~0.17.
43 Radionuclides and chemical constituents with low concentrations tend to have higher RSDs than
44 those with high concentrations. The RSDs by constituent for C Farm tanks are included in
45 applicable Retrieval Data Reports and in Appendix D.1 and D.2 of RPP-RPT-42323. Based on
46 tank sample data and sample analytical reports, mean concentrations, RSDs of the mean and

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1 95% upper confidence limit (UCL) values were calculated for the constituents in each waste
 2 phase. As shown in Appendix D.1, for some constituents analytical results were below detection
 3 levels for the method used. Nominal concentration estimates for these constituents are based on
 4 the detection limit or other estimates, whichever is lower. Upper bound inventories (Table 3-16)
 5 were not calculated for constituents with concentrations lower than analytical detection limits.
 6

Table 3-18. Inventory Uncertainties.

Facility	Uncertainties
Retrieved tanks with post-retrieval sample analyses	<ul style="list-style-type: none"> • Analytical uncertainties. • Waste volume measurement uncertainties.
Retrieved tanks without post-retrieval analyses	<ul style="list-style-type: none"> • Pre-retrieval analytical sample uncertainties. • Process knowledge uncertainty for constituents without sample analysis. • Uncertainty in waste composition changes after retrieval. • Waste volume measurement uncertainties.
Tanks undergoing retrieval	<ul style="list-style-type: none"> • Uncertainty in waste volume that will be retrieved. • Pre-retrieval analytical sample uncertainties. • Process knowledge uncertainty for constituents without sample analysis. • Uncertainty in waste composition changes after retrieval.
Catch Tank 241-C-301 and 244-CR Process Tank Vault	<ul style="list-style-type: none"> • Waste volume measurement uncertainties. • Uncertainty in waste volume that will be retrieved. • Limited sample data, inventories based on average composition of residual tank waste samples.
Pits, Diversion Boxes, and Waste Transfer Pipelines	<ul style="list-style-type: none"> • Uncertainty in waste volume remaining in waste transfer pipelines. • Uncertainty in the number and length of waste transfer pipelines. • No sample data and limited process knowledge data. Inventories based on the average composition of residual tank waste samples.

7
 8 Waste volume measurements for retrieved tanks were performed using a CCMS. In-tank videos
 9 of SSTs were recorded following retrieval. The videos document the location of residual solids
 10 and liquid waste remaining in the tank. Using CAD 3-D software, a 3-D model of the SST was
 11 built, and video of the tank waste was reviewed. Knowledge of tank construction, plate lengths
 12 and heights, the size of debris in the tanks, and other measurable features were used as a guide to
 13 estimate the area and height of waste remaining in a tank. Based on CCMS estimates of sand
 14 piles with known volumes, a regression line was calculated to determine uncertainty for CCMS
 15 measurements. The regression equation was changed over time as additional data was obtained.
 16 Uncertainty equations and requirements for CCMS are specified in RPP-23403. Tables 3-19 and
 17 3-20 and Appendix D of RPP-RPT-42323 show volume uncertainty estimates for tanks retrieved
 18 to date.

19
 20 **3.2.2.4.2 Inventory Estimates for Retrieved Tanks without Post-Retrieval Sample**
 21 **Analyses.** For tanks without post-retrieval analysis or for which analysis is in progress (C-101,
 22 C-107), current inventory estimates are based on pre-retrieval sample results, sample-based
 23 templates, or process knowledge. Sample results after bulk retrieval are included in the BBI for
 24 tank C-112; however, the closure inventory report and retrieval data report with the complete set

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1 of inventories and analytical results for constituents specified in the DQO was not available as of
 2 September 1, 2014.

3

Table 3-19. 241-C Tank Farm Post-Retrieval Waste Volume Estimates (cubic feet).

Component	241-C-103 ^a	241-C-106 ^b	241-C-201 ^c	241-C-202 ^d	241-C-203 ^e	241-C-204 ^f
In dish bottom	266	348	10.7	8.5	13.4	9.6
In tank equipment	3.6	4.8	3.4	6.1	0	3.4
On stiffener rings and walls	68.4	17	5.1	5.1	5.1	5.3
Total	338	370	19.2	19.7	18.5	18.3
95% upper confidence limit	351 ^g	466 ^h	20.5	20.9	19.9	19.6

^a RPP-RPT-33060, "Retrieval Data Report for Single-Shell Tank 241-C-103."

^b RPP-20577, "Stage II Retrieval Data Report for Single-Shell Tank 241-C-106," and RPP-19866, "Calculation for the Post-Retrieval Waste Volume Determination for Tank 241-C-106."

^c RPP-RPT-30181, "Retrieval Data Report for Single-Shell Tank 241-C-201."

^d RPP-RPT-29095, "Retrieval Data Report for Single-Shell Tank 241-C-202."

^e RPP-RPT-26475, "Retrieval Data Report for Single-Shell Tank 241-C-203."

^f RPP-RPT-34062, "Retrieval Data Report for Single-Shell Tank 241-C-204."

^g In accordance with RPP-23403, "Single-Shell Tank Component Closure Data Quality Objectives," Rev. 3, $1.04 \times \text{dish bottom volume} + 0.85 + \text{Equip} + \text{Rings} + \text{Wall}$.

^h In accordance with RPP-13889, "Tank 241-C-106 Component Closure Action Data Quality Objectives."

4

5 For tanks C-101 and C-107, current BBI concentration estimates take no credit for soluble
 6 analytes that may have been washed out of the waste during retrieval processes. However,
 7 because the volume of waste remaining in these tanks was well above the retrieval goal of
 8 10.2 m^3 (360 ft^3), it is unknown what portion of the soluble analytes were removed. Pre-retrieval
 9 sample results were not available for many of the constituents specified in the BBI and
 10 sample-based templates or process knowledge estimates were developed to fill these gaps.

11

12 Sample-based template values were developed from a review of sample data for tanks with
 13 similar process histories and at least one waste layer from the same waste process (i.e., same
 14 waste type). Table 3-21 lists waste type groupings for waste transferred to C Farm tanks. The
 15 decision to include tank data in a template was based on tank transfer records indicating the
 16 expected waste type and depth in a tank and a comparison with expected analytical
 17 concentrations for a given waste type, and is documented in each update of the BBI for that tank.
 18 Although sample-based template RSDs fall between 0 and 1.0, template RSDs can be much
 19 larger (as large as 17.0 for uranium; most values are 5.0 or lower). These results have large
 20 uncertainties because some are based on tank averages which have large variability with few data
 21 points. Waste type templates and uncertainties are described in RPP-8847, "Best-Basis
 22 Inventory Template Compositions of Common Tank Waste Layers."

23

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Table 3-20. 241-C Tank Farm Post-Retrieval Waste Volume Estimates (cubic feet).

Component	241-C-101 ^a	241-C-104 ^b	241-C-108 ^c	241-C-109 ^d	241-C-110 ^e	241-C-112 ^f
In dish bottom	511	190	305	192	224	1,657
In tank equipment	0	0	0	1.9	0	0
On stiffener rings and walls	156	26.6	91.9	35.7	13.4	42.9
Total	667	217	397	230	237	1,700
Total Residual Volume ^g	767	254	456	267	281	1,700

^a RPP-CALC-56434, "Post-Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-101."

^b RPP-CALC-54284, "Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-104."

^c RPP-CALC-54266, "Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-108."

^d RPP-CALC-54759, "Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-109."

^e RPP-CALC-56399, "Post-Hard Heel Retrieval Camera/CAD Modeling System Waste Volume Estimate for Tank 241-C-110."

^f RPP-CALC-56856, "Estimated Waste Volume Remaining in Single Shell Tank 241-C-112 after Hard Heel Retrieval."

^g In accordance with RPP-23403, "Single-Shell Tank Component Closure Data Quality Objectives," Rev. 5, $1.195 \times \text{dish bottom volume} + 0.27 + \text{Equip} + \text{Rings} + \text{Wall}$.

1
2 Due to the uncertainty associated with modeling, process knowledge model results are generally
3 only used in the BBI in the absence of analytical data or waste sample-based templates for a
4 given waste type. The process knowledge results are model results from the Hanford Defined
5 Waste Model (HDW) Rev. 5. In the 1990s, Steve Agnew of the Los Alamos National
6 Laboratory developed the HDW model (WHC-SD-WM-TI-632, "Hanford Defined Wastes:
7 Chemical and Radionuclide Compositions"). The HDW Rev. 4 uses radionuclide fuel
8 production output from the Oak Ridge Isotope Generation and Depletion Code 2 (ORIGEN2)
9 model (RPP-13489, "Activity of Fuel Batches Processed Through Hanford Separations Plants,
10 1944 Through 1989"), then models fuel transfers through various processing steps to estimate
11 waste types and composition for each Hanford tank through 1994. In 2004, the ORIGEN2 and
12 HDW models were updated and with new data and methods (RPP-19822, Rev. 0-A). The scope
13 of HDW Rev. 5 was limited to estimating waste type compositions, because sample data and
14 volume measurements appeared to provide better estimates for distribution of the waste types
15 between the tanks and the volume of waste in the tanks. The uncertainty in HDW waste type
16 composition estimates has not been quantified. RPP-26744 shows the range of variability for
17 different waste types and constituents based on reactor production variability as a function of
18 time. Although this is only one of several potential sources of uncertainty, variability ranges by
19 over an order of magnitude for some constituents.

20
21 **3.2.2.4.3 Inventory Estimates for Tanks Undergoing Retrieval.** The basis for a base case
22 estimate for post-retrieval residual inventories varies for each of the three tanks remaining to be

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1 retrieved (C-102, C-105 and C-111). The largest uncertainty is how much waste can be retrieved
 2 and the extent to which soluble analytes (such as ⁹⁹Tc) will be removed.

3

Table 3-21. Sample-Based Template Waste Type Groups for 241-C Tank Farm.

Waste Type Group	Common Factors to Group
1C, 2C, 1CFeCN	Bismuth phosphate-bearing waste generated by decontamination of the bismuth phosphate process plutonium product.
CWP1, CWP2, CWR1	Wastes generated by the decladding of aluminum clad reactor fuel.
TBP, PFeCN, TFeCN	Wastes resulting from the retrieval of metal waste for uranium recovery (typically high fission product waste).

Note: Bold text for waste types in 241-C Tank Farm.

1C = First cycle bismuth phosphate decontamination waste

1CFeCN = Ferrocyanide sludge from in-plant scavenging of T-Plant 1C waste (without coating waste)

2C = Second cycle bismuth phosphate decontamination waste

CWR1 = Reduction-Oxidation (S Plant) aluminum cladding waste

PFeCN = Ferrocyanide sludge from tributyl phosphate (TBP) in-plant scavenged supernate and co-disposed TBP sludge

4

5 **Base Case Estimate of Inventory.** For purposes of modeling, the following subjective base
 6 case estimates were made for each of the three tanks based on retrieval results to-date and based
 7 on remaining waste properties. Details for these estimates are provided in RPP-RPT-42323.

8

9 Tank C-102: The initial waste retrieval performance information shows that for tank C-102,
 10 through August 2014 waste removal has been tracking as for other similar waste type tanks for
 11 which retrievals were completed to below 10.2 m³ (360 ft³). Therefore, achieving a final waste
 12 volume of 10.2 m³ (360 ft³) and using HTWOS model estimates for the residual inventory seems
 13 to be a reasonable assumption for this tank.

14

15 Tank C-105: Initial waste retrieval performance information for tank C-105 indicates that
 16 equipment and waste characteristics limit the performance of the designated retrieval technology
 17 (Mobile Arm Retrieval System [MARS]-Vacuum [V]) and that other waste retrieval
 18 technologies (e.g., sluicing), or equipment modifications would be required to remove additional
 19 waste from the tank. Application of sluicing (particularly hot water sluicing) is expected to
 20 result in additional retrieval from tank C-105. The waste types and waste transfer history for
 21 tank C-105 are unique but there are some similarities to other C Farm tanks. In an effort to
 22 establish a residual waste volume that would be plausible, it is assumed that the quantity of waste
 23 remaining in tank C-105 will be similar to the quantity remaining in tank C-112, ~1,700 ft³,
 24 48 kL (~12,700 gal) (the maximum quantity remaining in any of the C Farm tanks retrieved as of
 25 September 2014).

26

27 Tank C-111: Waste retrieval performance data indicates that it will be difficult to remove any
 28 additional waste from tank C-111. The waste physical characteristics are such that negligible
 29 waste was removed during modified sluicing. Additional waste retrieval technologies, caustic
 30 and water dissolution, are planned. However, because of the hard, low-permeability waste layer

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1 remaining in tank C-111, little or none of the remaining waste may be removed by waste
2 retrieval operations. Therefore, the BBI provides a reasonable volume estimate for tank C-111.

3
4 **Lower-bound Estimates of Inventory.** As a lower bound, the HTWOS inventory estimates
5 were used for tanks remaining to be retrieved. The HTWOS estimate assumes the retrieval goal
6 of 10.2 m³ (360 ft³) will be met. It also factors in wash/leach processes to estimate the
7 composition of residuals after retrieval.

8
9 A general idea of how well HTWOS predicts tank waste residual inventories can be shown by
10 comparing the 2002 HTWOS residual concentration estimates for tank C-103 with post-retrieval
11 measurements for the tank (Table 3-22). On average, the HTWOS overestimated the measured
12 chemical values for concentrations greater than 10⁻³ g/L (1.34 × 10⁻⁴ oz/gal) by a factor of ~3 and
13 underestimated measured radionuclide concentrations > 10⁻⁷ Ci/L by a factor of ~0.7. In general,
14 the HTWOS estimates were closer to measured values for constituents with higher
15 concentrations.
16

**Table 3-22. Comparison of Hanford Tank Waste Operations Simulator
Pre-Retrieval Concentration Estimates for Tank 241-C-103 Residuals
with Post-Retrieval Sample Results. (2 sheets)**

Constituent	Units	HTWOS 2002 Residual Waste Estimate	2014 Residual Data	Ratio of HTWOS 2002/ 2014 Residuals
Al	g/L	2.45E+01	3.79E+02	6.47E-02
Ca	g/L	4.68E-01	2.27E+00	2.06E-01
Cl	g/L	8.22E-02	2.03E-02	4.05E+00
Cr	g/L	1.23E-01	2.49E-01	4.93E-01
F	g/L	1.29E-01	1.69E-02	7.64E+00
Fe	g/L	2.00E+00	1.24E+01	1.61E-01
Hg	g/L	2.52E-02	1.11E-01	2.27E-01
K	g/L	8.22E-02	3.76E-01	2.19E-01
La	g/L	2.59E-02	1.90E-02	1.36E+00
Mn	g/L	5.98E-02	4.62E-01	1.30E-01
Na	g/L	3.26E+00	1.00E+01	3.25E-01
Ni	g/L	5.48E-01	4.79E-01	1.15E+00
NO ₂	g/L	1.99E+00	5.04E-02	3.96E+01
NO ₃	g/L	1.94E-01	9.10E-02	2.13E+00
Pb	g/L	8.01E-02	8.88E-01	9.02E-02
PO ₄	g/L	3.95E-01	3.12E+00	1.27E-01
Si	g/L	4.46E+00	1.33E+01	3.36E-01

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Table 3-22. Comparison of Hanford Tank Waste Operations Simulator Pre-Retrieval Concentration Estimates for Tank 241-C-103 Residuals with Post-Retrieval Sample Results. (2 sheets)

Constituent	Units	HTWOS 2002 Residual Waste Estimate	2014 Residual Data	Ratio of HTWOS 2002/ 2014 Residuals
SO ₄	g/L	3.27E-01	2.26E-01	1.45E+00
Sr	g/L	3.99E-03	2.52E-01	1.58E-02
TIC as CO ₃	g/L	3.27E+00	1.76E+00	1.86E+00
TOC	g/L	1.03E+00	1.31E+00	7.91E-01
Zr	g/L	1.45E+00	1.39E+00	1.04E+00
¹³⁷ Cs	Ci/L	9.55E-03	6.35E-02	1.50E-01
¹⁴ C	Ci/L	5.94E-07	7.30E-07	8.14E-01
¹⁵⁴ Eu	Ci/L	2.13E-04	1.47E-04	1.45E+00
¹⁵⁵ Eu	Ci/L	3.69E-05	4.57E-05	8.07E-01
²³⁴ U	Ci/L	2.71E-07	1.42E-06	1.91E-01
²³⁸ Pu	Ci/L	1.02E-05	1.36E-04	7.50E-02
²³⁸ U	Ci/L	2.78E-07	1.71E-06	1.62E-01
²⁴¹ Am	Ci/L	5.46E-04	5.04E-04	1.08E+00
²⁴¹ Pu	Ci/L	2.60E-04	1.88E-04	1.38E+00
⁶⁰ Co	Ci/L	1.06E-05	1.91E-06	5.56E+00
⁶³ Ni	Ci/L	4.93E-04	1.94E-03	2.54E-01
⁹⁰ Sr	Ci/L	3.43E-01	7.08E-01	4.84E-01
⁹⁹ Tc	Ci/L	4.20E-06	4.68E-06	8.97E-01

HTWOS = Hanford Tank Waste Operations Simulator
TIC = Total inorganic carbon

TOC = Total organic carbon

1
2 For all tanks retrieved, the HTWOS concentration estimates for total chemicals (kg/L) were a
3 factor of 1.8 times higher than post-retrieval measurements for tank C-106 and 0 to 10 times
4 lower for other tanks. The HTWOS concentration estimates for total radionuclides (Ci/L) were 2
5 to 35 times lower than post-retrieval measurements.

6
7 **Upper-bound Estimates of Inventory.** The BBI, showing the current inventories for these
8 tanks, provides the best available information for an upper-bound estimate. This would be the
9 residual waste volume if no additional waste can be retrieved from the tanks. The BBI waste
10 concentrations for these tanks are based on pre-retrieval measurements and pre-retrieval process
11 knowledge. Current BBI concentration estimates take no credit for soluble analytes that may
12 have been washed out of the waste during retrieval processes to-date.

13

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3.2.2.4.4 Residual Inventory in Ancillary Equipment.**Residual Inventory Volume in Catch Tank 241-C-301 and 244-CR Process Tank Vault.**

For the base case an assumption was made that 90% of the waste will be retrieved from these tanks. Whether more or less waste is retrieved is unknown. Therefore, as an upper bound it should be assumed that no retrieval occurs and the current waste volume will remain at closure.

Although the C-301 tank was sampled, few sample data were obtained. An estimate of waste types and contents could be made based on waste transfer sources, but the correlation of sources to residual waste remaining in C-301 would be highly speculative. Furthermore, some or all of the waste may have been diluted for transfer. Therefore, a simplifying assumption was made that the composition of waste in tank C-301 and in the 244-CR vault tanks and sumps is similar to the average composition of residual waste samples from the C Farm SSTs. Although there is high uncertainty in this assumption, if the waste was more dilute than tank waste, the actual composition should be lower. Nevertheless, it is recommended that improved characterization of the C-301 catch tank and the 244-CR vault should be included in the PA maintenance plan.

Residual Inventory Volume in Pits, Diversion Boxes and Waste Transfer Pipelines. Sources of volume uncertainty include the number and length of pits, diversion boxes and waste transfer pipelines. For pits and pipelines, another uncertainty is the thickness of waste adsorbed and whether any other residual waste remains in the tank. The volume of waste expected to be in the pits and diversion boxes is very small compared to the pipelines, and as a result, uncertainty in the waste inventory is of negligible importance for the PA. As a result, no uncertainty evaluations are recommended. For the waste pipelines base case, the volume is from RPP-PLAN-47559 and assumes all pipelines are only 5% full except for a plugged line and cascade lines, which are assumed to be completely full. Studies suggest that the pipelines may be less than 5% full; however, it is possible that some pipelines contain more waste.

Waste Composition (Same as Catch Tank 241-C-301 and 244-CR Process Tank Vault).

The waste composition was assumed to be similar to post-retrieval tank residuals because, like a retrieved tank, the pits, diversion boxes and pipelines are flushed. It could be argued that the waste, especially in plugged pipelines, is more similar to waste in tanks before retrieval than after. However, post-retrieval residual waste compositions were assumed given the relatively small length of plugged lines compared to unplugged lines, uncertainty in assumptions about the applicability of pre- or post-retrieval average waste composition for pipelines, and the fact that analytical data for many of the closure DQO constituents is only available for post-retrieved tanks.

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4.0 SCREENING APPROACHES

Radiological COPCs were identified for the PA effort using two types of screening evaluations: 1) one evaluation that considered inventory-related information including radionuclide half-lives, the in-growth of constituents from chain decay, and activity level, and 2) another evaluation that considered information on the groundwater pathway including travel times to the accessible environment and constituent-specific mobility. These evaluations and their results are described in the following sections.

4.1 SCREENING BASED ON INVENTORY-RELATED INFORMATION

The approach for identifying specific radionuclides subject to additional analysis in the PA is based on an evaluation of inventory-related information as outlined below.

- The first step in the evaluation was to identify all radionuclides in the BBI for WMA C tank inventory information within the official Tank Waste Information Network System (TWINS). The BBI contained inventory estimates for 46 radionuclides.
- The second step in the evaluation examined radioactive decay. The BBI list contains some very short-lived radionuclides (half-lives less than three years), such as ^{90}Y , ^{106}Ru , ^{125}Sb , ^{134}Cs , $^{137\text{m}}\text{Ba}$, and ^{242}Cm . These six radionuclides were removed because either they were assumed to decay to negligible concentrations (^{106}Ru , ^{125}Sb , ^{134}Cs , ^{242}Cm) or their parents were already included in the PA calculations (^{90}Y , $^{137\text{m}}\text{Ba}$). When the parent was included in the PA calculations, the contribution of the progeny was also included in the dose calculation for the parent.
- An additional evaluation was conducted to identify any supplemental radionuclides that were not included in the BBI estimates for retrieved tanks, but may be of interest for the PA evaluations. For this, the residual inventory estimates for retrieved tanks were obtained from RPP-RPT-42323, Table D-1. Radionuclides identified in RPP-RPT-42323, Table D-1 were eliminated because they had half-lives less than three years and are not directly related to Hanford Site operations or are non-detects. This led to assumption of zero initial mass of ^{228}Th (naturally occurring with half-life of 1.91 years) and ^{230}Th (naturally occurring/non-detect). Only the tank C-106 nominal inventory for ^{230}Th was above the detection limit and was included.
- The next step was to include radionuclides needed to complete the uranium decay chain to calculate radon flux. This step identified ^{222}Rn along with intermediate parent ^{230}Th that forms during the decay from ^{234}U . In addition, ^{210}Pb was identified as it is the decay product of ^{222}Rn . The initial mass of all three radionuclides (^{230}Th , ^{222}Rn , and ^{210}Pb) is assumed to be zero at closure (except for ^{230}Th for tank C-106).
- The next step in the screening evaluation was to ensure that the daughter radionuclides that are part of the decay chain are included and tracked in PA calculations. Necessary radionuclide data (atomic weights, decay rates, and daughter products stoichiometry)

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1 needed for this evaluation were obtained from “ICRP Publication 107: Nuclear Decay
2 Data for Dosimetric Calculations” (International Commission on Radiological Protection
3 [ICRP] 2008). This source of information was consistent with the information in DOE’s
4 Derived Concentration Technical Standard (DOE-STD-1196-2011). Progeny
5 radionuclides with a half-life of less than two years are assumed to be in secular
6 equilibrium with their parent, which yielded a reduced number of species but still
7 accounted for the radiological effects of the progeny.
8

9 Additional screening was performed using the 3-D flow and transport STOMP[®] model to
10 determine the maximum K_d value of radionuclides in the WMA C tank residuals that are capable
11 of reaching the water table in 1,000 and 10,000 years. Methodology used in that screening
12 analysis is presented in Section 6.3.2.3, and results are provided in Section 7.2.1.
13

14 The results of this overall screening process identified a total of 43 radionuclides to be included
15 in the more detailed PA analysis.
16

17 **4.2 SUMMARY OF RADIONUCLIDE SCREENING**

18 The final set of 43 radionuclides are presented in Table 4-1. The list of radionuclides screened
19 out of the PA analysis with a rationale for their elimination is provided in Table 4-2.
20

21 The initial inventory estimates are decay corrected to the assumed closure date of January 1,
22 2020. Furthermore, the residual inventory of pits is not considered due to very small estimated
23 residual volume, which is a factor of 50 smaller than the pipeline estimate. The final base case
24 estimate of inventory for radionuclides considered in the PA is presented in Table 4-3.
25
26
27

Table 4-1. List of Radionuclides Considered for the Performance Assessment. (2 sheets)

Number	Species ID	Description	Atomic Weight	Half-life	Daughter1	Stoichiometry 1	Daughter2	Stoichiometry 2
1	Ac227	Actinium-227	227.028	21.772 yr				
2	Am241	Americium-241	241.057	432.2 yr	Np237	1		
3	Am243	Americium-243	243.061	7,370 yr	Pu239	1		
4	C14	Carbon-14	14.0032	5,700 yr				
5	Cd113m	Cadmium-113	112.904	14.1 yr				
6	Cm243	Curium-243	243.061	29.1 yr	Pu239	0.9976	Am243	0.0024
7	Cm244	Curium-244	244.063	18.1 yr	Pu240	1		
8	Co60	Cobalt-60	59.9338	5.2713 yr				
9	Cs137	Cesium-137	136.907	30.167 yr				
10	Eu152	Europium-152	151.922	13.537 yr				
11	Eu154	Europium-154	153.923	8.593 yr				
12	Eu155	Europium-155	154.923	4.7611 yr				
13	H3	Hydrogen-3	3.01605	12.32 yr				
14	I129	Iodine-129	128.905	1.57E+7 yr				
15	Nb93m	Niobium-93	92.9064	16.13 yr				
16	Ni59	Nickel-59	58.9343	1.01E+5 yr				
17	Ni63	Nickel-63	62.9297	100.1 yr				
18	Np237	Neptunium-237	237.048	2.144E+6 yr	U233	1		
19	Pa231	Protactinium-231	231.036	32,760 yr	Ac227	1		
20	Pb210	Lead-210	209.984	22.2 yr				
21	Pu238	Plutonium-238	238.05	87.7 yr	U234	1		
22	Pu239	Plutonium-239	239.052	24,110 yr	U235	1		
23	Pu240	Plutonium-240	240.054	6,564 yr	U236	1		

Table 4-1. List of Radionuclides Considered for the Performance Assessment. (2 sheets)

Number	Species ID	Description	Atomic Weight	Half-life	Daughter1	Stoichiometry 1	Daughter2	Stoichiometry 2
24	Pu241	Plutonium-241	241.057	14.35 yr	Am241	0.99998	Np237	2.45E-05
25	Pu242	Plutonium-242	242.059	3.75E+5 yr	U238	1		
26	Ra226	Radium-226	226.025	1,600 yr	Rn222	1		
27	Ra228	Radium-228	228.031	5.75 yr				
28	Rn222	Radon-222	222.018	3.8235 day	Pb210	0.9998		
29	Se79	Selenium-79	78.9185	2.95E+5 yr				
30	Sm151	Samarium-151	150.92	90 yr				
31	Sn126	Tin-126	125.908	2.3E+5 yr				
32	Sr90	Strontium-90	89.9077	28.79 yr				
33	Tc99	Technetium-99	98.9063	2.111E+5 yr				
34	Th229	Thorium-229	229.032	7340 yr				
35	Th230	Thorium-230	230.033	75,380 yr	Ra226	1		
36	Th232	Thorium-232	232.038	1.405E+10 yr	Ra228	1		
37	U232	Uranium-232	232.037	68.9 yr				
38	U233	Uranium-233	233.04	1.592E+5 yr	Th229	1		
39	U234	Uranium-234	234.041	2.455E+5 yr	Th230	1		
40	U235	Uranium-235	235.044	7.04E+8 yr	Pa231	1		
41	U236	Uranium-236	236.046	2.342E+7 yr	Th232	1		
42	U238	Uranium-238	238.051	4.468E+9 yr	U234	1		
43	Zr93	Zirconium-93	92.9065	1.53E+6 yr	Nb93m	0.975		

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Table 4-2. List of Radionuclides Screened from the Performance Assessment with the Rationale for their Elimination.

Species ID	Description	Half-life	Exclusion
¹²⁵ Sb	Antimony-125	2.759 yr	Half-life less than 3 years
^{137m} Ba	Barium-137m*	2.552 m	
¹³⁴ Cs	Cesium-134	2.065 yr	
²⁴² Cm	Curium-242	162.8 d	
¹⁰⁶ Ru	Ruthenium-106	373.59 d	
²²⁸ Th	Thorium-228	1.91 yr	
⁹⁰ Y	Yttrium-90*	64.1 hr	

* ⁹⁰Y and ^{137m}Ba are included through the evaluation of their parents ⁹⁰Sr and ¹³⁷Cs, respectively.

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Table 4-3. Estimated Inventory of Radionuclides (in Curies) at Closure of Waste Management Area C (Decay Corrected to January 1, 2020) Used in the Performance Assessment Calculation.

Tank/ Equipment	Ac-227	Am-241	Am-243	C-14	Cd-113m	Cm-243	Cm-244	Co-60	Cs-137	Eu-152	Eu-154	Eu-155	H-3	I-129	Nb-93m	Ni-59	Ni-63	Np-237	Pa-231	Pb-210	Pu-238	Pu-239
241-C-101	1.58E-06	9.91E+00	1.43E-03	2.76E-03	1.47E-03	1.86E-05	3.32E-04	1.76E-04	3.61E+02	6.38E-05	2.77E-03	4.69E-04	2.45E-02	5.55E-05	1.83E-05	7.23E-04	5.53E-02	3.45E-04	2.48E-08	0.00E+00	1.13E-01	1.83E+01
241-C-102	1.93E-02	2.12E+01	7.93E-04	9.88E-04	1.78E-02	6.22E-05	1.28E-03	2.14E-01	8.07E+01	1.26E-04	1.36E-01	2.62E-02	2.15E-05	2.56E-03	1.10E-02	1.62E-01	1.36E+01	5.16E-05	2.12E-03	0.00E+00	1.48E+00	6.49E+01
241-C-103	6.39E-08	4.83E+00	3.70E-05	6.99E-03	1.49E-02	7.66E-07	1.52E-05	1.83E-02	6.07E+02	2.58E-05	1.41E+00	4.37E-01	3.98E-03	3.00E-03	3.69E-04	1.12E-01	1.86E+01	1.35E-02	1.66E-07	0.00E+00	1.30E+00	4.99E+00
241-C-104	1.11E-05	8.46E+00	5.25E-03	3.08E-03	5.11E-02	3.64E-03	6.69E-02	4.66E-01	6.22E+02	3.54E-02	1.57E+00	2.29E-01	9.32E-03	4.84E-04	3.16E-02	8.64E-02	9.95E+01	7.97E-02	7.47E-05	0.00E+00	5.89E-01	5.15E+00
241-C-105	5.17E-07	2.84E+01	6.73E-04	4.86E-02	5.87E-02	9.11E-06	1.56E-04	6.83E-01	5.08E+03	1.12E-04	4.68E-03	6.08E-04	4.08E+00	8.95E-03	1.45E-03	4.41E-01	3.61E+01	1.93E-04	6.57E-07	0.00E+00	7.50E-01	5.28E+01
241-C-106	1.74E-03	6.38E+01	3.05E-03	8.21E-03	2.13E+00	5.55E-02	7.39E-01	2.23E+00	1.00E+03	2.02E+00	2.25E+01	7.65E+00	4.17E-03	6.31E-04	5.92E+00	1.05E+01	6.53E+01	5.41E-02	2.53E-03	0.00E+00	2.38E+00	1.67E+01
241-C-107	6.20E-06	3.70E+02	3.86E-02	2.16E-02	2.50E-03	5.02E-04	8.95E-03	9.14E-04	2.32E+03	1.35E-04	5.70E-03	8.66E-04	1.44E-02	4.07E-02	8.45E-02	1.18E-03	1.46E-01	2.08E-04	3.83E-05	0.00E+00	8.05E-01	1.30E+02
241-C-108	7.78E-07	9.46E-01	9.78E-05	8.18E-03	1.97E-03	1.50E-06	2.96E-05	7.22E-04	8.57E+01	1.07E-04	4.52E-03	6.84E-04	1.94E-02	3.81E-05	4.80E-02	9.30E-04	2.80E+00	2.17E-05	3.02E-05	0.00E+00	4.37E-03	6.68E-01
241-C-109	3.40E-06	3.71E-01	3.91E-05	7.65E-04	1.37E-03	5.09E-07	9.09E-06	5.02E-04	4.31E+01	7.41E-05	3.13E-03	4.74E-04	3.51E-03	2.65E-05	4.64E-02	6.46E-04	8.78E-01	6.46E-04	2.10E-05	0.00E+00	1.56E-02	4.01E-01
241-C-110	9.62E-07	4.94E-02	5.54E-06	1.51E-03	3.89E-04	7.22E-08	1.29E-06	1.42E-04	2.02E+01	2.11E-05	8.89E-04	1.35E-04	1.80E-03	2.65E-04	1.32E-02	1.83E-04	4.08E-01	1.09E-03	5.96E-06	0.00E+00	1.56E-02	1.17E+00
241-C-111	1.82E-05	8.32E+01	1.15E-02	1.04E-01	5.99E-02	1.82E-03	3.26E-02	1.03E-01	7.14E+03	5.38E-02	2.41E+00	3.70E-01	2.58E+00	1.41E-02	9.78E-02	1.40E+00	1.13E+02	3.32E-03	4.99E-05	0.00E+00	1.70E+00	9.45E+01
241-C-112	4.57E-06	9.42E-01	9.72E-05	1.60E-02	1.84E-03	1.26E-06	2.25E-05	6.75E-04	7.66E+02	1.00E-04	4.22E-03	6.39E-04	1.06E-02	3.57E-05	6.26E-02	8.69E-04	1.08E-01	1.54E-04	2.82E-05	0.00E+00	3.59E-02	5.79E+00
241-C-201	3.45E-09	2.46E+00	9.76E-04	7.64E-04	5.77E-04	3.10E-03	5.55E-02	2.37E-03	7.01E+00	2.10E-03	9.42E-02	1.45E-02	1.57E-04	4.57E-07	7.46E-04	4.07E-03	8.33E-01	3.42E-03	6.79E-09	0.00E+00	4.42E-01	1.58E+01
241-C-202	3.51E-09	1.21E+00	4.71E-04	2.03E-04	5.88E-04	1.50E-03	2.68E-02	2.44E-03	6.18E+00	2.14E-03	9.61E-02	1.48E-02	1.60E-04	7.35E-06	7.64E-04	4.16E-03	2.00E-01	2.90E-03	6.93E-09	0.00E+00	3.99E-01	1.43E+01
241-C-203	2.87E-09	3.16E-02	1.22E-05	1.66E-04	4.80E-04	3.88E-05	6.95E-04	2.15E-03	9.10E+00	1.75E-03	1.50E-02	1.81E-02	1.31E-04	1.47E-05	6.26E-04	3.40E-03	5.54E-02	2.70E-05	5.67E-09	0.00E+00	1.36E-02	4.86E-01
241-C-204	2.69E-09	3.16E-03	1.22E-06	1.88E-04	4.50E-04	3.87E-06	6.95E-05	1.86E-03	4.13E+00	1.64E-03	5.62E-02	1.13E-02	1.13E-04	3.57E-07	5.84E-04	3.18E-03	1.46E-02	2.16E-02	5.30E-09	0.00E+00	2.76E-04	9.84E-03
C-301	6.62E-05	5.54E+00	1.37E-03	2.04E-03	8.49E-02	5.33E-03	8.60E-02	1.16E-01	1.21E+02	8.31E-02	1.17E+00	3.60E-01	2.09E-03	2.06E-04	2.30E-01	4.14E-01	9.54E+00	2.82E-02	1.01E-04	0.00E+00	7.40E-01	2.13E+01
CR-Vault	1.20E-04	1.01E+01	2.49E-03	3.71E-03	1.54E-01	9.68E-03	1.56E-01	2.11E-01	2.21E+02	1.51E-01	2.13E+00	6.54E-01	3.80E-03	3.75E-04	4.18E-01	7.52E-01	1.73E+01	5.13E-02	1.84E-04	0.00E+00	1.34E+00	3.88E+01
Pipelines	1.02E-04	8.52E+00	2.11E-03	3.14E-03	1.31E-01	8.19E-03	1.32E-01	1.79E-01	1.87E+02	1.28E-01	1.80E+00	5.54E-01	3.22E-03	3.17E-04	3.54E-01	6.37E-01	1.47E+01	4.34E-02	1.56E-04	0.00E+00	1.14E+00	3.28E+01

Tank/ Equipment	Pu-240	Pu-241	Pu-242	Ra-226	Ra-228	Rn-222	Se-79	Sm-151	Sn-126	Sr-90	Tc-99	Th-229	Th-230	Th-232	U-232	U-233	U-234	U-235	U-236	U-238	Zr-93
241-C-101	1.96E+00	1.54E+00	2.70E-05	5.90E-07	2.64E-13	0.00E+00	2.80E-04	4.00E+00	5.13E-04	3.29E+03	4.34E-02	1.33E-10	0.00E+00	1.12E-12	1.75E-06	1.71E-07	1.69E-01	7.54E-03	1.93E-03	1.72E-01	3.35E-05
241-C-102	1.55E+01	4.87E+01	9.00E-04	2.88E-07	3.64E-01	0.00E+00	1.60E-06	9.72E-01	1.83E-04	2.94E+02	3.56E-03	1.06E-02	0.00E+00	2.29E-02	2.83E-02	2.17E+00	1.13E-01	4.27E-03	1.43E-03	9.78E-02	4.22E-03
241-C-103	1.04E+00	1.80E+00	3.24E-05	1.54E-08	4.70E-05	0.00E+00	2.64E-05	4.30E-01	5.27E-05	6.78E+03	4.48E-02	2.60E-11	0.00E+00	1.99E-04	4.29E-06	5.85E-03	1.36E-02	7.10E-04	3.74E-04	1.64E-02	7.03E-04
241-C-104	1.55E+00	1.14E+01	1.97E-02	3.24E-07	8.73E-04	0.00E+00	8.56E-03	3.17E+03	8.81E-03	4.89E+03	3.04E-01	8.56E-08	0.00E+00	3.70E-03	3.53E-02	2.18E+00	4.17E-01	1.98E-02	4.85E-03	4.39E-01	6.24E-02
241-C-105	1.04E+01	1.75E+01	3.14E-04	1.60E-07	2.36E-13	0.00E+00	1.51E-04	2.37E+00	2.93E-04	2.89E+04	7.83E+00	1.25E-10	0.00E+00	1.00E-12	8.62E-06	5.02E-07	2.39E-01	1.02E-02	5.17E-03	2.44E-01	2.77E-03
241-C-106	3.57E+00	1.84E+01	4.16E-04	5.13E-04	1.32E-04	0.00E+00	9.57E-03	7.82E+03	1.76E+00	4.50E+04	1.64E-01	1.91E-05	9.38E-04	5.60E-04	4.87E-04	1.82E-03	9.40E-04	3.86E-05	1.73E-05	9.02E-04	1.04E+01
241-C-107	1.42E+01	1.10E+01	1.97E-04	5.95E-07	9.70E-04	0.00E+00	2.70E-04	1.04E+04	4.94E-04	2.42E+04	2.14E+00	1.89E-09	0.00E+00	4.11E-03	2.20E-06	2.15E-07	2.07E-01	9.24E-03	2.31E-03	2.11E-01	1.55E-01
241-C-108	7.27E-02	7.91E-02	1.01E-06	4.73E-07	3.70E-06	0.00E+00	1.62E-03	6.66E+00	3.91E-04	1.25E+03	4.87E-02	1.50E-09	0.00E+00	1.57E-05	4.50E-07	4.10E-08	3.25E-02	1.82E-03	2.85E-04	4.03E-02	1.22E-01
241-C-109	4.36E-02	5.09E-01	6.07E-07	3.26E-07	2.06E-12	0.00E+00	1.48E-04	4.65E+00	2.71E-04	2.33E+03	8.77E-03	1.04E-09	0.00E+00	8.72E-12	9.94E-08	9.69E-09	9.35E-03	4.01E-04	9.61E-05	9.53E-03	8.45E-02
241-C-110	1.27E-01	3.58E-01	1.77E-06	9.27E-08	5.85E-13	0.00E+00	4.21E-05	1.32E+00	2.38E-02	2.62E+03	4.46E-02	2.95E-10	0.00E+00	2.48E-12	1.91E-08	1.86E-09	2.64E-03	1.14E-04	2.93E-05	2.59E-03	2.41E-02
241-C-111	1.85E+01	3.54E+01	6.54E-04	4.51E-06	6.54E-12	0.00E+00	3.53E-03	6.39E+02	6.72E-03	3.05E+05	2.19E+00	3.56E-09	0.00E+00	2.77E-11	2.22E-05	4.80E-05	7.74E-01	3.37E-02	1.32E-02	7.88E-01	1.81E-01
241-C-112	6.29E-01	4.91E-01	8.76E-06	4.40E-07	2.78E-12	0.00E+00	1.99E-04	6.25E+00	3.65E-04	2.28E+02	1.69E+00	1.40E-09	0.00E+00	1.18E-11	4.50E-07	4.39E-08	4.23E-02	1.89E-03	4.73E-04	4.32E-02	1.14E-01
241-C-201	3.40E+00	8.36E+00	1.60E-04	1.00E-09	9.51E-07	0.00E+00	5.49E-05	2.39E+01	1.10E-04	1.71E+02	2.63E-03	1.18E-11	0.00E+00	4.03E-06	2.25E-06	1.14E-05	3.65E-02	1.48E-03	5.23E-04	3.69E-02	1.46E-03
241-C-202	3.08E+00	7.52E+00	1.45E-04	1.02E-09	9.70E-07	0.00E+00	5.61E-05	2.43E+01	1.13E-04	3.31E+02	2.50E-03	1.20E-11	0.00E+00	4.11E-06	2.00E-06	1.02E-05	3.52E-02	1.42E-03	3.52E-04	3.28E-02	1.49E-03
241-C-203	1.05E-01	2.58E-01	4.94E-06	8.40E-10	4.48E-07	0.00E+00	4.58E-05	1.99E+01	9.21E-05	1.56E+02	2.32E-03	9.81E-12	0.00E+00	1.90E-06	6.60E-06	3.37E-05	1.13E-01	4.79E-03	8.33E-04	1.09E-01	1.22E-03
241-C-204	2.12E-03	5.21E-03	9.98E-08	7.86E-10	3.35E-06	0.00E+00	4.29E-05	1.86E+01	8.61E-05	1.03E+02	3.18E-03	9.17E-12	0.00E+00	1.42E-05	4.93E-06	2.51E-05	8.27E-02	3.42E-03	5.13E-04	8.13E-02	1.14E-03
C-301	4.60E+00	1.21E+01	1.30E-03	1.93E-05	5.90E-05	0.00E+00	1.03E-03	5.29E+02	6.80E-02	3.06E+03	3.64E-02	7.21E-07	0.00E+00	2.50E-04	1.96E-03	1.20E-01	2.26E-01	9.56E-03	1.93E-03	2.22E-01	4.07E-01
CR-Vault	8.36E+00	2.19E+01	2.36E-03	3.51E-05	1.07E-04	0.00E+00	1.87E-03	9.62E+02	1.24E-01	5.55E+03	6.62E-02	1.31E-06	0.00E+00	4.54E-04	3.57E-03	2.17E-01	4.11E-01	1.74E-02	3.51E-03	4.04E-01	7.39E-01
Pipelines	7.08E+00	1.86E+01	2.00E-03	2.97E-05	9.08E-05	0.00E+00	1.58E-03	8.15E+02	1.05E-01	4.70E+03	5.61E-02	1.11E-06	0.00E+00	3.85E-04	3.02E-03	1.84E-01	3.48E-01	1.47E-02	2.97E-03	3.42E-01	6.26E-01

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5.0 WASTE CHARACTERISTICS

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3 The WMA C tanks and ancillary equipment received a wide range of waste streams produced
4 from processing of spent nuclear fuel and selective extraction of isotopes of concern to support
5 the Hanford operations. The wastes consist of a large array of chemicals and radionuclides and
6 their inventory is estimated on a tank-by-tank basis. As of September 2014, waste has been
7 retrieved from 13 of 16 SSTs in WMA C and is in progress for the remaining 3 tanks (C-102,
8 C-105, and C-111). This section provides information related to the chemical and physical
9 characteristics of the residual waste that are relevant to developing conceptual and mathematical
10 models for source term release.

11
12 Following retrieval of tanks, post-retrieval sampling of the residual waste has been conducted for
13 various constituents as indicated in Section 3.2.2 to estimate the residual inventory and volume.
14 Table 3-12 summarizes the current waste types (primarily sludge) present in various WMA C
15 tanks and Tables 3-13 through 3-15 provide residual inventory and residual volume estimates for
16 the tanks and ancillary equipment. For the retrieved tanks that have undergone post-retrieval
17 sampling, the density of sludge typically varies from ~1,550 to 2,000 kg/m³ (96.8 to
18 124.9 lbs/ft³) and the gravimetric moisture content varies from 20 to 40 wt.%.

19
20 As part of the waste characterization efforts, analytical methods are used to measure the
21 chemical and radiological constituents in the waste sludge and to understand their composition,
22 solid-phase characteristics, and the leachability of primary contaminants of interest.
23 (e.g., PNNL-16738, “Hanford Tank 241-C-103 Residual Waste Contaminant Release Models
24 and Supporting Data”; PNNL-15187, “Hanford Tank 241-C-106: Residual Waste Contaminant
25 Release Model and Supporting Data,” Rev. 1; PNNL-19425, “Hanford Site Tank 241-C-108
26 Residual Waste Contaminant Release Models and Supporting Data”; PNNL-14903, “Hanford
27 Tanks 241-C-203 and 241-C-204: Residual Waste Contaminant Release Model and Supporting
28 Data,” Rev. 1; PNNL-16229, “Hanford Tanks 241-C-202 and 241-C-203: Residual Waste
29 Contaminant Release Model and Supporting Data”).

30
31 “Hanford tank residual waste – Contaminant source terms and release models” (Deutsch et al.
32 2011) summarized the characterization information of solid phases from four WMA C tank
33 residuals (C-103, C-106, C-202, and C-203). Multiple samples of residual waste from each tank
34 were received. The samples represent composite samples of solids collected from several
35 locations in each storage tank. The photographs of the samples are shown in Figure 5-1. The
36 yellowish color of the tank C-203 residual sample is due to presence of uranium at a
37 concentration of ~50 wt.% while the color of the tank C-106 sample is likely due to presence of
38 high manganese concentration resulting from oxalate reaction with the metals in the waste solids.
39 Tank C-106 is the only tank from which waste was removed using oxalic acid.

40
41 The average reported composition (µg/g dry weight) for selected elements, primary contaminants
42 of interest, and anions in bulk residual waste developed from laboratory analysis of selected tank
43 waste residual samples used for waste release studies by Deutsch et al. (2011), are presented in
44 Table 5-1. Concentrations of certain contaminants and elements differ by orders of magnitude,
45 indicating large variability. For example, the uranium concentrations for adjacent tanks C-202
46 and C-203 are relatively high (207,000 and 505,000 µg/g [7,302 and 17,813 oz/ton],

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1 respectively) while they are relatively low for tanks C-103 and C-106 (3,730 and 310 $\mu\text{g/g}$ [132
2 and 11 oz/ton], respectively). On the other hand, the trend in aluminum concentrations is
3 reversed, being relatively high for tanks C-103 and C-106 compared to tanks C-202 and C-203.
4 The iron (Fe) concentration for tank C-202 is 122,000 $\mu\text{g/g}$ (4,300 oz/ton) and for tank C-203 is
5 16,300 $\mu\text{g/g}$ (575 oz/ton). These compositional differences between tanks are due to 1) the
6 mixing of various types of waste disposed over the decades when they were in use,
7 2) the chemical reactions within the tanks from heating and evaporation, and 3) the effects of
8 various waste retrieval methods (sluicing of wastes using tank supernates, groundwater, and/or
9 oxalic acid). Additional information on average composition of selective constituents in waste
10 residuals developed from inventory estimates in RPP-RPT-42323 is summarized in Tables 3-13
11 through 3-17.

12
13 The mineralogy of solid phases from the retrieved tanks has been summarized by Deutsch et al.
14 (2011) and provided in Table 5-2. Gibbsite [$\text{Al}(\text{OH})_3$] is a common mineral in tanks with high
15 aluminum concentrations, while non-crystalline U–Na–C–O–P \pm H phases are common in the
16 uranium-rich residual wastes from tanks C-202 and C-203. Iron oxides/hydroxides have been
17 identified in all residual waste samples studied to date. Figure 5-2 shows the electron
18 micrograph of typical solids present in unleached tank C-103 residual waste.

19
20 Technetium was identified by scanning electron microscopy/energy dispersive spectroscopy
21 (SEM/EDS) associated with iron oxide/hydroxide particles in tank C-103 residual waste at
22 concentration from ~ 0.6 to 1.0 wt.%, providing direct evidence of technetium in solid phases.
23 No iodine-containing phases could be identified, perhaps due to low mass concentrations. In
24 tank C-106, due to leaching with oxalate, the manganese-bearing mineral phases are dominant;
25 however, the presence of aluminum and iron-bearing mineral phases exists. The majority of the
26 manganese occurs as Mn(II). Spectral analysis of tank C-106 samples indicate that uranium
27 occurs primarily in the hexavalent oxidation state [U(VI)]; however, a small fraction may be
28 present as U(IV). The majority of the chromium appears to be in the reduced trivalent [Cr(III)]
29 oxidation state, while the iron is present in the oxidized trivalent [Fe(III)] state.

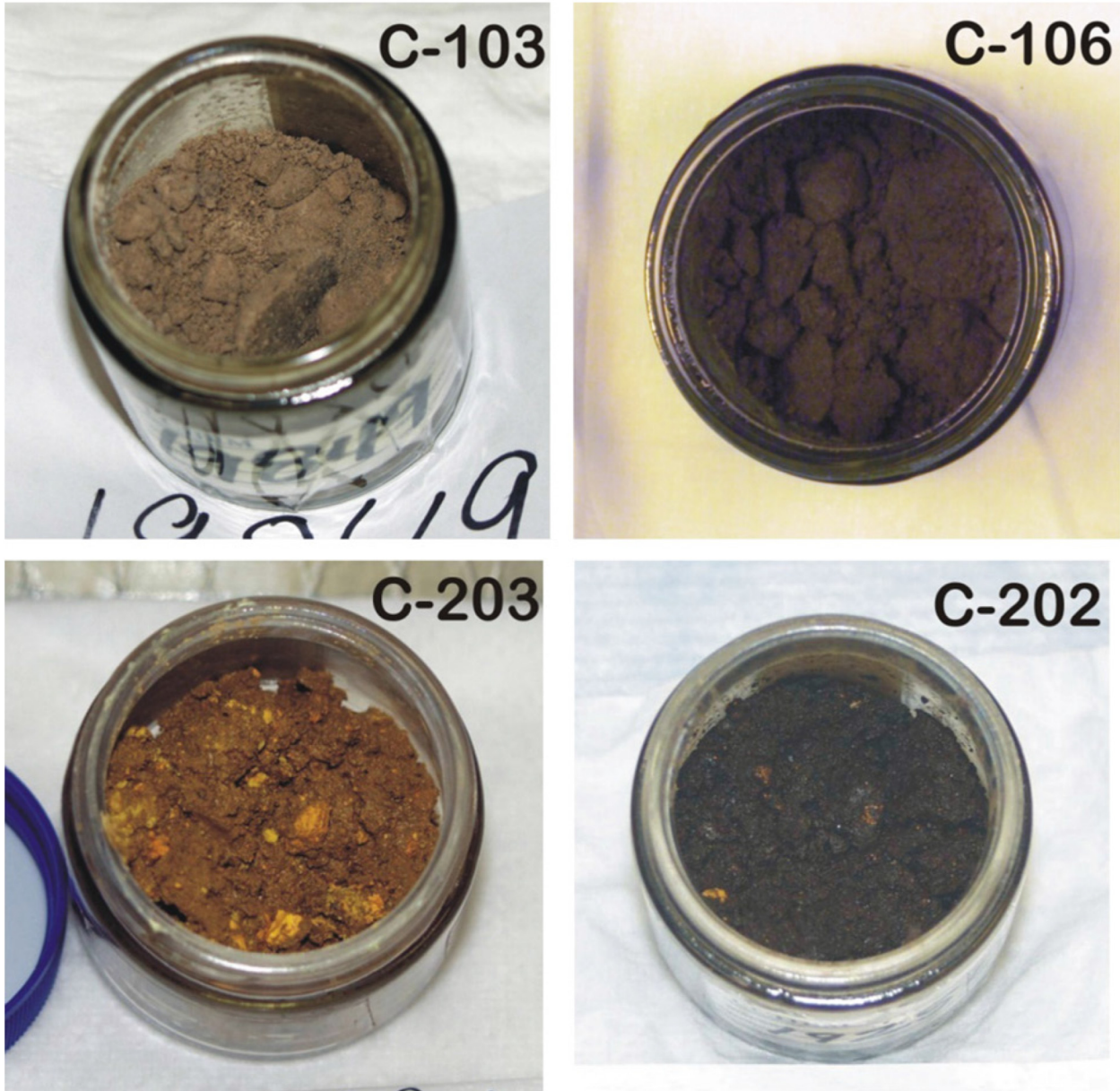
30
31 The residual waste in tanks C-202 and C-203 contains mostly amorphous solids of U–Na–C–O–P
32 \pm H and iron oxide/hydroxide as shown in Figure 5-3. No phases containing iodine or
33 technetium were detected, most likely due to low concentration of these contaminants.

34
35 “Single-pass flow-through test elucidation of weathering behavior and evaluation of contaminant
36 release models for Hanford tank residual radioactive waste” (Cantrell et al. 2013) evaluated
37 contaminant release models for Hanford tank residuals using single-pass flow-through tests.
38 This work provided an analysis of solid phases in the radioactive residual waste following
39 leaching with three different leachates, namely the deionized (DI) water, CaCO_3 saturated
40 solution, and 0.005 M $\text{Ca}(\text{OH})_2$ solution which represented a range of possible water types
41 contacting the residual waste. In general, the nature of the leachate did not have a large impact
42 on the phases that were identified. For the tank C-103 samples, the only phase identified was
43 gibbsite, regardless of the leachate used. In the tank C-202 samples, calcite was positively
44 identified, while for tank C-203 samples, calcite and schoepite were positively identified.
45 Besides these, some possible (tentative) phases identified for tanks C-202 and C-203 included
46 hydroxylapatite, CaUO_4 , soddyite, studtite, $\text{Na}_2\text{U}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$, and boltwoodite.

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Figure 5-1. Photographs of As-Received, Post-Final Retrieval Residual Waste Samples from Tanks 241-C-103, 241-C-106, 241-C-202, and 241-C-203.

4
5
6
7

Source: "Hanford tank residual waste – Contaminant source terms and release models" (Deutsch et al. 2011).

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Table 5-1. Average Composition ($\mu\text{g/g}^{\text{a}}$ dry weight) for Selected Elements, Primary Contaminants of Interest, and Anions in Bulk Residual Waste from Some Waste Management Area C Tanks.

Analyte	241-C-103 ($\mu\text{g/g}$ dry wt.)	241-C-106 ($\mu\text{g/g}$ dry wt.)	241-C-202 ($\mu\text{g/g}$ dry wt.)	241-C-203 ($\mu\text{g/g}$ dry wt.)
Al	136,000	81,699	13,600	<710
Ba	181	914	208	<142
Ca	616	46,490	14,500	3,140
Cr	193	(727) ^a	13,200	5,910
Fe	12,000	36,663	122,000	16,300
K	Below detection limit	8,526	<15,800	<355,000
Mg	-42	3,162	2,560	-729
Mn	470	108,069	25,700	956
Na	7,840	46,720	58,800	95,800
Ni	420	5,373	9,070	510
Pb	892	4,814	7,980	5,630
Si	9,070	(4,895) ^a	25,000	3,490
Sr	90.7	(493) ^a	1,510	409
²³⁸ U	3,730	310	207,000	505,000
²³⁹ Pu	8.02	27.7	435	18.2
²³⁷ Np	1.3	9.04	2.16	(0.0519) ^a
²⁴¹ Am	0.053	2.05	0.449	0.014
⁹⁹ Tc	0.231	1.14	0.149	(0.0947) ^a
¹²⁹ I	(1.11E-5) ^a	Not available	Not available	Not available
F ⁻	(31) ^a	33	6,030	2,760
Cl ⁻	(5.4) ^a	87	161	201
NO ₂ ⁻	(59) ^a	<73	485	610
NO ₃ ⁻	(250) ^a	<70	3,540	4,840
CO ₃ ²⁻	Below detection limit	39,500	12,200	49,900
SO ₄ ²⁻	Below detection limit	<66	334	288
PO ₄ ³⁻	(66) ^b	<91	17,700	43,300
Oxalate	—	63,900	32,400	1,500

^a 1 $\mu\text{g/g}$ is equal to 0.0352 oz/ton.

^b Value in parenthesis is the estimated quantification limit.

Modified from "Hanford tank residual waste – Contaminant source terms and release models" (Deutsch et al. 2011).

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Table 5-2. Solid Phases Identified in Tank Residual Waste Samples.

Tank Number	Solid Phases		Comments
	Major	Minor/Trace	
241-C-103	Gibbsite [Al(OH) ₃]; hematite (α-Fe ₂ O ₃)	Two Fe oxide/hydroxides; cancrinite [Na ₆ CaAl ₆ Si ₆ (CO ₃)O ₂₄ ·2H ₂ O]; oxides of Ag ± Hg, U, Ca–P, Na–Ca–U, Si–Al–Mg–Na–Fe, Zr, and Th	Tc in three Fe oxide/hydroxide particles
241-C-106	Lindbergite (MnC ₂ O ₄ ·2H ₂ O); whewellite (CaC ₂ O ₄ ·2H ₂ O); gibbsite; böhmite [AlO(OH)]; dawsonite [NaAlCO ₃ (OH) ₂]; hematite; rhodochrosite [MnCO ₃]; possible Ag–Hg phase	Mn–Al–Fe–Na–P–Si–Ca–O ± C ± H; Mn–O–P ± Al ± C ± H; Si–Al–Na–O ± C ± H; REE-rich oxide; Ca–Si–Al–O ± C ± H; Ag ⁰ ; Pb-containing phase	Tank leached with 0.9 M oxalic acid (H ₂ C ₂ O ₄) during waste retrieval
241-C-202	Amorphous (non-crystalline) solids of either U Na–C–O–P ± H or Fe oxide/hydroxide	Trace amounts of Mn and Cr and sometimes Pb	No crystalline phases identified
241-C-203	Amorphous solids of primarily U Na–C–O–P ± H	Amorphous solids of Fe oxide/hydroxide with trace amounts of Mn, Cr, Pb, and/or Cu	No crystalline phases identified; Similar to C-202

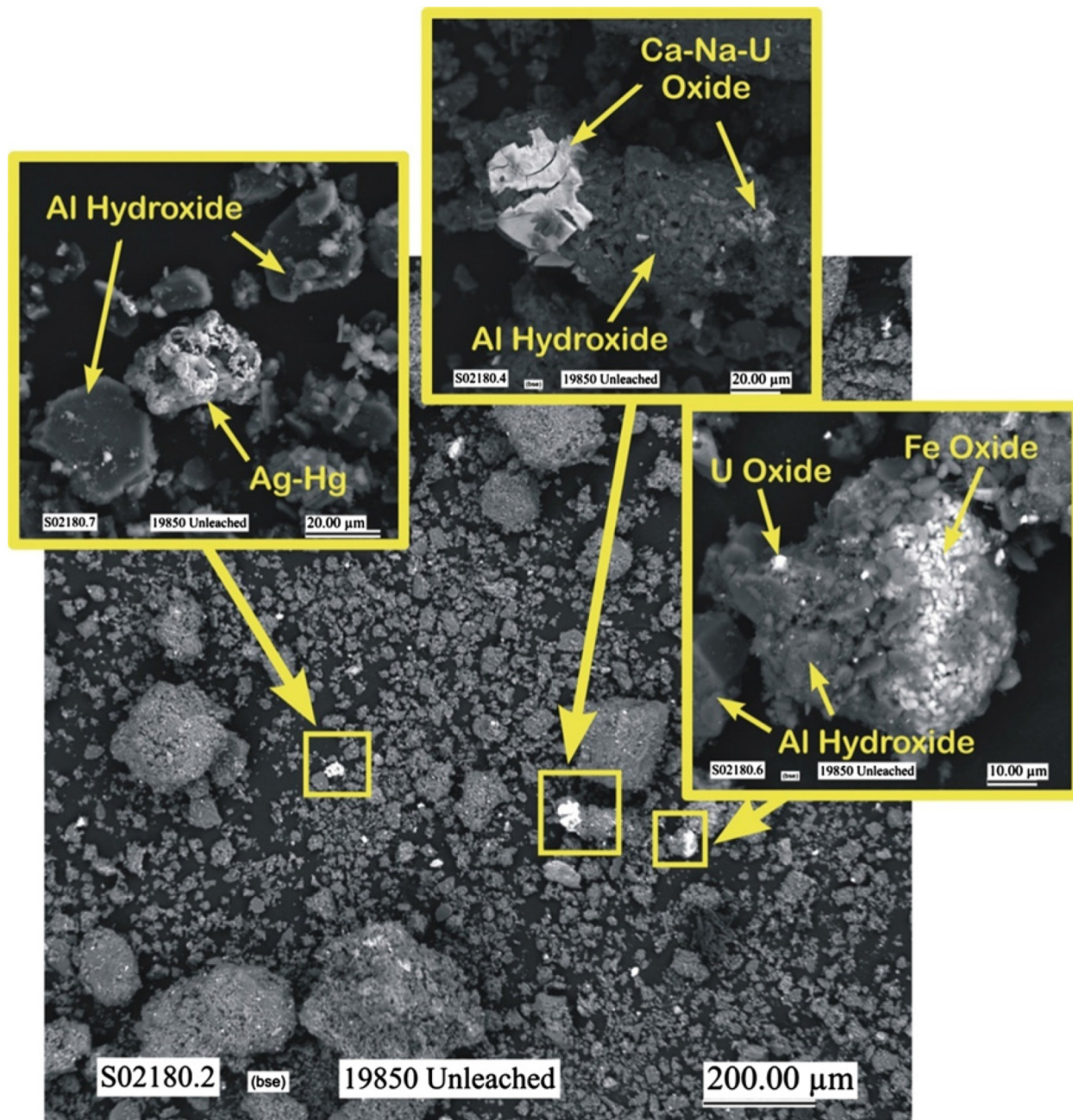
Modified from “Hanford tank residual waste – Contaminant source terms and release models” (Deutsch et al. 2011).

1
2 The general trends in uranium leachate concentrations for the C-103, C-202, and C-203 tank
3 residual wastes used in Cantrell et al. (2013) were very similar. The results are presented for
4 tank C-202 in Figure 5-4. The leached uranium concentration using DI water and CaCO₃
5 saturated solution are significantly higher than those in the 0.005 M Ca(OH)₂ leachates. This is
6 attributed to the formation of Ca-rich precipitates (Ca phosphate and calcite) on the surfaces of
7 the waste particles when using Ca(OH)₂ leachate, inhibiting dissolution of the underlying
8 uranium phases in the waste. Since the tanks are planned to be grouted prior to the closure, the
9 primary leachate is expected to be Ca(OH)₂ solution, which is likely to reduce the leaching of
10 uranium.
11
12 To investigate this leaching behavior, thermodynamic equilibrium modeling was conducted to
13 calculate the mineral saturation indices and to identify solid phases potentially in equilibrium
14 with the leachate composition. The saturation index is defined as $SI = \log(Q/K_{sp})$, where Q is
15 the activity product and K_{sp} is the mineral solubility product at equilibrium at the temperature of
16 interest. Minerals with SI values near zero (within ± 0.5) are generally considered to be at or
17 near equilibrium, more positive values are considered supersaturated, and more negative values
18 are considered undersaturated with respect to the solution composition. The SI calculated for the
19 tank C-202 single-pass flow-through (SPFT) test effluents for the three leachates indicated that
20 DI water and CaCO₃ saturated leachate give similar SI results while the Ca(OH)₂ leachate-based
21 SI results are quite different. Results from DI water and CaCO₃ saturated leachates indicate that
22 NaUO₂PO₄·xH₂O is near equilibrium while Ca-containing phases (such as calcite and
23 hydroxylapatite) were all undersaturated. The SI results for the Ca(OH)₂ leachates indicate all
24 uranium-bearing phases to be highly undersaturated, but near saturation with respect to
25 Ca-containing phases. Calcite was near saturation while hydroxylapatite and fluorapatite were

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1 consistently highly supersaturated. These results are consistent with the observed leaching
 2 behavior of uranium. It is hypothesized that precipitation of Ca-rich phases resulted in coatings
 3 on the waste particles that could have temporarily inhibited dissolution and attainment of
 4 equilibrium for any uranium phase in contact with $\text{Ca}(\text{OH})_2$ leachate solutions.
 5

6 **Figure 5-2. Low- and High-Magnification Electron Micrographs of Typical Solids Present**
 7 **in Unleached Tank 241-C-103 Residual Waste.**
 8



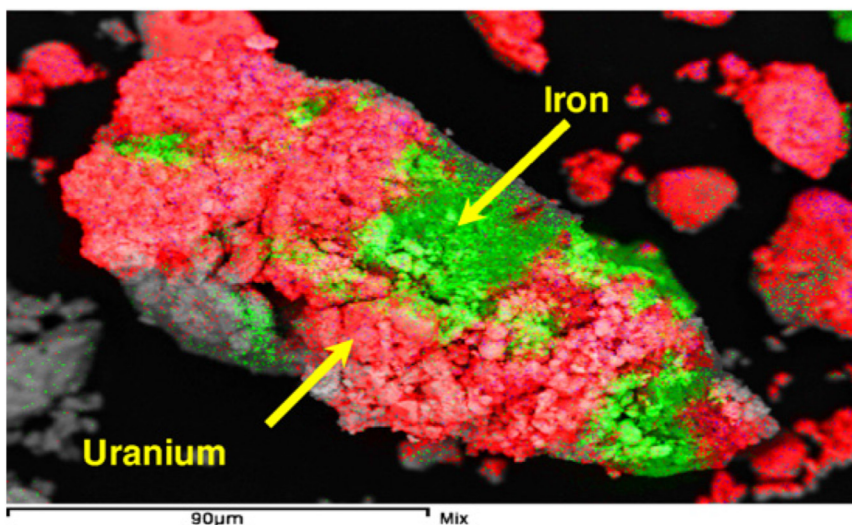
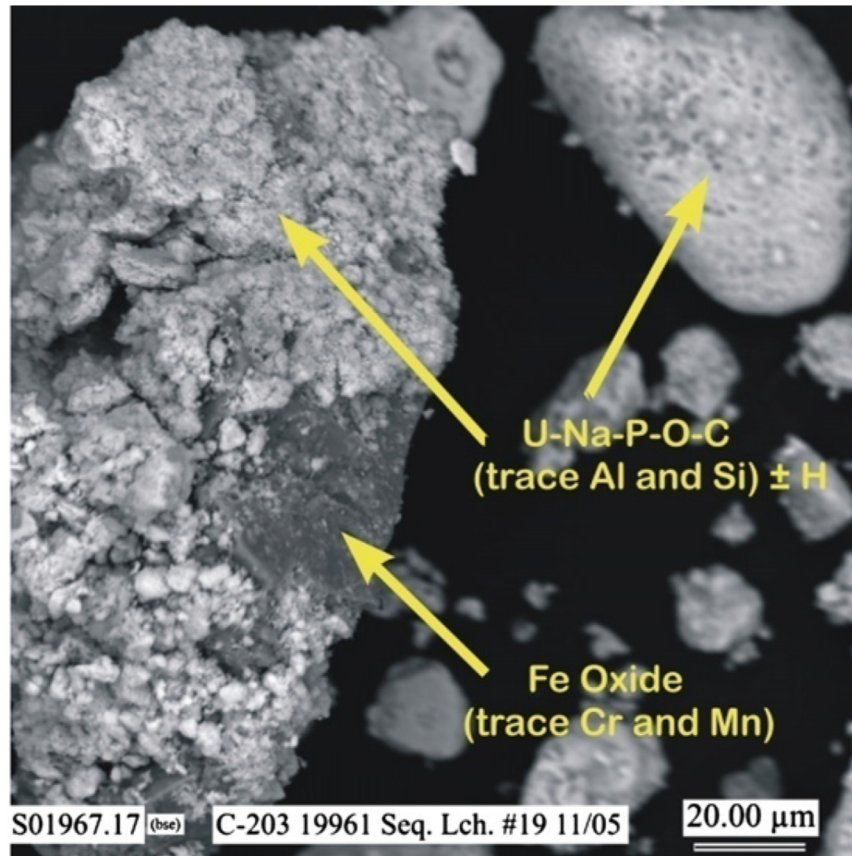
9
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 11

Reference: PNNL-16738, "Hanford Tank 241-C-103 Residual Waste Contaminant Release Models and Supporting Data."

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1 **Figure 5-3. Electron Micrograph (top) and Multi-Element Energy Dispersive Spectroscopy**
 2 **Map (bottom) for an Aggregate of U-Na-C-O-P \pm H and Fe Oxide/Hydroxide Particles**
 3 **Present in Sequential-Leached Water Extraction Sample of**
 4 **Tank 241-C-203 Residual Waste.**

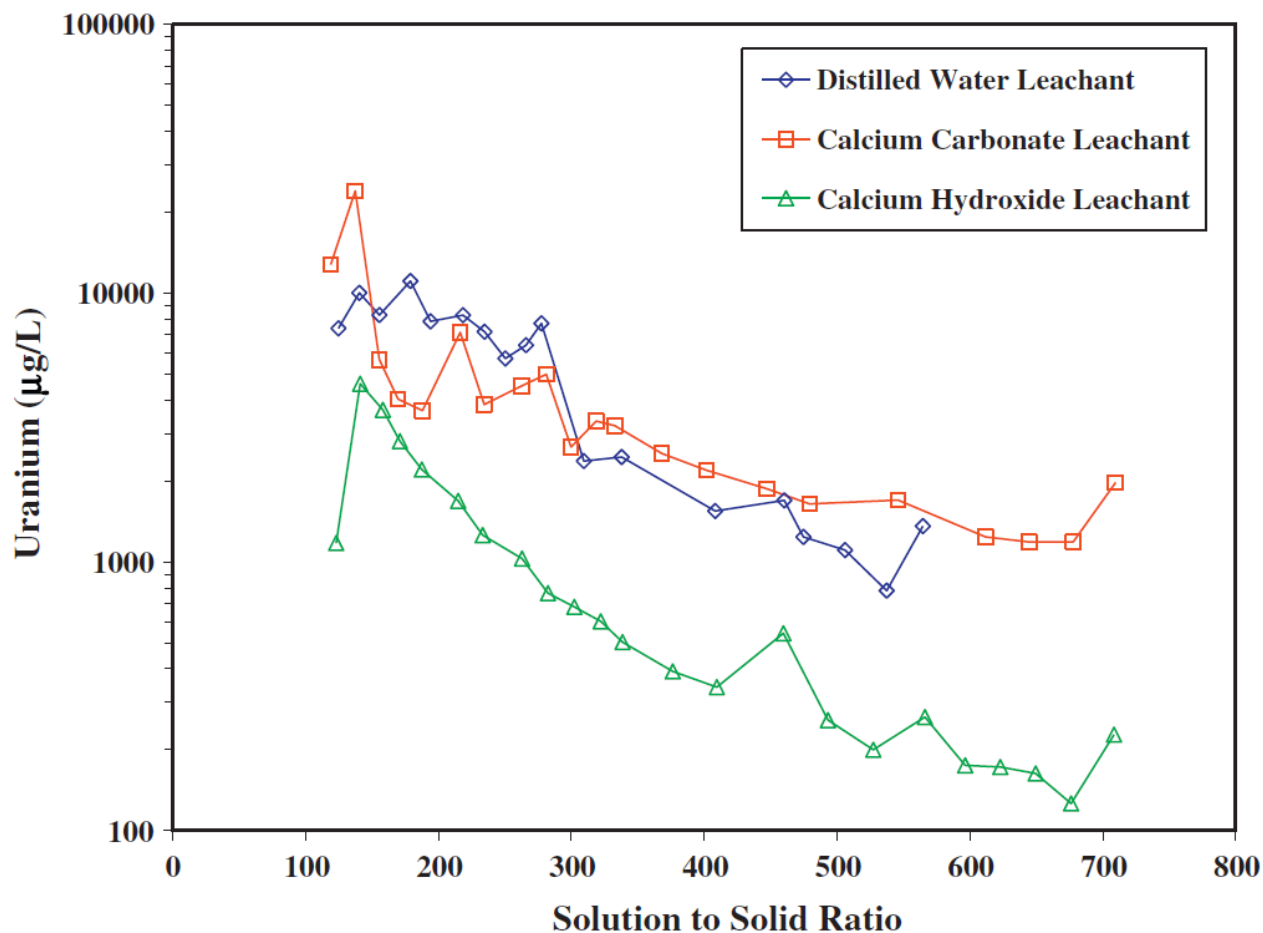
5 (The large aggregate at the center of the colored element distribution map is the same large
 6 aggregate, but rotated 45 degree counterclockwise, shown in the electron micrograph).
 7



8
 9 Reference: PNNL-16229, "Hanford Tanks 241-C-202 and 241-C-203: Residual
 10 Waste Contaminant Release Models and Supporting Data."

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1 **Figure 5-4. Uranium Concentrations in Tank 241-C-202 Single-Pass Flow-Through**
 2 **Leachates as a Function of the Total Volume of Leachate that has Contacted the**
 3 **Waste in Terms of Leachate/Solid (Initial) Weight Ratio.**
 4



5
 6 Reference: "Single-pass flow-through test elucidation of weathering behavior and evaluation of contaminant release models for
 7 Hanford tank residual radioactive waste" (Cantrell et al. 2013).
 8

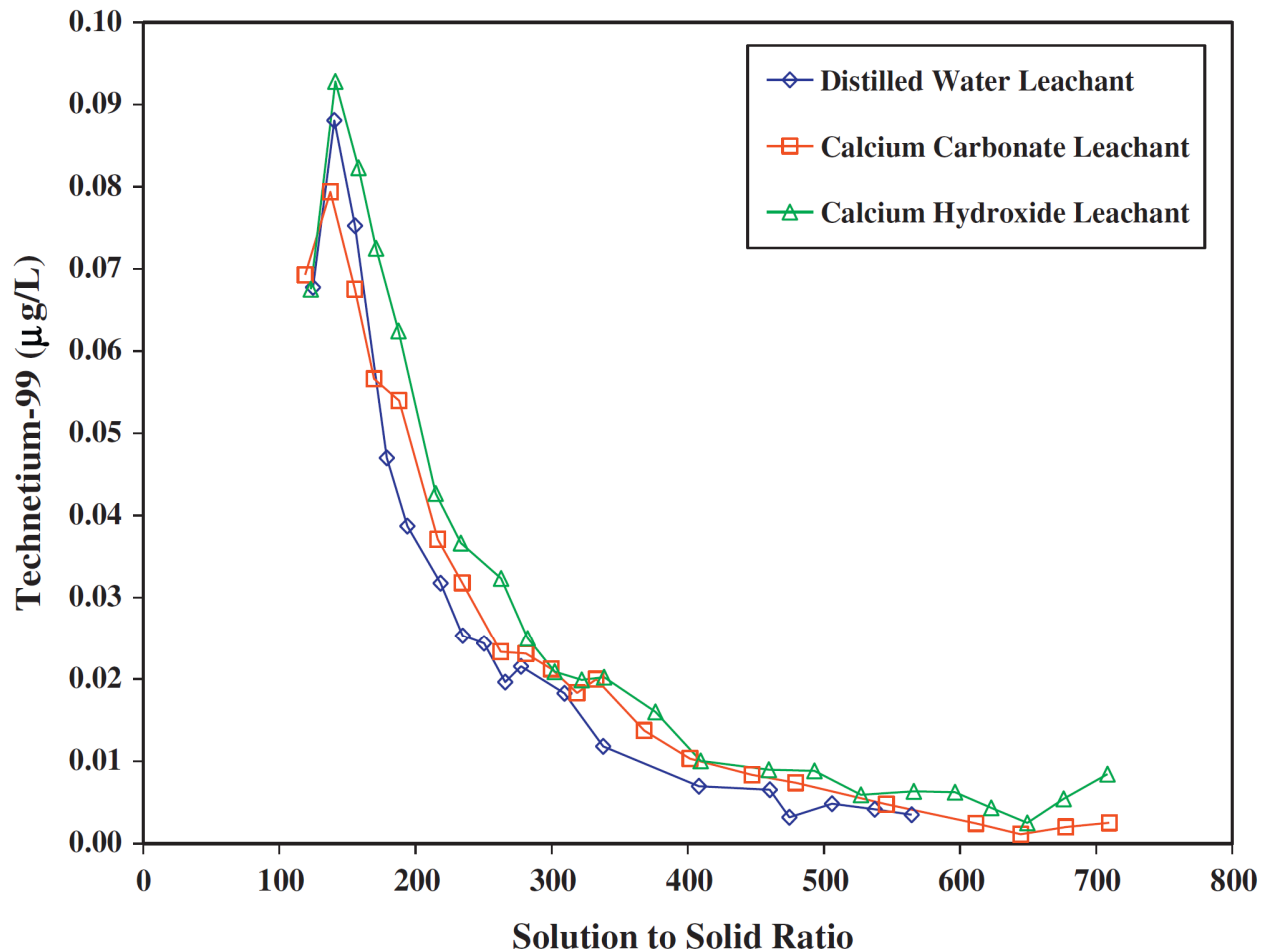
9 These results indicate that as long as the infiltrating water through the tank passes through the
 10 infill grout material, it will be conditioned to be similar to a dilute $\text{Ca}(\text{OH})_2$ leachate solution and
 11 the uranium dissolution will remain inhibited. At some distant time in the future when the tank
 12 is assumed to be sufficiently degraded such that large open fractures develop that do not allow
 13 appreciable residence time for infiltrating waters to contact the grout material, the leachate would
 14 be similar to the CaCO_3 saturated water, and at that time, the uranium concentrations may
 15 increase when the residual waste is contacted.
 16

17 Similar SPFT experiments, as indicated above to evaluate the uranium leaching, were conducted
 18 by Cantrell et al. (2013) to evaluate the leaching characteristics of ^{99}Tc and chromium from
 19 tank C-202. Figures 5-5 and 5-6 indicate the ^{99}Tc and chromium concentrations in tank C-202
 20 SPFT leachates for the three leachate solutions as a function of solution to solid ratio. Figure 5-5
 21 indicates that the ^{99}Tc concentrations in all three leachates are very similar, with concentrations
 22 dropping near exponentially with increasing solution to solid ratio. Results for tanks C-203 and
 23 C-103 are very similar to tank C-202, although the magnitudes of the concentrations vary as a

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1 function of the residual inventory. The actual release mechanism for ^{99}Tc remains indeterminate;
 2 however, it is likely that ^{99}Tc is adsorbed onto and/or co-precipitated with iron oxides/hydroxides
 3 (Cantrell et al. 2013), and may slowly leach from dissolution of iron oxides/hydroxides mineral
 4 phases. This is consistent with the observation where technetium was identified by SEM/EDS
 5 associated with iron oxide/hydroxide particles in tank C-103 residual waste at concentration from
 6 ~0.6 to 1.0 wt.%.
 7

8 **Figure 5-5. Technetium-99 Concentration in Tank 241-C-202 Single-Pass Flow-Through**
 9 **Leachates as a Function of the Total Volume of Leachate that has Contacted the**
 10 **Waste in Terms of Leachate/Solid (Initial) Weight Ratio.**
 11



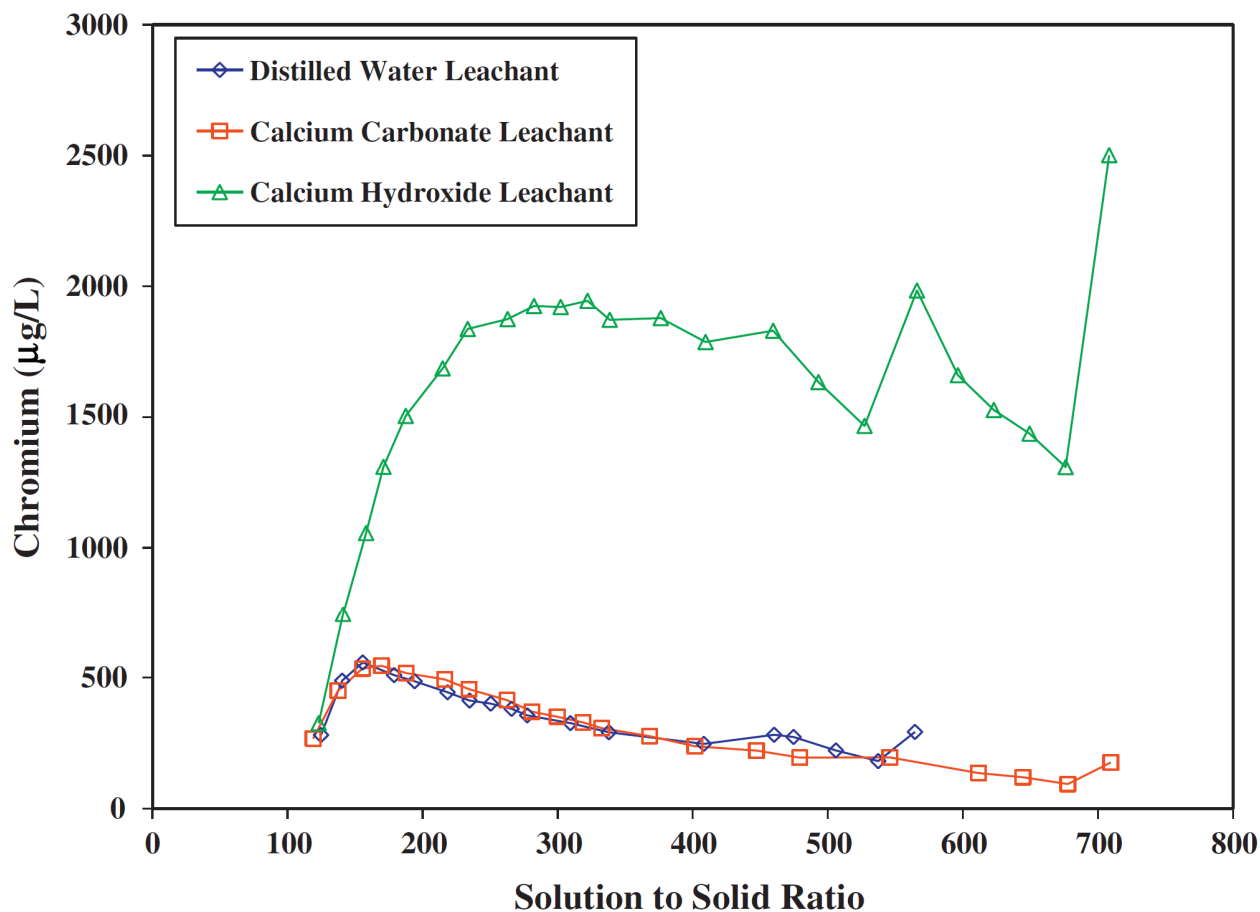
12 Reference: "Single-pass flow-through test elucidation of weathering behavior and evaluation of contaminant release models for
 13 Hanford tank residual radioactive waste" (Cantrell et al. 2013).
 14

15
 16 Chromium in the SPFT leachates for tank C-202 residual waste (Figure 5-6) shows relatively
 17 high release concentrations initially, with concentrations in the $\text{Ca}(\text{OH})_2$ leachates being much
 18 higher than those of the DI water and CaCO_3 leachates. The relatively high concentrations of
 19 chromium in $\text{Ca}(\text{OH})_2$ leachate were not found for tank C-203, and the reason for this difference
 20 is not readily apparent. The leachate concentrations from C-103 tank residual waste were below
 21 the detection limit of 5 ppb. These results indicate large variations in the chromium release
 22 characteristics, and perhaps reflect the variability in the chromium present in trivalent and

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1 hexavalent oxidation states along with association with iron oxides/hydroxides. It is also
 2 possible that some chromate may also have been co-precipitated with phosphate in
 3 $\text{NaUO}_2\text{PO}_4 \cdot x\text{H}_2\text{O}$. As residual waste is leached with $\text{Ca}(\text{OH})_2$ and portions of $\text{NaUO}_2\text{PO}_4 \cdot x\text{H}_2\text{O}$
 4 are converted to CaUO_4 , both PO_4 and CrO_4 are slowly released.

6 **Figure 5-6. Chromium Concentration in Tank 241-C-202 Single-Pass Flow-Through**
 7 **Leachates as a Function of the Total Volume of Leachate that has Contacted the**
 8 **Waste in Terms of Leachate/Solid (Initial) Weight Ratio.**



10
 11 Reference: "Single-pass flow-through test elucidation of weathering behavior and evaluation of contaminant release models for
 12 Hanford tank residual radioactive waste" (Cantrell et al. 2013).

13
 14 The total percentages of uranium and ^{99}Tc leached from the residual waste samples during the
 15 course of the SPFT experiments were calculated and are presented in Table 5-3. The percent
 16 uranium leached varies from 0.3% to 9.4%, while the percent ^{99}Tc leached ranges from 4.5% to
 17 15%. The percentage of uranium leached varies by the leachate type, with greater amount
 18 leached using DI water and CaCO_3 saturated water and significantly less with the $\text{Ca}(\text{OH})_2$
 19 leachate. In contrast, the percentage of ^{99}Tc leached does not vary by the leachate type, but is
 20 influenced more by the particular sample.

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Table 5-3. Percentages of Total Uranium and Technetium-99 Leached from Tanks 241-C-202, 241-C-203, and 241-C-103 Residual Wastes during the Single-Pass Flow-Through Experiments.

Tank	Leachate	Percent Uranium Leached	Percent Technetium-99 Leached
241-C-202	Deionized water	1.3	7.8
241-C-202	CaCO ₃	1.7	8.3
241-C-202	Ca(OH) ₂	0.3	9.0
241-C-203	Deionized water	2.5	6.2
241-C-203	CaCO ₃	2.1	7.4
241-C-203	Ca(OH) ₂	0.22	4.5
241-C-103	Deionized water	5.4	15
241-C-103	CaCO ₃	9.4	15
241-C-103	Ca(OH) ₂	3.5	12

Reference: "Single-pass flow-through test elucidation of weathering behavior and evaluation of contaminant release models for Hanford tank residual radioactive waste" (Cantrell et al. 2013).

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